TMMC NAPJM: INNOVATION THROUGH TM ENGAGEMENT AND DEVELOPMENT

SHOP:

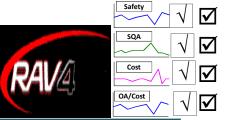
ATRATEGY STRONG STRONG

West Assembly SPS Optimization

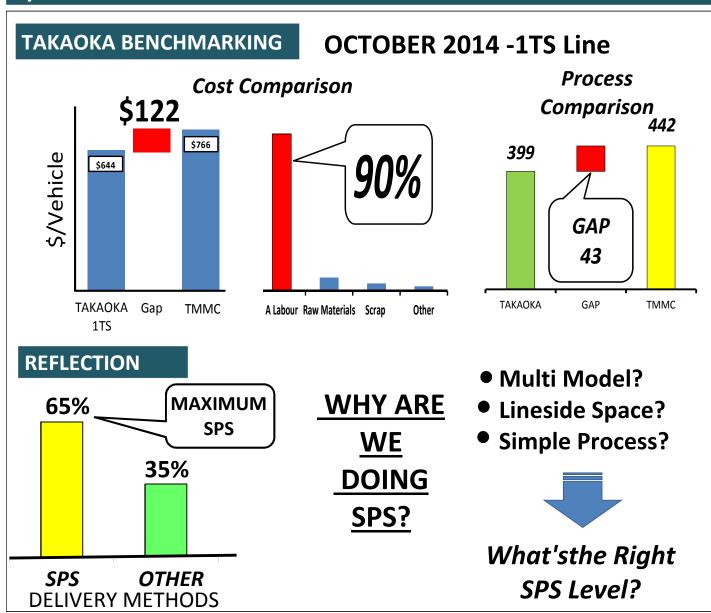
TEAM: Tanveer, Mudford, MacMillan

DATE: 2/12/15 **BPAKS** #:

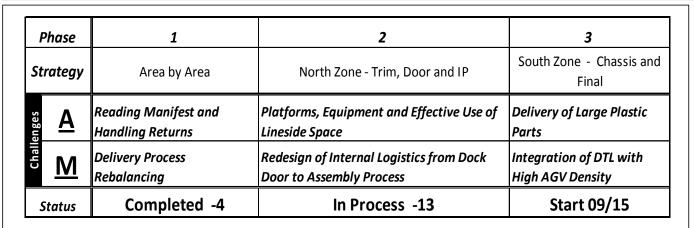
ORIG TMMC

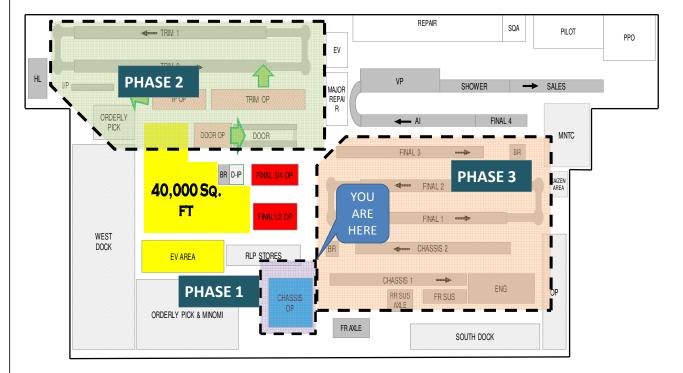


1) BEFORE KAIZEN:



3) AFTER KAIZEN:

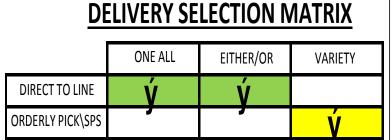




2) KEY CHANGE POINTS:

 Setting The Correct Levels of SPS/DTL (Direct to Line)

- No Manpower Increase
 - In Conveyance
 - In Assembly



4) RESULTS:

