

Introduction of Valuable Kaizen

Region: Europe
Plant Name: TMMF
Data: JAN 2016
BPAKS #: 3719

- ☐ Safety
- ☐ QUALITY
- ☒ PRODUCTIVITY
- ☒ COST
- ☐ TM DEVELOPMENT

Kaizen Title

Doors cosmetic sealer transfer in Paint shop

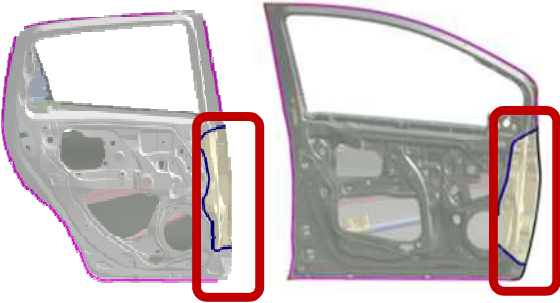
Kaizen Target

All cosmetic sealer applied in paint shop to reduce raw mat cost

Previous Status: Sealer cost different / issues to apply in paint shop

W

WELDING INITIAL SITUATION



DOOR SEALER APPLICATION AREA

MASTICS COST

USAGE = 102 g


WELDING MASTIC = 6,19 E/Kg

PAINT MASTIC = 2,19 E/Kg

DESIGN = BOTH MATERIALS CONFIRM

DELTA COST = 0,41 €/BODY

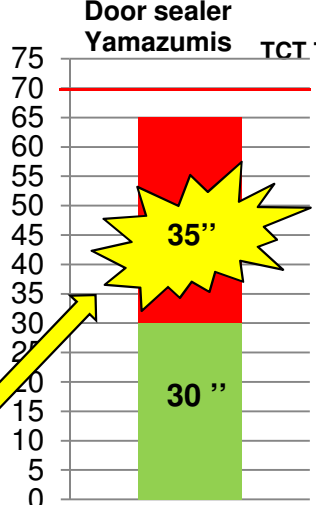
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APPLICATION + PRE-HEATING

NEED TO CHALLENGE THE STANDARD TO BE ABLE TO APPLY ALL SEALER IN PAINT SHOP

Door sealer Yamazumis TCT 72"



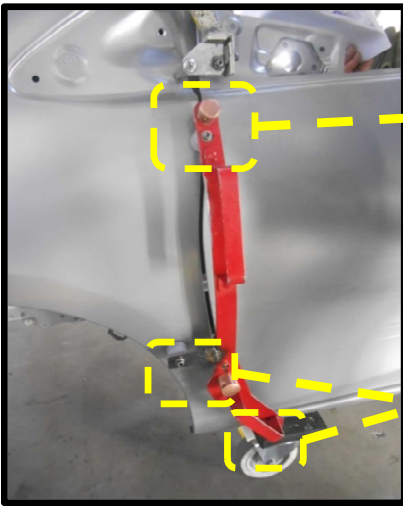
35"

30"

Kaizen results

W

NEW FENDER JIG




SECURE 4mm GAP AND LEVEL


USING PIN DATUM FOR THE GAP AND MAGNETS FOR LEVELS

T

« COBRA » NOZZLE



BLIND APPLICATION SKILL



Result

