

TMMF Assy
Production
Engineering
annual prod
230,000
Model :
hv509w
905a865a

Tilte:

Doors Easy 1 Process Ergo Part

Description: In Assy Shop, 21 H/C to compensate TM with Medical Restriction.
On Easy 1 process we were not respecting 5 don't Ergo :1 Don't hold; 2 Don't walk; 3 Don't twist; 4 Don't carry; 5 Don't Over Motion
So It was necessary to create a best process

Improvement areas:

Primary:Safety

Secondary:

Process:Doorline sub-line

Category:Method

Source:

Issuer:Richard Lefebvre
Date:

idea01/06/2016

SOP01/11/2016

Completed:15/11/2016

Cost:

One-Time Implementation30,000.00

Cost/Veh

Savings:

One-shot193,200.000

Saving/veh0.840


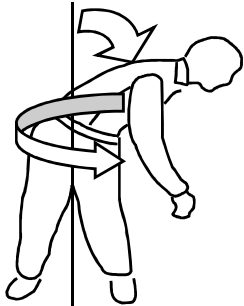

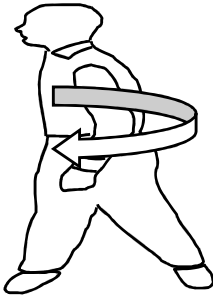

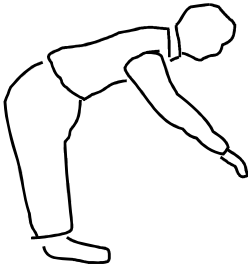
Currency:€EUR

☐ Set to Implemented Status for Original

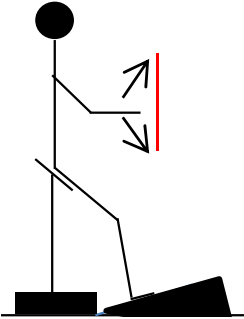
Comments/impact:

Previous


BACK PAIN



After




Semi-seated position
Adjustable for
everybody




The seat is adjustable in deep, height
and can rotate

Ergo working zone




No rotation

Benefits



Result: 6 Medical Restricted Members can use (ie 2 productivity)
5 DON'T ERGO: X => O



We change two time the seat before to find a perfect one. As TM
work 2 hours long during a quarter this item is very important!

Compensate H/C ASSY Shop

21

15

BeforeAfter Easy 1

D:\11. BPAKS\03. EUROPE\6566_BPAKS_EASY1_ERGO.xlsx