



Top Coat

Lead:  
Chris  
Wilson

# Auto Tacker

## Background:

2 TM's/ booth wipe cars after the feather duster  
Exterior surface only  
Remove dust/dirt before primer

Current Situation:  
299 HC



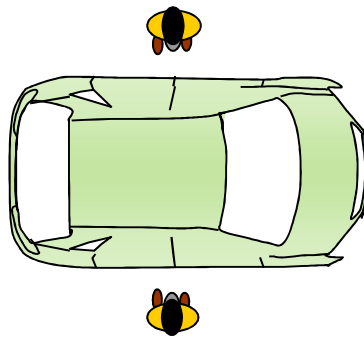
Gap:  
24 HC

Ideal Situation:  
275 HC

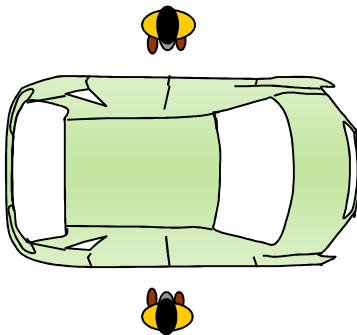
24 HC reduction to meet

## Before Kaizen:

A Booth



B Booth



2 TMs per booth, wiping cars  
2 booths  
2 shifts

4 process =  
8 HC

## After Kaizen:

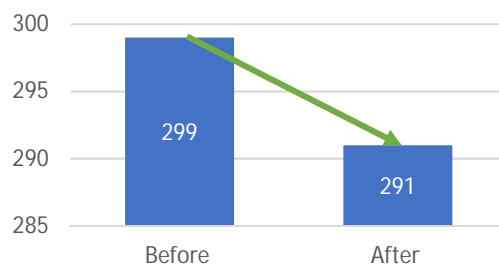


0 TMs wiping cars

## Results:

4 process  
reduction!

Paint Shop Headcount



## Saving Information

Project Cost	\$40,000
Annual Savings	\$700,000
Payback	0.06 years

0.06 year  
Payback!