

GENERAL NOTES:

1. ALL THREADS ARE TO BE ROLLED UNLESS OTHERWISE SPECIFIED.
2. THREAD CLASS TO BE 6g AFTER PLATING UNLESS OTHERWISE SPECIFIED.
3. ALL HEAD PROFILES TO BE COLD HEADED UNLESS OTHERWISE SPECIFIED.

FINISH NOTES:

ZINC PLATE PER ASTM B633:

TO REDUCE THE RISK OF HYDROG

10.9 FASTENERS TO BE POST PLATED DRIED AT 400°F±25°F FOR A MINIMUM  
OF 4 HOURS, WITHIN 4 HOURS OF PLATING.

ALL ELECTROPLATED

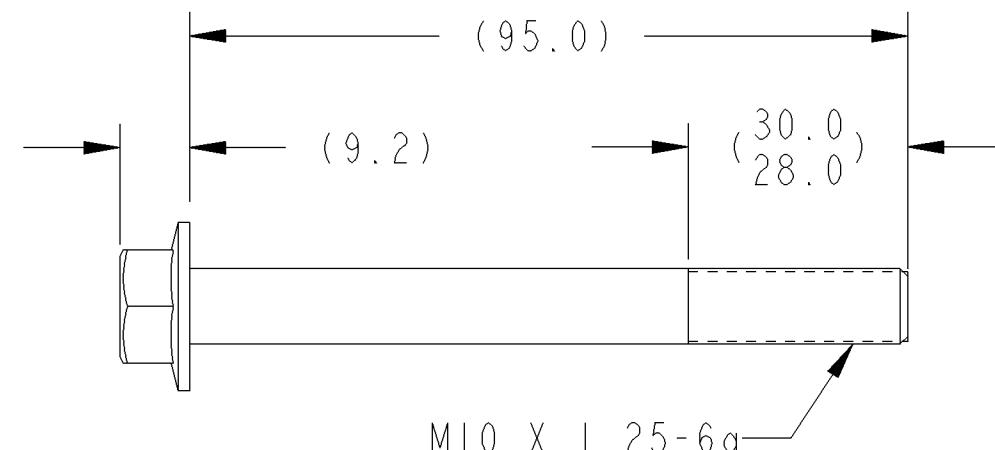
HEAD TYPE:	HEX FLANGE
THREAD:	M10 X 1.25-6g
LENGTH:	95.00
THREAD LENGTH:	28.00-30.00
MATERIAL CLASS:	10.9
MATERIAL:	STEEL
DIMENSION SPEC:	DIN 6921
FINISH:	SEE FINISH NOTE F-1
PREAPPLIED PATCH:	--
DRIVE SIZE:	15.0

F-1: ZINC OLIVE DRAB (ZOD)

FE/ZN 8, SC 2, TYPE II, OLIVE DRAB

MINIMUM CORROSION REQUIREMENTS PER ASTM B633.

.0076 THK MIN.



ITEM	PART NO.	PART NAME		QTY.
		MASS: 72.47 g	VOLUME: 9221 mm <sup>3</sup>	
		◇ KEY PRODUCT CHARACTERISTIC		METRIC DRAWING - mm
		THIS DRAWING CONFORMS TO ASME Y14.5M - 1994 FOR DOCUMENTATION PRACTICES	 <small>No indicated, POLARIS INDUSTRIES INC., claims proprietary rights in the material shown on this drawing. This drawing may not be reproduced for any reason without written permission from POLARIS.</small>	PRODUCT LINE
		THIRD ANGLE PROJECTION		3D MODEL - Pro/E
		SCALE	UV	NAME
		1:1	DRAWN BY	B SAFRANSKI
			DESIGNER	--
			CHECKER	M. SCHNEIDER
			ENGINEER	A. DECKARD
02	ATI	UPDATE PRINT TO NEW STANDARD FORMAT	BJH	05-APR-10
01		INITIAL RELEASE	BMS	24-JUL-08
REV	APR	DESCRIPTION	BY	DATE
		RELEASED	05-APR-10	
		SEE NOTES	PART NAME	
			SCR-HXFL-M10X1.25X95 10.9 ZOD	
		--	PART NO.	SIZE
			7519043	B
			SHEET NO.	REV.
			I	02
			OF	I