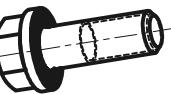


DO NOT CHANGE MANUALLY

		LAYOUT NO. 5-69802 SIM.PARTS 4IX-1715	
		INTERPRET DRAWING PER ENGINEERING STDS.-DRAFTING UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN MILLIMETERS. CASTING TOLERANCES PER STD Z-981-2. FINISHES: 1.6 ON 1-PLACE DECIMALS OTHERWISE TOLS AS 40 OR 2-PLACE DECIMALS +0.8 ON 1-PLACE DECIMALS -0.5 ON 2-PLACE DECIMALS ALL INSIDE CORNERS 0.80 RADIUS. REMOVE ALL BURRS,FINS,FLASH & PROJECTIONS	
MATERIAL REMOVAL ALLOWANCE PER STD Z-981-2 OPTIONAL METHOD F1 = 0.8 F5 = 4.5 F2 = 1.4 F6 = 4.8 F3 = 2.0 F7 = 5.5 F4 = 3.2 F10 = 8.0			
REVISIONS			
A RELEASED 4IX-1878 FOR PRODUCTION		124690 08-21-14	
B BI:ADDED NOTE TO EXCLUDE SALT SPRAY TEST REQUIREMENT B2:ADDED PROCESS 703		ECN-127799 08-20-15	
CAD FILES			
FILE NAME 4IX1878 REV.VER. B.4 DRAWING 4IX1878 B.4 PART 4IX1878 B.2			
QUALITY CONTROL CHARACTERISTICS			
 DENOTES MAJOR CHARACTERISTIC  MATERIAL/HARDNESS  PROC. SPEC.  PITCH DIA.  FULL LENGTH OF THREADS			
(B1) SALT SPRAY TEST REQUIREMENTS FROM 661-H NOT APPLICABLE			
MATERIAL B-14-4 		APPROVED BY R.LESLIE	
PROCESS  B2 661-H, 703 		DRAWN BY C.R./T.E. NO. APP. NO. 128600-024	
INQUIRY NO.		CHECKED BY ORIGINAL FOR MS-13X	
MARKINGS PER DRAFTING ENGINEERING STANDARDS 0-004		3RD ANGLE PROJECTION 	
IN. THOTS 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100MM		DRAWING SIZE C	
WEIGHT RGH/FIN 0.15 Kg		RELEASE NAME SCREW-SPECIAL, DRIVE GEAR ENG. DESC. CODE	
Wootz work		4IX-1878 9006	
METRIC			