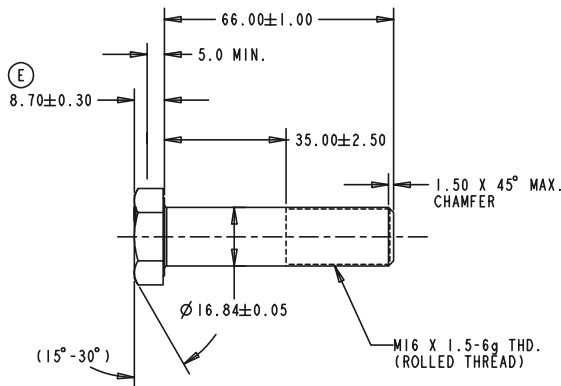


Revision: E.6
STATE: Engineering Released
EXPORT_CONTROL: HARD_WARE-EAR- EASB9;EXPORT_CONTROL=EAR- EAR99



FOR ALL OTHER INFORMATION SEE
ENGINEERING STANDARD PARTS MANUAL
SECTION B-020M FOR M-16 CAP SCREWS

D3

D2

MARKINGS PER DRAFTING
ENGINEERING STANDARD D-004.

MATERIAL B-14-4
(CLASS 12.9)

PROCESS 661-E

PROJ. ENG. APPROVED MATERIAL SPECIAL DRAWN BY

CHECKED BY 3RD ANGLE PROJECTION

ET8134210
ER8135083

PART/DWG NO. 41X-1334 9006

RELEASE NAME SCREW-DRIVE GEAR ENG. ASSC. CODE

DRAWING SIZE B wootzwork METRIC

C.R./T.E. NO. APP. NO. WAV-044-02

ORIGINAL FOR RS-23-180

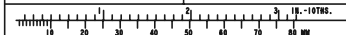
SCALE 1:1 DESIGN CONTROL GROUP L.A.E

PART NO.

LAYOUT NO.		-
SIM. PARTS		41X-1332
INTERPRET DRAWING PER ENGINEERING STDS.-DRAFTING UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. CASTING TOLERANCES PER STD Z-901-2. FORGING TOLERANCES $\pm 1.6 - 0.8$; DRAFTS $7^{\circ} \pm 1^{\circ}$ OTHERWISE TOLS ± 0.40 ON 2-PLACE DECIMALS ± 0.8 ON 1-PLACE DECIMALS $\pm 1^{\circ}$ ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS		MATERIAL REMOVAL ALLOWANCE PER B-015. OPTIONAL METHOD F1 = 0.8 F5 = 4.0 F2 = 1.6 F6 = 4.8 F3 = 2.4 F8 = 6.4 F4 = 3.2 F10 = 8.0
REVISIONS		
D	D1: REDRAWN AS SOLID MODEL WITH LATEST STANDARD; D2: MATERIAL SPEC. WAS ASTM F568-89 CLASS 12.9; D3: NOTE REMOVED	110114
E	TOLERANCE WAS 8.7 \pm 0.03	116584

CAD FILES		
	FILE NAME	REV. VER
DRAWING	41X1334	E.6
PART	41X1334	E.3

QUALITY CONTROLLED CHARACTERISTICS	
LIST NO. QCC- 9009-001	
APPLIES TO THIS DRAWING	



WEIGHT
RSH/FFIN 0.148
KGS

INQUIRY NO.

C.R./T.E. NO. APP. NO. WAV-044-02

ORIGINAL FOR RS-23-180

SCALE 1:1 DESIGN CONTROL GROUP L.A.E

PART NO.

DO NOT CHANGE MANUALLY

SOLID MODELING CENTER