

GENERAL NOTES:

1. ALL THREADS ARE TO BE ROLLED UNLESS OTHERWISE SPECIFIED.
2. THREAD CLASS TO BE 6g AFTER PLATING UNLESS OTHERWISE SPECIFIED.
3. ALL HEAD PROFILES TO BE COLD HEADED UNLESS OTHERWISE SPECIFIED.

FINISH NOTES:

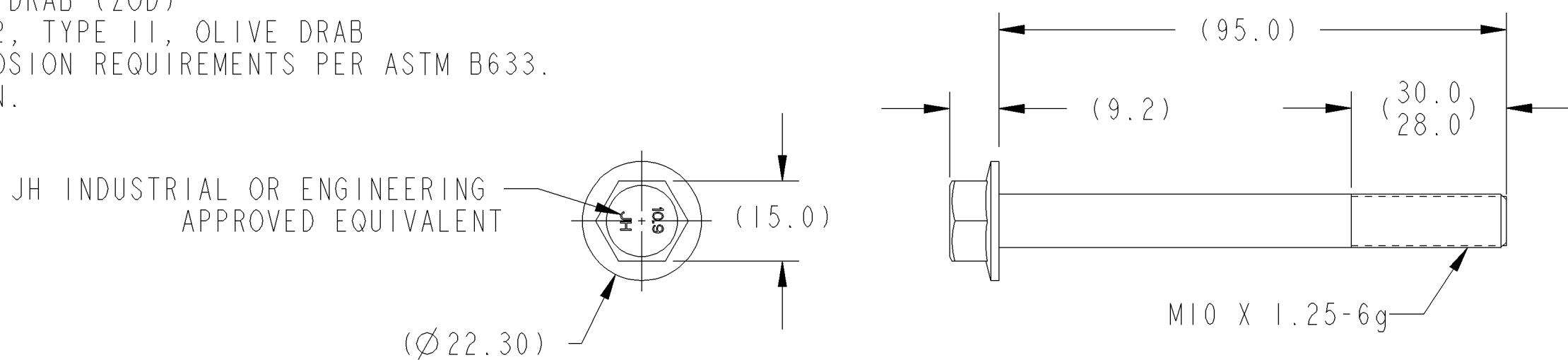
ZINC PLATE PER ASTM B633:

TO REDUCE THE RISK OF HYDROGEN EMBRITTLEMENT, ALL ELECTROPLATED
10.9 FASTENERS TO BE POST PLATING BAKED AT 400°F±25°F FOR A MINIMUM
OF 4 HOURS, WITHIN 4 HOURS OF PLATING.

| | |
|-------------------|---------------------|
| HEAD TYPE: | HEX FLANGE |
| THREAD: | M10 X 1.25-6g |
| LENGTH: | 95.00 |
| THREAD LENGTH: | 28.00-30.00 |
| MATERIAL CLASS: | 10.9 |
| MATERIAL: | STEEL |
| DIMENSION SPEC: | DIN 6921 |
| FINISH: | SEE FINISH NOTE F-1 |
| PREAPPLIED PATCH: | -- |
| DRIVE SIZE: | 15.0 |

F-1: ZINC OLIVE DRAB (ZOD)

FE/ZN 8, SC 2, TYPE II, OLIVE DRAB
MINIMUM CORROSION REQUIREMENTS PER ASTM B633.
.0076 THK MIN.



| ITEM | PART NO. | PART NAME | QTY. |
|---|----------|---|--|
| MASS: 72.47 g | | VOLUME: 9221 mm ³ | |
| KEY PRODUCT CHARACTERISTIC | | METRIC DRAWING - mm | |
| <div style="text-align: center;"> ◇ THIS DRAWING CONFORMS TO ASME Y14.5M - 1994 FOR DOCUMENTATION PRACTICES ◆ THIRD ANGLE PROJECTION </div> | | PRODUCT LINE 3D MODEL - Pro/E UV NAME DATE DRAWN BY B.SAFRANSKI 17-MAR-08 DESIGNER -- -- CHECKER M.SCHNEIDER 10-JUN-08 ENGINEER A.DECKARD 10-JUN-08 | |
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| MATERIAL AND SPECIFICATIONS SEE NOTES | | PART NAME SCR-HXFL-M10X1.25X95 10.9 ZOD | PART NO. 7519043 SIZE REV. B 02 SHEET NO. I OF I |

| | | | | |
|-----------------|-----|-------------------------------------|-----------|-----------|
| 02 | ATI | UPDATE PRINT TO NEW STANDARD FORMAT | BJH | 05-APR-10 |
| 01 | | INITIAL RELEASE | BMS | 24-JUL-08 |
| REV | APR | DESCRIPTION | BY | DATE |
| RELEASED | | | 05-APR-10 | |