

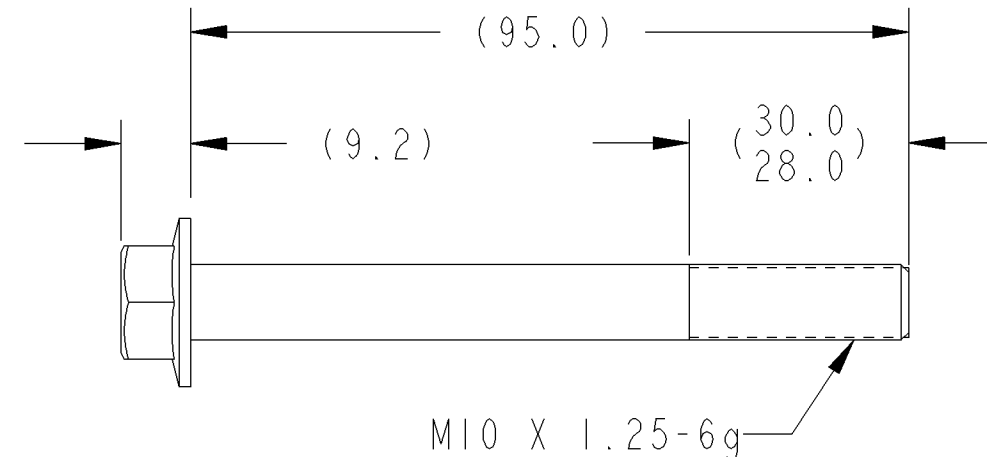
1. ALL THREADS ARE TO BE ROLLED UNLESS OTHERWISE SPECIFIED.
2. THREAD CLASS TO BE 6g AFTER PLATING UNLESS OTHERWISE SPECIFIED.
3. ALL HEAD PROFILES TO BE COLD HEADED UNLESS OTHERWISE SPECIFIED.



ZINC PLATE PER ASTM B633:

TO REDUCE THE RISK OF HYDROGEN ALL ELECTROPLATED
10.9 FASTENERS TO BE POST PLATING BAKED AT 400°F±25°F FOR A MINIMUM
OF 4 HOURS, WITHIN 4 HOURS OF PLATING.

FE/ZN 8, SC 2, TYPE II, OLIVE DRAB
MINIMUM CORROSION REQUIREMENTS PER ASTM B633.
.0076 THK MIN.

HEAD TYPE:	HEX FLANGE
THREAD:	M10 X 1.25-6g
LENGTH:	95.00
THREAD LENGTH:	28.00-30.00
MATERIAL CLASS:	10.9
MATERIAL:	STEEL
DIMENSION SPEC:	DIN 6921
FINISH:	SEE FINISH NOTE F-1
PREAPPLIED PATCH:	--
DRIVE SIZE:	15.0



					ITEM		PART NO.		PART NAME				QTY.		
					MASS: 72.47 g				VOLUME: 9221 mm3						
<div>UNLESS OTHERWISE SPECIFIED: TOLERANCE: X ± 0.8 XX ± 0.50 XXX ± 0.200 ANGLE ± 1.0°</div> <div>DO NOT SCALE PRINT</div>					◇ KEY PRODUCT CHARACTERISTIC					METRIC DRAWING - mm					
					THIS DRAWING CONFORMS TO ASME Y14.5M - 1994 FOR DOCUMENTATION PRACTICES						PRODUCT LINE		3D MODEL - Pro/E		
					UV		NAME				DATE				
					THIRD ANGLE PROJECTION			DRAWN BY		B SAFRANSKI	17-MAR-08				
								DESIGNER		--	--				
					SCALE 1:1			<div>Neither this drawing or any reproduction of this drawing may be used to manufacture anything shown or similar to disclosure shown hereon without permission in writing from POLARIS. All rights of design or invention are reserved.</div>			CHECKER		M. SCHNEIDER	10-JUN-08	
					ENGINEER		A. DECKARD				10-JUN-08				
02		ATI	UPDATE PRINT TO NEW STANDARD FORMAT		BJH	05-APR-10		PART NAME			PART NO.		SIZE	REV.	
01			INITIAL RELEASE		BMS	24-JUL-08		SCR-HXFL-M10X1.25X95 10.9 ZOD			7519043		B	02	
REV		APR	DESCRIPTION		BY	DATE		SEE NOTES			SHEET NO. 1 OF 1				
RELEASED					05-APR-10		--								