

				LAYOUT NO.	-----																		
		SIM.PARTS 41X-1327, MS212090-P-1																					
<p><math>\varnothing 23.2</math> MAX MFG. ID AND 12.9 TO BE INDENTED 15.00 14.57 REF 17.32 16.32 REF</p> <p>1.8 MIN REF</p> <p>B1 85.7 REF B2 55.0 MAX GRIP REF B3 46.2 MIN SHLD. REF</p> <p><math>\varnothing 12.00</math> REF <math>\varnothing 11.73</math> REF</p> <p>12.0 MAX</p> <p>5.40 MIN. REF WRENCHING HEIGHT</p> <p>E 17.00 13.00 1 TO 3 THREADS</p> <p>DI Q52 PATCH TO BE APPLIED 360° M12 X 1.75 - 6g</p>		<p>INTERPRET DRAWING PER ENGINEERING STDS.-DRAFTING UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. CASTING TOLERANCES PER STD Z-001-2. FORGING TOLERANCES +1.6 -0.8; DRAFTS <math>7^\circ \pm 1^\circ</math> OTHERWISE TOLS <math>\pm 0.40</math> ON 2-PLACE DECIMALS <math>\pm 0.8</math> ON 1-PLACE DECIMALS <math>\pm 1^\circ</math> ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS,FINS,FLASH &amp; PROJECTIONS</p> <p>MATERIAL REMOVAL ALLOWANCE PER B-015.</p> <p>OPTIONAL METHOD</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>F1 = 0.8</td> <td>F5 = 4.0</td> </tr> <tr> <td>F2 = 1.6</td> <td>F6 = 4.8</td> </tr> <tr> <td>F3 = 2.4</td> <td>F8 = 6.4</td> </tr> <tr> <td>F4 = 3.2</td> <td>F10 = 8.0</td> </tr> </table>		F1 = 0.8	F5 = 4.0	F2 = 1.6	F6 = 4.8	F3 = 2.4	F8 = 6.4	F4 = 3.2	F10 = 8.0												
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<p>UNLESS OTHERWISE SPECIFIED AND (INCLUDING REF DIMENSIONS SHOWN), PART TO CONFORM TO ANSI.B18.2.3.4M</p> <p>ALL APPLICATIONS MUST BE APPROVED BY ENGINEERING BEFORE USE.</p> <p>DI</p>		<p>87155 PART/ G NO. 41X-1618 09009</p> <p>RELEASE NAME BOLT / CAPSCREW</p> <p>PROCESS 661-E</p> <p>APPROVED PROJ. ENG. MATERIAL SPECIAL J. L.</p> <p>DRAWN BY C. R. / T. E. NO. AVV-0575-00</p> <p>3RD ANGLE PROJECTION</p> <p>DRAWING SIZE B</p> <p>SCALE 1:1</p> <p>DESIGN CONTROL GROUP L.A.E.</p> <p>PART NO.</p>																					
<p>APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARD D-004.</p> <p>THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.</p> <p>IN. - 10THS. 10 20 30 40 50 60 70 80 MM</p> <p>WEIGHT RGH/FIN 0.097 KGS</p> <p>INQUIRY NO.</p>																							

MANUALLY

DO NOT CHANGE

SOLID MODELING CENTER