

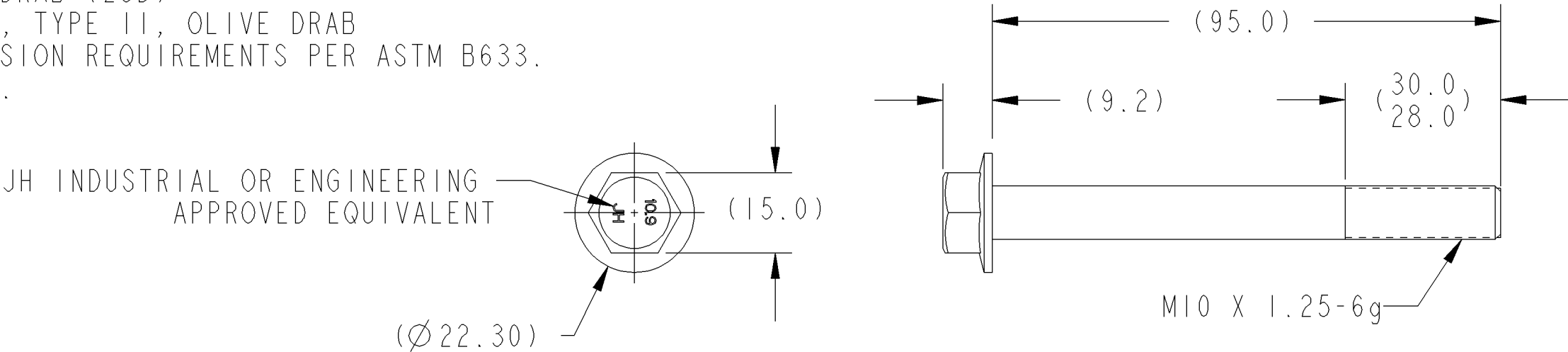
- GENERAL NOTES:
- 1. ALL THREADS ARE TO BE ROLLED UNLESS OTHERWISE SPECIFIED.
 - 2. THREAD CLASS TO BE 6g AFTER PLATING UNLESS OTHERWISE SPECIFIED.
 - 3. ALL HEAD PROFILES TO BE COLD HEADED UNLESS OTHERWISE SPECIFIED.

FINISH NOTES:
ZINC PLATE PER ASTM B633:

TO REDUCE THE RISK OF HYDROGEN EMBRITTLEMENT, ALL ELECTROPLATED 10.9 FASTENERS TO BE POST PLATING BAKED AT 400°F±25°F FOR A MINIMUM OF 4 HOURS, WITHIN 4 HOURS OF PLATING.

F-1: ZINC OLIVE DRAB (ZOD)
FE/ZN 8, SC 2, TYPE II, OLIVE DRAB
MINIMUM CORROSION REQUIREMENTS PER ASTM B633.
.0076 THK MIN.

HEAD TYPE:	HEX FLANGE
THREAD:	M10 X 1.25-6g
LENGTH:	95.00
THREAD LENGTH:	28.00-30.00
MATERIAL CLASS:	10.9
MATERIAL:	STEEL
DIMENSION SPEC:	DIN 6921
FINISH:	SEE FINISH NOTE F-1
PREAPPLIED PATCH:	--
DRIVE SIZE:	15.0



					ITEM	PART NO.	PART NAME				QTY.					
					MASS: 72.47 g				VOLUME: 9221 mm3							
<div>UNLESS OTHERWISE SPECIFIED: TOLERANCE: X ± 0.8 XX ± 0.50 XXX ± 0.200 ANGLE ± 1.0 °</div> <div>DO NOT SCALE PRINT</div>					◇ KEY PRODUCT CHARACTERISTIC				METRIC DRAWING - mm							
					THIS DRAWING CONFORMS TO ASME Y14.5M - 1994 FOR DOCUMENTATION PRACTICES		<div>CONFIDENTIAL PROPERTY OF</div> <div><div>POLARIS</div><div>Roseau, Minnesota 56751</div></div> <div>INDUSTRIES INC.</div> <div>Notice to persons receiving this drawing: Unless otherwise indicated, POLARIS INDUSTRIES INC., claims proprietary rights in the material shown on this drawing. This drawing may not be reproduced for any reason without written permission from POLARIS.</div> <div>Neither this drawing or any reproduction of this drawing may be used to manufacture anything shown or similar to disclosure shown hereon without permission in writing from POLARIS. All rights of design or invention are reserved.</div>		PRODUCT LINE		3D MODEL - Pro/E					
									UV		NAME		DATE			
					THIRD ANGLE PROJECTION		<div><div></div><div></div></div>		DRAWN BY		B SAFRANSKI		17-MAR-08			
					SCALE 1:1				DESIGNER		--		--			
									CHECKER		M. SCHNEIDER		10-JUN-08			
									ENGINEER		A. DECKARD		10-JUN-08			
02 ATI UPDATE PRINT TO NEW STANDARD FORMAT BJH 05-APR-10					MATERIAL AND SPECIFICATIONS				PART NAME				PART NO.		SIZE	REV.
01 INITIAL RELEASE BMS 24-JUL-08													7519043		B	02
REV APR DESCRIPTION BY DATE													SHEET NO. 1 OF 1			
RELEASED 05-APR-10																