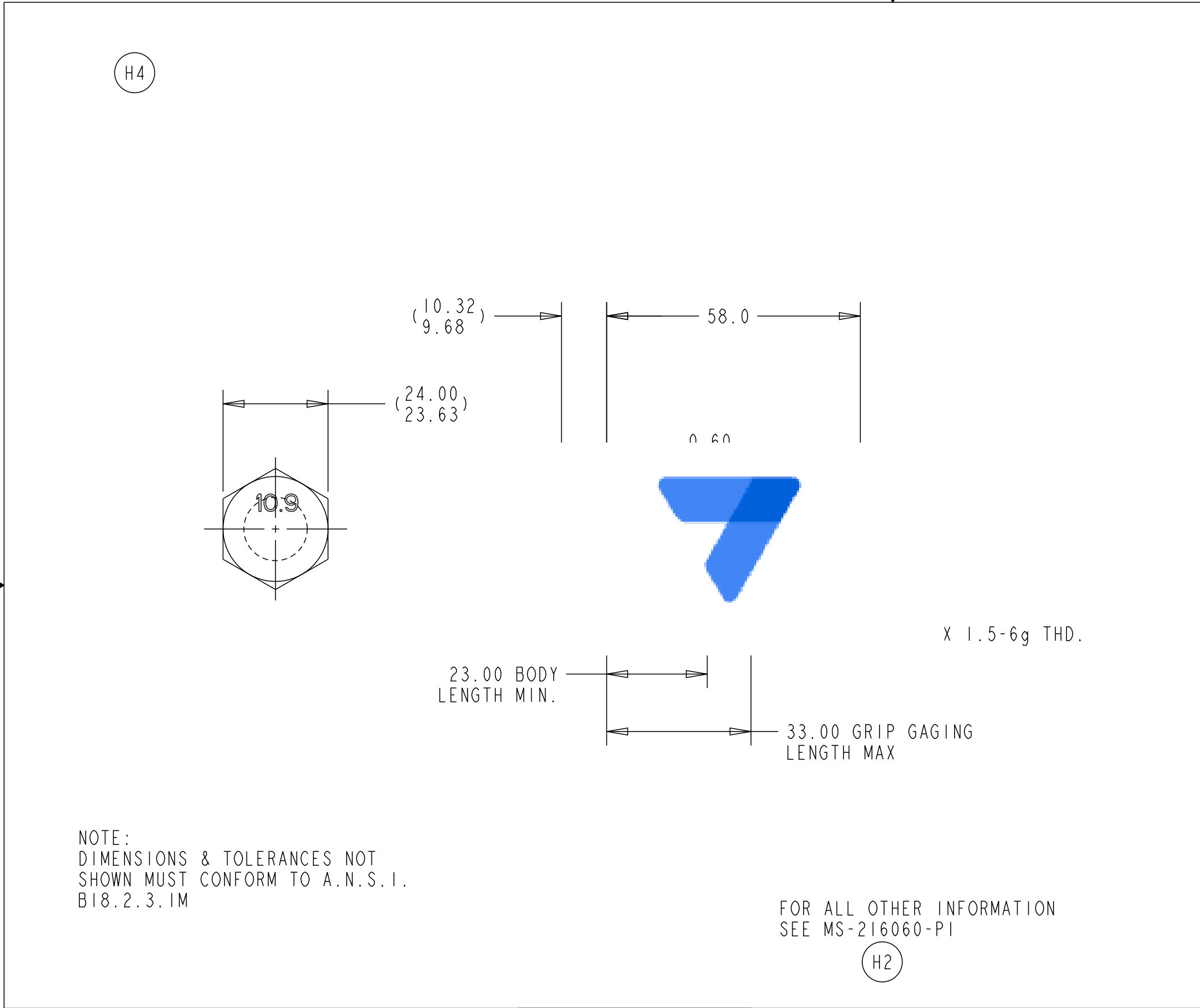


DO NOT CHANGE MANUALLY

SOLID MODELING CENTER



		LAYOUT NO.	5-39223 (20643)	
SIM.PARTS		41X-1040 / 41X-1200X		
		<div>MATERIAL REMOVAL ALLOWANCE PER B-015.</div> <div>OPTIONAL METHOD</div> <div>F1 = 0.8 F5 = 4.0</div> <div>F2 = 1.6 F6 = 4.8</div> <div>F3 = 2.4 F8 = 6.4</div> <div>F4 = 3.2 F10 = 8.0</div>		
REVISIONS				
H	1) REDRAWN AS SOLID MODEL 2) WAS MS-216060-1 3) REMOVED PROCESS 661-E 4) REMOVED METRIC TO INCH CHART 5) ADDED ISOMETRIC VIEW		105147 10-25-07	DP KGH

NOTE:
DIMENSIONS & TOLERANCES NOT
SHOWN MUST CONFORM TO A.N.S.I.
B18.2.3.1M

FOR ALL OTHER INFORMATION
SEE MS-216060-P1

QUALITY CONTROLLED CHARACTERISTICS	
LIST NO. QCC- 9009-001	
APPLIES TO THIS DRAWING	

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARD D-004.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL B-14M CLASS 10.9						RELEASE		NAME SCREW-SPECIAL				ENG. DESC. CODE					
				PROCESS <div>PUT IN</div>		APPROVED PROJ. ENG. MATERIAL SPECIAL		DRAWN BY		CHECKED BY		3RD ANGLE PROJECTION <div></div>		DRAWING SIZE B		METRIC					
<div></div>		WEIGHT RGH/FIN		0.132 KGS		INQUIRY NO.		C.R./T.E. NO. APP. NO.				PNS-2323		ORIGINAL FOR RS-20-145/RS-17-140		SCALE 1:1		DESIGN CONTROL GROUP LAE		PART NO.	