

DO NOT CHANGE MANUALLY

SOLID MODELING CENTER

				LAYOUT NO. 5-39223 (20643)															
		SIM.PARTS 4IX-1040 / 4IX-1200X																	
				MATERIAL REMOVAL ALLOWANCE PER B-015.															
				OPTIONAL METHOD															
				F1 = 0.8 F5 = 4.0 F2 = 1.6 F6 = 4.8 F3 = 2.4 F8 = 6.4 F4 = 3.2 F10 = 8.0															
		REVISIONS																	
		<p>H 1) REDRAWN AS SOLID MODEL 2) WAS MS-216060-1 3) REMOVED PROCESS 661-E 4) REMOVED METRIC TO INCH CHART 5) ADDED ISOMETRIC VIEW</p>		105147 10-25-07	DP KGH														
<p>Technical drawing showing top and side views of a screw head. Top view dimensions: overall width (10.32), shoulder diameter (9.68), and head diameter (24.00). Side view dimension: body length (23.00). Tolerance for the body length is given as X 1.5-6g THD. Grip gaging length is 33.00.</p>																			
<p>NOTE: DIMENSIONS &amp; TOLERANCES NOT SHOWN MUST CONFORM TO A.N.S.I. B18.2.3.1M</p>		<p>FOR ALL OTHER INFORMATION SEE MS-216060-PI</p>		<p>QUALITY CONTROLLED CHARACTERISTICS LIST NO. QCC- 9009-001 APPLIES TO THIS DRAWING</p>															
<p>APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARD D-004.</p>		<p>THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.</p>		<p>PART/DWG NO. 4IX-1216 09006</p>															
		<p>MATERIAL B-14M CLASS 10.9</p>		<p>RELEASE NAME SCREW-SPECIAL</p>															
		<p>PROCESS PUTIN</p>		<p>ENG. DESC. CODE</p>															
		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>PROJ. ENG.</th> <th>MATERIAL</th> <th>SPECIAL</th> <th>DRAWN BY</th> <th>CHECKED BY</th> <th>3RD ANGLE PROJECTION</th> <th>DRAWING SIZE</th> <th></th> </tr> </thead> <tbody> <tr> <td>PUTIN</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>B</td> <td>METRIC</td> </tr> </tbody> </table>		PROJ. ENG.	MATERIAL	SPECIAL	DRAWN BY	CHECKED BY	3RD ANGLE PROJECTION	DRAWING SIZE		PUTIN						B	METRIC
PROJ. ENG.	MATERIAL	SPECIAL	DRAWN BY	CHECKED BY	3RD ANGLE PROJECTION	DRAWING SIZE													
PUTIN						B	METRIC												
		<p>WEIGHT RGH/FIN 0.132 IN.-10THS. KGS</p>		<p>C.R./T.E. NO. APP. NO. PNS-2323</p>		<p>ORIGINAL FOR RS-20-145/RS-17-140</p>													
				<p>SCALE 1:1</p>		<p>DESIGN CONTROL GROUP LAE</p>													
						<p>PART NO.</p>													