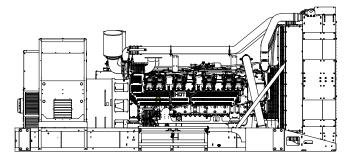


Industrial Diesel Generator Set - KD1250-YF for Stationary Emergency Applications

KDxxxx-YF designates a 50 Hz generator set with a fuel optimized engine.



Ratings Range

50 Hz

Standby: kW 1032-1152 kVA 1290-1440

Prime: kW 960-1040

kVA 1200-1300

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The generator set accepts rated load in one step.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Kohler designed controllers for one-source system integration and remote communication. See Controller on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

General Specifications

Manufacturer	Kohler
Engine: model	KD45V20
Alternator Choices	KH03850TO4D
	KH04590TO4D
	KH04830TO4D KH05520TO4D
	KH05520104D KH05641TO4D
	KH06721TO4D
	KH06810TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye or Medium Voltage
Controller	APM802
Fuel Tank Capacity, L (gal.)	5863-21985 (1549-5808)
Fuel Consumption, L/hr (gal./hr) 100% at Standby	288 (76.2)
Fuel Consumption, L/hr (gal./hr)	, ,
100% at Prime Power	263 (69.6)
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Prime Rating below

Generator Set Ratings

				150°C Standby		130°C Standby		125°C Prime F		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	50	1152/1440	2188	1152/1440	2188	1032/1290	1960	1032/1290	1960
KH03850TO4D	230/400	3	50	1152/1440	2079	1152/1440	2079	1032/1290	1862	1032/1290	1862
	240/415	3	50	1152/1440	2003	1152/1440	2003	1032/1290	1795	1032/1290	1795
	220/380	3	50	1152/1440	2188	1152/1440	2188	1040/1300	1976	1040/1300	1976
KH04590TO4D	230/400	3	50	1152/1440	2079	1152/1440	2079	1032/1290	1862	1032/1290	1862
	240/415	3	50	1152/1440	2003	1152/1440	2003	1032/1290	1795	1032/1290	1795
	220/380	3	50	1088/1360	2067	1056/1320	2006	1032/1290	1960	960/1200	1824
KH04830TO4D	230/400	3	50	1088/1360	1963	1056/1320	1906	1032/1290	1862	960/1200	1733
	240/415	3	50	1088/1360	1892	1032/1290	1795	960/1200	1669	960/1200	1669
	220/380	3	50	1152/1440	2188	1136/1420	2158	1032/1290	1960	1024/1280	1945
KH05520TO4D	230/400	3	50	1152/1440	2079	1136/1420	2050	1032/1290	1862	1024/1280	1848
	240/415	3	50	1120/1400	1948	1080/1350	1878	1032/1290	1795	968/1210	1683
	220/380	3	50	1152/1440	2188	1152/1440	2188	1040/1300	1976	1040/1300	1976
KH06810TO4D	230/400	3	50	1152/1440	2079	1152/1440	2079	1040/1300	1877	1040/1300	1877
	240/415	3	50	1152/1440	2003	1152/1440	2003	1040/1300	1809	1040/1300	1809
KH05641TO4D	1905/3300	3	50	1128/1410	247	1128/1410	247	1016/1270	223	1016/1270	223
KH06721TO4D	1905/3300	3	50	1128/1410	247	1136/1420	249	1016/1270	223	1016/1270	223

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for This rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



Industrial Diesel Generator Set - KD1250-YF for Stationary Emergency Applications

Engine Specifications	50 Hz		
Manufacturer	Kohler		
Engine: model	KD45V20		
Engine: type	4-Cycle, Turbocharged, Intercooled		
Cylinder arrangement	20-V		
Displacement, L (cu. in.)	45 (2746)		
Bore and stroke, mm (in.)	135 x 157 (5.31 x 6.18)		
Compression ratio	15.0:1		
Piston speed, m/min. (ft./min.)	471 (1545)		
Main bearings: quantity, type	11, Precision Half Shells		
Rated rpm	1500		
Max. power at rated rpm, kWm (BHP)	1238 (1660)		
Cylinder head material	Cast Iron		
Crankshaft material	Steel		
Valve (exhaust) material	Steel		
Governor: type, make/model	KODEC Electronic Control		
Frequency regulation, no-load to-full load	Isochronous		
Frequency regulation, steady state	±0.25%		
Frequency	Fixed		
Air cleaner type, all models	Dry		
Lubricating System	50 Hz		
Туре	Full Pressure		
Oil pan capacity with filter (dipstick max mark), L (qt.)	165 (174)		
Oil pan capacity with filter (initial fill), L (qt.)	180 (190)		
Oil filter: quantity, type	4, Cartridge		
Oil cooler	Water-Cooled		
Fuel System	50 Hz		

Fuel System	50 Hz
Fuel supply line, min. ID, mm (in.)	19 (0.75)
Fuel return line, min. ID, mm (in.)	12 (0.5)
Max. fuel flow, Lph (gph)	480 (127)
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.86/8.86)
Max. return line restriction, kPa (in. Hg)	20 (5.9)
Fuel filter: quantity, type	1, Primary Engine Filter 1, Fuel/Water Separator
Recommended fuel	#2 Diesel ULSD

Fuel Consumption	50 Hz	
Diesel, Lph (gph) at % load	Standby Rating	
100%	288 (76.2)	
75%	217 (57.3)	
50%	148 (39.2)	
25%	81 (21.4)	
Diesel, Lph (gph) at % load	Prime Rating	
100%	263 (69.6)	
75%	201 (53.1)	
50%	137 (36.2)	
25%	76 (20.1)	
Radiator System	50 Hz	
Ambient temperature, °C (°F)*	40 (104)	
Engine jacket water capacity, L (gal.)	143 (37)	
Radiator system capacity, including	005 (70)	
engine, L (gal.)	265 (70)	
Engine jacket water flow, Lpm (gpm)	2002 (529)	
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	530 (30140)	
Heat rejected to charge air cooler at rated kW, dry exhaust, kW (Btu/min.)	222 (12625)	
Charge cooling air inlet temperature at 25°C (77°F) ambient, °C (°F)	186 (367)	
Turbocharger boost (abs), bar (psi)	2.67 (38.7)	
Water pump type	Centrifugal	
Fan diameter, including blades, mm (in.)	1550 (61.0)	
Fan, kWm (HP)	38 (51.0)	
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H ₂ O)	0.125 (0.5)	
* Enclosure with enclosed silencer reduces capability by 5°C (9°F).	s ambient temperature	

Remote Radiator System†	50 Hz	
Exhaust manifold type	Dry	
Connection sizes:		
Water inlet/outlet, mm (in.)	_	
Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.)	_	
Static head allowable above engine, kPa (ft. H ₂ O)	_	

 $[\]Dot{7}$ Contact your local distributor for cooling system options and specifications based on your specific requirements.



Industrial Diesel Generator Set - KD1250-YF for Stationary Emergency Applications

Exhaust System	50 Hz
Exhaust flow at rated kW, m ³ /min. (cfm)	215 (7592)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	533 (991)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Air Requirements	50 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	1485 (52442)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m³/min. (scfm)‡	1048 (26998)
Combustion air, m ³ /min. (cfm)	77 (2719)
Heat rejected to ambient air:	,
Engine, kW (Btu/min.)	147 (8360)
Alternator, kW (Btu/min.)	66 (3789)
‡ Air density = 1.20 kg/m³ (0.075 lbm/ft³)	

Alternator Spe	cifications	50 Hz		
Type		4-Pole, Rotating-Field		
Exciter type		Brushless, Permanent- Magnet Pilot Exciter		
Voltage regulate	or	Solid-State, Volts/Hz		
Insulation:		NEMA MG1, UL 1446		
Material		Class H, Synthetic, Nonhygroscopic		
Temperatu	ıre rise	130°C, 150°C Standby		
Bearing: quantity, type		1, Sealed		
Coupling		Flexible Disc		
Amortisseur windings		Full		
Rotor balancing		125%		
Voltage regulation, no-load to full-load		±0.25%		
Unbalanced load capability		100% of Rated Standby Current		
Peak motor starting kVA:		(35% dip for voltages below)		
400 V KH03850TO4D		4459		
400 V KH04590TO4D		5025		
400 V	KH04830TO4D	3494		
400 V KH05520TO4D		3844		
400 V KH06810TO4D		7055		

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

KOHLER. Power Systems



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

Industrial Diesel Generator Set - KD1250-YF for Stationary Emergency Applications

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to standards ISO2008:9001 and ISO2004:14001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

Available Approvals and Listings

☐ cUL Listing (fuel tanks only)

Warranty Information

- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

Available Warranties for Standby Applications

- ☐ 5-Year Basic Limited
- ☐ 5-Year Comprehensive Limited
- ☐ 10-Year Major Components Limited

KOHLER. Power Systems

Standard Features

- Alternator Heater (3300 Volt)
- **Customer Connection**
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature

Available Options

Appro	ovals and Listings
u cULL	isting (fuel tanks only)
Enclo	sed Unit
☐ Sound	d Level 1 Enclosure/Fuel Tank Package
☐ Sound	d Level 2 Enclosure/Fuel Tank Package
Open	Unit
🔲 Exhau	ıst Silencer, Critical (kits: PA-361625 qty. 2)
🔲 Exhau	ıst Silencer, Hospital (kits: PA-361626 qty. 2)
Flexib	le Exhaust Connector, Stainless Steel
Contr	oller
	_ . .
☐ Input/	Output, Analog
	Output, Analog Output, Digital
Input/	
Input/	Output, Digital
Input/	Output, Digital Output, Harness
Input/ Input/ Input/ Remo	Output, Digital Output, Harness Output, Thermocouple (standard on 3300 V)
☐ Input/□ Input/□ Input/□ Remo	Output, Digital Output, Harness Output, Thermocouple (standard on 3300 V) te Emergency Stop
☐ Input/(☐ Input/(☐ Input/(☐ Remo ☐ Remo ☐ Coolii ☐ Block Requi	Output, Digital Output, Harness Output, Thermocouple (standard on 3300 V) te Emergency Stop te Serial Annunciator Panel

Industrial Diesel Generator Set - KD1250-YF for Stationary Emergency Applications

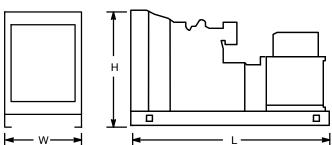
	Electrical System
	Battery, AGM (kit with qty. 2)
	Battery Charger
	Battery Rack and Cables
	Bus Bar
	Line Circuit Breaker (select right or left side mounting)
	Line Circuit Breaker with Shunt Trip (select right or left side mtg)
	Fuel System
	Flexible Fuel Lines
	Restriction Gauge (for fuel/water separator)
	Literature
$\overline{\Box}$	General Maintenance
ō	NFPA 110
	Overhaul
	Production
	Miscellaneous
	Air Cleaner, Heavy Duty
	Air Cleaner Restriction Indicator
	Alternator Air Filter (will reduce generator set output by 7%)
	Automatic Oil Replenishment System
	Engine Fluids (oil and coolant) Added
	Rated Power Factor Testing
	Open Unit Electrical Package
	Basic Electrical Package (select 1 Ph or 3 Ph)
	Wire Alternator Heater (1 Ph)
	Wire Battery Charger (1 Ph)
	Wire Block Heater (select 1 Ph or 3 Ph)
	Wire Controller Heater (1 Ph)
	Warranty (Standby Applications only)
	5-Year Basic Limited
	5-Year Comprehensive Limited
	10-Year Major Components Limited
	Other

Dimensions and Weights

Overall Size, max., L x W x H, mm (in.):

5639 x 2184 x 2489 (222.0 x 86.0 x 98.0) 12896 (28443)

Weight, radiator model, max. wet, kg (lb.):



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information. G5-597 (KD1250-YF) 12/16b Page 5



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

Industrial Diesel Generator Set - KD1250-YF for Stationary Emergency Applications

SDMO Industries
12 bis rue de la villeneuve, CS 92 848
29 228 Brest Cedex 2, France
Phone +33 (0)2 98 41 41 41, Fax +33 (0)2 09 41 63 07
www.sdmo.com

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

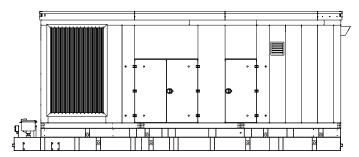
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers with rain caps.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler[®]
 Power Armor[™] automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

Sound Level 2 Enclosure Standard Features

- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

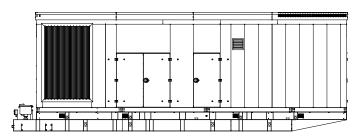
Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus[™] textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- Features include:
 - Additional fittings for optional accessories (qty. 3)
 - O Electrical stub-up area open to bottom
 - Emergency inner and outer tank relief vents
 - O Fuel fill with lockable cap and 51 mm (2 in.) riser
 - O Fuel leak detection switch
 - O Fuel level mechanical gauge
 - O Fuel level sender
 - Normal vent
 - O Removable engine supply and return diptubes



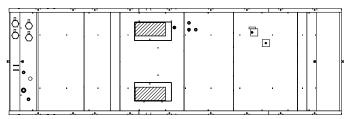
Sound Level 1 Enclosure

(Shown with available spill containment)



Sound Level 2 Enclosure

(Shown with available spill containment)



Subbase Fuel Tank (Top View)

DISTRIBUTED BY:		

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