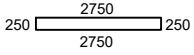
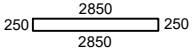
Casting - 1

FSW - 1,2



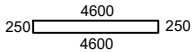
EC - 4

SW - 2,3



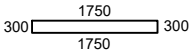
EC - 4

SW - 5,6



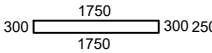
EC - 4

SW - 7



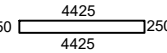
EC - 4

SW - 8



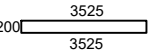
EC - 4

SW - 10,12



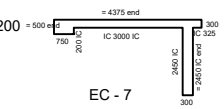
EC - 4

SW - 14



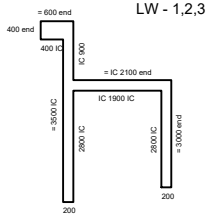
EC - 4

SW - 9



EC - 7

LW - 1,2,3



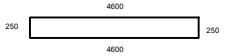
EC - 8

Casting - 2

SW - 13

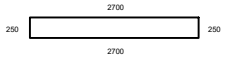
EC - 4

SW - 15,17,18



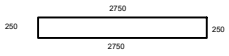
EC - 4

SW - 19,20



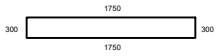
EC - 4

FSW - 3,4



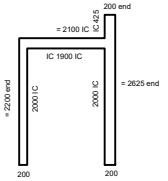
EC - 4

SW - 16



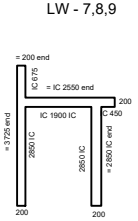
EC - 4

LW - 4,5,6



EC - 7

LW - 7,8,9



EC - 8