Contact No:

Cell. No:9789348236

Permanent Address:

S/O C.RAJA

Mariyamman Kovil Street, PERAMBATTU (village&post) TIRUPATTUR (T.K) VELLORE (D.T) TAMIL NADU INDIA Pincode-635652

Present Address

Maruthi Nagar

Nehru Nagar Extension

Nehru Nagar

(OPP-Raliway Station)

Denikanikottai Road

Hosur

Hosur (T.K)

Krishnagiri (District)

Tamil Nadu

India

Pincode:635109

Personal Profile:

Name: R.RAMESH

Father Name: C.RAJA

Sex: Male

Nationality: Indian

Religion: Hindu

Martial Status: Married

Languages Known:

Tamil, English.

CURRICULUM VITAE

R.RAMESH

E-Mail: rameshme753@gmail.com

Objective:

Seeking a position to utilize my skills and abilities in the **MECHANICAL ENGINEERING** Industry that offers professional growth while being Resourceful, Innovative and Flexible.

Academic Profile:

Diploma in MECHANICAL ENGINEERING With (FIRST CLASS)

Computer skill:

• Operating systems: Windows 10

• Software Packages: MS-Office, Auto CAD

Interest Department:

- Quality
- Design
- R&D
- Purchase

Key Skills:

- Measuring instruments
- 7QC Tools (Problem solving tools)
- Core Tools (APQP,FMEA,PPAP,MSA,SPC)
- GD&T
- KAIZEN
- 5S&3C,3R
- 4M&5M Analysis

Present Work Experience:

Company Name: M/S Hema Engineering industries Ltd (Unit-ll)

Thally Road, Hosur, Tamil nadu, India.

Department : **QUALITY**

Section : QAD (Quality Assurance Dept)

Designation : Quality Senior Engineer

Level : Quality incharge

Role : Company role

Working stage : Proess Audit, Product Audit, Dock Audit, PDI, FQC, PQC, R.I

Year : Jan-2019 to till date

Reporting to :AGM(Quality)

Job profile: Final Quality

- * Daily updating the DMW board &in house board to show the status
- * Daily review the first off /patrol inspectors& the report as per system
- * Daily maintain the 5S in working area
- * Daily review of internal rejection and sharing daily scrap report of mgmt
- * Conducting rejection meeting for internal/external quality related issues
- * Daily review the progress of action status &updating the status
- * Identify the action for improvement in process/product
- * Daily review the major rejection &Re classified, converted for spares
- * Daily review for the stock entry& clearance in the ERP
- * Daily basis issue found in line given communication to all
- * Assurances of process NC during Process Audit /System Audit
- * Planning report preparation and Non-conformity analysis
- * Planning & execution of dock audit, layout audit& lab tests
- * Training line inspectors/operators & improving the competency level
- * Ensure all the documents & process as per system requirement
- * To provide training to inspectors(first off/patrol/operators)
- * Updating OS, Control Plan & FMEA based on the action
- * Monthly in house rejection analysis based on the major defects through pareto analysis &their action plan
- * Ensure the availability of updated documents as per the customer requirements during audit

Previous experience:

Company Name :M/S AV TEC Limited (CK BIRLA GROUP)(Power Unit Plant)

(formerly Hindustan Motors Ltd)

Pithampur industrial area, Sector-Ill, Pithampur,

Sagore-454774, Dhar, Indore, Madhya Pradesh, INDIA

Products (Mfgs): Manufacturing of Powertrain & Precision Engineered products,

(CNC Machining Components)

Division : Precision Engineered Auto Components division

Plant name : Transmission plant

Department : QUALITY

Section : QA (Quality Assurance)

Designation : Quality Engineer

Level : Quality shift incharge

Role : Company role

Working stage : Customer End, Dock Audit, PDI, FQC, PQC, R.I

Year : Jan-2018 to dec-2018 (1 year)

Roles and Responsibilities:

Area of Stage: Dock Audit

- Proper maintain of 5S & 3C in shop floor and following company rules and regulations as per standard
- Daily sunrise meeting attend (Quality Team)
- Sunrise meeting discussion on customer compliant/PPM level
- Daily AFC (Activity Flow Chart) following
- Dock audit daily sampling plan as per IS 2500 maintain
- Adherence level 95% maintain all part
- Dock audit note registers in all parts
- Dock audit in all parts verify
- Verify all part Dock audit daily sampling plan IS 2500 maintain
- Hold (NC) part hold raise
- customer compliant Double sampling plan maintain(customer issues)

- customer compliant issues found out part is Holding
- daily dock audit inspection report maintain
- Hold (Non-Conformance) format fill up as per procedure
- NC parts are highlighting in all dept
- Holding (NC)part CAPA report submit
- Holding (NC)part MS-Excel update data
- Report submitted to quality manager
- Gained knowledge in engineering Drawing study and CUSTOMER Audits
- All parameter inspection checking & maintain as per drawing
- Holding excel sheet updating data hard copy handover manger
- Soft copy quality manager sending e-mail

Previous experience:

Company Name: SAS AUTOCOM ENGINEERS PVT LTD(UNIT-I),

Plot No 30B-ll, SIPCOT Industrial area SIPCOT, Hosur-635126, Krishnagiri (D.t)

Tamil Nadu, India

Product : Manufacturing of Auto Components

Department : **QUALITY**

Section : QA (Quality Assurance) CS (Customer Support)

Designation : Quality Engineer

Level : Quality incharge

Role : Company role

Year : Sep 2014 to Dec 2017 (3year 4month)

Roles and Responsibilities:

- Co-ordinate Measuring Machine (CMM) Inspection for Pipe Profile checking and other dimensions like angle, distance, etc.
- Inspection carried out Portable 3D CMM.
- Attending Customer complaints
- Calculating Customer PPM monthly

- Highlighting the Customer complaints to all levels
- Attending Supplier review meeting
- Solving the complaints by corrective actions-8D
- Monitoring the In-House Line rejections
- Decision making in Parts are to be reworked or scraped
- Supplier rejections are highlighting to supplier
- Calculating In-House rework & Rejection PPM
- Instruments handling & monitoring with Calibration
- Documents preparation like PPAP,8D & Reports
- Mail checking and replying to Customers mail
- Fulfilling the Customer requirements by implementing the corrective actions
- Analyzing the SPC & MSA
- CMM Operating & Handling
- 5S,3C,3R,4M,JIT,LIFO,FIFO
- Decision making permanent corrective action.
- Achieve customer satisfaction/Zero Defects/Zero PPM
- Customer end problem solving
- Millipore Test for Fuel Injection Pipes-for checking Pipe-ID contamination
- Check all the parameters as per drawings with specific instruments
- We have Digitalized Handling the Instruments like: Digital Vernier Caliper, Digital Micrometer, Ring gauge, TPG-Thread plug gauge, Digital Height gauge, Bewelproector, Plug gauge, CMM (Co-ordinate Measuring Machine),Profile projector, Endoscope, Pyrometer, DFT meter, etc with Periodically Calibrating the Instruments at out-source

Previous Experience:

Company Name: SEQUEL LOGISTICS PVT LTD (TITAN industries ltd)

29, SIPCOT Industrial Complex,

Hosur, Krishnagiri (D.T) TAMIL NADU, INDIA

Product : Manufacturing of Jewelers item

Department : Despatch

Section : CST (Customer Support Team)

Designation : Shift incharge

Working Year : Aug 2012 to Aug 2014 (2 year)

Nature of work:

• Manpower arranged

• On time delivery to customer

• Daily Following 5S&3C

• Daily meeting action problem solving method

• Following time keep up dispatch

Previous Experience:

Company Name: HANIL AUTOMOTIVE INDIA(P) LTD (5* Award company)

ORAGADAM, SRIPERUMBUDUR (T.K)

KANCHEPURAM (D.T) CHENNAI, TAMIL NADU, INDIA.

Product : Manufacturing of Auto Components & Assembly

Department : **QA** (Quality Assurance)

Section : In-process Quality Assembly CS (Customer Support)

Designation : Shift incharge

Working Year : May 2010 - July 2012 (2 Year 2 Month)

Role : Company role

Job Profile:

- Proper maintain of 5S & 3C in shop floor and following company rules and regulations as per standard
- Manpower arranged
- Analyzing in-house rejection
- Decision making permanent corrective action
- Daily following shift communication log note book writing in-house And HMI problem
- HMI rejection analysis report
- Attending the in house issue &customer complaint and preparing effective quality alert.
- Implementing permanent corrective action
- Problem solving skills

- Spec Error-counter measure problem solving method
- Reduce Rework & Rejection.
- Achieved 5STAR Award from Hyundai Motor Corporation
- PPM level reduction(customer compliant, in house issue)

Previous Experience:

Company Name : BHARAT HEAVY ELECTRICALS LIMITED, GOVT OF INDIA

RANIPET, VELLORE (D.T) TAMIL NADU, INDIA.

Product (Mfgs) : Boiler Auxiliaries

Department : EDC (Engineering Development Centre)

Section : AQCS (Air Quality Control System)

Division : Proposal

Field : Designing

Designation : Technician Apprentice

Working date :11-02-2009 TO 10-02-2010 (1 Year)

Nature of work:

- Preparation of Drawings Using to Auto CAD
- Auto CAD Drawings editing works
- Auto CAD Drawings modifying change in design works

Total Experience: 12 years

Declaration

I here by declare that the information and facts stated are true and correct Thanking You Sir,

Place: Yours faithfully

Date: (R.RAMESH)