

<p style="text-align: center;">Shivakumar. Adnur E-mail: SM_Adnur@yahoo.com</p>
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Contact: 09986062544

JOB PROFILE

Objective	Seeking a suitable position in an organization where exchange and enriching of the knowledge can be done, to meet the challenges ahead with the best of performance & confidence.
Brief Overview	TOTAL EXPERIENCE: 20+ YEARS in the field of Quality Assurance, Quality Control, QMS, QCC & Quality Training. My resume demonstrates my capability to be leader, who is able to work in team environment, set and achieve short and long goal, think analytically and solve problems. I believe my knowledge and know how in the field of Operator Training, Quality Assurance. And QMS will contribute a great deal to your company.
Education Qualification	<ul style="list-style-type: none"> ❖ BE in mech from Mysore University ❖ Diploma in Mechanical Engineering from Board of Technical Bangalore ❖ SSLC from SSLC Board Bangalore
Professional Experience 1)	Working as Quality Manager & Leader -QMS. from May'2018 ~ still working at Vijay Springs (India) Pvt Ltd, Bangalore. IATF-1649 & Iso 9001:2015 certified company
Professional Experience 2)	Worked as Product Quality Manager & MR from Nov-2014 to May-2018 in Sea rock Precision Product Pvt Ltd, Bangalore, TS-16949 certified company, Tier-2. Mfg. of Fuel pump house.
Professional Experience 3)	Worked as a Manager-Quality, Supplier development, Store & MR from Dec-2005 to Oct-2014 in Rollon Hydraulic Pvt Ltd Bangalore. ISO 9001:2009 certified company.
Professional Experience 4)	Worked as a Quality Engineer from Nov-1996 to Nov-2005 in V.S.T Tillers Tractors Ltd Mysore. TS-16949 certified company of Crank shafts, connecting rods & crankcase.
Professional Experience 5)	Worked as a Quality Supervisor in Sree Ganesh Gears Pvt Ltd Mysore from Oct-1989 Nov-1996. Mfg of Gears, splines & shafts
Professional Experience 6)	Worked as a Trainee Supervisor from Jan-1986 to Dec-1987 in Elmecca- Works Dharwad. Mfg. Of Tool holding device and work holding device (Collets, Chucks and Arbors)
Job Profile	<u>1) Vijay Springs (India) Pvt.Ltd Bangalore</u> <ul style="list-style-type: none"> ❖ QMS establishing, Implementation, verification &

	<p>effectiveness</p> <ul style="list-style-type: none"> ❖ Ensuring Quality of Springs at different stages: Incoming Inspection, In process Inspection & final Inspection. Layout Inspection, Responsible for Gauge Management, ❖ Responsible for Customer Complaints through 8D&PDC ❖ Responsible for Process Audit, Supplier Audit, Product Audit & Layer Process Audit ❖ Responsible for Internal Audit & MRM ❖ 5S Auditor ❖ IATF Internal Auditor. ❖ Responsible for Training. ❖ Responsible for NPD,MSA & SPC study
Job Profile	<p><u>2) Sea rock Precision Product Pvt Ltd</u></p> <ul style="list-style-type: none"> ❖ To Ensure Quality of Product for In -Process, Incoming &Final Inspection ❖ Defining a Quality Plan, method of Measurement technique & acceptance criteria. ❖ Establish the measurement method between customer & manufacturer. ❖ . Reduce cost of poor quality ❖ Responsible for QA performance metrics ❖ VDA6.3 auditor. and ❖ ensure quality product like plating, Heat treated, casting & forging, from external provider. ❖) Accountable for Outgoing & in-house mfg. parts PPM within the desired levels ❖ identification, implementation & verification of SPC, MSA, PFMEA, Poke yoke, continual improvement ,8D & audit results <p><u>QMS Responsibilities :-</u></p> <ul style="list-style-type: none"> ❖ Preparing the Internal Audit Plan, Internal Audit Schedule & Circulate to the concerns for conducting the System Audits ❖ Arranging the Management review meeting with Agenda. ❖ Prepare the minutes of meeting of MRM. ❖ Maintaining all other ISO / IATF documents. (All the work related to MR (Management Representative). ❖ Internal Trainer & Internal Auditor for conducting the IQA audits at various depts... ❖ To liaison with external parties on matters related to QMS.

	<ul style="list-style-type: none"> ❖ To arrange the training to Internal Auditors. ❖ Review the performance of Dept. Process measurable & its effectiveness. ❖ Ensure the Continual improvement of QMS & its Processes. <p><u>3) Roll on Hydraulic Pvt Ltd :-</u></p> <ul style="list-style-type: none"> ❖ Supplier Pre-evaluation ❖ Pre-production quality evaluation, Product & process quality planning ❖ Supplier PPAP Approval & Monitoring Inward, in process & final Inspection ❖ Conducting supplier quality meeting to monitor the quality of product on the basis of VQR ❖ Supplier quality Audit ❖ Monitoring process using statistical tools like S.P.C, 7QC Tool & PFMEA ❖ Process capability Study ❖ Preparation of maintenance of all quality related documents based on ISO/TS guidelines ❖ Control of Non-conforming Product ❖ Reduce the PPM at customer, Supplier & in process stage ❖ Handling the customer complaint ❖ Initiate & Review of corrective & Preventive action & monitoring ❖ Gauge & instruments Planning ❖ New Development part activities & follow up & Preparing the department budget. ❖ Calibration activity of measuring instruments & Gauges ❖ Responsible for department budget
Job Profile	<p><u>4) V.S.T Tillers Tractors Ltd – Mysore :-</u></p> <p>Inspection of Forging & casting parts & chemical analysis of raw material</p> <ul style="list-style-type: none"> ❖ Inspection the parts on CMM, Roundness tester, contour tester, micro hardness testers, Profile Projector, Gear Profile tester and etc. ❖ Internal auditor

	<ul style="list-style-type: none"> ❖ Monitoring the inspection at various stages & resolving the quality problems (Casting, Forging, heat treatment & machining parts) ❖ Conducting Process & supplier quality audit ❖ Conducting measurement system analysis ❖ Control of non-conforming product ❖ Preparation of PPAP, PFMEA, APQP. ❖ Monitoring the calibration activity ❖ Development activities & follow up
Job Profile	<p>4) <u>Shree Ganesh Gears Pvt Ltd, Mysore:-</u></p> <ul style="list-style-type: none"> ❖ To Inspect the different types of gears, like Spur, Helical, shafts, Sprockets & Splines at inward, in process and final Inspection stages
Other Skills	<ul style="list-style-type: none"> ❖ VDA 6.3 Internal Auditor ❖ 14Q Principle & QAM ❖ Knowledge of 5's, 7Q.C.TOOLS, TPM & all 5 Core tools of ISO/IATF
<u>Achievements</u>	<p>1) Vijay Springs (India) Pvt.Ltd Bangalore</p> <ol style="list-style-type: none"> a. Implementation of IATF-16949 System throughout the Organization b. Implementation of Spring load testing procedure c. Introduced the data logger to ensure furnace temperature. d. Reduced customer complaints from 17 to 2 during 2018 <p>2) Sea rock Precision Product Pvt Ltd</p> <ol style="list-style-type: none"> a. Reduced setup approval time from 2hr to 1.5hr by Introducing Gauge and avoided CMM b. Received Appreciation Certificate from customer BOSCH for Poke-Yoke to check ID <p>3) <u>Roll on Hydraulic Pvt Ltd-Bangalore :-</u></p> <ol style="list-style-type: none"> a. Reduced calibration cost around 20% b. No single minor NC during Re-certification audit & introduced new RPI oil to reduce rust customer complaint reduced 27nos to 8nos c. <u>reduced PPM from 20000 to 160PPM at customer end</u> <p>4)) V.S.T Tillers Tractors Ltd – Mysore:-</p>

	% age of rejection is reduced from 6% to 1.8% for casting parts
Personal Particulars	<p>Name : Shivakumar Adnur</p> <p>Father's Name : Late M B Adnur</p> <p>Gender : Male</p> <p>Marital Status : Married</p> <p>Language Known : Kannada, English & Hindi</p> <p>Address :D No-310, Gruhalaxmi layout,1st cross Nagasandra Post Bangalore-73</p> <p>Notice Period : 1 month</p> <p>Re-location : Ready to re-locate</p> <p>Nationality : Indian</p>

Date:13/07/2020

Place: Bangalore

S M Adnur