

# CIRRICULUM VITAE

**RAVIKUMAR.R**

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## PROFILE SUMMARY:

**SQA** willing to work across various fields and to emerge out victorious with the help of knowledge gained through my **5 yrs of Professional experience** by using the quality tools and improve the productivity with quality.

## OBJECTIVE:

To work in an Organization that would effectively use my skills for the development of the Organization and also provide a challenging, competitive environment that would aid my personal development.

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## WORK EXPERIENCE:

➤ **Organization : Praveen Engineering Products India Pvt Ltd**

➤ **Designation :** ENGINEER – Supplier Quality Assurance

➤ **Duration** : SEP'2015 to till date

## Roles & Responsibilities:

- Supplier PPAP documentation training & Review.
- Supplier PPAP Audit during Pilot lots & PSW approval for mass production
- Preparing, Updating & maintaining QMS documents for IATF: 16949 Audit
- Sample Approval report of new parts by verifying MTC, third party MTC & other doc
- Control plan review & approval at supplier site for producing smooth operations
- Alternate/New Source qualification / Approval by QMS audit & Assessment
- Qualifying existing supplier by conducting QMS audit as per IATF 16949 guidelines
- Poka yoke implementation for major & past issues for new products at supplier end
- Monitoring Supplier rejection by analyzing 8D reports, Process audit, CAPA etc
- In-charge for conducting supplier & Inhouse QC convention every week
- Reduction of in house rejection due to child parts by Conducting Process audit & CAPA effectiveness audit at supplier premises for the worst suppliers of the month
- Preparation & Approval of Agreement of Inspection (AOI) for supplier parts
- Updating vendor rating for all the suppliers & mailing to supplier's top management.
- Conducting Monthly review meeting with supplier's top management & reviewing action effectiveness.
- Training of suppliers based on any new requirements, 8D ,PPAP & etc
- ERP Handling & updating Q-info for new parts / Supplier.

## **ACHIVEMENTS AT PRAVEEN ENGINEERING PRODUCTS INDIA PVT LTD :**

- Conducted trainings on Individual for 21 suppliers individually and implemented Robust controls for all Customer & inhouse rejections.
- Implemented Poka yoke's for Top 5 Worst suppliers & eradicated the major problems from reoccurring & paved the way for decreased In house PPM levels.
- Conducted QMS audit for top 21 Worst supplier, improved the supplier system score from less than 60 % to above 80%.
- Converted Worst suppliers into Best suppliers through QMS audit, Process audit & through Third party inspector implementation at supplier end & reduced overall supplier PPM.
- Formed Quality Circle, trained supplier on "12 steps of problem-solving techniques" & conducted supplier QC Convention during the quality month of Nov'19.

**Organization: Exide industries Ltd (Hosur)**

**Designation : GAT – Quality**

- **M/s-EXIDE industries Ltd -(ISO 9001:2008) Hosur.(From 15-08-2014 to 15.08.2015)**

## **ROLES & RESPONSIBILITIES:**

- In process inspection & performance testing of products.
- Cut through analysis of failed parts, publishing reports of analysis & identification of Permanent corrective action.
- Analysis of customer return parts, Warranty parts & preparation of 3H5W analysis reports.

## **Area of expertise:**

- Maintaining and updating critical supplier audit system and schedule.
- Establish and perform supplier audit plan to lead them in quality and ensure they can supply product within specifications.
- Process Evaluation done for new suppliers and continuously develop the process against customer requirement and Preparing the Agreement of inspection **(AOI)**.
- Problem solving and root cause analysis activities with suppliers to eliminate recurrence of non-conformance's**(CAPA)**
- Conduct supplier audits to drive process standardization, waste elimination, and continuous improvement.
- Monitor existing supplier, communicate and improve key supply chain KPI's, including Supplier performance rating ( like OTD, PPM )
- Champion problem solving and root cause analysis activities with suppliers and customers to eliminate recurrence of non conformances.**(8D)**
- Develop long term supplier relationships and generate and implement cost reduction ideas.

**EDUCATIONAL QUALIFICATION :**

- **B. E** - Mechanical Engineering (2014) Pass out – 7.76 CGPA - Adhiyamaan Collage of Engineering- Hosur.
- Diploma in mechanical engineering (2011) Pass out- 86.3% PMC - Hosur.
- SSLC - Govt High School Kamanadoddi (2006) -53%.

**SKILLS:**

- 7 QC Tools, 8D analysis, Root Cause Analysis, Auto CAD,
- IATF- 16949 Internal auditing & Certified of participation AWARENESS COURSE FOR IATF 16949-2016

**CERTIFICATION OBTAINED:**

- AUTO CAD
- Certified Internal Auditor
- IATF 16949: Internal Auditing
- IATF Core Tools
- Problem solving techniques by Quality circle forum of India.
- QC convention

**PERSONAL PROFILE:**

Father's Name	:	R.Rajappa
Date of Birth/gender	:	31.01.1991 / Male
Languages known	:	Tamil, English,kanada,telugu,Hindi.
Marital status	:	Unmarried
Address	:	3/891,pillaikothur , Koneripalli(PO), Hosur-635117

**DECLARATION:**

I hereby declare that all the information given by me is correct and true to the best of my knowledge and belief.

Place :

Yours Faithfully

**(R.Ravikumar**