B.TECH IN M.E WITH 6+ YOE IN MAINTENANCE & PRODUCTION



MAINAK PAL

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To work in a globally competitive environment on challenging assignments, that shall yield twin benefits of job satisfaction & a steady paced professional growth in organization.

PROFILE SUMMARY

- Worked as an '<u>Production Officer (Industrial Battery)</u>" at <u>Exide Industries Ltd.</u>, Shyamnagar (W.B).
- Worked as an <u>Team member (Mechanical maintenance)</u> at <u>Kesoram Rayon (B.K.Birla group of companies)</u>, kuntighat (W.B).
- Worked as a <u>Team member Quality Control</u> at <u>Carnation Industries Limited</u>, Liluah (W.B).
- Graduated in *Mechanical Engineering* from *WBUT* on *2014* with *7.52 DGPA*.
- Pursued course in <u>SAP PP (Production planning</u>).

KEY SKILLS & STRENGTH

- Optimistic.
- Knowledge of *hydraulics & pneumatics* would be of good use.
- Knowledge of *TPM*, *SAP PP* (Production planning) would be of good use.
- Good communication skills.
- Maintain positive environment, being essential for organizational growth.

WORK EXPERIENCE

06/2019 to 03/2021 (EXIDE INDUSTRIES LIMITED)

DESIGNATION: - Officer – Production (Industrial Batteries)

HIGHLIGHTS

- 1. Executed maintenance activities in co ordination with other production functions, led team of 50 members.
- 2. Maintaining necessary documentation & assisting supervisor in major breakdown.
- 3. Reduced rejection levels & rework through continuous up gradation of quality circles.
- 4. Ensuring proper *Preventive maintenance& Predictive maintenance of* various equipments (**Hydraulic casting machine, Pneumatic casting machine, and Pasting system, ball mill**) to increase machine up time.
- 5. Scheduling production planning depending upon requirement.
- 6. Analyze breakdowns & taking steps to rectify them.
- 7. Maintaining & updating Inventory levels for critical spares.
- 8. Executing *TPM* & *5S activities* with other team associate for increasing productivity.
- 9. Identify opportunities for improvement and review with the HOD & other team associates.

SAP PP - End User (EXIDE INDUSTRIES LIMITED)

HIGHLIGHTS

- Understanding business process and preparing Bill of Material through BOM usage and Item Category.
- Configuring MRP, BOM, Production Orders, Planned Orders, Shop Floor Controls.
- Shop Floor Control involving production orders creation and change.
- Creation of material master views as per requirement.
- Goods confirmation, m/c breakdown confirmation at end of shifts.

WORK EXPERIENCE

11/2015 to 05/2019 (KESORAM RAYON)

DESIGNATION: - Team Member – Maintenance (Textile)

HIGHLIGHTS

- 1. Calibrate machinery to meet production goals.
- 2. Oversee the work of workers and outside contractors.
- 3. Reducing production delays by efficient management of man, machine & material.
- 4. Estimation of maintenance costs.
- 5. Maintaining an Inventory for the requirement of supplies & spare parts.
- 6. Motivate workmen to contribute their best efforts to achieve the objectives.
- 7. Preparing supportive documentation for maintenance process.
- 8. Ensuring *Preventive Maintenance, Predictive Maintenance* (*reeling machine, conning spindles, Automatic strapping machine*) for maximizing equipment availability.
- 9. Maintaining the ISO standards & procedures.
- 10. Creating & updating SOP's as per requirement.

06/2014 to 07/2015 (CARNATION INDUSTRIES Ltd.)

DESIGNATION: - <u>Team Member-Quality Control</u>

HIGHLIGHTS

- 1. Assessment of drawing and performing sample inspection of castings.
- 2. Channelizing manpower for Material Handling within plant premises.
- 3. Assuring and controlling Quality and Reliability (rocking test, load test).

PROJECTS ACCOMPLISHED

• *Cost Reduction of spares by redesign*. Replacing "shaft *with flange & bush*" system with "shaft & bearing" system at *Kesoram Rayon*.

Results - spares cost reduction by 20%, resulting in increased productivity per shift.

• **Implementation of PRS system** in house development of paste recovery system for reusing paste mix from defective battery plates at *Exide Industries Ltd*.

Results – reduction in scrap generation.

• **Installation of nozzle heater** . Replacing traditional methods of heating by installation of cartridge heater of 1Kw in pressure die casting machines at <u>Exide Industries Ltd.</u>

Results – Gas consumption reduction by 30%, resulting in uniform heating & less nozzle consumption.

PERSONAL VITAE

D.O.B – 22 June 1991

Languages Known – English ,Hindi, Bengali .

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SELF DECLARATION

I hereby declare that all the above mentioned details are correct to the best of my knowledge.

(Mainak Pal)