

KADAPA LAKSHMI NARAYANA

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PERSONAL SUMMARY

Have invaluable experience of over 6 years in the field of automotive segment, overseeing my work from conception to completion, to improve efficiency by finding solutions to customer problems to all tight work schedules. Currently looking for a suitable position which will challenge my skills, allow me to develop my career and potential, also willing to relocate if necessary.

OVER ALL EXPERIENCE:

Having 4 years and 11 months of experience in Quality Department of Vesuvius India Limited, Ashok Leyland Limited and Amara Raja Batteries Pvt Ltd.

TECHNICAL SKILLS:

- Good knowledge in ms-office
- Capable of working in team or single

CAREER HISTORY

Nov 2016

Vesuvius India Limited, Vishakhapatnam

Technical Engineer:

Duties:-

- Continues improvements in shop floor against SWI(Standardized Work Instructions)
- Following quality control plan procedures
- Participating future activities and doing variable analysis between standard and actual.
- Preparing quality check sheets against control plan
- Ensuring shop floor inspection activities on daily basis to give authorization for further step
- Responsibility of: RM, In-Process, Finished goods inspections with against SWI, Drawings, PIS (Process instruction sheet)
- Shop floor activities: Daily check lists, Preparing Graphs, Quality Panel, Inspection of Products
- To meet the customer requirements and ensure the customer complaints and closing the repeatability.

Dec 2013– Jun 2016

Ashok Leyland Limited

(Under Adecco India Pvt Limited)

QUALITY ENGINEER

Quality Engineer-Vehicle Assembly-LCV Marketing

Duties:-

- Do analysis for the issues rising in the Vehicle assembly line.
- Initial Analysis Report (IAR) to be raised in CRM portal for major issues on concern dept. and follow PQ team for part issue.

- Monitoring proper ICA for the smooth flow of assembly line.
- To maintain DPU and to restrict the slip-through within the target.
- Ensure red tag filled information for the rejected parts by production are right and to conclude the responsibility by analysing the process or part issue in red table meeting with concern stakeholders.
- Consolidate daily basis rejections in SAP and to ensure part movement by CPM.
- Encouraging team members to participate in QFL by doing kaizen and finding safety concerns
- To make complete inspection of Chassis while in-warding, for the Bus Body and to clear the issues happened during the transit.
- To do stage wise inspection by using Gauges & Instruments happens during the Body Building.
- Implementing Changes in the vehicles for the new variants and according to homologation requirements.
- To do Service inspection for the fully Built Vehicles in the Vendor end before despatch and allocating the Vehicles to Customers.
- Get feedback about the Vehicle from delivery and to maintain the documents for the future audits

June 2010 - July 2011

Amara raja Precision Products & Plastic Limited, Andhra Pradesh- Tirupati

Quality Assurance (Supervisor) – Machine Division.

Duties:

- Inspecting the inward materials as per engineering documents
- Root cause analysis for Process and Incoming materials.
- Interacting with operator and supervisor for quality issues
- Tracking and reporting material rejection records.
- Preparation of quality plan and inspection standards for In house machining
Followed by the QC TOOLS like as: Check sheet, Stratification, Perito analysis, Brain storming, Cause& Effect diagram, Scatter diagram, Graphs, Flow charts, Control plans.

August 2011 - July 2012

Mangal Precision Products Limited, Group of amara Raja Batteries-Tirupati

Quality Assurance (Supervisor) – Fasteners Division.

PROFESSIONAL EXPERIENCE

- Preparation of operation standard (OS) and quality control process chart (QCPC)
- Conducting the daily review meeting about of quality issues
- Using the tools are: Vernier caliper, Micrometer, Steel rule, Flatness instrument etc
- Ensuring the HEAT TREATMENT PROCESS parameters within specifications and checking the products parameter of Hardness
- Doing online inspection in continues production and finding the rejection samples to putting the red tag of products for rejection
- 5S maintenance in work area

ACHIEVEMENTS

- Successfully completed by 7+3 QC Tools training program of the month-August 2011
- Carried out a successful completion of quality validation of fixtures and entire bus & van assembly making of a PD development of MITR & Dost(LCV) vehicles the brand of Ashok Leyland Limited
Achiever of the month- March 2014 in my team.

Personal Activities

- Dance Cerography
- Innovative, quick learning, Good Communicational, Problem Solving Skills
- Sincerity towards the work
- Easy adaptability
- Enthusiastic to learn new things
- Patience and hardworking nature.
- Good understanding capability

KEY SKILLS AND COMPETENCIES

Quality Tools

FMEA

SPC

ACADEMIC QUALIFICATIONS

B Tech- Mechanical Engineering (Perusing 4 th year final semester)	2016-2019	Priyadarshini College of Engineering- Guntur.	JNTU, Kakinada- Andhra Pradesh	62%
Diploma	2007-2010	Govt.Polytecnic college, Proddatur	State Board Of Technical Education- Andhra Pradesh	62.49%
10 th	2006-2007	Municipal Vasanthapet High School Proddatur	State Board Of secondary Education- Andhra Pradesh	67%

PERSONAL PROFILE

Father's name : K Narasimhulu
Date of birth : 06-May-1992
Gender : Male.
Nationality : Indian.
Marital status : Single
Languages known : Telugu, English, Hindi.

References and supporting documents available on request

DECLARATION

I hereby declare that the above mentioned information is true to my knowledge and I bear the responsibility for the correctness of the above-mentioned particulars.

Place: Proddatur.

K. Lakshmi Narayana.