



RAMESH N

Anbu Nagar, Coimbatore-641105

mechsnr@gmail.com

91-9524447590

Summary:

Professional with 12 Years of experience in Production Planning and Control, Master Scheduling (Forecast Planning and Capacity Planning, Material planning). A rich combination of extensive experience in supply chain management and Operational management enables me to balance strategy with Operational Challenges.

Expertise:

Production/Order Scheduling

MRP/Inventory Control

Customer Focus

Lean Tools (VSM/PSP/KAIZEN/5S/STANDARD WORK/DAILY MGMT)

Inventory Management

Supplier Management

Engineering Change Control

Risk Assessment

Logistic-Import and Export

EXPERIENCE:



GILBARCO VEEDER ROOT NDIA PVT LTD
COIMBATORE

AUG 2017 -TILL PRESENT
AM-MATERIAL PLANNING

- Responsible for PO releasing based on production plan for procurement of raw material regular /new Development items.
- Ensure that Orders to supplier are placed on time and on Quality based on MRP system.
- Expedite and manage the Open Purchase order.
- Ensure there are no production line down situations and adherence to target set for all process metrics perform annual appraisal for the team members.
- Team lead, People manager, accountable for team performance and continuous performance in a procurement.
- To develop objectives and plan for team associates and track performance to annual goal.
- Inventory managed by Analysis of ABC, XYZ, FSN analysis, KANBAN, JIT, Heijunka, MRP method and VMI concepts.
- Ensure timely generation and circulation of reports.
- Responsible to conduct Daily, weekly & Monthly review on material availability in warehouse.
- Analyse supplier confirmation and evaluate the risk /Impact anticipation on production.
- Identify Priorities with risk anticipation and set up recovery action plan.
- Handle escalation if any and escalate matters requiring the senior management attention on daily basis.
- Train the team members on an ongoing basis on relevant tools. Perform root cause analysis to expedite the resolution of service issue.
- Perform appraisal, Manage team attrition and motivate team to exceed SLAs.
- To drive continuous improvement process by identify, recommend, and Implement the operational efficiencies
- To prepare customised reports for analysing and incorporate in process improvement
- To Provide visibility on the material coverage to the team.
- Create action plan to Improve critical Supplier performance and drive action plan.
- Evaluate Vendor delivery performance (SDPM) and define the appropriate action p
- Analyse the excess and obsolete ageing inventory and take appropriate action for Optimizing the inventory performance and ensure minimum financial liability.
- Coordinate with engineering change team for ramp/ramp down during projects /VAVE and secure delivery Plan.
- Coordinating with Horizontal departments like Supplier performance Group, Quality Production, Engineering, Manufacturing and Finance for smooth functioning of material planning team and achieve organization goal through cost, Quality, and delivery.
- To Identify Critical suppliers and monitor their capacity and follow the action Plan
- Ensure the customer delivery rating, Line stoppage and Premium freight records per Objectives.
- To maximize the customer Satisfaction and on time delivery by managing deliveries of material.
- Responsible for Conduct BOM audit /Cycle counts, Material reconciliation and inventory control management
- Collaborative effort with supplier performance group to intervene with suppliers on related with Quality and performance issue.
- To identify the gaps in existing process and take action towards for the process Improvement.
- Review Customer unconsumed forecast and to avoid excess inventory Pile up.
- Lead Projects for Inventory Optimization, removal of production and procurement bottlenecks to Improve plant performance, delivery, capacity, and Productivity.
- Ensures Compliances, Safety standard, Integrity, and sustainability with company.



Education

2013: Master of Business Administration in General management from Madras institute of Technology, Chennai -61%

2010: Bachelor of Engineering in Mechanical from K.S. Rangasamy college of technology, Tiruchengode. - 76%

Languages

Tamil ★★★★★

English ★★★★★

Interpersonal skills

Leadership Skills

Result Driven

Communication Skills

Adaptable

Problem Solver

ERP Proficiency

- SAP
- QAD
- ORACLE

Personal Details:

FATHER'S NAME: Mr. R. Nethaji

DATE OF BIRTH : 2nd May 1989

AGE : 32

SEX : Male

MARITAL STATUS : Married

Hobbies:



COMSTAR AUTOMOTIVE TECHNOLOGY PVT LTD (CHENNAI)

Analyst -Material Planning and Logistics

(SEP 2013-AUG 2017)

- Responsible for procuring Casting, Forging, plastics, and rubbers Commodities of both Domestic/Imports (**China / Korea / USA / Europe**) Vendors.
- Review Customer Forecast and Releasing the Monthly/Weekly schedule to supplier through QAD SYSTEM.
- Receipt of Acknowledgement from vendor based on our monthly schedule.
- Release and follow-up of schedule with supplier and receive parts on time.
- Achieve inventory turnover ratio set by the management.
- Coordinate with SPE team and quality function to ensure the parts are receipt without any Quality issue.
- Coordinate with engineering change control team for launch of new program requirements and ramp up /ramp down of child /Finished goods parts accordingly.
- Subcontract material management and reconciliation.
- Coordinate with store team for dispatch of child parts from plant and receipt of finished parts from sub-contractor.
- Tracking imports Shipments and coordinate with logistics team for priority handling.
- Planning of Import containers and consolidation from third party warehouse.
- Coordinate with forwarders/CHA for timely container clearance and sailings.
- Ensure that customers delivery rating, line stoppage and premium freight records as per objectives.
- Ensure continuous and timely supply of required material and communicate any supply problems which may pose a risk or impact on business Operation.
- Handling shortage parts effectively by closely working with suppliers.
- Review the critical suppliers and drive preventive action plan.
- Evaluate performance tracker of supplier delivery rating (OTIF/SDPR) on Month basis
- Analyse root cause and take corrective action for delivery failures / line stoppage related issues.
- Reduction of Non-moving inventory (Excess/obselece)



IGARASHI MOTORS INDIA PVT LTD (CHENNAI)

ENGINEER -PURCHASE EXECUTIVE

(JUN2010-AUG 2013)

- Planning of Imported raw materials to meet the requirement of shop floor on the right time, with minimum inventory
- Scheduling and releasing of purchase orders for A &B - Class Commodities suppliers.
- Maintaining inventory level for C class items, based on KANBAN Management
- Subcon supplier follow up
- Supports management cross functional procurement team
- Reconciliation of supplier invoices every month
- Attending ISO AUDIT 9001:14001

KEY ACHIVEMETNS

- \$ 100K Saving logistics cost by changing Packing optimization
- 50 Lac of Obselece Material liquidated
- Customer OTD Maintained @ 98%
- 2 Turns Inventory Improved in a year time by reducing LT, MOQ and Localization.
- 70 Lac annual Saving through packaging improvement for interplant Material transfer
- 20% Manpower reduction in Warehouse through process Improvement.

DECLARATION

I **Ramesh**, hereby declare that the information furnished above is true to the best of my knowledge and belief.

Salem