

# DHARMINDER KUMAR

Apartment No. A-203, SEC-3, Shree Shyam Society, Rewari (Haryana)

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## SYNOPSIS

A manufacturing industry professional with manufacturing background, credited with appx. **20 years'** insightful experience in Productions , Assembly Lines , Quality, Planning, Audits , Systems , SCM , Operational Excellence and Operational Safety.

## PROFILE SUMMARY

- ✦ Experienced in implementing Lean concepts, Theory of constraints .TQM, TPM, Operational safety and World Class Quality (WCQ) initiative – WCQ is a continuous improvement program for GMP comprising PDCA, DMAIC, 8D, 5W & 1H, QC Story etc.
- ✦ Track record of studying procurement needs, researching market trends process planning, line balancing, resources optimization, process trouble shooting, etc.
- ✦ Manufacturing exposure in international settings having liaison experience with over 2 countries.
- ✦ Expert in managing complete Green field project in planning of Projects, Utilities, Execution, Material Procurement, Vendor Development.
- ✦ Preparation of feasibility & Manufacturability Report including business cases and Investment plan for Greenfield as well as Expansion Projects of sheet metal components with roll formed products by coordinating with vendors. Also prepared operational cost of project.
- ✦ Adept in Capex Preparation & Approvals, Basic engineering & detail engineering with respect to process & Production requirements for new Projects as well as Liasoning with Consultants.
- ✦ **Techno-commercial orientation** - Technical Parameters, acceptance criteria, RFQ, Techno-commercial evaluation, verification & procurement of machines required for projects.
- ✦ Adept in executing continuous improvement projects, cost saving techniques/ measures and modifications to achieve substantial reduction in O&M expenditures, enhanced productivity and overall operational efficiency.
- ✦ **Diverse experience across Facility Planning / Production Engineering, Operations, PPC, handling Green Field Projects (Domestic & Overseas)**

### Core competencies include –

- |                         |                             |                         |
|-------------------------|-----------------------------|-------------------------|
| ✦ Strategy Development  | ✦ International Exposure    | ✦ Resources Management  |
| ✦ Operations Management | ✦ Performance Management    | ✦ Problems Resolution   |
| ✦ Project Management    | ✦ Budgeting & Cost Controls | ✦ Customer Satisfaction |

## EXPERIENCE SUMMARY

### SURAJ HINGES PRIVATE LIMITED , A UNIT OF IPSA GROUP I RAJPURA I PUNJAB

#### ● PLANT HEAD - OPERATIONS

OCT 2021 – OCT 2022

This unit makes sheet metal components for domestic as well as export market having press shop , weld shop , assembly lines and special purpose machines .

- To maintain safety , Discipline and 5S in Plant .
- Minimizing performance bottlenecks for achieving zero defects with proper utilization of men, material and machine.
- Identifying areas of improvement and recommending process modifications and equipment calibrations to enhance operational efficiencies of machine / equipment. Design & Implementation of process & procedure for an effective function.

- Developing and implementing procedures, control systems for maintaining good engineering practice with quality standards.
- Supplier selection: Discussions of techno commercial aspects of proposals with potential vendors, and finalizing based on Planning and control from raw material till on time delivery at customer end.
- Supplier selection: Discussions of techno commercial aspects of proposals with potential vendors, and finalizing based on competency and cost.
- Vendor Development, Coordination & Supplier visit for Enhancing quality capabilities to achieve zero defect .
- Hands on experience to maintain process quality , receiving quality for Raw material , consumables, Bought out components, finish goods etc.
- Hands-on experience for implementing OPEX (Operational Excellence Module) in Manufacturing Domain
- Logistics and inventory management in plant as well as customer end to achieve zero defect strategy.
- Maintain Hygiene of ERP system.
- Maintain system audit IATF 16949, ISO 140001 requirements
- Customer interactions for improvements
- Maintaining Customer portal to achieve targeted Quality & Delivery Rating for getting future business ,
- Procurement of Raw material, BOP items , consumables. Capex items as per required quality standards.
- Determining training needs for staff and workman and ensuring implementation of the same .
- Customer satisfaction by timely response, CAPA submission and action taken as per customer requirement accordingly .
- Support in new product development and timely submission of PFD , FMEA , APQP , PPAP , SUPPLIER SELECTION DETAILS , TC to customers .
- Maintain Rework & rejection data and actions taken through red bin analysis .
- Implementation of 5S , TPM , Lean Manufacturing practices in plant .
- Cost Monitoring & taking initiatives for cost control .
- Heading a Monthly Review meeting with top management .
- On time disposal of scarp from plant .

## **TI METAL FORMING , A UNIT OF TUBE INVESTMENT OF INDIA LIMITED I BAWAL I REWARI I HARYANA**

### **DEPUTY PLANT HEAD - OPERATIONS**

MAY 2014 – JULY 2021

### **DEPUTY MANAGER – SUPPLY CHAIN MANAGEMENT**

MAY 2013– MAY 2014

### **DEPUTY MANAGER - PRODUCTION PLANNING & CONTROL**

MAR 2011 – MAY 2013

TI Metal Forming, a unit of Tube investment of india limited is a part of Murugappa group . Bawal plant making sheet metal components for major automobile OEM's Maruti Suzuki india limited , Swaraj Mazda Limited , Tata Motors Limited , Mahindra & Mahindra Limited , Which includes press operations ,Forming operations ,Manual & Robotic Welding , Finishing Lines , Assembly Lines .

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- Maintain Rework & rejection data and actions taken through red bin analysis .
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- Cost Monitoring & taking initiatives for cost control .
- Heading a Monthly Review meeting with top management .
- On time disposal of scarp from plant .

## **SURYA ROSHNI LIMITED | GWALIOR | MADYA PRADESH**

### **SENIOR MANAGER - OPERATIONS** DEC 2009 – MAR 2011

Surya Roshni limited is a major OEM of making led tubes and bulbs and I was heading cap division for all models which includes press operations , forming operations , moulding operations , Assembly lines .

- Minimizing performance bottlenecks for achieving zero defects with proper utilization of men, material and machine.
- Identifying areas of improvement and recommending process modifications and equipment calibrations to enhance operational efficiencies of machine / equipment. Design & Implementation of process & procedure for an effective function.
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- Hands-on experience for implementing OPEX (Operational Excellence Module) in Manufacturing Domain
- Logistics and inventory management in plant as well as customer end to achieve zero defect strategy.
- Maintain Hygiene of ERP system and Inventory Management
- Customer interactions for improvements
- Determining training needs for staff and workman and ensuring implementation of the same .
- Maintain Rework & rejection data and actions taken through red bin analysis .
- Daily Monitoring of poka yoke , process check sheets , receiving inspection .

## **TI METAL FORMING , A UNIT OF TUBE INVESTMENT OF INDIA LIMITED**

### **ASSISTANT MANAGER – PRODUCTIONS** MAR 2007– DEC 2009

TI Metal Forming, a unit of Tube investment of india limited is a part of 30000 crores murugappa group . Bawal plant making sheet metal components for major automobile OEM's Maruti Suzuki india limited , Swaraj Mazda Limited , Tata Motors Limited , Mahindra & Mahindra Limited.

- Minimizing performance bottlenecks for achieving zero defects with proper utilization of men, material and machine.
- Identifying areas of improvement and recommending process modifications and equipment calibrations to enhance operational efficiencies of machine / equipment. Design & Implementation of process & procedure for an effective function.
- Developing and implementing procedures, control systems for maintaining good engineering practice with quality standards.
- Implementation of OEE and SPC to achieve targets .
- Hands on experience to maintain process quality , receiving quality for Raw material , consumables, Bought out components, finish goods etc.
- Hands-on experience for implementing OPEX (Operational Excellence Module) in Manufacturing Domain
- Inventory management in plant to avoid any line stoppage
- Maintain Hygiene of ERP system and Inventory Management
- Maintain system audit IATF 16949, ISO 140001 requirements
- Customer interactions for improvements
- Maintaining MSIL EXTRANET portal to achieve vendor Quality rating.
- Maintain Rework & rejection data and actions taken through red bin analysis .
- Daily Monitoring of poka yoke , process check sheets , receiving inspection .
- Implementation of TPM , kaizens , poka yoke and lean manufacturing practices on machines.

## **MARK EXHAUST SYSTEMS LIMITED | GURGAON | HARYANA**

● SENIOR ENGINEER – PRODUCTION

APR 2005 – MAR 2007

● ENGINEER – PRODUCTION

APR 2003 – MAR 2005

● ASSISTANT ENGINEER – PRODUCTION

APR 2001 – MAR 2003

● JUNIOR ENGINEER – PRODUCTION

APR 2000 – MAR 2001

Mark Exhaust systems limited is a joint venture of Maruti Suzuki india limited and having collaboration of Sankei Giken of Japan and Dongwon metals of Korea , making sheet metal components for different OEM's.

- Minimizing performance bottlenecks for achieving zero defects with proper utilization of men, material and machine.
- Identifying areas of improvement and recommending process modifications and equipment calibrations to enhance operational efficiencies of machine / equipment. Design & Implementation of process & procedure for an effective function.
- Developing and implementing procedures, control systems for maintaining good engineering practice with quality standards.
- Implementation of OEE and SPC to achieve targets .
- Hands on experience to maintain process quality , receiving quality for Raw material , consumables, Bought out components, finish goods etc.
- Hands-on experience for implementing OPEX (Operational Excellence Module) in Manufacturing Domain
- Inventory management in plant to avoid any line stoppage
- Maintain Hygiene of ERP system and Inventory Management

- Maintain system audit IATF 16949, ISO 140001 requirements
- Customer interactions for improvements
- Maintain Rework & rejection data and actions taken through red bin analysis .
- Daily Monitoring of poka yoke , process check sheets , receiving inspection .
- Implementation of TPM , kaizens , poka yoke and lean manufacturing practices on machines.
- Projects planning and proper execution .

## MARK AUTO SYSTEMS LIMITED | GURGAON | HARYANA

### ● TRAINEE ENGINEER - TOOL ROOM APR 1999 – MAR 2000

Mark Auto Industries limited is a joint venture of Maruti Suzuki Industries Limited making sheet components like fuel tanks , stretch bend parts for Maruti Suzuki india limited .

- Tool Room activities Monitoring.
- Production Monitoring of Press shop .
- Maintenance of Press Tools and Trial of New Development
- Manpower Planning , Stock Monitoring of spare parts, consumables .

#### EDUCATION & PROFESSIONAL DEVELOPMENT

- B.E. Industrial Engineering from Indian institute of industrial Engineering, Mumbai University in 2009 with 60 % .
- B.E Tool Engineering from Y.M.C.A Institute of Engineering, Faridabad in 1999 with 75 % (first class with distinction)
- Three Year Diploma in Mechanical Engineering from Government Polytechnic , Ambala city with 70% marks.
- 12th from MLN school Yamuna Nagar, Bhiwani Board in 1993 with 60 % marks.
- 10th from Swami Vivekananda School, Bhiwani Board in 1991 with 74 % marks.

#### PERSONAL DETAILS

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|----------------------------|---|--|
| ▪ <b>Date of Birth</b>     | - | 15th JULY 1976   |
| ▪ <b>Marital Status</b>    | - | Married  |
| ▪ <b>Contact Email id</b>  | - | <a href="mailto:dharmji2002@yahoo.co.in">dharmji2002@yahoo.co.in</a> |
| ▪ <b>Contact no</b>        | - | +91-8295307766   |
| ▪ <b>Permanent Address</b> | - | H. NO -889, Aadarsh Colony, Behind Luxmi cinema, Yamuna              |

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