## RESUME

## Nehru S

Email- nehrumechengg@gmail.com Contact no - +91 8883904692

#### **PROFESSIONAL PROFILE**

## **Experience Profile**

**Quality Assurance Sr Engineer** with **7 years** of Cross-Functional experience with well-known organisations supplying parts to OEM companies.

#### SUMMARY OF SKILLS

#### AREAS OF EXPERTISE

#### Functional Skills

- Product Development
- Failure & Rejection Analysis
- Corrective & Preventive Actions
- Cost Reductions
- Continuous Improvement
- Customer co-ordination

#### Business Skills

- Process Improvements
- Communication
- Team
- New Business Development

#### MANAGEMENT SKILLS

- Excellence in Analysis And Problem Solving.
- Sound Judgment and Decision Making Skills
- Achievement oriented Team Builder
- Persuasive Communicator

✓ Currently designated at MADRAS RADIATORS PRESSINGS LTD, Coimbatore as Sr Engineer- QAD

### Core Competencies Evolved

✓ Abilities in harmoniously managing day to day tasks with a talent for Quality & Co-ordination involving Process Functions, Technical Support & Customer Relationship Management in line with Industry Best Practices.

## Notable Career & Current Highlights

- ✓ 7QC , 6S Internal Trainer
- ✓ PPAP,APQP Preparation for New Products
- ✓ Cost Reduction ideas through KAIZENS
- ✓ Process & Product Auditor
- ✓ Supplier Development
- ✓ Supplier Audit & CAPA Implementation
- ✓ Training given to the suppliers Regarding Systems
- ✓ Customer Concern Action taken
- ✓ NC Closing through Team analysis
- ✓ Got the Silver award from M/S ASHOK LEYLAND LTD 2018-2019 Year

## Career Path;

- ⇒ Quality Assurance Sr Engineer at Madras Radiators Pressings Ltd ,Coimbatore (MRP Group) Jan'21 to till now working.
- ⇒ NPD-Quality Assurance Sr Engineer at Prabha Automotive Engineers Pvt Ltd ,Hosur(Prabha Engineers Group)
  OCT" 2018 To JAN'21.
  - InProcess Quality Assurance Engineer at Jayashree tubestech Com;ponent Pvt Ltd ,Chennai(Jayashree polymers Group.)
    DEC 2015 To SEP 2018
- ⇒ Customer Quality Control Engineer (TAURUS FLEXIBLES PVT LTD,HOSUR) JULY 2014 To NOV 2015

#### MADRAS RADIATORS PRESSINGS LTD

An IATF::2016, ISO 14001 Company in Prabha Automotive engineers the manufacturing of Press brake parts, Compressor Canopy, Sheet metal & Fabrication Having a wide range of automotive products. Our Customers are LMW, ELGI, TAFE, GVR, MILACRON, E-ROYCE all over india.

## Designation: -Sr Engineer QAD Since Jan'21 to till now

Reporting To: - QA Head and Plant Head & VP

Work Profile: -

- Customer Handling.
- Sample submission and receipt of approval from customer.
- PPAP,APQP & initial Q documents making activity.
- Responsible for both inhouse & customer quality assurance
- Monthly MRM meeting preparation.
- Preparation of Process flow diagram, Control plan, Work Instruction & PFMEA for existing products as well as new products as per IATF16949:2016 requirements.
- APQP timing plan making on new parts.
- Conducting Manufacturing process audit to monitor process effectiveness & to identify process abnormalities.
- Working knowledge in MIG welding, Spot welding, Seam welding, Stamping & press brake parts.
- Customer Interaction
- PPM calculation with QCLDSM
- Internal Product & Process Auditor
- Supplier Assessment & Evaluation Audit & New Customer Audit.
- To view drawing & dimension taken in Solidworks file.

### Responsibility:-

- Initiate training to producers regarding 6S, 7 QC Tools, Kaizen.
- Monitoring Cost of Quality & Cost of Poor Quality
- Daily basis rejection and rework report preparation.
- Internal IQA auditor & to co-ordinate with CFT & making observation & NC closing activity in company
- Customer Co-ordination.
- New Supplier Audit and approval raise
- Inter Unit 6S auditing based on schedule.
- To conduct Supplier Tool audit & give approval for new tool to plant.
- PTR sign-off activity.
- Tool audit approval with our customer & Sub-Supplier tool audit verification.

### PRABHA AUTOMOTIVE ENGINEERS PVT LTD

An IATF:16949:2016, ISO 14001 Company in Prabha Automotive engineers the manufacturing of Stamping parts, Cabin,BOP, LCV-Load body,Fuel tank & Defense Cabin Having a wide range of automotive products. Our Customer is only ASHOK LEYLAND LTD all over india.

## Designation: -Engineer NPDQ Since Oct 2018 to Jan 2021

Reporting To: - NPD Head and Plant Head & GM

Work Profile: -

- Customer Handling.
- Sample submission and receipt of approval from customer.
- PPAP,APQP & initial Q documents making activity.
- BS-VI PPAP document uploading working in 3D PLM EXPERIENCE PORTAL.
- Monthly MRM meeting preparation.
- Preparation of Process flow diagram, Control plan, Work Instruction & PFMEA for existing products as well as new products as per IATF16949:2016 requirements.
- APQP timing plan making on new parts.
- Conducting Manufacturing process audit to monitor process effectiveness & to identify process abnormalities.
- Working knowledge in MIG welding, Spot welding, Seam welding, Stamping & press brake parts.
- Customer Interaction
- PPM calculation with QCLDSM
- Internal Product & Process Auditor
- Supplier Assessment & Evaluation Audit
- To view drawing & dimension taken in Solidworks file.

### Responsibility:-

- Initiate training to producers regarding 6S, 7 QC Tools, Kaizen.
- Monitoring Cost of Quality & Cost of Poor Quality
- Daily basis rejection and rework report preparation.
- Internal IQA auditor & to co-ordinate with CFT & making observation & NC closing activity in company
- Customer Co-ordination.
- New Supplier Audit and approval raise
- Inter Unit 6S auditing based on schedule.
- To conduct Supplier Tool audit & give approval for new tool to plant.
- PTR sign-off activity.
- Tool audit approval with our customer & Sub-Supplier tool audit verification.
   EDM implementation & making with RIA format.

### JAYASHREE TUBESTECH COMPONENT PVT LTD

An ISO /TS 16949, ISO 14001 Company in Jayashree group the manufacturing of Engine pipe, High & Low pressure line- Brakes tube, Rubber Hose & Filter Mounting brkt. Having wide range of automotive products. Our Customers are Simpson pvt ltd, Daimler, Donaldson, Ashok Leyland etc..

## Designation: -Engineer IQA Since Dec 2015 to Till Date

Reporting To: - Manager -QA and Plant Head

Work Profile: -

- Customer Handling.
- Sample submission and receipt of approval from customer.
- Proto / Bulk PPAP preparation
- MRM meeting preparation
- Preparation of Process flow diagram, Control plan, Work Instruction & PFMEA for existing products as well as new products as per TS 16949 requirements.
- Implementing productivity improvement by cell balancing & Cycle time reduction.
- Conducting Manufacturing process audit to monitor process effectiveness & to identify process abnormalities.
- Presentation of reports to top management
- Customer Interaction
- PPM calculation with QCLDSM
- Internal Product & Process Auditor
- Supplier Assessment & Evaluation Audit

### Responsibility:-

- Initiate training to producers regarding 5S, 7 QC Tools, 8D reports.
- Monitoring Cost of Quality & Cost of Poor Quality
- Daily basis rejection and rework report to sent Management.
- Monthly Review meeting presentation to be completed
- Yearly once Management for Objective to be done
- Customer Co-ordination
- Inter Unit 5S auditing based on schedule

## TAURUS FLEXIBLES PVT LTD ,HOSUR

A company in the manufacturing of Powersteering pipes, Compressor pipe, Radiator Pipe, Brake hose, having a wide range of automotive products. Our customers are Daimler, Ashok Leyland, Renault Nissan etc

### **Designation: -Customer Quality Control Engineer since June 2014 to Nov 2015**

Reporting To: - Manager -QA

Work Profile: -

- Analysis of customer complaint.
- Conduct the process & product Audits as per QMS compliance.
- Conducting ongoing process capability study and calculate Cp, Cpk of the processes under SPC.
- Setting approval of special characteristics of processes.
- Analysis of field complaint with CFT.
- Collection of data for analysis of In-house defects.
- Monitoring In-process, Inward & Final inspection.
- Responsible for All QA function for the plant.
- Conducting Dock audit & internal audit.
- Supplier audit & Supplier selection.
- Face external audit by existing & new customer.
- Submission PPAP document for new component.
- Monitoring & Calibration of Measuring instruments in the Plant.

### Responsibility:-

- Monitoring Cost of Quality & Cost of Poor Quality
- Daily basis rejection and rework report to sent MD
- Monthly Review meeting presentation to be completed.
- To reduce Customer complaints.

# Value - Engineering / Cost Reduction Initiatives

- Analyzing various processes / applications and recommending process changes to initiate cost savings and enhancing operational efficiency.
- Executing cost saving and energy saving techniques / measures and modifications to achieve substantial reduction in operational cost.
- Continual improvement by adding various inspection facilities to detect process rejection.

#### Achievements -

- Inter plant Kaizen competition won 3rd prize in November Quality Month Competition at Prabha engineers 2020.
- We Won SILVER MEDAL in QCC Hosur chapter II for Productivity Improvement project Oct" 2019
- Got the Best supplier award from M/S ASHOK LEYLAND LTD 2015-2016 Year.
- Implemented Poka-Yoke for missing Operations.
- Implemented Kaizens
- Reduction in Cost of Poor Quality.
- Best Customer Support Engineer award 2015-2017 received from Jayashree tubes tech
  component pvt ltd, Chennai.
- IATF 16949:2016 certified INTERNAL AUDITOR received from SAHAYA RAJ CONSULTANCY, PUNE.

### **EDUCATIONAL QUALIFICATIONS:**

B. E.Mechanical Engg	Anna university of technology-BIT Campus,Trichy	2014	6.7 CGPA
H.S.C.	PDRV Hr Sec School, Harur	2010	92.5%
S.S.L.C	Govt Hr Sec School, Narippalli	2008	90%

## PERSONAL DETAILS:

Name : Mr.Nehru S

Father Name : Mr.Shankar C
Date of Birth : 22-07-1993

Marital Status : Un Married

Languages Known : English and Tamil Permanent Address : Door no 3/197A,

Narippalli village & post,

Harur TK, Dharmapuri DT

Tamilnadu-636906

Contact No. : +91 8883904692

### **CTC DETAILS:**

Current CTC : 4.35 Lakh per Annum

Expected CTC : 5 Lakh above per Annum

Date : Yours faithfully,

Place : Nehru S.