RESUME Kanthraj.B C/O Ranthakar

#34, Annapurnesweri Layout

Mobile: +91- 8553109424, 7676984310, Gruhalaxmi Badavane,

Email: [kantharajub18@gmail.com](mailto:kantharajub18@gmail.com) Nagasandra,Bangalore-560073.

**OBJECTIVE:**

To contribute for the growth of the organization by applying skills and continuously keep improving and updating these skills by constant learning.

**ACADEMIC CHRONICLE:**

Completed **Diploma Tool And Die Making** with First Class with (76.6%) in Aug 2005 from **Govt,Tool Room And Training Center.** Harihar.

**PRESENT COMPANY-DEC 2010- PRESENT:**

M/s. **Nash Industries (I) Pvt. Ltd** ., Bangalore) is certified to **IATF 16949:2016**, ISO 9001:2008, and AS9100C & ISO/TS16949:2009.

They are located in Nagarur, Bommasandra, Peenya, Dabaspet (Bangalore, Karnataka), and Chennai (Tamil Nadu) Having expertise in development & manufacture of sheet metal Press components & precision turned, welded parts, Clinching (Tox) for Automotive & Non-auto.

Nash customers include global industry leaders such as, **KIA, Hitachi, Daimler, Scania**, Bosch, Inteva Products, Brose, ZFL, Pierburg, Schneider Electric, Mando, Daechang, STPI, and UTC aerospace systems, Continental, NCR, Visteon, Delphi, Faurecia Emissions, Reydel, Nexteer, Magna Closures, Brakes India, Tenneco, Comstar, and Rane NSK etc.

**Products:** ATM machine and parts of its like frames and safe boxes, Steering assembly parts, Daimler trucks huge fabrication parts, Music system assembly parts, Exhaust system parts.

**ABOUT MY CAREER IN PRESENT COMPANY:**

* Reporting to Sr. Manager – Tool Maintenance and Tool Room
* Present Designation: **Engineer – Tool Room and Maintenance**

**PURPOSE OF POSITION:**

* To understand customer specific requirements of the organization and communicate the same to supplier for continual improvement.
* **Familiar in:** Press Tools & Mould, Jigs & Fixture, Designing, & Processes Plane Manufacturing, New Development, Tryout, Tool Maintenance, outside job work follow up.
* **Practical Knowledge:** In all Conventional Machines. Tool Cutter Grinding. Tig welding
* **Designing Knowledge:** Auto Cad 2010,2D&3D. ERP. Basic SAP
* **Strip or JIGS & Fixture** stage layout with economy factors, number of stages, and number of tools required.
* **Specifying Heat treatment Hardness** requirements and processing the part.
* To monitor and review the incoming product quality and work with the internal team in addressing the concerns.
* Training and Development of suppliers to meet the organization requirement
* To audit suppliers at periodic frequency to evaluate their capability to meet the organization requirement.
* Verification of supplier performance and working for improvement and sustenance
* Do It Right & **QC story** analysis and its corrective action for In-House rejections
* Audit and Review effectiveness of corrective & preventive action.
* Control plan review, process verification & **Poke Yoke** identification during NPD.
* Monitoring the quality cost and taking action on it, to reduce COPQ contributed rejection.
* Responsible for improving the quality assurance and tools control process
* **8D** for Customer complaint analyze and action for the complaints.
* **Experience**: **1Year 2004 - 2005, ELRKE - Precession Tools.**

Peenya second stage, Bangalore – 91

* **Experience: Sep-2005 to June-2008.3Year 9Months** In **OMAX AUTOS LTD**.-Bangalore
* **Experience: Aug-2008 to July-2010.1Year 11 Months** In **SUPANGITA ENGINEERS (P) LTD. Bangalore**

**SKILL SETS:**

* Good knowledge in Press shop **- Sheet metal components**,
* Good knowledge in Fabrication -**MIG,TIG ,Spot, Projection Welding**
* Good knowledge in **Frame assembly and Clinching** – Orbital & Hydro-pneumatic press riveting
* Knowledge in APQP, PPAP
* Knowledge in SPC,
* Good exposure in problem solving tools like 8D, 7QC,
* Knowledge in quality system like IATF 16949 & ISO-TS 16949**.**
* Good exposure in PowerPoint, Excel with presentation skills.
* In- plant training BOSCH ( Shop Floor management )

**ACHIEVEMENTS:**

* Cost saving of **5to8 lakhs rupees/year** by strip modification and process operations reduced.
* Reduced Scrap from 2000 ppm to 500 ppm at In-house through continual improvements.
* Improved the Operator skill matrix from Single skill to Multi skill by training.
* Achieved Zero line stoppage at In-house Wind shield line and Jacket tube line.
* Eliminated Cowl Dent by providing guard in fixture which avoided rework and improved direct pass 5%.
* Customer complaints reduction from **5 to 3 Avg** /per month.
* Implementation of Copper plates for the profile / curvature part to avoid spot weld dent.

**STRENGTHS:**

* Quick learning skills.
* Ability to manage stress & time effectively.

**PERSONAL DETAILS:**

Father’s Name Mr.Balaiah

Date of Birth 05.07.1984

Languages Kannada, English, Telugu.

Marital Status Married

Permanent Address GullihattiBhovihatti, Doddagatta(P)Hosadurga (Taluk) Chitradurga (district) -577527

Religion / Nationality Hindu / Indian

**DECLARATION:**

I hereby affirm that all the information provided by me in this resume is true and correct to the best of my knowledge

Kantharaj.B