**Professional Experience**

**Profile Summary**

An MBA Graduate with six years of experience in Production Operations.

**Qualification**

MBA

Production and Operations Management,

Alagappa University Karaikudi,

2018

B.Tech

Electrical and Electronics Engineering,

JNTU Hyderabad,

2013

IMS Internal Auditor 2018

Supply Chain Logistics 2020

**Professional Skills**

* Time and motion study
* Process Engineering
* MIS
* Lean manufacturing & 5S
* ISO 9001(QMS), 14001(EMS) & 45001(OHSAS)
* Line balancing
* Bottle neck analysis
* SAP PP
* Auto Cad & Tally
* MS Excel
* Supply Chain Management

**Linguistic Skills**

Telugu, Hindi, English, Kannada

**S Kalyan Kumar**

Bangalore - India

Mob:+91-9035142612

Mail:kalyanpalwai499@yahoo.com

**Disha Retail Fixtures - Bangalore**

***Production Engineer****,* July 2019 – Present

* Designed and Implemented automated attendance system using Excel VBA to collect employees details everyday related to COVID-19.
* Initialized the preventive maintenance and brought down the fabrication machines maintenance cost by 50% and brought down machine unavailability time to 10%.
* Found OEMs for standard spares and cut down costs of respective spares by 60%.
* Implemented Kaizens (process developments and system developments) and increased the productivity of production activities.
* Updating top management with production performance metrics in the MRM.

**Triovision Composites - Kadapa**

***Production Engineer****,* October 2018 – May 2019

* Created workplans and increased the productivity by 70% by finding the optimum way of using 3Ms.
* Reduced the rejection rate to 30% and material wastage to 25% by finding relation between the critical parameters.
* Assisted Project Management department in making project cost estimations with tactical planning.

**Disha Retail Fixtures - Bangalore**

***Production Engineer****,* March 2016 – August 2018

* Increased productivity by 20% and reduced scrap by 30% by implementing new planning methods.
* Managed key account customer orders by optimizing fill rate and reducing customer fines.
* Worked continuously on operational planning to reach project milestones within planned time frame and with quality output.
* Scheduled the projects, ensuring production outputs are in line with strategic priorities.
* Maintained Skill Matrix, SOP, MIS, KPI, ISO, ECN, Visual control documents and process charts.
* Using Excel, developed route card tracking system to deliver the produced goods to FGS on time for dispatches.
* Represented production for IMS auditing with the least number of NCs.

**Multisales Corporation - Bangalore**

***Assistant Production Engineer****,* January 2014 – February 2016

* Achieved smooth flow of production with planning and control process.
* Reduced the power consumption of a department by 15% by revising operating procedures.
* Increased productivity by 30% by revising planning standards.
* Implemented Bizsol ERP.
* Devised a method for tool storage and management to reduce the tool identification time by 40%.