**BIJENDER KUMAR**

Mobile No.: +919466721161,9812299527

**Email : bijender\_kumar\_10@yahoo.com**

**Summary:-**

Quality of **Sheet Metal, Welding & Tubular Parts, Product & Process Quality activities** with all responsibilities in Automobile Industry, Having experience in **Quality,Audit,manufacturing / processing** in Sheet Metal (welding Fabrications); handling **Quality assurance,IATF-16949,PPAP documents & all Quality deptt. responsibility**.

**Career Conspectus:-**

To be a part of result oriented professional in **Engineering Industries** to achieve organizational goal in concern area by using my best efforts, which provides challenging innovative, efficient work environment and higher carrier growth.

**Working Experience:-**

**19+Years** experience in Quality assurances as a **Manager Quality** (HOD)in **M/s Sharda motor industries ltd, AM Quality in M/s Surin Automotive pvt. Ltd.** Alwar**, Mark Exhaust group company M/s Track Components’ Ltd. (Manesar)** performing role of **Sr**. **Engineer** in Quality Department& engineer quality at **S.B.D.Autos**, **Speedomax ltd.**

**Roles & Responsibilities:-Presently working with Sharda motor industries ltd,Haridwar from since 2019 to till date, which is supplying parts to M&M, Tata motor, Ashok Leyland & Force Motor**

* Responsible for monitoring and controlling Quality deptt budget and customer rejection **ppm as per target**.
* Cross examining & approving the **Quality Control Reports of RI, In process, final and dock inspection.**
* Responsible for **problem solving** of Customers/In-house &**submit** Countermeasure to Customers.
* **Rejection / rework** analysis as per major line rejection contributor, customer complaint analysis, corrective/ preventive actions with proactive approach.
* Attain plant quality weekly/monthly review meeting with CEO.
* Responsible for **systemprocess and product audit.**
* **Red bin** analysis &countermeasure regarding quality issues.
* Conduct internal process audit as per IATF 16949:2016**.**
* Close NC,s as per process audit by appropriate countermeasure.
* Review PFMEA and take action to reduce RPN no.
* Take part in NPD process (PPAP).
* Providing training to operators regarding quality aspects and Health & Safety.
* Providing training to Engineers and shop supervisors about critical parameters of process andproducts.
* **Analysis and review of Customers and In-house rejection PPM**.
* **Providing necessary support for new projects.**
* Finalization for any deviation requested by vendor.
* Sample submission **to customer & remove the bottleneck for improving the product quality.**
* Preparing of Engineering Documentation –PIPS,MISQ, ISIR, MTC ,**PFD,FMEA, CP,SOP etc.**

**Roles & Responsibilities:** 5year Experience in**Surin Automotive Pvt. Ltd. (Alwar)** supplyingFES,Cowles of trucks & roof of buses to**ASHOK LEYLAND LTD. Alwar.**

* Responsible for monitoring and controlling Quality budget and customer rejection **ppm as per target**.
* Cross examining & approving the **Quality Control Reports of RI, In process, final and dock inspection.**
* Responsible for **problem solving** of Customers and In-house by using **7QC Tools, SPC and submit** Countermeasure to Customers.
* **Rejection / rework** analysis as per major line rejection contributor, customer complaint analysis, corrective/ preventive actions with proactive approach.
* Responsible for **process and product audit.**
* **Red bin** analysis& submitted A3 sheet regarding quality issues at customer end.
* Conduct internal process audit for as per ISO/Ts format**.**
* Close NC,s as per process audit by appropriate countermeasure .
* Take part in NPD process (PPAP).
* Providing training to Engineers and shop supervisors about critical parameters of process and products.
* **Analysis and review of Customers and In-house rejection PPM**.
* **Providing necessary support for new projects.**
* Finalization for any deviation requested by vendor.
* New Layout & fixture development for Providing qualitative and quantitative output during mass production.
* Development of **JAN BUS ROOF STRUCTURE & COWL ASSY.** .
* Sample submission **to customer & remove the bottleneck for improving the product quality.**
* Preparing of Engineering Documentation –PIPS,TQS,ISIR, MTC **PFD,FMEA,CP,SOP etc.**

**Roles & Responsibilities:-**5.3 Yrs. Experience inMESL GROUP **TRACK COMPONENTS Ltd. (Manesar)** Supplying to**, Maruti Suzuki, HMSI, FMI,Yutaka motors & Sankei .**

* Analysis of BOP related problems **and implementation of corrective & preventative countermeasures** (**A3, 8D**) for problems faced during process of parts
* Carrying out process audit, reviewing vendor **PPAP and process control** for mass production and identifying POKAYOKE to assure the part quality.
* Red bin analysis in press & weld shop.
* Assessing the parts at various stages, educating the vendors on the **process requirements,** part quality and checking fixture requirements.
* Adopting appropriate counter/ preventive measures for line claims and conducting regular process audit at vendor and sub-vendor for process improvisation.
* Prepare monthly reports of Problematic supplier with analysis. Weekly meeting with problematic suppliers.
* Interface for leading improvement activities at Supplier end.
* Upgrading Supplier quality by providing technical guidance
* Selection and recommendation of suitable vendor for required items.
* Vendor evaluation for new vendor registration.

**Roles & Responsibilities:-6Yrs. Experience in SBD Autos &SPEEDO MAX Ltd. (Sidhrawali)**Supplying to **Heromoto corp. ltd.**Gurgaon.as a Quality engineer **.**

* Overall responsible **for Quality Assurance activities in the organization for plastic moulding & sheet metal parts**.
* Responsible for monitoring incoming, in process, Final inspection, Dock audit & Layout inspection.
* Responsible for **handling customer complaints.**
* Responsible for **corrective & preventive actions.**
* Responsible for control of non-confirming products.
* Responsible for **calibration of IMTE’s.**
* Represent the needs of customers regarding quality.
* Responsible for **DOL audit** in plant.

**Salary:-**

* **Salary drawn –10.6Lpa.**

**Academia :-**

* B.tech in Mechanical Engg.With first division (63%) From JRN vidyapeeth University, Udaipur Rajasthan with first div.
* 3 Yrs Diploma in Automobile engg. with first division (60.5%) from HSBTE, Chandigarh in the year 2000.
* 10th class with first division (60.9% ) from HBSE in the year 1997.

**IT Skills:-**

* Microsof**t** Excel, Ms Word, PowerPoint, ERP, SAP, Internet etc**.**

**Certificates:-**

* **Certified internal auditor for IATF 16949.**
* **Certified Quality cost specialist.**
* **Certified Six sigma black belt & green belt .**
* **Certificate in new AIAG VDA FMEA.**

**Personal Dossier:-**

###### Father’s Name : Sh. Maha Singh.

Date of Birth : 10.07.1981

Marital Status : Married

Languages known. : English, Hindi

Permanent Add. : Vill.- Bhonkerka, Post.-Bass Padamka, Gurgaon (Hr.)

(I hereby declare that the above-furnished information is true and correct to the best of my knowledge.)

Place: Haridwar (BIJENDER KUMAR)