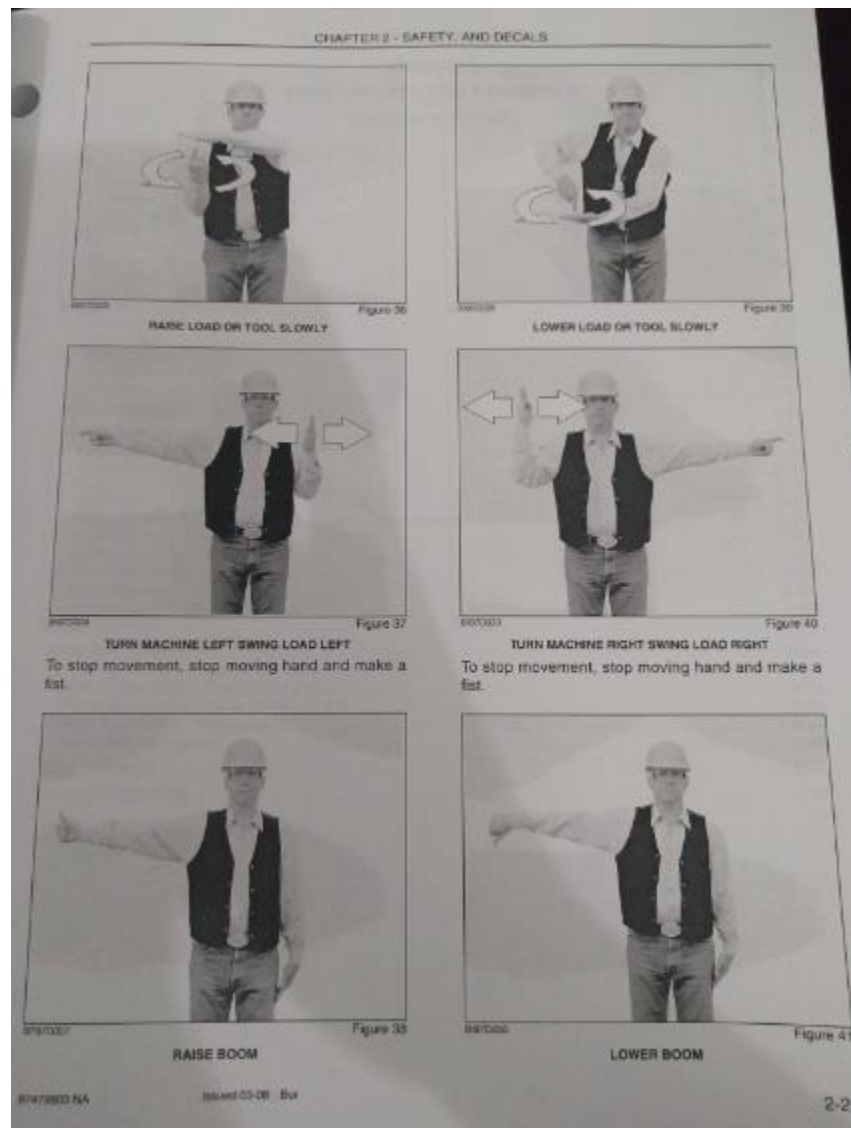


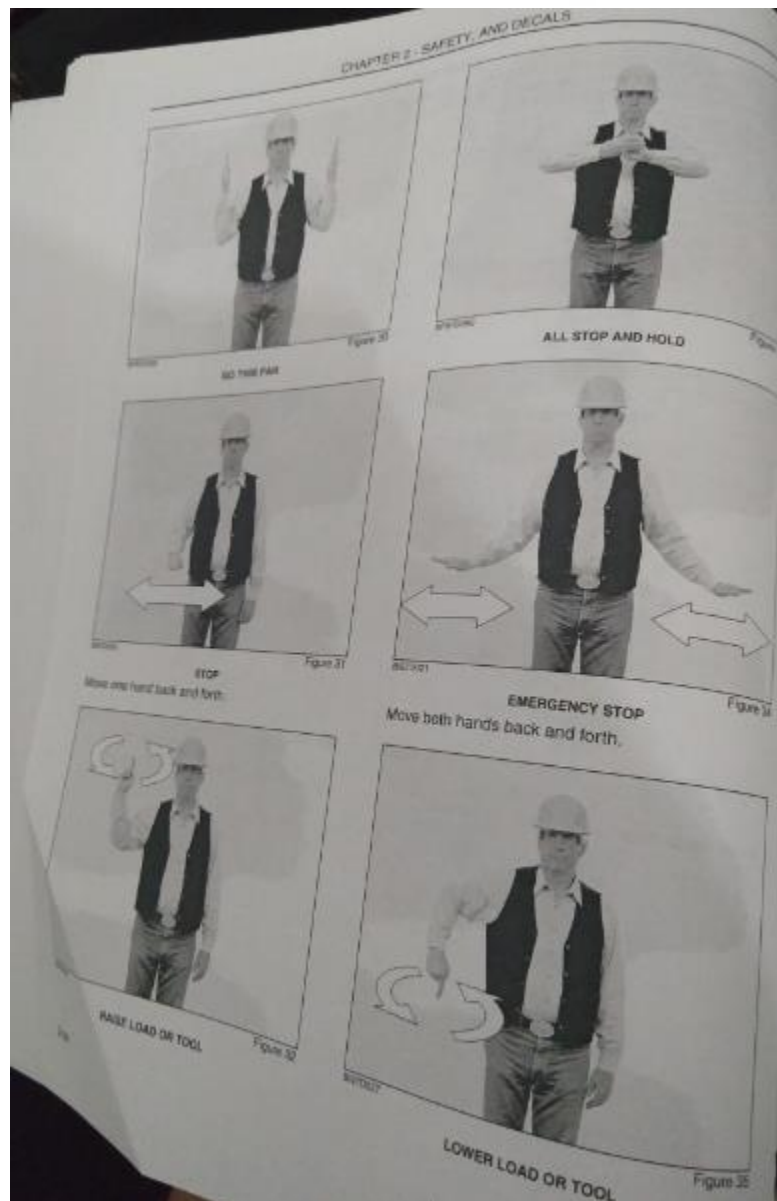


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CHAPTER 2 - SAFETY, AND DECALS

HAND SIGNALS

When operating the machine, never attempt to carry out tasks calling for line control or to work in areas where visibility is poor or impaired without seeking the assistance of a signalman. Make perfectly sure that you and the signalman understand the signals to be used.



REV 00/03

Figure 26

START THE ENGINE



REV 00/03

Figure 28

STOP THE ENGINE



REV 00/03

Figure 27

COME TO ME

Wave hands back and forth (palms inward).



REV 00/03

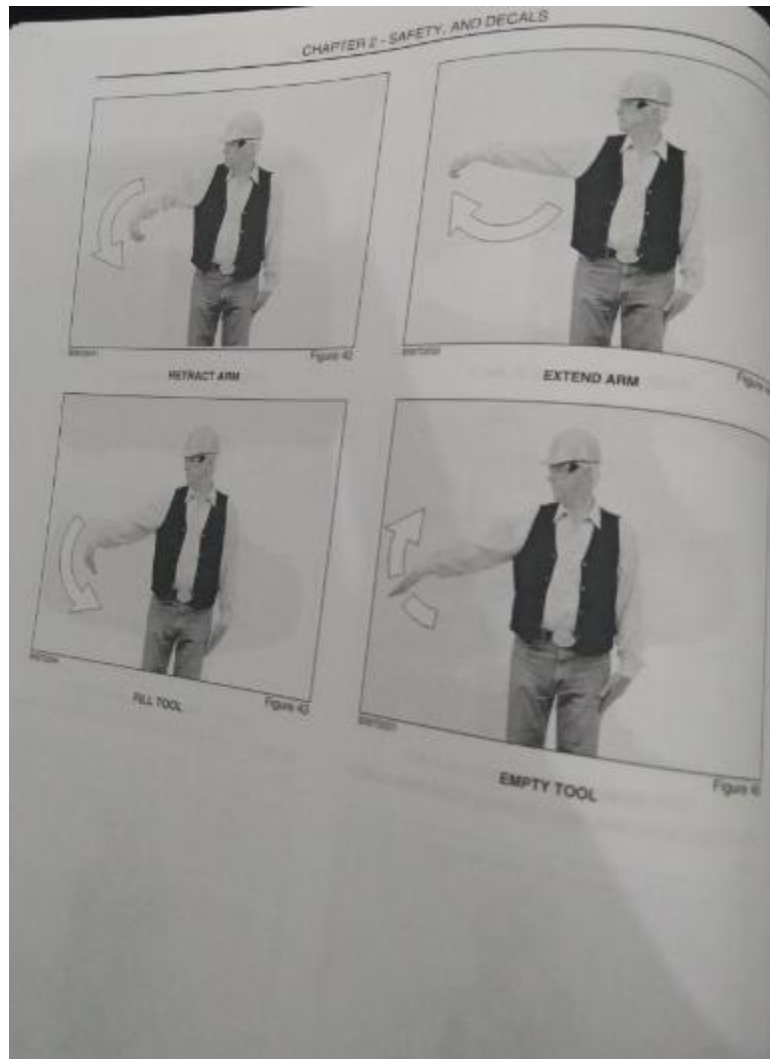
Figure 29

MOVE AWAY FROM ME

Wave hands back and forth (palms outward).



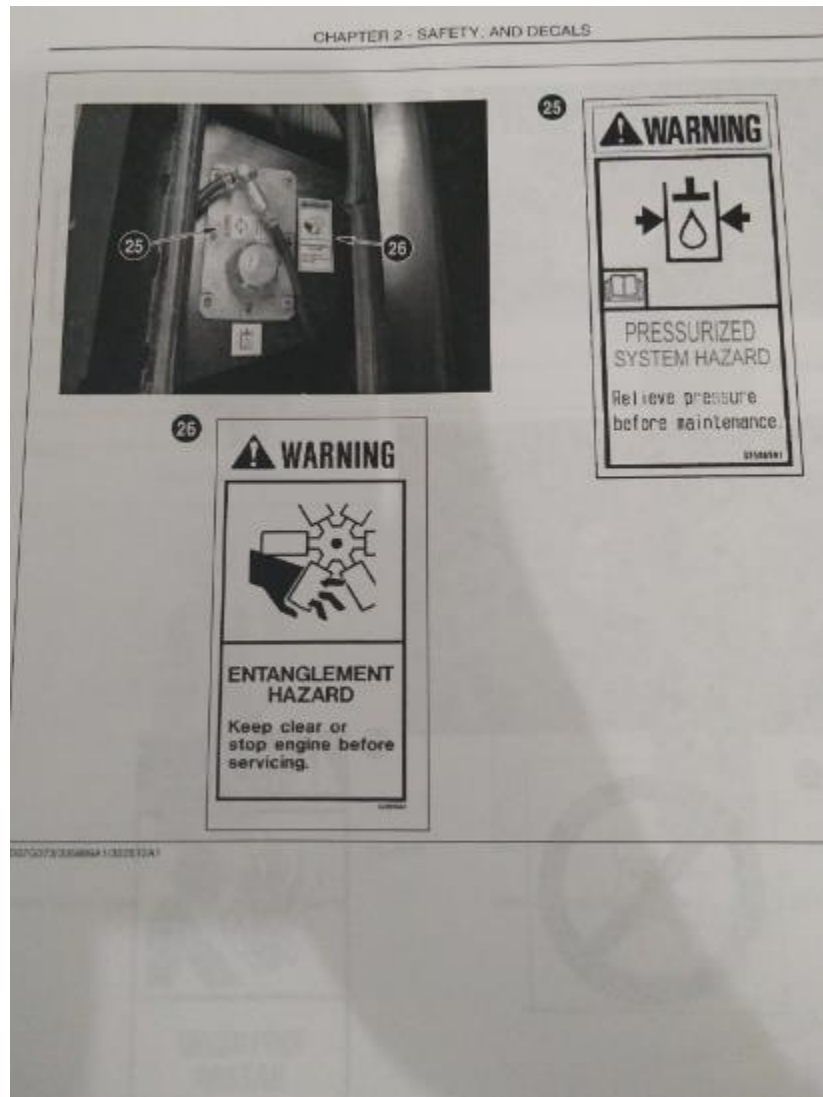
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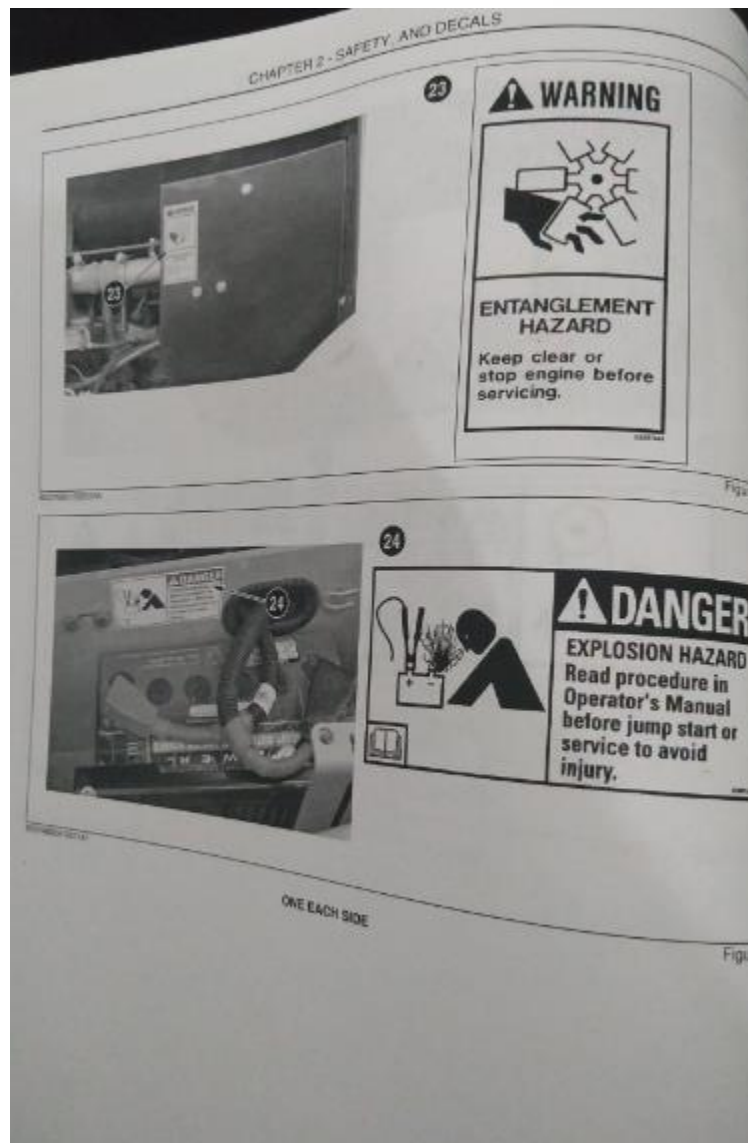
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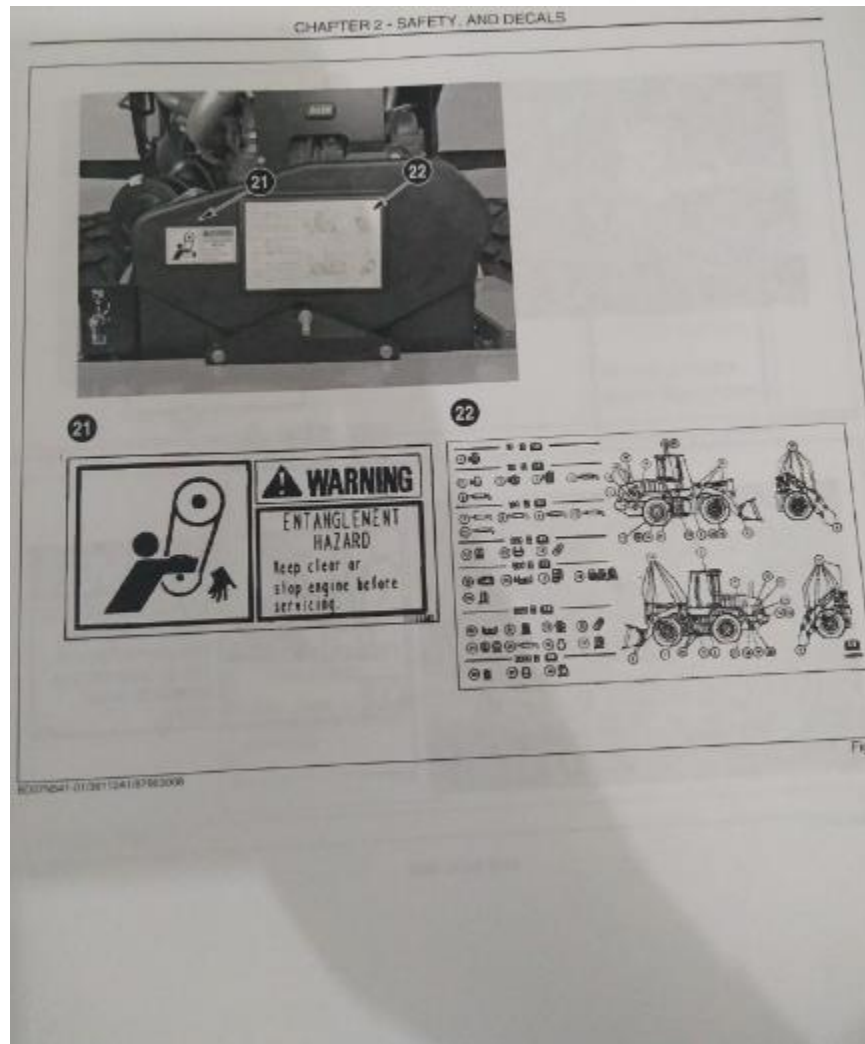


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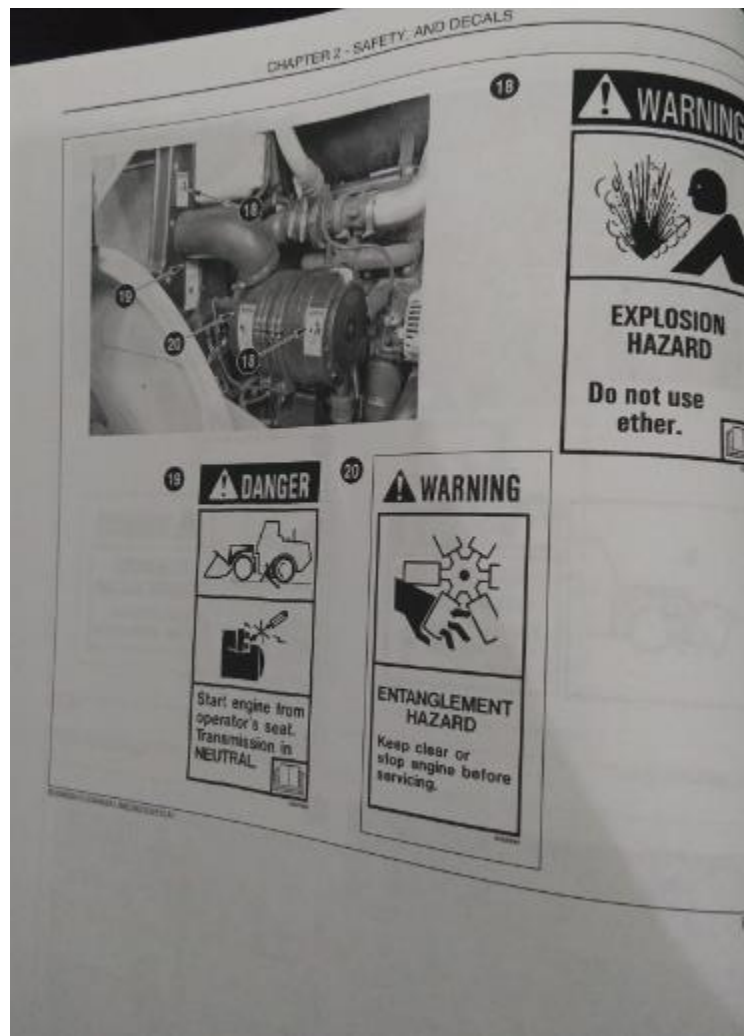


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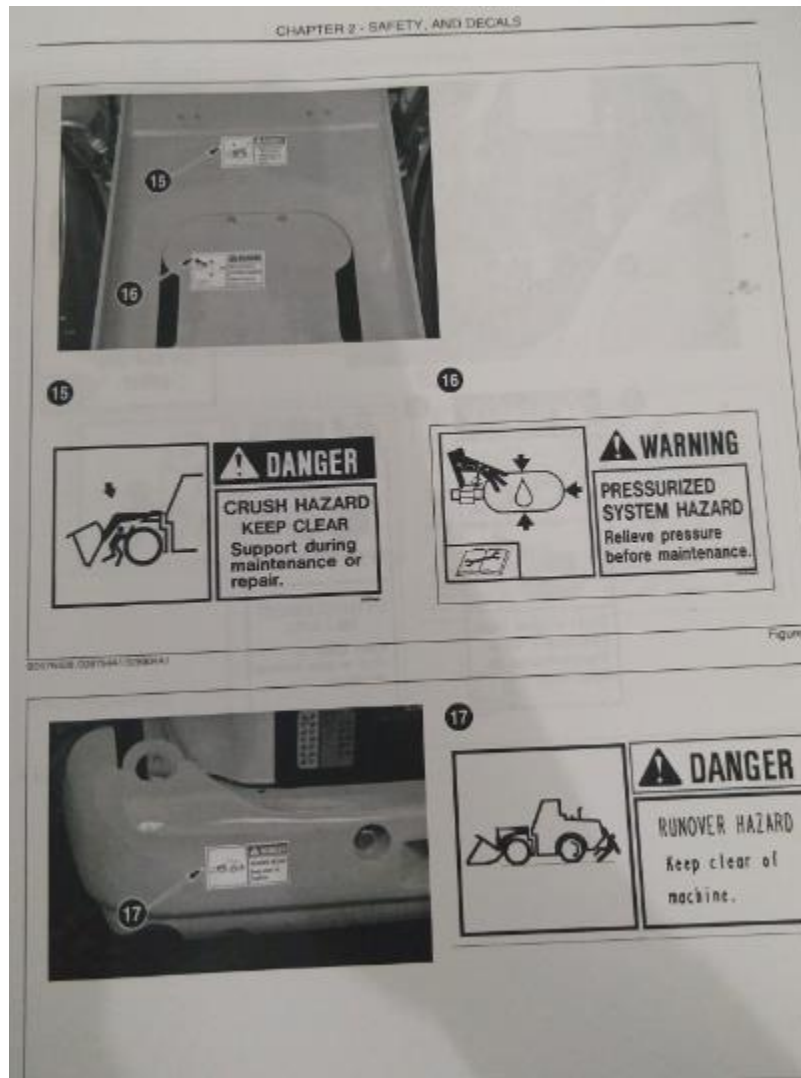


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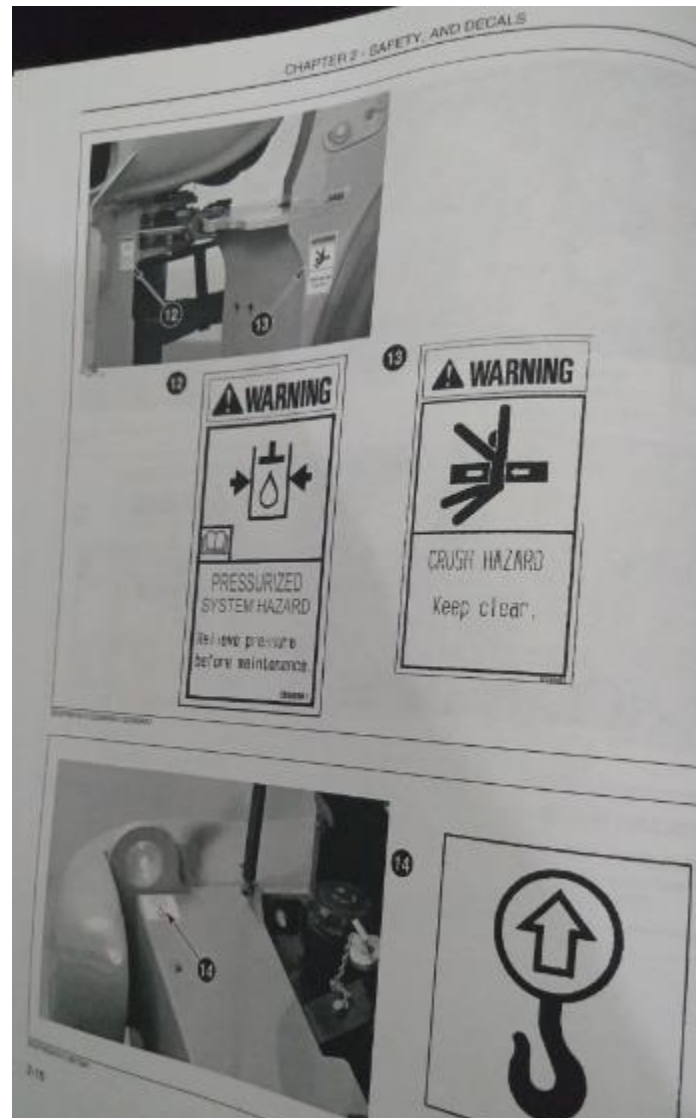


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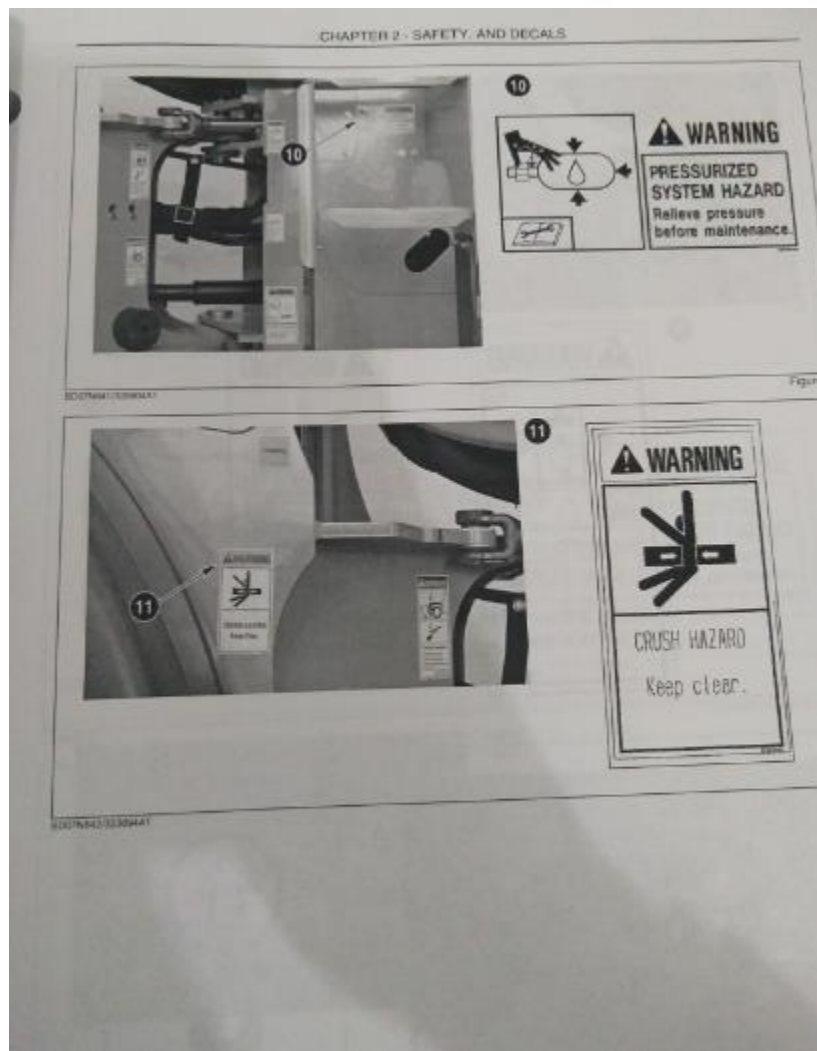


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CHAPTER 2 - SAFETY AND DECALS

DECALS

WARNING: An illegible or missing decal can have far-reaching consequences. Inspect decals daily. Clean and replace damaged decals as necessary. Failure to comply can result in machine damage, injury, or death.

WARNING: Make sure that the decals are perfectly legible, clean them regularly and replace decals that are destroyed, lost, painted over or no longer legible with new ones. When parts bearing decals are replaced, be sure to put new decals on each new part. Failure to comply can result in machine damage, injury, or death.

NOTE: When you clean the decals, use only a cloth, water and soap. Do not use solvents, gasoline, etc.

NOTE: This chapter only covers decals relating to safety and machine operation and servicing. For information on all decals for the machine, consult your authorized dealer.



394709A-01

Figure 10

This symbol instructs you to refer the Operator's Manual.



4039070-01

Figure 11

This symbol instructs you to refer to the Repair Manual.



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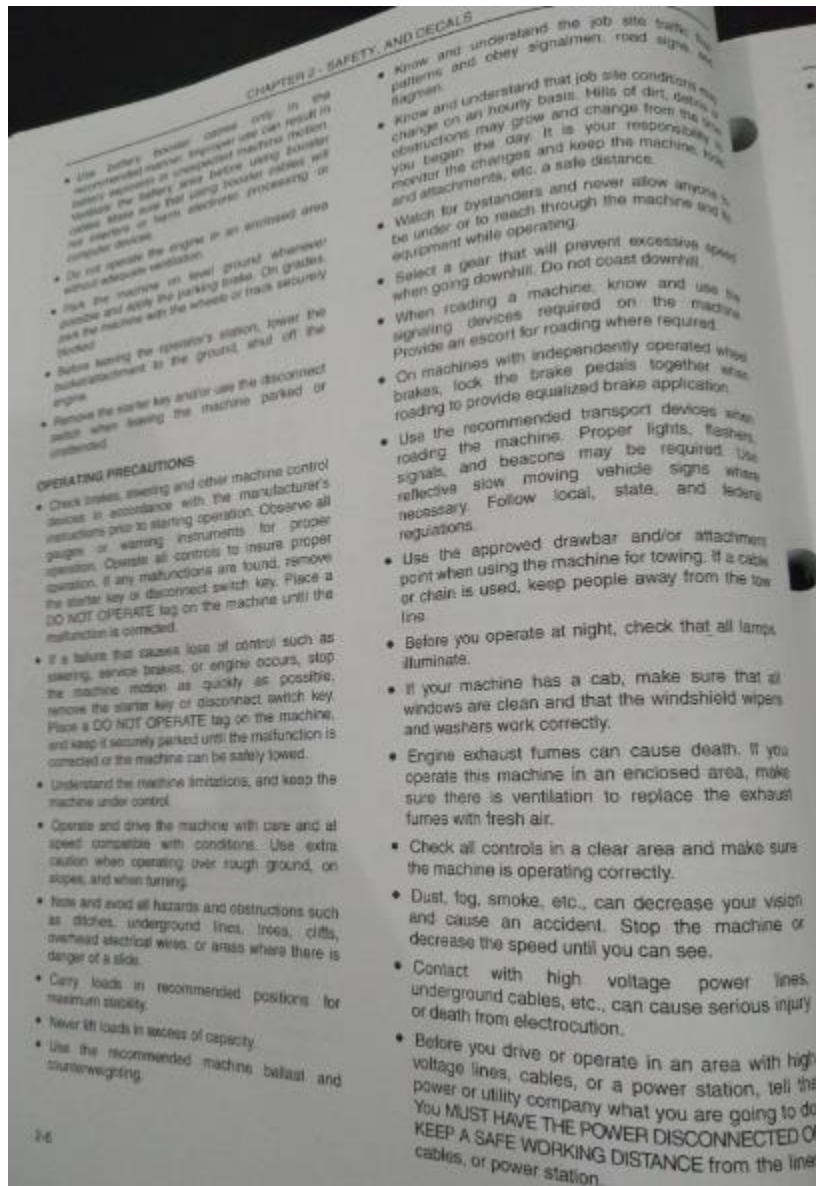


CHAPTER 2 - SAFETY, AND DECALS

- Keep all parts of the machine a safe distance away from the power source. See the decal on the machine. You must also know any federal, state/provincial, or local safety codes or regulations that apply to the job site.
 - If a part of the machine touches high voltage power.
 - 1. Warn other workers **NOT TO TOUCH THE MACHINE** and to stay away from the machine.
 - 2. If you can break contact, reverse the operation that caused contact with the high voltage power, and move the machine away from the danger area. If you cannot break contact stay in the machine until the utility company de-energizes the line and tells you that the power is off.
 - If you have extreme conditions, such as a fire, etc., and you are forced to leave the machine, do not step off the machine. Jump as far from the machine as possible with your feet together and do not touch the ground with your hands.
 - Do not operate the machine if you do not feel well. This can be dangerous for you and for the people around you.
 - You must make a judgment if weather, road, or earth conditions will permit safe operation on a hill, ramp, or rough ground.
 - Stay away from hazardous areas such as ditches, overhangs, etc. Walk around the work area before you start and look for hazards.
 - Be alert and always know the location of all workers in your area. Keep all other persons completely away from your machine. Injury or death can result if you do not follow these instructions.
 - Develop fluid and smooth operating techniques, and maintain the surface condition where the machine travels in order to control vibration transfer to the operator.
- #### MAINTENANCE PRECAUTIONS
- Do not attempt repairs unless trained. Refer to manuals and experienced repair personnel for help.
 - Before you service the machine, put a **DO NOT OPERATE** tag on the key switch. Make sure that the machine is clearly "tagged out".
 - Wear protective glasses and other required safety equipment when servicing or repairing the machine.
 - Wear gloves to protect hands when handling cable.
 - Disconnect the battery before working on the electrical system. Know the consequences of disconnecting any electronic or computer devices.
 - Avoid lubrication or mechanical adjustments with the machine in motion or the engine operating. If the engine must be in operation to make certain adjustments, place the transmission in neutral, apply the parking device, place the bucket/attachment in a safe position, securely block the wheels and use extreme caution.
 - Securely block the machine or any component that may fall before working on the machine or component. If possible, use a back up or secondary blocking device as well.
 - To prevent unexpected movement, securely block working elements when repairing or changing working tool parts such as cutting edges.
 - Never make repairs on pressurized components, fluid, gas or mechanical until the pressure has been relieved according to the manufacturer's instructions.
 - Use extreme caution when removing radiator, reservoir, or tank caps, drain plugs, grease fittings or pressure taps. Park the machine and let it cool before opening a pressurized tank.
 - Release all pressure before working on systems which have an accumulator.
 - Use a piece of cardboard, newspaper, or wood to check for any pressurized leaks to prevent fluid penetrating the skin. Pressurized accumulators with the proper gas according to manufacturer's recommendations.
 - When inflating tires, use a self-attaching inflation chuck with remote shutoff and stand clear of the tire. Position yourself beside the tire and not beside the rim.
 - Towing this machine is not recommended.
 - When absolutely necessary to tow the machine, do not exceed the recommended towing speed. Be sure the towing machine has sufficient braking capacity to stop the towed load. If the towed machine cannot be braked, a towbar must be used or two towing machines must be used - one in front pulling and one in the rear to act as a brake. Avoid towing over long distances.
 - Observe proper maintenance procedures.
 - Whenever servicing or replacing hardened pins, etc., use a brass drift or other suitable material between the hammer and pin. **Alt:** Use a brass hammer, drift or suitable material on the pin, etc.
 - Keep the brakes and steering systems in good operating condition.
 - Replace all missing, illegible or damaged safety signs or decals as necessary. Keep all safety signs and decals clean and legible.



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CHAPTER 2 - SAFETY, AND DECALS

PERSONAL

- Be prepared for emergencies. Always have a first aid kit and a working fire extinguisher with you and know how to use each.
- Avoid loose fitting clothing, loose or uncovered long hair, jewelry and loose personal articles.
- Know and use the protective equipment that is to be worn when operating this machine. Hard hats, protective glasses, protective shoes, gloves, reflector type vests, respirators and ear protection are examples of equipment that may be required.
- Certain protective equipment should be replaced and renewed upon age and wear. Old hard hats may not afford the original intended protection. Faded and soiled vests are no longer as highly visible as the original intent. See the manufacturer's recommendation.
- Do not rush. Walk, do not run.
- Know and use the hand signals required for particular jobs and know who has the responsibility for signaling.

GENERAL

- It is the responsibility of the operator to read and understand the Operator's Manual and other information provided, and use the correct operating procedure. Machines should be operated only by qualified operators.
- Do not operate this machine or perform maintenance work if you have not had appropriate training. Read and fully understand all the instructions and warnings in this manual.
- Wear the seat belt to maximize the protection capability of a ROPS (Roll Over Protective Structure) when the machine is so equipped.
- Inspect the ROPS and seat belt mounting bolts on a daily basis to insure their integrity.
- Do not permit riders on the machine if there is no manufacturer's designated place for a rider.
- Make sure that all protective guards, canopies, doors, etc. are in place and secure.
- Remove all loose objects stored in the machine. Remove all objects which do not belong in or on the machine and its equipment.

MOUNTING AND DISMOUNTING PRECAUTIONS



Figure 3

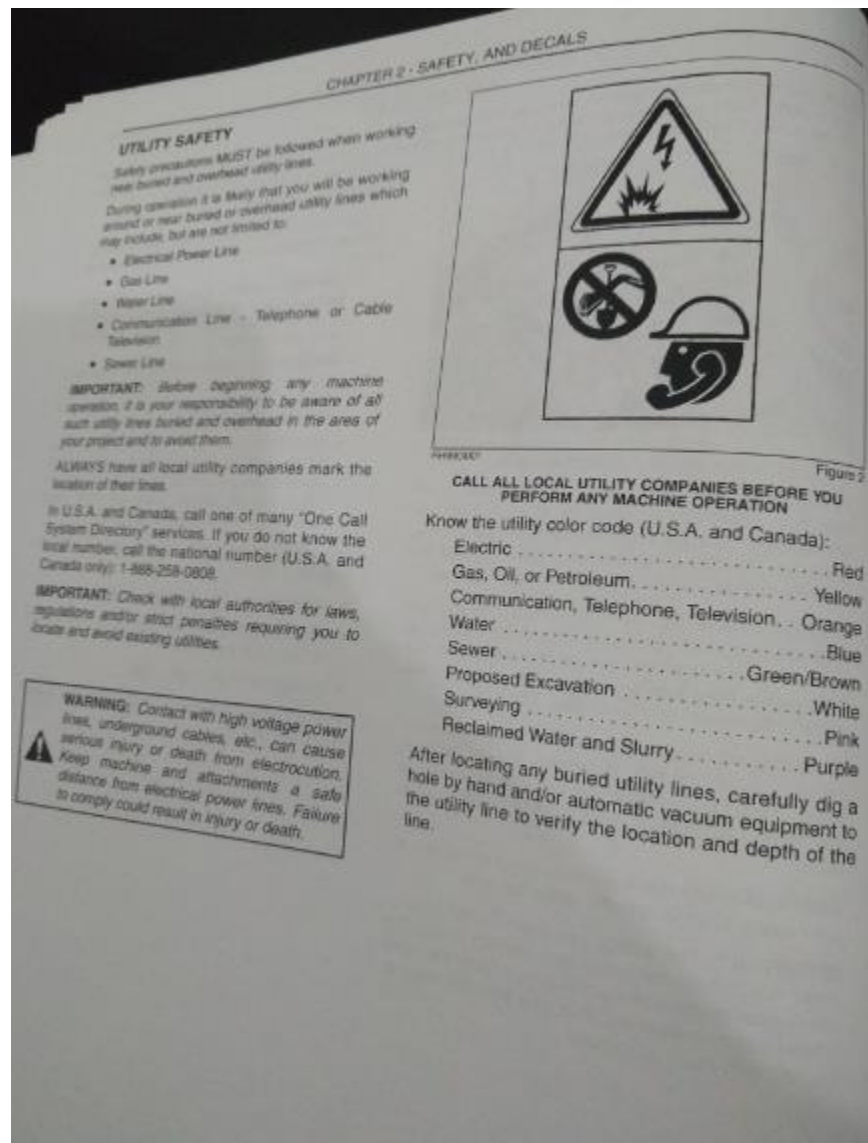
- Use the recommended hand holds and steps with at least three points of support when getting on and off the machine. The door must be latched and secured in the open position before using the door hand hold. Keep steps and platform clean. Face the machine and use the hand holds and steps adhering to a three-point access system when climbing up and down.
- Do not jump off the machine.
- Do not dismount while the machine is in motion.
- Foreign material or grease on the steps and hand holds can cause an accident. Keep the steps and hand holds clean.

STARTING AND STOPPING PRECAUTIONS

- Walk around the machine and warn all personnel who may be servicing the machine or are in the machine path prior to starting. Do not start until all personnel are clearly away from the machine. Sound the horn, if equipped, before starting.
- Walk around the machine's tool, attachment, or furthest contact point to view operation danger area from the work site personnel's view and angle.
- Check that the parking device is applied, place the transmission in neutral or park as specified by the manufacturer, and disengage the PTO, if so equipped, before starting the machine.
- Adjust, secure and latch the seat and fasten the seat belt before starting the machine.
- Start and operate the machine only from the operator's station.
- Do not bypass the machine's neutral-start system. The neutral-start system must be repaired if it malfunctions.



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