



YH52

52S

High Precision Aluminium Plate

## ▼ Excellent Flatness Enables You To Cut Cost And Time For Machining

Improving thickness precision and flatness of JIS H4000 A5052P.

### FEATURES

- Minimizing residual stress makes it possible to suppress warping from cutting work.
- Excellent flatness and surface quality.
- High Surface quality allows good anodizing surface finish.

## ▼ Applications

- Semiconductor and liquid crystal manufacturing equipment.
- Solar cell panel manufacturing equipment.
- Components and base plates of precision machines.

### CHEMICAL COMPOSITION (%)

(Unit: Wt%)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Each	Total	Ai
≤0.24	≤0.40	≤0.10	≤0.10	2.2~2.8	0.25~0.35	≤0.10	≤0.05	≤0.15	Re

### MECHANICAL PROPERTY (TYPICAL VALUES)

Thickness (mm)	Tensile Strength (N/mm <sup>2</sup> )	Elongation (%)
15	197	37

Two-sided protective film is applied



## ▼ Comparison Of Thickness Tolerance Of Stock Size

※ JIS: Japanese Industrial Standards

Thickness	Width x Length	Temper	YH52 Plate		52S Plate		A5052 Plate	
			Thickness	Flatness	Thickness Tolerance	Flatness (Below 1000mm)	Thickness Tolerance	Flatness (Below 1000mm)
4	1525 x 3050	H112	±0.04	0.2	±0.06	0.2	±0.50	3.0
5			±0.04	0.2	±0.07	0.2	±0.50	3.0
6			±0.04	0.2	±0.08	0.2	±0.60	3.0
8			±0.05	0.2	±0.10	0.2	±0.60	3.0
10			±0.05	0.2	±0.10	0.2	±0.70	3.0
12			±0.05	0.2	±0.10	0.2	±0.70	3.0
15			±0.08	0.2	±0.15	0.2	±0.80	3.0
16			±0.08	0.2	±0.16	0.2	±0.80	3.0
18			±0.09	0.2	±0.18	0.2	±0.80	3.0
20			±0.10	0.2	±0.20	0.2	±0.80	3.0
22			±0.10	0.2	±0.22	0.2	±0.80	3.0
25			±0.12	0.2	±0.25	0.2	±0.90	3.0
30			±0.15	0.2	±0.28	0.2	±1.00	3.0

1. 52S plate has significantly improved thickness tolerance and flatness of JIS spec A5052P.
2. Difference between 52S and YH52
  - YH52 has better thickness tolerance.
  - YH52 has less distortion (due to the process of press annealing).
3. Flatness is for plate without being cut. It is not to ensure warping caused by cutting work.

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## HEADQUARTER

PHH Metal 1 Sdn Bhd (176257-T)  
Wisma PHH, Jalan PPU 3,  
Taman Perindustrian Puchong Utama,  
47100 Selangor, Malaysia.



MALAYSIA

T +60 3 8068 7000  
F +60 3 8068 2020  
E [sales@phh.com.my](mailto:sales@phh.com.my)  
W [www.phh.com.my](http://www.phh.com.my)

## TOOL & DIE MANUFACTURER & STAMPING PRODUCTION

Pro Tech Tool And Die Sdn. Bhd. (693073-T)  
No. 7, Jalan Mandolin 33/5,  
Seksyen 33, 40400 Shah Alam,  
Selangor Darul Ehsan, Malaysia.

T +60 3 5102 9505 / 9506  
E [info@phhmetal1.com](mailto:info@phhmetal1.com)  
W [www.protechdm.com.my](http://www.protechdm.com.my)

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## INDONESIA MAIN OFFICE

PT PHH Special Steel (18835/BH.09.05/VM/2011)  
Blok F25-09J, Jl. Sungkai,  
Delta Silicon 3, Lippo Cikarang,  
Bekasi 17550, Indonesia.



INDONESIA

T +62 21 2808 5200  
F +62 21 2808 5100  
E [sales@phh.co.id](mailto:sales@phh.co.id)  
W [www.phh.co.id](http://www.phh.co.id)