

## Induction Machine Modules

Lab  
02

# Performance Characteristics and Load Testing

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Lab Location  
Electrical Drive System Lab, FTKPM

### Lab Objectives

By the end of this lab, students should be able to:

1. **Analyze** the no-load characteristics of a three-phase induction motor
2. **Evaluate** the relationship between voltage, current, speed, and slip in induction machines
3. **Measure and calculate** power factor variations under different operating conditions
4. **Investigate** the performance characteristics of loaded induction machines
5. **Apply** proper laboratory safety procedures and measurement techniques
6. **Interpret** experimental data and compare with theoretical predictions

Student names

Student ID

Section


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## Required Knowledge

## Theory Review

- Three-phase induction motor equivalent circuit
- Slip calculation:  $s = (n_s - n_r)/n_s$
- Power factor calculation using two-wattmeter method
- Relationship between torque, slip, and rotor resistance
- Motor efficiency calculations

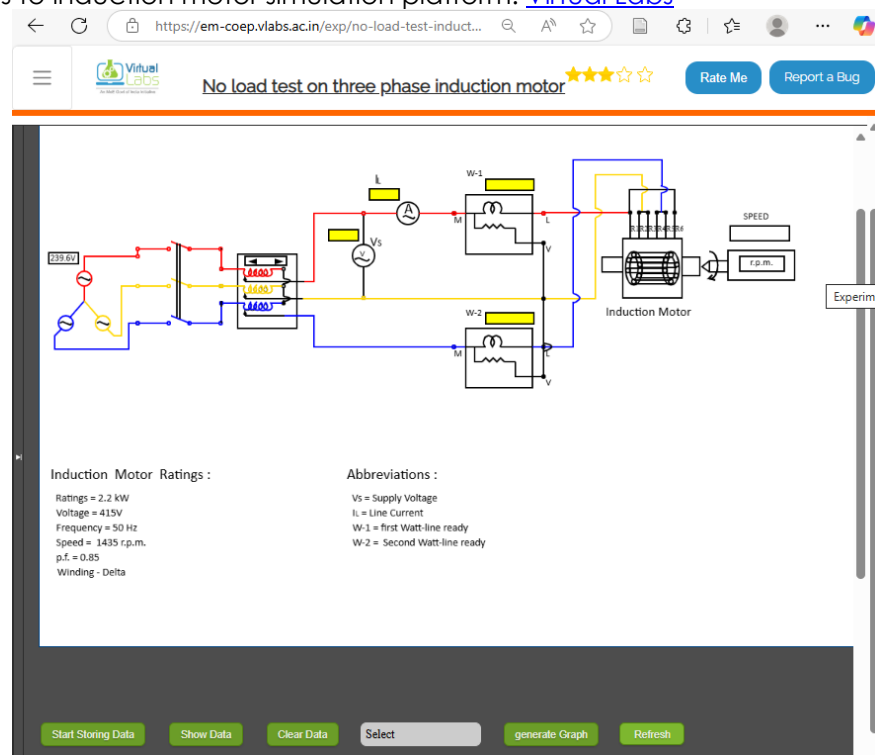
## Key Formulas

- Synchronous Speed:  $n_s = 120f/P$  (rpm)
- Slip:  $s = (n_s - n_r)/n_s \times 100\%$
- Power Factor:  $\cos \phi = \cos[\tan^{-1}(\sqrt{3} |W_1 - W_2| / (W_1 + W_2))]$
- Efficiency:  $\eta = P_{out}/P_{in} \times 100\%$

## Equipment and Instruments

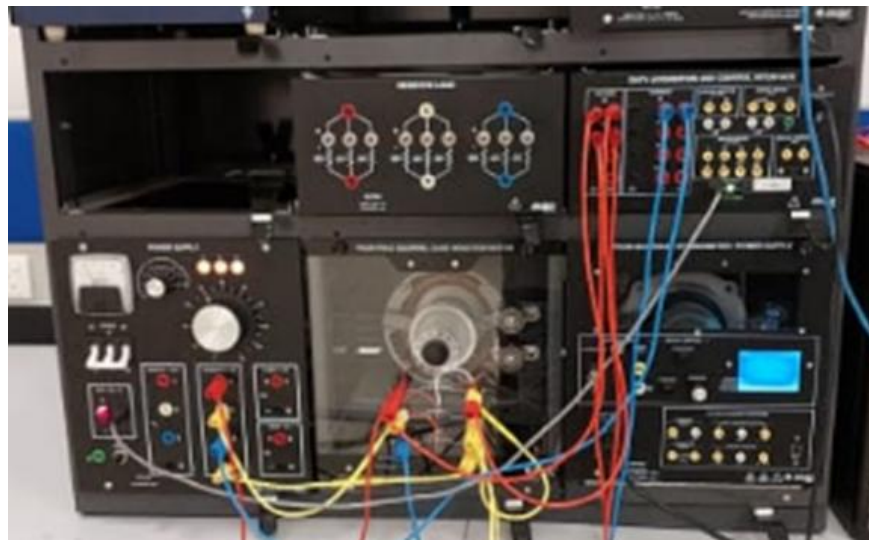
## Part 1: Virtual Simulation

- Computer with internet access
- Access to induction motor simulation platform: [Virtual Labs](https://em-coep.vlabs.ac.in/exp/no-load-test-induct...)



## Part 2: Physical Laboratory

- 3-phase squirrel cage induction motor (2.2 kW, 415V, 50 Hz, 1435 rpm)
- DC generator (load machine)
- Three-phase variable autotransformer (Variacs)
- Digital multimeters
- Power analyzer/Two wattmeters
- Tachometer
- Data acquisition system (DAQ)
- Oscilloscope
- Connecting cables and safety equipment



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## Safety Precautions

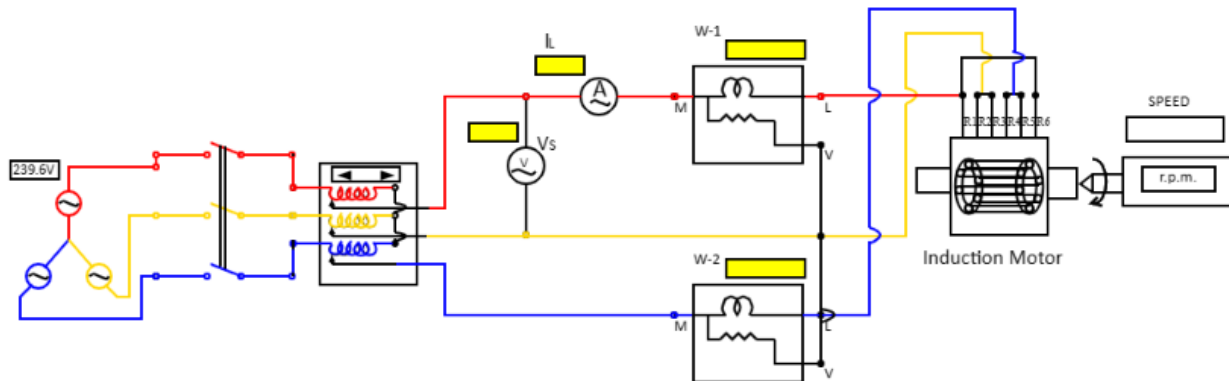
### CRITICAL SAFETY REQUIREMENTS

1. Personal Protective Equipment (PPE):
    - Closed-toe shoes required
    - No loose clothing or jewelry
  2. Electrical Safety:
    - Ensure all connections are secure before energizing
    - Never make connections while equipment is energized
    - Use proper lockout/tagout procedures
    - Keep workspace clean and dry
  3. Mechanical Safety:
    - Ensure proper belt guard installation
    - Keep hands away from rotating machinery
    - Emergency stop buttons must be functional
  4. Emergency Procedures:
    - Know location of emergency stop buttons
    - Report any unusual sounds, smells, or behavior immediately
    - In case of emergency, de-energize equipment immediately
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## Part 1: Virtual Simulation - No-Load Characteristics

### Experimental Setup

The virtual laboratory simulates a three-phase induction motor connected through variable autotransformers. The setup includes voltage, current, power, and speed measurements.



### Procedure

1. System Initialization
  - Access the virtual laboratory platform
  - Familiarize yourself with the control interface
  - Verify all measurement instruments are properly connected in the simulation
2. Motor Starting
  - Close the three-phase supply switch
  - Start the motor using reduced voltage (approximately 30% of rated voltage)
  - Gradually increase voltage to avoid excessive starting current
3. Data Collection
  - Create a data table with the following columns:
    - Line Voltage (V)
    - Line Current (A)
    - Power  $W_1$  (W)
    - Power  $W_2$  (W)
    - Speed (rpm)
    - Total Power (W)
    - Power Factor
    - Slip (%)
4. Voltage Variation Test
  - Record measurements at voltage intervals: 0V, 50V, 100V, 150V, 200V, 250V, 300V, 350V, 400V
  - For each voltage setting:
    - Allow motor to reach steady state (approximately 30 seconds)
    - Record all measured parameters
    - Calculate derived parameters (power factor, slip, total power)

## Data Analysis and Questions

1. Voltage-Current Relationship
    - o Plot line voltage vs. line current
    - o Explain the relationship observed
    - o For maximum phase voltage of 239.6V, calculate the maximum line voltage
  2. Speed Characteristics
    - o Plot voltage vs. speed
    - o Explain why speed varies with voltage
    - o Determine the no-load speed at rated voltage
  3. Slip Analysis
    - o Calculate slip for each voltage point
    - o Plot slip vs. speed
    - o Determine if the machine operates in the linear region
    - o Explain the physical significance of slip variation
  4. Power Factor Analysis
    - o Calculate power factor using the two-wattmeter method
    - o Plot power factor vs. voltage
    - o Explain the variation in power factor with voltage
-

## Part 2: Physical Laboratory - Load Characteristics

### Experimental Setup

The laboratory setup consists of:

- Three-phase induction motor (test machine)
- DC generator (loading device)
- Variable autotransformers for voltage control
- Measurement and data acquisition systems installed in PC



### Connection Diagram

Refer to manual on the lab bench

### Pre-Laboratory Checklist

- Verify all electrical connections
- Check belt coupling between motor and generator
- Ensure all measurement instruments are calibrated
- Confirm emergency stop functionality
- Review safety procedures with instructor

### Detailed Procedure

#### Step 1: Initial Setup and Wiring

1. Motor Connection:
  - Connect the induction motor in wye (star) configuration
  - Each phase should receive line voltage (maximum 240V per phase)
  - Verify proper phase sequence (R-Y-B)
2. Measurement Setup:

- Connect voltage measurement across one line-to-line pair
  - Install current transformer or direct current measurement
  - Setup two-wattmeter configuration for power measurement
  - Connect tachometer for speed measurement
  - Configure DAQ system for real-time monitoring
3. Load Machine Setup:
- Ensure DC generator is properly connected
  - Set load control to minimum (0 N·m)
  - Verify load measurement instruments

## Step 2: No-Load Testing

1. Motor Starting:
  - Start with variacs at 0%
  - Gradually increase to 100% (rated voltage)
  - Allow motor to reach steady-state operation
2. Initial Measurements (No Load):
  - Record: Voltage, Current, Power ( $W_1$ ,  $W_2$ ), Speed
  - Calculate: Power factor, Slip, Efficiency
  - Observe voltage and current waveforms on oscilloscope

## Step 3: Load Testing

1. Load Application:
  - Apply load in increments of 0.5 N·m
  - For each load point, allow system to stabilize (minimum 2 minutes)
  - Record all parameters as listed in the data table
2. Data Collection Table:

Load (N·m)	Speed (rpm)	Voltage (V)	Current (A)	$W_1$ (W)	$W_2$ (W)	P_out (W)	Slip (%)	Power Factor	Efficiency (%)
0.0									
0.5									
1.0									
1.5									
...									

3. Continue until motor approaches stall condition

## Step 4: System Shutdown

1. Reduce load to zero
2. Gradually reduce variacs to 0%
3. Open main supply switch
4. Disconnect all measurement leads
5. Secure equipment

## Calculations and Analysis



Required Calculations for Each Data Point:

1. Total Input Power:  $P_{in} = W_1 + W_2$
2. Power Factor:  $\cos \phi = \cos[\tan^{-1}(\sqrt{3} |W_1 - W_2| / (W_1 + W_2))]$
3. Slip:  $s = (n_s - n_r) / n_s \times 100\%$  where  $n_s = 1500$  rpm (for 4-pole, 50 Hz motor)
4. Efficiency:  $\eta = P_{out} / P_{in} \times 100\%$
5. Output Power:  $P_{out} = T \times \omega = T \times 2\pi n / 60$  (where T is in N·m, n in rpm)

## Analysis Questions

1. Speed-Load Characteristics
    - o Plot speed vs. load torque
    - o Explain the speed regulation of the motor
    - o Determine the rated operating point
  2. Slip-Load Relationship
    - o Plot slip vs. load torque
    - o Compare with theoretical slip-torque characteristics
    - o Identify the stable operating region
  3. Power Factor Variation
    - o Plot power factor vs. load
    - o Explain why power factor improves with load
    - o Determine the load for maximum power factor
  4. Efficiency Analysis
    - o Plot efficiency vs. load
    - o Determine maximum efficiency point
    - o Calculate losses at different load points
  5. Performance Comparison
    - o Compare experimental results with nameplate data
    - o Identify sources of discrepancies
    - o Discuss practical implications
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## Laboratory Report Requirements

### Report Structure:

1. Title Page - Include lab title, student information, date
2. Introduction - Theory background and objectives
3. Methodology - Description of experimental procedures
4. Results and Data - All measurements, calculations, and graphs
5. Analysis and Discussion - Answer to all questions with technical explanations
6. Conclusion - Summary of key learnings and practical implications

### Required Graphs:

- Voltage vs. Speed (No-load test)
- Slip vs. Speed (No-load test)
- Speed vs. Load Torque
- Slip vs. Load Torque
- Power Factor vs. Load
- Efficiency vs. Load
- Input Power and Output Power vs. Load (on same graph)

### Evaluation Criteria:

- Data Accuracy (25%) - Completeness and accuracy of measurements
  - Calculations (20%) - Correct application of formulas
  - Analysis (25%) - Quality of technical discussion and interpretation
  - Graphs (15%) - Professional presentation of data
  - Report Quality (15%) - Organization, grammar, and technical writing
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## Troubleshooting Guide

Common Issues and Solutions:

Problem	Possible Cause	Solution
Motor won't start	No voltage supply	Check connections and fuses
Excessive vibration	Mechanical misalignment	Check coupling and mounting
Incorrect power readings	Wrong wattmeter connections	Verify two-wattmeter method setup
Speed readings unstable	Tachometer issues	Check sensor alignment and connections
Motor overheats	Excessive load or poor ventilation	Reduce load, check cooling

Pre-Lab Preparation Checklist:

- Review induction motor theory
- Understand measurement techniques
- Prepare data tables
- Review safety procedures
- Bring calculator and graph paper