

Quick Guide

Hosting... Setting... Maintenance...

Marking Parameter

Layout : 23 1 ▾ Profiles : FC13MEX

Draw Type : Line ▾ Char. Height : 0.210 mm

X-Axis : 0.001 mm Compress : 100 %

Y-Axis : 0.000 mm Opposite Dir. : (0)

Text Angle : 270.0 deg Char. Angle : 0.0 deg

Text Align : No Set ▾ Current : 0.0 A

Width Align : mm QSW : 0.0 kHz

Space Align : Pitch ▾ Speed : 0.00 mm/s

Space Width : 0.210 mm Repeatability :

X-Axis Org. : 0.000 mm Var. Type : 0

Y-Axis Org. : 0.000 mm Variable No. : A2YM

Current : 24.0 A X-Axis Offset : 3.450 mm

QSW : 15.0 kHz Y-Axis Offset : 0.610 mm

Speed : 200.00 mm/s Rotation : 359.900000 deg

Save Post Copy Delete

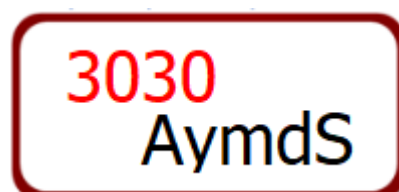
3030 AymdS

Line 1 Line 2

1. Select Marking Line 1 or Line 2.
2. Adjust Marking Position.
3. Adjust Marking Character Size.
4. Adjust Marking Clarity
5. Save changes.

Steps:

- a) Identify which line to adjust. Then select_[1] the proper **line no.**
- b) Marking clarity is affected by the combination_[4] of **Current**, **QSW** and the **Speed**.
- c) With refer to the marking layout below. To adjust the position Up/Down, change the data of X-Axis data. The higher the value will move the marking position in upper direction. The lower the value will move the marking position downwards. To adjust the position left/right, change the data of Y-Axis. The higher the value will move the position to the right. The lower the value will move the marking towards left side.



- d) Note, every changes you have done. It is advisable to save_[5] the changes before switch to another line. You can post the data once you have saved. The data is save to the database.