$$s - 45000 = (-6.66 \pm 0.14)(\mu\text{m}) + (0.43 \pm 0.02)(\tfrac{\mu\text{m}}{\text{cm}})x + (5.99 \pm 0.33) \times 10^{-2}(\tfrac{\mu\text{m}}{\text{cm}^2})x^2 +$$
$$(-0.854 \pm 0.061)(\tfrac{\mu\text{m}}{\text{cm}})y + (2.10 \pm 0.18) \times 10^{-3}(\tfrac{\mu\text{m}}{\text{cm}^3})x^3 +$$
$$(-7.16 \pm 0.61) \times 10^{-2}(\tfrac{\mu\text{m}}{\text{cm}^2})xy + (-2.05 \pm 0.38) \times 10^{-4}(\tfrac{\mu\text{m}}{\text{cm}^4})x^3 y +$$
$$(3.08 \pm 0.80) \times 10^{-3}(\tfrac{\mu\text{m}}{\text{cm}^4})y^4 + (-7.4 \pm 2.0) \times 10^{-2}(\tfrac{\mu\text{m}}{\text{cm}^2})y^2 +$$
$$(-3.4 \pm 1.0) \times 10^{-3}(\tfrac{\mu\text{m}}{\text{cm}^3})xy^2 + (-8.1 \pm 3.6) \times 10^{-3}(\tfrac{\mu\text{m}}{\text{cm}^3})y^3 + \ldots$$