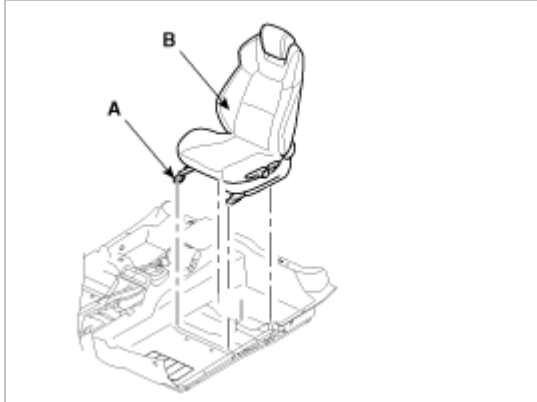


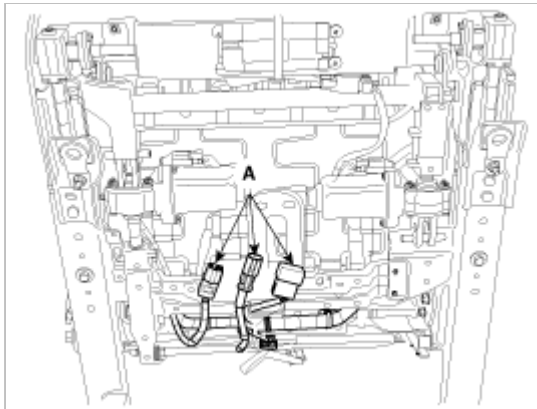
Replacement

Seat Assembly Replacement

1. Remove the seat assembly mounting cover (A).
2. After loosening the seat assembly mounting bolts, remove the seat assembly (B).



3. Disconnect the connectors (A), and remove the seat assembly.



NOTE

Be sure to perform PODS re-zero with Hi-Scan (pro) after replacing parts (passenger's) (Refer to page RT-Airbag)

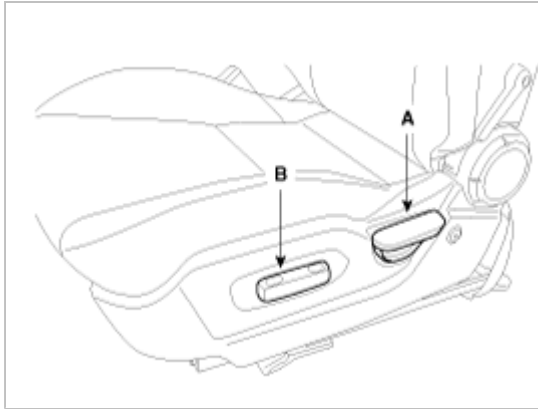
CAUTION

SEAT MOUNTING BOLT INSTALLATION PROCEDURE (manual seat only)

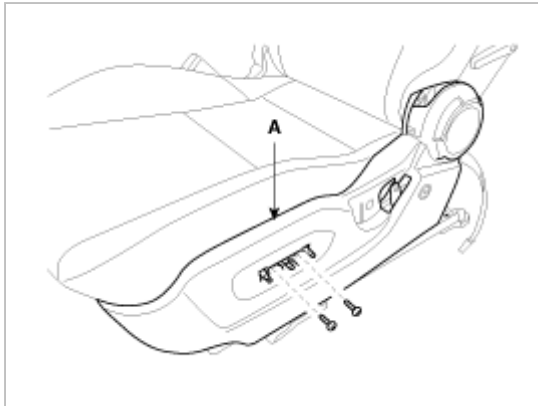
- Set the into the most rearward position. check then each slide is locked, and then tighten the front mounting bolt temporarily.
- Set the seat into most forward position. check that each slide is locked, and then tighten the rear mounting bolt completely.
- Set the seat into the most rearward position. check the front mounting bolt completely.
- Check that the seat operates to and fro smoothly and the locking portion locks properly.

Recliner Cover Replacement

1. Remove the recliner lever (A).
2. Remove the height lever (B).



3. After loosening the mounting screws, then remove the recliner cover (A).
4. Disconnect the connector.



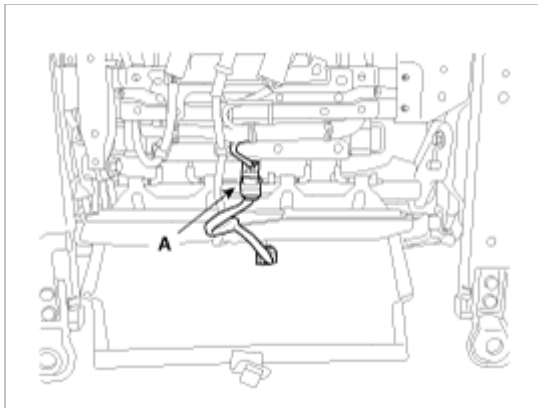
5. Installation is the reverse of removal.

NOTE

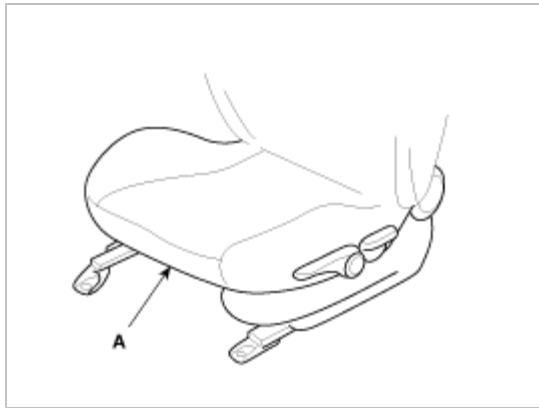
Be sure to perform PODS re-zero with Hi-Scan (pro) after replacing parts (passenger's) (Refer to page RT-Airbag)

Seat Cushion Cover Replacement

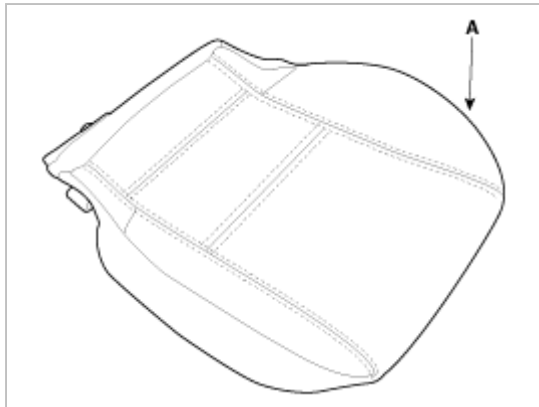
1. Remove front seat assembly.
2. Remove the recliner cover.
3. Disconnect the connector (A).



4. After disconnect the protector, remove the seat cushion (A).



5. Remove the seat cushion cover (A).



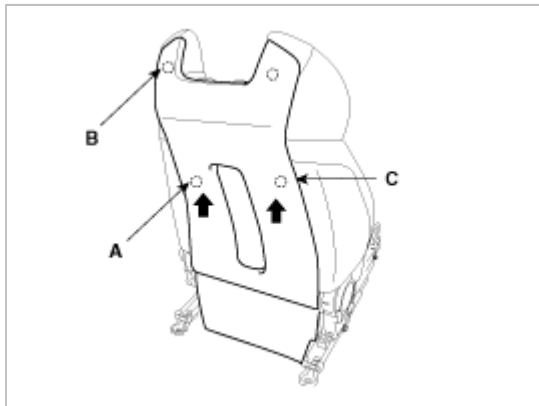
6. Installation is the reverse of removal.

NOTE

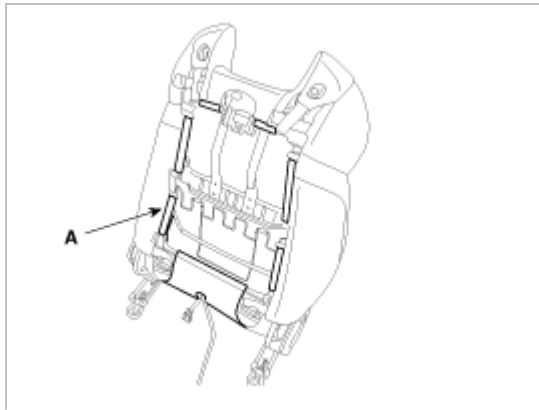
Be sure to perform PODS re-zero with Hi-Scan (pro) after replacing parts (passenger's) (Refer to page RT-Airbag)

Seat Back Cover Replacement

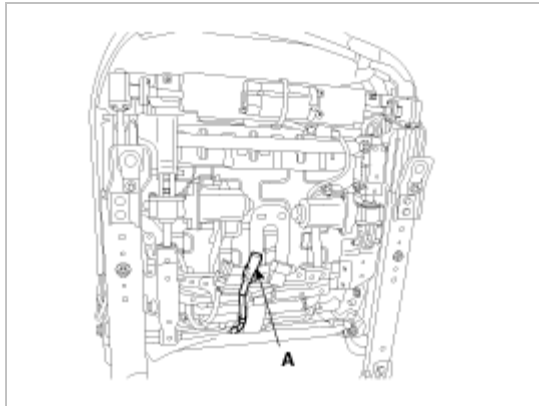
1. Remove front seat assembly.
2. Remove the headrest.
3. Remove the lumbar support lever.
4. After disconnecting the clips (A) and (B), remove the seat back panel (C).



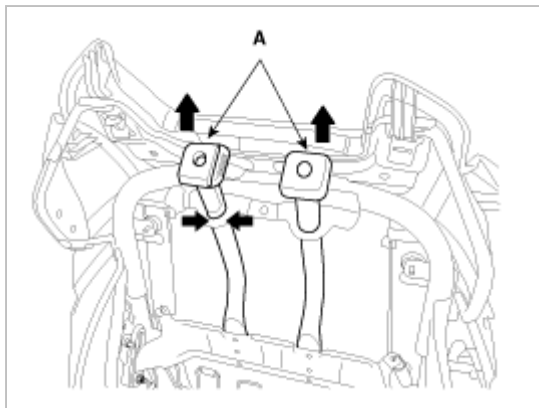
5. Disconnect the protector (A) from the back frame.



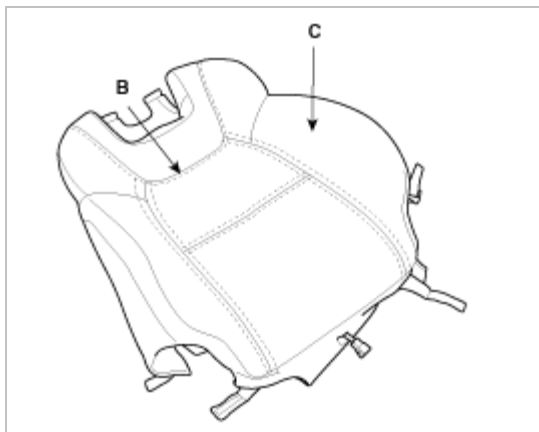
6. Disconnect the connector (A).



7. Pull out the headrest guides (A) while pinching the end of the guides, and remove them.



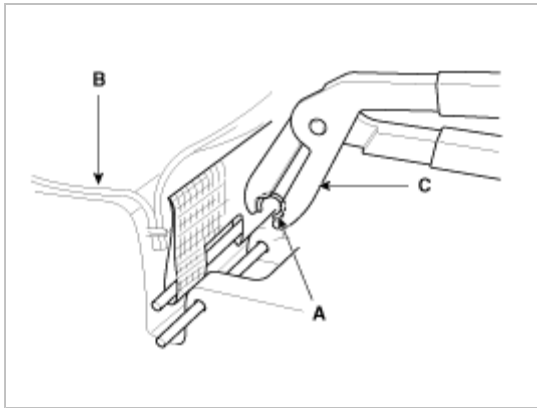
8. After removing the hogring clip(B) and remove the seat back cover (C).



9. Installation is the reverse of removal.

NOTE

- To prevent wrinkles, make sure the material is stretched evenly over the cover (B) before securing the hogring clips (A).
- Replace the hogring clips with new ones using special tool (C).



NOTE

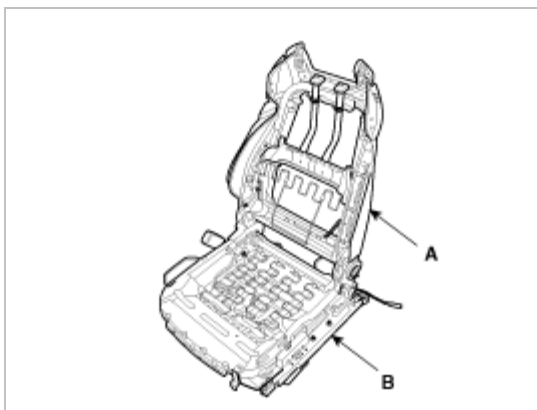
Be sure to perform PODS re-zero with Hi-Scan (pro) after replacing parts (passenger's) (Refer to page RT-Airbag)

Seat Frame Replacement

1. Remove the following items.
 - A. Recliner cover.
 - B. Seat back
 - C. Seat cushion
2. After loosening the mounting bolts, then disconnect the seat back frame (A) and seat cushion frame (B).

NOTE

- Remove the side air bag for replacing side air bag installation seat.
- Be fore service, be fully aware of precautions and service procedure relevant to air bag (Refer to page RT-Airbag)



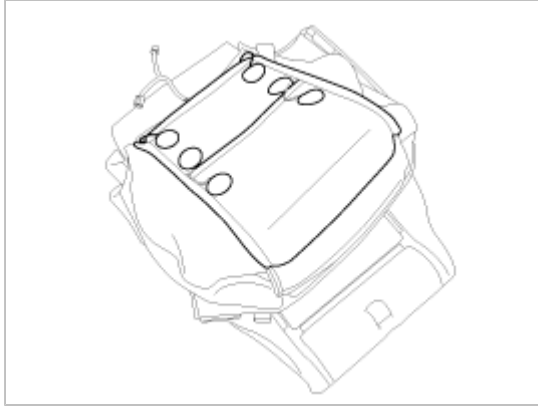
3. Installation is the reverse of removal.

NOTE

Be sure to perform PODS re-zero with Hi-Scan (pro) after replacing parts (passenger's) (Refer to page RT-Airbag)

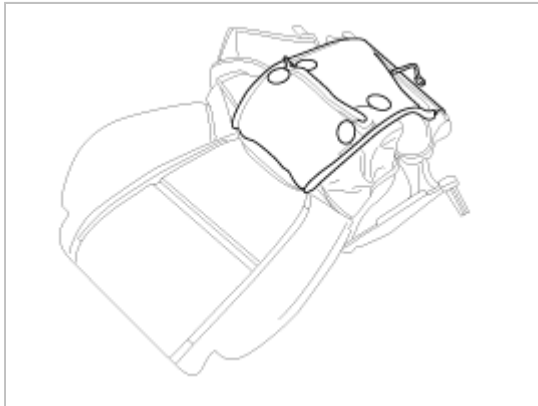
Seat Cushion Heater Replacement

1. Remove the seat cushion cover.



Seat Back Heater Replacement

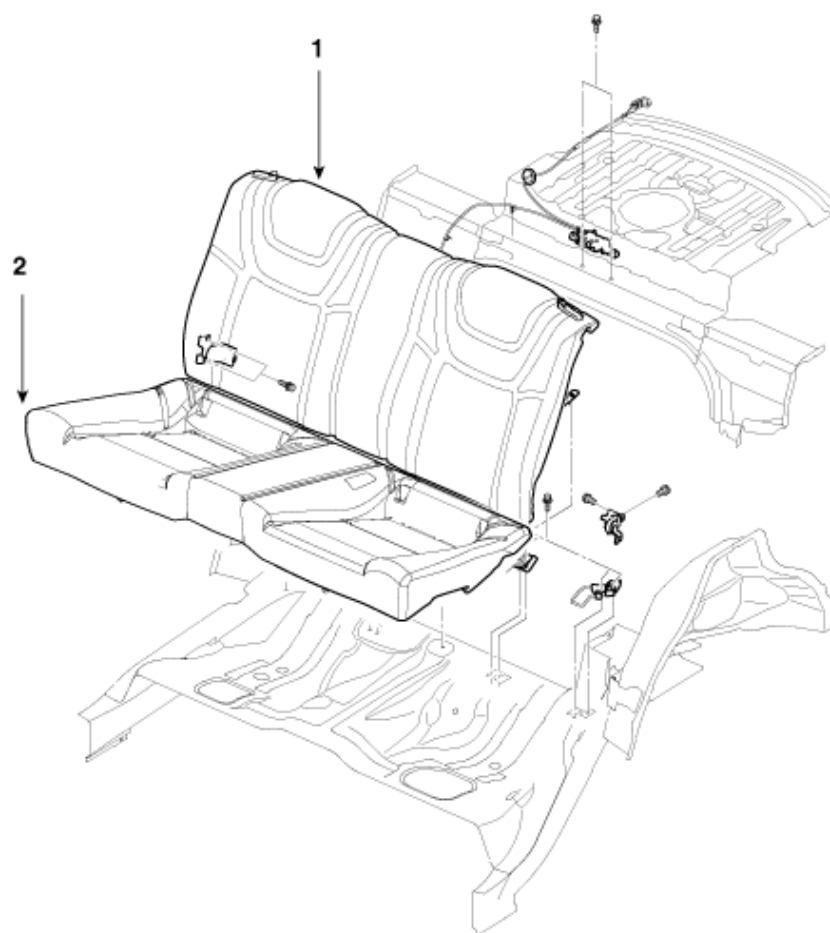
1. Remove the seat back cover.



NOTE

Be sure to perform PODS re-zero with Hi-Scan (pro) after replacing parts (passenger's) (Refer to page RT-Airbag)

Components



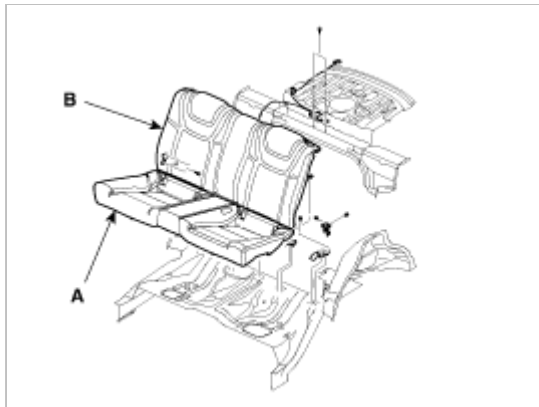
1. Rear seat back assembly

2. Rear seat cushion assembly

Replacement

Rear Seat Assembly Replacement

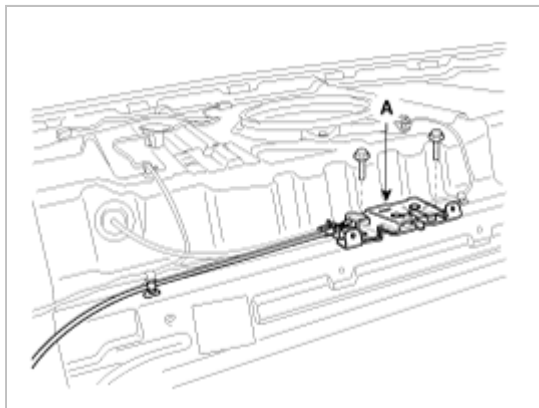
1. After loosening the mounting bolts, remove the seat assembly (A), (B).



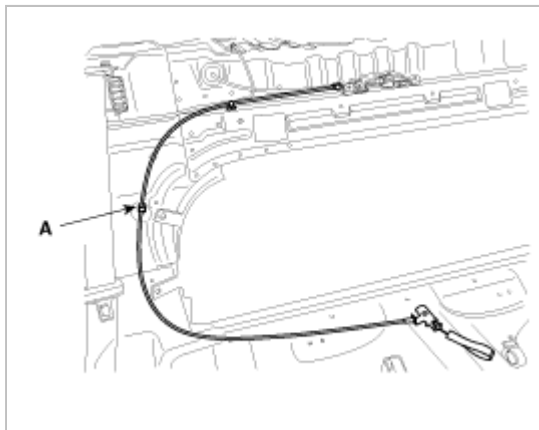
2. Installation is the reverse of removal.

Rear Seat Latch Replacement

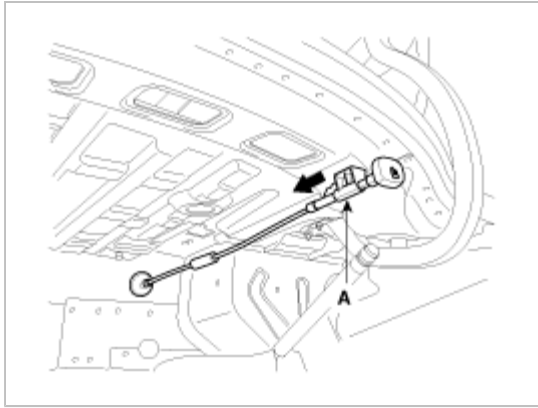
1. Remove the rear seat.
2. After loosening the mounting bolts, remove the latch assembly (A).



3. Remove the cable (A).



4. Remove the handle (A).



5. Installation is the reverse of removal.