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# Environmental product declaration

in accordance with ISO 14025 and EN 15804:2012+A2:2019 for:



## 3M™ Sun Control Window Film Prestige 70 Series

**3M Prestige 70, 0.91 m x 30.48 m**  
**3M Prestige 70, 1.22 m x 30.48 m**  
**3M Prestige 70, 1.52 m x 30.48 m**  
**3M Prestige 70, 1.83 m x 30.48 m**

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com).

3M Sustainability, Hermeslaan 7, 1831 Diegem, Belgium

Programme: The International EPD® System  
Programme operator: EPD International AB  
[www.environdec.com](http://www.environdec.com)

## **Contents**

<b>1</b>	<b>Programme Information</b>	4
<b>2</b>	<b>Company Information</b>	5
<b>3</b>	<b>Product Information</b>	8
3.1	Product description	8
3.2	Content declaration	9
3.2.1	Product composition	9
3.2.2	Recycling	12
3.3	Manufacturing	12
<b>4</b>	<b>Life Cycle Assessment</b>	14
4.1	Declared unit	14
4.2	Reference service life	14
4.3	System boundaries	14
4.3.1	Product stage (A1 - A3)	15
4.3.2	Construction process stage (A4 - A5)	15
4.3.3	Use stage (B1 - B7)	15
4.3.4	End-of-life stage (C1 - C4)	15
4.3.5	Resource recovery stage (D)	15
4.3.6	Flow diagram	16
4.4	Data collection and quality	17
4.5	Calculation procedure	17
4.5.1	Key assumptions	17
4.5.2	Cut-off criteria	17
4.5.3	Allocation	17
<b>5</b>	<b>Environmental Performance</b>	18
5.1	Potential environmental impact	18
5.1.1	3M Prestige 70, 0.91 m x 30.48 m	18
5.1.2	3M Prestige 70, 1.22 m x 30.48 m	20
5.1.3	3M Prestige 70, 1.52 m x 30.48 m	22
5.1.4	3M Prestige 70, 1.83 m x 30.48 m	24
5.2	Use of resources	27
5.2.1	3M Prestige 70, 0.91 m x 30.48 m	27
5.2.2	3M Prestige 70, 1.22 m x 30.48 m	28
5.2.3	3M Prestige 70, 1.52 m x 30.48 m	28
5.2.4	3M Prestige 70, 1.83 m x 30.48 m	29
5.3	Output flows and waste categories	30
5.3.1	3M Prestige 70, 0.91 m x 30.48 m	30
5.3.2	3M Prestige 70, 1.22 m x 30.48 m	30
5.3.3	3M Prestige 70, 1.52 m x 30.48 m	31
5.3.4	3M Prestige 70, 1.83 m x 30.48 m	31
5.4	Biogenic carbon content	32

<b>6 Additional Information</b>	32
6.1 Other environmental information	32
6.1.1 LCA results interpretation	32
6.1.1.1 3M Prestige 70, 0.91 m x 30.48 m	32
6.1.1.2 3M Prestige 70, 1.22 m x 30.48 m	33
6.1.1.3 3M Prestige 70, 1.52 m x 30.48 m	34
6.1.1.4 3M Prestige 70, 1.83 m x 30.48 m	35
6.1.2 Module D - Recyclability potentials	35
6.1.3 LEED certification	35
6.1.4 Uncertainty on the environmental indicators	36
6.2 Building's operational energy use	38
6.2.1 Potential environmental impacts 1 m <sup>2</sup> of applied film	39
6.2.2 Potential net environmental benefits of 1 m <sup>2</sup> film applied to clear single pane glass	42
6.2.3 Potential net environmental benefits of 1 m <sup>2</sup> film applied to clear dual pane glass	54
6.2.4 Potential net environmental benefits in a 4-story office building	66
6.2.4.1 Break-even analysis	67
6.3 Contribution of the product to health risks and quality of life inside buildings	70
6.3.1 Health risks	70
6.3.2 Contribution of the product to the quality of life inside buildings	70
6.4 Social and economic aspects	70
6.5 Validity of the EPD and changes versus previous version	70
6.6 Acronyms	72
6.7 References	74

# 1 Programme Information

<b>EPD operator</b>	EPD International AB ( <a href="mailto:info@environdec.com">info@environdec.com</a> ) Box 210 60, SE-100 31 Stockholm, Sweden
<b>Product Category Rules (PCRs)</b>	International norms, standard and PCR: EN 15804:2012+A2:2019 - Sustainability of construction works - Environmental Product Declarations - Core rules for the product category of construction products PCR 2019:14 v 1.1 - Construction Products (Multiple CPC codes, date: 2020-09-14, valid until: 2024-12-20)
<b>Generic PCR review conducted by</b>	The Technical Committee of the International EPD® System. See <a href="http://www.environdec.com/TC">www.environdec.com/TC</a> for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat <a href="http://www.environdec.com/contact">www.environdec.com/contact</a> .
<b>Comparisons of EPD</b>	EPDs of construction products may not be comparable if they do not comply with EN 15804. EPDs within the same product category but from different programmes may not be comparable. For further information about comparability, see EN 15804 and ISO 14025.
<b>Independent Verification</b>	<input type="checkbox"/> External EPD verification <input checked="" type="checkbox"/> External EPD process certification
<b>Verified and approved by</b>	SGS Italia S.p.A. Via Caldera, 21, Milan 20153, Italy  Accredited by ACCREDIA Accreditation number DAP N° 006H  Certificate N. IT14/0823
<b>Data follow-up</b>	Procedure for follow-up of data during EPD validity involves third-party verifier: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
<b>Goal of the study</b>	A “cradle-to-gate with modules C1-C4, module D and optional modules” Life Cycle Assessment (LCA) study has been conducted in accordance with ISO 14040:2006 and ISO 14044:2006 and the requirements stated in the General Programme Instructions by The International EPD® System, and abovementioned PCRs. The goal of the LCA study is to assess the potential environmental impact for 3M™ Sun Control Window Film Prestige 70, 0.91 m / 1.22 m / 1.52 m / 1.83 m x 30.48 m specifically available in this EPD.
<b>Disclaimer</b>	The owner of the EPD is 3M and has the sole ownership, liability and responsibility of the EPD. All values provided in this EPD are a direct result from the use of characterisation factors and calculation rules as defined in the GaBi™ software from thinkstep GmbH, acquired by sphera™, and the requirements of the product category rules as mentioned above. Energy savings are calculated using Efilm™ software, an EnergyPlus based programme, developed by the International Window Film Association (IWFA). For more information about this EPD or its contents, contact Jonas Depelchin, EPD publisher and process owner, at <a href="mailto:jdepelchin@mmm.com">jdepelchin@mmm.com</a> .

## 2 Company Information

Over the last century 3M has grown into a global powerhouse, developing products that improve lives around the world. It began life as a small-scale mining venture in Northern Minnesota back in 1902, then named Minnesota Mining and Manufacturing Company.

3M's success and longevity weren't apparent from the start. Our five founders were looking for corundum, a mineral ideal for making sandpaper and grinding wheels. It turns out, what they thought was corundum was really a low-grade mineral. Despite the early setback they persevered with their operation, gained the trust of important investors and built up sales, giving birth to the spirit of innovation and collaboration that still shapes 3M today.

Over the following decades scientific, technical and marketing innovations produced success upon success, eventually making 3M a constant name on the Fortune 500 list. Today, more than 60,000 3M products are used in homes, businesses, schools, hospitals and other industries.

With operations employing over 96,000 employees in more than 70 countries, and products sold in nearly 200 countries, 3M is a diverse technology company with global sales in excess of \$30 billion. 3M's commitment to innovation is reflected by the 8,100 scientists working around the world. The company now has well over 120,000 patents in its name, with an average of 3,000 new patents added every year.

96,000  
employees in  
**70**  
countries

8,100  
scientists globally

over  
**12**,  
• • • •  
patents

over  
**\$30**  
• • •  
billion global sales

3M brings solutions to different markets through four separate business groups, each one represents a core area of the company, with ideas and innovations shared between them. This collaborative approach has led to unexpected solutions by enabling designers to see problems from different perspectives.

Safety & Industrial is our biggest earning business group, with a vast range of products used in industrial production, electrical and safety markets. This includes automotive, bonding and protecting surfaces in construction, securing things together and developing lightweight parts to help reduce weight and increase efficiency, whilst protecting people at work, and enhancing visual and design communication.

Transportation & Electronics provides solutions for improving road safety and creating a more connected world, such as developing global telecommunications and power grids, restoring underground pipelines and

locating key underground infrastructure. It's known for integrating with customers to create innovative solutions and providing opportunities for energy conservation and generation.

Healthcare provides innovations which are pioneering medical advancements in hospitals, emergency rooms and dental clinics around the world. It features a range of products designed for preventing infections and protecting wounds, improving oral health and ensuring food quality.

And finally, Consumer business group features many of our most familiar products and brands, including Post-It®, Scotch® and Command™. It develops solutions to make life easier and more productive at home and in the office, such as simplifying communication, cleaning and protecting surfaces, making home improvement easy and inspiring hobbies, crafts and creativity.

At 3M, we innovate with purpose. We empower individuals to address issues they want to impact, and collaborate with our customers and communities to take on shared global challenges – bringing value to both our business and society as a whole. We call this purpose-driven business. It's an exciting path forward because we know that with creativity, collaboration and a shared sense of purpose, no problem is unsolvable. Working together, we can improve every life.

We look at sustainability in terms of shared global needs and the future of our business. As the population grows, particularly in emerging economies, challenges like energy availability and security, raw material scarcity, human health and safety, education, and development must be addressed to ensure people across the world can lead healthy, fulfilling lives. Every day, 3M innovations aim to tackle some of the world's most pressing areas of concern: raw materials; water; energy and climate; health and safety, and education and development.

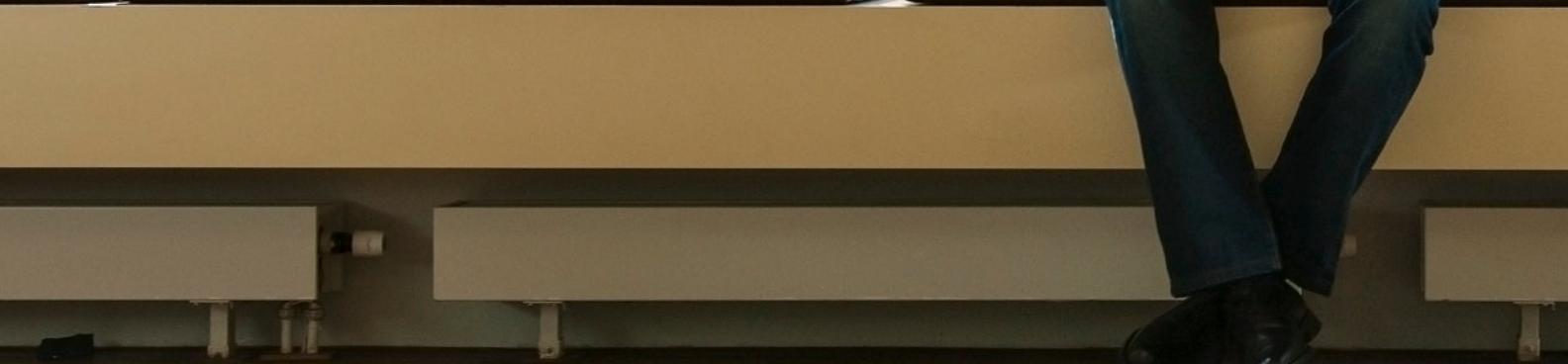
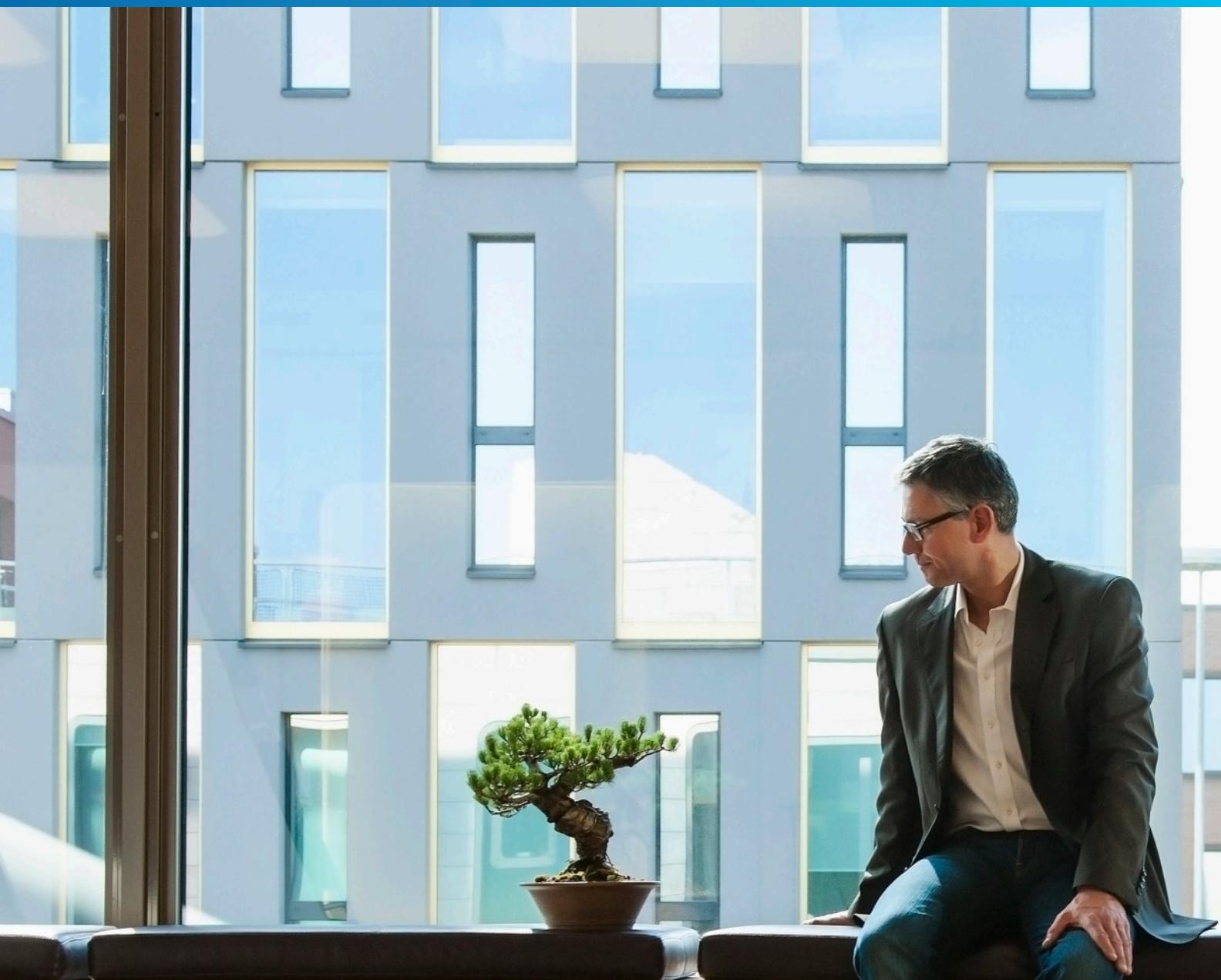
Setting goals to drive sustainability progress is nothing new at 3M. We've been setting global environmental goals since 1990. A strong part of our company history, these goals have helped dramatically reduce our own environmental footprint and established us as a leader in environmental stewardship. 3M's iconic Pollution Prevention Pays (3P) programme has been running since 1975. The programme has prevented more than 2 million tons of pollutants and saved over \$2 billion based on aggregated data from the first year of each 3P project.

Over the last two decades, as 3M's revenues have doubled, we have reduced our greenhouse gas emissions by nearly 70%, and moved 35% of our manufacturing sites to zero waste. At the same time, we've intensified our focus on creating a range of innovative solutions that help our customers be more sustainable — from glass bubbles that enable lower vehicle weight and improved fuel economy, to films that make homes, businesses, and electronics more energy efficient. In 2019 alone, 3M Science helped our customers avoid 17 million metric tons of emissions, which is the equivalent of taking more than three million cars off the road.

Another initiative led by 3M is the Sustainability Value Commitment, which ensures that every new product made by 3M from 2019 onwards is manufactured with sustainability in mind. It commits our product developers to focus on reusability, recyclability, energy, waste, water savings, responsible sourcing, and/or renewable materials appropriate to the specific product, from the beginning to the end of each product's lifecycle.

Since February 2014, 3M has become a signatory of the United Nations Global Compact. While 3M has always acted in accordance with the core values represented by the Compact, we are proud to formalise our commitment to its 10 principles in the areas of human rights, labour, environmental and anti-corruption and to grow our partnership with the organisation.





### 3 Product Information

#### 3.1 Product description

The following products are covered by this EPD:

Product name	Reference
3M™ Sun Control Window Film Prestige 70, 0.91 m x 30.48 m	7000001299
3M™ Sun Control Window Film Prestige 70, 1.22 m x 30.48 m	7000001298
3M™ Sun Control Window Film Prestige 70, 1.52 m x 30.48 m	7000001293
3M™ Sun Control Window Film Prestige 70, 1.83 m x 30.48 m	7000001287

3M™ Sun Control Window Film Prestige 70 (hereafter referred to as ‘3M Prestige 70’), is a multilayer, metal-free, spectrally selective, solar control film with a durable scratch resistant surface and a stable acrylic adhesive. 3M Prestige 70 is intended for interior application on flat glass substrates.

The product consists of a multi-layered PET/PMMA base, a pressure sensitive adhesive and a siliconised PET protective liner. The film rejects up to 97% of the sun’s heat-producing infrared light<sup>1</sup> and up to 60% of the heat coming through windows, resulting to a cooler, more comfortable home and energy savings. It offers a range of 40 to 90% visible light transmission (VLT),

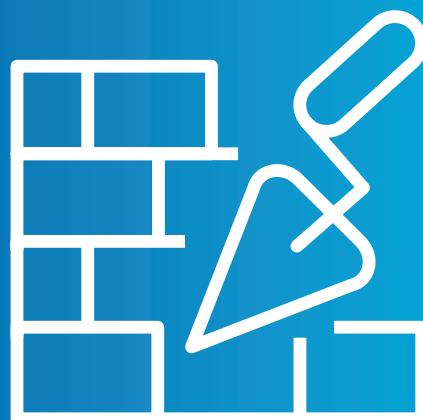
keeping a clear, translucent appearance. Light waves are controlled when passing through or reflecting off of hundreds of layers of film. 3M Prestige 70 increases performance at a faster rate as the sun’s angle increases during the warmer summer months.

3M Prestige 70 is classified under code 391990 “Self-adhesive plates, sheets, film, foil, tape, strip and other flat shapes, of plastics” in the United Nations Central Product Classification (CPC) System.

1 m<sup>2</sup> of 3M Prestige 70 is equal to 0.117 kg (0.090 kg film, 0.027 kg liner) and is packaged depending on the size of the film.

Window film substrate <sup>2</sup>	Reflect-ed visi-ble light (interior)	Reflect-ed visi-ble light (exterior)	Trans-mitted visible light	Solar energy rejected	G value <sup>3</sup> (SHGC)	Light to solar gain	UV block	Heat gain re-duction	Glare re-duction
Single pane	9%	9%	69%	50%	0.50	1.4	99.9%	38%	22%
Dual pane	13%	15%	62%	44%	0.56	1.1	99.9%	21%	22%

Depending on its application, the product covered by this EPD can be considered a construction product as per the definition in European Regulation (EU) No 305/2011 laying down harmonised conditions for the marketing of construction products. This regulation defines construction products as “any product or kit which is produced and placed on the market for incorporation in a permanent manner in construction works or parts thereof and the performance of which has an effect on the performance of the construction works with respect to the basic requirements for construction works”. Consequently, PCR 2019:14 v1.1 and EN 15804:2012+A2:2019 apply. It is important to note that due to the absence of so-called harmonised technical specifications, the requirements for CE marking and declaration of performance as described in the same regulation do not apply.



(1) 3M Prestige Series Window Films block energy across the entire IR range. The 97% rejection value is based on performance in the 900-1000 nanometers (nm) range.

(2) Typical Performance Properties according to EN 410. The values mentioned are for the window film applied on the glass substrate, and are the result of illustrative lab test measurements that shall not be considered as a commitment from 3M.

(3) G-value (sometimes also called a Solar Factor or Total Solar Energy Transmittance) is the coefficient commonly used in Europe to measure the solar energy transmittance of windows. A g-value of 1.0 represents full transmittance of all solar radiation while 0.0 represents a window with no solar energy transmittance.

## 3.2 Content declaration

### 3.2.1 Product composition

3M Prestige 70 covered by this EPD does not contain Substances of Very High Concern (SVHC) as defined by article 59 (10) of Regulation (CE) n° 1907/2006 (dated 2021-07-08), also known as the REACH candidate list, at a concentration at or above 0.1% in weight.

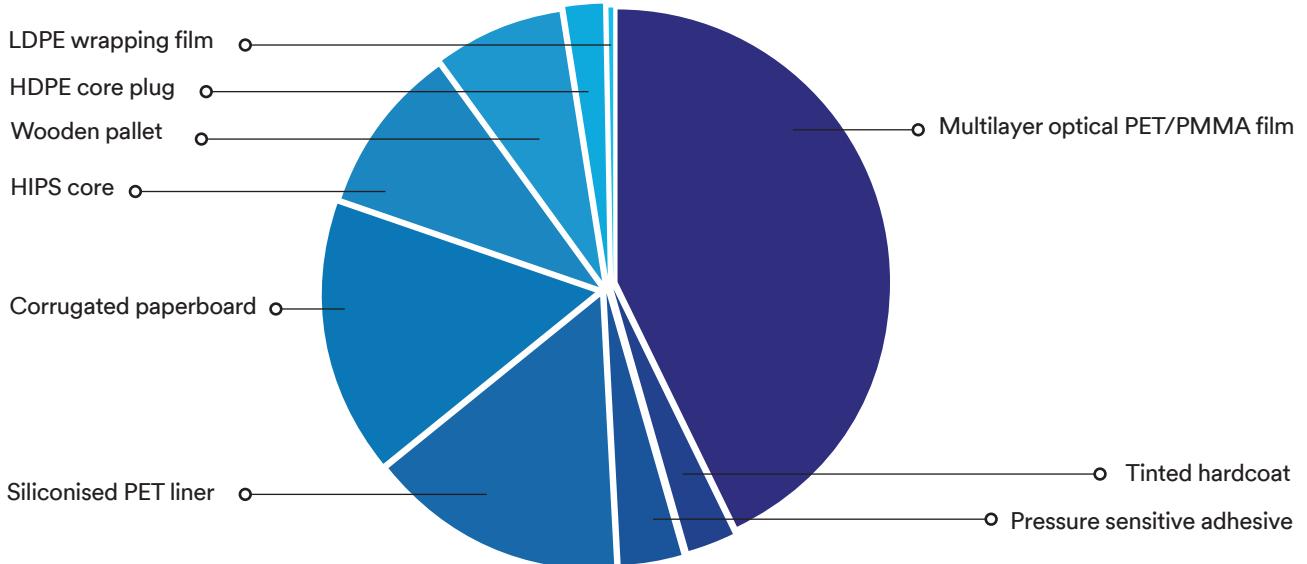
The tables below report respectively the product composition (first table applies to all film sizes) and the product packaging (split per reference depending on the film size). Weight in kg is presented following the declared unit.

The pie charts give the composition of 3M Prestige 70 including the packaging.

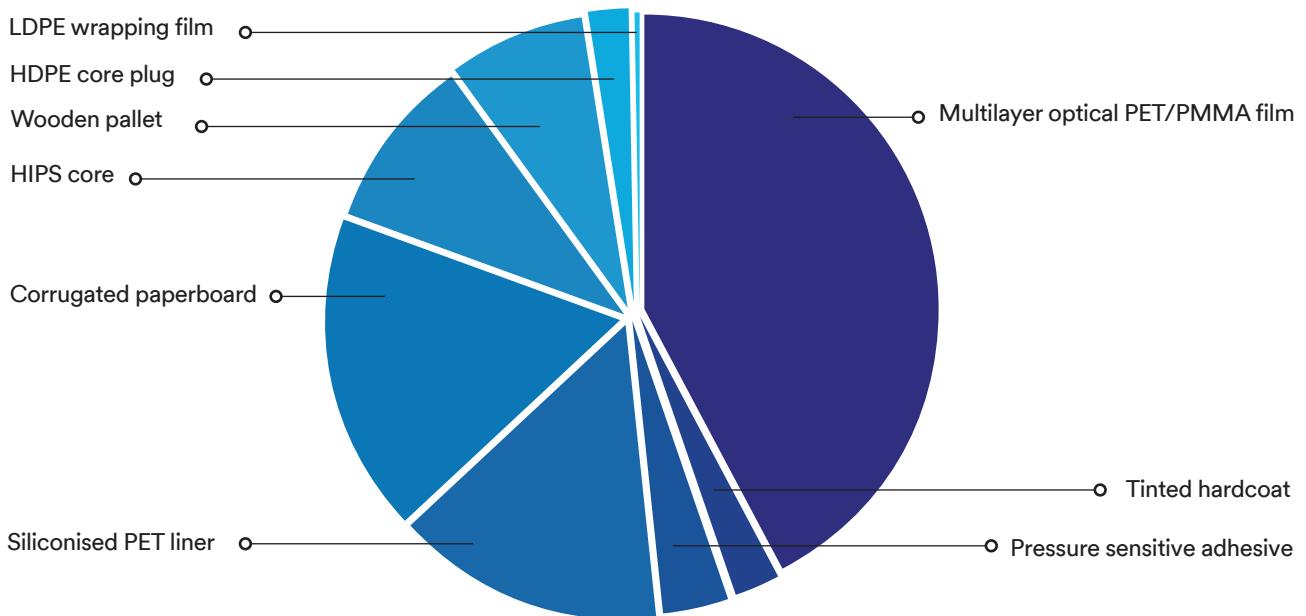
Product component 3M Prestige 70 film (all sizes)	Weight [kg]	Weight [wt%]	Post-consumer material <sup>(1)</sup> [wt%]	Renewable material [wt%]
Multilayer optical PET/PMMA film	0.074-0.086	60-70	0%	0%
Pressure sensitive adhesive	0.004-0.010	3-8	0%	0%
Tinted hardcoat	0.002-0.007	2-6	0%	0%
Siliconised PET liner	0.025-0.031	20-25	0%	0%
<b>Total</b>	<b>0.123</b>	<b>100</b>	<b>0%</b>	<b>0%</b>

(1) Accounts for both pre-consumer and post-consumer waste (scraps) as recovered material

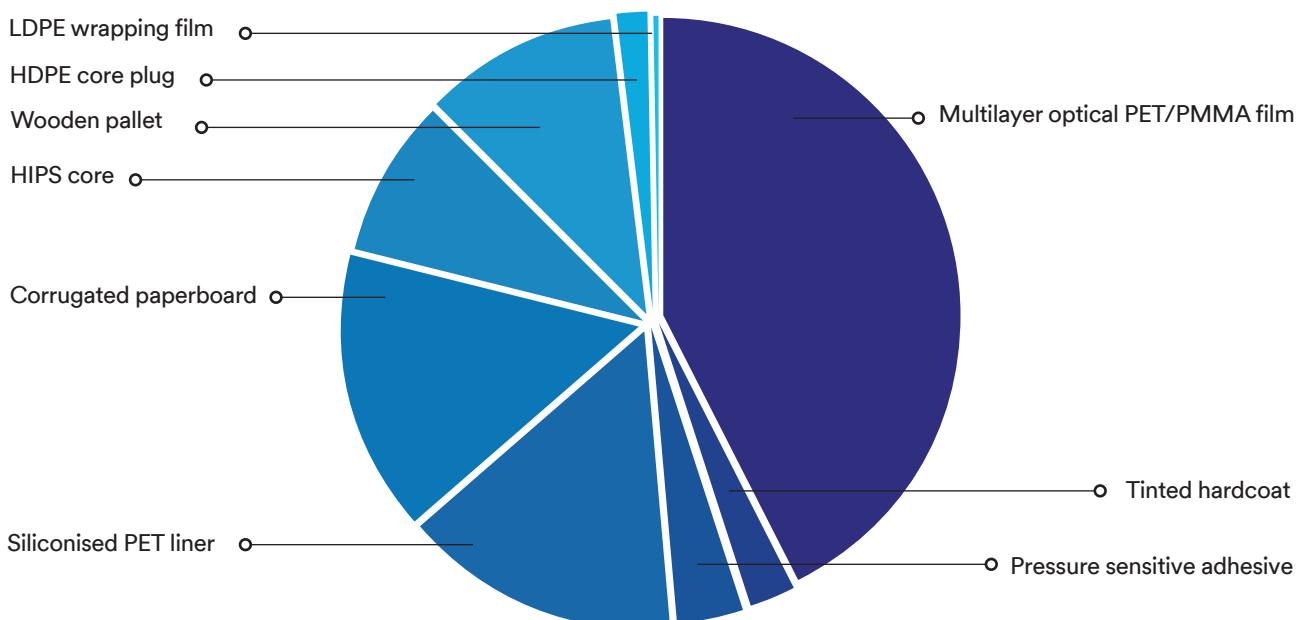
0.91 m x 30.48 m packaging components	Weight [kg]	Weight vs the product [wt%]	Material source	Purpose
Corrugated paperboard	0.030	24.7	Wood	Consumer
HIPS core	0.018	14.6	Petroleum	Consumer
Wooden pallet	0.014	11.2	Wood	Consumer
HDPE core plug	0.004	3.6	Petroleum	Consumer
LDPE wrapping film	0.0004	0.3	Petroleum	Consumer
<b>Total</b>	<b>0.067</b>	<b>54.4</b>		



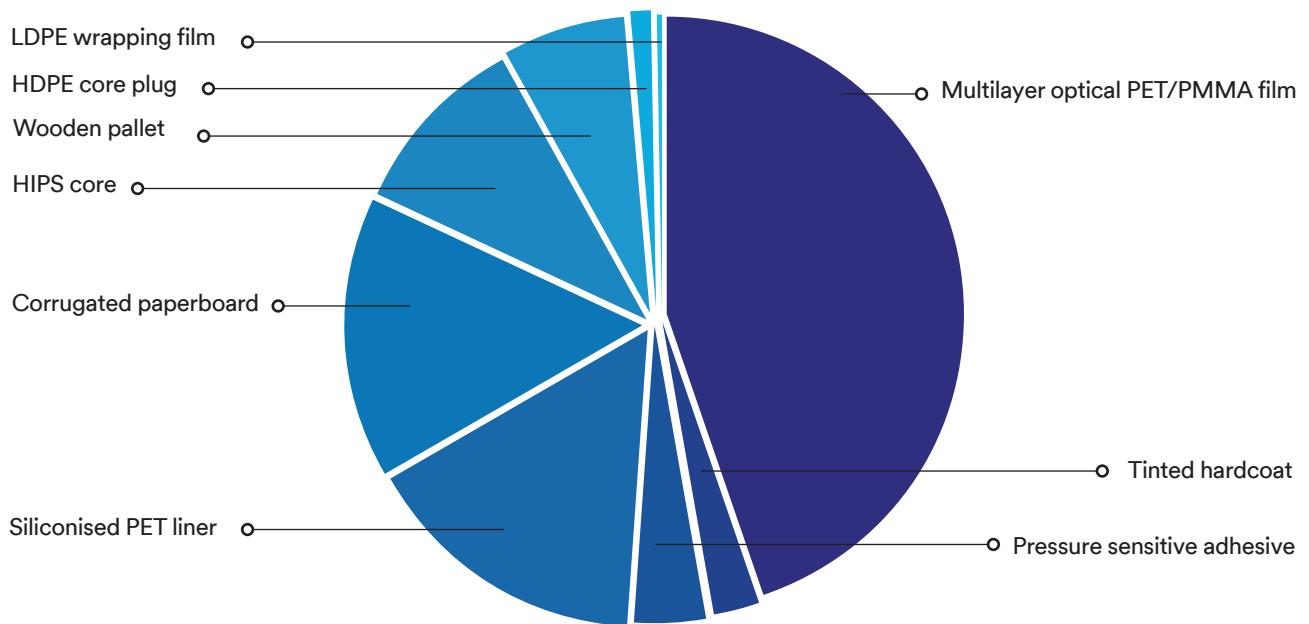
1.22 m x 30.48 m packaging components	Weight [kg]	Weight vs the product [wt%]	Material source	Purpose
Corrugated paperboard	0.033	27.3	Wood	Consumer
HIPS core	0.018	15.1	Petroleum	Consumer
Wooden pallet	0.014	11.7	Wood	Consumer
HDPE core plug	0.004	3.2	Petroleum	Consumer
LDPE wrapping film	0.0004	0.3	Petroleum	Consumer
<b>Total</b>	<b>0.071</b>	<b>57.6</b>		



1.52 m x 30.48 m packaging components	Weight [kg]	Weight vs the product [wt%]	Material source	Purpose
Corrugated paperboard	0.029	23.2	Wood	Consumer
HIPS core	0.016	13.4	Petroleum	Consumer
Wooden pallet	0.020	16.1	Wood	Consumer
HDPE core plug	0.003	2.1	Petroleum	Consumer
LDPE wrapping film	0.0003	0.3	Petroleum	Consumer
<b>Total</b>	<b>0.068</b>	<b>55.2</b>		



<b>1.83 m x 30.48 m packaging components</b>	<b>Weight [kg]</b>	<b>Weight vs the product [wt%]</b>	<b>Material source</b>	<b>Purpose</b>
Corrugated paperboard	0.027	22.1	Wood	Consumer
HIPS core	0.018	14.5	Petroleum	Consumer
Wooden pallet	0.012	10.2	Wood	Consumer
HDPE core plug	0.002	1.8	Petroleum	Consumer
LDPE wrapping film	0.0002	0.2	Petroleum	Consumer
<b>Total</b>	<b>0.060</b>	<b>48.7</b>		



### 3.2.2 Recycling

3M has been recycling since 1975 when we established the Corporate Environmental Policy and adopted a voluntary Pollution Prevention Pays (3P) program based on the then-novel idea that pollution prevention is more environmentally effective, technically sound and economically advantageous than pollution control.

Today 3M practices responsible waste management at every company location to reduce the amount of waste

materials generated, and deal with hazardous waste in the most efficient way possible.

Every location has a Waste Management Coordinator and is required to manage all returned, recycled and waste materials from the time of generation until reused, recycled, treated or disposed.

#### At our manufacturing location in Hutchinson (MN, US)<sup>1</sup>



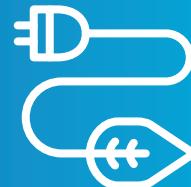
**3M operates under ISO9001 and ISO14001 certifications**



**water use was reduced** by more than **50%** from 2000-2018



**91% of the waste was either reused, recycled, or converted to energy**



**3M reduced energy use** by more than **18%** from 2000-2018

(1) Information related to the manufacturing site goes beyond the scope of the system under analysis and has therefore not been subject to verification. Data is coming from 3M's Environmental Targets Database, a database that monitors different manufacturing parameters and that tracks the progress toward 3M's 2025 Sustainability Goals.

### 3.3 Manufacturing

At 3M, we approach our sustainability goals and strategy by delivering excellence in operations and across our supply chain, innovating to improve lives with our customers and partners, and enriching the communities where we live and work. Our ambition, working collaboratively, is to realise a world where every life is improved, where natural resources are reliably available, where people everywhere have access to education and opportunity, and where communities are safe, healthy, connected and thriving.

When it comes to fabrication, assembly or processing, 3M understand that increasing efficiency is vital for our selling partners and their bottom line. From ultra-strong abrasives that keep processes running smoothly to futuristic materials that can literally lighten your workload, we provide innovative solutions that help businesses and employees improve efficiency.

3M's International Environmental Operations group enhances and integrates our global environmental management system which guarantees compliance with environmental regulations and prepares facilities to meet the requirements of international standards.

3M Prestige 40 Exterior covered by this Environmental Product Declaration is manufactured by 3M's Commercial Solutions Division (CSD), a division of the Transportation and Electronics Business Group (TEBG) with the 3M Company. The 3M manufacturing sites part of the supply chain are: St. Paul (MN, US), Cordova (IL, US), Hutchinson (MN, US) and Decatur (AL, US), all, apart from St. Paul (MN, US), operating under ISO9001 and ISO14001 certifications.



## 4 Life Cycle Assessment

### 4.1 Declared unit

The declared unit in this EPD is the surface needed of 3M Prestige 70 (including packaging) to cover 1 m<sup>2</sup> of a building's window. This equals to 1.05 m<sup>2</sup> because to apply 1 m<sup>2</sup> of 3M Prestige 70 there is 5% wastage during application.

### 4.2 Reference service life

The reference service life (RSL) of 3M Prestige 70 has been estimated to be at least 15 years, which corresponds to the guaranteed life of the film, provided that the specified conditions for packaging, transport, storage, installation, use, maintenance and repair are followed.

### 4.3 System boundaries

The LCA study supporting this EPD is a cradle-to-gate with modules C1-C4, module D and optional modules. The included modules and life cycle stages are listed in the table below.

In addition to the declared modeles, the table below lists the geographical location per module and the share of the GWP-GHG indicator results in A1-A3 coming from product-specific LCI data. This LCI data is defined as measured data, representative data or data that can be proven to be conservative. All other data is regarded as proxy data and identified as estimates during data collection.

Stage	Product					Construction		Use							End-of-life				Resource recovery
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction / demolition	Transport	Waste processing	Disposal	Reuse - recovery - recycling potential		
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
Declared	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X		
Geography	(1)	(2)	US	(3)	EU	-	-	-	-	-	-	-	EU	EU	EU	EU	EU		
Specific data	> 90%				-	-	-	-	-	-	-	-	-	-	-	-	-		
Variation products <sup>(4)</sup>	Not relevant				-	-	-	-	-	-	-	-	-	-	-	-	-		
Variation sites <sup>(5)</sup>	Not relevant				-	-	-	-	-	-	-	-	-	-	-	-	-		

X = declared module; ND = not declared

A1 = Upstream module; A2-A3 = Core module; A4-C4 = Downstream module; D = Other environmental information

(1) United States, China, Japan, Singapore

(2) United States, China, Japan, Singapore

(3) United States, Europe

(4) Relative difference of GWP-GHG in A1-A3 between reported average and the results for the underlying products

(5) Relative difference of GWP-GHG in A1-A3 between reported average and the results for the underlying sites

#### **4.3.1 Product stage (A1 - A3)**

Raw material supply includes the acquisition of raw materials from nature to create usable intermediates, as well as the packaging used to ship the raw materials (A1). All raw materials are transported from the source to the 3M manufacturing site by truck and/or boat (A2). Most of the time, raw materials need to be packed for transportation. Loading and unloading of raw materials are not included in the study.

Production also includes all steps carried out at 3M manufacturing sites to produce the finished product, including ancillaries, packaging materials used and waste produced (A3), but excluding process utilities (e.g. electricity, steam, etc.) which are part of A1. The environmental profile of these energy carriers is modeled for local conditions. Machines and facilities (capital goods) required for and during production are excluded, as is transportation of employees.

#### **4.3.2 Construction process stage (A4 - A5)**

The construction process stage includes transportation of the finished product to the building site, and its installation in the construction works.

For transportation (A4), the scope of the study is Europe, and as such the assumption of a distribution distance of 1,960 km by US truck (LC<sup>1</sup> 20,412 kg, FCFC<sup>2</sup> 49.6 l diesel/100 km, CU<sup>3</sup> 78%), 9,262 km by boat (LC 43,000,000 kg, FCFC 10,060.6 l heavy fuel oil/100 km, CU 70%) and 2,000 km by EU truck (LC 22,000 kg, FCFC 55.7 l diesel/100 km, CU 61%) is made.

The installation (A5), is focused on installing the film on the interior window surface of a European building. It comprises cleaning the interior window surface with water (10 kg/m<sup>2</sup>, 0.01 m<sup>3</sup>) and soap (0.005 kg/m<sup>2</sup>) before manually applying the window film. Packaging (see section 3.2.1), liner (0.028 kg) and 5% product waste (0.005 kg) is disposed at this stage. Waste is transported for disposal with EU dry bulk truck (LC 22,680 kg, FCFC 77.3 l diesel/100 km, CU 58%).

As the product's and packaging's waste management are not known due to the characteristics of the product, Eurostat data for Europe is used to represent the reality. This data represents the main type of disposal (incineration and landfill) and recycling of the waste with the corresponding quantities.

#### **4.3.3 Use stage (B1 - B7)**

The use phase was considered negligible in terms of environmental impacts as this film is a passive product, assuming no energy consumption or release of substances during use.

#### **4.3.4 End-of-life stage (C1 - C4)**

Deconstruction stage (C1) includes the removal of the window film and it is included in the study. The stage includes the impacts of the water used for the removal (1 kg/m<sup>2</sup>). End-of-life treatment is considering transportation (100 km by EU dry bulk truck) of the film to a disposal site (C2). The choice for a scenario based on statistical data was made, which means it is assumed that the product is disposed in different ways. Module C3 represents the waste processing for reuse, recovery and/or recycling, while module C4 represents the disposal of the product at its end of life.

As the waste management of the film is not known due to the characteristics of the product, Eurostat data for Europe is used to represent the reality. This data represents the main type of disposal (incineration and landfill) and recycling of the waste with the corresponding quantities. Depending on the type of material in the film, the following disposal and recycling methods are modelled. The film is considered to contain 39.52% chemicals (0.036 kg of 0.090 kg) and 60.48% plastics (0.054 kg of 0.090 kg). 4.2% of plastic waste is sent to landfill, 18.4% to incineration and 77.4% to recycling. Chemical waste is landfilled at 15.7%, incinerated at 39.6% and recycled at 44.7%.

#### **4.3.5 Resource recovery stage (D)**

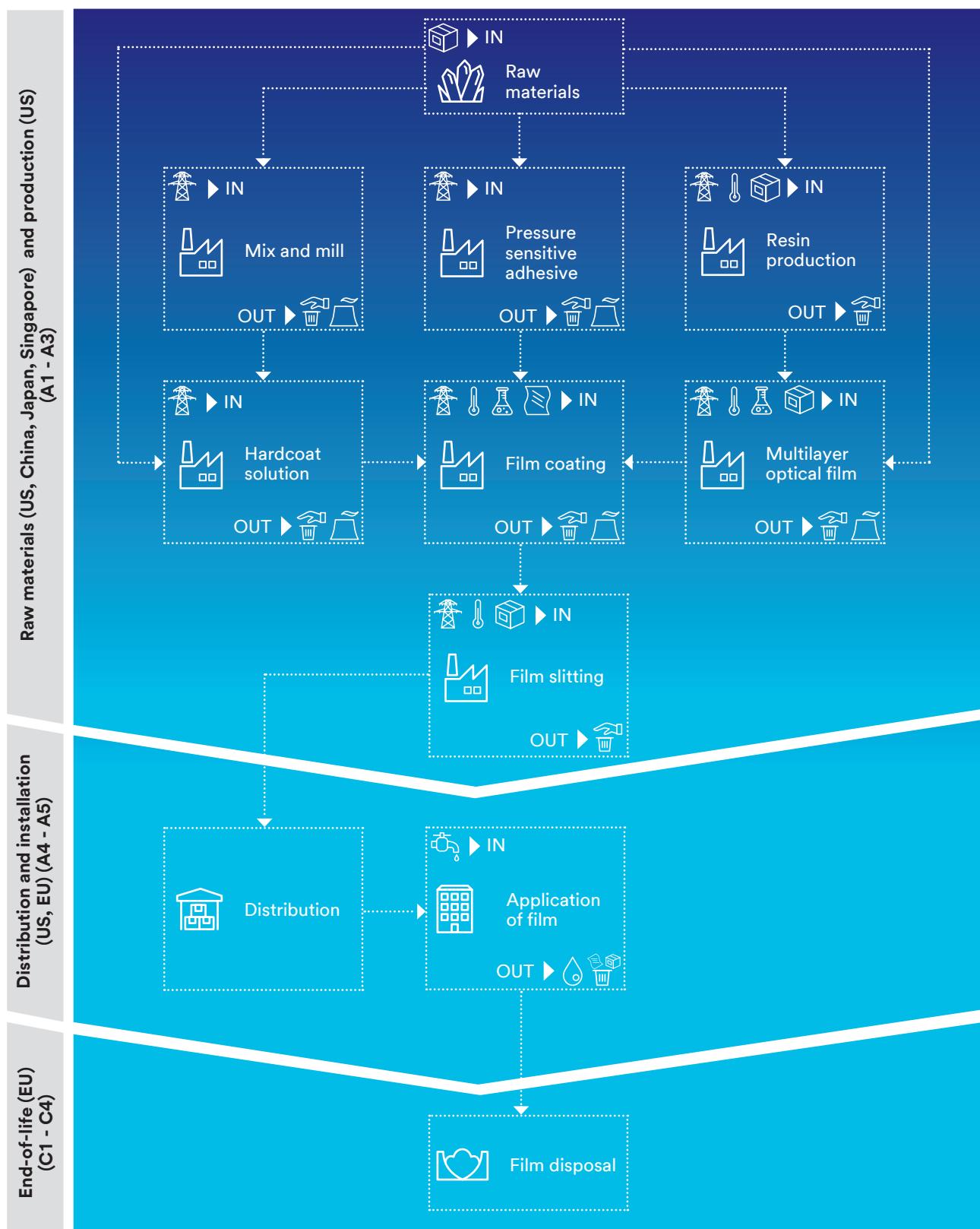
Module D applies to the next product system and calculates the potential environmental benefits of the recycling, recovery or reuse of materials. It contains credits from the recycling of production, product and packaging waste as well as the credits from the heat and electricity generated by incineration with energy recovery in modules A3, A5 and C3. The impacts of the recycling process are considered when the different waste fractions are collected and recycled for use in substitution of virgin raw aggregates (including for some materials a devaluation factor).

(1) LC = load capacity (kg)

(2) FCFC = full capacity fuel consumption (l/100 km)

(3) CU = capacity utilisation, including empty returns (%)

#### 4.3.6 Flow diagram



##### Legend

Electricity	Packaging	Waste water	Packaging, liner & product waste
Thermal energy	Water & soap	Emissions	
Ancillary inputs	Liner	Production waste	

## 4.4 Data collection and quality

Specific data was gathered by 3M for the core processes and are based on 2018-2020 production volumes and extrapolations of measurements on specific machines.

Generic data for upstream and downstream processes are used as available in the GaBi software and databases and are representative of the years 2011-2018.

Both specific and generic data are modelled to be specific to the technologies or technology mixes under analysis. Where technology-specific data are unavailable, proxy data are used. The technological representativeness is considered to be good.

All data are collected specific to the countries or regions under analysis. Where country or region specific data are unavailable, proxy data are used. The geographical representativeness is considered to be good.

Data quality analysis is performed based on the EU Product Environmental Footprint (PEF) Guidance. The overall data quality is at least good meaning that each indicator can be used in this EPD.



## 4.5 Calculation procedure

The LCA model was created using the GaBi software (version 10.5.1.124, DB 8.7, Service Pack 39 (2019.3)) system for life cycle engineering. The modelling process used both primary data collected from the actual manufacturing process, and secondary data available in the GaBi databases including industry-average data, data available from literature studies and data available from published databases.

All relevant process steps for each scenario are considered and modelled to represent each specific situation. The process chain is considered sufficiently complete with regard to the goal and scope of this study. Cross-checks concerning the plausibility of mass and energy flows are carried out on the data received. Similar checks are made on the software model developed during the study. To ensure consistency, all primary data are collected with the same level of detail, while all background data are selected from the GaBi databases.

### 4.5.1 Key assumptions

Key assumptions made in this study relate to energy input and waste data for certain manufacturing process steps, as well as the material inputs and utilities of an intermediate product based on plant production data. During the application phase of the product, ancillary usage is based on assumptions as well. The end-of-life of the product is modelled using statistical data.

Next to key assumptions, some general assumptions are included on different levels in the model:

- When no specific data for the raw material is available it is modelled based on the material

content information in combination with generic production data.

- When specific raw material packaging data is not provided, a default packaging is assumed based on professional judgement and the type raw material.
- Distance between raw material suppliers, manufacturers and 3M sites on the same continent is assumed to be 1000 km (or 621 miles).
- 100 km (or 62.1 miles) transport distance is assumed for the disposal of materials.
- When the type of waste disposal is unknown, Eurostat data for EU-28 countries and available waste data from EPA for US is used in order to represent the reality.

### 4.5.2 Cut-off criteria

All available data from the production processes are considered, i.e. all pre-products/raw materials used, packaging material and relevant energy flows using best available LCI datasets. Transport processes for raw material packaging as well as internal transport in the facilities is excluded. Production of machines, facilities and infrastructure required during manufacture are also excluded.

### 4.5.3 Allocation

For all upstream data, allocation by mass and net calorific value is applied. No co-products are created in the production processes, but allocation by mass on plant level is applied for certain data points in this study.

## 5 Environmental Performance

The environmental parameters are declared for upstream, core and downstream processes. The overall impact of the product is divided into potential environmental impacts, use of resources and other indicators. All environmental impacts are reported per declared unit.

### 5.1 Potential environmental impact

The reported environmental impacts, as required per PCR 2019:14 v 1.1 result from characterisation models applied to the life cycle stages considered in the study. Total pollutant emissions from the operations included in the system boundaries are reported as potential environmental impacts, using the EC-JRC characterisation factors as required by EN 15804:2012+A2:2019. Data refer to the declared unit.

#### 5.1.1 3M Prestige 70, 0.91 m x 30.48 m

	Mandatory indicators according to EN 15804+A2 (Table 1)									
	Product		Construction		End of life				Other	
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
AP [mol H <sup>+</sup> eq]	1.05E-02	6.09E-04	2.34E-03	1.18E-03	7.94E-04	1.96E-06	6.12E-06	0.00E+00	3.09E-05	-5.86E-04
GWP-total [kg CO <sub>2</sub> eq]	3.46E+00	9.63E-02	5.97E-01	9.23E-02	2.70E-01	1.46E-03	1.87E-03	0.00E+00	4.05E-02	-2.96E-01
GWP-biogenic <sup>(2)</sup> [kg CO <sub>2</sub> eq]	-7.74E-02	6.26E-04	-3.80E-02	-5.96E-06	-3.96E-03	7.29E-04	-2.95E-05	0.00E+00	6.09E-07	3.16E-03
GWP-fossil [kg CO <sub>2</sub> eq]	3.54E+00	9.55E-02	6.34E-01	9.17E-02	2.58E-01	7.28E-04	1.87E-03	0.00E+00	4.05E-02	-2.98E-01
GWP-luluc [kg CO <sub>2</sub> eq]	1.35E-03	1.04E-04	3.78E-04	5.66E-04	1.57E-02	4.90E-07	2.82E-05	0.00E+00	7.89E-06	-6.72E-04
EP-freshwater [kg PO <sub>4</sub> eq]	3.05E-05	1.14E-06	3.32E-05	9.36E-07	3.25E-05	1.91E-06	2.70E-08	0.00E+00	1.30E-07	1.46E-06
EP-freshwater [kg P eq]	1.01E-05	3.77E-07	1.10E-05	3.09E-07	1.07E-05	6.30E-07	8.91E-09	0.00E+00	4.29E-08	4.83E-07
EP-marine [kg N eq]	1.60E-03	2.76E-04	9.86E-04	3.68E-04	2.69E-04	2.89E-06	2.70E-06	0.00E+00	1.01E-05	-1.37E-04
EP-terrestrial [mol N eq]	1.74E-02	3.04E-03	1.07E-02	4.05E-03	1.86E-03	5.89E-06	3.03E-05	0.00E+00	1.15E-04	-1.43E-03
ODP [kg CFC11 eq]	3.14E-09	6.75E-18	1.58E-10	9.97E-18	1.10E-09	4.90E-18	3.40E-19	0.00E+00	5.19E-17	2.08E-13
POCP [kg NMVOC eq]	5.20E-03	5.70E-04	3.47E-03	9.15E-04	4.61E-04	1.47E-06	5.48E-06	0.00E+00	2.92E-05	-6.35E-04
ADP-fossil <sup>(3)</sup> [MJ]	7.19E+01	1.26E+00	5.35E+00	1.18E+00	4.16E+00	7.00E-03	2.46E-02	0.00E+00	1.20E-01	-7.45E+00
ADP-min&met <sup>(3)</sup> [kg Sb eq]	1.22E-06	1.69E-08	6.79E-08	1.26E-08	1.11E-07	7.28E-11	1.47E-10	0.00E+00	9.50E-10	-3.39E-08
WDP <sup>(3)</sup> [m <sup>3</sup> world eq]	4.75E-01	4.87E-03	5.48E-02	2.64E-03	8.03E-02	2.48E-04	4.12E-05	0.00E+00	2.62E-03	-4.11E-02

See section 6.6 for a list acronyms used in this table

(2) The negative values for GWP-biogenic can be attributed to the production of the paper and/or wood products. Trees, used for the production of the paper, absorb CO<sub>2</sub> during the growth process which therefore gives a negative impact on CO<sub>2</sub> emissions.

(3) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

For EP-freshwater, results are reported in kg P eq. and converted and reported in kg PO<sub>4</sub> eq. to comply with EN 15804:A2 requirements.

Next to the mandatory indicators some additional indicators are reported. One is GWP-GHG and is not using the EC-JRC characterisation factors, but IPCC AR5 as required in PCR 2019:14 v 1.1. This inclusion makes that results will be compatible with the climate impact results of EPDs based on other PCRs of the International EPD® System aligned with version 3.01 of the GPI (or other versions of the GPI requiring this indicator)<sup>1</sup>.

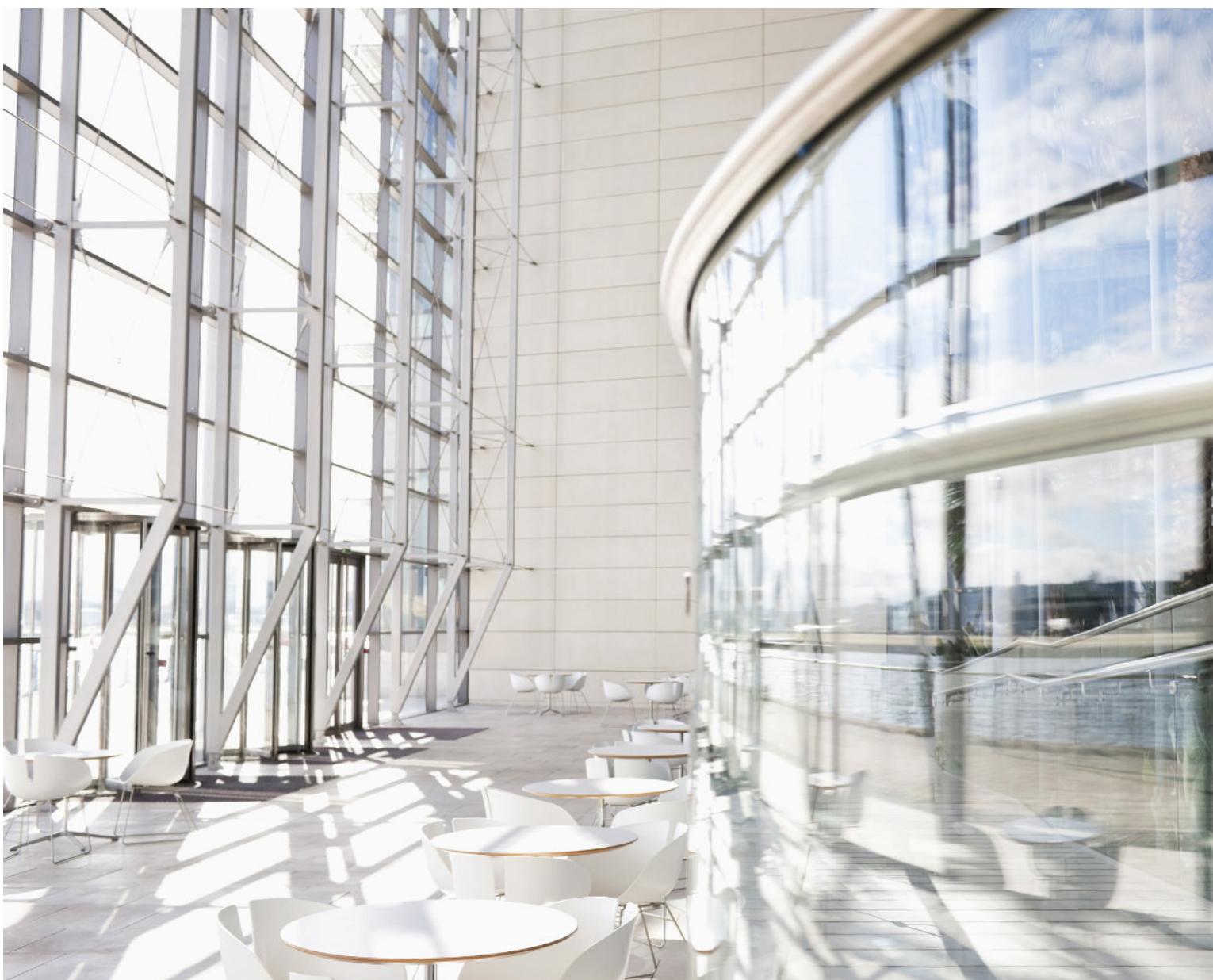
(1) This indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide emissions and uptake and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013, which will support comparability with EPDs based on the previous version of EN 15804 (EN 15804:2012+A1:2013).

	Additional mandatory (PCR2019:14) and voluntary indicators (EN 15804+A2)									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG [kg CO <sub>2</sub> eq]	3.47E+00	9.48E-02	6.48E-01	9.09E-02	2.56E-01	8.42E-04	1.85E-03	0.00E+00	4.03E-02	-2.92E-01
<b>EN 15804+A2</b>										
HT-cancer <sup>(1)</sup> [CTUh]	4.01E-09	2.79E-11	1.40E-09	2.24E-11	3.15E-10	1.09E-12	3.56E-13	0.00E+00	1.81E-10	-4.53E-10
ET-freshwater <sup>(1)</sup> [CTUe]	3.13E+01	8.65E-10	3.74E+00	1.32E+00	3.16E+00	3.15E-02	1.79E-02	0.00E+00	4.92E-02	-2.98E+00
IRP <sup>(2)</sup> [kBq U235 eq]	1.57E-01	6.10E-09	1.41E-02	2.79E-04	9.99E-03	8.78E-05	7.56E-06	0.00E+00	2.37E-04	-3.92E-02
SQP <sup>(1)</sup> [pt]	9.04E+00	1.73E-08	6.09E+00	6.77E-01	1.86E+00	3.00E-03	1.11E-02	0.00E+00	1.42E-02	-4.04E+00
HT-non-cancer <sup>(1)</sup> [CTUh]	2.60E-07	5.72E+00	1.47E-07	7.50E-10	2.21E-08	2.41E-11	1.49E-11	0.00E+00	2.07E-08	-2.81E-08
PM/RI [disease inc.]	4.27E-07	4.84E-02	1.46E-08	1.70E-08	2.49E-08	1.94E-11	7.73E-11	0.00E+00	2.66E-10	-6.32E-09

See section 6.6 for a list acronyms used in this table

(1) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

(2) This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



### 5.1.2 3M Prestige 70, 1.22 m x 30.48 m

	Mandatory indicators according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
AP [mol H <sup>+</sup> eq]	1.24E-02	7.21E-04	2.76E-03	1.20E-03	8.97E-04	1.96E-06	6.12E-06	0.00E+00	3.09E-05	-5.64E-04
GWP-total [kg CO <sub>2</sub> eq]	4.21E+00	1.14E-01	6.30E-01	9.38E-02	3.07E-01	1.46E-03	1.87E-03	0.00E+00	4.05E-02	-2.88E-01
GWP-biogenic <sup>(1)</sup> [kg CO <sub>2</sub> eq]	-9.19E-02	7.39E-04	-3.90E-02	-6.06E-06	-4.60E-03	7.29E-04	-2.95E-05	0.00E+00	6.09E-07	9.49E-04
GWP-fossil [kg CO <sub>2</sub> eq]	4.30E+00	1.13E-01	6.69E-01	9.32E-02	2.96E-01	7.28E-04	1.87E-03	0.00E+00	4.05E-02	-2.89E-01
GWP-luluc [kg CO <sub>2</sub> eq]	1.63E-03	1.23E-04	4.43E-04	5.75E-04	1.57E-02	4.90E-07	2.82E-05	0.00E+00	7.89E-06	-6.19E-04
EP-freshwater [kg PO <sub>4</sub> eq]	3.60E-05	1.35E-06	4.58E-05	9.51E-07	3.34E-05	1.91E-06	2.70E-08	0.00E+00	1.30E-07	1.54E-06
EP-freshwater [kg P eq]	1.19E-05	4.45E-07	1.51E-05	3.14E-07	1.10E-05	6.30E-07	8.91E-09	0.00E+00	4.29E-08	5.08E-07
EP-marine [kg N eq]	1.94E-03	3.27E-04	1.15E-03	3.75E-04	2.90E-04	2.89E-06	2.70E-06	0.00E+00	1.01E-05	-1.33E-04
EP-terrestrial [mol N eq]	2.10E-02	3.60E-03	1.25E-02	4.12E-03	2.08E-03	5.89E-06	3.03E-05	0.00E+00	1.15E-04	-1.38E-03
ODP [kg CFC11 eq]	3.64E-09	7.97E-18	1.62E-10	1.01E-17	1.13E-09	4.90E-18	3.40E-19	0.00E+00	5.19E-17	2.36E-13
POCP [kg NMVOC eq]	6.26E-03	6.75E-04	4.07E-03	9.30E-04	5.25E-04	1.47E-06	5.48E-06	0.00E+00	2.92E-05	-6.23E-04
ADP-fossil <sup>(2)</sup> [MJ]	8.70E+01	1.49E+00	6.40E+00	1.20E+00	4.92E+00	7.00E-03	2.46E-02	0.00E+00	1.20E-01	-7.31E+00
ADP-min&met <sup>(2)</sup> [kg Sb eq]	1.48E-06	1.99E-08	7.82E-08	1.28E-08	1.24E-07	7.28E-11	1.47E-10	0.00E+00	9.50E-10	-3.06E-08
WDP <sup>(2)</sup> [m <sup>3</sup> world eq]	5.69E-01	5.74E-03	5.56E-02	2.68E-03	8.47E-02	2.48E-04	4.12E-05	0.00E+00	2.62E-03	-3.96E-02

See section 6.6 for a list acronyms used in this table

(1) The negative values for GWP-biogenic can be attributed to the production of the paper and/or wood products. Trees, used for the production of the paper, absorb CO<sub>2</sub> during the growth process which therefore gives a negative impact on CO<sub>2</sub> emissions.

(2) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

	Additional mandatory (PCR2019:14) and voluntary indicators (EN 15804+A2)									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG [kg CO <sub>2</sub> eq]	4.21E+00	1.12E-01	6.84E-01	9.25E-02	2.93E-01	8.42E-04	1.85E-03	0.00E+00	4.03E-02	-2.83E-01
<b>EN 15804+A2</b>										
HT-cancer <sup>(1)</sup> [CTUh]	4.72E-09	3.29E-11	1.50E-09	2.28E-11	3.52E-10	1.09E-12	3.56E-13	0.00E+00	1.81E-10	-4.49E-10
ET-freshwater <sup>(1)</sup> [CTUe]	3.77E+01	2.02E+00	4.76E+00	1.34E+00	3.52E+00	3.15E-02	1.79E-02	0.00E+00	4.92E-02	-2.95E+00
IRP <sup>(2)</sup> [kBq U235 eq]	1.90E-01	2.88E-04	1.72E-02	2.84E-04	1.17E-02	8.78E-05	7.56E-06	0.00E+00	2.37E-04	-3.86E-02
SQP <sup>(1)</sup> [pt]	1.08E+01	1.53E+00	6.75E+00	6.89E-01	1.98E+00	3.00E-03	1.11E-02	0.00E+00	1.42E-02	-4.35E+00
HT-non-cancer <sup>(1)</sup> [CTUh]	2.98E-07	1.02E-09	1.53E-07	7.62E-10	2.40E-08	2.41E-11	1.49E-11	0.00E+00	2.07E-08	-2.81E-08
PM/RI [disease inc.]	4.91E-07	7.26E-09	1.72E-08	1.73E-08	2.79E-08	1.94E-11	7.73E-11	0.00E+00	2.66E-10	-6.03E-09

See section 6.6 for a list acronyms used in this table

(1) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

(2) This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



### 5.1.3 3M Prestige 70, 1.52 m x 30.48 m

	Mandatory indicators according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
AP [mol H <sup>+</sup> eq]	9.32E-03	5.48E-04	2.08E-03	1.18E-03	7.29E-04	1.96E-06	6.12E-06	0.00E+00	3.09E-05	-5.36E-04
GWP-total [kg CO <sub>2</sub> eq]	3.15E+00	8.66E-02	4.20E-01	9.23E-02	2.49E-01	1.46E-03	1.87E-03	0.00E+00	4.05E-02	-2.67E-01
GWP-biogenic <sup>(1)</sup> [kg CO <sub>2</sub> eq]	-6.97E-02	5.63E-04	-4.50E-02	-5.96E-06	1.57E-03	7.29E-04	-2.95E-05	0.00E+00	6.09E-07	1.18E-02
GWP-fossil [kg CO <sub>2</sub> eq]	3.22E+00	8.59E-02	4.65E-01	9.17E-02	2.32E-01	7.28E-04	1.87E-03	0.00E+00	4.05E-02	-2.78E-01
GWP-luluc [kg CO <sub>2</sub> eq]	1.22E-03	9.34E-05	3.55E-04	5.66E-04	1.57E-02	4.90E-07	2.82E-05	0.00E+00	7.89E-06	-5.16E-04
EP-freshwater [kg PO <sub>4</sub> eq]	2.70E-05	1.03E-06	3.45E-05	9.36E-07	3.24E-05	1.91E-06	2.70E-08	0.00E+00	1.30E-07	1.37E-06
EP-freshwater [kg P eq]	8.92E-06	3.39E-07	1.14E-05	3.09E-07	1.07E-05	6.30E-07	8.91E-09	0.00E+00	4.29E-08	4.54E-07
EP-marine [kg N eq]	1.45E-03	2.48E-04	8.64E-04	3.68E-04	2.60E-04	2.89E-06	2.70E-06	0.00E+00	1.01E-05	-1.28E-04
EP-terrestrial [mol N eq]	1.58E-02	2.74E-03	9.35E-03	4.05E-03	1.75E-03	5.89E-06	3.03E-05	0.00E+00	1.15E-04	-1.35E-03
ODP [kg CFC11 eq]	2.73E-09	6.07E-18	1.44E-10	9.97E-18	1.08E-09	4.90E-18	3.40E-19	0.00E+00	5.19E-17	2.01E-13
POCP [kg NMVOC eq]	4.69E-03	5.13E-04	3.06E-03	9.15E-04	4.30E-04	1.47E-06	5.48E-06	0.00E+00	2.92E-05	-6.08E-04
ADP-fossil <sup>(2)</sup> [MJ]	6.52E+01	1.13E+00	4.99E+00	1.18E+00	3.80E+00	7.00E-03	2.46E-02	0.00E+00	1.20E-01	-7.03E+00
ADP-min&met <sup>(2)</sup> [kg Sb eq]	1.11E-06	1.52E-08	6.05E-08	1.26E-08	1.05E-07	7.28E-11	1.47E-10	0.00E+00	9.50E-10	-2.85E-08
WDP <sup>(2)</sup> [m <sup>3</sup> world eq]	4.26E-01	4.37E-03	4.09E-02	2.64E-03	7.76E-02	2.48E-04	4.12E-05	0.00E+00	2.62E-03	-3.89E-02

See section 6.6 for a list acronyms used in this table

(1) The negative values for GWP-biogenic can be attributed to the production of the paper and/or wood products. Trees, used for the production of the paper, absorb CO<sub>2</sub> during the growth process which therefore gives a negative impact on CO<sub>2</sub> emissions.

(2) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

	Additional mandatory (PCR2019:14) and voluntary indicators (EN 15804+A2)									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG [kg CO <sub>2</sub> eq]	3.15E+00	8.52E-02	4.77E-01	9.09E-02	2.31E-01	8.42E-04	1.85E-03	0.00E+00	4.03E-02	-2.73E-01
<b>EN 15804+A2</b>										
HT-cancer <sup>(1)</sup> [CTUh]	3.54E-09	2.50E-11	9.68E-10	2.24E-11	2.70E-10	1.09E-12	3.56E-13	0.00E+00	1.81E-10	-4.40E-10
ET-freshwater <sup>(1)</sup> [CTUe]	2.82E+01	1.54E+00	3.63E+00	1.32E+00	3.00E+00	3.15E-02	1.79E-02	0.00E+00	4.92E-02	-2.83E+00
IRP <sup>(2)</sup> [kBq U235 eq]	1.43E-01	2.20E-04	1.33E-02	2.79E-04	9.22E-03	8.78E-05	7.56E-06	0.00E+00	2.37E-04	-3.79E-02
SQP <sup>(1)</sup> [pt]	8.16E+00	1.16E+00	6.71E+00	6.77E-01	1.84E+00	3.00E-03	1.11E-02	0.00E+00	1.42E-02	-4.40E+00
HT-non-cancer <sup>(1)</sup> [CTUh]	2.23E-07	7.78E-10	9.59E-08	7.50E-10	1.77E-08	2.41E-11	1.49E-11	0.00E+00	2.07E-08	-2.80E-08
PM/RI [disease inc.]	3.68E-07	5.50E-09	1.43E-08	1.70E-08	2.19E-08	1.94E-11	7.73E-11	0.00E+00	2.66E-10	-6.08E-09

See section 6.6 for a list acronyms used in this table

(1) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

(2) This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



### 5.1.4 3M Prestige 70, 1.83 m x 30.48 m

	Mandatory indicators according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
AP [mol H <sup>+</sup> eq]	1.08E-02	6.21E-04	2.37E-03	1.14E-03	8.35E-04	1.96E-06	6.12E-06	0.00E+00	3.09E-05	-5.82E-04
GWP-total [kg CO <sub>2</sub> eq]	3.55E+00	9.82E-02	6.19E-01	8.87E-02	2.81E-01	1.46E-03	1.87E-03	0.00E+00	4.05E-02	-2.95E-01
GWP-biogenic <sup>(1)</sup> [kg CO <sub>2</sub> eq]	-7.86E-02	6.38E-04	-3.12E-02	-5.73E-06	-5.80E-03	7.29E-04	-2.95E-05	0.00E+00	6.09E-07	1.92E-03
GWP-fossil [kg CO <sub>2</sub> eq]	3.63E+00	9.75E-02	6.50E-01	8.82E-02	2.72E-01	7.28E-04	1.87E-03	0.00E+00	4.05E-02	-2.97E-01
GWP-luluc [kg CO <sub>2</sub> eq]	1.38E-03	1.06E-04	3.58E-04	5.44E-04	1.57E-02	4.90E-07	2.82E-05	0.00E+00	7.89E-06	-5.44E-04
EP-freshwater [kg PO <sub>4</sub> eq]	3.11E-05	1.16E-06	3.35E-05	9.00E-07	3.27E-05	1.91E-06	2.70E-08	0.00E+00	1.30E-07	1.36E-06
EP-freshwater [kg P eq]	1.04E-05	3.85E-07	1.11E-05	2.97E-07	1.08E-05	6.30E-07	8.91E-09	0.00E+00	4.29E-08	4.49E-07
EP-marine [kg N eq]	1.65E-03	2.82E-04	1.01E-03	3.54E-04	2.76E-04	2.89E-06	2.70E-06	0.00E+00	1.01E-05	-1.35E-04
EP-terrestrial [mol N eq]	1.79E-02	3.10E-03	1.09E-02	3.89E-03	1.93E-03	5.89E-06	3.03E-05	0.00E+00	1.15E-04	-1.42E-03
ODP [kg CFC11 eq]	3.24E-09	6.89E-18	1.56E-10	9.58E-18	1.11E-09	4.90E-18	3.40E-19	0.00E+00	5.19E-17	1.87E-13
POCP [kg NMVOC eq]	5.34E-03	5.82E-04	3.54E-03	8.80E-04	4.83E-04	1.47E-06	5.48E-06	0.00E+00	2.92E-05	-6.28E-04
ADP-fossil <sup>(2)</sup> [MJ]	7.39E+01	1.29E+00	5.17E+00	1.14E+00	4.42E+00	7.00E-03	2.46E-02	0.00E+00	1.20E-01	-7.35E+00
ADP-min&met <sup>(2)</sup> [kg Sb eq]	1.25E-06	1.72E-08	6.26E-08	1.21E-08	1.15E-07	7.28E-11	1.47E-10	0.00E+00	9.50E-10	-3.44E-08
WDP <sup>(2)</sup> [m <sup>3</sup> world eq]	4.88E-01	4.96E-03	5.45E-02	2.54E-03	8.18E-02	2.48E-04	4.12E-05	0.00E+00	2.62E-03	-4.15E-02

See section 6.6 for a list acronyms used in this table

(1) The negative values for GWP-biogenic can be attributed to the production of the paper and/or wood products. Trees, used for the production of the paper, absorb CO<sub>2</sub> during the growth process which therefore gives a negative impact on CO<sub>2</sub> emissions.

(2) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

	Additional mandatory (PCR2019:14) and voluntary indicators (EN 15804+A2)									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG [kg CO <sub>2</sub> eq]	3.56E+00	9.67E-02	6.64E-01	8.74E-02	2.69E-01	8.42E-04	1.85E-03	0.00E+00	4.03E-02	-2.91E-01
<b>EN 15804+A2</b>										
HT-cancer <sup>(1)</sup> [CTUh]	4.13E-09	2.84E-11	1.46E-09	2.15E-11	3.36E-10	1.09E-12	3.56E-13	0.00E+00	1.81E-10	-4.48E-10
ET-freshwater <sup>(1)</sup> [CTUe]	3.22E+01	1.74E+00	3.69E+00	1.27E+00	3.28E+00	3.15E-02	1.79E-02	0.00E+00	4.92E-02	-2.92E+00
IRP <sup>(2)</sup> [kBq U235 eq]	1.62E-01	2.49E-04	1.38E-02	2.68E-04	1.05E-02	8.78E-05	7.56E-06	0.00E+00	2.37E-04	-3.89E-02
SQP <sup>(1)</sup> [pt]	9.21E+00	1.32E+00	5.72E+00	6.51E-01	1.88E+00	3.00E-03	1.11E-02	0.00E+00	1.42E-02	-3.62E+00
HT-non-cancer <sup>(1)</sup> [CTUh]	2.68E-07	8.83E-10	1.55E-07	7.21E-10	2.38E-08	2.41E-11	1.49E-11	0.00E+00	2.07E-08	-2.81E-08
PM/RI [disease inc.]	4.40E-07	6.24E-09	1.44E-08	1.64E-08	2.65E-08	1.94E-11	7.73E-11	0.00E+00	2.66E-10	-5.91E-09

See section 6.6 for a list acronyms used in this table

(1) The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

(2) This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.





## 5.2 Use of resources

The main resource consumption contributors for 3M Prestige 70 are reported in the table below. Use of resources without energy content is expressed in kg or m<sup>3</sup> per declared unit. Energy data are expressed in MJ per declared unit and as net calorific value. The net

calorific value or lower heating value is calculated by subtracting the heat of vaporisation of water from the higher heating value. The results from the tables should be interpreted over the different modules and as they are calculated by the GaBi software.

### 5.2.1 3M Prestige 70, 0.91 m x 30.48 m

	Use of resources according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
PERE [MJ]	4.94E+00	4.03E-02	1.12E+00	4.33E-02	4.91E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.62E-01
PERM [MJ]	0.00E+00	0.00E+00	2.66E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT [MJ]	4.94E+00	4.03E-02	1.38E+00	4.33E-02	4.91E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.62E-01
PENRE [MJ]	6.95E+01	1.34E+00	3.84E+00	1.24E+00	4.24E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.46E+00
PENRM [MJ]	3.16E+00	0.00E+00	1.54E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT [MJ]	7.27E+01	1.34E+00	5.38E+00	1.24E+00	4.24E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.46E+00
SM [kg]	4.64E-02	0.00E+00	2.76E-02	0.00E+00	3.67E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW [m <sup>3</sup> ]	1.72E-02	1.56E-04	1.76E-03	1.07E-04	2.23E-03	7.57E-06	2.48E-06	0.00E+00	7.30E-05	-1.27E-03

See section 6.6 for a list acronyms used in this table

### 5.2.2 3M Prestige 70, 1.22 m x 30.48 m

	Use of resources according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
PERE [MJ]	6.04E+00	4.75E-02	1.32E+00	4.40E-02	5.52E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.40E-01
PERM [MJ]	0.00E+00	0.00E+00	2.68E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT [MJ]	6.04E+00	4.75E-02	1.58E+00	4.40E-02	5.52E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.40E-01
PENRE [MJ]	8.48E+01	1.59E+00	4.84E+00	1.26E+00	5.00E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.31E+00
PENRM [MJ]	3.16E+00	0.00E+00	1.60E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT [MJ]	8.80E+01	1.59E+00	6.43E+00	1.26E+00	5.00E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.31E+00
SM [kg]	5.55E-02	0.00E+00	3.06E-02	0.00E+00	4.22E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW [m³]	2.07E-02	1.84E-04	1.89E-03	1.09E-04	2.39E-03	7.57E-06	2.48E-06	0.00E+00	7.30E-05	-1.21E-03

See section 6.6 for a list acronyms used in this table

### 5.2.3 3M Prestige 70, 1.52 m x 30.48 m

	Use of resources according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
PERE [MJ]	4.53E+00	3.62E-02	1.01E+00	4.33E-02	4.71E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.73E-01
PERM [MJ]	0.00E+00	0.00E+00	3.73E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT [MJ]	4.53E+00	3.62E-02	1.38E+00	4.33E-02	4.71E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.73E-01
PENRE [MJ]	6.27E+01	1.21E+00	3.79E+00	1.24E+00	3.88E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.03E+00
PENRM [MJ]	3.16E+00	0.00E+00	1.22E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT [MJ]	6.59E+01	1.21E+00	5.01E+00	1.24E+00	3.88E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.03E+00
SM [kg]	4.18E-02	0.00E+00	2.57E-02	0.00E+00	3.35E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW [m³]	1.55E-02	1.41E-04	1.42E-03	1.07E-04	2.13E-03	7.57E-06	2.48E-06	0.00E+00	7.30E-05	-1.20E-03

See section 6.6 for a list acronyms used in this table

#### 5.2.4 3M Prestige 70, 1.83 m x 30.48 m

	Use of resources according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
PERE [MJ]	5.05E+00	4.11E-02	1.06E+00	4.16E-02	5.06E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.46E-01
PERM [MJ]	0.00E+00	0.00E+00	2.38E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT [MJ]	5.05E+00	4.11E-02	1.30E+00	4.16E-02	5.06E-01	1.56E-03	1.47E-03	0.00E+00	1.26E-02	-6.46E-01
PENRE [MJ]	7.15E+01	1.37E+00	3.93E+00	1.19E+00	4.50E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.35E+00
PENRM [MJ]	3.16E+00	0.00E+00	1.26E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT [MJ]	7.47E+01	1.37E+00	5.19E+00	1.19E+00	4.50E+00	7.00E-03	2.47E-02	0.00E+00	1.20E-01	-7.35E+00
SM [kg]	4.75E-02	0.00E+00	2.51E-02	0.00E+00	3.75E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW [m³]	1.77E-02	1.59E-04	1.73E-03	1.03E-04	2.28E-03	7.57E-06	2.48E-06	0.00E+00	7.30E-05	-1.29E-03

See section 6.6 for a list acronyms used in this table



### 5.3 Output flows and waste categories

The important output flows and waste categories for 3M Prestige 70 are reported in the tables below. All material flows are expressed in kg per declared unit while the exported energy data is expressed in MJ per declared unit and as net calorific value. CRU, MFR, MER, EEE

and EET are required to be reported as per EN 15804. It should be noted that 3M processes do not generate radioactive waste and the values are presented as calculated in the GaBi software.

#### 5.3.1 3M Prestige 70, 0.91 m x 30.48 m

	Waste categories according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
HWD [kg]	3.21E-02	1.05E-08	6.53E-01	2.95E-08	3.60E-02	1.00E+00	1.37E-09	0.00E+00	2.56E-10	3.54E-09
NHWD [kg]	5.00E-02	4.92E-05	8.76E-01	6.09E-05	1.02E+01	8.15E-04	2.08E-06	0.00E+00	1.16E-01	7.45E-03
RWD [kg]	1.58E-03	2.89E-06	1.50E-04	2.59E-06	9.24E-05	5.54E-07	5.07E-08	0.00E+00	2.24E-06	0.00E+00

See section 6.6 for a list acronyms used in this table

	Output flows according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
CRU [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR [kg]	2.65E-04	0.00E+00	6.70E-02	0.00E+00	8.26E-02	0.00E+00	0.00E+00	5.80E-02	0.00E+00	0.00E+00
MER [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.05E-01
EET [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.65E-01

See section 6.6 for a list acronyms used in this table

#### 5.3.2 3M Prestige 70, 1.22 m x 30.48 m

	Waste categories according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
HWD [kg]	3.71E-02	1.24E-08	8.16E-01	3.00E-08	4.38E-02	1.00E+00	1.37E-09	0.00E+00	2.56E-10	4.37E-09
NHWD [kg]	5.83E-02	5.81E-05	1.13E+00	6.19E-05	1.02E+01	8.15E-04	2.08E-06	0.00E+00	1.16E-01	7.58E-03
RWD [kg]	1.93E-03	3.41E-06	1.84E-04	2.63E-06	1.10E-04	5.54E-07	5.07E-08	0.00E+00	2.24E-06	0.00E+00

See section 6.6 for a list acronyms used in this table

	Output flows according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
CRU [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR [kg]	2.95E-04	0.00E+00	8.05E-02	0.00E+00	8.72E-02	0.00E+00	0.00E+00	5.80E-02	0.00E+00	0.00E+00
MER [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.73E-01
EET [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.35E-01

See section 6.6 for a list acronyms used in this table

### 5.3.3 3M Prestige 70, 1.52 m x 30.48 m

	Waste categories according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
HWD [kg]	2.78E-02	9.45E-09	5.69E-01	2.95E-08	3.16E-02	1.00E+00	1.37E-09	0.00E+00	2.56E-10	3.33E-09
NHWD [kg]	4.37E-02	4.43E-05	8.19E-01	6.09E-05	1.02E+01	8.15E-04	2.08E-06	0.00E+00	1.16E-01	7.11E-03
RWD [kg]	1.44E-03	2.60E-06	1.42E-04	2.59E-06	8.53E-05	5.54E-07	5.07E-08	0.00E+00	2.24E-06	0.00E+00

See section 6.6 for a list acronyms used in this table

	Output flows according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
CRU [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR [kg]	2.21E-04	0.00E+00	6.05E-02	0.00E+00	8.11E-02	0.00E+00	0.00E+00	5.80E-02	0.00E+00	0.00E+00
MER [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.32E-01
EET [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.99E-01

See section 6.6 for a list acronyms used in this table

### 5.3.4 3M Prestige 70, 1.83 m x 30.48 m

	Waste categories according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
HWD [kg]	3.31E-02	1.07E-08	6.77E-01	2.84E-08	3.87E-02	1.00E+00	1.37E-09	0.00E+00	2.56E-10	3.04E-09
NHWD [kg]	5.15E-02	5.02E-05	9.01E-01	5.85E-05	1.02E+01	8.15E-04	2.08E-06	0.00E+00	1.16E-01	7.12E-03
RWD [kg]	1.62E-03	2.95E-06	1.47E-04	2.49E-06	9.80E-05	5.54E-07	5.07E-08	0.00E+00	2.24E-06	0.00E+00

See section 6.6 for a list acronyms used in this table

	Output flows according to EN 15804+A2									
	Product			Construction		End of life				Other
	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
CRU [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR [kg]	2.73E-04	0.00E+00	6.87E-02	0.00E+00	7.65E-02	0.00E+00	0.00E+00	5.80E-02	0.00E+00	0.00E+00
MER [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.02E-01
EET [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.57E-01

See section 6.6 for a list acronyms used in this table

## 5.4 Biogenic carbon content

By the process of photosynthesis, growing plants absorb atmospheric carbon dioxide which is then, together with the release of some of the oxygen back into the atmosphere, incorporated into the cells of the plants.

The absorbed carbon dioxide is effectively fixed in the plants as biogenic carbon. The biogenic carbon content for 3M Prestige 70 is reported in the table below and is expressed in kg C per declared unit. One kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.

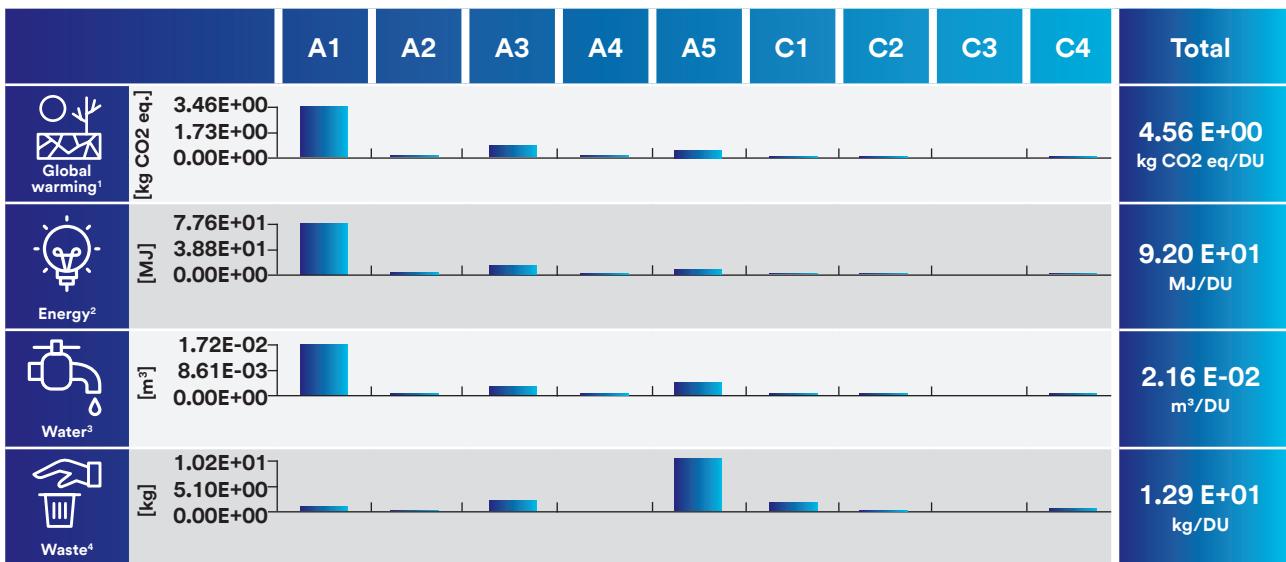
Biogenic carbon content	Amount [kg C]
Product	0.00E+00
Packaging 0.91 m x 30.48 m	1.90E-02
Packaging 1.22 m x 30.48 m	2.02E-02
Packaging 1.52 m x 30.48 m	2.16E-02
Packaging 1.83 m x 30.48 m	1.68E-02

## 6 Additional Information

### 6.1 Other environmental information

#### 6.1.1 LCA results interpretation

##### 6.1.1.1 3M Prestige 70, 0.91 m x 30.48 m



(1) Relates to the global warming potentiel (GWP-total), using the EC-JRC characterisation factor

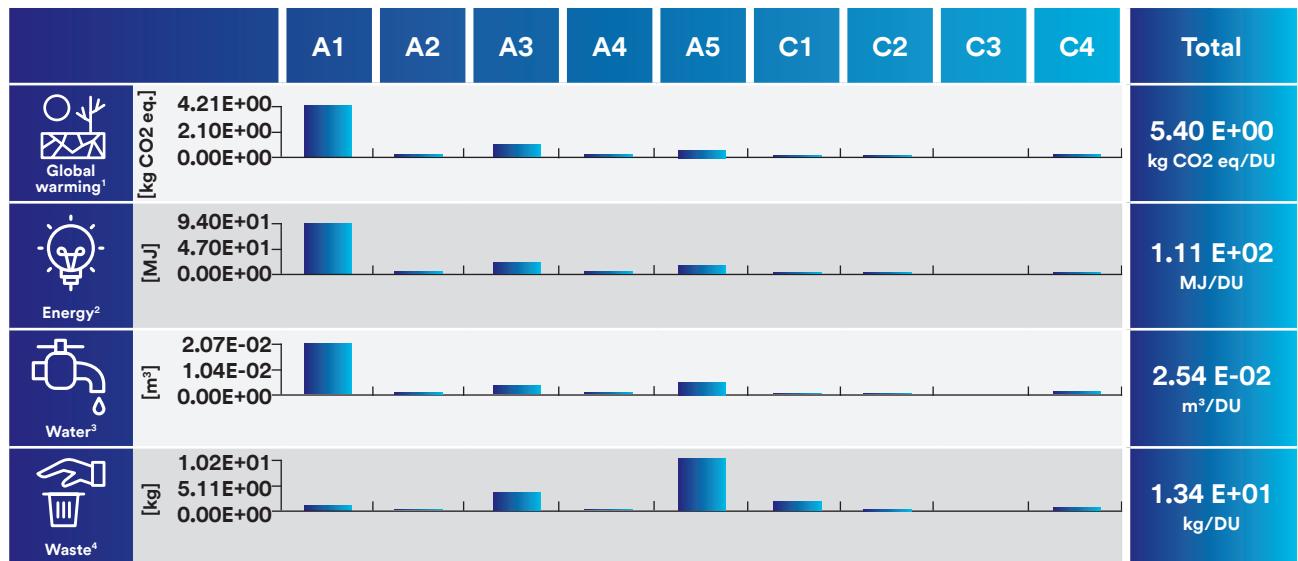
(2) Relates to the total use of primary energy (PERT + PENRT)

(3) Relates to the fresh water consumption (FW)

(4) Relates to the total amount of waste generated (HWD + NHWD + RWD)  
DU = Declared Unit

The most significant potential environmental impact of the product's life cycle in global warming is related to the raw material supply (A1), followed by the manufacturing process (A3) as shown in the first chart represented above. A1 is also the module with the highest impact on energy consumption and has a significant impact on fresh water consumption. With respect to fresh water consumption, whilst module A1 is clearly the most impactful, module A5 has a smaller but still significant impact on this indicator.

#### 6.1.1.2 3M Prestige 70, 1.22 m x 30.48 m



(1) Relates to the global warming potential (GWP-total), using the EC-JRC characterisation factor

(2) Relates to the total use of primary energy (PERT + PENRT)

The most significant potential environmental impact of the product's life cycle in global warming is related to the raw material supply (A1), followed by the manufacturing process (A3) as shown in the first graph represented above. A1 is also the module with the highest impact on energy consumption and has a significant impact on fresh water consumption. No other modules are significantly impacting either global warming, energy usage or fresh water consumption. Modules A3 and A5 both have a significant impact on waste.

Modules A3 and A5 both have a significant impact on waste. Waste water, coming from the high amount of cleaning water for the window, is considered as waste and therefore explains the high impact of A5 on the waste indicator. Note that A1 contains not only the production of raw materials, but also the generation of energy used during manufacturing, which may suggest a biased result for this module. Modules A2, A4 and C2, which are all related to transportation, have an insignificant impact.

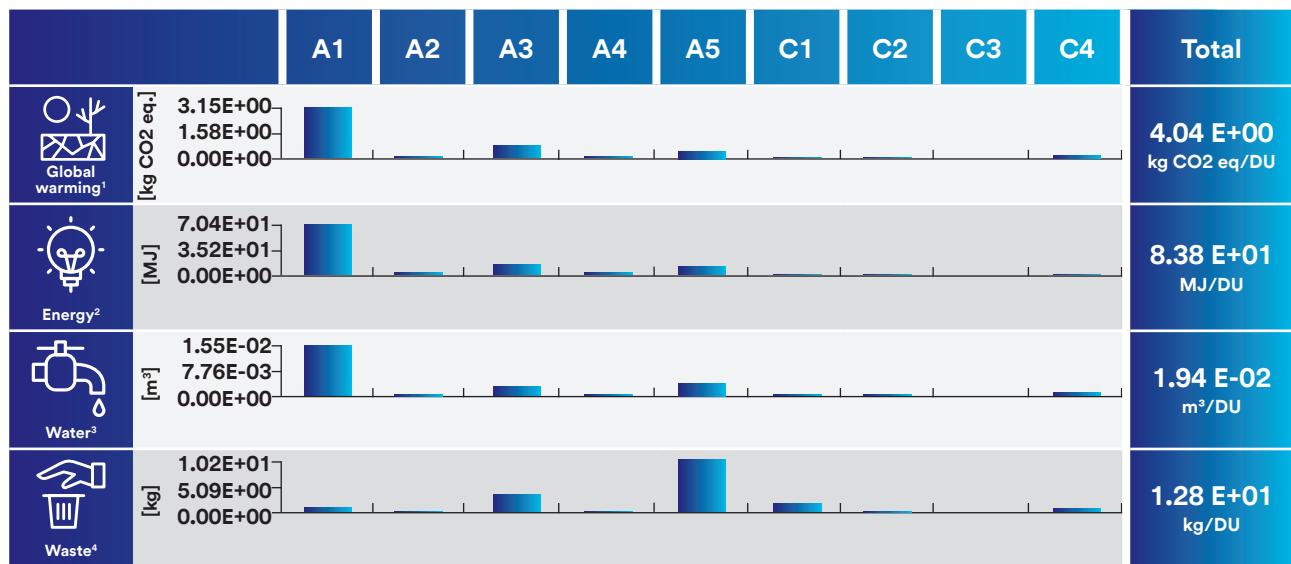
(3) Relates to the fresh water consumption (FW)

(4) Relates to the total amount of waste generated (HWD + NHWD + RWD)

DU = Declared Unit

Waste water, coming from the high amount of cleaning water for the window, is considered as waste and therefore explains the high impact of A5 on the waste indicator. Note that A1 contains not only the production of raw materials, but also the generation of energy used during manufacturing, which may suggest a biased result for this module. Modules A2, A4, and C2, which are all related to transportation, have an insignificant impact.

### 6.1.1.3 3M Prestige 70, 1.52 m x 30.48 m



(1) Relates to the global warming potential (GWP-total), using the EC-JRC characterisation factor

(2) Relates to the total use of primary energy (PERT + PENRT)

The most significant potential environmental impact of the product's life cycle in global warming is related to the raw material supply (A1), followed by the manufacturing process (A3) as shown in the first graph represented above. A1 is also the module with the highest impact on energy consumption and has a significant impact on fresh water consumption. No other modules are significantly impacting either global warming, energy usage or fresh water consumption. Modules A3 and A5 both have a significant impact on waste.

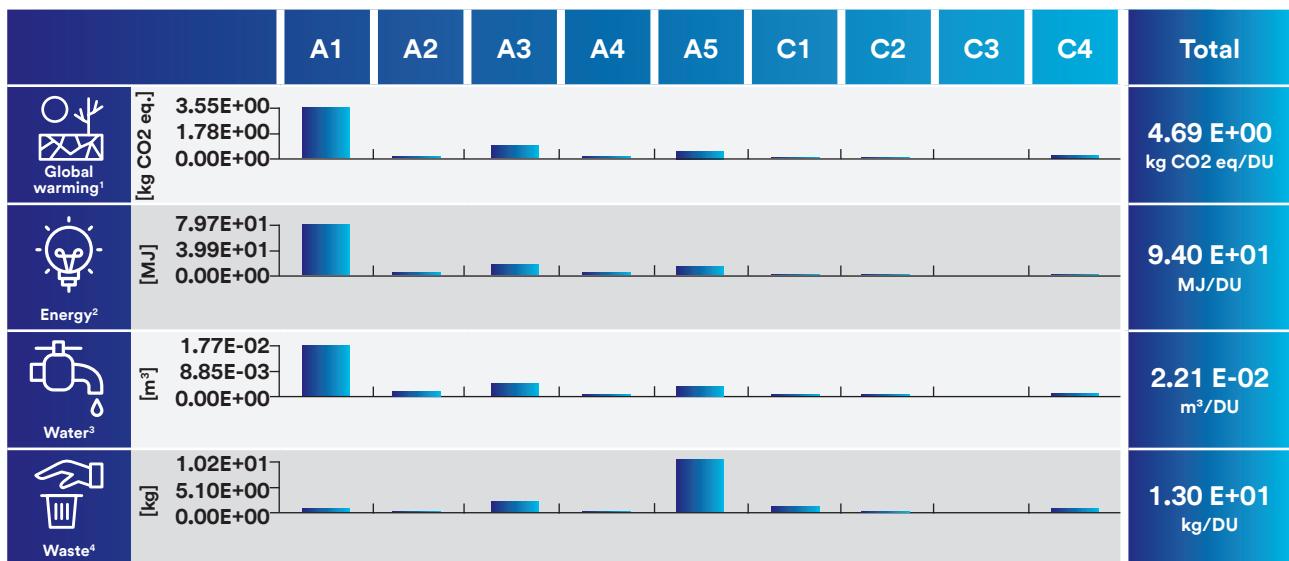
(3) Relates to the fresh water consumption (FW)

(4) Relates to the total amount of waste generated (HWD + NHWD + RWD)

DU = Declared Unit

Waste water, coming from the high amount of cleaning water for the window, is considered as waste and therefore explains the high impact of A5 on the waste indicator. Note that A1 contains not only the production of raw materials, but also the generation of energy used during manufacturing, which may suggest a biased result for this module. Modules A2, A4, and C2, which are all related to transportation, have an insignificant impact.

#### 6.1.1.4 3M Prestige 70, 1.83 m x 30.48 m



(1) Relates to the global warming potential (GWP-total), using the EC-JRC characterisation factor

(2) Relates to the total use of primary energy (PERT + PENRT)

(3) Relates to the fresh water consumption (FW)

(4) Relates to the total amount of waste generated (HWD + NHWD + RWD)

DU = Declared Unit

The most significant potential environmental impact of the product's life cycle in global warming is related to the raw material supply (A1) followed by the manufacturing process (A3) as shown in the first chart represented above. A1 is also the module with the highest impact on energy consumption and has a significant impact on fresh water consumption. No other modules are significantly impacting either global warming, energy usage or fresh water consumption. Modules A3 and A5 have a significant impact on waste.

#### 6.1.2 Module D - Recyclability potentials

This life cycle stage applies to the next product system. Because the cut-off approach is consistently applied, no credits for the reuse, recovery or recycling of products are taken into account. Therefore this stage is equal to zero for each indicator in section 5.

Waste water, coming from the high amount of cleaning water for the window, is considered as waste and therefore explains the high impact of A5 on the waste indicator. Note that A1 contains not only the production of raw materials, but also the generation of energy used during manufacturing, which may suggest a biased result for this module. Modules A2, A4, and C2, which are all related to transportation, have an insignificant impact.

#### 6.1.3 LEED Certification

LEED, or Leadership in Energy and Environmental Design, is a 3<sup>rd</sup> party building certification program output by the US Green Building Council. The program is designed to transform the way buildings and communities are designed, built and operated, enabling an environmentally and socially responsible, healthy and prosperous environment that improves the quality of life. With this goal in mind, LEED certifies projects, not products. Below is a list of areas where 3M Prestige 70 may apply to the intent of a credit. This does not in any way imply that window films will satisfy the requirement for the LEED credit, but the product will work toward the intent of the credit.

## LEED Certification

3M Prestige 70 may be used toward the following LEED credits

SS8	EA-1	MR 1.1-1.2	MR 5.1-5.2	EQ 7.1	EQ-7.2	EQ-8.1-8.2	ID

#### 6.1.4 Uncertainty on the environmental indicators

Data quality and uncertainty are mutually dependent. The precision of the data depends on measuring tolerance, assumptions, completion, comprehensiveness of the considered system and the representativeness of the data. Uncertainty is also introduced in the impact assessment phase of the study, and will vary according to the impact categories considered.

To get an idea of the uncertainty of the potential environmental impact, it is calculated for each reference and midpoint based on a pedigree matrix, using six different data quality indicators, and Monte Carlo analysis. The uncertainty results are presented below and are calculated for the totals of the different modules and for the mandatory potential environmental indicators of EN 15804+A2, as well as for the additional mandatory

indicator for climate impact (GWP-GHG) mentioned in PCR 2019:14, v1.1.

For GWP-luluc, uncertainty is 48%, 47%, 41% and 45% for 3M Prestige 70 0.91 m, 1.22 m, 1.52 m and 1.83 m respectively, whereas for ODP we have uncertainty values of 42%, 37%, 34% and 38%, which can be explained by the significant contribution of a number of datasets with lower data quality scores. Nevertheless, this result can be justified because correct data selection rules were followed, uncertainty is biased by these datasets and the weight of certain data quality indicators that were scored lower is highest. In addition, data quality for GWP-luluc and ODP is overall good, and typically results in a low and acceptable uncertainty.

3M Prestige 70, 0.91 m x 30.48 m	Min	Max	Base	Δ%
AP [mol H <sup>+</sup> eq]	1.36E-02	1.77E-02	1.55E-02	14%
GWP-total [kg CO <sub>2</sub> eq]	4.32E+00	4.84E+00	4.56E+00	10%
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.43E-01	-9.11E-02	-1.18E-01	23%
GWP-fossil [kg CO <sub>2</sub> eq]	4.42E+00	4.94E+00	4.66E+00	10%
GWP-luluc [kg CO <sub>2</sub> eq]	1.23E-02	2.68E-02	1.81E-02	48%
EP-freshwater [kg PO <sub>4</sub> eq]	9.10E-05	1.12E-04	1.00E-04	12%
EP-freshwater [kg P eq]	3.01E-05	3.66E-05	3.31E-05	11%
EP-marine [kg N eq]	3.30E-03	3.80E-03	3.52E-03	10%
EP-terrestrial [mol N eq]	3.49E-02	4.05E-02	3.72E-02	10%
ODP [kg CFC11 eq]	3.33E-09	6.24E-09	4.40E-09	42%
POCP [kg NMVOC eq]	1.00E-02	1.14E-02	1.06E-02	10%
ADP-fossil [MJ]	7.89E+01	8.92E+01	8.40E+01	10%
ADP-min&met [kg Sb eq]	1.34E-06	1.51E-06	1.43E-06	10%
WDP [m <sup>3</sup> world eq]	4.63E-01	7.66E-01	6.20E-01	25%
GWP-GHG [kg CO <sub>2</sub> eq]	4.36E+00	4.85E+00	4.60E+00	10%

3M Prestige 70, 1.22 m x 30.48 m	Min	Max	Base	Δ%
AP [mol H <sup>+</sup> eq]	1.60E-02	2.05E-02	1.81E-02	13%
GWP-total [kg CO <sub>2</sub> eq]	5.13E+00	5.70E+00	5.40E+00	10%
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.65E-01	-1.04E-01	-1.34E-01	23%
GWP-fossil [kg CO <sub>2</sub> eq]	5.26E+00	5.80E+00	5.51E+00	10%
GWP-luluc [kg CO <sub>2</sub> eq]	1.28E-02	2.72E-02	1.85E-02	47%
EP-freshwater [kg PO <sub>4</sub> eq]	1.10E-04	1.32E-04	1.20E-04	10%
EP-freshwater [kg P eq]	3.61E-05	4.34E-05	3.95E-05	10%
EP-marine [kg N eq]	3.87E-03	4.37E-03	4.10E-03	10%
EP-terrestrial [mol N eq]	4.11E-02	4.68E-02	4.35E-02	10%
ODP [kg CFC11 eq]	3.78E-09	6.75E-09	4.93E-09	37%
POCP [kg NMVOC eq]	1.18E-02	1.34E-02	1.25E-02	10%
ADP-fossil [MJ]	9.63E+01	1.07E+02	1.01E+02	10%
ADP-min&met [kg Sb eq]	1.62E-06	1.81E-06	1.71E-06	10%
WDP [m <sup>3</sup> world eq]	5.73E-01	8.58E-01	7.21E-01	21%
GWP-GHG [kg CO <sub>2</sub> eq]	5.20E+00	5.73E+00	5.44E+00	10%

<b>3M Prestige 70, 1.52 m x 30.48 m</b>	Min	Max	Base	Δ%
AP [mol H <sup>+</sup> eq]	1.24E-02	1.60E-02	1.39E-02	15%
GWP-total [kg CO <sub>2</sub> eq]	3.84E+00	4.29E+00	4.04E+00	10%
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.39E-01	-8.29E-02	-1.12E-01	26%
GWP-fossil [kg CO <sub>2</sub> eq]	3.94E+00	4.34E+00	4.14E+00	10%
GWP-luluc [kg CO <sub>2</sub> eq]	1.20E-02	2.53E-02	1.80E-02	41%
EP-freshwater [kg PO <sub>4</sub> eq]	8.95E-05	1.08E-04	9.80E-05	10%
EP-freshwater [kg P eq]	2.96E-05	3.57E-05	3.23E-05	11%
EP-marine [kg N eq]	3.00E-03	3.49E-03	3.21E-03	10%
EP-terrestrial [mol N eq]	3.16E-02	3.69E-02	3.39E-02	10%
ODP [kg CFC11 eq]	2.99E-09	5.30E-09	3.96E-09	34%
POCP [kg NMVOC eq]	9.07E-03	1.04E-02	9.64E-03	10%
ADP-fossil [MJ]	7.29E+01	8.10E+01	7.65E+01	10%
ADP-min&met [kg Sb eq]	1.24E-06	1.38E-06	1.30E-06	10%
WDP [m <sup>3</sup> world eq]	4.20E-01	6.99E-01	5.55E-01	26%
GWP-GHG [kg CO <sub>2</sub> eq]	3.88E+00	4.30E+00	4.08E+00	10%

<b>3M Prestige 70, 1.83 m x 30.48 m</b>	Min	Max	Base	Δ%
AP [mol H <sup>+</sup> eq]	1.39E-02	1.85E-02	1.58E-02	17%
GWP-total [kg CO <sub>2</sub> eq]	4.43E+00	4.95E+00	4.69E+00	10%
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.42E-01	-8.99E-02	-1.14E-01	25%
GWP-fossil [kg CO <sub>2</sub> eq]	4.53E+00	5.07E+00	4.78E+00	10%
GWP-luluc [kg CO <sub>2</sub> eq]	1.21E-02	2.62E-02	1.81E-02	45%
EP-freshwater [kg PO <sub>4</sub> eq]	9.17E-05	1.13E-04	1.02E-04	11%
EP-freshwater [kg P eq]	3.04E-05	3.71E-05	3.36E-05	10%
EP-marine [kg N eq]	3.37E-03	3.88E-03	3.58E-03	10%
EP-terrestrial [mol N eq]	3.55E-02	4.10E-02	3.79E-02	10%
ODP [kg CFC11 eq]	3.33E-09	6.23E-09	4.51E-09	38%
POCP [kg NMVOC eq]	1.02E-02	1.16E-02	1.08E-02	10%
ADP-fossil [MJ]	8.09E+01	9.19E+01	8.60E+01	10%
ADP-min&met [kg Sb eq]	1.37E-06	1.55E-06	1.46E-06	10%
WDP [m <sup>3</sup> world eq]	4.96E-01	7.76E-01	6.34E-01	22%
GWP-GHG [kg CO <sub>2</sub> eq]	4.47E+00	5.00E+00	4.72E+00	10%

## 6.2 Building's operational energy use

When applying 3M Prestige 70 to a window, the solar energy transmittance will be reduced ( $\pm 97\%$  infrared light is rejected), which results in a lower need for building cooling and thus less use of airconditioning systems in warmer months, but may also increase the need for heating during cooler months. This can vary per geographical region and its respective weather and climate conditions.

Energy consumption for natural gas (used for heating) and electricity (used for cooling) of a building with and without window film is simulated using Efilm™ software. Based on this simulation, potential electricity savings and additional gas consumption can be calculated and entered in the GaBi™ software. There, the total potential environmental saving/burden is calculated by taking the difference between the potential environmental savings from electricity cooling and the potential environmental impact from gas heating.

The life cycle impacts of the film's reference sizes are then used to calculate a weighted average impact based on 2018-2019 sales ratios for these reference sizes.

Finally, the potential net environmental benefits can be calculated by making the difference between this weighted average impact and the potential environmental savings (results are presented in 6.2.1, 6.2.2 and 6.2.3).

Whilst the main scope of application is Europe, additional scenario assessments for Africa, Asia, the US and Oceania are included as well. Potential net environmental benefits vary based on weather and climate conditions, the country's electricity grid mix and the type of natural gas used. The analysis covers data for 52 cities spread over 31 countries. Impacts, potential use savings and potential net environmental benefits are given for 1 m<sup>2</sup> of applied film over its 15 year lifespan and are calculated for both single pane and dual pane clear glass window types.

Positive values in savings and benefits mean that the film's life cycle impact is compensated for. For some countries with typical colder climates, negative savings and benefits can be observed because more energy is used for heating than cooling, or in countries where a lot of green electricity is produced. This can result in a negative environmental impact that cannot be compensated for, whilst in some cases there is still a positive potential environmental saving, but an overall negative potential environmental benefit because the saving is not high enough to compensate for the film's impact.

A real-life savings example for a specific building on 5 different locations and a payback time scheme can be found in section 6.2.4.



See section 6.6 for a list acronyms used in this table

### 6.2.1 Potential environmental impacts 1 m<sup>2</sup> of applied film

<b>Table 1</b>	<b>0.91 m x 30.48 m</b>	<b>1.22 m x 30.48 m</b>	<b>1.52 m x 30.48 m</b>	<b>1.83 m x 30.48 m</b>	<b>Average</b>	<b>Continent</b>
AP [mol H <sup>+</sup> eq]	1.55E-02	1.81E-02	1.39E-02	1.58E-02	1.51E-02	Europe
	1.65E-02	1.91E-02	1.49E-02	1.68E-02	1.61E-02	Africa
	1.62E-02	1.88E-02	1.46E-02	1.65E-02	1.58E-02	Asia
	1.47E-02	1.72E-02	1.31E-02	1.50E-02	1.43E-02	North America
	1.68E-02	1.94E-02	1.52E-02	1.71E-02	1.64E-02	Oceania
GWP-total [kg CO <sub>2</sub> eq]	4.56E+00	5.40E+00	4.04E+00	4.69E+00	4.44E+00	Europe
	4.68E+00	5.52E+00	4.16E+00	4.80E+00	4.55E+00	Africa
	4.59E+00	5.42E+00	4.07E+00	4.71E+00	4.46E+00	Asia
	4.56E+00	5.39E+00	4.04E+00	4.68E+00	4.43E+00	North America
	4.58E+00	5.42E+00	4.06E+00	4.71E+00	4.46E+00	Oceania
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.18E-01	-1.34E-01	-1.12E-01	-1.14E-01	-1.17E-01	Europe
	-7.41E-02	-8.58E-02	-6.51E-02	-7.51E-02	-7.12E-02	Africa
	-8.50E-02	-9.76E-02	-7.70E-02	-8.49E-02	-8.27E-02	Asia
	-1.02E-01	-1.17E-01	-9.43E-02	-1.01E-01	-1.00E-01	North America
	-1.03E-01	-1.17E-01	-9.80E-02	-1.01E-01	-1.02E-01	Oceania
GWP-fossil [kg CO <sub>2</sub> eq]	4.66E+00	5.51E+00	4.14E+00	4.78E+00	4.54E+00	Europe
	4.74E+00	5.59E+00	4.21E+00	4.86E+00	4.61E+00	Africa
	4.65E+00	5.50E+00	4.13E+00	4.77E+00	4.53E+00	Asia
	4.64E+00	5.49E+00	4.12E+00	4.77E+00	4.52E+00	North America
	4.67E+00	5.52E+00	4.15E+00	4.79E+00	4.54E+00	Oceania
GWP-luluc [kg CO <sub>2</sub> eq]	1.81E-02	1.85E-02	1.80E-02	1.81E-02	1.81E-02	Europe
	1.76E-02	1.80E-02	1.74E-02	1.76E-02	1.76E-02	Africa
	1.82E-02	1.86E-02	1.80E-02	1.82E-02	1.82E-02	Asia
	1.76E-02	1.80E-02	1.74E-02	1.76E-02	1.76E-02	North America
	1.75E-02	1.79E-02	1.74E-02	1.76E-02	1.75E-02	Oceania
EP-freshwater [kg PO <sub>4</sub> eq]	1.00E-04	1.20E-04	9.80E-05	1.01E-04	1.03E-04	Europe
	1.13E-04	1.29E-04	1.07E-04	1.10E-04	1.12E-04	Africa
	1.10E-04	1.33E-04	1.10E-04	1.14E-04	1.15E-04	Asia
	1.15E-04	1.34E-04	1.12E-04	1.15E-04	1.17E-04	North America
	1.11E-04	1.31E-04	1.09E-04	1.12E-04	1.14E-04	Oceania
EP-freshwater [kg P eq]	3.31E-05	3.95E-05	3.23E-05	3.36E-05	3.40E-05	Europe
	3.62E-05	4.26E-05	3.53E-05	3.65E-05	3.70E-05	Africa
	3.73E-05	4.38E-05	3.65E-05	3.76E-05	3.82E-05	Asia
	3.78E-05	4.41E-05	3.69E-05	3.81E-05	3.86E-05	North America
	3.68E-05	4.32E-05	3.59E-05	3.71E-05	3.76E-05	Oceania
EP-marine [kg N eq]	3.52E-03	4.10E-03	3.21E-03	3.58E-03	3.46E-03	Europe
	3.79E-03	4.37E-03	3.49E-03	3.84E-03	3.73E-03	Africa
	3.72E-03	4.30E-03	3.41E-03	3.77E-03	3.66E-03	Asia
	3.33E-03	3.90E-03	3.02E-03	3.39E-03	3.27E-03	North America
	3.86E-03	4.44E-03	3.55E-03	3.90E-03	3.80E-03	Oceania
EP-terrestrial [mol N eq]	3.72E-02	4.35E-02	3.38E-02	3.79E-02	3.65E-02	Europe
	4.02E-02	4.65E-02	3.68E-02	4.07E-02	3.95E-02	Africa
	3.94E-02	4.57E-02	3.60E-02	3.99E-02	3.87E-02	Asia
	3.50E-02	4.12E-02	3.17E-02	3.58E-02	3.44E-02	North America
	4.09E-02	4.72E-02	3.75E-02	4.14E-02	4.02E-02	Oceania

Table 2	0.91 m x 30.48 m	1.22 m x 30.48 m	1.52 m x 30.48 m	1.83 m x 30.48 m	Average	Continent
ODP [kg CFC11 eq]	4.40E-09	4.93E-09	3.96E-09	4.51E-09	4.26E-09	Europe
	4.40E-09	4.93E-09	3.96E-09	4.51E-09	4.26E-09	Africa
	4.40E-09	4.93E-09	3.96E-09	4.51E-09	4.26E-09	Asia
	4.40E-09	4.93E-09	3.96E-09	4.51E-09	4.26E-09	North America
	4.40E-09	4.93E-09	3.96E-09	4.51E-09	4.25E-09	Oceania
POCP [kg NMVOC eq]	1.06E-02	1.25E-02	9.64E-03	1.09E-02	1.04E-02	Europe
	1.14E-02	1.32E-02	1.04E-02	1.16E-02	1.12E-02	Africa
	1.12E-02	1.30E-02	1.02E-02	1.14E-02	1.10E-02	Asia
	1.01E-02	1.19E-02	9.08E-03	1.03E-02	9.88E-03	North America
	1.16E-02	1.35E-02	1.06E-02	1.18E-02	1.14E-02	Oceania
ADP-fossil [MJ]	8.40E+01	1.01E+02	7.64E+01	8.60E+01	8.31E+01	Europe
	8.47E+01	1.02E+02	7.71E+01	8.67E+01	8.39E+01	Africa
	8.46E+01	1.02E+02	7.70E+01	8.66E+01	8.38E+01	Asia
	8.39E+01	1.01E+02	7.63E+01	8.59E+01	8.31E+01	North America
	8.48E+01	1.02E+02	7.72E+01	8.67E+01	8.39E+01	Oceania
ADP-min&met [kg Sb eq]	1.43E-06	1.71E-06	1.30E-06	1.46E-06	1.4125E-06	Europe
	1.43E-06	1.72E-06	1.31E-06	1.46E-06	1.4205E-06	Africa
	1.43E-06	1.72E-06	1.31E-06	1.46E-06	1.4205E-06	Asia
	1.43E-06	1.71E-06	1.30E-06	1.46E-06	1.4125E-06	North America
	1.43E-06	1.72E-06	1.31E-06	1.46E-06	1.42E-06	Oceania
WDP [m³ world eq]	6.20E-01	7.21E-01	5.55E-01	6.34E-01	6.03E-01	Europe
	6.21E-01	7.22E-01	5.55E-01	6.35E-01	6.04E-01	Africa
	6.14E-01	7.14E-01	5.48E-01	6.28E-01	5.97E-01	Asia
	6.16E-01	7.17E-01	5.51E-01	6.31E-01	5.99E-01	North America
	6.14E-01	7.14E-01	5.48E-01	6.28E-01	5.96E-01	Oceania
GWP-GHG [kg CO₂ eq.]	4.60E+00	5.44E+00	4.08E+00	4.72E+00	4.47E+00	Europe
	4.70E+00	5.54E+00	4.18E+00	4.81E+00	4.57E+00	Africa
	4.62E+00	5.46E+00	4.11E+00	4.73E+00	4.50E+00	Asia
	4.59E+00	5.43E+00	4.08E+00	4.71E+00	4.47E+00	North America
	4.62E+00	5.46E+00	4.11E+00	4.74E+00	4.50E+00	Oceania



## 6.2.2 Potential net environmental benefits of 1 m<sup>2</sup> film applied to clear single pane glass

	Europe									
	Belgium Brussels		Switzerland Geneva		Greece Athens		Germany Berlin		Spain Madrid	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
<b>AP [mol H<sup>+</sup> eq]</b>										
AP [mol H <sup>+</sup> eq]	7.17E-02	5.65E-02	5.42E-02	3.91E-02	3.01E+00	3.00E+00	2.78E-01	2.63E-01	7.82E-01	7.67E-01
GWP-total [kg CO <sub>2</sub> eq]	2.17E+01	1.73E+01	4.32E+00	-1.14E-01	5.88E+02	5.83E+02	1.35E+02	1.30E+02	2.16E+02	2.11E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	1.13E-01	2.30E-01	2.62E-01	3.79E-01	3.89E-01	5.06E-01	1.15E+00	1.27E+00	9.88E-02	2.16E-01
GWP-fossil [kg CO <sub>2</sub> eq]	2.15E+01	1.70E+01	3.90E+00	-6.36E-01	5.87E+02	5.83E+02	1.33E+02	1.29E+02	2.16E+02	2.11E+02
GWP-luluc [kg CO <sub>2</sub> eq]	1.01E-01	8.25E-02	1.60E-01	1.42E-01	1.62E-01	1.44E-01	4.46E-01	4.28E-01	1.14E-01	9.61E-02
EP-freshwater [kg PO <sub>4</sub> eq]	8.08E-04	7.05E-04	9.25E-04	8.22E-04	8.36E-04	7.33E-04	2.36E-03	2.25E-03	8.10E-04	7.07E-04
EP-freshwater [kg P eq]	2.67E-04	2.33E-04	3.05E-04	2.71E-04	2.76E-04	2.42E-04	7.78E-04	7.44E-04	2.67E-04	2.33E-04
EP-marine [kg N eq]	2.30E-02	1.96E-02	2.71E-02	2.36E-02	3.07E-01	3.04E-01	7.39E-02	7.04E-02	1.77E-01	1.73E-01
EP-terrestrial [mol N eq]	2.28E-01	1.91E-01	2.74E-01	2.37E-01	3.31E+00	3.27E+00	7.62E-01	7.26E-01	1.90E+00	1.87E+00
ODP [kg CFC11 eq]	2.96E-12	-4.26E-09	2.62E-12	-4.26E-09	9.26E-12	-4.25E-09	5.79E-12	-4.25E-09	4.02E-12	-4.25E-09
POCP [kg NMVOC eq]	5.54E-02	4.50E-02	5.18E-02	4.13E-02	9.71E-01	9.61E-01	1.80E-01	1.69E-01	4.98E-01	4.88E-01
ADP-fossil [MJ]	1.07E+03	9.92E+02	1.13E+03	1.05E+03	5.40E+03	5.32E+03	1.52E+03	1.44E+03	3.71E+03	3.63E+03
ADP-min&met [kg Sb eq]	3.13E-05	2.99E-05	3.35E-05	3.20E-05	1.02E-04	1.01E-04	6.73E-05	6.59E-05	6.49E-05	6.34E-05
WDP [m <sup>3</sup> world eq]	4.25E+00	3.65E+00	6.84E+00	6.24E+00	2.93E+02	2.93E+02	4.13E+00	3.53E+00	2.47E+02	2.47E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	2.13E+01	1.68E+01	5.69E+00	1.21E+00	5.81E+02	5.77E+02	1.33E+02	1.29E+02	2.12E+02	2.08E+02

See section 6.6 for a list acronyms used in this table

	Europe									
	Portugal Lisbon		UK London		Italy Rome		Poland Warsaw		Denmark Copenhagen	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	7.01E-01	6.85E-01	3.56E-01	3.40E-01	3.89E-01	3.74E-01	1.12E+00	1.10E+00	7.32E-02	5.81E-02
GWP-total [kg CO <sub>2</sub> eq]	3.35E+02	3.30E+02	7.47E+01	7.02E+01	1.80E+02	1.76E+02	2.48E+02	2.44E+02	1.16E+01	7.12E+00
GWP-biogenic [kg CO <sub>2</sub> eq]	2.52E-01	3.69E-01	1.33E+00	1.45E+00	1.50E+00	1.62E+00	9.72E-02	2.14E-01	-1.22E-01	-5.48E-03
GWP-fossil [kg CO <sub>2</sub> eq]	3.34E+02	3.30E+02	7.33E+01	6.88E+01	1.78E+02	1.74E+02	2.48E+02	2.43E+02	1.16E+01	7.01E+00
GWP-luluc [kg CO <sub>2</sub> eq]	2.36E-01	2.18E-01	3.19E-02	1.38E-02	5.89E-01	5.71E-01	1.04E-01	8.63E-02	1.27E-01	1.09E-01
EP-freshwater [kg PO <sub>4</sub> eq]	2.19E-03	2.09E-03	2.29E-04	1.26E-04	3.13E-03	3.02E-03	9.79E-04	8.76E-04	9.87E-04	8.84E-04
EP-freshwater [kg P eq]	7.24E-04	6.90E-04	7.56E-05	4.16E-05	1.03E-03	9.98E-04	3.23E-04	2.89E-04	3.26E-04	2.92E-04
EP-marine [kg N eq]	1.78E-01	1.75E-01	7.63E-02	7.29E-02	9.67E-02	9.32E-02	1.69E-01	1.65E-01	1.77E-02	1.43E-02
EP-terrestrial [mol N eq]	1.89E+00	1.85E+00	8.22E-01	7.85E-01	1.02E+00	9.81E-01	1.79E+00	1.76E+00	1.60E-01	1.23E-01
ODP [kg CFC11 eq]	3.43E-12	-4.26E-09	2.19E-12	-4.26E-09	7.91E-12	-4.25E-09	6.16E-13	-4.26E-09	1.94E-12	-4.26E-09
POCP [kg NMVOC eq]	5.18E-01	5.07E-01	2.15E-01	2.04E-01	2.58E-01	2.48E-01	4.89E-01	4.79E-01	3.70E-02	2.66E-02
ADP-fossil [MJ]	3.94E+03	3.85E+03	1.42E+03	1.34E+03	2.47E+03	2.39E+03	2.05E+03	1.97E+03	-1.48E+02	-2.31E+02
ADP-min&met [kg Sb eq]	6.95E-05	6.81E-05	2.39E-05	2.25E-05	9.27E-05	9.13E-05	1.01E-05	8.67E-06	3.45E-05	3.31E-05
WDP [m <sup>3</sup> world eq]	2.70E+02	2.69E+02	4.93E+00	4.32E+00	7.49E+01	7.43E+01	3.20E+00	2.59E+00	6.51E+00	5.91E+00
GWP-GHG [kg CO <sub>2</sub> eq.]	3.28E+02	3.24E+02	7.30E+01	6.86E+01	1.76E+02	1.72E+02	2.46E+02	2.42E+02	1.11E+01	6.62E+00

See section 6.6 for a list acronyms used in this table

	Europe									
	Norway Oslo		Sweden Stockholm		Finland Helsinki		Hungary Szombathely		Romania Bucharest	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	-5.02E-03	-2.01E-02	1.98E-02	4.71E-03	1.36E-01	1.21E-01	8.85E-01	8.70E-01	1.98E+00	1.97E+00
GWP-total [kg CO <sub>2</sub> eq]	-3.68E+01	-4.13E+01	-4.30E+01	-4.75E+01	-1.46E+01	-1.91E+01	1.13E+02	1.09E+02	1.57E+02	1.53E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.45E-02	1.03E-01	-5.50E-02	6.20E-02	2.00E-01	3.17E-01	4.48E-01	5.65E-01	6.05E-02	1.78E-01
GWP-fossil [kg CO <sub>2</sub> eq]	-3.68E+01	-4.13E+01	-4.30E+01	-4.75E+01	-1.49E+01	-1.94E+01	1.13E+02	1.08E+02	1.57E+02	1.53E+02
GWP-luluc [kg CO <sub>2</sub> eq]	2.57E-03	-1.55E-02	2.89E-02	1.08E-02	4.49E-02	2.68E-02	1.75E-01	1.57E-01	2.43E-02	6.16E-03
EP-freshwater [kg PO <sub>4</sub> eq]	3.95E-05	-6.34E-05	6.67E-04	5.64E-04	3.09E-04	2.06E-04	1.73E-03	1.63E-03	2.25E-04	1.22E-04
EP-freshwater [kg P eq]	1.30E-05	-2.09E-05	2.20E-04	1.86E-04	1.02E-04	6.79E-05	5.72E-04	5.38E-04	7.43E-05	4.04E-05
EP-marine [kg N eq]	-2.63E-03	-6.09E-03	7.39E-03	3.93E-03	2.19E-02	1.85E-02	1.14E-01	1.11E-01	1.33E-01	1.30E-01
EP-terrestrial [mol N eq]	-3.19E-02	-6.85E-02	4.99E-02	1.33E-02	2.28E-01	1.92E-01	1.17E+00	1.13E+00	1.44E+00	1.41E+00
ODP [kg CFC11 eq]	6.04E-14	-4.26E-09	2.59E-13	-4.26E-09	1.23E-13	-4.26E-09	1.04E-12	-4.26E-09	3.74E-12	-4.25E-09
POCP [kg NMVOC eq]	-8.99E-03	-1.94E-02	1.02E-02	-2.44E-04	6.18E-02	5.13E-02	3.20E-01	3.10E-01	4.56E-01	4.45E-01
ADP-fossil [MJ]	-6.71E+02	-7.54E+02	1.40E+02	5.67E+01	4.11E+02	3.28E+02	2.75E+03	2.67E+03	2.50E+03	2.42E+03
ADP-min&met [kg Sb eq]	1.04E-05	8.98E-06	1.27E-05	1.12E-05	2.86E-06	1.45E-06	1.34E-05	1.20E-05	4.42E-05	4.28E-05
WDP [m <sup>3</sup> world eq]	1.87E+00	1.27E+00	1.08E+01	1.02E+01	5.57E+00	4.96E+00	8.10E+00	7.50E+00	3.19E+01	3.13E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	-3.66E+01	-4.10E+01	-4.27E+01	-4.72E+01	-1.44E+01	-1.89E+01	1.12E+02	1.07E+02	1.56E+02	1.51E+02

See section 6.6 for a list acronyms used in this table

Reference	Europe								Asia	
	France Paris		Netherlands Amsterdam		Ireland Dublin		Czech Republic Prague		Turkey Istanbul	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	3.99E-02	2.48E-02	1.78E-01	1.63E-01	2.22E-01	2.07E-01	4.93E-01	4.78E-01	4.18E+00	4.17E+00
GWP-total [kg CO <sub>2</sub> eq]	-2.69E+01	-3.14E+01	1.07E+02	1.02E+02	6.97E+01	6.53E+01	1.21E+02	1.17E+02	2.73E+02	2.68E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	6.22E-02	1.79E-01	1.83E-01	3.00E-01	3.18E-01	4.35E-01	6.29E-01	7.46E-01	1.43E-01	2.15E-01
GWP-fossil [kg CO <sub>2</sub> eq]	-2.70E+01	-3.16E+01	1.06E+02	1.02E+02	6.94E+01	6.49E+01	1.21E+02	1.16E+02	2.72E+02	2.68E+02
GWP-luluc [kg CO <sub>2</sub> eq]	4.08E-02	2.27E-02	1.38E-01	1.20E-01	1.21E-02	-5.98E-03	2.33E-01	2.15E-01	9.96E-02	8.20E-02
EP-freshwater [kg PO <sub>4</sub> eq]	2.77E-04	1.74E-04	1.11E-03	1.01E-03	4.90E-05	-5.39E-05	1.39E-03	1.28E-03	4.21E-04	3.09E-04
EP-freshwater [kg P eq]	9.14E-05	5.74E-05	3.67E-04	3.33E-04	1.62E-05	-1.78E-05	4.57E-04	4.23E-04	1.39E-04	1.02E-04
EP-marine [kg N eq]	5.33E-03	1.87E-03	5.45E-02	5.11E-02	4.31E-02	3.96E-02	8.65E-02	8.31E-02	3.34E-01	3.30E-01
EP-terrestrial [mol N eq]	2.90E-02	-7.55E-03	5.68E-01	5.31E-01	4.70E-01	4.34E-01	9.01E-01	8.65E-01	3.65E+00	3.61E+00
ODP [kg CFC11 eq]	1.18E-12	-4.26E-09	1.65E-12	-4.26E-09	4.64E-13	-4.26E-09	2.09E-12	-4.26E-09	3.18E-13	-4.26E-09
POCP [kg NMVOC eq]	5.63E-03	-4.82E-03	1.37E-01	1.27E-01	1.22E-01	1.12E-01	2.38E-01	2.27E-01	1.10E+00	1.09E+00
ADP-fossil [MJ]	2.19E+03	2.10E+03	1.07E+03	9.91E+02	5.74E+02	4.91E+02	1.55E+03	1.46E+03	3.08E+03	3.00E+03
ADP-min&met [kg Sb eq]	1.47E-05	1.33E-05	2.18E-05	2.03E-05	1.30E-05	1.16E-05	2.07E-05	1.92E-05	1.72E-05	1.57E-05
WDP [m <sup>3</sup> world eq]	9.49E+00	8.88E+00	4.35E+00	3.74E+00	1.09E+00	4.92E-01	2.51E+00	1.90E+00	2.36E+02	2.35E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	-2.66E+01	-3.10E+01	1.05E+02	1.00E+02	6.90E+01	6.45E+01	1.20E+02	1.16E+02	2.69E+02	2.64E+02

See section 6.6 for a list acronyms used in this table

	Asia									
	Saudi Arabia Riyadh		UAE Abu Dhabi		India New Delhi		India Bombay		Thailand Bangkok	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.90E+01	1.90E+01	2.22E+00	2.21E+00	1.39E+01	1.39E+01	1.40E+01	1.40E+01	5.81E+00	5.79E+00
GWP-total [kg CO <sub>2</sub> eq]	1.07E+03	1.07E+03	8.46E+02	8.41E+02	1.07E+03	1.06E+03	1.08E+03	1.08E+03	6.37E+02	6.32E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	-3.48E-02	3.64E-02	-3.96E-02	3.16E-02	-2.36E-01	-1.64E-01	-2.38E-01	-1.67E-01	9.81E-02	1.69E-01
GWP-fossil [kg CO <sub>2</sub> eq]	1.07E+03	1.07E+03	8.46E+02	8.41E+02	1.07E+03	1.06E+03	1.08E+03	1.08E+03	6.34E+02	6.30E+02
GWP-luluc [kg CO <sub>2</sub> eq]	1.29E-02	-4.61E-03	1.63E-02	-1.25E-03	1.42E+00	1.40E+00	1.43E+00	1.42E+00	2.45E+00	2.44E+00
EP-freshwater [kg PO <sub>4</sub> eq]	2.54E-04	1.42E-04	3.45E-05	-7.77E-05	1.81E-03	1.70E-03	1.83E-03	1.72E-03	3.51E-03	3.39E-03
EP-freshwater [kg P eq]	8.39E-05	4.69E-05	1.14E-05	-2.56E-05	5.97E-04	5.60E-04	6.04E-04	5.67E-04	1.16E-03	1.12E-03
EP-marine [kg N eq]	1.20E+00	1.19E+00	8.35E-01	8.32E-01	1.58E+00	1.58E+00	1.60E+00	1.60E+00	7.74E-01	7.70E-01
EP-terrestrial [mol N eq]	1.31E+01	1.31E+01	9.15E+00	9.11E+00	1.75E+01	1.74E+01	1.77E+01	1.77E+01	8.73E+00	8.70E+00
ODP [kg CFC11 eq]	8.07E-15	-4.26E-09	7.99E-14	-4.26E-09	1.17E-12	-4.26E-09	1.18E-12	-4.26E-09	3.11E-12	-4.26E-09
POCP [kg NMVOC eq]	4.24E+00	4.23E+00	2.28E+00	2.27E+00	4.85E+00	4.84E+00	4.91E+00	4.90E+00	2.37E+00	2.36E+00
ADP-fossil [MJ]	1.63E+04	1.62E+04	1.42E+04	1.41E+04	1.10E+04	1.10E+04	1.12E+04	1.12E+04	8.77E+03	8.69E+03
ADP-min&met [kg Sb eq]	2.99E-06	1.57E-06	8.79E-06	7.37E-06	4.08E-05	3.93E-05	4.13E-05	3.99E-05	7.67E-05	7.53E-05
WDP [m <sup>3</sup> world eq]	4.90E+01	4.84E+01	1.69E+01	1.63E+01	1.24E+02	1.23E+02	1.25E+02	1.25E+02	2.62E+01	2.56E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	1.07E+03	1.06E+03	8.38E+02	8.34E+02	1.06E+03	1.05E+03	1.07E+03	1.07E+03	6.27E+02	6.22E+02

See section 6.6 for a list acronyms used in this table

	Asia		Africa							
	China Hong Kong		Egypt Cairo		Kenya Nairobi		South Africa Johannesburg		South Africa Cape Town	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	2.56E+00	2.54E+00	6.58E+00	6.56E+00	3.58E+00	3.57E+00	1.29E+01	1.28E+01	1.26E+01	1.26E+01
GWP-total [kg CO <sub>2</sub> eq]	5.29E+02	5.25E+02	5.43E+02	5.39E+02	1.81E+02	1.76E+02	1.07E+03	1.07E+03	1.05E+03	1.04E+03
GWP-biogenic [kg CO <sub>2</sub> eq]	-2.81E-01	-2.10E-01	-3.68E-02	4.59E-02	-3.05E-02	5.22E-02	-7.65E-01	-6.82E-01	-7.48E-01	-6.65E-01
GWP-fossil [kg CO <sub>2</sub> eq]	5.29E+02	5.24E+02	5.43E+02	5.38E+02	1.81E+02	1.76E+02	1.07E+03	1.07E+03	1.05E+03	1.04E+03
GWP-luluc [kg CO <sub>2</sub> eq]	3.80E-01	3.62E-01	1.38E-02	-4.39E-03	2.17E-02	3.57E-03	2.27E-01	2.09E-01	2.22E-01	2.04E-01
EP-freshwater [kg PO <sub>4</sub> eq]	4.58E-04	3.46E-04	7.12E-05	-4.40E-05	4.92E-04	3.77E-04	3.00E-04	1.85E-04	2.94E-04	1.78E-04
EP-freshwater [kg P eq]	1.51E-04	1.14E-04	2.35E-05	-1.47E-05	1.62E-04	1.24E-04	9.90E-05	6.09E-05	9.69E-05	5.87E-05
EP-marine [kg N eq]	4.27E-01	4.24E-01	5.70E-01	5.66E-01	1.53E-01	1.49E-01	1.60E+00	1.60E+00	1.57E+00	1.56E+00
EP-terrestrial [mol N eq]	4.68E+00	4.64E+00	6.24E+00	6.20E+00	1.65E+00	1.62E+00	1.75E+01	1.75E+01	1.72E+01	1.71E+01
ODP [kg CFC11 eq]	1.39E-12	-4.26E-09	2.31E-13	-4.26E-09	6.21E-14	-4.26E-09	9.20E-13	-4.26E-09	9.00E-13	-4.26E-09
POCP [kg NMVOC eq]	1.31E+00	1.30E+00	1.90E+00	1.89E+00	6.52E-01	6.41E-01	4.79E+00	4.78E+00	4.69E+00	4.68E+00
ADP-fossil [MJ]	5.36E+03	5.28E+03	8.20E+03	8.11E+03	1.65E+03	1.56E+03	1.05E+04	1.04E+04	1.03E+04	1.02E+04
ADP-min&met [kg Sb eq]	2.65E-05	2.51E-05	1.51E-05	1.37E-05	2.11E-05	1.96E-05	1.04E-05	8.97E-06	1.02E-05	8.77E-06
WDP [m <sup>3</sup> world eq]	1.75E+02	1.75E+02	1.90E+02	1.90E+02	1.81E+02	1.81E+02	1.13E+02	1.12E+02	1.10E+02	1.10E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	5.19E+02	5.14E+02	5.37E+02	5.33E+02	1.78E+02	1.73E+02	1.05E+03	1.04E+03	1.03E+03	1.02E+03

See section 6.6 for a list acronyms used in this table



	North America									
	US Boston, MA		US Seattle, WA		US Dallas, TX		US Houston, TX		US Austin, TX	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.37E-01	1.23E-01	2.05E-01	1.91E-01	8.52E-01	8.38E-01	8.10E-01	7.95E-01	8.17E-01	8.03E-01
GWP-total [kg CO <sub>2</sub> eq]	5.58E+01	5.14E+01	1.11E+02	1.06E+02	4.81E+02	4.76E+02	4.66E+02	4.62E+02	4.68E+02	4.64E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	-4.61E-02	5.41E-02	2.60E-02	1.26E-01	-4.75E-02	5.27E-02	-5.00E-02	5.03E-02	-4.91E-02	5.11E-02
GWP-fossil [kg CO <sub>2</sub> eq]	5.58E+01	5.13E+01	1.11E+02	1.06E+02	4.81E+02	4.76E+02	4.66E+02	4.62E+02	4.68E+02	4.63E+02
GWP-luluc [kg CO <sub>2</sub> eq]	1.08E-01	9.06E-02	6.40E-02	4.65E-02	1.04E-01	8.61E-02	9.76E-02	8.01E-02	9.88E-02	8.12E-02
EP-freshwater [kg PO <sub>4</sub> eq]	9.95E-04	8.78E-04	3.61E-04	2.44E-04	4.57E-04	3.40E-04	4.30E-04	3.13E-04	4.35E-04	3.18E-04
EP-freshwater [kg P eq]	3.28E-04	2.90E-04	1.19E-04	8.06E-05	1.51E-04	1.12E-04	1.42E-04	1.03E-04	1.44E-04	1.05E-04
EP-marine [kg N eq]	2.50E-02	2.17E-02	4.07E-02	3.75E-02	1.38E-01	1.35E-01	1.36E-01	1.33E-01	1.36E-01	1.33E-01
EP-terrestrial [mol N eq]	2.38E-01	2.03E-01	4.29E-01	3.94E-01	1.50E+00	1.47E+00	1.48E+00	1.45E+00	1.48E+00	1.45E+00
ODP [kg CFC11 eq]	5.86E-13	-4.26E-09	6.16E-13	-4.26E-09	9.51E-13	-4.26E-09	8.84E-13	-4.26E-09	8.98E-13	-4.26E-09
POCP [kg NMVOC eq]	6.76E-02	5.77E-02	1.11E-01	1.01E-01	4.23E-01	4.13E-01	4.15E-01	4.06E-01	4.15E-01	4.06E-01
ADP-fossil [MJ]	2.08E+03	2.00E+03	1.25E+03	1.17E+03	7.14E+03	7.06E+03	6.96E+03	6.87E+03	6.97E+03	6.89E+03
ADP-min&met [kg Sb eq]	2.30E-05	2.16E-05	1.47E-05	1.33E-05	1.37E-04	1.35E-04	1.37E-04	1.35E-04	1.36E-04	1.35E-04
WDP [m <sup>3</sup> world eq.]	4.99E+01	4.93E+01	1.68E+02	1.68E+02	4.20E+01	4.14E+01	3.91E+01	3.85E+01	3.97E+01	3.91E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	5.49E+01	5.05E+01	1.10E+02	1.05E+02	4.73E+02	4.68E+02	4.59E+02	4.54E+02	4.60E+02	4.56E+02

See section 6.6 for a list acronyms used in this table

	North America									
	US NYC, NY		US Washington DC		US Miami, FL		US Atlanta, GA		US Chicago, IL	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.45E-01	1.30E-01	2.71E-01	2.57E-01	6.06E-01	5.92E-01	2.90E-01	2.75E-01	5.25E-01	5.11E-01
GWP-total [kg CO <sub>2</sub> eq]	2.67E+01	2.22E+01	1.45E+02	1.41E+02	5.83E+02	5.78E+02	2.88E+02	2.84E+02	2.26E+02	2.22E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	1.55E-01	2.55E-01	3.63E-02	1.37E-01	-2.54E-01	-1.54E-01	4.74E-02	1.48E-01	3.02E-03	1.03E-01
GWP-fossil [kg CO <sub>2</sub> eq]	2.63E+01	2.18E+01	1.45E+02	1.40E+02	5.83E+02	5.78E+02	2.88E+02	2.83E+02	2.26E+02	2.22E+02
GWP-luluc [kg CO <sub>2</sub> eq]	2.08E-01	1.90E-01	8.61E-02	6.85E-02	1.07E-01	8.95E-02	1.47E-01	1.29E-01	9.28E-02	7.52E-02
EP-freshwater [kg PO <sub>4</sub> eq]	1.14E-03	1.03E-03	4.86E-04	3.69E-04	6.90E-04	5.73E-04	9.52E-04	8.35E-04	3.93E-04	2.76E-04
EP-freshwater [kg P eq]	3.77E-04	3.39E-04	1.60E-04	1.22E-04	2.28E-04	1.89E-04	3.14E-04	2.76E-04	1.30E-04	9.12E-05
EP-marine [kg N eq]	2.81E-02	2.48E-02	5.24E-02	4.91E-02	1.74E-01	1.70E-01	8.52E-02	8.20E-02	8.37E-02	8.04E-02
EP-terrestrial [mol N eq]	2.75E-01	2.40E-01	5.50E-01	5.16E-01	1.88E+00	1.84E+00	8.84E-01	8.49E-01	8.76E-01	8.41E-01
ODP [kg CFC11 eq]	2.41E-13	-4.26E-09	8.30E-13	-4.26E-09	1.84E-13	-4.26E-09	2.84E-13	-4.26E-09	1.97E-13	-4.26E-09
POCP [kg NMVOC eq]	6.85E-02	5.87E-02	1.42E-01	1.33E-01	5.17E-01	5.07E-01	2.38E-01	2.28E-01	2.29E-01	2.20E-01
ADP-fossil [MJ]	2.11E+03	2.03E+03	1.61E+03	1.53E+03	9.38E+03	9.30E+03	4.67E+03	4.58E+03	3.35E+03	3.27E+03
ADP-min&met [kg Sb eq]	1.99E-05	1.85E-05	1.77E-05	1.63E-05	1.93E-04	1.91E-04	5.46E-05	5.32E-05	-1.96E-05	-2.10E-05
WDP [m <sup>3</sup> world eq]	1.65E+02	1.64E+02	2.27E+02	2.26E+02	5.09E+01	5.03E+01	4.27E+01	4.21E+01	3.65E+01	3.59E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	2.61E+01	2.16E+01	1.44E+02	1.39E+02	5.72E+02	5.67E+02	2.83E+02	2.79E+02	2.25E+02	2.20E+02

See section 6.6 for a list acronyms used in this table

	North America									
	US Portland, OR		US Los Angeles, CA		US Denver, CO		US Phoenix, AZ		US San Francisco, CA	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	2.14E-01	2.00E-01	3.81E-01	3.67E-01	4.92E-01	4.78E-01	7.24E-01	7.10E-01	2.97E-01	2.82E-01
GWP-total [kg CO <sub>2</sub> eq]	1.15E+02	1.10E+02	2.81E+02	2.76E+02	4.01E+02	3.96E+02	6.07E+02	6.03E+02	2.18E+02	2.13E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	2.84E-02	1.29E-01	1.76E-01	2.76E-01	-6.01E-02	4.01E-02	-7.87E-02	2.15E-02	1.56E-01	2.56E-01
GWP-fossil [kg CO <sub>2</sub> eq]	1.15E+02	1.10E+02	2.80E+02	2.76E+02	4.01E+02	3.96E+02	6.07E+02	6.03E+02	2.17E+02	2.13E+02
GWP-luluc [kg CO <sub>2</sub> eq]	6.78E-02	5.02E-02	2.99E-01	2.81E-01	8.38E-02	6.62E-02	1.40E-01	1.22E-01	2.52E-01	2.35E-01
EP-freshwater [kg PO <sub>4</sub> eq]	3.82E-04	2.66E-04	1.63E-03	1.51E-03	2.62E-04	1.45E-04	6.30E-04	5.13E-04	1.38E-03	1.26E-03
EP-freshwater [kg P eq]	1.26E-04	8.77E-05	5.38E-04	5.00E-04	8.64E-05	4.78E-05	2.08E-04	1.69E-04	4.55E-04	4.17E-04
EP-marine [kg N eq]	4.15E-02	3.83E-02	1.38E-01	1.34E-01	1.19E-01	1.15E-01	2.47E-01	2.44E-01	1.05E-01	1.01E-01
EP-terrestrial [mol N eq]	4.36E-01	4.02E-01	1.48E+00	1.44E+00	1.25E+00	1.22E+00	2.66E+00	2.63E+00	1.12E+00	1.09E+00
ODP [kg CFC11 eq]	6.53E-13	-4.26E-09	9.51E-12	-4.25E-09	1.62E-12	-4.26E-09	5.50E-12	-4.25E-09	8.07E-12	-4.25E-09
POCP [kg NMVOC eq]	1.13E-01	1.03E-01	3.79E-01	3.69E-01	3.26E-01	3.16E-01	6.81E-01	6.71E-01	2.87E-01	2.77E-01
ADP-fossil [MJ]	1.28E+03	1.19E+03	4.68E+03	4.60E+03	4.24E+03	4.16E+03	9.57E+03	9.49E+03	3.64E+03	3.56E+03
ADP-min&met [kg Sb eq]	1.42E-05	1.28E-05	1.90E-04	1.88E-04	3.22E-05	3.08E-05	1.61E-04	1.59E-04	1.51E-04	1.49E-04
WDP [m <sup>3</sup> world eq]	1.79E+02	1.78E+02	1.35E+02	1.35E+02	1.03E+02	1.02E+02	1.26E+02	1.25E+02	1.15E+02	1.14E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	1.13E+02	1.09E+02	2.75E+02	2.70E+02	3.96E+02	3.91E+02	5.98E+02	5.93E+02	2.13E+02	2.09E+02

See section 6.6 for a list acronyms used in this table

	Oceania									
	Australia Adelaide		Australia Brisbane		Australia Canberra		Australia Melbourne		Australia Perth	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.84E+00	1.82E+00	5.30E+00	5.29E+00	4.04E+00	4.03E+00	2.64E+00	2.62E+00	3.65E+00	3.63E+00
GWP-total [kg CO <sub>2</sub> eq]	5.66E+02	5.61E+02	8.34E+02	8.29E+02	5.88E+02	5.84E+02	6.97E+02	6.93E+02	6.81E+02	6.76E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	1.25E-03	1.04E-01	-2.35E-01	-1.33E-01	-1.58E-01	-5.60E-02	-2.56E-02	7.69E-02	-1.43E-01	-4.07E-02
GWP-fossil [kg CO <sub>2</sub> eq]	5.66E+02	5.61E+02	8.34E+02	8.29E+02	5.88E+02	5.84E+02	6.97E+02	6.93E+02	6.81E+02	6.77E+02
GWP-luluc [kg CO <sub>2</sub> eq]	1.10E-02	-6.49E-03	2.15E-02	4.01E-03	1.84E-02	8.38E-04	6.39E-03	-1.11E-02	1.87E-02	1.19E-03
EP-freshwater [kg PO <sub>4</sub> eq]	4.41E-05	-6.98E-05	5.63E-05	-5.75E-05	6.62E-05	-4.77E-05	4.47E-05	-6.92E-05	4.54E-05	-6.84E-05
EP-freshwater [kg P eq]	1.45E-05	-2.30E-05	1.86E-05	-1.90E-05	2.18E-05	-1.57E-05	1.47E-05	-2.28E-05	1.50E-05	-2.26E-05
EP-marine [kg N eq]	3.88E-01	3.84E-01	1.10E+00	1.10E+00	7.56E-01	7.52E-01	3.66E-01	3.62E-01	8.53E-01	8.50E-01
EP-terrestrial [mol N eq]	4.27E+00	4.23E+00	1.20E+01	1.20E+01	8.27E+00	8.23E+00	4.04E+00	4.00E+00	9.33E+00	9.29E+00
ODP [kg CFC11 eq]	1.43E-12	-4.25E-09	4.91E-14	-4.25E-09	7.04E-13	-4.25E-09	3.06E-13	-4.25E-09	3.97E-13	-4.25E-09
POCP [kg NMVOC eq]	1.10E+00	1.09E+00	3.06E+00	3.05E+00	2.12E+00	2.11E+00	1.08E+00	1.07E+00	2.36E+00	2.35E+00
ADP-fossil [MJ]	6.68E+03	6.59E+03	9.18E+03	9.10E+03	5.99E+03	5.90E+03	6.75E+03	6.67E+03	8.51E+03	8.43E+03
ADP-min&met [kg Sb eq]	5.82E-05	5.68E-05	7.44E-06	6.02E-06	8.69E-06	7.27E-06	7.52E-06	6.11E-06	2.98E-05	2.84E-05
WDP [m <sup>3</sup> world eq]	1.70E+02	1.69E+02	1.58E+02	1.57E+02	1.91E+02	1.90E+02	2.95E+02	2.95E+02	1.24E+02	1.24E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	5.60E+02	5.56E+02	8.27E+02	8.22E+02	5.83E+02	5.79E+02	6.91E+02	6.87E+02	6.74E+02	6.70E+02

See section 6.6 for a list acronyms used in this table

	Oceania			
	Australia Sydney		New Zealand Auckland	
	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	4.49E+00	4.47E+00	3.22E-01	3.05E-01
GWP-total [kg CO <sub>2</sub> eq]	6.83E+02	6.78E+02	7.60E+01	7.16E+01
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.74E-01	-7.18E-02	3.77E-01	4.79E-01
GWP-fossil [kg CO <sub>2</sub> eq]	6.83E+02	6.79E+02	7.55E+01	7.10E+01
GWP-luluc [kg CO <sub>2</sub> eq]	2.12E-02	3.67E-03	1.44E-01	1.27E-01
EP-freshwater [kg PO <sub>4</sub> eq]	7.42E-05	-3.97E-05	8.76E-04	7.62E-04
EP-freshwater [kg P eq]	2.45E-05	-1.31E-05	2.89E-04	2.51E-04
EP-marine [kg N eq]	8.68E-01	8.64E-01	8.07E-02	7.69E-02
EP-terrestrial [mol N eq]	9.49E+00	9.45E+00	8.63E-01	8.23E-01
ODP [kg CFC11 eq]	7.67E-13	-4.25E-09	2.25E-13	-4.25E-09
POCP [kg NMVOC eq]	2.43E+00	2.42E+00	2.18E-01	2.07E-01
ADP-fossil [MJ]	7.23E+03	7.14E+03	8.37E+02	7.53E+02
ADP-min&met [kg Sb eq]	1.26E-05	1.12E-05	2.04E-05	1.90E-05
WDP [m <sup>3</sup> world eq.]	2.07E+02	2.07E+02	1.20E+02	1.20E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	6.77E+02	6.73E+02	7.49E+01	7.04E+01

See section 6.6 for a list acronyms used in this table

### 6.2.3 Potential net environmental benefits of 1 m<sup>2</sup> film applied to clear dual pane glass

	Europe									
	Belgium Brussels		Switzerland Geneva		Greece Athens		Germany Berlin		Spain Madrid	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	4.35E-02	2.84E-02	3.38E-02	1.87E-02	1.46E+00	1.44E+00	1.46E-01	1.31E-01	3.83E-01	3.68E-01
GWP-total [kg CO <sub>2</sub> eq]	1.73E+01	1.29E+01	7.33E+00	2.89E+00	2.88E+02	2.83E+02	7.38E+01	6.94E+01	1.07E+02	1.03E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	6.05E-02	1.77E-01	1.32E-01	2.49E-01	1.88E-01	3.05E-01	5.89E-01	7.06E-01	4.81E-02	1.65E-01
GWP-fossil [kg CO <sub>2</sub> eq]	1.72E+01	1.26E+01	7.11E+00	2.58E+00	2.87E+02	2.83E+02	7.30E+01	6.85E+01	1.07E+02	1.02E+02
GWP-luluc [kg CO <sub>2</sub> eq]	5.41E-02	3.60E-02	8.16E-02	6.35E-02	7.88E-02	6.07E-02	2.29E-01	2.11E-01	5.58E-02	3.77E-02
EP-freshwater [kg PO <sub>4</sub> eq]	4.34E-04	3.31E-04	4.71E-04	3.68E-04	4.05E-04	3.02E-04	1.21E-03	1.11E-03	3.95E-04	2.92E-04
EP-freshwater [kg P eq]	1.43E-04	1.09E-04	1.55E-04	1.21E-04	1.34E-04	9.97E-05	3.99E-04	3.65E-04	1.30E-04	9.65E-05
EP-marine [kg N eq]	1.43E-02	1.08E-02	1.45E-02	1.11E-02	1.49E-01	1.46E-01	3.92E-02	3.58E-02	8.67E-02	8.32E-02
EP-terrestrial [mol N eq]	1.43E-01	1.07E-01	1.48E-01	1.11E-01	1.61E+00	1.57E+00	4.06E-01	3.69E-01	9.33E-01	8.97E-01
ODP [kg CFC11 eq]	1.59E-12	-4.26E-09	1.33E-12	-4.26E-09	4.48E-12	-4.25E-09	2.97E-12	-4.26E-09	1.96E-12	-4.26E-09
POCP [kg NMVOC eq]	3.52E-02	2.48E-02	2.97E-02	1.92E-02	4.72E-01	4.62E-01	9.61E-02	8.57E-02	2.45E-01	2.34E-01
ADP-fossil [MJ]	6.71E+02	5.88E+02	6.49E+02	5.66E+02	2.67E+03	2.58E+03	8.56E+02	7.72E+02	1.84E+03	1.75E+03
ADP-min&met [kg Sb eq]	1.69E-05	1.55E-05	1.73E-05	1.59E-05	4.96E-05	4.82E-05	3.47E-05	3.33E-05	3.17E-05	3.03E-05
WDP [m <sup>3</sup> world eq]	2.29E+00	1.68E+00	3.48E+00	2.88E+00	1.42E+02	1.41E+02	2.12E+00	1.51E+00	1.21E+02	1.20E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	1.70E+01	1.25E+01	7.84E+00	3.36E+00	2.85E+02	2.80E+02	7.30E+01	6.86E+01	1.05E+02	1.01E+02

See section 6.6 for a list acronyms used in this table

	Europe									
	Portugal Lisbon		UK London		Italy Rome		Poland Warsaw		Denmark Copenhagen	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	3.39E-01	3.24E-01	1.90E-01	1.75E-01	1.96E-01	1.81E-01	5.81E-01	5.66E-01	4.46E-02	2.95E-02
GWP-total [kg CO <sub>2</sub> eq]	1.63E+02	1.58E+02	4.47E+01	4.03E+01	9.27E+01	8.83E+01	1.34E+02	1.29E+02	1.40E+01	9.56E+00
GWP-biogenic [kg CO <sub>2</sub> eq]	1.21E-01	2.38E-01	6.93E-01	8.10E-01	7.45E-01	8.62E-01	4.92E-02	1.66E-01	-6.53E-02	5.17E-02
GWP-fossil [kg CO <sub>2</sub> eq]	1.62E+02	1.58E+02	4.40E+01	3.95E+01	9.17E+01	8.72E+01	1.34E+02	1.29E+02	1.40E+01	9.45E+00
GWP-luluc [kg CO <sub>2</sub> eq]	1.14E-01	9.58E-02	1.67E-02	-1.39E-03	2.92E-01	2.74E-01	5.42E-02	3.61E-02	6.75E-02	4.94E-02
EP-freshwater [kg PO <sub>4</sub> eq]	1.06E-03	9.54E-04	1.19E-04	1.65E-05	1.55E-03	1.45E-03	5.05E-04	4.02E-04	5.24E-04	4.21E-04
EP-freshwater [kg P eq]	3.49E-04	3.15E-04	3.94E-05	5.46E-06	5.12E-04	4.78E-04	1.67E-04	1.33E-04	1.73E-04	1.39E-04
EP-marine [kg N eq]	8.63E-02	8.29E-02	4.16E-02	3.82E-02	4.88E-02	4.53E-02	8.87E-02	8.52E-02	1.19E-02	8.46E-03
EP-terrestrial [mol N eq]	9.16E-01	8.80E-01	4.49E-01	4.12E-01	5.14E-01	4.78E-01	9.44E-01	9.08E-01	1.13E-01	7.60E-02
ODP [kg CFC11 eq]	1.65E-12	-4.26E-09	1.14E-12	-4.26E-09	3.93E-12	-4.25E-09	3.18E-13	-4.26E-09	1.03E-12	-4.26E-09
POCP [kg NMVOC eq]	2.51E-01	2.40E-01	1.17E-01	1.07E-01	1.31E-01	1.21E-01	2.57E-01	2.47E-01	2.68E-02	1.64E-02
ADP-fossil [MJ]	1.92E+03	1.83E+03	8.39E+02	7.56E+02	1.28E+03	1.20E+03	1.15E+03	1.06E+03	5.30E+01	-3.01E+01
ADP-min&met [kg Sb eq]	3.35E-05	3.21E-05	1.25E-05	1.11E-05	4.61E-05	4.47E-05	5.56E-06	4.15E-06	1.83E-05	1.69E-05
WDP [m <sup>3</sup> world eq.]	1.30E+02	1.29E+02	2.57E+00	1.96E+00	3.72E+01	3.66E+01	1.65E+00	1.05E+00	3.45E+00	2.85E+00
GWP-GHG [kg CO <sub>2</sub> eq.]	1.59E+02	1.55E+02	4.38E+01	3.93E+01	9.07E+01	8.62E+01	1.33E+02	1.28E+02	1.37E+01	9.21E+00

See section 6.6 for a list acronyms used in this table

	Europe									
	Norway Oslo		Sweden Stockholm		Finland Helsinki		Hungary Szombathely		Romania Bucharest	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	-1.89E-03	-1.70E-02	1.22E-02	-2.94E-03	7.76E-02	6.25E-02	4.58E-01	4.43E-01	1.00E+00	9.89E-01
GWP-total [kg CO <sub>2</sub> eq]	-1.65E+01	-2.09E+01	-1.75E+01	-2.19E+01	-1.22E+00	-5.66E+00	6.37E+01	5.92E+01	8.37E+01	7.92E+01
GWP-biogenic [kg CO <sub>2</sub> eq]	-7.66E-03	1.09E-01	-2.93E-02	8.77E-02	1.05E-01	2.22E-01	2.28E-01	3.45E-01	2.93E-02	1.46E-01
GWP-fossil [kg CO <sub>2</sub> eq]	-1.64E+01	-2.10E+01	-1.74E+01	-2.20E+01	-1.35E+00	-5.89E+00	6.33E+01	5.88E+01	8.36E+01	7.91E+01
GWP-luluc [kg CO <sub>2</sub> eq]	1.39E-03	-1.67E-02	1.54E-02	-2.71E-03	2.42E-02	6.06E-03	9.03E-02	7.22E-02	1.26E-02	-5.47E-03
EP-freshwater [kg PO <sub>4</sub> eq]	2.06E-05	-8.23E-05	3.53E-04	2.50E-04	1.64E-04	6.06E-05	8.89E-04	7.86E-04	1.14E-04	1.11E-05
EP-freshwater [kg P eq]	6.80E-06	-2.72E-05	1.16E-04	8.25E-05	5.40E-05	2.00E-05	2.93E-04	2.59E-04	3.76E-05	3.65E-06
EP-marine [kg N eq]	-1.08E-03	-4.54E-03	4.50E-03	1.05E-03	1.41E-02	1.07E-02	6.04E-02	5.69E-02	6.91E-02	6.56E-02
EP-terrestrial [mol N eq]	-1.33E-02	-4.98E-02	3.31E-02	-3.39E-03	1.49E-01	1.12E-01	6.21E-01	5.84E-01	7.47E-01	7.10E-01
ODP [kg CFC11 eq]	3.14E-14	-4.26E-09	1.37E-13	-4.26E-09	6.51E-14	-4.26E-09	5.33E-13	-4.26E-09	1.88E-12	-4.26E-09
POCP [kg NMVOC eq]	-3.79E-03	-1.42E-02	7.33E-03	-3.12E-03	4.00E-02	2.95E-02	1.70E-01	1.60E-01	2.35E-01	2.24E-01
ADP-fossil [MJ]	-3.03E+02	-3.86E+02	1.62E+02	7.87E+01	3.23E+02	2.40E+02	1.50E+03	1.41E+03	1.33E+03	1.25E+03
ADP-min&met [kg Sb eq]	5.41E-06	4.00E-06	6.72E-06	5.31E-06	2.07E-06	6.54E-07	7.53E-06	6.12E-06	2.28E-05	2.14E-05
WDP [m <sup>3</sup> world eq.]	9.71E-01	3.68E-01	5.71E+00	5.11E+00	2.94E+00	2.34E+00	4.15E+00	3.54E+00	1.61E+01	1.55E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	-1.63E+01	-2.08E+01	-1.73E+01	-2.18E+01	-1.21E+00	-5.68E+00	6.26E+01	5.81E+01	8.28E+01	7.83E+01

See section 6.6 for a list acronyms used in this table

	Europe								Asia	
	France Paris		Netherlands Amsterdam		Ireland Dublin		Czech Republic Prague		Turkey Istanbul	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	2.34E-02	8.30E-03	9.82E-02	8.31E-02	1.34E-01	1.19E-01	2.67E-01	2.52E-01	2.08E+00	2.07E+00
GWP-total [kg CO <sub>2</sub> eq]	-1.01E+01	-1.45E+01	6.37E+01	5.93E+01	5.33E+01	4.89E+01	7.09E+01	6.65E+01	1.40E+02	1.36E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	3.18E-02	1.49E-01	9.68E-02	2.14E-01	1.81E-01	2.98E-01	3.32E-01	4.49E-01	7.06E-02	1.42E-01
GWP-fossil [kg CO <sub>2</sub> eq]	-1.01E+01	-1.47E+01	6.36E+01	5.90E+01	5.31E+01	4.86E+01	7.05E+01	6.59E+01	1.40E+02	1.35E+02
GWP-luluc [kg CO <sub>2</sub> eq]	2.11E-02	3.02E-03	7.35E-02	5.54E-02	7.27E-03	-1.09E-02	1.24E-01	1.06E-01	4.96E-02	3.21E-02
EP-freshwater [kg PO <sub>4</sub> eq]	1.43E-04	3.99E-05	5.91E-04	4.88E-04	2.87E-05	-7.43E-05	7.35E-04	6.32E-04	2.09E-04	9.70E-05
EP-freshwater [kg P eq]	4.71E-05	1.32E-05	1.95E-04	1.61E-04	9.47E-06	-2.45E-05	2.43E-04	2.09E-04	6.90E-05	3.21E-05
EP-marine [kg N eq]	3.91E-03	4.54E-04	3.04E-02	2.70E-02	2.71E-02	2.37E-02	4.84E-02	4.49E-02	1.68E-01	1.65E-01
EP-terrestrial [mol N eq]	2.78E-02	-8.71E-03	3.18E-01	2.81E-01	2.97E-01	2.60E-01	5.06E-01	4.69E-01	1.84E+00	1.80E+00
ODP [kg CFC11 eq]	6.09E-13	-4.26E-09	8.78E-13	-4.26E-09	2.67E-13	-4.26E-09	1.11E-12	-4.26E-09	1.58E-13	-4.26E-09
POCP [kg NMVOC eq]	6.35E-03	-4.10E-03	7.75E-02	6.70E-02	7.78E-02	6.73E-02	1.33E-01	1.23E-01	5.54E-01	5.43E-01
ADP-fossil [MJ]	1.19E+03	1.10E+03	6.92E+02	6.09E+02	5.48E+02	4.65E+02	9.30E+02	8.46E+02	1.60E+03	1.52E+03
ADP-min&met [kg Sb eq]	7.66E-06	6.25E-06	1.18E-05	1.03E-05	7.61E-06	6.20E-06	1.15E-05	1.01E-05	8.74E-06	7.32E-06
WDP [m <sup>3</sup> world eq]	4.89E+00	4.28E+00	2.31E+00	1.71E+00	6.31E-01	2.74E-02	1.33E+00	7.26E-01	1.17E+02	1.16E+02
GWP-GHG [kg CO <sub>2</sub> eq.]	-9.96E+00	-1.44E+01	6.28E+01	5.83E+01	5.27E+01	4.82E+01	7.01E+01	6.56E+01	1.38E+02	1.34E+02

See section 6.6 for a list acronyms used in this table

	Asia									
	Saudi Arabia Riyadh		UAE Abu Dhabi		India New Delhi		India Bombay		Thailand Bangkok	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	8.21E+00	8.20E+00	1.03E+00	1.01E+00	6.62E+00	6.60E+00	6.73E+00	6.71E+00	2.75E+00	2.73E+00
GWP-total [kg CO <sub>2</sub> eq]	4.65E+02	4.60E+02	3.91E+02	3.87E+02	5.09E+02	5.05E+02	5.20E+02	5.16E+02	3.01E+02	2.97E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.50E-02	5.61E-02	-1.83E-02	5.29E-02	-1.12E-01	-4.12E-02	-1.14E-01	-4.32E-02	4.64E-02	1.18E-01
GWP-fossil [kg CO <sub>2</sub> eq]	4.65E+02	4.60E+02	3.91E+02	3.87E+02	5.09E+02	5.04E+02	5.20E+02	5.15E+02	3.00E+02	2.96E+02
GWP-luluc [kg CO <sub>2</sub> eq]	5.60E-03	-1.20E-02	7.55E-03	-1.00E-02	6.77E-01	6.60E-01	6.88E-01	6.70E-01	1.16E+00	1.14E+00
EP-freshwater [kg PO <sub>4</sub> eq]	1.10E-04	-2.18E-06	1.59E-05	-9.62E-05	8.64E-04	7.52E-04	8.78E-04	7.65E-04	1.66E-03	1.55E-03
EP-freshwater [kg P eq]	3.63E-05	-6.92E-07	5.26E-06	-3.17E-05	2.85E-04	2.48E-04	2.90E-04	2.53E-04	5.48E-04	5.11E-04
EP-marine [kg N eq]	5.18E-01	5.14E-01	3.86E-01	3.83E-01	7.54E-01	7.50E-01	7.69E-01	7.65E-01	3.66E-01	3.62E-01
EP-terrestrial [mol N eq]	5.67E+00	5.63E+00	4.23E+00	4.19E+00	8.33E+00	8.29E+00	8.49E+00	8.45E+00	4.13E+00	4.09E+00
ODP [kg CFC11 eq]	3.49E-15	-4.26E-09	3.70E-14	-4.26E-09	5.60E-13	-4.26E-09	5.68E-13	-4.26E-09	1.47E-12	-4.26E-09
POCP [kg NMVOC eq]	1.84E+00	1.83E+00	1.06E+00	1.05E+00	2.31E+00	2.30E+00	2.36E+00	2.35E+00	1.12E+00	1.11E+00
ADP-fossil [MJ]	7.04E+03	6.95E+03	6.58E+03	6.49E+03	5.25E+03	5.17E+03	5.39E+03	5.31E+03	4.15E+03	4.07E+03
ADP-min&met [kg Sb eq]	1.29E-06	-1.27E-07	4.07E-06	2.65E-06	1.94E-05	1.80E-05	1.98E-05	1.84E-05	3.63E-05	3.49E-05
WDP [m <sup>3</sup> world eq]	2.12E+01	2.06E+01	7.82E+00	7.22E+00	5.92E+01	5.86E+01	6.01E+01	5.95E+01	1.24E+01	1.18E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	4.63E+02	4.58E+02	3.88E+02	3.83E+02	5.03E+02	4.99E+02	5.14E+02	5.10E+02	2.97E+02	2.92E+02

See section 6.6 for a list acronyms used in this table

	Asia		Africa							
	China Hong Kong		Egypt Cairo		Kenya Nairobi		South Africa Johannesburg		South Africa Cape Town	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.23E+00	1.22E+00	3.11E+00	3.09E+00	1.73E+00	1.72E+00	6.35E+00	6.33E+00	5.96E+00	5.94E+00
GWP-total [kg CO <sub>2</sub> eq]	2.55E+02	2.51E+02	2.57E+02	2.53E+02	8.74E+01	8.30E+01	5.31E+02	5.26E+02	4.97E+02	4.93E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	-1.35E-01	-6.41E-02	-1.74E-02	6.53E-02	-1.48E-02	6.79E-02	-3.77E-01	-2.95E-01	-3.54E-01	-2.71E-01
GWP-fossil [kg CO <sub>2</sub> eq]	2.55E+02	2.51E+02	2.57E+02	2.53E+02	8.74E+01	8.29E+01	5.31E+02	5.26E+02	4.98E+02	4.93E+02
GWP-luluc [kg CO <sub>2</sub> eq]	1.83E-01	1.65E-01	6.54E-03	-1.16E-02	1.05E-02	-7.65E-03	1.12E-01	9.40E-02	1.05E-01	8.71E-02
EP-freshwater [kg PO <sub>4</sub> eq]	2.21E-04	1.08E-04	3.37E-05	-8.15E-05	2.38E-04	1.23E-04	1.48E-04	3.29E-05	1.39E-04	2.38E-05
EP-freshwater [kg P eq]	7.28E-05	3.58E-05	1.11E-05	-2.70E-05	7.86E-05	4.04E-05	4.89E-05	1.07E-05	4.59E-05	7.71E-06
EP-marine [kg N eq]	2.06E-01	2.02E-01	2.69E-01	2.66E-01	7.39E-02	7.02E-02	7.92E-01	7.88E-01	7.43E-01	7.39E-01
EP-terrestrial [mol N eq]	2.25E+00	2.22E+00	2.95E+00	2.91E+00	8.01E-01	7.62E-01	8.67E+00	8.63E+00	8.13E+00	8.09E+00
ODP [kg CFC11 eq]	6.69E-13	-4.26E-09	1.09E-13	-4.26E-09	3.00E-14	-4.26E-09	4.54E-13	-4.26E-09	4.26E-13	-4.26E-09
POCP [kg NMVOC eq]	6.32E-01	6.20E-01	8.97E-01	8.86E-01	3.15E-01	3.04E-01	2.37E+00	2.36E+00	2.22E+00	2.21E+00
ADP-fossil [MJ]	2.59E+03	2.50E+03	3.89E+03	3.81E+03	7.96E+02	7.12E+02	5.24E+03	5.15E+03	4.91E+03	4.82E+03
ADP-min&met [kg Sb eq]	1.28E-05	1.14E-05	7.15E-06	5.73E-06	1.02E-05	8.77E-06	5.16E-06	3.74E-06	4.84E-06	3.42E-06
WDP [m <sup>3</sup> world eq]	8.43E+01	8.37E+01	8.99E+01	8.93E+01	8.78E+01	8.72E+01	5.56E+01	5.50E+01	5.21E+01	5.15E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	2.50E+02	2.46E+02	2.54E+02	2.50E+02	8.60E+01	8.15E+01	5.19E+02	5.14E+02	4.86E+02	4.82E+02

See section 6.6 for a list acronyms used in this table



Reference	North America									
	US Boston, MA		US Seattle, WA		US Dallas, TX		US Houston, TX		US Austin, TX	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	7.84E-02	6.41E-02	1.08E-01	9.33E-02	4.09E-01	3.94E-01	3.88E-01	3.73E-01	3.89E-01	3.75E-01
GWP-total [kg CO <sub>2</sub> eq]	3.86E+01	3.41E+01	5.89E+01	5.45E+01	2.32E+02	2.27E+02	2.24E+02	2.19E+02	2.23E+02	2.19E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	-2.63E-02	7.39E-02	1.22E-02	1.12E-01	-2.33E-02	7.69E-02	-2.41E-02	7.61E-02	-2.34E-02	7.68E-02
GWP-fossil [kg CO <sub>2</sub> eq]	3.86E+01	3.40E+01	5.89E+01	5.43E+01	2.31E+02	2.27E+02	2.24E+02	2.19E+02	2.23E+02	2.19E+02
GWP-luluc [kg CO <sub>2</sub> eq]	5.55E-02	3.79E-02	3.24E-02	1.49E-02	4.96E-02	3.21E-02	4.67E-02	2.92E-02	4.71E-02	2.95E-02
EP-freshwater [kg PO <sub>4</sub> eq]	5.07E-04	3.90E-04	1.83E-04	6.57E-05	2.19E-04	1.02E-04	2.06E-04	8.87E-05	2.07E-04	9.05E-05
EP-freshwater [kg P eq]	1.67E-04	1.29E-04	6.03E-05	2.17E-05	7.22E-05	3.36E-05	6.78E-05	2.93E-05	6.84E-05	2.99E-05
EP-marine [kg N eq]	1.63E-02	1.30E-02	2.24E-02	1.91E-02	6.68E-02	6.35E-02	6.54E-02	6.21E-02	6.48E-02	6.16E-02
EP-terrestrial [mol N eq]	1.61E-01	1.27E-01	2.36E-01	2.02E-01	7.27E-01	6.93E-01	7.13E-01	6.78E-01	7.07E-01	6.72E-01
ODP [kg CFC11 eq]	2.97E-13	-4.26E-09	3.10E-13	-4.26E-09	4.54E-13	-4.26E-09	4.23E-13	-4.26E-09	4.28E-13	-4.26E-09
POCP [kg NMVOC eq]	4.52E-02	3.53E-02	6.12E-02	5.13E-02	2.04E-01	1.94E-01	2.00E-01	1.90E-01	1.98E-01	1.88E-01
ADP-fossil [MJ]	1.22E+03	1.14E+03	6.80E+02	5.96E+02	3.44E+03	3.36E+03	3.34E+03	3.26E+03	3.32E+03	3.24E+03
ADP-min&met [kg Sb eq]	1.68E-05	1.54E-05	9.00E-06	7.59E-06	6.62E-05	6.48E-05	6.59E-05	6.45E-05	6.50E-05	6.35E-05
WDP [m <sup>3</sup> world eq]	2.54E+01	2.48E+01	8.47E+01	8.41E+01	2.01E+01	1.95E+01	1.87E+01	1.81E+01	1.89E+01	1.83E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	3.79E+01	3.34E+01	5.82E+01	5.37E+01	2.28E+02	2.23E+02	2.20E+02	2.16E+02	2.19E+02	2.15E+02

See section 6.6 for a list acronyms used in this table

	North America									
	US NYC, NY		US Washington DC		US Miami, FL		US Atlanta, GA		US Chicago, IL	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	7.62E-02	6.19E-02	1.37E-01	1.23E-01	2.83E-01	2.68E-01	1.46E-01	1.32E-01	2.67E-01	2.52E-01
GWP-total [kg CO <sub>2</sub> eq]	1.86E+01	1.42E+01	7.44E+01	6.99E+01	2.72E+02	2.67E+02	1.46E+02	1.42E+02	1.19E+02	1.15E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	7.48E-02	1.75E-01	1.68E-02	1.17E-01	-1.19E-01	-1.84E-02	2.25E-02	1.23E-01	-4.62E-04	9.98E-02
GWP-fossil [kg CO <sub>2</sub> eq]	1.84E+01	1.39E+01	7.43E+01	6.98E+01	2.72E+02	2.67E+02	1.46E+02	1.41E+02	1.19E+02	1.15E+02
GWP-luluc [kg CO <sub>2</sub> eq]	1.03E-01	8.53E-02	4.23E-02	2.48E-02	5.00E-02	3.24E-02	7.29E-02	5.53E-02	4.66E-02	2.90E-02
EP-freshwater [kg PO <sub>4</sub> eq]	5.66E-04	4.49E-04	2.39E-04	1.22E-04	3.22E-04	2.05E-04	4.73E-04	3.56E-04	1.97E-04	8.03E-05
EP-freshwater [kg P eq]	1.87E-04	1.48E-04	7.87E-05	4.02E-05	1.06E-04	6.77E-05	1.56E-04	1.17E-04	6.51E-05	2.65E-05
EP-marine [kg N eq]	1.58E-02	1.25E-02	2.76E-02	2.44E-02	8.08E-02	7.76E-02	4.34E-02	4.01E-02	4.40E-02	4.07E-02
EP-terrestrial [mol N eq]	1.57E-01	1.23E-01	2.91E-01	2.57E-01	8.74E-01	8.40E-01	4.51E-01	4.17E-01	4.62E-01	4.28E-01
ODP [kg CFC11 eq]	1.19E-13	-4.26E-09	4.06E-13	-4.26E-09	8.60E-14	-4.26E-09	1.41E-13	-4.26E-09	9.82E-14	-4.26E-09
POCP [kg NMVOC eq]	3.97E-02	2.98E-02	7.54E-02	6.55E-02	2.41E-01	2.31E-01	1.21E-01	1.11E-01	1.21E-01	1.11E-01
ADP-fossil [MJ]	1.13E+03	1.05E+03	8.44E+02	7.61E+02	4.37E+03	4.29E+03	2.37E+03	2.28E+03	1.77E+03	1.69E+03
ADP-min&met [kg Sb eq]	1.25E-05	1.11E-05	1.04E-05	8.94E-06	8.96E-05	8.82E-05	2.87E-05	2.73E-05	-6.31E-06	-7.72E-06
WDP [m <sup>3</sup> world eq]	8.14E+01	8.08E+01	1.11E+02	1.10E+02	2.38E+01	2.32E+01	2.12E+01	2.06E+01	1.82E+01	1.76E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	1.82E+01	1.37E+01	7.35E+01	6.91E+01	2.66E+02	2.62E+02	1.44E+02	1.39E+02	1.18E+02	1.14E+02

See section 6.6 for a list acronyms used in this table

	North America									
	US Portland, OR		US Los Angeles, CA		US Denver, CO		US Phoenix, AZ		US San Francisco, CA	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.14E-01	9.97E-02	1.85E-01	1.70E-01	2.48E-01	2.33E-01	3.48E-01	3.34E-01	1.47E-01	1.32E-01
GWP-total [kg CO <sub>2</sub> eq]	6.24E+01	5.80E+01	1.36E+02	1.31E+02	2.01E+02	1.97E+02	2.91E+02	2.87E+02	1.08E+02	1.03E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	1.29E-02	1.13E-01	8.45E-02	1.85E-01	-3.08E-02	6.94E-02	-3.83E-02	6.19E-02	7.51E-02	1.75E-01
GWP-fossil [kg CO <sub>2</sub> eq]	6.24E+01	5.79E+01	1.36E+02	1.31E+02	2.01E+02	1.97E+02	2.91E+02	2.87E+02	1.07E+02	1.03E+02
GWP-luluc [kg CO <sub>2</sub> eq]	3.44E-02	1.68E-02	1.44E-01	1.26E-01	4.15E-02	2.39E-02	6.64E-02	4.89E-02	1.23E-01	1.05E-01
EP-freshwater [kg PO <sub>4</sub> eq]	1.93E-04	7.65E-05	7.84E-04	6.67E-04	1.30E-04	1.28E-05	3.00E-04	1.83E-04	6.71E-04	5.54E-04
EP-freshwater [kg P eq]	6.38E-05	2.52E-05	2.59E-04	2.20E-04	4.28E-05	4.22E-06	9.89E-05	6.03E-05	2.21E-04	1.83E-04
EP-marine [kg N eq]	2.37E-02	2.05E-02	6.68E-02	6.35E-02	6.09E-02	5.76E-02	1.19E-01	1.16E-01	5.20E-02	4.87E-02
EP-terrestrial [mol N eq]	2.51E-01	2.16E-01	7.17E-01	6.82E-01	6.45E-01	6.10E-01	1.28E+00	1.25E+00	5.56E-01	5.22E-01
ODP [kg CFC11 eq]	3.28E-13	-4.26E-09	4.57E-12	-4.25E-09	7.95E-13	-4.26E-09	2.61E-12	-4.26E-09	3.92E-12	-4.25E-09
POCP [kg NMVOC eq]	6.49E-02	5.50E-02	1.84E-01	1.74E-01	1.67E-01	1.57E-01	3.29E-01	3.19E-01	1.43E-01	1.33E-01
ADP-fossil [MJ]	7.21E+02	6.38E+02	2.27E+03	2.18E+03	2.16E+03	2.07E+03	4.59E+03	4.51E+03	1.80E+03	1.72E+03
ADP-min&met [kg Sb eq]	9.56E-06	8.15E-06	9.17E-05	9.03E-05	1.81E-05	1.67E-05	7.78E-05	7.64E-05	7.42E-05	7.28E-05
WDP [m <sup>3</sup> world eq.]	8.97E+01	8.91E+01	6.51E+01	6.45E+01	5.04E+01	4.98E+01	5.97E+01	5.91E+01	5.58E+01	5.52E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	6.17E+01	5.72E+01	1.33E+02	1.29E+02	1.99E+02	1.94E+02	2.87E+02	2.82E+02	1.05E+02	1.01E+02

See section 6.6 for a list acronyms used in this table

	Oceania									
	Australia Adelaide		Australia Brisbane		Australia Canberra		Australia Melbourne		Australia Perth	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	8.88E-01	8.72E-01	2.52E+00	2.50E+00	2.01E+00	2.00E+00	1.34E+00	1.32E+00	1.72E+00	1.70E+00
GWP-total [kg CO <sub>2</sub> eq]	2.75E+02	2.70E+02	3.96E+02	3.92E+02	2.96E+02	2.91E+02	3.55E+02	3.50E+02	3.21E+02	3.17E+02
GWP-biogenic [kg CO <sub>2</sub> eq]	5.05E-04	1.03E-01	-1.12E-01	-9.40E-03	-7.88E-02	2.36E-02	-1.31E-02	8.94E-02	-6.75E-02	3.50E-02
GWP-fossil [kg CO <sub>2</sub> eq]	2.75E+02	2.70E+02	3.96E+02	3.92E+02	2.96E+02	2.91E+02	3.55E+02	3.50E+02	3.21E+02	3.17E+02
GWP-luluc [kg CO <sub>2</sub> eq]	5.37E-03	-1.22E-02	1.02E-02	-7.29E-03	9.23E-03	-8.30E-03	3.35E-03	-1.42E-02	8.83E-03	-8.70E-03
EP-freshwater [kg PO <sub>4</sub> eq]	2.13E-05	-9.25E-05	2.68E-05	-8.71E-05	3.30E-05	-8.08E-05	2.27E-05	-9.12E-05	2.14E-05	-9.24E-05
EP-freshwater [kg P eq]	7.04E-06	-3.05E-05	8.84E-06	-2.87E-05	1.09E-05	-2.67E-05	7.48E-06	-3.01E-05	7.07E-06	-3.05E-05
EP-marine [kg N eq]	1.89E-01	1.85E-01	5.23E-01	5.19E-01	3.79E-01	3.75E-01	1.89E-01	1.85E-01	4.03E-01	3.99E-01
EP-terrestrial [mol N eq]	2.08E+00	2.04E+00	5.72E+00	5.68E+00	4.15E+00	4.11E+00	2.09E+00	2.05E+00	4.40E+00	4.36E+00
ODP [kg CFC11 eq]	6.88E-13	-4.25E-09	2.33E-14	-4.25E-09	3.50E-13	-4.25E-09	1.53E-13	-4.25E-09	1.87E-13	-4.25E-09
POCP [kg NMVOC eq]	5.34E-01	5.23E-01	1.45E+00	1.44E+00	1.06E+00	1.05E+00	5.58E-01	5.47E-01	1.11E+00	1.10E+00
ADP-fossil [MJ]	3.25E+03	3.17E+03	4.37E+03	4.28E+03	3.04E+03	2.95E+03	3.47E+03	3.39E+03	4.02E+03	3.93E+03
ADP-min&met [kg Sb eq]	2.82E-05	2.68E-05	3.56E-06	2.14E-06	4.60E-06	3.18E-06	4.16E-06	2.74E-06	1.41E-05	1.27E-05
WDP [m <sup>3</sup> world eq]	8.18E+01	8.12E+01	7.50E+01	7.44E+01	9.46E+01	9.40E+01	1.48E+02	1.48E+02	5.85E+01	5.80E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	2.72E+02	2.67E+02	3.93E+02	3.88E+02	2.93E+02	2.89E+02	3.52E+02	3.47E+02	3.18E+02	3.14E+02

See section 6.6 for a list acronyms used in this table

	Oceania			
	Australia Sydney		New Zealand Auckland	
	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	2.16E+00	2.15E+00	1.63E-01	1.47E-01
GWP-total [kg CO <sub>2</sub> eq]	3.30E+02	3.26E+02	4.01E+01	3.56E+01
GWP-biogenic [kg CO <sub>2</sub> eq]	-8.40E-02	1.84E-02	1.84E-01	2.87E-01
GWP-fossil [kg CO <sub>2</sub> eq]	3.30E+02	3.26E+02	3.98E+01	3.53E+01
GWP-luluc [kg CO <sub>2</sub> eq]	1.02E-02	-7.29E-03	7.08E-02	5.33E-02
EP-freshwater [kg PO <sub>4</sub> eq]	3.58E-05	-7.81E-05	4.29E-04	3.15E-04
EP-freshwater [kg P eq]	1.18E-05	-2.58E-05	1.42E-04	1.04E-04
EP-marine [kg N eq]	4.19E-01	4.15E-01	4.24E-02	3.86E-02
EP-terrestrial [mol N eq]	4.58E+00	4.54E+00	4.54E-01	4.14E-01
ODP [kg CFC11 eq]	3.70E-13	-4.25E-09	1.10E-13	-4.25E-09
POCP [kg NMVOC eq]	1.17E+00	1.16E+00	1.15E-01	1.03E-01
ADP-fossil [MJ]	3.50E+03	3.41E+03	4.54E+02	3.70E+02
ADP-min&met [kg Sb eq]	6.15E-06	4.74E-06	1.01E-05	8.64E-06
WDP [m <sup>3</sup> world eq.]	1.00E+02	9.94E+01	5.88E+01	5.82E+01
GWP-GHG [kg CO <sub>2</sub> eq.]	3.27E+02	3.23E+02	3.95E+01	3.50E+01

See section 6.6 for a list acronyms used in this table

#### 6.2.4 Potential net environmental benefits in a specific office building

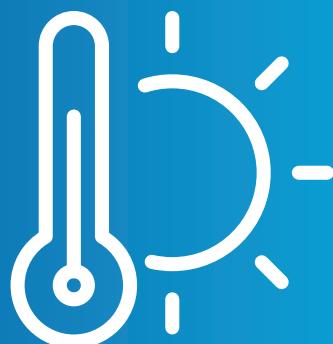
In this example, the potential net environmental benefits in a simulated office building<sup>1</sup> are calculated and discussed when applying 3M Prestige 70 to the windows and leaving it for the entire film's warranted lifespan, which is 15 years. The calculation methods for this are previously explained in section 6.2.

The office building used is a 4 storey rectangular building, entrance door facing east, with 1,858 m<sup>2</sup> conditioned space and 725 m<sup>2</sup> clear glass window panes. Dual panes are considered for this analysis.

Efilm™ and GaBi™ software use predefined parameters to calculate energy consumption<sup>2</sup> and the potential environmental savings/burdens, such as the orientation of the building, building and window size, building usage and age, location, the type of cooling and heating system used, internal loads of energy usage, building construction details, daylight duration, glass pane type and window film type.

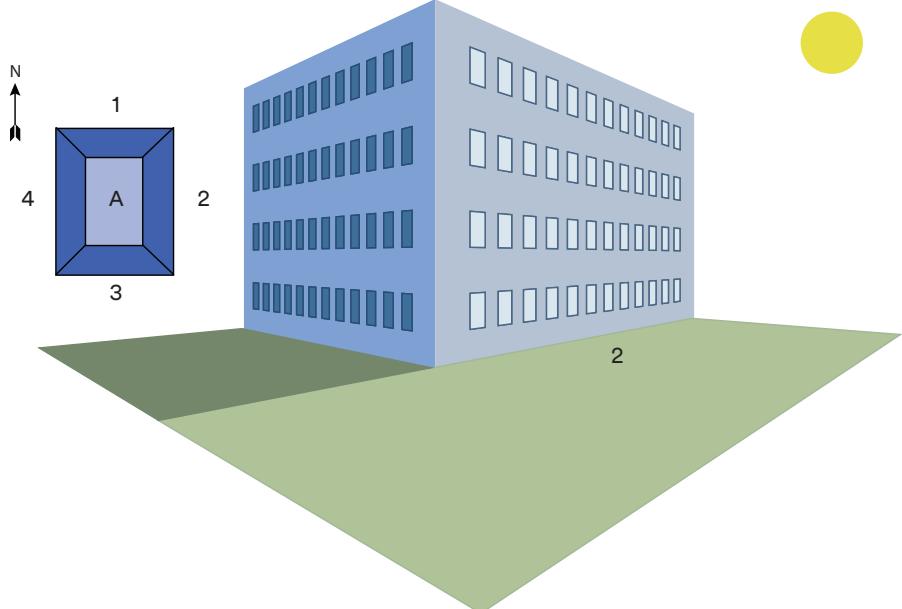
The potential net environmental benefits are presented in Global Warming Potential (GWP-total [kg CO<sub>2</sub> eq.]) and

are calculated for 5 different locations in EMEA (Berlin, Rome, Paris, Copenhagen, Abu Dhabi) to meet business requirements and include weather & climate variability. Efilm™ uses typical meteorological year version 3 (TMY3) weather files from the National Renewable Energy Lab in order to simulate the weather conditions of each location. The TMY data sets hold hourly values of solar radiation and meteorological elements for a "typical year" at a particular location and thus hourly weather data are used for the simulations.



#### Building information

Building Type:	Office building
Building Shape:	Rectangular
Orientation:	East
No. of windows:	212
No. of Floors:	4
Floor height:	4.96 m
Area:	1,858 m <sup>2</sup>
Glass:	725 m <sup>2</sup>
Heating:	Natural gas
Cooling:	Electricity



(1) An office building is chosen because they typically account for over 50% of commercial buildings.

(2) Energy consumption is in line with the utility bills corresponding to a building of this size.

#### 6.2.4.1 Break-even analysis

This analysis outlines the environmental payback time through the installation of the window film.

The first part of the analysis shows potential net environmental benefits resulting from the difference between the potential environmental savings and the film's life cycle impact generated over 15 years for 5 different locations (Berlin, Rome, Paris, Copenhagen and Abu Dhabi).

Impacts, not presented in the table, are a direct result of raw material sourcing, manufacturing, packaging, distribution, application, removal and end-of-life disposal.

In this case the application of the film will result in potential net environmental benefits for GWP-total in

Berlin, Rome, Copenhagen and Abu Dhabi, but create a potential net negative impact in Paris. Both climate and weather conditions and local energy grid mixes and types play a role in this.

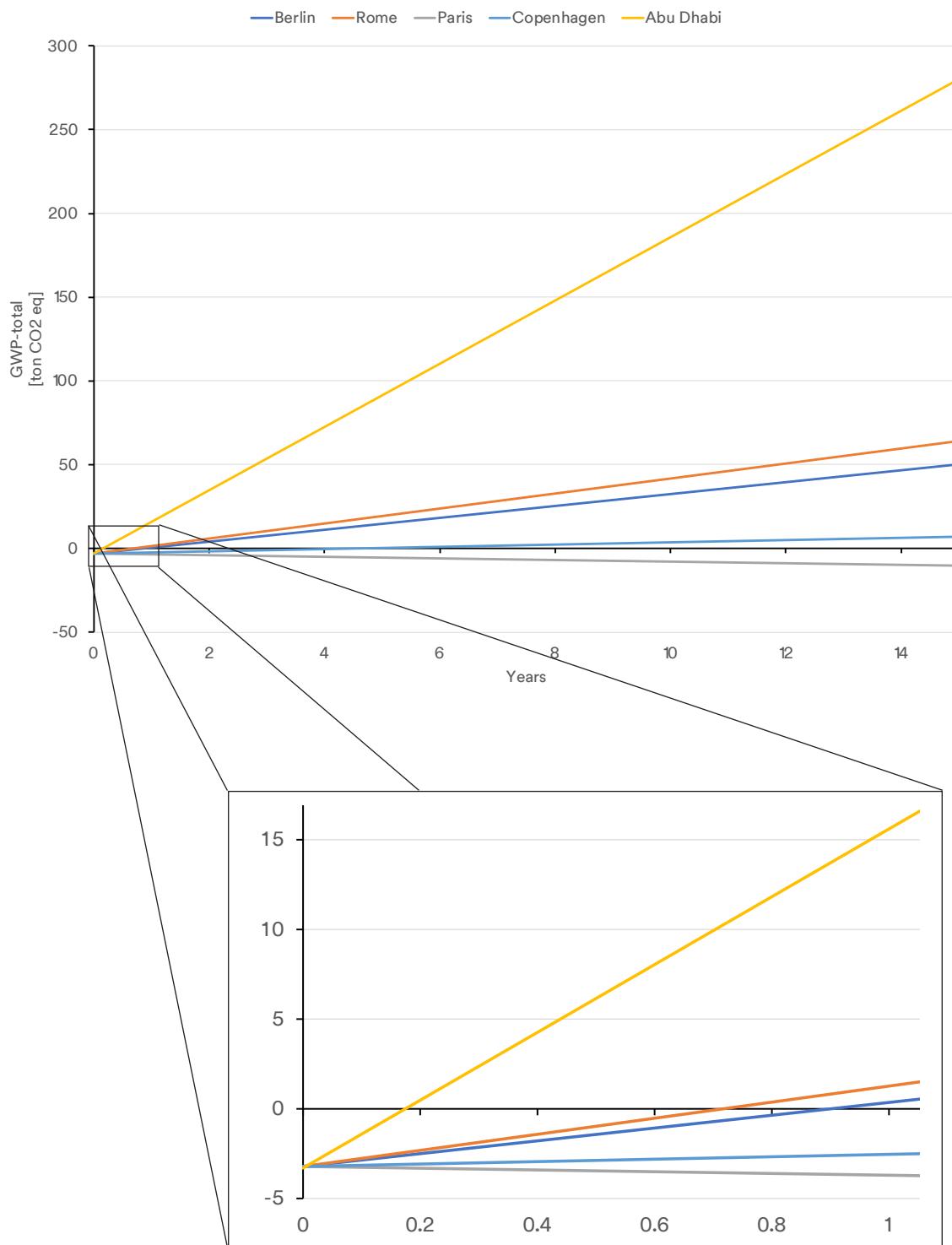
As an example for GWP-total and respectively for the reference building located in Berlin (Germany) and Abu Dhabi (UAE) 53.5 ton of CO<sub>2</sub> eq. and 284 ton of CO<sub>2</sub> eq. is saved after a period of 15 years for a standard building with 725 m<sup>2</sup> of glass. This results in a potential net benefit of 50.3 ton of CO<sub>2</sub> eq. and 280 ton of CO<sub>2</sub> eq. for respectively Berlin and Abu Dhabi.

	Germany Berlin		Italy Rome		France Paris		Denmark Copenhagen		UAE Abu Dhabi	
	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit	Use saving	Net benefit
AP [mol H <sup>+</sup> eq]	1.06E+02	9.48E+01	1.42E+02	1.31E+02	1.70E+01	6.01E+00	3.23E+01	2.14E+01	7.46E+02	7.34E+02
GWP-total [kg CO <sub>2</sub> eq]	5.35E+04	5.03E+04	6.72E+04	6.40E+04	-7.32E+03	-1.05E+04	1.01E+04	6.93E+03	2.84E+05	2.80E+05
GWP-biogenic [kg CO <sub>2</sub> eq]	4.27E+02	5.12E+02	5.40E+02	6.25E+02	2.31E+01	1.08E+02	-4.74E+01	3.75E+01	-1.33E+01	3.83E+01
GWP-fossil [kg CO <sub>2</sub> eq]	5.29E+04	4.97E+04	6.65E+04	6.32E+04	-7.36E+03	-1.06E+04	1.01E+04	6.85E+03	2.84E+05	2.80E+05
GWP-luluc [kg CO <sub>2</sub> eq]	1.66E+02	1.53E+02	2.12E+02	1.99E+02	1.53E+01	2.19E+00	4.90E+01	3.58E+01	5.47E+00	-7.26E+00
EP-freshwater [kg PO <sub>4</sub> eq]	8.76E-01	8.01E-01	1.12E+00	1.05E+00	1.04E-01	2.89E-02	3.80E-01	3.05E-01	1.16E-02	-6.98E-02
EP-freshwater [kg P eq]	2.89E-01	2.64E-01	3.71E-01	3.46E-01	3.42E-02	9.55E-03	1.25E-01	1.01E-01	3.81E-03	-2.30E-02
EP-marine [kg N eq]	2.84E+01	2.59E+01	3.54E+01	3.29E+01	2.84E+00	3.29E-01	8.64E+00	6.14E+00	2.80E+02	2.77E+02
EP-terrestrial [mol N eq]	2.94E+02	2.68E+02	3.73E+02	3.46E+02	2.02E+01	-6.32E+00	8.16E+01	5.51E+01	3.07E+03	3.04E+03
ODP [kg CFC11 eq]	2.15E-09	-3.09E-06	2.85E-09	-3.08E-06	4.41E-10	-3.09E-06	7.45E-10	-3.09E-06	2.68E-11	-3.09E-06
POCP [kg NMVOC eq]	6.97E+01	6.21E+01	9.50E+01	8.74E+01	4.60E+00	-2.97E+00	1.94E+01	1.19E+01	7.66E+02	7.58E+02
ADP-fossil [MJ]	6.20E+05	5.60E+05	9.27E+05	8.67E+05	8.61E+05	8.01E+05	3.84E+04	-2.18E+04	4.77E+06	4.71E+06
ADP-min&met [kg Sb eq]	2.52E-02	2.42E-02	3.34E-02	3.24E-02	5.56E-03	4.53E-03	1.33E-02	1.23E-02	2.95E-03	1.92E-03
WDP [m <sup>3</sup> world eq]	1.53E+03	1.10E+03	2.69E+04	2.65E+04	3.54E+03	3.11E+03	2.50E+03	2.07E+03	5.67E+03	5.23E+03
GWP-GHG [kg CO <sub>2</sub> eq.]	5.30E+04	4.97E+04	6.57E+04	6.25E+04	-7.22E+03	-1.05E+04	9.92E+03	6.68E+03	2.81E+05	2.78E+05

The second part of the analysis shows the GWP-total when a break-even point is reached and potential environmental net benefits are generated for the remaining lifetime of the film.

The results are presented in GWP-total [kg CO<sub>2</sub>-eq.] which is an important and useful indicator in the context of building renovation and the overall aim to decarbonise the construction sector for private and public buildings. Building renovation and energy efficiency will be key in reducing the sector's CO<sub>2</sub> emissions and meeting EU and global sustainability objectives, and quantification in CO<sub>2</sub> equivalents is therefore useful.

The break-even point is reached when the line crosses the x-axis. The lines are connecting the film's life cycle impact at year 0 and the potential net environmental benefit at year 15, which is the expected lifetime of the film. The impact in this graph is negative to be able to illustrate the break-even point.



The graph shows that for Abu Dhabi (UAE) the payback time is shortest, as compensation for life cycle impacts will start at only 0.2 years after applying the film to the window. The warm climate in Abu Dhabi creates very mild winter months with no building heating needed, and doesn't act as a burden to the film's benefits in the summer months when heat is blocked from the outside and the need for airconditioning is reduced. Because winter months are very mild to warm, heat is also blocked during the winter months, contributing further to a reduction in airconditioning.

After 15 years and for GWP-total, between 7 and 280 metric tons of CO<sub>2</sub> emissions can be saved for the scenarios represented below. Taking into account an average impact from the different film dimensions on GWP-total of 3 ton CO<sub>2</sub>/725m<sup>2</sup>, this impact is compensated after and between 0.2 and 4.8 years.

Climate conditions and local utilities in the other cities have a stronger impact, pushing back the break-even point by some time. For Copenhagen and Paris, a break-even point is not reached within the film's lifespan, and a positive net benefit is not possible due to a combination of factors that are taken into account, such as climate and the impact of local energy grid mixes and types used. for the scenarios represented below.

A corresponding table is provided to show the variability in payback time between the 5 locations and for the different impact indicators.

	Germany Berlin		Italy Rome		France Paris		Denmark Copenhagen		UAE Abu Dhabi	
	Net benefit	Break even [y]	Net benefit	Break even [y]	Net benefit	Break even [y]	Net benefit	Break even [y]	Net benefit	Break even [y]
AP [mol H <sup>+</sup> eq]	9.48E+01	1.6	1.31E+02	1.2	6.01E+00	9.7	2.14E+01	5.1	7.34E+02	0.2
GWP-total [kg CO <sub>2</sub> eq]	5.03E+04	0.9	6.40E+04	0.7	-1.05E+04	-6.6	6.93E+03	4.8	2.80E+05	0.2
GWP-biogenic [kg CO <sub>2</sub> eq]	5.12E+02	-3.0	6.25E+02	-2.4	1.08E+02	-55.2	3.75E+01	26.9	3.83E+01	58.4
GWP-fossil [kg CO <sub>2</sub> eq]	4.97E+04	0.9	6.32E+04	0.7	-1.06E+04	-6.7	6.85E+03	4.9	2.80E+05	0.2
GWP-luluc [kg CO <sub>2</sub> eq]	1.53E+02	1.2	1.99E+02	0.9	2.19E+00	12.9	3.58E+01	4.0	-7.26E+00	34.9
EP-freshwater [kg PO <sub>4</sub> eq]	8.01E-01	1.3	1.05E+00	1.0	2.89E-02	10.8	3.05E-01	2.9	-6.98E-02	105.6
EP-freshwater [kg P eq]	2.64E-01	1.3	3.46E-01	1.0	9.55E-03	10.8	1.01E-01	2.9	-2.30E-02	105.5
EP-marine [kg N eq]	2.59E+01	1.3	3.29E+01	1.1	3.29E-01	13.3	6.14E+00	4.4	2.77E+02	0.1
EP-terrestrial [mol N eq]	2.68E+02	1.4	3.46E+02	1.1	-6.32E+00	19.7	5.51E+01	4.9	3.04E+03	0.1
ODP [kg CFC11 eq]	-3.09E-06	>1,000	-3.08E-06	>1,000	-3.09E-06	>1,000	-3.09E-06	>1,000	-3.09E-06	>1,000
POCP [kg NMVOC eq]	6.21E+01	1.6	8.74E+01	1.2	-2.97E+00	24.7	1.19E+01	5.8	7.58E+02	0.2
ADP-fossil <sup>(1)</sup> [MJ]	5.60E+05	1.5	8.67E+05	1.0	8.01E+05	1.1	-2.18E+04	23.5	4.71E+06	0.2
ADP-min&met <sup>(1)</sup> [kg Sb eq]	2.42E-02	0.6	3.24E-02	0.5	4.53E-03	2.8	1.23E-02	1.2	1.92E-03	5.2
WDP <sup>(1)</sup> [m <sup>3</sup> world eq]	1.10E+03	4.3	2.65E+04	0.2	3.11E+03	1.9	2.07E+03	2.6	5.23E+03	1.2
GWP-GHG [kg CO <sub>2</sub> eq.]	4.97E+04	0.9	6.25E+04	0.7	-1.05E+04	-6.7	6.68E+03	4.9	2.78E+05	0.2

See section 6.6 for a list acronyms used in this table

## **6.3 Contribution of the product to health risks and quality of life inside buildings**

### **6.3.1 Health risks**

#### **Indoor air quality**

The 3M Prestige 70 is an article that does not release or otherwise result in exposure to hazardous chemicals under normal use conditions, hence indoor air quality claims do not apply to this product.

#### **Soil and water**

The 3M Prestige 70 is not in contact with water intended for human consumption. No tests concerning the sanitary quality of the water in contact with the product during its life have been performed.

### **6.3.2 Contribution of the product to the quality of life inside buildings**

#### **Hygrothermal comfort**

The 3M Prestige 70 provides a 38% reduction in solar heat gain when applied to clear single pane glass and a 21% reduction when applied to clear dual pane glass. Interior films can also reject up to 99.9% of harmful UV rays. The film offers a solar G-value of between 0.50 (single pane) and 0.56 (dual pane). No effect on building humidity is reported for this product.

#### **Acoustic comfort**

The 3M Prestige 70 does not have significant acoustic comfort properties like sound insulation, and as such, no particular acoustic characteristics are claimed.

#### **Visual comfort**

The 3M Prestige 70 has a visual light transmission of 69% when applied to single pane clear glass and 62% when applied to dual pane clear glass. In both cases, the film provides a 22% reduction in glare to increase visual comfort.

#### **Olfactory comfort**

The 3M Prestige 70 is an article that is odorless, and as such, olfactory comfort statements on the quality of life inside buildings do not apply.

## **6.4 Social and economic aspects**

As a company which operates around the world, including many underdeveloped areas, 3M has grown into a global leader in helping others. For many years we've been investing our people and resources to make a positive impact through schemes like 3Mgives, focusing on helping improve education, communities and the environment.

3Mgives improves lives and builds sustainable communities through social investments and thoughtful

engagement of 3Mers worldwide. 3M was one of the first companies to establish a foundation in 1953, and since then we've contributed over \$1.45 billion in cash and in-kind gifts to our community partners.

Our employees regularly take on challenges to raise money through charity events and share their skills through 3M's Impact programme, with diverse teams of 3Mers travelling to communities around the world to spend two immersive weeks collaborating with a local non-profit organisation, social enterprise or government agency to contribute to a solution for a pressing social or environmental issue.

3M also has a strong culture of inclusion and diversity, which is an essential driver of our continual innovation. To encourage this, we regularly form strategic partnerships with many professional associations, colleges and universities to help identify diverse candidates and regularly participate in campus recruiting activities.

## **6.5 Validity of the EPD and changes versus previous version**

This version of the EPD is valid until 2026-10-18.

Compared to the previous version of the EPD, the following changes were made to the supporting LCA:

- Update of Module D
- Inclusion of Oceania as additional scenario for the building's operational energy use
- Update of references
- Update of picture and graphics
- Update of end of life description
- Update of declared unit description
- Update of key assumptions

Throughout its validity, on a yearly basis, or upon modifications in the production process, the supply chain is evaluated to assess the need for an update of the supporting LCA and corresponding EPD. If changes in the product's life cycle result in potential environmental impacts varying more than 10% from the numbers reported in the sections above, the EPD is revised accordingly.

Regardless, the EPD shall be reviewed when approaching the end of its validity period. At that stage, a new version of the EPD shall be published as appropriate.



## 6.6 Acronyms

Acronym	Meaning
3M	Minnesota Mining and Manufacturing Company
ADP-fossil	Abiotic depletion potential for fossil resources
ADP-min&met	Abiotic depletion potential for non fossil resources (elements)
AL	Alabama
AP	Acidification potential, Accumulated Exceedance
AZ	Arizona
CA	California
CE	Conformité Européenne
CO	Colorado
CO <sub>2</sub>	Carbon dioxide
CPC	Construction Products and Construction Services/ Central Product Classification
CRU	Components for re-use
CSD	Commercial Solutions Division
CU	Capacity utilisation
DC	District of Columbia
EEE	Exported electrical energy
EET	Exported thermal energy
EMEA	Europe, Middle-East and Africa
EN	European norm
EPD	Environmental product declaration
EP-freshwater	Eutrophication potential, fraction of nutrients reaching freshwater end compartment
EP-marine	Eutrophication potential, fraction of nutrients reaching marine end compartment
EP-terrestrial	Eutrophication potential, Accumulated Exceedance
ET-freshwater	Potential Comparative Toxic Unit for ecosystem
EU	European union
FCFC	Full capacity fuel consumption
FL	Florida
FW	Fresh water consumption
GA	Georgia
GaBi	Ganzheitliche Bilanzierung (German for holistic balancing)
GPS	Global Positioning System
GWP-biogenic	Global Warming Potential biogenic
GWP-fossil	Global Warming Potential fossil fuels
GWP-GHG	Global Warming Potential total excl. biogenic carbon following IPCC AR5 methodology
GWP-luluc	Global Warming Potential land use and land use change
GWP-total	Global Warming Potential total
HDPE	High density polyethylene
HIPS	High intensity polystyrene
HT-cancer	Potential Comparative Toxic Unit for humans carcinogenic effects
HT-non-cancer	Potential Comparative Toxic Unit for humans, non-carcinogenic effects
HWD	Hazardous waste disposed
IFWA	International Window Film Association
IL	Illinois
IPCC	International Panel on Climate Change
IRP	Potential Human exposure efficiency relative to U235
ISO	International Organisation for Standardisation
LCA	Life Cycle Assessment

LCI	Life cycle inventory
LDPE	Low Density polyethylene
LEED	Leadership in Energy and Environmental Design
MA	Massachusetts
MER	Materials for energy recovery
MFR	Materials for recycling
MJ	Megajoule
MN	Minnesota
NBN	Bureau of Normalization (Belgium)
ND	Not declared
NF	Bureau of Normalisation (France)
NHWD	Non hazardous waste disposed
NRSF	Use of non renewable secondary fuels
NY	New York
NYC	New York City
ODP	Depletion potential of the stratospheric ozone layer
OR	Oregon
PCR	Product Category Rules
PEF	Product environmental footprint
PENRE	Use of non renewable primary energy as energy carrier
PENRM	Use of non renewable primary energy as raw materials
PENRT	Total use of non renewable primary energy (PENRE + PENRM)
PERE	Use of renewable primary energy as energy carrier
PERM	Use of renewable primary energy as raw materials
PERT	Total use of renewable primary energy (PERE + PERM)
PET	Polyethylene terephthalate
PMMA	Polymethyl methacrylate
PM/RI	Particulate matter/respiratory inorganics
POCP	Formation potential of tropospheric ozone
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RDW	Resource depletion (water)
RSF	Use of renewable secondary fuels
RSL	Reference service life
RWD	Radioactive waste disposed
SHGC	Solar heat gain coefficient
SVHC	Substances of Very High Concern
SM	Use of secondary material
SQP	Potential soil quality index
TEBG	Transportation and Electronics Business Group
TX	Texas
UAE	United Arab Emirates
US	United States
UV	Ultraviolet
WA	Washington
WDP	Water (user) deprivation potential, deprivation-weighted water consumption

## 6.7 References

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Building operational energy use data from Efilm™, an EnergyPlus based programme.

Meteorological year version 3 (TMY3) weather files, National Renewable Energy Lab.

Module D waste fraction calculations files and Module D calculator tool.

More information on Sustainability at 3M:  
<http://www.3M.com/Sustainability>



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