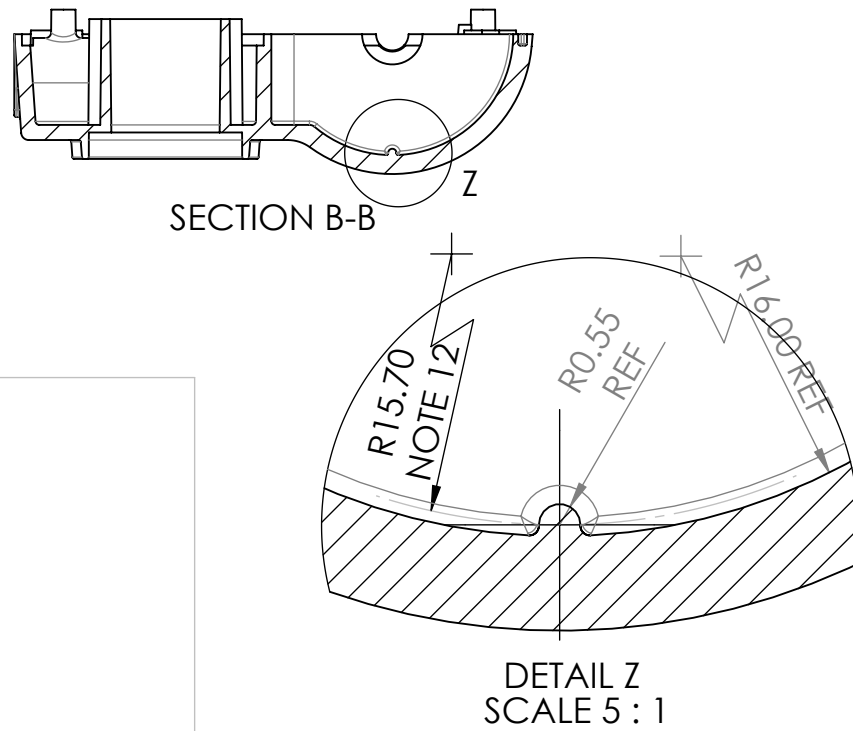
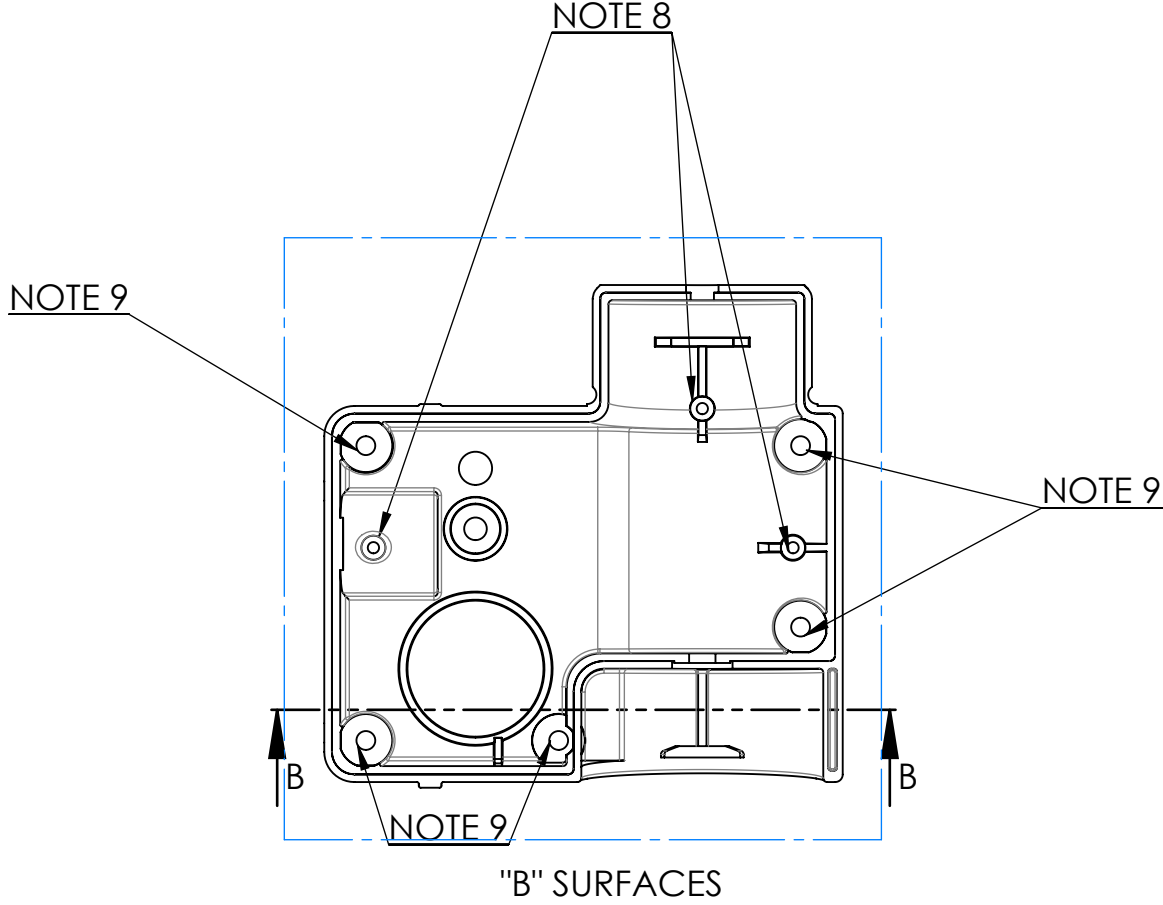
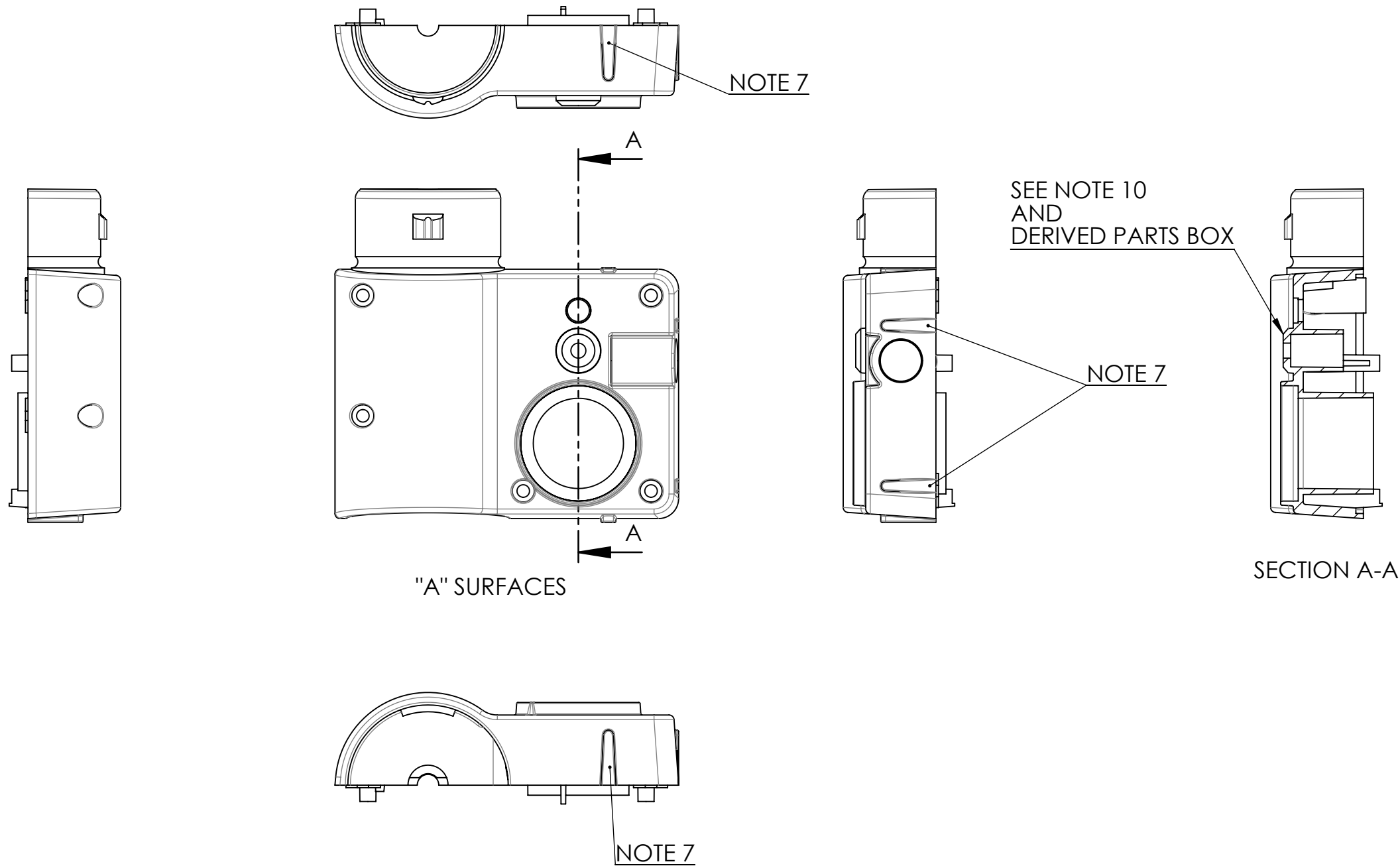
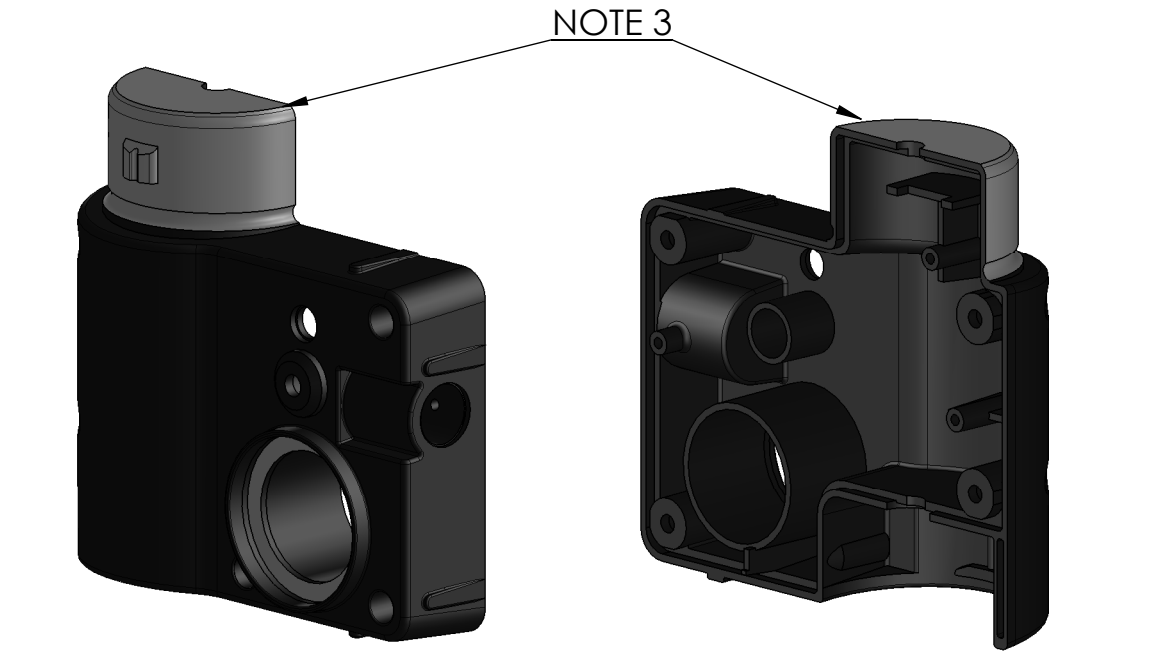


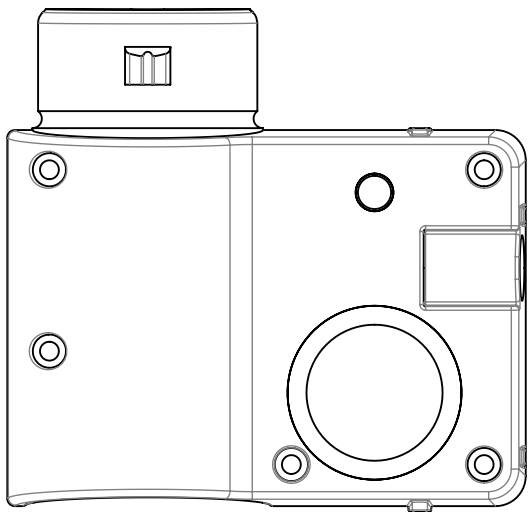
NOTES:

1. INJECTION MOULDED ABS. 100% VIRGIN MATERIAL.
2. COLOUR IS JET BLACK : RAL 9005.
3. TEXTURE ON A-SURFACES IS MOLDTECH MT-11030 OR EQUIVALENT EXCEPT FOR SURFACES ON SNAP FIT BOSS WHICH ARE HIGH GLOSS. BOSS SURFACES ARE ALL THOSE ABOVE AND INCLUDING 'O' RING RECESS (SHOWN AS LIGHT GREY ON PICTORIAL VIEWS).
4. INTERNAL 'B' SURFACES TO BE A HIGH QUALITY COMMERCIAL FINISH CONSISTENT WITH TROUBLE FREE EJECTION.
5. CAD MODEL IS MASTER - REFER FOR ALL DIMENSIONS.
6. MATERIAL, COUNTRY OF ORIGIN AND DATE MARK TO BE INTERNAL - ON 'B' SURFACES AND NOT INTERFERE WITH PRODUCT FUNCTION
7. 4 PADS TO BE GLOSS FINISH AND ZERO DRAFT
8. BOSSES TO SUIT 3 OFF M2,2 x 6,0mm PLASTITE 45 (OR EQUIVALENT) SELF TAPPING SCREWS TO SECURE PCBs
9. CLEARANCE HOLES AND HEAD RECESSES TO SUIT 5 OFF M2,2 x 10,0mm PLASTITE 45 (OR EQUIVALENT) SELF TAPPING SCREWS TO SECURE FRONT CASE TO REAR CASE
10. LASER APERTURE IS PRESENT IN THIS VERSION BUT NOT DERIVED PARTS AS DETAILED IN BOX
11. FACE FOR ATTACHMENT OF SENSOR WINDOW TO BE GLOSS - OR MANUFACTURER'S PREFERENCE FOR OPTIMUM BONDING OF RELEVANT SENSOR WINDOW (SURFACE SHOWN AS LIGHT GREY ON PICTORIAL VIEWS)
12. SNAP FIT DETAIL HAS FULLY RADIUSSED TIP AS SHOWN. ALLOW ADJUSTMENT OF R15,70mm ADJUSTMENT FROM 15,90mm. i.e. START WITH LOOSER SNAP CONNECTION ALLOWING FOR METAL OFF TO TUNE DEPTH OF RIB AND THEREFORE STIFFNESS OF SNAP BETWEEN STACKED ITEMS



DERIVED PARTS

TT-211-A_SENSOR_BACK_CASE_PIR_SOUND_LIGHT



TT-211-A_SENSOR_BACK_CASE_PIR_SOUND_LIGHT IS EXACTLY THE SAME EXCEPT THE LASER HOLE IS NOT PRESENT

ISSUE | DATE | STATUS / MODS | INTL

01 --/--/14 ----- JL
A 22/1/15 ----- JL

GENERAL NOTES:

1. DRAFT ANGLES AS SPECIFIED IN 3D MASTER MODEL
2. MOULD GATE POSITIONS TO BE AGREED BY LAMB INDUSTRIES
3. SHARP CORNERS AND WITNESS MARKS DUE TO TOOL INSERTS TO BE AGREED BY LAMB INDUSTRIES
4. ELECTRODES TO BE APPROVED
5. TOOLING DRAWINGS TO BE AGREED BY LAMB INDUSTRIES
6. PARTS TO BE FREE OF FLASH AND WELD/KNIT LINES
7. NO SPRUE MARKS ON 'A' SURFACES

IF IN DOUBT ASK.

DRAWING IS NOT FOR RELEASE TO PARTIES OTHER THAN Triggertrap AND THEIR APPROVED SUPPLIERS



LAMB INDUSTRIES LIMITED | 47 MIDFORD ROAD | BATH | UK | BA2 5RW
JAMES@LAMBINDUSTRIES.CO.UK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ± 0.15 ANGULAR: ± 0.5°		FINISH:	SEE NOTES	DEBUR AND BREAK SHARP EDGES
DRAWN:	NAME JAMES LAMB	SIGNATURE	DATE 25/03/14	DRAWING IS THE COPYRIGHT OF LAMB INDUSTRIES LIMITED. DO NOT REPRODUCE WITHOUT PERMISSION 3RD ANGLE PROJECTION
CHKD:				
APPVD:				
MFG:				
Q.A:				MATERIAL:
				SEE NOTES
				WEIGHT:

TITLE:
SENSOR BACK CASE LASER

DWG NO.
TT-210-A_SENSOR_BACK_CASE_LASER DRG

A2

SCALE:1:1

SHEET 1 OF 1