ITEM PART NO ITEM 1 TT-110-A_ADA_BASE_FRONT_CASE TT-111-A_ADA_ELECTRONICS_PACKAGE 2	DESCRIPTION NO. OF BASE FRONT CASE 1 PCB ASSEMBLY 1	ABS IM SEE SPECS	NOTES 01_20jan_TRI002_Baseblock_issue 1.3 REV B	ISSUE DATE STATUS / MODS INTL
TT-112-A_ADA_ELECTRONICS_MINI_PCB 3 TT-113-A_ADA_LCD_SCREEN 4 TT-114-A_ADA_KEYPAD 5 PLASTITE-2.2x6 45 SELF TAPPING SCREW 6	MINI PCB ASSEMBLY 1 LCD SCREEN 1 MEMBRANE KEYPAD 1 SELF TAPPING SCREW M2.2x6 POSIDRIV/TORX PANHEAD 5	SEE SPECS PC WITH BACK MASK IM / PROFILE CUT SEE SPECS STAINLESS STEEL BOUGHT IN PART		01//14 JL A 22/1/15 JL
7 TT-115-A_ADA_BASE_REAR_CASE CONN-KEYSTONE-5212 8 CONN-KEYSTONE-5221 9 CONN-KEYSTONE-5222 10	BASE REAR CASE 1 KEYSTONE 5212 (DUAL M/F) BATTERY TERMINAL 1 KEYSTONE 5221 (MALE) BATTERY TERMINAL 1 KEYSTONE 5222 (FEMALE) BATTERY TERMINAL 1	ABS IM BOUGHT IN PART BOUGHT IN PART BOUGHT IN PART	· · · · · · · · · · · · · · · · · · ·	
1/4-20_UNC_INSERT 11 12 TT-120-A_ADA_BASE_BATTERY_COVER 13 TT-121-A_ADA_O-RING 14 PLASTITE-2.5x10 45 SELF TAPPING SCREW	1/4-20 UNC INSERT (e.g. TAPPEX) 1 BASE BATTERY COVER 1 O-RING 1 SELF TAPPING SCREW M2.5x10 TORX PANHEAD 4	BRASS BOUGHT IN PART ABS IM NITRILE RUBBER BOUGHT IN PART STAINLESS STEEL BOUGHT IN PART	·	
		(1)	6 3 7 13 9 10 14	(12)
ITEM 4 LCD SCREEN PERMANENTLY BONDED TO ITEM 1 FRONT CASE (WITH ITEM 4 BACKPRINT ON INTERIOR SURFACE TO MASK BONDING MEDIUM)				
SURFACE TO MASK BONDING MEDIUM)		4		
SECTION C-C				
68.60 REF				
29.50 REF				
				PATH FOR LANYARD STRAP
	4			
				General Notes: 1. DRAFT ANGLES AS SPECIFIED IN 3D MASTER MODEL 2. MOULD GATE POSITIONS TO BE
				AGREED BY LAMB INDUSTRIES 3. SHARP CORNERS AND WITNESS MARKS DUE TO TOOL INSERTS TO BE AGREED BY LAMB INDUSTRIES
				1. DRAFT ANGLES AS SPECIFIED IN 3D MASTER MODEL 2. MOULD GATE POSITIONS TO BE AGREED BY LAMB INDUSTRIES 3. SHARP CORNERS AND WITNESS MARKS DUE TO TOOL INSERTS TO BE AGREED BY LAMB INDUSTRIES 4. ELECTRODES TO BE APPROVED 5. TOOLING DRAWINGS TO BE AGREED BY LAMB INDUSTRIES 6. PARTS TO BE FREE OF FLASH AND WELD/KNIT LINES 7. NO SPRIJE MARKS ON 'A'
				7. NO SPRUE MARKS ON 'A' SURFACES IF IN DOUBT ASK.
			NOTE: LIGHT GREY INDICATES GLOSS SI ITEMS 1 AND 7, SEE PART DRAWI	
A	SECTION A-A	ITEM 11, BRASS INSERT TO BE INSERTED ACCORDINGTO MANUFACTURER'S GUIDELINES SUCH THAT BOTTOM FACE IS FLUSH WITH COUNTERBORE IN ITEM 7, REAR CASE	$oxed{II}$	AND THEIR APPROVED SUPPLIERS
		ITEM 7, REAR CASE	ASSEMBLING UNIT.	
				INDUSTRIES INDUSTRIAL DESIGN LAMB INDUSTRIES LIMITED LAZ MIDEORD ROAD L
			DIMENSIONS ARE IN SURFACE FINISH:	LAMB INDUSTRIES LIMITED 47 MIDFORD ROAD BATH UK BA2 5RW JAMES@LAMBINDUSTRIES.CO.UK SPECIFIED: MILLIMETERS FINISH: DEBUR AND BREAK SHARP EDGES DO NOT SCALE DRAWING REVISION
			TOLERANCES: LINEAR: ± 0,15 ANGULAR: ± 0,05 NAMI DRAWN JAMES L CHK'D APPV'D	IE SIGNATURE DATE DRAWING IS THE TITLE:
			MFG Q.A	3RD ANGLE PROJECTION MATERIAL: DWG NO. TT-100-A_ADA_BASE_FULL_ASSEMBLY DRG WEIGHT: SCALE:1:1 SHEET 1 OF 1