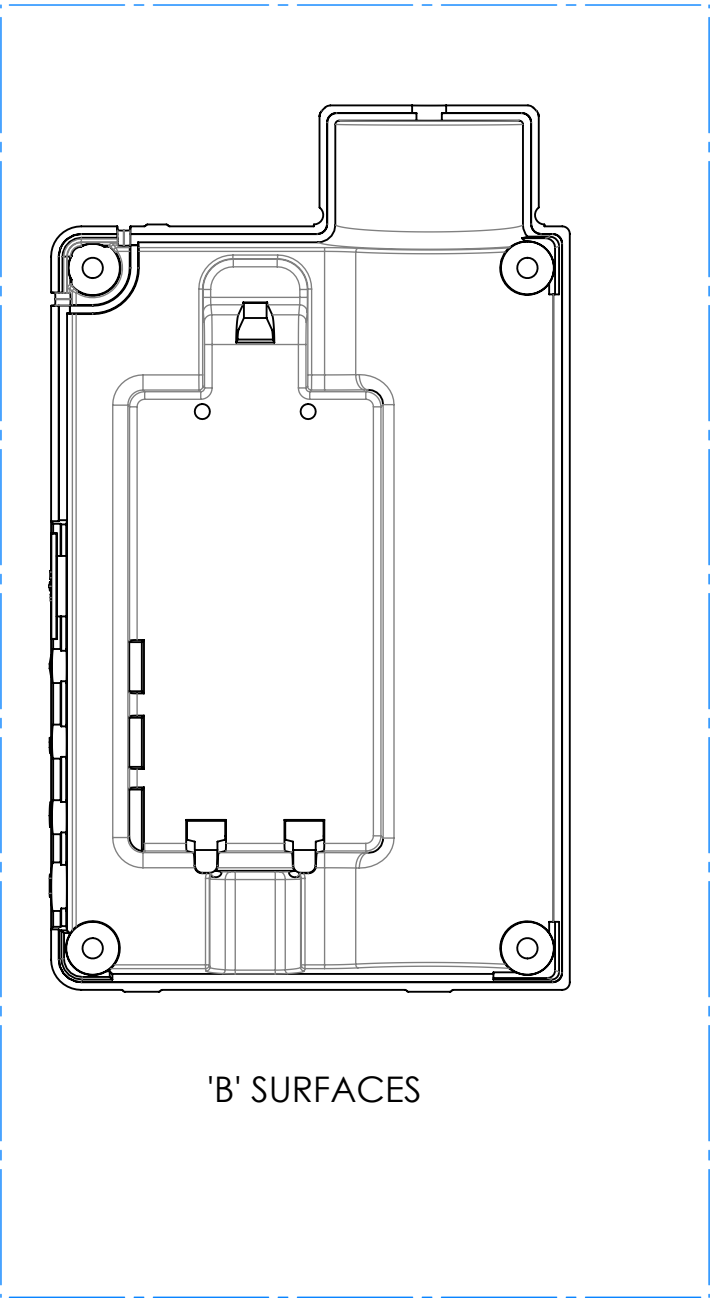
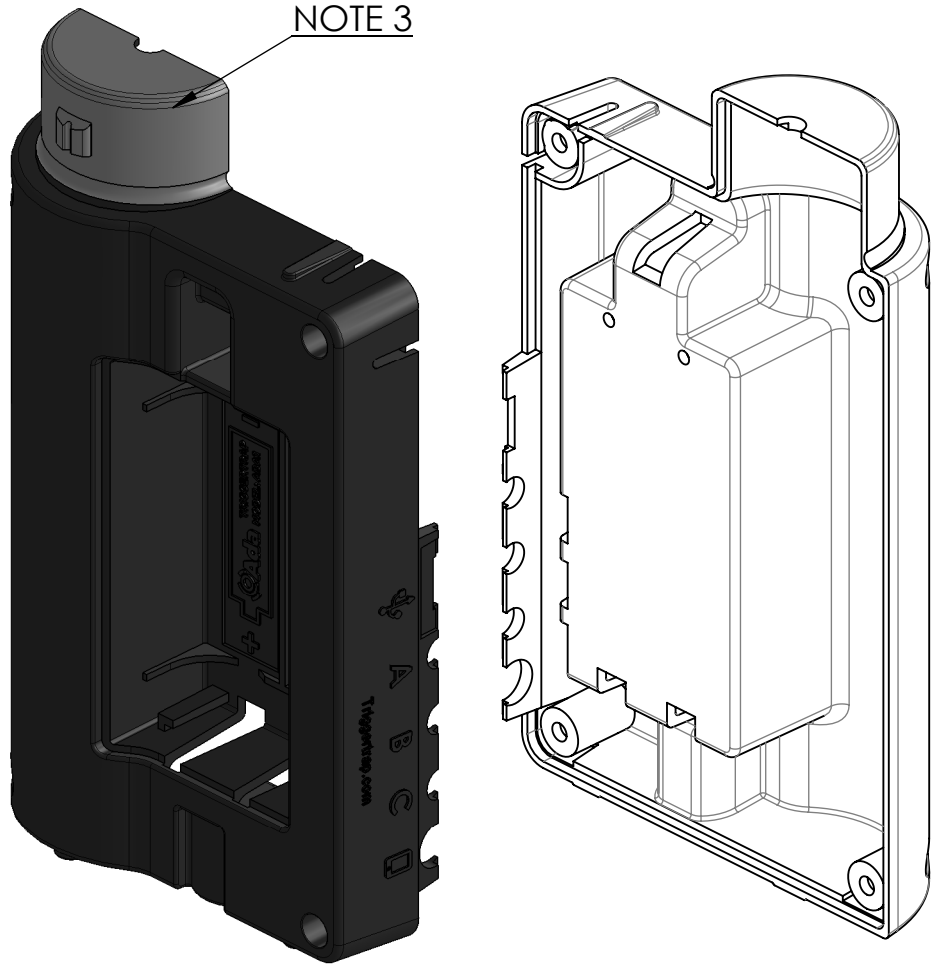
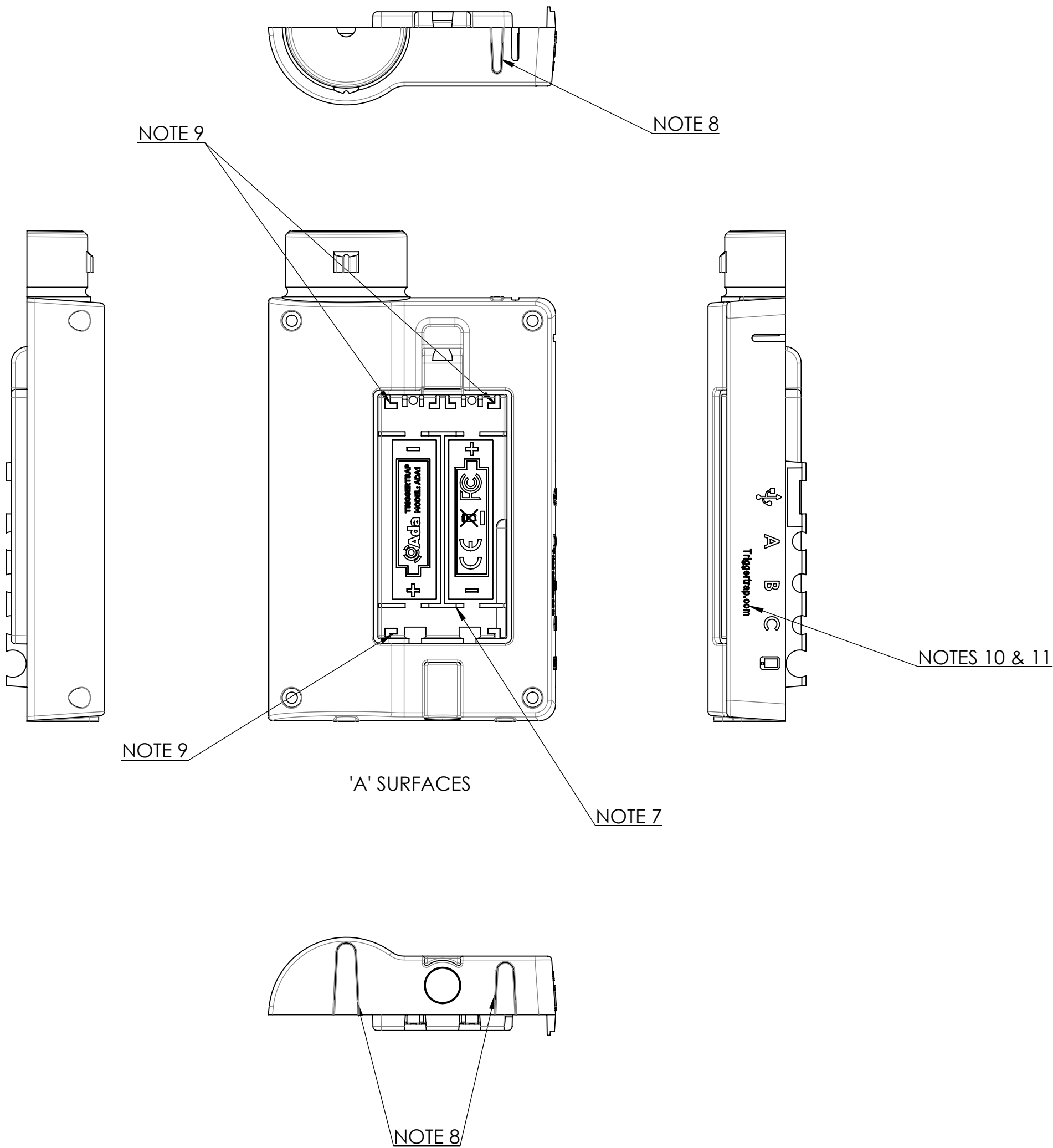


NOTES:

1. INJECTION MOULDED ABS. 100% VIRGIN MATERIAL.
2. COLOUR IS JET BLACK : RAL 9005.
3. TEXTURE ON A-SURFACES IS MOLDTECH MT-11030 OR EQUIVALENT EXCEPT FOR SURFACES ON SNAP FIT BOSS WHICH ARE HIGH GLOSS. BOSS SURFACES ARE ALL THOSE ABOVE AND INCLUDING 'O' RING RECESS (SHOWN AS LIGHT GREY ON PICTORIAL VIEWS).
4. INTERNAL 'B' SURFACES TO BE A HIGH QUALITY COMMERCIAL FINISH CONSISTENT WITH TROUBLE FREE EJECTION.
5. CAD MODEL IS MASTER - REFER FOR ALL DIMENSIONS.
6. MATERIAL, COUNTRY OF ORIGIN AND DATE MARK TO BE INTERNAL - ON 'B' SURFACES AND NOT INTERFERE WITH PRODUCT FUNCTION.
7. SURFACES INSIDE BATTERY COMPARTMENT TO BE GLOSS FINISH.
8. 3 PADS TO BE GLOSS FINISH AND ZERO DRAFT.
9. WEBS AND SLOTS TO ACCEPT PUSH IN BATTERY CONTACTS AS SPECIFIED IN TT-100 ADA BASE FULL ASSEMBLY DRAWING ALLOW PROVISION TO TUNE FIT.
10. RAISED TEXT AND SYMBOLS TO BE GLOSS FINISH.
11. MINIMISE WITNESS MARKS FROM SIDE-CORE SO THAT THEY ARE NOT OBVIOUS ON CASUAL INSPECTION.



ISSUE | DATE | STATUS / MODS | INTL

01	--/--/14	-----	JL
A	22/1/15	-----	JL

GENERAL NOTES:

1. DRAFT ANGLES AS SPECIFIED IN 3D MASTER MODEL
2. MOULD GATE POSITIONS TO BE AGREED BY LAMB INDUSTRIES
3. SHARP CORNERS AND WITNESS MARKS DUE TO TOOL INSERTS TO BE AGREED BY LAMB INDUSTRIES
4. ELECTRODES TO BE APPROVED
5. TOOLING DRAWINGS TO BE AGREED BY LAMB INDUSTRIES
6. PARTS TO BE FREE OF FLASH AND WELD/KNIT LINES
7. NO SPRUE MARKS ON 'A' SURFACES

IF IN DOUBT ASK.

DRAWING IS NOT FOR RELEASE TO PARTIES OTHER THAN Triggertrap AND THEIR APPROVED SUPPLIERS



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UNLESS OTHERWISE SPECIFIED; DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ± 0.15 ANGULAR: ± 0.5°				FINISH: SEE NOTES		DEBUR AND BREAK SHARP EDGES		
DRAWN	NAME JAMES LAMB	SIGNATURE	DATE --/--/--	DRAWING IS THE COPYRIGHT OF LAMB INDUSTRIES LIMITED. DO NOT REPRODUCE WITHOUT PERMISSION 3RD ANGLE PROJECTION		TITLE: ADA BASE REAR CASE		
CHK'D								
APP'VD								
MFG								
Q.A								
				MATERIAL:		DWG NO.		A2
				SEE NOTES		TT-115-A_ADA_BASE_REAR_CASE DRG		
				WEIGHT:		SCALE:1:1		
						SHEET 1 OF 1		

TITLE:
ADA BASE REAR CASE

A2