

System Manual

PLT

0.6.0

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Initial draft

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Preface

Document containing instructions for using the PLT system to deploy and execute test suites.

1. PLTcloud User Manual

1.1 Introduction

This document describes the features of the PLT cloud with its different sections. As an example, it focuses on the "IoTSDK Demo" project, that aims to program the *STM32 Discovery kit IoT node* with a firmware image integrating the BLE protocol and test it.

1.2 Home

Use the Home page to navigate easily across the different sections of the PLTcloud website.



Figure 1.1. Home screen

1.3 PLTs

PLTs are grouped in "Deployment Groups". These are groups of PLTs that are meant to run the same set of tests. For example, you can have a group of PLTs that you will want to use for In-Circuit (ICT) testing and another group of PLTs that you will want to use for Final Assembly, Test & Packout (FATP) testing.

New Deployment Groups can be created in the "PLTs" view.

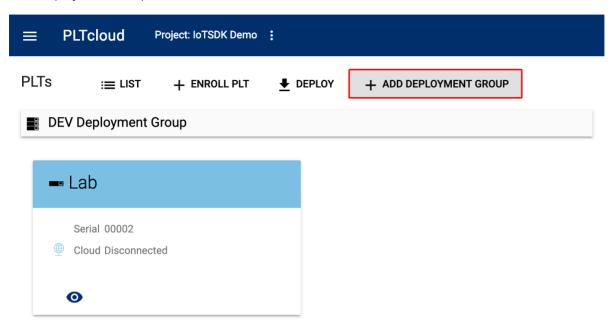


Figure 1.2. PLTs, grouped in Deployment Groups

You can then fill out the name and the description of the group.

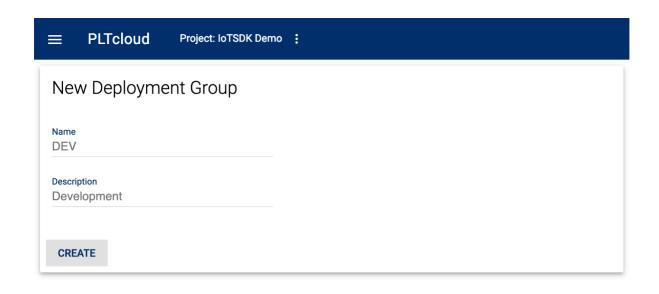


Figure 1.3. New Deployment Group

From the "PLTs" view, detailed information on a PLT can be seen by clicking on the dark-blue eye icon.

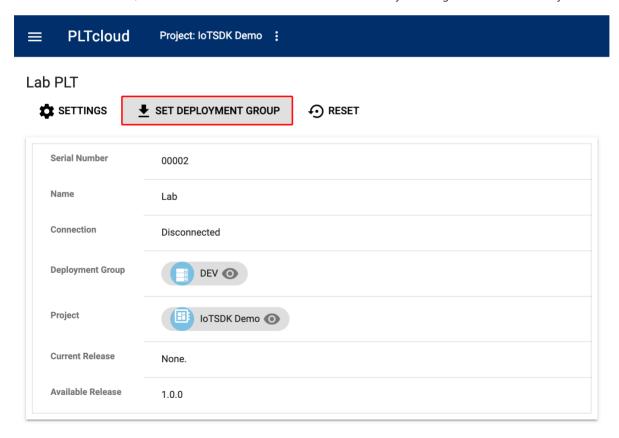


Figure 1.4. PLT Detail View

In the case of the "STM IoT SDK" project, we are deploying to PLTs that are part of the "DEV" group.

1.4 Adding a PLT

On the PLT UI panel, press the Menu button to enter the PLT Menu, and select Enroll.

The PLT will show an enrollment code on the OLED display.



Figure 1.5. Enrollment Code on PLT OLED display

You can enroll your PLT under the "PLTs" section of the PLTcloud website. On the PLTcloud website, use this code as the Activation code in the "Enroll PLT" form.

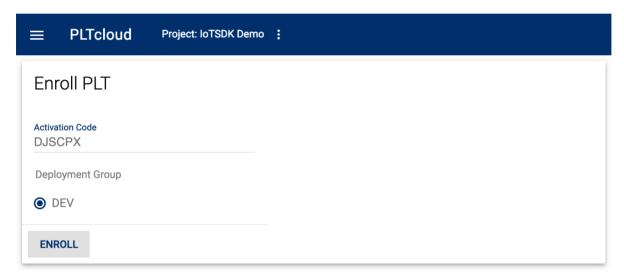


Figure 1.6. PLT Enrollment Form

You can then set the PLT to a specific deployment group by clicking on on "SET DEPLOYMENT GROUP".

■ Lab PLT: Set Deployment Group

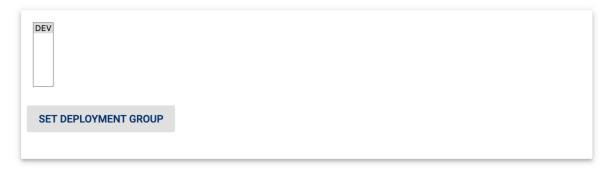


Figure 1.7. Setting Deployment Group for a PLT

For the "STM IoT SDK" project, we set to the "DEV" deployment group.

1.5 PLT Views

You can see a list of all PLTs by pressing "LIST" from the "PLTs" view:

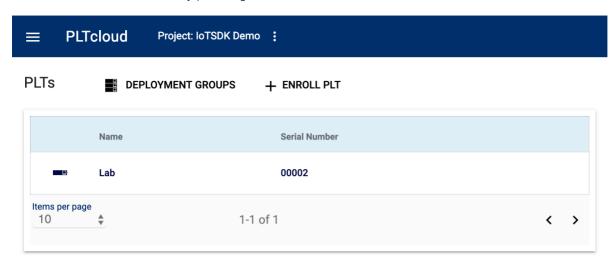


Figure 1.8. PLT list view

Or in grouped by deployment group by clicking on on "DEPLOYMENT GROUPS".

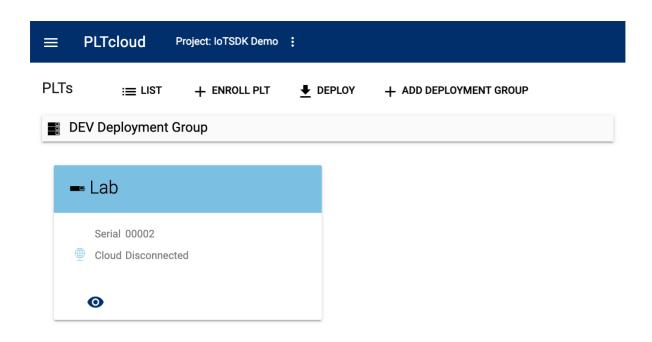


Figure 1.9. PLTs, grouped by Deployment Group

1.6 Create Project

You can create a project or go through the list of projects already created by clicking on the 3 dots in the top app bar:

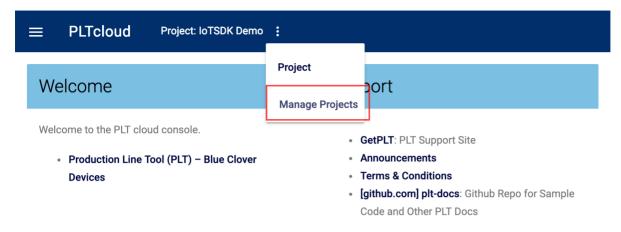


Figure 1.10. Project Menu

The list of projects allows you to switch between them and to select the project you want to work on in PLTcloud. In our case, we selected the "IoTSDK Demo" project.



< >

1-1 of 1

Figure 1.11. Project List

Items per page 10 \$

1.7 Project Elements

You can add elements to a project.

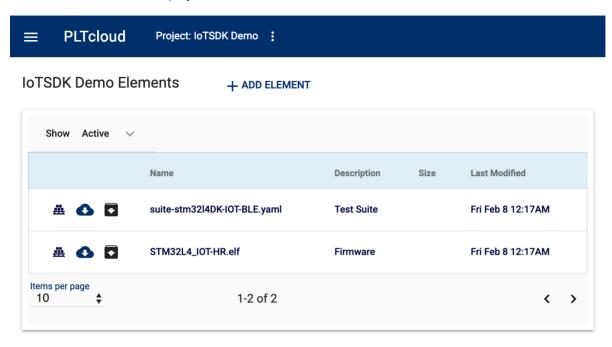


Figure 1.12. Element List

Elements that you might want to add to a project can, for example, be firmware images (.hex, .elf, .bin), or test suite definition files (.yaml).

To test and program the STM IoT demo board, we need to upload the firmware and the test plan. The firmware can be uploaded as an ELF file, for example, STM32L4_IOT_HR.elf. The test plan is supplied as a YAML file, for example, suite-stm32l4DK-IOT-BLE.yaml:

```
title: "LY10-PLT demo: stm32 DK IoT node"
suite:
  - ident: ICT-T1
    title: Erase stm32l4_DevKit with USB ST-Link
    steps:

    command: erase stm3214_DevKit

  - ident: ICT-T2
    title: Program STM32L4-IOT-BLE stm32l4_DevKit with USB ST-Link
      command: program stm3214_DevKit none,STM32L4_IOT_HR.elf,none
  - ident: ICT-T3
    title: Identify DUT
    steps:
      - command: identify stm32l4_IoT_DevKit
   ident: ICT-T4
    title: BLE discovery
    steps:
       command: bledis %BLEMAC% 30 # Wait up to 30 seconds for BLE discovery to
complete
```

1.8 Project Releases

You can create releases for your projects.

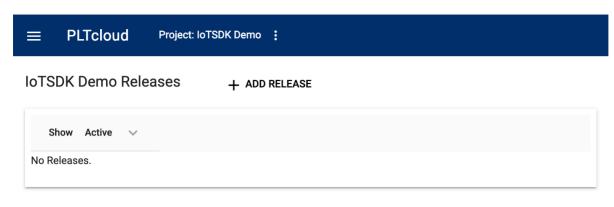


Figure 1.13. Release List (empty)

The elements that you will be able to add to a new release are elements that you will have previously added through the "Elements" section. You can create multiple releases per project.

For example, to create a new release, you would fill the version and description of cases of your release, and select the elements (firmware images and YAML files) you want to be part of your release.

In our case, we need to create a release of the firmware image (STM32L4_IOT_HR.elf) and of the YAML file (suite-stm32l4DK-IOT-BLE.yaml) for the "IoTSDK Demo" project. These two elements are therefore checked when creating the release that we named "STM32L4 IoT node BLE".

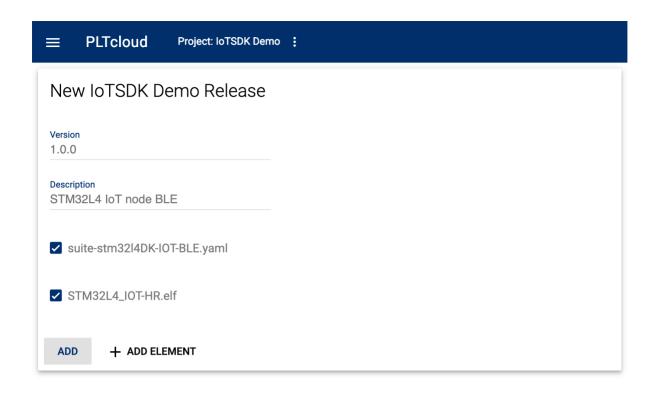


Figure 1.14. New Release

Back to the main release section, you can click on the deployment icon next to the release you want to deploy to be able to update the PLTs part of that deployment group with this release. Here, it has been deployed to the "DEV" deployment group.

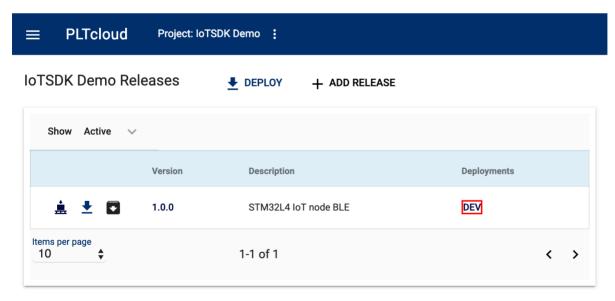


Figure 1.15. Release List

1.9 Project Settings

The **Edit** view can be used to modify basic project settings: - Projact Name and Description - Serial Number Allocation scheme (Monotonic / Webhook)

1.9.1 Serial Number Webhook API

To perform number allocation through an external webhook API, select the **Webhook** Serial Number Allocation scheme.

Specify the API endpoint:

- WebHook URL: URL of the API endpoint accepting HTTP POST requests from PLTcloud.
- Authentication Token: Hex-encoded token, used to sign the JSON payload sent to the provided URL

1.9.1.1 Webhook Request payload

The configured webhook endpoint will be sent an HTTP POST request containing a JSON payload like below:

```
{
   "dut_id": "<DUT IDENTIFIER>",
   "ble_mac": "<BLE MAC>",
   "mcu_id": "<MCU ID>",
   "MYCUSTOMKEY": "my custom value"
}
```

For security reasons, you probably want to limit requests to those coming from PLTcloud. This can be accomplished by setting an authentication token, and validate the X-Hub-Signature header sent in the webhook request.

The X-Hub-Signature header contains a SHA1 HMAC hexdigest of the webhook payload, using the webhook's authentication token as the key and prefixed with sha1=. The way you verify this signature varies, depending on the language of your codebase.

1.9.1.2 Webhook Response

The API endpoint should return something like:

```
{
    "serial_number": "<SERIAL NUMBER>"
}
```

1.9.2 Debug Keys

The **Debug Keys** view allows managing public SSH keys to control local access to PLTs while in *Debug Mode*.

The SSH keys for which public keys are attached for a project can be used to upload test plan YAML files and other artifacts using **SFTP**.

Once a debug SSH (.pub) key is set on a project that is deployed to a PLT, the debug mode can be activated from the **Reset** section of the PLT view in PLTcloud:

- Reset PLT in Debug Mode
- Wait for PLT to restart in debug mode

While the PLT is in debug mode, an SFTP client (such as sftp or WinSCP) can be used to upload release elements.

```
$ sftp debug@<PLT IP>
debug@<PLT_IP>$ put myTestPlan.yaml
debug@<PLT_IP>$ put firmware.hex
debug@<PLT_IP>$ quit
```

1.10 Reports

When a test is executed on a PLT, the report will be automatically generated and be available under the "Reports" section.

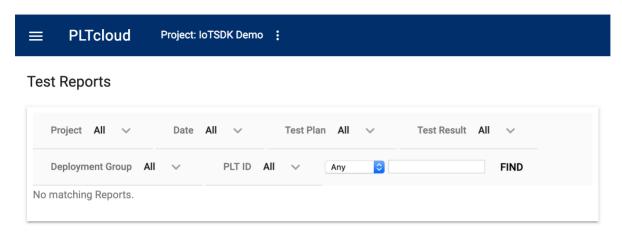


Figure 1.16.

Reports are listed in chronological order, and they will be bolded if they were generated less than 5 minutes ago.

2. PLT Operation Guide

2.1 Summary

The Production Line Tool (PLT) executes one or more test plans, for In-Circuit Test (ICT), Final Assembly, Test and Packout (FATP) or other production stations.

With a custom test suite definition, the PLT can also be used for integration testing during development.

It tests interactions over:

- BLE
- UART

During the Test plan, the PLT may also perform firmware programming of:

- RF SoC
- External flash

2.2 Setup

- Connect the Ethernet port to a local network with (outbound) Internet access.
- Connect the AC power socket to AC power (110-240VAC, 50-60Hz)
- (Optional) Connect Zebra label printer to external USB port
- (Optional) Connect Symbol bar code scanner to external USB port
- Use power switch on rear of unit to power on the PLT.

2.3 Usage

2.3.1 DUT Connection

- Use Tag-Connect TC2030-IDC cable to connect 6-pin rear-end IDC SWD socket with the DUT.
- PLT-100A: Use Tag-Connect TC2070-IDC cable to connect 14-pin rear-end IDC Test socket with the DUT.
- PLT-200A: Use Tag-Connect TC2050-IDC cable to connect 10-pin rear-end IDC JTAG socket with the DUT.
- PLT-200A: Use HD78 cable to connect 78-pin rear-end ICT socket with the In-Circuit Test Fixture.

2.3.2 Main Screen

After starting up, the PLT shows the currently selected test plan on the display.



Figure 2.1. Main PLT OLED display

Press button 2 to switch to the correct test plan.

2.3.3 Test Suite Execution

From the main screen, press button #1 to start the test suite.



Figure 2.2. PLT OLED display while tests are passing.

The test suite items will be executed until a failure occurs.



Figure 2.3. PLT OLED display for Test Item failure

When a test item fails, press button 2 to continue with the next item from the test suite.

Press button 4 to abort the test plan.

2.3.4 Operator Tests

Some test steps are not fully automated and require operator intervention.



Figure 2.4. PLT OLED display for Operator test item step

2.3.5 Test Suite Completion

Upon completion of the ICT and FATP test plans, a label is printed on a ZPL barcode printer.

2.4 Label Test

To print a test label, first press button #3 from the main screen.

Use button #1 (Up) and button #2 (Down) to highlight the "Label Test" menu entry.



Figure 2.5. Menu on PLT OLED display

Press button #3 (Select) to print a test label.

A test label will be printed on the attached Zebra label printer.

Press button #4 (Exit) to return to the main screen.

2.5 Check for Update

To check for updated PLT firmware, first press button #3 from the main screen.

Use button #1 (Up) and button #2 (Down) to highlight the "Check for Update" menu entry.

Press button #3 (Select) to check for updated PLT firmware label.

If an updated PLT firmware is available, it will be installed.

If no updated PLT firmware is available, a message stating "No Update Available" will be shown.



Figure 2.6. Check for Update without available update

3. PLT Probes and Signals

3.1 Summary

The PLT-200A Production Line Tool provides several test probes and signals:

- 8 Power Rails
- 49 Digital Probes
- 45 Analog Probes
- Serial interfaces
 - 1x SWD
 - 1x JTAG
 - 2x UART/SPI
 - o 1x CAN

3.2 Probes and Signals

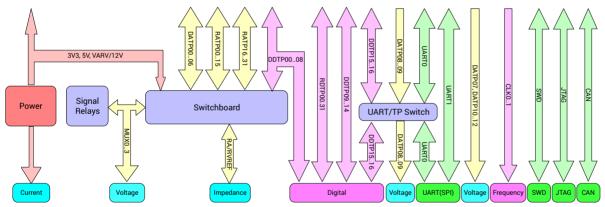


Figure 3.1. PLT-200A Probes and Signals

3.3 Power Rails

- 3V3 (3.3V)
- 5V (5V)
- VARV, 12V (2..12V)
- SWD (3.3V)
- JTAG (3.3V)
- UARTO, UART1 (3.3V)

Table 3.1. PLT-200A Power Rails

PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current
3V3	3.3V	у	У	у	(Switchboard)	у
5V	5V	У	У	у	(Switchboard)	у
12V/VARV	212V	у	У	у	(Switchboard)	у
SWD_VDD	3.3V	у	У	n	n	n
JTAG_VCC	3.3V	у	У	n	n	n
UARTO_VDD	3.3V	У	У	n	n	n
UART1_VDD	3.3V	n	У	n	n	n
GND	GND	у	У	у	(Switchboard)	n

3.4 Analog Signals

• 13x DATPxx: DATP00..DATP12

• 32x RATPxx: RATP00..RATP31

Table 3.2. PLT-200A Analog Test Probes

Table 3.2. I	Table 3.2. PLT-200A Analog Test Probes							
PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current		
DATP00		n	n	у	(Switchboard)	n		
DATP01		n	n	у	(Switchboard)	n		
DATP02		n	n	у	(Switchboard)	n		
DATP03		n	n	у	(Switchboard)	n		
DATP04		n	n	у	(Switchboard)	n		
DATP05		n	n	у	(Switchboard)	n		
DATP06		n	n	у	(Switchboard)	n		
DATP07		n	n	n	у	n		
DATP08	(Alt: UARTO_RXD)	у	У	n	у	n		
DATP09	(Alt: UARTO_TXD)	у	У	n	у	n		
DATP10		n	n	n	у	n		
DATP11		n	n	n	у	n		
DATP12		n	n	n	у	n		
DATP00	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP01	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP02	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP03	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP04	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP05	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP06	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP07	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP08	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP09	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP10	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP11	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP12	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP13	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP14	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP15	ADG0 Bank	n	n	у	(Switchboard)	n		
RATP16	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP17	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP18	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP19	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP20	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP21	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP22	ADG1 Bank	n	n	У	(Switchboard)	n		
RATP23	ADG1 Bank	n	n	У	(Switchboard)	n		
RATP24	ADG1 Bank	n	n	у	(Switchboard)	n		
RATP25	ADG1 Bank	n	n	у	(Switchboard)	n		

PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current
RATP26	ADG1 Bank	n	n	у	(Switchboard)	n
RATP27	ADG1 Bank	n	n	у	(Switchboard)	n
RATP28	ADG1 Bank	n	n	у	(Switchboard)	n
RATP29	ADG1 Bank	n	n	у	(Switchboard)	n
RATP30	ADG1 Bank	n	n	у	(Switchboard)	n
RATP31	ADG1 Bank	n	n	у	(Switchboard)	n

3.5 Digital Signals

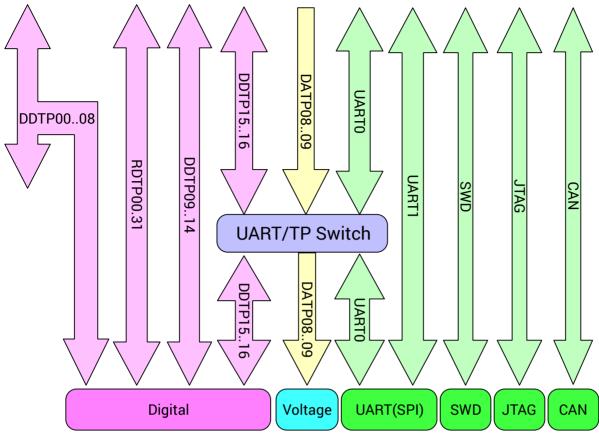


Figure 3.2. PLT-200A Digital Signals

3.5.1 Digital Probes

• 17x DDTPxx: DDTP00..DDTP16

• 32x RDTPxx: RDTP00..RDTP31

Table 3.3. PLT-200A Digital Test Probes

Table 3.3. I	able 5.5. PLI-200A Digital Test Probes							
PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current		
DDTP00		n	У	у	(Switchboard)	n		
DDTP01		n	У	у	(Switchboard)	n		
DDTP02		n	У	у	(Switchboard)	n		
DDTP03		n	У	у	(Switchboard)	n		
DDTP04		n	У	у	(Switchboard)	n		
DDTP05		n	У	у	(Switchboard)	n		
DDTP06		n	У	у	(Switchboard)	n		
DDTP07		n	У	у	(Switchboard)	n		
DDTP08		n	У	у	(Switchboard)	n		
DDTP09		n	У	n	n	n		
DDTP10		n	У	n	n	n		
DDTP11		n	У	n	n	n		
DDTP12		n	У	n	n	n		
DDTP13		n	У	n	n	n		
DDTP14		n	У	n	n	n		
DDTP15	(Alt: UARTO_CTS)	у	У	n	n	n		

PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current
DDTP16	(Alt: UARTO_RTS)	у	у	n	n	n
RDTP00		n	У	n	n	n
RDTP01		n	У	n	n	n
RDTP02		n	У	n	n	n
RDTP03		n	У	n	n	n
RDTP04		n	У	n	n	n
RDTP05		n	У	n	n	n
RDTP06		n	У	n	n	n
RDTP07		n	У	n	n	n
RDTP08		n	У	n	n	n
RDTP09		n	У	n	n	n
RDTP10		n	У	n	n	n
RDTP11		n	n	n	n	n
RDTP12		n	n	n	n	n
RDTP13		n	n	n	n	n
RDTP14		n	n	n	n	n
RDTP15		n	n	n	n	n
RDTP16		n	n	n	n	n
RDTP17		n	n	n	n	n
RDTP18		n	n	n	n	n
RDTP19		n	n	n	n	n
RDTP20		n	n	n	n	n
RDTP21		n	n	n	n	n
RDTP22		n	n	n	n	n
RDTP23		n	n	n	n	n
RDTP24		n	n	n	n	n
RDTP25		n	n	n	n	n
RDTP26		n	n	n	n	n
RDTP27		n	n	n	n	n
RDTP28		n	n	n	n	n
RDTP29		n	n	n	n	n
RDTP30		n	n	n	n	n
RDTP31		n	n	n	n	n

3.5.2 Clock Signals

• CLK0, CLK1

Table 3.4. PLT-200A Clock Signals

PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current
CLK0		n	n	n	n	n
CLK1		n	n	n	n	n

3.5.3 Serial Interfaces

- UARTO, UART1
- SWD
- JTAG
- CAN

Table 3.5. PLT-200A Serial Interface Signals

Table 3.5. PLT-200A Serial Interface Signals						
PLT-200A	Notes	Rear	ICT	Switchboard	Voltage	Current
UARTO_TXD	(Alt: DATP09)	у	У	n	(Alt: DATP09)	n
UARTO_RXD	(Alt: DATP08)	у	У	n	(Alt: DATP08)	n
UARTO_CTS	(Alt: DDTP15)	у	У	n	n	n
UARTO_RTS	(Alt: DDTP16)	у	У	n	n	n
UART1_TXD		n	У	n	n	n
UART1_RXD		n	У	n	n	n
UART1_CTS		n	У	n	n	n
UART1_RTS		n	У	n	n	n
SWD_NRST		у	У	n	n	n
SWD_SWDIO		у	У	n	n	n
SWD_SWCLK		у	У	n	n	n
SWD_SWO		у	У	n	n	n
JTAG_TMS		у	У	n	n	n
JTAG_TCK		у	У	n	n	n
JTAG_TDO		у	У	n	n	n
JTAG_TDI		у	У	n	n	n
JTAG_TRST		у	у	n	n	n
CAN_L		n	у	n	n	n
CAN_H		n	У	n	n	n

3.6 Switchboard

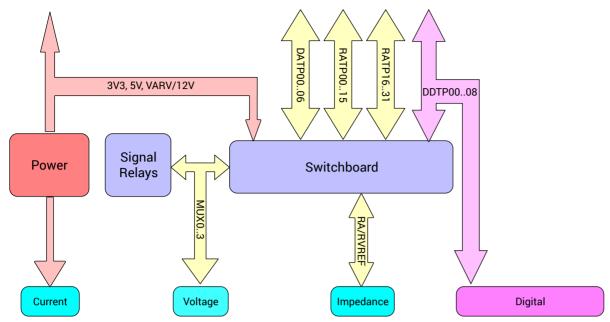


Figure 3.3. PLT-200A Switchboard

The mux command can be used to assign any of the following signals to one of 4 multiplex channels.

signal	MUX	Description
DATP00DATP06	0, 1	Direct Analog Test Probes
RATP00RATP31	0, 1	Routed Analog Test Probes
DDTP00DDTP08	2, 3	Direct Digital Test Probes
RVREF	all	Impedance measurement, reference voltage
RA	all	Impedance measurement, test voltage
GND	all	Ground
3V30UT	all	3.3V power rail
5V0UT	all	5.0V power rail
VARVDIV	all	VARV power rail, after 1/3 voltage divider

Relays between the different multiplex channels can be controlled using the short command.

suite:

- ident: ICT-T1
 title: Setup MUX

steps:

command: mux 0 DATP02
command: mux 1 DATP03
command: mux 2 RA
command: mux 3 RVREF
command: short 0 2 set
command: short 1 3 set

- ident: ICT-T2

title: Measure impedance DATP02..DATP03

steps:

- command: measure impedance 10-200kOhm

4. Report Connector

It's important to not that PLTcloud itself is **not** a data warehouse. PLTcloud serves as a datasource for a data pipeline (or ETL tool) enabling you to replicate data from various sources and consolidate it into a single location.

4.1 Supported Destinations

At this point, PLTcloud supports Amazon S3 buckets as Report Destinations.

Data will not begin replication until you've successfully connected a destination to a project, and at least one test plan is executed for the project.

As part of the Enterprise plan, additional destinations can be supported.

4.2 Amazon S3 Destination

4.2.1 Prerequisites

- An Amazon Web Services (AWS) account. Signing up is free -go to https://aws.amazon.com to create an account.
- Permissions to create and manage S3 buckets in AWS.

4.2.2 Step 1: Create an Amazon S3 Bucket

- Sign into AWS Console
- Click Services on the top-left corner
- Select **S3** under the Storage section
- Click the + Create Bucket button

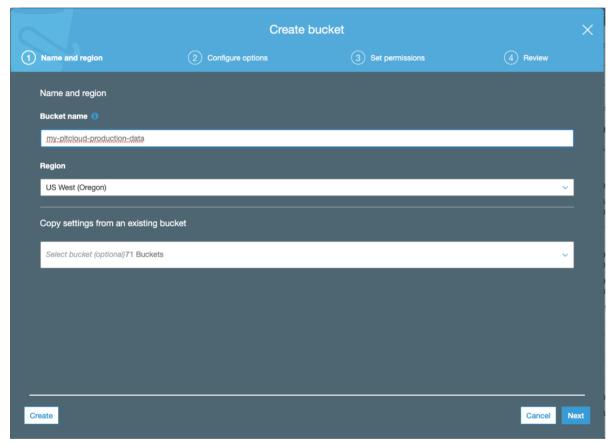


Figure 4.1. AWS S3 Bucket Creation

- On the first screen, Name and region, complete the following:
 - Bucket name: Enter a unique DNS-compliant name for the bucket.
 - **Region**: Select the region you want the bucket to be located in.
- Click Next
- On the Configure Options screen, leave all default settings as-is, and click Next
- On the Set Permissions screen, choose **Block all public access** and click **Next**
- On the Review screen, verify all settings and click the **Create bucket** button.

4.2.3 Step 2: Set the Report Connecter Destination in PLTcloud

- If you aren't signed into your PLTcloud account, sign in first.
- Select the Project for which you'd like to set a Report Connector destination.
- Navigate to Project Settings
- Click on the **Report Connector** button
- Click on the + Add Destination button
- Fill in the fields as below:
 - S3 Bucket: Fill in the name of your S3 bucket (without any s3:// prefix)
 - Report Prefix: Optionally fill in a prefix (folder name) for the reports within the bucket

4.2.4 Step 3: Grant bucket access

- Navigate to the Report Connector Destination detail page.
- Expand the S3 Bucket Policy tab
- Copy the S3 Bucket Policy JSON
- Sign into AWS in another tab, if not currently logged in.
- In AWS Console, navigate to the Permissions tab of the S3 bucket that serves as the Report Connector Destinations.
- In the Permissions tab, click the Bucket Policy button.
- In the Bucket Policy editor, paste the bucket policy code from PLTcloud.
- Click the **Save** button when finished.

At this point, test reports should start to appear in the S3 bucket a few seconds after a test plan associated with the Project is executed on a PLT.

5. Continuous Integration

PLTcloud allows for uploading a release utilizing a command line client. This client can be included in your CI opipeline in order to automatically deploy a firmware build to PLTcloud.

5.1 Supported Environments

The PLTcloud client is distributed as a Debian package and should work on Debian and other distributions supporting "deb" files.

The PLTcloud cli has been testing with TravisCI and Github Actions. Other CI tools can be utilized as long as they run a supported OS and support the installation of custom packages.

5.2 Travis CI integration

5.2.1 Prerequisites

- A TravisCl account and Travis Cl client
- A git repository containing DUT firmware image and test plans
- A PLTcloud organization, user and project

5.2.2 Step 1: Validate Travis CI build

In order to upload a release, the PLT test plan, and any associated assets such as DUT fw must be available in a directory. The eixting build should create all the necessary files for a release in the install or script lifecyle.

For example:

```
sudo: required
language: c
script:
- make dist
```

5.2.3 Step 2: Add section to install pltcloud cli

Add a before_deploy section to .travis.yml in order to install the cli tool.

```
before_deploy:
    sudo apt-get update
    sudo apt-get install -y musl
    wget https://download.pltcloud.com/cli/pltcloud_0.2.2_amd64.deb
    sudo dpkg -i pltcloud_0.2.2_amd64.deb
```

5.2.4 Step 3: Configure Project and Token environment variables

- Log in to PLTcloud and select the Project menu item from the project dropdown in the top banner.
- Copy the UUID from the project detail page and as an environment variable in .travis.yml

For example:

```
env:
global:
PROJECT_UUID=672124b6-9894-11e5-be38-001d42e813fe
```

- Select API Tokens from the dropdown menu under the user menu.
- Select Add Release Token, login and copy the Release Upload Token
- Encrypt the token and add it to .travis.yml withe the command travis encrypt API_TOKEN=**************--add

5.2.5 Step 4: Add deployment

Add deployment section to .travis.yml

```
deploy:
    - provider: script
    skip_cleanup: true
    script: pltcloud -t "$API_TOKEN" -f "dist/*" -v "$TRAVIS_TAG" -p
"$PROJECT_UUID"
    on:
        all_branches: true
        tags: true
```

Bibliography

Books

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