

Kansai Nerolac Paints Ltd**Inspection plan.**

Vendor Name :-

Material No. :- 5000400

Description :- 3 PLY CORR CARTON 4X4LTR FOR ROUND TIN

Group :- 41999

Plan No. :- 6

Effective Date :- 26.09.2017(40)

Group Counter :- 6

Sr No	Characteristic	Lower Value	Target Value	Upper Value	UOM	Specification	Test Method Number	Test Method Version	International Test Method	MFG Guarantee
1	TYPE					UNIVERSAL	TMPM001	1		
2	TARE WEIGHT	515.000	543.000	570.000	g		TMPM005	1		
3	INTERNAL LENGTH	368.000	370.000	372.000	mm		TMPM004	8		
4	INTERNAL BREADTH	368.000	370.000	372.000	mm		TMPM004	8		
5	INTERNAL DEPTH	200.000	203.000	206.000	mm		TMPM004	8		
6	BURSTING STRENGTH	9.000	10.000	11.000	kg/cm2		TMPM010	4		
7	FLUTTING					Broad type(C). Flute ht 3.5-3.7mm.	TMPM001	1		
8	CUTTING AND STAPPLING					DIECUTTING & STAPPLING SHOULD BE WITH RUSTPROOF STAPPLE PINS OF HOKO BRAND. CUTTING/CREASING SHOULD BE SUITABLE FOR ONLINE FILLING.	TMPM001	1		
9	PRINTING					Red ink supplied By Dolphin Inks/Siegwerk Pvt.ltd. SIMILAR TO STD.	TMPM001	1		
10	Manufacturers Guarente subcontractor	228.000	240.000	252.000	gm/m2	GRAMMAGE OF PLY OUTER	TMPM002	1	cert to be obtained from	
11	Manufacturers Guarente subcontractor	171.000	180.000	189.000	gm/m2	GRAMMAGE OF PLY CORRUGATED	TMPM002	1	cert to be obtained from	
12	Manufacturers Guarente subcontractor	171.000	180.000	189.000	gm/m2	GRAMMAGE OF PLY INNER	TMPM002	1	cert to be obtained from	

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13	Manufacturer Guarentee subcontractor					QUALITY OF PAPER GOOD QUALITY KRAFT PAPER HAVING BURST FACTOR AS FOLLOWS OUTER PLY WITH BURST FACTOR MIN 28. FLUTE & INNER PLY WITH BURST FACTOR MIN 20.	TMPM002	1	cert to be obtained from	
14	SUITABILITY FOR STAMPING					STAMPING SHALL BE CLEAR & VISIBLE.	TMPM001	1		
15	GENERAL					SCORING - TO BE DEEP CUT SUCH IT DOES NOT CRACK THE BOARD WHEN THE FLAPS ARE TURNED THRU 180 DEG. 2)ONLY THE FLUTE TIPS TO BE GLUED.NOT THE WHOLE PAPER. 3)GAP BETWEEN TWO FLAPS SHOULD BE MINIMUM 5 MM. 4)CLEAR SEPERATION AT ALL JOINTS.	TMPM001	1		
16	BCT Box compression test subcontractor					170 - 190kgf. Manufacturers Guarantee.	TMPM002	1	cert to be obtained from	
17	Manufacturers Guarantee	7.000	8.000	9.000	%	Moisture content in cartons	TMPM038	6		
18	Takeup factor flutes	1.320	1.370	1.420	mm		TMPM040	1		