

Technical Service Manual

R-410A Split System

16~18 SEER, Inverter Systems - 60 and 50 Hz



Single Split
Cooling only
Heat pump

Indoor Unit 4MYW8-A 4MXW8-A Outdoor Unit 4TYK8-A 4TXK8-A



Warnings, Cautions and Notices

Warnings, Cautions and Notices. Note that warnings, cautions and notices appear at appropriate intervals throughout this manual. Warnings are provide to alert installing contractors to potential hazards that could result in personal injury or death. Cautions are designed to alert personnel to hazardous situations that could result in personal injury, while notices indicate a situation that could result in equipment or property-damage-only accidents.

Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

ATTENTION: Warnings, Cautions and Notices appear at appropriate sections throughout this literature. Read these carefully.

WARNING: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE: Indicates a situation that could result in equipment or property-damage only accidents.

Important

Environmental Concerns!

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs such as HCFCs and HFCs.

Responsible Refrigerant Practices!

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified. The Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

∆WARNING

Electrocution and Fire Hazards with Improperly Installed and Grounded Field Wiring!

Improperly installed and grounded field wiring poses FIRE & ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in the National Electrical Codes (NEC) and your local/state electrical codes. All field wiring MUST be performed by qualified personnel. Failure to follow these requirements could result in death or serious injury.



AWARNING

R410A Refrigerant under Higher Pressure than R22!

The units described in this manual use R410A refrigerant which operates at 50 to 70% higher pressures than R-22. Use only R-410A approved service equipment. Refrigerant cylinders are painted with "pink" color to indicate the type of refrigerant and may contain a "dip" tube to allow for charging of liquid refrigerant into the system. For specific handling concerns with R-410A, please contact your local Trane representative. Failure to use R-410A approved service equipment could result in standard equipment exploding under R-410A higher pressure which could result in death or serious injury.

NOTICE:

Use PVE Oil with R-410A Mini-Split Units!

All R-410A mini-splits use a PVE oil (Polyvinyl Ether Oil) that readily absorbs moisture from the atmosphere. To limit this "hygroscopic" action, the system should remain sealed whenever possible. If a system has been open to the atmosphere for more than 4 hours, the compressor oil must be replaced. Never break a vacuum with air and always change the driers when opening the system for component replacement. For specific handling concerns with PVE oil, contact your local Trane representative.

USE ONLY THE FACTORY RECOMMENDED - DAFNE HERMETIC OIL FV50S - for servicing these units



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Model Specifications 60Hz Heat pump models

	Model	4MXW5509A1	I 4TXK5509A1	4MXW5512A1	I 4TXK5512A1
Func	tion	COOLING HEATING		COOLING HEATING	
Rate	d Voltage	208-230V		208-230V	
_	uency(Hz)		0	6	0
-	Capacity (W) (High/Standard/Low *):	3370/2579/1113	3370/2608/967	3663/3400/967	3663/3575/996
	Capacity (Btu/h) (High/ Standard/Low *): er Input (W) (High/ Standard/Low *)	11500/8800/3800	11500/8900/3300	12500/11600/3300 1340/1130/260	12500/12200/3400 1000/940/260
	nal Input Current (A)	1220/760/270 5.3/4.7	980/650/230 6.6/6.0	6.4/5.8	6.9/6.2
	R/HSPF	17.5	9	18	9
Air F	ow Volume (m³/h) (SH/H/M/L)**		/440/370		/440/370
	midifying Volume (I/h)	0	.8	1	.4
EER	/ C.O.P (W/W)		/4.0		/3.8
	Model of Indoor Unit Fan Motor Speed (r/min) (SH/H/M/L)	4MXW:	5509A1 1300/1150/980/820	4MXW 1350/1150/950/750	5512A1 1350/1200/100/850
	Output of Fan Motor (w)		5		5
	Fan Motor RLA(A)		19		19
	Fan Motor Capacitor (uF)	1	.2	1	.2
	Fan Type-Piece	Cros	s-flow	Cros	s-flow
	Diameter-Length (mm)		595.5		595.5
	Evaporator		n-copper Tube		n-copper Tube
unit	Pipe Diameter (mm) Row-Fin Gap(mm)		07 1.4		07 1.4
	Coil length (I) x height (H) x coil width (L)		1.4 24X294		1.4 24X294
ndoor	Swing Motor Model		24BA		24BA
=	Output of Swing Motor (W)	1	.5	1	.5
	Fuse (A)	PCB 3.15A Tr	ansformer 0.2A	PCB 3.15A Ti	ansformer 0.2A
	Sound Pressure Level dB (A) (SH/H/M/L)	43/38/32/26		44/39	/33/28
	Sound Power Level dB (A) (SH/H/M/L)***		/42/36		/43/38
	Dimension (W/H/D) (mm)	770X283X201			83X201
	Dimension of Package (L/W/H) (mm) Net Weight /Gross Weight (kg)	847X264X357 8.5/11.5			64X357 12
	Room Temp. sensor	15K			5K
	Pipe Temp. sensor	20K		20K	
	Model of Outdoor Unit	4TXK5509A1		4TXK5512A1	
	Compressor Manufacturer/trademark	Gree		Gree	
	Compressor Model	1YC23AEXD			BAEXD
	Compressor Type L.R.A. (A)	Rotary			tary .1
	Compressor RLA(A)	6.1 6.1			.1
	Compressor Power Input(W)	6.1 600			00
	Overload Protector		7SA		7SA
	Throttling Method	Сар	illary		illary
	Starting Method		acitor		acitor
	Working Temp Range (℃)	(-15)°C ≤ T ≤ 24°C	18℃≤T≤48℃	(-15)°C≪T≪24°C	18℃≤T≤48℃
	Pipe Diameter (mm)		n-copperTube		n-copperTube
	Rows-Fin Gap(mm)		07 1 <i>4</i>		07 1.4
	Coil length (I) x height (H) x coil width (L)		1-1.4 647X528X19.05		28X38.1
	Fan Motor Speed (rpm)		930	€:	930
	Output of Fan Motor (W)	2	21		:1
ij	Fan Motor RLA(A)		17		17
) JOC 1	Fan Motor Capacitor (uF)		2		2
Outdoor unit	Air Flow Volume of Outdoor Unit m³/h Fan Type-Piece		i-flow		i00 I-flow
0	Fan Diameter (mm)		70		70
	Defrosting Method		Defrosting		Defrosting
	Climate Type	Т	1	T	1
	Isolation		I		I
	Moisture Protection	IP	24	IP	24
	Permissible Excessive Operating Pressure for the Discharge Side(MPa)	3	.8	3	.8
	Permissible Excessive Operating Pressure	1	.2	1	.2
	for the Suction Side(MPa)				
	Sound Pressure Level dB (A) Sound Power Level dB (A)		49 50		52 62
	Dimension (W/H/D) (mm)		59 50X318		62 50X318
	Dimension of Package (L/W/H)(mm)		51X607		51X607
	Net Weight /Gross Weight (kg)		/32		/34
	Refrigerant Charge (kg)	R410	A/0.74	R410	A/1.00
	Temp.sensor		5K		5K
	Pipe Temp. sensor		OK .		OK .
	Discharge sensor	50	OK .	50	OK



	Model		4TXK5518A1	4MXW5524A1	
Fund	tion	COOLING HEATING		COOLING HEATING	
_	d Voltage	208-	230V	208-2	230V
	uency(Hz)		0	6	
	Capacity (W) (High/Standard/Low *): Capacity (Btu/h) (High/ Standard/Low *):	6154/5334/1318	6687/5715/1172	7033/6447/1875	8030/7913/1201
	er Input (W) (High/ Standard/Low *)	21000/18200/4500 2600/1660/200	24000/19500/4000 2750/2110/300	24000/22100/6400 2550/2380/300	27400/27000/4100 2850/2720/320
	inal Input Current (A)	8.1/7.3	9.3/8.4	11.5/10.5	14.2/12.8
	R/HSPF	16.5	8.2	17	9.7
Air F	low Volume (m³/h) (SH/H/M/L)**	800/680		1000/800	
Dehu	ımidifying Volume (l/h)	1	.8	2	2
EER	/ C.O.P (W/W)	3.2	2.7	2.7/	2.9
	Model of Indoor Unit		4MXW5518A1 1400/1150/1000/850 1450/1250/1100/950 1		5524A1
	Fan Motor Speed (r/min) (SH/H/M/L)				
	Output of Fan Motor (w)	2		3	
	Fan Motor RLA(A) Fan Motor Capacitor (uF)	0.		0.3	
	Fan Type-Piece	Cross		Cross	
	Diameter-Length (mm)	Ф98		Ф982	
	Evaporator	Aluminum Fir		Aluminum Fin	
	Pipe Diameter (mm)	φ	- ' '	φ	- ' '
ndoor unit	Row-Fin Gap(mm)	2-	1.4	2-	1.5
JOC	Coil length (I) x height (H) x coil width (L)	657X304		765X342	
Ind	Swing Motor Model	MP2			5XX
	Output of Swing Motor (W)	2		2.	
	Fuse (A)	PCB 3.15A Transformer 0.2A		PCB 3.15A Tr	
	Sound Pressure Level dB (A) (SH/H/M/L) Sound Power Level dB (A) (SH/H/M/L)***	48/43/38/34		49/43/ 59/53/	
	Dimension (W/H/D) (mm)	58/53/48/44 865x305x215		1008x3	
	Dimension of Package (L/W/H) (mm)	948X383X310		1076x3	
	Net Weight /Gross Weight (kg)	12/16			/20
	Room Temp. sensor	15K		15	
	Pipe Temp. sensor	20	K	20K	
	Model of Outdoor Unit	4TXK5	518A1	4TXK5524A1	
	Compressor Manufacturer/trademark	Sanyo		Sanyo	
	Compressor Model	C-6RZ146H1A		C-6RZ146H1A	
	Compressor Type	Twin Rotary		Twin F	
	L.R.A. (A) Compressor RLA(A)	41 8.4		4	.4
	Compressor Power Input(W)	16		16	
	Overload Protector	1NT11		1NT11	
	Throttling Method	Electronic ex	pansion valve	Electronic exp	pansion valve
	Starting Method	Сара		Сара	acitor
	Working Temp Range (°ℂ)	(-15)℃≤T≤24℃	18℃≤T≤48℃	(-15)°C ≤T≤24°C	18℃≤T≤48℃
	Condenser	AluminumFir	-copperTube	AluminumFin	-copperTube
	Pipe Diameter (mm)		7	φ	
	Rows-Fin Gap(mm) Coil length (I) x height (H) x coil width (L)	2-		2-1	
	Fan Motor Speed (rpm)	837x66	690	853X66 ≪6	
	Output of Fan Motor (W)	6		6	
±	Fan Motor RLA(A)		58	0.9	
Outdoor unit	Fan Motor Capacitor (uF)		.5	3.	
tdoc	Air Flow Volume of Outdoor Unit m ³ /h	32	00	32	00
Ō	Fan Type-Piece	Axial		Axial	-flow
1	Fan Diameter (mm)	52		52	
1	Defrosting Method	Automatic		Auto de	
1	Climate Type Isolation	T		Т	
1	Moisture Protection		24		24
1	Permissible Excessive Operating Pressure				
1	for the Discharge Side(MPa)	3	.8	3.	8
1	Permissible Excessive Operating Pressure for the Suction Side(MPa)	1	2	1.	2
1	Sound Pressure Level dB (A)	<	≤56		56
1	Sound Power Level dB (A)		66		56
	Dimension (W/H/D) (mm)	955X70		955X70	
1	Dimension of Package (L/W/H)(mm)		58X750		58X750
1	Net Weight /Gross Weight (kg)	52	/57	51/	/56
1	Refrigerant Charge (kg)		A/1.25	R410	
1	Temp.sensor		5K	15	
1	Pipe Temp. sensor	20		20	
Ь	Discharge sensor	50K		50K	



60Hz Cooling only models

	Model	4MYW5509A1 4TYK5509A1	4MYW5512A1 4TYK5512A1
Function		COOLING	COOLING
Rated Vo	· ·	208-230V	208-230V
Frequenc		60	60
	pacity (W) (High/Standard/Low *): pacity (Btu/h) (High/ Standard/Low *):	3370/2579/1113	3663/3400/967
	put (W) (High/ Standard/Low *):	11500/8800/3800	12500/11600/3300 1340/1130/260
	Current (A)	1220/760/270 5.3/4.7	6.4/5.8
SEER/HS	` '	17.5	18
	Volume (m³/h) (SH/H/M/L)**	560/510/440/370	580/520/440/370
	ifying Volume (l/h)	0.8	1.4
EER / C.0	O.P (W/W)	3.4	3.0
	Model of Indoor Unit	4MYW5509A1	4MYW5512A1
	Fan Motor Speed (r/min) (SH/H/M/L)	1300/1100/900/700	1350/1150/950/750
	Output of Fan Motor (w)	15	15
	Fan Motor Capacitor (uF)	1.2	1.2
	Fan Motor RLA(A) Fan Type-Piece	0.19 Cross-flow	0.19 Cross-flow
	Diameter-Length (mm)	φ92X595.5	φ92X595.5
	Evaporator	Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter (mm)	φ7	φ7
Ë	Row-Fin Gap(mm)	2-1.4	2-1.4
ndoor unit	Coil length (I) x height (H) x coil width (L)	610X24X294	610X24X294
Ind	Swing Motor Model	MP24BA	MP24BA
	Output of Swing Motor (W)	1.5	1.5
	Fuse (A) Sound Pressure Level dB (A) (SH/H/M/L)	PCB 3.15A Transformer 0.2A 43/38/32/26	PCB 3.15A Transformer 0.2A 44/39/33/28
	Sound Pressure Level dB (A) (SH/H/M/L)***	53/48/42/36	54/49/43/38
	Dimension (W/H/D) (mm)	770X283X201	770X283X201
	Dimension of Package (L/W/H) (mm)	847X264X357	847X264X357
	Net Weight /Gross Weight (kg)	8.5/11.5	9/12
	Room Temp. sensor	15K	15K
	Pipe Temp. sensor	20K	20K
	Model of Outdoor Unit	4TYK5509A1	4TYK5512A1
	Compressor Manufacturer/trademark Compressor Model	Gree 1YC23AEXD	Gree 1YC23AEXD
	Compressor Type	Rotary	Rotary
	L.R.A. (A)	6.1	6.1
	Compressor RLA(A)	6.1	6.1
	Compressor Power Input(W)	600	600
	Overload Protector	CS-7SA	CS-7SA
	Throttling Method	Capillary	Capillary
	Starting Method	Capacitor	Capacitor
	Working Temp Range (℃)	18°C ≤ T ≤ 48°C	18°C≤T≤48°C
	Condenser	AluminumFin-copperTube	AluminumFin-copperTube
	Pipe Diameter (mm) Rows-Fin Gap(mm)	φ7 1-1.4	φ7
	Coil length (I) x height (H) x coil width (L)	647X528X19.05	2-1.4 647X528X38.1
	Fan Motor Speed (rpm)	≤930	≤930
	Output of Fan Motor (W)	21	21
njt	Fan Motor RLA(A)	0.17	0.17
or u	Fan Motor Capacitor (uF)	2	2
Outdoor unit	Air Flow Volume of Outdoor Unit m ³ /h	1600	1600
Ŏ	Fan Type-Piece	Axial-flow	Axial-flow
	Fan Diameter (mm) Defrosting Method	370	370
	Climate Type	 T1	- T1
	Isolation		1
	Moisture Protection	IP24	IP24
	Permissible Excessive Operating		
	Pressure for the Discharge Side(MPa) Permissible Excessive Operating	3.8	3.8
	Pressure for the Suction Side(MPa)	1.2	1.2
	Sound Pressure Level dB (A)	≤49	≤52
	Sound Power Level dB (A)	≤59	≤62
	Dimension (W/H/D) (mm)	710X550X318	710X550X318
	Dimension of Package (L/W/H)(mm)	774X351X607	774X351X607
	Net Weight /Gross Weight (kg)	28/32	30/34
	Refrigerant Charge (kg)	R410A/0.74	R410A/1.00
	Temp.sensor	15K	15K
	Pipe Temp. sensor Discharge sensor	20K 50K	20K 50K
	Piconarye serisur	JUIN	I JUIV



	Model	4MYW5518A1 4TYK5518A1	4MYW5524A1 4TYK5524A1
Function		COOLING	COOLING
Rated Vo	Itage	208-230V	208-230V
Frequenc	y(Hz)	60	60
Total Cap	pacity (W) (High/Standard/Low *):	6154/5334/1318	7033/6447/1875
	pacity (Btu/h) (High/ Standard/Low *):	21000/18200/4500	24000/22100/6400
—	out (W) (High/ Standard/Low *)	2600/1660/200	2550/2380/300
	Current (A)	8.1/7.3	11.5/10.5
SEER/HS	/olume (m ³ /h) (SH/H/M/L)**	16.5 800/680/560/460	17 1000/800/700/600
	fying Volume (I/h)	1.8	2
	D.P (W/W)	3.2	2.7
	Model of Indoor Unit	4MYW5518A1	4MYW5524A1
	Fan Motor Speed (r/min) (SH/H/M/L)	1400/1150/1000/850	1350/1150/1000/850
	Output of Fan Motor (w)	20	35
	Fan Motor Capacitor (uF)	1.5	2.5
	Fan Motor RLA(A)	0.31	0.31
	Fan Type-Piece	Cross-flow	Cross-flow
	Diameter-Length (mm)	Ф98Х650	Ф98Х765
	Evaporator Pipe Diameter (mm)	Aluminum Fin-copper Tube φ7	Aluminum Fin-copper Tube φ7
nit	Row-Fin Gap(mm)		Ψ' 2-1.5
Indoor unit	Coil length (I) x height (H) x coil width (L)	657X304.8X25.4	765X342.9X25.4
Indc	Swing Motor Model	MP28VB	MP35XX
	Output of Swing Motor (W)	2	2.5
	Fuse (A)	PCB 3.15A Transformer 0.2A	PCB 3.15A Transformer 0.2A
	Sound Pressure Level dB (A) (SH/H/M/L) Sound Power Level dB (A) (SH/H/M/L)***	48/43/38/34 58/53/48/44	49/43/39/34 59/53/49/44
	Dimension (W/H/D) (mm)	865x305x215	1008x319x221
	Dimension of Package (L/W/H) (mm)	948X383X310	1076x398x328
	Net Weight /Gross Weight (kg)	12/16	15/20
	Room Temp. sensor	15K	15K
	Pipe Temp. sensor	20K	20K
	Model of Outdoor Unit	4TYK5518A1	4TYK5524A1
	Compressor Manufacturer/trademark	Sanyo	Sanyo
	Compressor Model	C-6RZ146H1A	C-6RZ146H1A
	Compressor Type L.R.A. (A)	Rotary 41.00	Rotary 41.00
	Compressor RLA(A)	8.40	8.40
	Compressor Power Input(W)	1640	1640
	Overload Protector	1NT11L-3979	1NT11L-3979
	Throttling Method	Electron expansion valve	Electron expansion valve
	Starting Method	Capacitor	Capacitor
	Working Temp Range (℃)	18℃≤T≤48℃	18℃≤T≤48℃
	Condenser	AluminumFin-copperTube	AluminumFin-copperTube
	Pipe Diameter (mm)	φ7	φ7
	Rows-Fin Gap(mm) Coil length (I) x height (H) x coil width (L)	2-1.4 837x660x38.1	2-1.4 853X660X38.1
	Fan Motor Speed (rpm)	≤690	≤690
	Output of Fan Motor (W)	60	60
ŧ	Fan Motor RLA(A)	0.58	0.59
Outdoor unit	Fan Motor Capacitor (uF)	3.5	3.5
ıtdo	Air Flow Volume of Outdoor Unit m ³ /h	3200	3200
ŏ	Fan Type-Piece	Axial-flow	Axial-flow
	Fan Diameter (mm) Defrosting Method	520	520
	Climate Type	<u>-</u> T1	- T1
	Isolation		1
	Moisture Protection	IP24	IP24
	Permissible Excessive Operating		
	Pressure for the Discharge Side(MPa) Permissible Excessive Operating	3.8	3.8
	Pressure for the Suction Side(MPa)	1.2	1.2
	Sound Pressure Level dB (A)	≤56	≤56
	Sound Power Level dB (A)	≪66	≤56
	Dimension (W/H/D) (mm)	955X700X396	955X700X396
	Dimension of Package (L/W/H)(mm)	1029X458X750	1029X458X750
	Net Weight /Gross Weight (kg)	51/56	51/56
	Refrigerant Charge (kg)	R410A/1.20	R410A/1.55
	Temp.sensor	15K	15K
	Pipe Temp. sensor Discharge sensor	20K 50K	20K 50K
	5.00Hargo 00H00H	OUI	OUIX



50Hz Heat pump models

Model		4MXW5509AE	3 4TXK5509AB	4MXW5512A	B 4TXK5512AB	
Function	(COOLING	HEATING	COOLING	HEATING	
Rated Voltage		220-240V		220	220-240V	
Frequency(Hz)			50 T		50	
Total Capacity (W) (High/Standard/Low *):		30/2650/440	4100/3520/440	3960/3530/586	5130/4260/586	
Total Capacity (Btu/h) (High/ Standard/Low Power Input (W) (High/ Standard/Low *)		50/800/200	14000/12000/1500 1450/950/200	13500/12000/2000 1450/1100/220	17500/14500/2000 1550/1180/220	
Nominal Current (A)	13	6.3	6.8	6.5	7.8	
SEER/HSPF		17	9	17	9	
Air Flow Volume (m ³ /h) (SH/H/M/L)**		560/520	/370/280	580/52	0/410/300	
Dehumidifying Volume (I/h)		0	.8		1.4	
EER / C.O.P (W/W)		3.3	3.7	3.2	3.6	
Model of Indoor Unit	(1200/	4MXW:	5509AB 1300/1150/980/820		/5512AB 1350/1200/100/850	
Fan Motor Speed (r/min) (SH/H. Output of Fan Motor (w)	M/L) 1300/	1300/1100/900/700 1300/1190/980/820		1350/1150/950/750	10	
Fan Motor Capacitor (uF)			.2		1.2	
Fan Motor RLA(A)		0.	16	(0.16	
Fan Type-Piece		Cross flo	w fan – 1	Cross fl	ow fan – 1	
Diameter-Length (mm)			x594	· ·	2x594	
Evaporator			n-copper tube		in-copper tube	
Pipe Diameter (mm)			o7 1.4		φ7 -1.4	
Row-Fin Gap(mm) Coil length (I) x height (H) x coil	width (L)		294X24		294X24	
Row-Fin Gap(mm) Coil length (l) x height (H) x coil Swing Motor Model	(2)		24BA		24BA	
Output of Swing Motor (W)			.5		1.5	
Fuse (A)		PCB	3.15A	PCE	3 3.15A	
Sound Pressure Level dB (A) (F			/30/24	+	7/31/25	
Sound Power Level dB (A) (H/M	/L)***	53/46/40/34			7/41/35 283x201	
Dimension (W/H/D) (mm)	(mm)	770x283x201 844x342x261			283x201 342x261	
Dimension of Package (L/W/H) Net Weight /Gross Weight (kg)	(11111)	8/11			0/12	
Room Temp.Sensor		15K			15K	
Pipe Temp.Sensor		20K		20K		
Model of Outdoor Unit		4TXK5509AB		4TXK5512AB		
Compressor Manufacturer/trade	mark	Gree		Gree		
Compressor Model Compressor Type		1YC23AEXD		+	23AEXD	
L.R.A. (A)		Rotary 6.1			otary 6.1	
Compressor RLA(A)		6.1			6.1	
Compressor Power Input(W)		6	00		600	
Overload Protector		CS-	-7SA	CS	5-7SA	
Throttling Method			illary		pillary	
Starting Method	(45)		cer starting	Transducer starting		
Working Temp Range (°C) Condenser	(-15)	°C≪T≪24°C	18°C≤T≤48°C n-copper tube	(-15)°C ≤ T ≤ 24°C 18°C ≤ T ≤ 48°C Aluminum fin-copper tube		
Pipe Diameter (mm)					ф7	
Rows-Fin Gap(mm)		φ7 1-1.4		+	-1.4	
Coil length (I) x height (H) x coil	width (L)		8X19.05	647X528X38.1		
Fan Motor Speed (rpm)		€!	930	<	930	
Output of Fan Motor (W)			30		30	
Fan Motor RLA(A)			23	(0.23	
Fan Motor Capacitor (uF) Air Flow Volume of Outdoor Uni	t m ³ /h		2 600	1	<u>2</u> 600	
Fan Motor RLA(A) Fan Motor Capacitor (uF) Air Flow Volume of Outdoor Uni Fan Type-Piece	L III /II		fan –1		l fan –1	
Fan Diameter (mm)			70		370	
Defrosting Method		Automatic	Defrosting	Automati	c Defrosting	
Climate Type			T1		T1	
Isolation			1		 	
Moisture Protection Permissible Excessive Operatin	<u> </u>		224		P24	
Pressure for the Discharge Side Permissible Excessive Operatin	e(MPa)		.8		3.8	
Pressure for the Suction Side(N			.2		1.2	
Sound Pressure Level dB (A)			50		≤52	
Sound Power Level dB (A)			60		≤62 	
Dimension (W/H/D) (mm) Dimension of Package (L/W/H)(mm)		50x275 48x592		550x275 348x592	
Net Weight /Gross Weight (kg)			48x592		0/34	
Refrigerant Charge (kg)			A/0.70		0A/0.96	
Temp.sensor			5K		15K	
Pipe Temp. sensor			0K		20K	
Discharge sensor		5	0K		50K	



	Model	4MXW5518AE	3 4TXK5518AB	4MXW5524AE	3 4TXK5524AB
Function		COOLING HEATING		COOLING	HEATING
Rated Vo	Itage	220-240V		220-240V	
Frequenc	y(Hz)	5	0	5	50
	eacity (W) (High/Standard/Low *):	6500/5300/1050	7000/5700/1000	7000/6450/1500	7800/7000/1200
<u>_</u>	pacity (Btu/h) (High/ Standard/Low *):	22178/18080/3582	23884/19448/3412	23884/22007/5118	26613/23884/4094
	out (W) (High/ Standard/Low *)	2500/1600/360	2600/1578/350 1.6	2500/1985/350	.98
SEER/HS	Current (A)	16.5	9	16.5	9
	/olume (m³/h) (SH/H/M/L)**	800/680			/650/550
	fying Volume (I/h)	1	.8		2
EER / C.C	D.P (W/W)	3.2	3.6	3.2	3.6
	Model of Indoor Unit	4MXW			5524AB
	Fan Motor Speed (r/min) (SH/H/M/L)	1300/1100/950/800	1400/1200/1050/900	1250/1100/950/800	1300/1100/1000/850
	Output of Fan Motor (w)		.5		.5
	Fan Motor Capacitor (uF) Fan Motor RLA(A)		31		.5 31
	Fan Type-Piece	Cross flo	-		w fan – 1
	Diameter-Length (mm)	φ982	X650	ф 98	3X765
	Evaporator	Aluminum Fir	n-copper Tube	Aluminum Fir	n-copper Tube
ŧ	Pipe Diameter (mm)		7		07
ndoor unit	Row-Fin Gap(mm)		1.4		1.5
ndoc	Coil length (I) x height (H) x coil width (L)		4X304.8		2.9X25.4
-	Swing Motor Model		28VB 2		.5
	Output of Swing Motor (W) Fuse (A)		2 3.15A		ansformer 0.2A
	Sound Pressure Level dB (A) (H/M/L)	(45)/40	0/37/32	(46)/42	2/37/32
	Sound Power Level dB (A) (H/M/L)***		47/42/-		2/47/42
	Dimension (W/H/D) (mm) Dimension of Package (L/W/H) (mm)	865x305x215 948X383X310			319x221 398x328
	Net Weight /Gross Weight (kg)	12/16		15/20	
	Room Temp.Sensor	15K			5K
	Pipe Temp.Sensor	20K		20K	
	Model of Outdoor Unit Compressor Manufacturer/trademark	4TXK5518AB		4TXK5524AB	
	Compressor Model	Sanyo C-6RZ146H1A		Sanyo C-6RZ146H1A	
	Compressor Type	Twin Rotary			Rotary
	L.R.A. (A)	41		41	
	Compressor RLA(A)	8.4		8	.4
	Compressor Power Input(W)	1640			340
	Overload Protector		L-3979	1NT11L-3979	
	Throttling Method Starting Method	·	illary	Electron expansion valve	
	Working Temp Range (°C)	(-15)°C ≤T ≤24°C	cer starting 18°C≤T≤48°C	Transducer starting (-15) $\mathbb{C} \leq T \leq 24 \mathbb{C}$ 18 $\mathbb{C} \leq T \leq 48 \mathbb{C}$	
	Condenser	· ,	n-copper Tube	_ , ,	n-copper Tube
	Pipe Diameter (mm)	ф7		φ7	
	Rows-Fin Gap(mm)		1.4		1.4
	Coil length (I) x height (H) x coil width (L)	x height (H) x coil width (L) 853x660x38.1		853X66	60X38.1
	Fan Motor Speed (rpm)		690		690
	Output of Fan Motor (W)		50		50
unit	Fan Motor RLA(A)		58		58
Outdoor unit	Fan Motor Capacitor (uF) Air Flow Volume of Outdoor Unit m ³ /h		.5		.5 200
Outd	Fan Type-Piece		fan –1		fan –1
1	Fan Diameter (mm)		20		20
	Defrosting Method	Automatic	Defrosting	Automatic	Defrosting
	Climate Type	Т	1		1
	Isolation		l		1
	Moisture Protection	IP	24	IP	24
	Permissible Excessive Operating Pressure for the Discharge Side(MPa)	3	.8	3	.8
	Permissible Excessive Operating	1	.2	1	.2
	Pressure for the Suction Side(MPa)				
	Sound Pressure Level dB (A) Sound Power Level dB (A)		54 64		54 64
	Dimension (W/H/D) (mm)		00X396		00X396
	Dimension of Package (L/W/H)(mm)		58X750		158x750
	Net Weight /Gross Weight (kg)		/57		/57
	Refrigerant Charge (kg)	R410	A/1.25	R410	A/1.40
	Temp.sensor		5K		5K
	Pipe Temp. sensor		OK OK		OK OK
	Discharge sensor	50	OK	50	OK .



50Hz Cooling only models

Model		AMVWEEOOAR ATVESSOAR	AMVWEE12AD ATVKEE12AD
Function		4MYW5509AB 4TYK5509AB COOLING	4MYW5512AB 4TYK5512AB COOLING
Rated Vol	Itage	220-240V	220-240V
Frequenc		50	50
Total Cap		3230/2650/440	3960/3530/586
	pacity (Btu/h) (High/ Standard/Low *):	11000/9000/1500	13500/12000/2000
	out (W) (High/ Standard/Low *)	1350/800/200	1450/1100/220
SEER/HS	Current (A)	6.3 17	6.5
	Volume (m ³ /h) (SH/H/M/L)**	560/520/370/280	580/520/410/300
	fying Volume (l/h)	0.8	1.4
EER / C.C	O.P (W/W)	3.3	3.2
	Model of Indoor Unit	4MYW5509AB	4MYW5512AB
	Fan Motor Speed (r/min) (SH/H/M/L)	1300/1100/900/700	1350/1150/950/750
	Output of Fan Motor (w)	10	10
	Fan Motor Capacitor (uF)	1.2	1.2
	Fan Motor RLA(A)	0.16	0.16
	Fan Type-Piece	Cross flow fan - 1	Cross flow fan – 1
	Diameter-Length (mm)	φ92X594	φ92X594
	Evaporator	Aluminum fin-copper tube	Aluminum fin-copper tube
	Pipe Diameter (mm)	φ7	φ7
	Row-Fin Gap(mm)	2-1.4	2-1.4
Indoor unit	Coil length (I) x height (H) x coil width (L)	610X294X24	610X294X24
ŏ	Swing Motor Model	MP24BA	MP24BA
ppu	Output of Swing Motor (W)	1.5	1.5
-	Fuse (A)	PCB 3.15A	PCB 3.15A
	Sound Pressure Level dB (A) (H/M/L)	36/30/24	37/31/25
	Sound Power Level dB (A) (H/M/L)***	46/40/34	47/41/35
	Dimension (W/H/D) (mm)	770x283x201	770x283x201
	Dimension of Package (L/W/H) (mm)	844x342x261	844x342x261
	Net Weight /Gross Weight (kg)	8/11	9/12
	Room Temp. sensor	15K	15K
	Pipe Temp. sensor	20K	20K
	Room Temp. sensor	15K	15K
	Pipe Temp. sensor	20K	20K
	Model of Outdoor Unit	4TYK5509AB	4TYK5512AB
	Compressor Manufacturer/trademark	Gree	Gree
	Compressor Model	1YC23AEXD	1YC23AEXD
	Compressor Type	Rotary	Rotary
	L.R.A. (A)	5.0	5.0
	Compressor RLA(A)	5.0	5.0
	Compressor Power Input(W)	600	600
	Overload Protector	CS-7SA	CS-7SA
	Throttling Method	Capillary	Capillary
	Starting Method	Transducer starting	Transducer starting
	Working Temp Range (℃)	-7°≤T≤43°C	-7°C≤T≤43°C
	Condenser	Aluminum fin-copper tube	Aluminum fin-copper tube
	Pipe Diameter (mm)	7	7
	Rows-Fin Gap(mm)	1-1.4	2-1.4
	Coil length (I) x height (H) x coil width (L)	647X528X19.05	647X528X38.1
	Fan Motor Speed (rpm)	≤930	≤930
	Output of Fan Motor (W)	30	30
Outdoor unit	Fan Motor RLA(A)	0.236	0.236
P	Fan Motor Capacitor (uF)	2	2
bp	Air Flow Volume of Outdoor Unit m ³ /h	1600	1600
Q	Fan Type-Piece	Axial fan –1	Axial fan –1
	Fan Diameter (mm)	370	370
	Defrosting Method	Auto defrost	Auto defrost
	Climate Type	T1	T1
	Isolation	I	11
		IP24	I IP24
	Moisture Protection Permissible Excessive Operating		
	Pressure for the Discharge Side(MPa)	3.8	3.8
	Permissible Excessive Operating	10	4.0
	Pressure for the Suction Side(MPa)	1.2	1.2
	Sound Pressure Level dB (A)	≤47	≤48
	Sound Power Level dB (A)	≤57	≤58
	Dimension (W/H/D) (mm)	658x550x275	658x550x275
	Dimension of Package (L/W/H)(mm) Net Weight /Gross Weight (kg)	771x348x592 27/31	771x348x592 29/33
	Refrigerant Charge (kg)	R410A/0.74	R410A/1.0
	Temp.sensor	15K	15K
	Pipe Temp. sensor	20K	20K
	Discharge sensor	50K	50K



Model		4MYW5518AB 4TYK5518AB	4MYW5524AB 4TYK5524AB
Function		COOLING	COOLING
Rated Vo	ŭ	220-240V	220-240V
Frequenc	3 ()	50	50
Total Cap	pacity (W) pacity (Btu/h) (High/ Standard/Low *):	6500/5300/1050 22170/18080/3580	7000/6450/1500 23880/22000/5100
	out (W) (High/ Standard/Low *)	2650/1650/360	2500/1985/350
Nominal (Current (A)	12	11.1
SEER/HS		16.5	16.5
	/olume (m³/h) (SH/H/M/L)** fying Volume (l/h)	800/680/560/460 1.8	950/800/650/550 2
EER / C.C		3.2	3.20
	Model of Indoor Unit	4MYW5518AB	4MYW5524AB
	Fan Motor Speed (r/min) (SH/H/M/L)	1300/1100/950/800	1250/1100/950/800
	Output of Fan Motor (w)	20	35
	Fan Motor Capacitor (uF)	1.5	2.5
	Fan Motor RLA(A)	0.31	0.31
	Fan Type-Piece	Cross-flow	Cross-flow
	Diameter-Length (mm)	Ф98Х650	Ф98Х765
	Evaporator	Aluminum fin-copper tube	Aluminum fin-copper tube
⊭	Pipe Diameter (mm)	φ7	φ7
Indoor unit	Row-Fin Gap(mm)	2-1.4	2-1.5
door	Coil length (I) x height (H) x coil width (L)	657X25.4X304.8	765X342.9X25.4
Ĕ	Swing Motor Model	MP28VB	MP35XX
	Output of Swing Motor (W)	2.0 PCB 3.15A	2.5
	Fuse (A) Sound Pressure Level dB (A) (H/M/L)	PCB 3.15A 45/40/37/32/-	PCB 3.15A 46/42/37/32/-
	Sound Power Level dB (A) (H/M/L)***	55/50/47/42/-	56/52/47/42/-
	Dimension (W/H/D) (mm)	865x305x215	1008x319x221
	Dimension of Package (L/W/H) (mm)	948X383X310	1076x398x328
	Net Weight /Gross Weight (kg)	12/16	15/20
	Room Temp. sensor	15K	15K
	Pipe Temp. sensor	20K	20K
	Model of Outdoor Unit	4TYK5518AB	4TYK5524AB
	Compressor Manufacturer/trademark	Sanyo	Sanyo
	Compressor Model	C-6RZ146H1A	C-6RZ146H1A
	Compressor Type	Twin Rotary	Twin Rotary
	L.R.A. (A)	41	41
	Compressor RLA(A)	8.4	8.4
	Compressor Power Input(W)	1640	1640
	Overload Protector	1NT11L-3979	1NT11L-3979
	Throttling Method	Capillary	Capillary
	Starting Method	Transducer starting	Transducer starting
	Working Temp Range (°C)	-7°C ≤T ≤43°C	-7°C≤T≤43°C
	Condenser	Aluminum fin-copper tube	Aluminum fin-copper tube
	Pipe Diameter (mm)	7	7
	Rows-Fin Gap(mm) Coil length (I) x height (H) x coil width (L)	1-1.4 870x660x19.05	1-1.4 853X660X38.1
	Fan Motor Speed (rpm)	670x660x19.05 ≤690	\$53,050,0,58.1 ≤690
	Output of Fan Motor (W)	60	60
unit	Fan Motor RLA(A)	0.58	0.58
Outdoor unit	Fan Motor Capacitor (uF)	3.5	3.5
utdc	Air Flow Volume of Outdoor Unit m ³ /h	3200	3200
0	Fan Type-Piece	Axial fan –1	Axial fan –1
	Fan Diameter (mm)	520	520
	Defrosting Method	Auto defrost	Auto defrost
	Climate Type	T1	T1
	Isolation	I	I
	Moisture Protection	IP24	IP24
	Permissible Excessive Operating	3.8	3.8
	Pressure for the Discharge Side(MPa) Permissible Excessive Operating		
	Pressure for the Suction Side(MPa)	1.2	1.2
	Sound Pressure Level dB (A)	≤54	≤54
	Sound Power Level dB (A)	≤64	≤64
	Dimension (W/H/D) (mm) Dimension of Package (L/W/H)(mm)	955X700X396 1029X458X750	955X700X396 1029X458X750
	Net Weight /Gross Weight (kg)	46/51	51/56
	Refrigerant Charge (kg)	R410A/0.95	R410A/1.40
	Temp.sensor	15K	15K
	Pipe Temp. sensor Discharge sensor	20K 50K	20K 50K



Piping Specifications

60Hz Heat pump

	Model	4MXW5509A1000AA	4TXK5509A1000AA	4MXW5512A1000AA 4TXK5512A1000AA
o o	Length (m)	7.6		7.6
Pipe	Gas additional charge(g/m)	20		20
ioi	Outer Diameter	Liquid Pipe (mm)	φ6	φ6
onnection	Outer Diameter	Gas Pipe (mm)	φ9.52	φ9.52
Son	Max Distance	Height (m)	15	15
Ľ	INIAN DISTAILOG	Length (m)	30	30

	Model	4MXW5518A1000AA	4TXK5518A1000AA	4MXW5524A1000AA 4TXK5524A1000AA
e B	Length (m)	7.6		7.6
ig.	Gas additional charge(g/m)	20		20
ion	Outer Diameter	Liquid Pipe (mm)	φ6	φ6
ecti	Outer Diameter	Gas Pipe (mm)	φ12	φ12
l a	Max Distance	Height (m)	20	20
lo	IWAX DISTAILCE	Length (m)	40	40

60Hz Cooling only

	Model	4MYW5509A1000AA	A 4TYK5509A1000AA	4MYW5512A1000AA 4TYK5512A1000AA
ø	Length (m)	7.6		7.6
Pipe	Gas additional charge(g/m)	15		15
ection	Outer Diameter	Liquid Pipe (mm)	φ6	φ6
lect	Outer Diameter	Gas Pipe (mm)	φ9.52	φ9.52
ouo	Max Distance	Height (m)	15	15
O	IVIAX DISTAILCE	Length (m)	30	30

	Model	4MYW5518A1000AA	A 4TYK5518A1000AA	4MYW5524A1000AA 4TYK5524A1000AA		
φ	Length (m)	7.	.6	7.6		
Pip	Gas additional charge(g/m)	1	5	15		
ction	Outer Diameter	Liquid Pipe (mm)	φ6	φ6		
lect	Outer Diameter	Gas Pipe (mm)	φ12	φ12		
Conr	Max Distance	Height (m)	20	20		
L°	INIAX DISTAILCE	Length (m)	40	40		



Piping Specifications

50Hz Heat pump

Model		4MXW5509AB000A	AA 4TXK5509AB000AA	4MXW5512AB000AA 4TXK5512AB000AA		
_ψ Length (m)			5	5		
Pipe	Gas additional charge(g/m)	15		15		
ction	Outer Diameter	Liquid Pipe (mm)	φ6(1/4")	φ6(1/4")		
lect		Gas Pipe (mm)	φ9.52(3/8")	φ9.52(3/8")		
onr	Max Distance	Height (m)	15	15		
°		Length (m)	30	30		

Model		4MXW5518AB000A	AA 4TXK5518AB000AA	4MXW5524AB000AA 4TXK5524AB000AA
Φ	Length (m)		5	5
Pipe	Gas additional charge(g/m)		20	20
ion	Outer Diameter	Liquid Pipe (mm)	φ6(1/4")	φ6(1/4")
necti		Gas Pipe (mm)	φ9.52(3/8")	φ9.52(3/8")
onr	Max Distance	Height (m)	20	20
0		Length (m)	40	40

50Hz Cooling only

Model		4MYW5509AB000A	AA 4TYK5509AB000AA	4MYW5512AB000AA 4TYK5512AB000AA		
υ	Length (m)		5	5		
Pipe	Gas additional charge(g/m)		15	15		
ion	Outer Diameter	Liquid Pipe (mm)	Ф6(1/4")	Ф6(1/4")		
nectic		Gas Pipe (mm)	Ф9.52(3/8")	Ф9.52(3/8")		
onr	Max Distance	Height (m)	15	15		
l °		Length (m)	30	30		

Model		4MYW5518AB000A	AA 4TYK5518AB000AA	4MYW5524AB000AA 4TYK5524AB000AA
υ Length (m)			5	5
Pipe	Gas additional charge(g/m) 20		20	
E	Outer Diameter	Liquid Pipe (mm)	φ6	φ6
ect		Gas Pipe (mm)	φ12	φ12
on	Max Distance	Height (m)	20	20
O		Length (m)	40	40

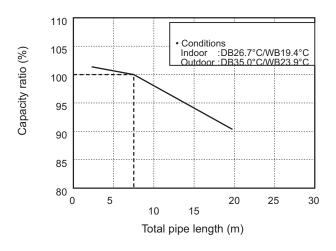


Capacity Variation Ratio According to Pipe Length

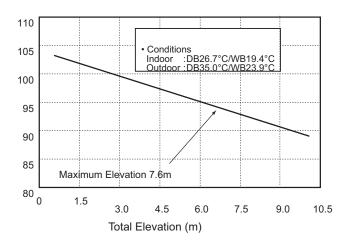
Capacity ratio (%)

Capacity ratio (%)

**For 9/12Mbh models:

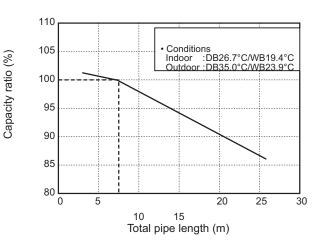


Standard pipe length 7.6m Maximum pipe length: 20m

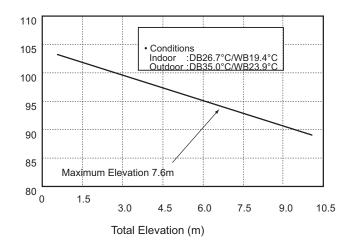


Maximum pipe length: 10m

**For 18/24Mbh models:



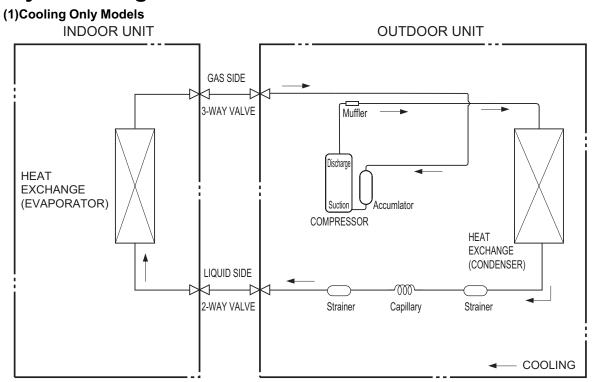
Standard pipe length 7.6m Maximum pipe length 25m



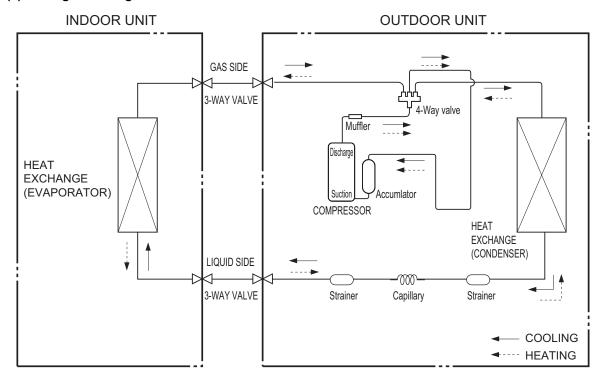
Maximum pipe length: 10m



System Diagram



(2)Cooling & Heating Models



Refrigerant pipe diameter

Liquid: 1/4" (6 mm) Gas: 3/8" (9.52 mm)



Electrical Characteristics

60Hz Models

Model			Power Supply			Current		OMF	
Indoor	Outdoor	Hz	Voltage	Min.	Max.	MCA	MFA	W	FLA
4MXW5509A1	4TXK5509A1	60Hz	220V	198V	242V	8.1	15	21	0.17
4MXW5512A1	4TXK5512A1	60Hz	220V	198V	242V	8.1	15	21	0.17
4MXW5518A1	4TXK5518A1	60Hz	220V	198V	242V	11.6	25	60	0.58
4MXW5524A1	4TXK5524A1	60Hz	220V	198V	242V	11.6	25	60	0.58
4MYW5509A1	4TYK5509A1	60Hz	220V	198V	242V	8.1	15	21	0.17
4MYW5512A1	4TYK5512A1	60Hz	220V	198V	242V	8.1	15	21	0.17
4MYW5518A1	4TYK5518A1	60Hz	220V	198V	242V	11.6	25	60	0.58
4MYW5524A1	4TYK5524A1	60Hz	220V	198V	242V	11.6	25	60	0.58

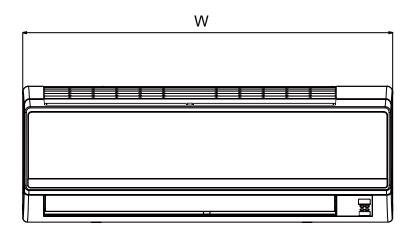
50Hz Models

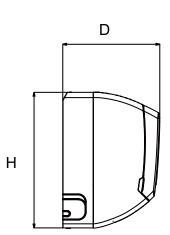
Model			Power Supply			Current		OMF	
Indoor	Outdoor	Hz	Voltage	Min.	Max.	MCA	MFA	W	FLA
4MXW5509AB	4TXK5509AB	50Hz	220V	198V	242V	8.1	15	30	0.23
4MXW5512AB	4TXK5512AB	50Hz	220V	198V	242V	8.1	15	30	0.23
4MXW5518AB	4TXK5518AB	50Hz	220V	198V	242V	11.6	25	60	0.58
4MXW5524AB	4TXK5524AB	50Hz	220V	198V	242V	11.6	25	60	0.58
4MYW5509AB	4TYK5509AB	50Hz	220V	198V	242V	6.8	15	30	0.23
4MYW5512AB	4TYK5512AB	50Hz	220V	198V	242V	6.8	15	30	0.23
4MYW5518AB	4TYK5518AB	50Hz	220V	198V	242V	11.6	25	60	0.58
4MYW5524AB	4TYK5524AB	50Hz	220V	198V	242V	11.6	25	60	0.58



Dimensions

Indoor Units

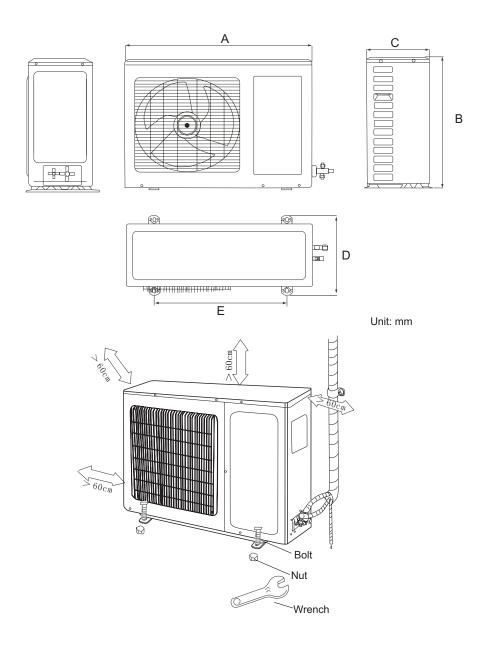




	Dimensions (mm)								
Unit	W (width)	H (height)	D (depth)						
4MXW5509A	770	283	201						
4MXW5512A	770	283	201						
4MXW5518A	865	305	215						
4MXW5524A	1008	319	321						



Outdoor Units



	Dimensions (mm)								
Unit	A (width)	B (height)	C (depth)	D	E				
4TXK5509A	658	550	273	318	470				
4TXK5512A	658	550	273	318	470				
4TXK5518A	890	700	340	396	560				
4TXK5524A	890	700	340	396	560				

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Capacity Tables

Model	4MYW5509A1/4TYK5509A1 4MXW5509A1/4TXK5509A1

SUMMER		OUTDOOR TEMPERATURE DRY						
Indoor conditions		25 ℃	30℃	35℃	40℃	45℃	50℃	
	Total Capacity (Btu/h)	9025	8636	7879	7159	7903	7643	
21℃ D 15℃ W	Sensible Capacity (Btu/h)	6770	6572	6084	5606	6275	6152	
21 C D 13 C W	Input (W)	647	684	703	797	1026	1119	
	Compressor Frequency (Hz)	54	54	54	54	54	54	
	Total Capacity (Btu/h)	9588	9240	8575	7742	8687	8319	
24℃ D 17℃ W	Sensible Capacity (Btu/h)	7142	6947	6507	5930	6715	6490	
24 C D 17 C W	Input (W)	665	695	729	815	1052	1147	
	Compressor Frequency (Hz)	54	54	54	54	54	54	
	Total Capacity (Btu/h)	10161	9721	8800	8455	9281	8462	
27℃ D 19℃ W	Sensible Capacity (Btu/h)	7660	7408	7067	6579	7295	6719	
21 C D 19 C W	Input (W)	677	715	760	855	1087	1172	
	Compressor Frequency (Hz)	54	54	54	54	54	54	
	Total Capacity (Btu/h)	10421	10540	9984	9619	10438	9936	
32℃ D 23℃ W	Sensible Capacity (Btu/h)	7712	7957	7688	7551	8350	8097	
32 C D 23 C W	Input (W)	683	723	785	884	1172	1238	
	Compressor Frequency (Hz)	54	54	54	54	54	54	

WINTER		OUTDOOR TEMPERATURE DRY					
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
mador conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	11436	10308	12106	12854	11282	10021
15℃	Input (W)	736	610	894	1190	1159	1142
	Compressor Frequency (Hz)	57	57	57	57	57	57
	Total Capacity (Btu/h)	10418	9279	11662	12571	11204	9621
18℃	Input (W)	765	644	928	1221	1185	1165
	Compressor Frequency (Hz)	57	57	57	57	57	57
	Total Capacity (Btu/h)	10209	8900	11457	12431	11101	9679
20 ℃	Input (W)	771	650	939	1230	1194	1167
	Compressor Frequency (Hz)	57	57	57	57	57	57
	Total Capacity (Btu/h)	9679	8685	10893	12106	11193	9563
22 ℃	Input (W)	808	659	989	1281	1235	1240
	Compressor Frequency (Hz)	57	57	57	57	57	57



Mandal	4MYW5509AB/4TYK5509AB
Model	4MXW5509AB/4TXK5509AB

SUMMER			OUTDOOR TEMPERATURE DRY				
Indoor conditions		25 ℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	9230	8832	8058	7321	8082	7817
21℃ D 15℃ W	Sensible Capacity (Btu/h)	6924	6721	6222	5734	6418	6292
ZICDISCW	Input (W)	681	720	740	839	1080	1178
	Compressor Frequency (Hz)	54	54	54	54	54	54
	Total Capacity (Btu/h)	9806	9450	8770	7918	8885	8508
2 4℃ D 17℃ W	Sensible Capacity (Btu/h)	7304	7105	6655	6065	6868	6637
24 C D 17 C W	Input (W)	700	731	767	858	1108	1207
	Compressor Frequency (Hz)	54	54	54	54	54	54
	Total Capacity (Btu/h)	10392	9942	9000	8648	9492	8655
27℃ D 19℃ W	Sensible Capacity (Btu/h)	7834	7576	7227	6728	7461	6871
21 C D 19 C W	Input (W)	713	753	800	900	1145	1233
	Compressor Frequency (Hz)	54	54	54	54	54	54
	Total Capacity (Btu/h)	10658	10780	10211	9838	10675	10162
32℃ D 23℃ W	Sensible Capacity (Btu/h)	7887	8138	7862	7723	8539	8281
32 C D 23 C W	Input (W)	719	761	826	931	1233	1303
	Compressor Frequency (Hz)	54	54	54	54	54	54

WINTER		OUTDOOR TEMPERATURE DRY					
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
muoor conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	15419	13899	16323	17332	15212	13512
15℃	Input (W)	1076	892	1306	1739	1693	1670
	Compressor Frequency (Hz)	57	57	57	57	57	57
	Total Capacity (Btu/h)	14046	12512	15724	16949	15106	12972
18℃	Input (W)	1118	942	1356	1785	1732	1703
	Compressor Frequency (Hz)	57	57	57	57	57	57
	Total Capacity (Btu/h)	13765	12000	15447	16760	14968	13051
20 ℃	Input (W)	1126	950	1373	1797	1745	1706
	Compressor Frequency (Hz)	57	57	57	57	57	57
22 ℃	Total Capacity (Btu/h)	13051	11710	14687	16323	15092	12894
	Input (W)	1180	962	1445	1872	1806	1813
	Compressor Frequency (Hz)	57	57	57	57	57	57



Model	4MYW5512A1/4TYK5512A1 4MXW5512A1/4TXK5512A1
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SUMMER			OUTDO	OR TEM	PERATU	RE DRY	
Indoor conditions		25 ℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	11672	11081	10389	9297	8645	8093
21℃ D 15℃ W	Sensible Capacity (Btu/h)	8287	8072	7762	7117	6779	6496
21 C D 13 C W	Input (W)	920	1020	1113	1256	1365	1485
	Compressor Frequency (Hz)	74	74	74	74	74	74
	Total Capacity (Btu/h)	12548	11948	11184	10437	9706	9034
24℃ D 17℃ W	Sensible Capacity (Btu/h)	9184	8912	8499	8079	7649	7247
24 C D 17 C W	Input (W)	928	1031	1126	1263	1374	1510
	Compressor Frequency (Hz)	74	74	74	74	74	74
	Total Capacity (Btu/h)	13347	12927	11600	11269	10665	9594
27℃ D 19℃ W	Sensible Capacity (Btu/h)	9727	9590	8792	8662	8338	7629
21 C D 19 C W	Input (W)	929	1036	1130	1257	1388	1503
	Compressor Frequency (Hz)	74	74	74	74	74	74
	Total Capacity (Btu/h)	13753	13688	13408	13006	12815	12020
32℃ D 23℃ W	Sensible Capacity (Btu/h)	9352	9689	9867	9935	10150	9857
32 C D 23 C W	Input (W)	1032	1128	1206	1359	1445	1570
	Compressor Frequency (Hz)	74	74	74	74	74	74

WINTER		OUTDOOR TEMPERATURE DRY					
		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
Indoor conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	14609.8	13077	11456	12575	11483	10785
15 ℃	Input (W)	922	915	908	1271	1300	1347
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	13932	12421	11154	12130	11266	10613
18 ℃	Input (W)	941	930	915	1322	1383	1426
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	13721	12200	10921	11961	11121	10519
20 ℃	Input (W)	958	940	920	1335	1379	1456
	Compressor Frequency (Hz)	68	68	68	68	68	68
22 ℃	Total Capacity (Btu/h)	13237	11728	10468	11251	10827	10344
	Input (W)	962	952	937	1374	1397	1499
	Compressor Frequency (Hz)	68	68	68	68	68	68



Madal	4MYW5512AB/4TYK5512AB
Model	4MXW5512AB/4TXK5512AB

SUMMER			OUTDO	OR TEM	PERATU	IRE DRY	
Indoor conditions		25 ℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	12074	11464	10747	9618	8944	8372
21℃ D 15℃ W	Sensible Capacity (Btu/h)	8573	8351	8029	7362	7013	6720
210 D 130 W	Input (W)	896	993	1083	1223	1329	1446
	Compressor Frequency (Hz)	74	74	74	74	74	74
	Total Capacity (Btu/h)	12981	12360	11569	10796	10041	9346
1 24℃ D 17℃ W	Sensible Capacity (Btu/h)	9501	9219	8792	8358	7913	7496
24 C D 17 C W	Input (W)	904	1003	1096	1230	1337	1470
	Compressor Frequency (Hz)	74	74	74	74	74	74
	Total Capacity (Btu/h)	13807	13373	12000	11658	11033	9925
27℃ D 19℃ W	Sensible Capacity (Btu/h)	10062	9921	9095	8961	8626	7892
21 C D 19 C W	Input (W)	905	1008	1100	1224	1351	1463
	Compressor Frequency (Hz)	74	74	74	74	74	74
	Total Capacity (Btu/h)	14227	14160	13871	13454	13256	12434
32℃ D 23℃ W	Sensible Capacity (Btu/h)	9674	10024	10207	10278	10500	10196
32 C D 23 C W	Input (W)	1004	1098	1174	1323	1407	1528
	Compressor Frequency (Hz)	74	74	74	74	74	74

WINTER			OUTDO	OR TEM	PERATU	IRE DRY	
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
indoor conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	17364	15542	13616	14946	13648	12818
15℃	Input (W)	1158	1148	1139	1595	1632	1691
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	16559	14762	13257	14417	13390	12613
18℃	Input (W)	1181	1168	1148	1659	1736	1790
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	16308	14500	12980	14216	13217	12502
20℃	Input (W)	1202	1180	1155	1675	1731	1828
	Compressor Frequency (Hz)	68	68	68	68	68	68
22℃	Total Capacity (Btu/h)	15733	13939	12441	13372	12869	12294
	Input (W)	1207	1195	1176	1725	1754	1882
	Compressor Frequency (Hz)	68	68	68	68	68	68



Model	4MYW5518A1/4TYK5518A1
	4MXW5518A1/4TXK5518A1

SUMMER			OUTDO	OR TEM	PERATU	IRE DRY	
Indoor conditions		25 ℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	17835	17033	16078	14976	13652	12655
21℃ D 15℃ W	Sensible Capacity (Btu/h)	13000	12655	12123	11546	10676	10100
21 C D 13 C W	Input (W)	1263	1393	1508	1630	1754	1878
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	18708	17975	17050	16166	15143	14068
24℃ D 17℃ W	Sensible Capacity (Btu/h)	13563	13249	12720	12335	11690	11001
24 C D 17 C VV	Input (W)	1287	1530	1603	1698	1796	1898
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	19862	19063	18200	17562	16634	15713
27℃ D 19℃ W	Sensible Capacity (Btu/h)	14259	13972	13645	13208	12676	12147
27 C D 19 C W	Input (W)	1402	1520	1660	1786	1897	2010
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	20998	20203	19602	19172	18521	17651
32℃ D 23℃ W	Sensible Capacity (Btu/h)	15013	14566	14252	14054	13686	13150
32 C D 23 C W	Input (W)	1508	1682	1763	1917	1979	2062
	Compressor Frequency (Hz)	68	68	68	68	68	68

WINTER			OUTDO	OR TEM	PERATU	IRE DRY	
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
muoor conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	22289	20078	19294	16405	15236	14240
15℃	Input (W)	2267	2132	1931	1841	1722	1722
	Compressor Frequency (Hz)	82	82	82	82	82	82
	Total Capacity (Btu/h)	21610	19849	18879	15846	14856	13693
18℃	Input (W)	2286	2168	1958	1846	1747	1728
	Compressor Frequency (Hz)	82	82	82	82	82	82
	Total Capacity (Btu/h)	21250	19500	18492	15211	14197	13407
20℃	Input (W)	2305	2110	1990	1860	1754	1736
	Compressor Frequency (Hz)	82	82	82	82	82	82
22 ℃	Total Capacity (Btu/h)	20854	19228	18037	14801	13713	13037
	Input (W)	2344	2116	2038	1882	1793	1759
	Compressor Frequency (Hz)	82	82	82	82	82	82



Model	4MYW5518AB/4TYK5518AB
	4MXW5518AB/4TXK5518AB

SUMMER	OUTDOOR TEMPERATURE DRY						
Indoor conditions		25℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	17717	16921	15972	14877	13562	12572
21℃ D 15℃ W	Sensible Capacity (Btu/h)	12914	12572	12043	11470	10606	10033
ZICDIJC W	Input (W)	1217	1343	1453	1571	1691	1810
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	18585	17856	16938	16060	15043	13975
24℃ D 17℃ W	Sensible Capacity (Btu/h)	13474	13162	12636	12253	11613	10928
24 C D 17 C W	Input (W)	1241	1475	1545	1636	1732	1830
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	19731	18938	18080	17446	16524	15609
27℃ D 19℃ W	Sensible Capacity (Btu/h)	14165	13880	13555	13121	12592	12067
21 C D 19 C W	Input (W)	1351	1465	1600	1721	1829	1937
	Compressor Frequency (Hz)	68	68	68	68	68	68
	Total Capacity (Btu/h)	20859	20070	19473	19046	18399	17534
32℃ D 23℃ W	Sensible Capacity (Btu/h)	14914	14470	14158	13962	13596	13063
32 C D 23 C W	Input (W)	1453	1621	1699	1848	1908	1988
	Compressor Frequency (Hz)	68	68	68	68	68	68

WINTER		OUTDOOR TEMPERATURE DRY					
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
indoor conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	22230	20025	19242	16361	15196	14202
15℃	Input (W)	1695	1594	1444	1376	1288	1288
	Compressor Frequency (Hz)	82	82	82	82	82	82
	Total Capacity (Btu/h)	21553	19796	18828	15804	14816	13656
18℃	Input (W)	1710	1621	1464	1380	1306	1292
	Compressor Frequency (Hz)	82	82	82	82	82	82
	Total Capacity (Btu/h)	21193	19448	18443	15170	14159	13371
20 ℃	Input (W)	1724	1578	1488	1391	1312	1299
	Compressor Frequency (Hz)	82	82	82	82	82	82
	Total Capacity (Btu/h)	20799	19177	17989	14762	13676	13002
22 ℃	Input (W)	1753	1583	1524	1407	1341	1316
	Compressor Frequency (Hz)	82	82	82	82	82	82



Model	4MYW5524A1/4TYK5524A1
	4MXW5524A1/4TXK5524A1

SUMMER	OUTDOOR TEMPERATURE					IRE DRY	
Indoor conditions		25℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	20561	19694	18538	17253	15899	13537
21℃ D 15℃ W	Sensible Capacity (Btu/h)	15011	14672	14089	13372	12560	10897
ZICDIJC W	Input (W)	1848	2127	2296	2447	2602	2435
	Compressor Frequency (Hz)	84	84	84	84	84	84
	Total Capacity (Btu/h)	22453	21003	19923	18573	17140	14925
24℃ D 17℃ W	Sensible Capacity (Btu/h)	16279	15354	14682	13801	12838	11268
24 C D 17 C VV	Input (W)	1882	2141	2339	2486	2641	2448
	Compressor Frequency (Hz)	84	84	84	84	84	84
	Total Capacity (Btu/h)	23660	22995	22100	20561	19015	15799
27℃ D 19℃ W	Sensible Capacity (Btu/h)	17366	17061	16584	15583	14565	12228
21 C D 19 C W	Input (W)	1913	2176	2380	2527	2686	2473
	Compressor Frequency (Hz)	84	84	84	84	84	84
	Total Capacity (Btu/h)	24428	24702	24297	23656	22563	19457
32℃ D 23℃ W	Sensible Capacity (Btu/h)	17099	17661	17736	17623	17147	15080
32 C D 23 C W	Input (W)	1938	2202	2416	2593	2773	2609
	Compressor Frequency (Hz)	84	84	84	84	84	84

WINTER		OUTDOOR TEMPERATURE DRY					
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
mador conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	29608.9	27946	25531	21706	19742	19108
15 ℃	Input (W)	2811	2637	2505	2405	2332	2199
	Compressor Frequency (Hz)	100	100	100	100	100	100
	Total Capacity (Btu/h)	28874	27340	25590	21592	19537	19319
18 ℃	Input (W)	2825	2677	2529	2422	2329	2224
	Compressor Frequency (Hz)	100	100	100	100	100	100
	Total Capacity (Btu/h)	28639	27000	25285	21325	19295	19083
20 ℃	Input (W)	2852	2720	2575	2454	2339	2280
	Compressor Frequency (Hz)	100	100	100	100	100	100
	Total Capacity (Btu/h)	27184	26789	24447	20334	19038	18622
22 ℃	Input (W)	2809	2703	2639	2502	2391	2291
	Compressor Frequency (Hz)	100	100	100	100	100	100



Model	4MYW5524AB/4TYK5524AB
	4MXW5524AB/4TXK5524AB

SUMMER	OUTDOOR TEMPERATURE DRY						
Indoor conditions		25℃	30℃	35℃	40℃	45℃	50℃
	Total Capacity (Btu/h)	20474	19611	18460	17180	15832	13480
21℃ D 15℃ W	Sensible Capacity (Btu/h)	14948	14610	14030	13316	12507	10852
ZICDISCW	Input (W)	1541	1774	1915	2041	2170	2031
	Compressor Frequency (Hz)	84	84	84	84	84	84
	Total Capacity (Btu/h)	22359	20915	19839	18494	17068	14862
24℃ D 17℃ W	Sensible Capacity (Btu/h)	16211	15289	14620	13743	12784	11220
24 C D 17 C W	Input (W)	1570	1786	1951	2073	2202	2042
	Compressor Frequency (Hz)	84	84	84	84	84	84
	Total Capacity (Btu/h)	23560	22898	22007	20474	18935	15733
27℃ D 19℃ W	Sensible Capacity (Btu/h)	17293	16989	16515	15518	14504	12176
21 C D 19 C W	Input (W)	1595	1814	1985	2108	2240	2063
	Compressor Frequency (Hz)	84	84	84	84	84	84
	Total Capacity (Btu/h)	24325	24598	24195	23557	22468	19375
32℃ D 23℃ W	Sensible Capacity (Btu/h)	17027	17586	17662	17549	17074	15016
	Input (W)	1616	1836	2015	2163	2313	2176
	Compressor Frequency (Hz)	84	84	84	84	84	84

WINTER		OUTDOOR TEMPERATURE DRY					
Indoor conditions		12℃ D	7℃ D	4℃ D	0℃ D	-4℃ D	-7℃ D
indoor conditions		11℃ W	6℃ W	3℃ W	-1℃ W	-6℃ W	-8℃ W
	Total Capacity (Btu/h)	26192	24721	22585	19201	17463	16902
15℃	Input (W)	1995	1871	1778	1707	1655	1561
	Compressor Frequency (Hz)	100	100	100	100	100	100
	Total Capacity (Btu/h)	25542	24184	22637	19100	17282	17089
18℃	Input (W)	2004	1900	1794	1718	1652	1578
	Compressor Frequency (Hz)	100	100	100	100	100	100
	Total Capacity (Btu/h)	25334	23884	22367	18864	17068	16881
20℃	Input (W)	2024	1930	1827	1741	1660	1618
	Compressor Frequency (Hz)	100	100	100	100	100	100
22 ℃	Total Capacity (Btu/h)	24046	23697	21625	17987	16841	16473
	Input (W)	1993	1918	1873	1776	1696	1625
	Compressor Frequency (Hz)	100	100	100	100	100	100



Wiring Diagrams

Figure 1 4MYW5509A1 -4TYK5509A1

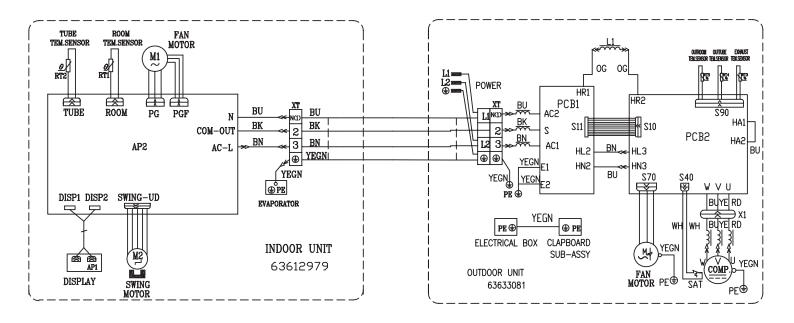


Figure 2. 4MYW5512A1 - 4TYK5512A1

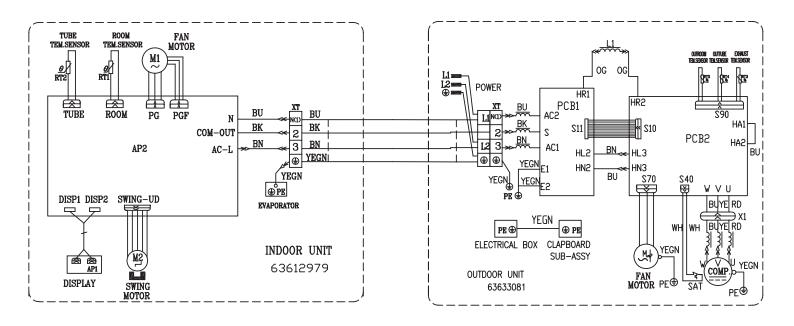




Figure 3. 4MYW5518A1 - 4TYK5518A1

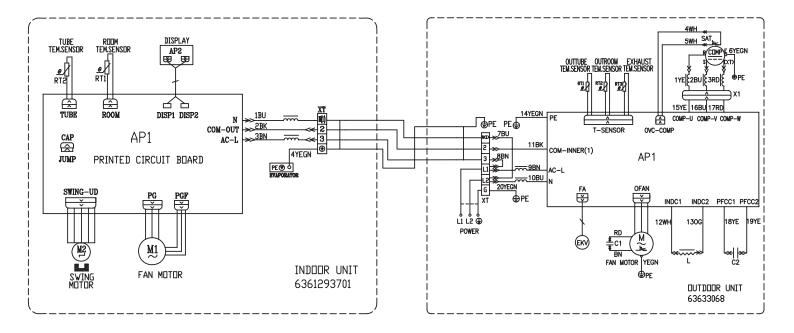


Figure 4. 4MYW5524A1 - 4TYK5524A1

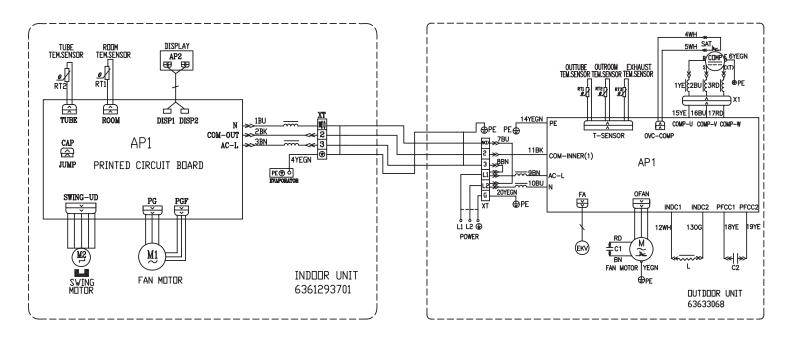




Figure 5. 4MXW5509A1 - 4TXK5509A1

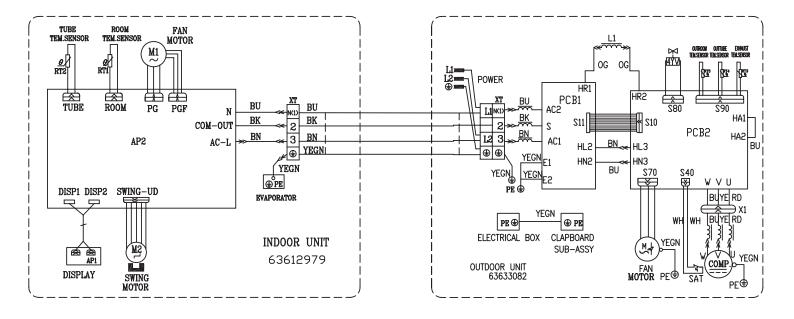


Figure 6. 4MXW5512A1 - 4TXK5512A1

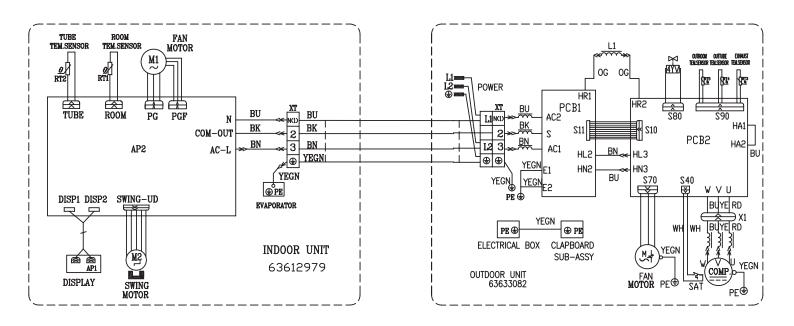




Figure 7. 4MXW5518A1 - 4TXK5518A1

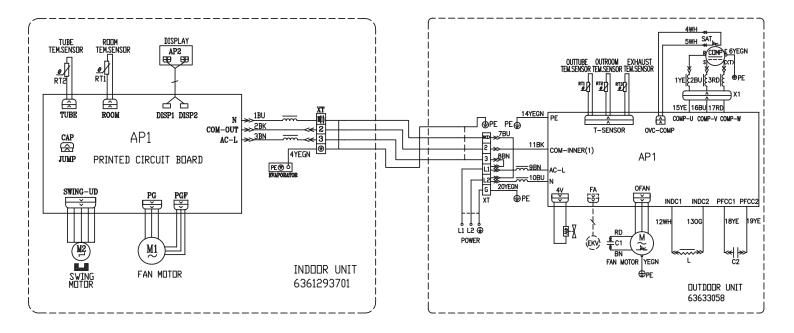
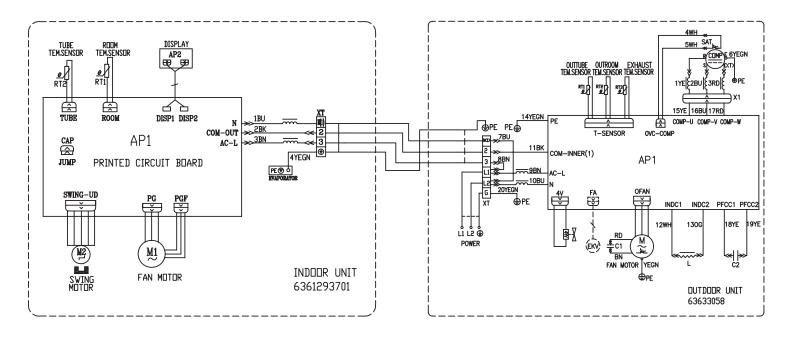


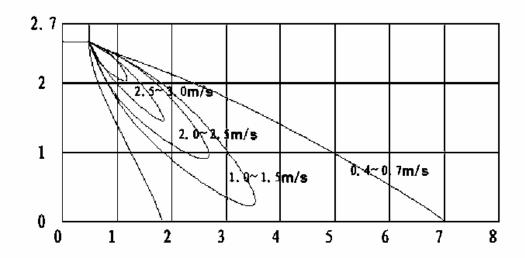
Figure 8. 4MXW5524A1 -4TXK5524A1





Air Velocity Distribution

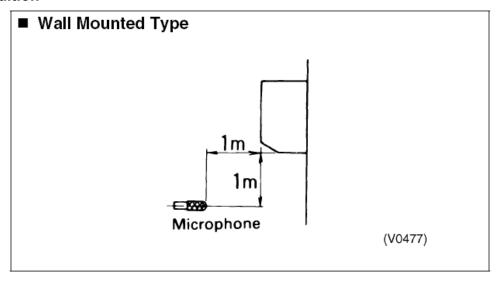
Airflow Velocity





Sound Level

Test condition



Test value

60Hz models

Unit	Model			Indoor Sound Pressure leve			
Number	Outdoor	Indoor	SH	Н	М	L	
1	4TXK5509A1	4MXW5509A1	43	38	32	26	
2	4TXK5512A1	4MXW5512A1	44	39	33	28	
3	4TXK5518A1	4MXW5518A1	48	43	38	34	
4	4TXK5524A1	4MXW5524A1	49	43	39	34	
7	4TYK5509A1	4MYW5509A1	43	38	32	26	
8	4TYK5512A1	4MYW5512A1	44	39	33	28	
9	4TYK5518A1	4MYW5518A1	48	43	38	34	
10	4TYK5524A1	4MYW5524A1	49	43	39	34	

50Hz models

Unit	Model		Model Indoor Sound Pressure level ((dB(A))
Number	Outdoor	Indoor	SH	Н	М	L
1	4TXK5509AB	4MXW5509AB	43	36	30	24
2	4TXK5512AB	4MXW5512AB	44	37	31	25
3	4TXK5518AB	4MXW5518AB	45	40	37	32
4	4TXK5524AB	4MXW5524AB	46	42	37	32
5	4TYK5509AB	4MYW5509AB	1	36	30	24
6	4TYK5512AB	4MYW5512AB	1	37	31	25
7	4TYK5518AB	4MYW5518AB	45	40	37	32
8	4TYK5524AB	4MYW5524AB	46	42	37	32

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Operating Functions

Operation of remote controller

Temperature parameters

- · Room set temperature (T set)
- Room ambient temperature (T amb)

Fundamental functions

After powered on, no matter when the compressor is started, the time interval between two startups cannot be less than 3 minutes.

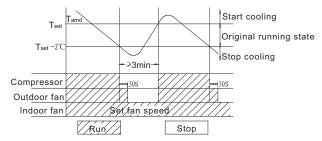
COOL mode

The condition and process of cooling

- If T amb is superior or equal T set, COOL mode will act, the compressor and outdoor fan will run, and the indoor fan will run at the set speed.
- If T amb is inferior or equal T set -2 °C, the compressor will stop, the outdoor fan will delay 30 seconds to stop, and the indoor fan will run at the set speed.
- If T set -2°C < T amb < Tset, the unit will keep running in the previous mode.

In this mode, the reversal valve will not be powered on and the temperature setting range is $16^{\circ}\text{C}\sim30^{\circ}\text{C}$.

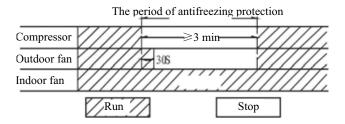
The unit will adjust the running frequency of the compressor automatically according to the change of ambient temperature.



Protection function

Antifreezing protection

Under cooling and drying mode, after the compressor run about 10 mins, when the pipe temp.of the evaporator is to low, the compressor will stop, the outdoor fan will stop after 30s, under cooling mode the indoor fan and swing motor will keep running in the original mode, under drying mode the indoor fan will run at low fan speed, the swing motor will run in the original mode. When antifreezing protection is eliminated and the compressor has stopped for 3 minutes, the unit will resume running in the original mode.





Overcurrent protection

If total current is high, the compressor will run in limited or dropped frequency. When total current goes on rising over the stated value, the compressor will stop, the outdoor fan will delay 30 seconds to stop.

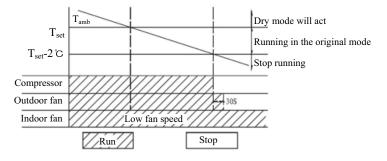
DRY mode

The condition and process of drying

- If T amb > T set, DRY mode will act, the indoor fan, outdoor fan and compressor will run, and indoor fan will run at low speed.
- If T set -2°C inferior or equal T amb inferior or equal T set, the unit will keep running in the
 original mode.
- If T amb < T set -2°C, the compressor will stop running, the outdoor fan will delay 30 seconds to stop and the indoor fan will run at low speed.

In this mode, the reversal valve will not be powered on and the temperature setting range is $16^{\circ}\text{C}\sim30^{\circ}\text{C}$.

The unit will adjust the running frequency of the compressor automatically according to the change of ambient temperature.



Protection

Protection is the same with that in COOL mode.

HEAT mode

The condition and process of heating

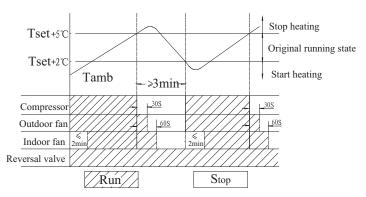
- If T amb inferior or equal T set +2°C, HEAT mode will act, the compressor, outdoor fan and 4-way valve will run simultaneously, the indoor fan will delay at most for 2min to run.
- If T set +2°C < Tamb < Tset +5°C, the unit will keep running in the original mode.
- If T amb superior or equal T set +5°C, the compressor will stop, the outdoor fan will delay 30 sec to stop and the indoor fan will blow for 60 sec at the original speed and then stop.

In this mode, the temperature setting range is 16°C~30°C.

The air conditioner will adjust the running frequency of the compressor automatically according to the change of ambient temperature.

When the unit is turned off in HEAT mode, or switched to other mode from HEAT mode, the four-way valve will be powered off 2min later after the compressor stops.





The condition and process of defrosting

When frost is detected in the condenser, the system will enter into defrosting state. When defrosting starts, the compressor and indoor fan will stop, and the outdoor fan and four-way valve will delay 30 seconds to stop. The compressor will start again after 30s and. When the compressor has run for 8mins, the compressor will stop.

After 30 seconds the four-way valve opens and after another 60 seconds, the compressor and outdoor fan resume running. The indoor fan will delay 2 minutes to run at the latest and temperature on the display panel shows H1.

Under heating mode, when the compressor is stopped by malfunction, the indoor fan will blow at low fan speed for 60s and then stop.

Protection

Overcurrent protection

If total current is high, the compressor will run in limited or dropped frequency. When total current go on rising over the stated value, the compressor will stop, the outdoor fan will delay 30 seconds to stop.

FAN mode

In this mode, the indoor fan will run the fan in High, Med, Low and Auto mode. The compressor, outdoor fan and four-way valve will stop.

In this mode, the temperature setting range is 16~30°C.

The unit will adjust the running frequency of the compressor automatically according to the change of ambient temperature.

AUTO mode

In this mode, the system selects COOL, HEAT and FAN mode automatically according to the change of ambient temperature. The protection function is the same with that of COOL/HEAT mode.

The unit will adjust the running frequency of the compressor automatically according to the change of ambient temperature.

Other control

ON / OFF

Each time the On/Off button of the remote controller is pressed, the On/Off state will switch once.

MODE selection

Press the MODE button on the remote controller to select and display the following modes: AUTO, COOL, DRY, FAN, and HEAT.



TEMP: setting button

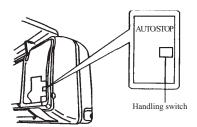
Each time TEMP + or TEMP - button is pressed, the set temperature will be increased or decreased by 1°C.

Adjusting range is 16~30°C. In AUTO mode, this button does not function.

AUTO key

When the unit is stop, press AUTO key, the unit will run under AUTO mode and the swing motor starts.

When the unit is running, press AUTO key, the unit will be stopped.

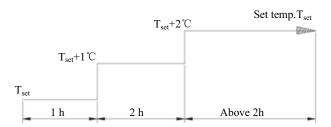


Timer control

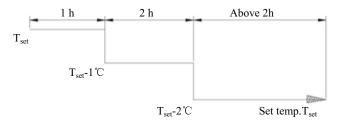
The unit is turned on or off according to the timer set by the remote controller.

Sleep control

When the air conditioner is in COOL or DRY mode, after Sleep mode has been set properly, the preset Tset will be increased by 1°C after the sleep program has run for 1 hour, and Tset will be increased by another 1°C after 2 hours. Tset has been increased by 2°C total in two hours. Then the unit will run at this set temperature and at the set speed.



When the air conditioner is in HEAT mode, after Sleep mode has been set properly, the preset Tset will be decreased by 1°C after the sleep program has run for 1 hour, and Tset will be decreased by another 1°C after 2 hours. Tset has been increased by 2°C totally in two hours. Then the unit will run at this set temperature and at the set speed.



In AUTO or FAN mode, the setting temp. will not change.



Indoor fan control

Use the remote controller to set the indoor fan running at HIGH, MED or LOW speed. At this time the fan will run at high, medium or low speed. It can also be set to AUTO and the indoor fan will select fan speed(HIGH, MED or LOW) automatically according to ambient temperature.

There are at least 3 mins and 30s delay for fan speed shift.

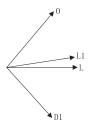
Power supply for outdoor unit

The power supply for outdoor unit is turned on in AUTO, COOL, HEAT and DRY mode under turnon state.

The power supply for outdoor unit will delay 3 minutes to turn off under turn-off state or in the FAN mode under turn-on state.

Swing control

Use the SWING button of the wireless remote control to control SWING On and Off. Swing will only act when indoor fan is running. After power on, the swing motor turns back to 0 position and closes the air outlet vent; if it does not preset swing, after the unit is turned on, it will turn to the max. air outlet D1 position; then turn back to L position under COOL mode. Under HEAT mode, the guide louver stays at D1; when in swinging state, it will swing between L1 and D1 position. When the unit is turned off, it will turn back to 0 position.



Buzzer control

When the unit is power on or receives remote control signal or the auto key be pressed, the buzzer will give out a beep.

Power-off memory function

Contents of memory: Mode; Swing; Set fan speed, Set temperature, Timing etc.

Under turn-on state, when power off and power on, the power supply for outdoor unit will be turn on after 3 mins.

Under turn-off state, when power off and power on, the power supply for outdoor unit will be turn on immediately.

Delay Protection of Compressor

Under COOL; DRY; HEAT mode, before each time the compressor starts, there will be 3 mins delay.

Common protection function in each mode

Overload protection

Ttube: at cooling, it detects the temp. of outdoor heat exchanger, at heating, it detects the temp. of indoor heat exchanger.

When Ttube is detected high, the compressor will run in limited frequency. When Ttube goes on rising over the stated value, the compressor will stop; under AUTO HEAT or HEAT mode, indoor fan will blow 60s at low fan speed and then stop; under other mode, the indoor fan will run at set speed.



Compressor discharge temperature protection

When discharge temperature is too high to over the stated value, the compressor will stop, and When discharge temp. resume normal and the compressor has stopped for 3 minutes, the unit will resume its original operating status.

Communication malfunction

When not receiving correct signal for 3 minutes, the unit has communication malfunction and the outdoor unit stops, it is the same as normal stop when meeting the set temp.

Module protection

When module is in protection, the compressor will stop, after the compressor has stopped for 3 minutes, it will resume to running. During module protection period, the indoor unit displays malfunction and the whole unit stops.



Disassembly Procedures

Removal Procedure of Indoor Unit

Step		Procedure	Points
1. Exte	ernal features		■ If ON/OFF button is kept pushing for 5 seconds, aforced cooling operation willbe carried out for approx. 15minutes.
2. Ren	noving air filters		
1	Pull protrusions on left and right sides of panel with fingers and open front grille all the way.	(R8024)	
2	Lift center section of air filter and disengage hooks.	Air filter Hooks	 Left and right filters are interchangeable. To re-install, insert air filter along the guide.
3	Remove air filter by pulling forward.		



Step		Procedure	Points
3. Ope	ning and shuttingfront panel		Support the front panel by one hand, while remove the rotation
1	Pull down horizontal blade by pulling forward.		axis at the upper center by the other hand.
2	Remove horizontal blade by pulling forward.	Horizontal blade	■ And pull out the front panel forward to remove.
3	Hook a finger onto the projection part provided on the both sides of the unit's panel and open up the panel to the position higher than it will stop.		 Left and right filters are interchangeable. To re-install, insert air filter along the guide.
4	Remove the front panel from the unit.		tary shaft



Step		Procedure	Points
4. Openi	ng and closing of service cover Remove a service cover mounting screw. Open service cover upward.	screws	
		screws	A switch for field setting is not provided in particular.
5. Rem	oval of front grille assembly	Surews	
1	Remove the 3 screws, in the right and the left, which fix the main body with the front grille.		Screw stoppers inside the flap which were equipped in the existing models are not provided.
2	Disengage the 3 hooks on the upper part. In case that the hooks are not pressed from above, remove the front panel and then remove the grille while pushing the hook through a clearance between the front grille and the heat exchanger.	Hooks Left Center Right	At the upper part there are 2 hooks in the left and the right.
3	The front grille can be removed in a manner to pull out the upper part forward and lift up the lower part.		■ Disengage the hooks by pressing knobs with a screwdriver.



Step		Procedure	Points
6. Rem	nove the Vertical blade		
1	Unfasten the hooks at the upper 2 positions.	Hook	 A set of vertical blade has 6 fins as on ASSY. (It is impossible to replace only one fin.)
2	Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.		■ The set of vertical blades is not marked for difference between right and left.
		Hook	■ Repeat the same procedure to remove the vertical blade on the other side.
3	Remove the vertical blade.	Vertical blade	



Step		Procedure	Points
7. Rem	nove electrical box		
1	Disconnect the Cable clamp		■ Pay attention to the direction of the retainer of the thermistor so that the retainer will not touch the harness (same as the existing models.)
2	Disconnect the connection wires.	Terminal board Connecting wires	
3	Remove Temperature Sensor	Heat exchanger thermistor (R11244)	■ Take care not to lose the clip of thermistor. Clip Heat exchanger thermistor
4	Remove a screw on the terminal board.	Screw Screw	■ The electrical box can be removed instead of disengaging the terminal board.



Step		Procedure	Points
5	Remove fan motor Signal Wire	fan motor Signal Wire	
6	Remove a screw on the electrical box.		
7	Pull up the electrical box forward to remove.	Bottom frame Hook	



Step		Procedure	Points
8. Rer	nove the shield plate.		
1	Unfasten the hooks at the upper 2 positions of the shield plate.	Hook G G Shield plate (1)	■ Remove the electrical box according to the "Removal of Electrical Box".
2	Unfasten the hook at the lower position, and remove the shield plate (1).	Hook	
3	Lift the shield plate (2) and unfasten the 2 hooks.	Hook	
4	Slide the shield plate (2) and remove it.	Shield plate (2)	



Step		Procedure	Points
2	Take off Wiring terminal		
3	Remove Display PCB Sub-Assy.	Display PCB ASSY	
4	Remove Swing motor.		
		Swing motor (R8036)	



Step		Procedure	Points
5	To remove the control PCB, unfasten the 2 hooks at the upper part from the rear side.		■ The control PCB is integrated with the power supply PCB.
6	Lift up the upper part of the control PCB, and remove it.	Control PCB	



Step		Procedure	Points
9. Disco	onnect the refrigerant piping.		CAUTION
1	Lift the indoor unit by a wooden base.	Wooden base	If gas leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant. CAUTION Do not contaminate any gas (including air) other than the
2	Place a plastic sheet under the drain pan as remaining drain may leak.	Drain hose Extension drain hose Connecting wires	specified refrigerant (R-410A) into refrigerant cycle. (Contaminating of air or other gas causes abnormal high pressure in refrigerating cycle, and this results in pipe breakage or personal injuries.)
3	Disconnect the flare nut for gas piping by 2 wrenches.		■ Pay attention so that the residual water in the drain will not make the floor wet. ■ In case that a drain hose is
			buried inside a wall, remove it after the drain hose in the wall is pulled out.
4	Disconnect the flare nut for liquid piping by 2 wrenches.		■ Use two wrenches to disconnected pipes.
			■ When disconnecting pipes, cover every nozzle with caps so as not to let dust and moisture in.



Step		Procedure	Points
9. Rem	nove the indoor unit.		
1	Remove the indoor unit from the installation plate.	Gas piping (R8019)	 When the pipings are disconnected, protect the both openings from entering moisture.
2	Release the hook of the piping fixture on the back of the unit.	Auxiliary piping Piping fixture	



Step		Procedure	Points
3	Loosen the 2 screws, in the right and the left, which fix the Evaporator Assy.		
4	Widen the auxiliary piping to the extent of 10°~20°.	Auxiliary piping (R8040)	
5	Pull the heat exchanger to the front side to undo the hooks completely, and then lift it.	Heat exchanger	



Step		Procedure	Points
10. Rem Moto	nove Cross Flow Fan Fan Remove Cross Flow Fan Fan Motor		
11. Rem	nove Ring of Bearing	Bearing (R8050)	
1	nove Cross Flow Fan and or Sub-Assy screw.		



Step		Procedure	Points
13. Rer	move Motor Sub-Assy		
1	Remove Motor Sub-Assy		
14. Rei	move Fan Motor		



Removal Procedure of Outdoor Unit

Procedure

(1) Warning

Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step		Procedure	Points
1. Fea	atures	Handle	■ The stop valve cover has 6 hooks.
1	Loosen the screw of the stop valve cover. Pull down the stop valve cover and remove it.	Stop valve cover	
2. Ren	noving air filters	6.	
1	Loosen the 3 screws (front, right, left) and lift the top panel.	Top panel	



Step		Procedure	Points
2	Loosen the 1 screws and remove the discharge grille.		
3	Loosen the 5 screws of the front panel.	Front panel.	■ Lift the front panel and remove it while pushing the right side panel inwards. Step Procedure Points
	Remove the 5 screws from the edge between right-side board and condenser and from valve. Lift to remove the right-side board subassembly.		
4. Rem	ove the fan motor		■ The screw has reverse
1	Remove the screws of the faby wrench and then remove the propeller fan	Propeller fan.	winding. Remove the propeller fan.



Step		Procedure	Points
2	Remove the 4 tapping screws fixing the motor. Pull out the lead-out wire and remove the motor. Remove the 2 tapping screws fixing the motor support. Lift to remove the motor support.	Fan motor fixing frane Fan motor	■ M4×16 ■ DC fan motor
5.Rem	nove the electrical box.	Electrical box	
1	Remove the 2 screws fixing the cover of electric box. Lift to remove the cover. Remove the screws fixing the electric box subassembly. Loosen the wire and disconnect the termina Lift to remove the electric box subassembly.		
6.Rem	nove the partition plate.		
1	Loosen the 2 screws.		■ The partition plate is fixed to the bottom frame with a hook.
2	The partition plate has a hook on the lower side. Lift and pull the partition plate to remove.	Partition plate	



Step		Procedure	Points
	Lift and remove the sound blanket (top). Until the strings and open the sound blanket. Lift and remove the sound blanket. Lift and remove the sound blanket (body) as it is opened.		■ Since the piping ports on the sound blanket are torn easily, remove the blanket carefully.
4	Pull the sound blanket (inner) out.	Sound blanket.	■ Since the piping ports on the sound blanket are torn easily, remove the blanket carefully.
8.Rem	Loosen the screw of the four way valve coil.		■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries. ■ Be careful so as not to break the pipes by pressing it excessively by pliers when withdrawing it. Caution Be careful about the four way valve, pipes and so on, which were heated up by a gas brazing machine, so as not to get burnt your hands.



Step		Procedure	Points
9.Rem	nove compressor		
1	Solder off the welding spot of capillary and valve and outlet pipe of condenser.		
2	Remove the 2 screws fixing the gas valve. Solder off the weld spot connecting gas valve and air return pipe and remove the gas valve. (Note: it is necessary to warp the gas valve when soldering off the welding spot.)		
	Remove the 2 screws fixing liquid valve. Solder off the welding spot connecting liquid valve and remove the liquid valve.		
3	Solder off the pipe connected with the compressor.		
4	Remove the 3 footing screws of the compressor and remove the compressor.		



Troubleshooting

∆WARNING

Hazardous Service Procedures!

The maintenance and troubleshooting procedures recommended in this section of the manual could result in exposure to electrical, mechanical or other potential safety hazards. Always refer to the safety warnings provided throughout this manual concerning these procedures. Unless specified otherwise, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks. Failure to follow all of the recommended safety warnings provided, could result in death or serious injury.

General Section

∆WARNING

Hazardous Voltage!

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

Figure 5. Air conditioner cannot start up

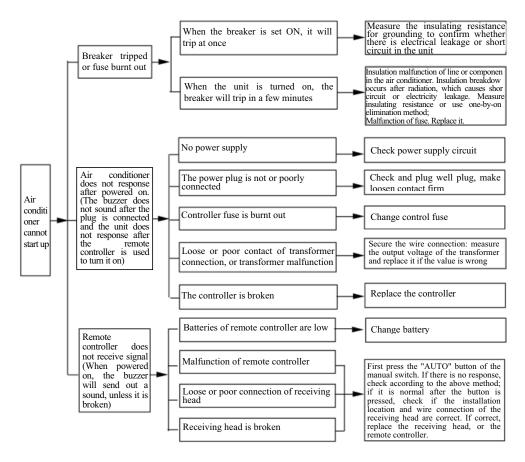




Figure 6. Troubleshooting chart

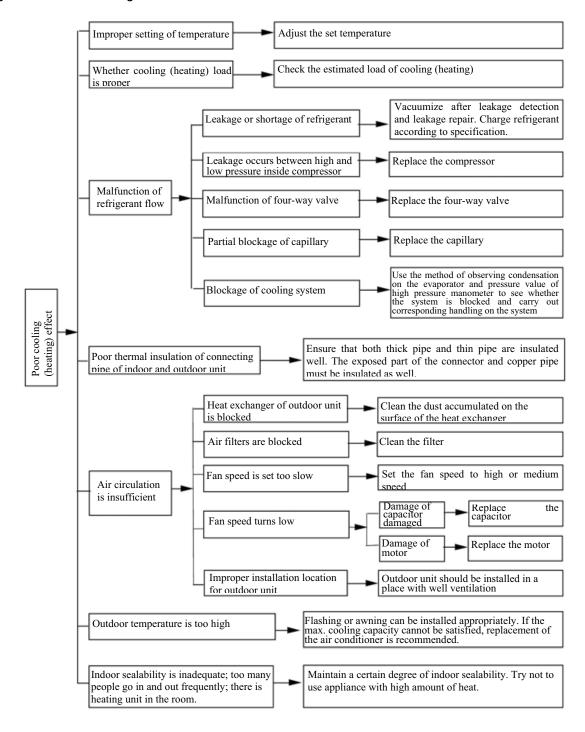




Figure 7. Troubleshooting chart

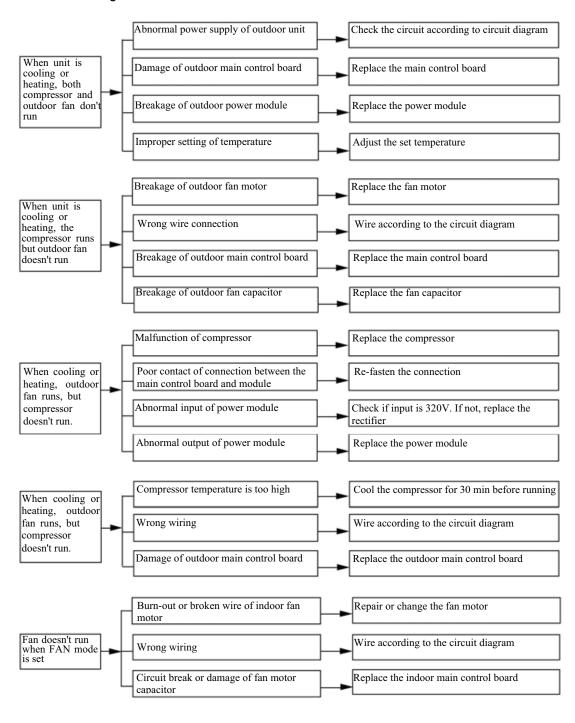
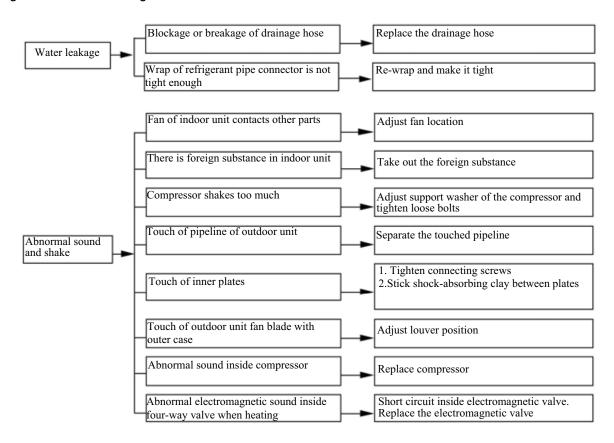




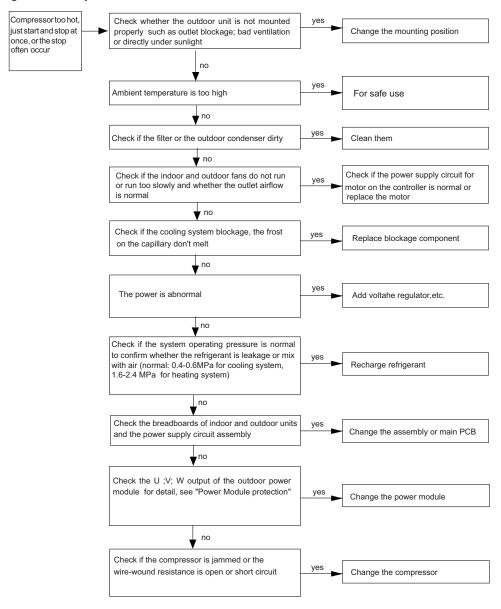
Figure 8. Troubleshooting chart



Note: When replacing power module and rectifier, be sure to spread the radiating paste evenly.



Figure 9. Compressor is too hot





Malfunction Display Section

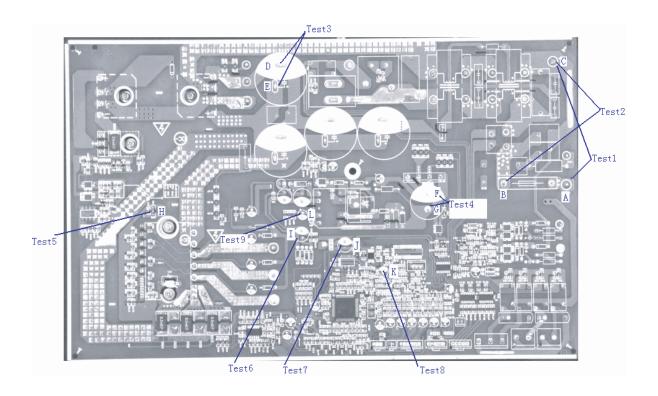
When malfunction or protection occurs in the air conditioner, corresponding code will be displayed on the screen of the indoor unit and the indicator of outdoor unit will blink accordingly as well. When protection or malfunction is eliminated, display will be back to normal.

9, 12 MBH - 60 and 50 Hz (No LED lights on outdoot PCB)

code	malfunction	Error displa	i e	Repair method	code	malfunction	Error displa		Repair method
		Dual 8 display	LED				Dual 8 display	LED	
1	Storage slug	EE	Heating LED-pause 3s and blink 15 times	Replace indoor main board	15	Sync failure	Н7	Heating LED-pause 3s and blink 7 times	Check if the resistance of compressor an resistance to ground is normal. If th compressor is normal, the outdoor mai boar d may be wrong.
2	Indoor PCB malfunction	EE	Heating LED-pause 3s and blink 15 times	Replace indoor main board	16	Current diction malfunction of complete unit	U5	Cooling LED-pause 3s and blink 13 times	Replace outdoor main board
3	Anti-freezing protection	E2	Running LED- pause 3s and blink 2 times	Outdoor ambient temperature is too low	17	Outdoor ambient temperature sensor malfunction	F3	Cooling LED-pause 3s and blink 3 times	Is it loose? Measure the resistance valu with universal meter
4	Overload of system	H4	Heating LED-pause 3s and blink 4 times	System is abnormal, check if the evaporator and condenser is dirty and blocked	18	Discharge protection of compressor	E4	Running LED-pause 3s and blink 4 times	Is it loose? Measure the resistance valu with universal meter
5	No motor of indoor unit feedback	H6	Running LED- pause 3s and blink 11 times	Is electromotor mounted normally?	19	Break-circuit and short-circuit of outdoor discharge temperature sensor	F5	cooling LED- pause 3s and blink 5 times	Is it loose? Measure the resistance valu with universal meter
6	Indoor pipe temperature sensor malfunction	F2	cooling LED- pause 3s and blink 2 times	Is it loose? Measure the resistance value with universal meter	20	Break-circuit and short-circuit of outdoor condenser temperature sensor	F4	cooling LED- pause 3s and blink 18 times	Is it loose? Measure the resistance value with universal meter
7	Internal ambient temperature sensor malfunction	F1	Cooling LED- pause 3s and blink 1 times	Is it loose? Measure the resistance value with universal meter	21	Overheat of carbon fin	P8	heating LED- pause 3s and blink 19 times	Is outdoor ambient temperature is to high? Is radiator mounted correctly?
8	Zero passage abnormal	UF	Heating and cooling LED blinks 7 times at the same time	Replace indoor main board	22	DC overcurrent	υυ	Heating and cooling LED blink 11 times at the same time	
9	Overload of compressor	НЗ	heating LED- pause 3s and blink 3 times	Inspect connection state of the overload wire.	23	Temperature sensor malfunction of carbon fin	P7	heating LED- pause 3s and blink 18 times	Replace outdoor main board.
10	Startup failure	Lc	heating LED- pause 3s and blink 11 times	Check if the resistance of compressor and resistance to ground is normal. If the compressor is normal, the outdoor main boar d may be wrong.	24	Lack of Freon or block protection	F0	cooling LED- pause 3s and blink 10 times	
11	No motor of outdoor unit feedback	UH	Heating and cooling LED blink 8 times at the same time	This malfunction may happen when outdoor DC electromotor is used.	25	DC input voltage is too high	PH	cooling LED- pause 3s and blink 11 times	Is voltage of AC power supply normal?
12	Overcurrent protection	E5	Running LED- pause 3s and blink 5 times	Is electric network variable?	26	DC input voltage is too low	PL	Heating LED- pause 3s and blink 21 times	Is voltage of AC power supply normal?
13	4-way valve conversion abnormal	U7	cooling LED- pause 3s and blink 20 times	Replace 4-way valve.	27	Communication malfunction	E6	Running LED- pause 3s and blink 6 times	Is outdoor connecting wire reliable connected?
14	Phase current detection malfunction of compressor	U1	Heating LED- pause 3s and blink 13 times	Replace outdoor main board.	28	Setting error, indoor and outdoor unit abnormal	UA	Heating and cooling LED blink 12 times at the same time	Outdoor unit is not matched with indoo unit.
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18, 24 MBH - 60 and 50 Hz



		Inc	loor unit d	isplaying m	ethod						
No.	Name of malfunction	Double 8 code	I	tor displ links 0.5 FF)		1	unit di nave 3 s ■ Or	tatus;	links	AC status	Malfunctions .
		display	Running LED	Cooling LED	Heating LED	D40	D41	D42	D43		
1	System high pressure protection	E1	3s Off blink once				☆	☆	☆	cooling, dehumidifying, except the indoor fan motor is running, others will stop to run. heating; all stop running	High pressure of system, might be: 1. Refrigerant is too much; 2. Poor heating exchanging for units (including heat exchanger is dirty and unit heating radiating ambient is poor); 3. Ambient temp. is too high.
2	Anti-freezing protection	E2	3s Off blink twice			•		•		cooling, dehumidifying, compressor, outdoor fan motor will stop running, indoor fan motor will keep running.	1.Poor indoor unit air returning; 2.Indoor fan motor rotating speed abnormal; 3.Evaporator is dirty;
3	Compressor air exhaust high temp. protection	E4	3s Off blink four times			•			☆	cooling, dehumidifying, compressor, outdoor fan motor will stop running, indoor fan motor works. heating: all stop running.	Pls refer to trouble shoot (air exhaust protection, overload)



4	AC overload protection	E5	Off 3s blink 5 times			•	☆		Cooling, dehumidifying, compressor, outdoor fan motor will stop, indoor fan will work. heating; all will stop	1. Power supply is not stable, fluctuation is too much 2. Power supply is too low, overload is too much
5	Indoor and outdoor units communication malfunction	E6	Off 3s blink 6 times					☆	Cooling, compressor will stop, indoor fan motor works. Heating: all will stop.	Please refer to troubleshooting
6	Anti-high temp.	E8	Off 3s blink 8 times		•			•	Cooling, compressor will stop, indoor fan motor works. Heating: all will stop.	Please refer to troubleshooting
7	Indoor unit motor no feedback	Н6	Off 3s blink 11 times						Whole unit will stop to run	1. Poor insert for GPF 2. Indoor control board API malfunction 3. Indoor motor MI malfunction
8	Jump wire cap malfunction protection	C5	Off 3s blink 15 times						Whole unit will stop to run	Indoor control board AP1 jump cap poor connected, please reinsert or replace the jump cap.
9	Indoor ambient sensor open circuit, short circuit	F1		Off 3s blink once					Cooling, dehumidifying: indoor fan motor is running, other overloads will stop; Heating, whole unit will stop to run.	1. Room temp. sensor is not connected with the control panel AP1 2. Room temp. sensor is damaged
10	Indoor evaporator sensor ciruit open, short circuit	F2		Off 3s blink twice					Cooling, dehumidifying; indoor fan motor running, other overload will stop; Heating, whole unit will stop.	1. Tube temp. sensor is not connected with the control panel API 2. Tube temp. sensor is damaged
11	Outdoor ambient sensor circuit open, circuit short	F3		Off 3s blink three times			☆		Cooling, dehumidifying: compressor will stop, indoor fan motor will work. Heat: all will stop	Outdoorroom temp. sensor hasn' t connected well, or damaged, please refer to the sensor resistance value for checking.
12	Outdoor condensor sensor open circuit, short circuit	F4		Off 3s blink 18 times			☆		Cooling, dehumidifying; compressor will stop, indoor fan motor will work. Heat: all will stop	Outdoortub temp. sensor hasn't connected well, or damaged, please refer to the sensor resistance value for checking.
13	Outdoor air exhaust sensor open circuit, short circuit	F5		Off 3s blinks 5 times			☆	አ	Cooling, dehumidifying: after running for 3mins later, the compressor will stop to run, indoor fan motor will start to run. heating: after run 3 mins later, all will stop to run.	1. Exhaust temp sensor hasn't connected well, or damaged, please refer to the sensor resistance value for checking. 2. Sensor head hasn't insert into the copper tube.
14	Overload limit/ descending frequency	F6		Off 3s blink 6 times	•		☆	☆	Overload normal operation, compressor is running, frequency descending	Please refer to troubleshooting
15	Over current need frequency descending	F8		Off 3s blink 8 times	•			•	Overload normal operation, compressor is running, frequency descending	1. Input power supply is too low 2. System voltage is too high, overload is too much
16	Air exhaust over high need frequency descending	F9		Off 3s blink 9 times	•	•			Overload normal operation, compressor is running, frequency descending	1.0verload is too much, ambient temp. is too high 2.Refrigerant is short 3.Electric expansion malfunction
17	DC generatrix voltage	PH		Off 3s		•		☆	Cooling, dehumidifying, compressor stop running	I.Testing wire terminal L and N position



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4	AC overload protection	E5	Off 3s blink 5 times			-	☆		Cooling, dehumidifying, compressor, outdoor fan motor will stop, indoor fan will work. heating; all will stop	1. Power supply is not stable, fluctuation is too much 2. Power supply is too low, overload is too much
5	Indoor and outdoor units communication malfunction	E6	Off 3s blink 6 times					☆	Cooling, compressor will stop, indoor fan motor works. Heating: all will stop.	Please refer to troubleshooting
6	Anti-high temp.	E8	Off 3s blink 8 times		•			•	Cooling, compressor will stop, indoor fan motor works. Heating: all will stop.	Please refer to troubleshooting
7	Indoor unit motor no feedback	Н6	Off 3s blink 11 times						Whole unit will stop to run	1. Poor insert for GPF 2. Indoor control board AP1 malfunction 3. Indoor motor M1 malfunction
8	Jump wire cap malfunction protection	C5	Off 3s blink 15 times						Whole unit will stop to run	Indoor control board API jump cap poor connected, please reinsert or replace the jump cap.
9	Indoor ambient sensor open circuit, short circuit	F1		Off 3s blink once					Cooling, dehumidifying: indoor fan motor is running, other overloads will stop; Heating, whole unit will stop to run.	1. Room temp. sensor is not connected with the control panel AP1 2. Room temp. sensor is damaged
10	Indoor evaporator sensor ciruit open, short circuit	F2		Off 3s blink twice					Cooling, dehumidifying; indoor fan motor running, other overload will stop; Heating, whole unit will stop.	1. Tube temp. sensor is not connected with the control panel API 2. Tube temp. sensor is damaged
11	Outdoor ambient sensor circuit open, circuit short	F3		Off 3s blink three times			☆	•	Cooling, dehumidifying; compressor will stop, indoor fan motor will work. Heat: all will stop	Outdoorroom temp. sensor hasn' t connected well, or damaged, please refer to the sensor resistance value for checking.
12	Outdoor condensor sensor open circuit, short circuit	F4		Off 3s blink 18 times			☆		Cooling, dehumidifying; compressor will stop, indoor fan motor will work. Heat: all will stop	Outdoortub temp. sensor hasn't connected well, or damaged, please refer to the sensor resistance value for checking.
13	Outdoor air exhaust sensor open circuit, short circuit	F5		Off 3s blinks 5 times			☆	☆	Cooling, dehumidifying: after running for 3mins later, the compressor will stop to run, indoor fan motor will start to run. heating: after run 3 mins later, all will stop to run.	1. Exhaust temp sensor hasn't connected well, or damaged, please refer to the sensor resistance value for checking. 2. Sensor head hasn't insert into the copper tube.
14	Overload limit/ descending frequency	F6		Off 3s blink 6 times	 •		☆	☆	Overload normal operation, compressor is running, frequency descending	Please refer to troubleshooting
15	Over current need frequency descending	F8		Off 3s blink 8 times	•				Overload normal operation, compressor is running, frequency descending	1. Input power supply is too low 2. System voltage is too high, overload is too much
16	Air exhaust over high need frequency descending	F9		Off 3s blink 9 times	•				Overload normal operation, compressor is running, frequency descending	1. Overload is too much, ambient temp. is too high 2. Refrigerant is short 3. Electric expansion malfunction
17	DC generatrix voltage	РН		Off 3s				☆	Cooling, dehumidifying, compressor stop running	1. Testing wire terminal L and N position



34	DC Bus voltage dips	U3		Off 3s blink 20 times		•	•		Cooling, dehumidifying; compressor will stop, indoor fan motor works. Heating: all will stop	Power voltage is not staable
35	Low DC Bus voltage protection	PL		Off 3s blink 21 times		•	•		Cooling, dehumidifying; compressor will stop, indoor fan motor works. Heating: all will stop	1. Check the Input voltage if the Voltageis lower than 150VAC, restart the machine when the power supply is normal 2. Checking the reactor L connection
36	IPM temp. is too high limit/decrease frequency	EU				•	•	☆	Overload normal works, compressor running frequency declines	Whole unit break for 20mins and discharge, to check the outdoor control board AP1's IPM module coolant whether is short, the radiator is tightened. If above phenomenon is not ok, please improve or replace the control board AP1
37	Four-way valve abnormal	U7			•	0	☆	0	This malfunction happened, only in heating mode, all will stop to run	1. Power supply voltage is lower than AC175V 2. Wire terminal 4V loosen or wire break 3. 4V damaged, replace 4V
38	Outdoor unit zero- cross detecting error	U9			•	•	☆		Cooling: compressor will stop, indoor fan motor works. Heating: all will stop	Replace the outdoor control board AP1
39	Anti-freezing limit/decrease frequency	FH			•	•	•		All loadsworknormally but the running frequency limited or decrease	Indoor unit air return is poor or fan speed is too low



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