Stainless Steel Pipe Fittings

Extreme-Pressure Stainless Steel Threaded Pipe Fittings (Continued)

Thread Adapters, Male (Cont.)

- · Use with hydraulic fluid (petroleum base), oil, and water (unless noted)

 Maximum Pressure: See table

BSPP and metric threads have either a Buna-N gasket or a Buna-N gasket and 316 stainless steel washer to prevent leaks. For replacement washers see

page 31.

UN/UNF (SAE) threads have a Buna-N gasket to prevent leaks, unless noted. Also known as O-ring boss threads.



	BSPP × Metric								
Pipe Size	Thread Size	Max. psi @ 72° F		DOLLA	Pipe Size	Thread Size	Max. psi @ 72°F	'	
1/8	M12×1.5	5,000	4822T164	\$50.65	1/2	M18×1.5	4,500	4822T175 \$72.60	
1/8	M14×1.5	5,000	4822T165	51.62	1/2	M20×1.5	4,500	4822T176 72.60	
1/4	M12×1.5	5.000	4822T166	51.31	1/2	M22×1.5	4,500	4822T177	
	M14×1.5			51.31	3/4	M20×1.5	3,600	4822T178 80.94	
1/4	M16×1.5	5,000	4822T168	60.15	3/4	M22×1.5	3,600	4822T179 80.94	
1/4	M18×1.5	5,000	4822T169	91.02	3/4	M27×1.5	3,600	4822T181 84.10	
3/8	M16×1.5	5.000	4822T171	61.25	3/4	M36×1.5	3,600	4822T182 126.42	
	M18×1.5			74.19	1	M22 x 1.5	2,900	4822T183 135.85	
3/8	M20×1.5	5,000	4822T173	83.42	1	M36×1.5	2,900	4822T184 141.12	
1/2	M16×15	4 500	4822T174	72 60					

UN/UNF (SAE) × BSPP										
Thread	Pipe	Max. psi		(0.	Ťhread	Pipe	Max. psi			
Size	Size	@ 72°F			Size	Size	@ 72°F			
⁷ /16"-20	1/4	5,000	4822T185	\$48.85	3/4"-16	3/4	3,600	4822T193	\$87.19	
⁷ /16"-20	3/8	5,000	4822T186	57.52	⁷ /8"-14	1/2	3,500	4822T194	76.23	
9/16"-18	1/4	5,000	4822T187	57.27	11/16"-12	1/2	3,500	4822T195	82.83	
9/16"-18	3/8	5,000	4822T188	55.92	11/16"-12	3/4	3,500	4822T196	83.67	
9/16"-18	1/2	4,500	4822T189	71.63	11/16"-12	. 1	2,900	4822T197	123.10	
3/4"-16	3/8	4,500	4822T191	58.96	15/16"-12	3/4	3,500	4822T198	122.31	
3/4"-16	1/2	4,500	4822T192	66.42	15/16"-12	. 1	2,900	4822T199	127.58	

Thread Adapters, Female x Male

- Use with hydraulic fluid (petroleum base), oil, and water (unless noted)
- Maximum Pressure: See table

BSPP and metric male threads have a Buna-N gasket and 316 stainless steel washer to prevent leaks, unless noted. For replacement washers see page 31. UN/UNF (SAE) threads are also known as O-ring boss threads; the male

threads have a Buna-N gasket to prevent leaks, unless noted.



NPT×BSPP								
Pipe Size	Max. psi @ 72° F			Pipe Size	Max. psi @ 72° F			
1/8	2,900	4822T336	\$15.87	1	2,900	4822T355	\$87.58	
1/4	2,900	4822T339	17.13	11/4	2,300	4822T357	137.88	
3/8	2,900	4822T344	23.62	11/2	1,800	4822T358	165.00	
1/2	2,900	4822T348	33.63	2	1,200	4822T359	243.83	
3/4	2,900	4822T352	60.15					

NPTF×UN/UNF (SAE)										
Pipe Size	Thread Size	Max. psi @ 72°F	111 7010	Pipe Size	Thread Size	Max. psi @ 72°F	'			
1/8	5/16"-24	7.200	51205K546* \$30.90	3/8	3/4"-16	6.000	51205K269 ♦ \$48.00			
			51205K547 31.04				51205K552♣ 42.15			
1/8	3/4"-16	7,200	51205K549 73.79	3/8	11/16"-12	6,000	51205K556 43.33			
1/4	⁷ /16"-20	6,000	51205K265 ♦ 76.92	1/2	9/16"-18	7,200	51205K548 40.40			
1/4	9/16"-18	6,000	51205K266 ♦ 49.81	1/2	3/4"-16	6,000	51205K271 ♦ 100.81			
1/4	3/4"-16	6,000	51205K268 ♦ 65.85	1/2	7/8"-14	6,000	51205K553 4 61.48			
1/4	7/8"-14	6,600	51205K551 35.13	1/2	11/16"-12	6,000	51205K557 ♣ 45.90			
1/4	11/16"-12	6,000	51205K555 ♣ 39.83	3/4	7/8"-14	4,800	51205K554 ♣ 67.35			
3/8			51205K267 ♦ 66.33		11/16"-12	4,800	51205K558 ♣ 51.50			

Also	o for use with	า steam. Rated	for steam @ 200° F.	Gasket	is fluoroelastomer.
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NPT× Metric									
Pipe Size	Thread Size	Max. psi @ 72°F			Pipe Size	Thread Size	Max. psi @ 72°F		
1/8	M10×1	5,000	4822T392	\$45.23	3/8	M18×1.5	4,500	4822T396	\$60.79
1/4	M12×1.5	5,000	4822T393	34.23	1/2	M18×1.5	4,000	4822T397	54.75
1/4	M14×1.5	5,000	4822T394	51.17	1/2	M20 x 1.5	3,500	4822T398	71.02
3/8	M16×1.5	4,500	4822T395	49.85	1/2	M22×1.5	3,500	4822T399	72.12

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Pine	Max. psi			Pipe	Max. psi		
Pipe Size	@ 72°F			Size	@ 72°F		
SIZE	@ 12 1			SIZE	@ 12 1		
1/8	6.000	4822T76	\$17.08	1/2	5.000	4822T79	\$26.50
1/4	6.000	4822T77	18.38	3/4	4.500	4822T81	45.24
3/8	6,000	4822T78	21.92	1	3,500	4822T82	79.20

BSPP×UN/UNF (SAE)									
Pipe Size	Thread Size	Max. psi @ 72°F		DSFF X UN	Pipe Size	Thread Size	Max. psi @ 72°F	1	
1/8	7/16"-20	6.000	51205K77	\$31.15	3/8	3/4"-16	6.000	51205K775 \$37.19	
1/4	7/16"-20	6.000	51205K771	34.06	1/2	⁷ /8"-14	5.000	51205K776 44.96	
1/4	9/16"-18	6.000	51205K772	34.88	3/4	11/16"-12	4.000	51205K778 102.71	
1/4	3/4"-16	6,000	51205K774	43.02	1	15/16"-12	3,000	51205K779 84.52	
3/8	9/16"-18	6.000	51205K773	35.69					

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