

ROUGHNESS SYMBOL	ROUGHNESS VALUE R_a μm	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
UP TO & INCL													
TOLERANCE													
OVER													
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6													
30													
120													
315													
1000													
2000													
>4000													
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DIN	OVER	—	6	30	120	315	1000	2000	>4000	ROUGHNESS SYMBOL													
	UP TO & INCL	6	30	120	315	1000	2000	4000		ROUGHNESS VALUE R_a μm	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2			±3	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50