

ROUGHNESS SYMBOL	N1			N2			N3			N4			N5			N6			N7			N8			N9			N10			N11			N12		
ROUGHNESS VALUE Ra μ m	0.025			0.05			0.1			0.2			0.4			0.8			1.6			3.2			6.3			12.5			25			50		
OVER	6			30			120			315			1000			2000			4000			6			30			120			315			1000		
UP TO & INCL	+ .1			+ .2			+ .3			+ .5			+ .8			+ 1.2			+ 1.6			+ 3			+ .1			+ .2			+ .3			+ .5		
TOLERANCE	+ .1			+ .2			+ .3			+ .5			+ .8			+ 1.2			+ 1.6			+ 3			+ .1			+ .2			+ .3			+ .5		
OVER	6			30			120			315			1000			2000			4000			6			30			120			315			1000		
UP TO & INCL	+ .1			+ .2			+ .3			+ .5			+ .8			+ 1.2			+ 1.6			+ 3			+ .1			+ .2			+ .3			+ .5		
TOLERANCE	+ .1			+ .2			+ .3			+ .5			+ .8			+ 1.2			+ 1.6			+ 3			+ .1			+ .2			+ .3			+ .5		

