










DIMIN	OVER	-	6	30	120	315	1000	2000	>4000	ROUGHNESS SYMBOL																											
	UP TO & INCL	6	30	120	315	1000	2000	4000		ROUGHNESS VALUE Ra μm	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12															
	TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2			± 3	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50														