HLD PRODUCT FEATURES

Salient Features

- Power on light.
- On-Off switch.
- Tower pressure gauges.
- Highly accurate motorised cam timer
- Differential pressure gauge for filters*.
- PLC*.
- Cycle failure indication*.
- Sized to save heat of adsorption minimises purge air usage.
- Limited velocities through tower prevent bed fluidization-stops desiccant dusting.
- Large desiccant bed ensures sufficient contact time to produce -40°C dew point. Molecular sieves for -60°C.
- Uses bulk desiccant no special cartridges required.
- Can be offered for higher pressure and lower dew points also.
- Heavy duty purge exhaust mufflers for quite operation.
- Non-lubricated inlet control valves.
- Purge flow valve for adjusting purge rate.
- Pressure relief valves on both towers.

* Optional

Fill And Drain Ports

•Separate fill and drain ports for ease of desiccant replacement.

Stainless Steel Support Screens And Air Diffusers

- •Easily removable for cleaning.
- •Filters out gross contaminants protect valves.
- Prevents channelling.

Structural Steel Frame With Complete Floor Stand

Easy installation.

Dryer is completely assembled, piped and wired before shipping.

Optional factory mounting of pre and after filters. Shipped with full charge of desiccant. Choice between alumina or molecular sieve.

Only hook-up utilities need to operate.

Lifting lugs for easy handling.

FILTERS

Prefilter

Every drier should be equipped with pre-filter to protect the desiccant from free water contamination, dust, scales, etc., from compressed air supply. This assures top efficiency and longer desiccant life.

Zero Oil Filter

Oil from the compressor's crank case will be passed on to the line. This will severely effect the life of the desiccant. Oil particles are removed in this filter upto Micron Rating.

After Filter

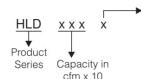
This is provided after the drier to remove the desiccant dust carried over to the equipment.

TECHNICAL SPECIFICATION:

Base Model	Model Variance				Air Flow		Inlet Outlet	Dimensions in mm			Dessicant qty / tower	Weight
	А	В	С	D	CFM	m³/hr	Flg	L	В	Н	kg.	kg.
HLD-030	1	1	1	1	300	510	2" NB	1400	1000	1900	110	500
HLD-040	1	1	1	1	400	680	3" NB	1600	1300	2415	140	650
HLD-050	1	1	1	1	500	850	3" NB	1600	1300	2270	180	750
HLD-060	1	1	1	1	600	1020	3" NB	1800	1300	2450	215	900
HLD-075	1	1	1	1	750	1275	4" NB	2000	1300	2660	260	1050
HLD-100	1	1	1	1	1000	1700	4" NB	2000	1300	2520	360	1200
HLD-125	1	1	/	1	1250	2125	5" NB	2000	1300	2600	450	1500
HLD-150	1	1	1	1	1500	2550	5" NB	2200	1600	2960	520	2000
HLD-200	1	1	1	1	2000	3400	6" NB	2400	2000	2990	720	2350

^{*} Specifications subject to change due to constant upgradation of products.

Model Nomenclature:



➤ A - Desiccant – Activated Alumina / IS 2825 Code of Construction

B - Desiccant - Activated Alumina / ASME sec VIII DIV 1 Code of Construction

C - Desiccant - Molecular Sieve / IS 2825 Code of Construction

D - Desiccant - Molecular Sieve / ASME sec VIII DIV 1 Code of Construction

Working Conditions:

Atmospheric Dew point : -40°C, -60°C Working pressure : 7 bar g to 12.5 bar g

Inlet temperature : 42°C
Pressure drop : 0.2 bar g

Code of construction : IS2825 / ASME Sec VIII Div 1*

All flanges : As per ANSI B16.5* Electric : 230 C AC. 50 Hz

For other operating pressure, temperature and dew point, please contact factory

TYPICAL INSTALLATION



TYPICAL APPLICATION

Automobile Industry Chemical Industry Electronics Industry Food & Beverage Industry Footwear Industry Glass Industry Leather Industry Pharmaceutical Industry Textile Industry

Cement Plants Distilleries / Breweries General Instrumentation& Plant Air Health Care / Hospitals Lacquering or Spray Painting Paper Mills PET - Stretch Blow Moulding Power Plants Printing Rice Mills Sand Blasting Spinning / Knitting / Hosiery Mills Sugar Mills Tea Gardens and many more

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