Geometrically, (λ, μ) corresponds to the coefficients of two convex combinations

$$\sum_{i=1}^{p} 2\lambda_i u_i = \sum_{j=1}^{q} 2\mu_j v_j$$

which correspond to the same point in the intersection of the convex hulls $conv(u_1, ..., u_p)$ and $conv(v_1, ..., v_q)$ iff the sets $\{u_i\}$ and $\{v_j\}$ are not linearly separable. If the sets $\{u_i\}$ and $\{v_j\}$ are linearly separable, then the convex hulls $conv(u_1, ..., u_p)$ and $conv(v_1, ..., v_q)$ are disjoint, which implies that $\gamma > 0$.

Let us now assume that $\gamma > 0$. Plugging back w from equation $(*_w)$ into the Lagrangian, after simplifications we get

$$\begin{split} G(\lambda,\mu,\alpha,\beta,\gamma) &= -\frac{1}{2\gamma} \begin{pmatrix} \lambda^\top & \mu^\top \end{pmatrix} X^\top X \begin{pmatrix} \lambda \\ \mu \end{pmatrix} + \frac{\gamma}{4\gamma^2} \begin{pmatrix} \lambda^\top & \mu^\top \end{pmatrix} X^\top X \begin{pmatrix} \lambda \\ \mu \end{pmatrix} - \gamma \\ &= -\frac{1}{4\gamma} \begin{pmatrix} \lambda^\top & \mu^\top \end{pmatrix} X^\top X \begin{pmatrix} \lambda \\ \mu \end{pmatrix} - \gamma, \end{split}$$

so if $\gamma > 0$ the dual function is independent of α, β and is given by

$$G(\lambda, \mu, \alpha, \beta, \gamma) = \begin{cases} -\frac{1}{4\gamma} \begin{pmatrix} \lambda^{\top} & \mu^{\top} \end{pmatrix} X^{\top} X \begin{pmatrix} \lambda \\ \mu \end{pmatrix} - \gamma & \text{if } \begin{cases} \sum_{i=1}^{p} \lambda_{i} = \sum_{j=1}^{q} \mu_{j} = \frac{1}{2} \\ 0 \leq \lambda_{i} \leq K, \ i = 1, \dots, p \\ 0 \leq \mu_{j} \leq K, \ j = 1, \dots, q \end{cases}$$
 otherwise.

Since $X^{\top}X$ is symmetric positive semidefinite and $\gamma \geq 0$, obviously

$$G(\lambda, \mu, \alpha, \beta, \gamma) \le 0$$

for all $\gamma > 0$.

The dual program is given by

maximize
$$-\frac{1}{4\gamma} \begin{pmatrix} \lambda^{\top} & \mu^{\top} \end{pmatrix} X^{\top} X \begin{pmatrix} \lambda \\ \mu \end{pmatrix} - \gamma \quad \text{if } \gamma > 0$$

$$0 \quad \text{if} \quad \gamma = 0$$

subject to

$$\sum_{i=1}^{p} \lambda_i - \sum_{j=1}^{q} \mu_j = 0$$

$$\sum_{i=1}^{p} \lambda_i + \sum_{j=1}^{q} \mu_j = 1$$

$$0 \le \lambda_i \le K, \quad i = 1, \dots, p$$

$$0 \le \mu_j \le K, \quad j = 1, \dots, q.$$