Drill Map:

× 0.25mm / 0.010'' (8 holes)
○ 0.40mm / 0.016'' (13 holes)
+ 0.60mm / 0.024'' (0 holes + 2 slots)
□ 0.80mm / 0.032'' (4 holes)
◇ 0.85mm / 0.033'' (2 holes)