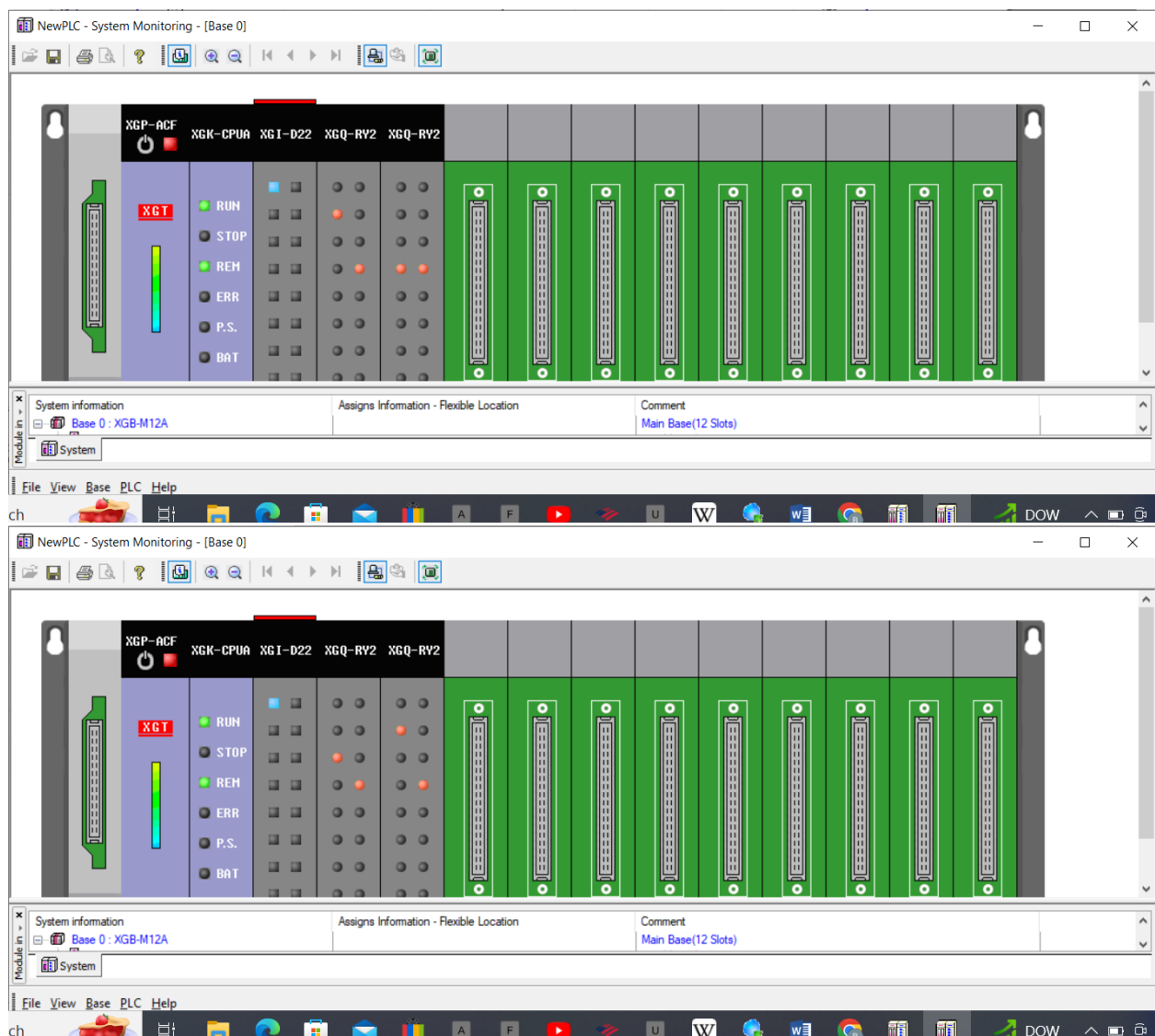


Bassiem Hussein Abdul Amir/IE/MORNING

Design a LD to implements traffic light (four road traffic).



NewPLC - System Monitoring - [Base 0]

System information	Assigns Information - Flexible Location	Comment
Base 0 : XGB-M12A		Main Base(12 Slots)

NewPLC - System Monitoring - [Base 0]

System information	Assigns Information - Flexible Location	Comment
Base 0 : XGB-M12A		Main Base(12 Slots)

discussion8 - XG5000

Project Edit Find/Replace View Online Monitor Debug Tools Window Help

Project Window

- Items
  - discussion8
    - NewPLC(XGK CPU)A-Offline
      - Variable/Comment
        - Parameter
          - Basic Parameter
            - I/O Parameter
              - Scan Program
                - NewProgram

NewProgram

Variable/Comment

View Variable View Device View Flag

	Variable	Type	Device	Used	Comment
1	push	BIT	P00000	✓	
2	G1	BIT	P00010	✓	
3	Y1	BIT	P00011	✓	
4	R_1	BIT	P00012	✓	
5	G2	BIT	P00018	✓	
6	Y2	BIT	P00019	✓	
7	R_2	BIT	P0001B	✓	
8	G3	BIT	P00021	✓	
9	Y3	BIT	P00022	✓	
10	R_3	BIT	P00023	✓	
11	G4	BIT	P00029	✓	
12	Y4	BIT	P0002A	✓	
13	R_4	BIT	P0002B	✓	
14	TIM1	BIT/WORD	T0000	✓	
15	TIM2	BIT/WORD	T0001	✓	
16	TIM3	BIT/WORD	T0002	✓	
17	TIM4	BIT/WORD	T0003	✓	
18	TIM5	BIT/WORD	T0004	✓	

Result Check Program Find 1 Find 2 Communication Cross Reference Used Device Duplicate Coil / Monitor 1 Monitor 2 Monitor 3 Monitor 4 /

NewPLC Offline View Variable Overwrite