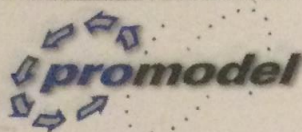
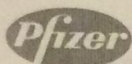




Groton DRi & Material Management



Groton CoE File Enrichment
Simulation Model
Documentation



NHP Global Study Data Management Procedure

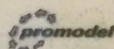
Version 1.3 **1.4**

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Groton CoE Work Sources Documentation

ProModel was requested to build a process flow encompassing the main sources of work, and their interdependencies, for the Groton CoE operation. This flow has been preliminary reviewed by both DRi and MM and is currently in 2nd Draft form pending further updates from both parties.

This flow seeks to illustrate the work required for legacy partial plate consolidation, the incorporation of plates with less than 15 micro moles for CoE production, Sandwich & Groton FE plate compression layering, and production scheduling. Because the Work Source flow was created at a high level several additional flows are referenced in it for further details. These flows have added to this packet for ease of use. Please direct any updates or comments to Brian Hogan.

Process Flows Included:

- Groton CoE Work Sources & High-level Production Processing
- Groton CoE FE Plate Production w/Sandwich CoE Plates
- Groton CoE Pre-Production Plate Registration, Storage, & Binning Flow
- Groton CoE Processing of Sandwich CoE & Less than 15 Micro Mole Plates
- Groton MM - Liquid Sample Bank Order Fulfillment Processing
- Groton MM - Liquid Sample Bank Retest Solubilization Processing

Contacts:

DRi - Tom Maloney & Bob Davis

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Kurt Shampine

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Ann Arbor, Groton, & Sandwich Material Management Process Flow & File Enrichment Documentation

By: Brian P. Hogan Jr. & Kurtis Shampine
PROMODEL Corporation

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SOLUTIONS



Clinical R&D Pilot Portfolio Analysis

Project Report & Methodologies

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