B&B FOODPAK
FOOD PROCESSING KNIVES & PARTS

FoodPak

PRODUCT CATALOGUE

"YOUR ONE STOP SUPPLIER" FOR FOOD PROCESSING & PACKAGING REPLACEMENT PARTS

YOUR ONE STOP SUPPLIER

B&B Foodpak specialise in the supply of machine knives and replacement parts for the Food and Packaging Industries.

We have an extensive range of spare parts. This includes knives and some machine parts for grinding, slicing and thermo packaging machines.

Compare our quality and price for VALUE!

OUR GUARANTEE

We guarantee the quality of our products.

If product is faulty we will replace or refund your money. Claims on faulty or damaged product must be lodged within 14 days of receipt of goods.

At ***B&B Foodpak*** we offer

- A wide range of quality products
- Fast delivery service
- Helpful friendly service

30 Day accounts subject to approved account applicants.

We accept: VISA MasterCard AMERICAN EXPRESS

All orders are subject to B&B Foodpak's Payment Terms and Recovery Policy. Please contact us to obtain a copy of these Terms and Conditions.

DISCLAIMER:
**Brand names and trademarks published herein are registered trademarks of their respective companies. Birk & Blyme Foodpak (B&B Foodpak) has no association or affiliation with these companies. All mentioned spare parts are alternative parts to those of the OEM. B&B Foodpak supply compatible high quality replacement parts. All indicated reference numbers are only used for identification purposes.*

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GRINDING HOLE PLATES

ENTERPRISE SYSTEM

No 12, 22, 32, 52, 56 & 66.

Plates available in **Tool Steel**, **INOX** and **D2.**

1.5 mm to 25 mm (1/16" - 1")

With hub

Without hub

UNGER SYSTEM

D114, E130, F150, G160, U200, FW200, WK200, V250, WK250, K280,W300 & X400

70-130mm Hole Plates are also available coded up to 8.0mm holes

Tool Steel

INOX

Thick style 30mm

Plastic Slide bearing for thick plates

EXELSIOR / VELATI SYSTEM

150, 180, 200, 220 & 250

Outside Ø mm	Inside Ø mm
150	22.6
180	28.6
200	33
220	33
250	33

With key

With keyway

WEILER STYLE PLATES

6", 7", 8", 11" & 16"

WEILER PLATES INSIDE DIAMETERS:

1 1/4"
2", 2 1/8"
3", 3 1/4", 3 1/2"
4"
6", 6 1/2"

Center bore style threaded or keyway.
Bone Collection plates.

Threaded bore

Keyway bore

Bone Collector

GRINDING HOLE PLATES

FILLING MACHINES

130 mm

PORTION CONTROL PLATES

For Filling Grinders like Handtmann™ and Vemag™

Plates for Handtmann™ filling machines

Plates for Vemag™ filling machines

EMULSIFIER PLATES

Available in **Tool Steel** or **INOX**.

Standard sizes Ø 150, 175, 200, 225, 248 and 320 mm.

Hole sizes from 0.5mm to 35mm.

*Inserts with screws available in **Tool Steel** or **INOX**.*

KONTI-KUTTER™ PLATES

TO SUIT SEYDELMANN®

Stationary Rings & Spacers S-20, S-30, S-60, S-90, S-120, S-144, S-250 and S-350

Rotating Rings R-10, R-20, R-60, R90, R-120, R-144, R-250, R-350, R-400 and R-420

GRINDING KNIVES

Robot 4 arm

Robot 4 arm w/ring.
Available as fixed or loose

4 arm single cut

4 arm double cut

4 arm strong - SY

4 arm curved

6 arm straight serrated

"Garant" 4,6 or 8 arm

Robot 6 arm

Robot 6 arm w/ring.
Available as fixed or loose

6 arm curved

8 arm curved

Robot 8 arm

Robot 8 arm w/ring.
Available as fixed or loose

3 arm Propellor

4 arm "Buffalo"

CAN'T FIND YOUR KNIFE OR PLATE?

Please call us with details and we can quote you.

These pages are for guidance only and does not include all available Knives & Plates.

6 arm sickle ring

8 arm sickle ring

GRINDING KNIVES & HOLDERS

6 arm ring knife

8 arm ring knife

10 arm ring knife

3/3 ring knife

4/4 ring knife

4/4 ring knife.
Available as fixed or loose

6/6 Ring Knife

8/8 Ring Knife

6 arm sorting knife TC2

4 arm sorting knife K&G

Knife Holder 4 arm for screw in insert blades

Knife Holder 4 & 6 arm for profile insert blades

WK225 Knife holder.
Also available as 3 arm

4 arm Velati Knife Holder

Weiler type Knives

Clip on Enterprise Style

GRINDING PRECUTTERS & SPACERS

3 hole diamond
Available straight or inclined

3 hole thick straight

3 Hole thick inclined

3 hole kidney Fixed

3 hole sickle

3 hole with
fastening chamfers

5 hole straight

5 hole with grooves

5 hole angled grooved

5 hole kidney

6 hole Vemag™

7 hole thick 80mm ID

7 hole kidney fixed

7 hole kidney loose

9 hole kidney fixed

Plastic slide bearing.
Detectable.

SPACERS

Distance rings available in normal tool steel and INOX (stainless).
Common sizes listed below. Other sizes available upon request.

	E130	G160	U200	K280
Small	28mm	35mm	45mm	40mm
Wide	55mm	66mm	84mm	60mm

GRINDER PARTS

INSERTS

For machines of well-known manufacturers such as *K&S®, Wolfking®, Simo®, Velati®, CFS/GEA®, Weiler®, Triumph® and Seydelmann® etc.

- **Floating & Fixed style emulsifier inserts**
- **Popular sizes stocked**
- **Precision ground**

MOST POPULAR TYPES AND SIZES *(CONTACT US FOR MORE INFORMATION AND MORE TYPES OF INSERTS)*

WEILER® STYLE

AD105066 3” - #1991

AD105943 2-7/8” - #2448

AD102982 4-1/16” - #2440)

AD106415 2-5/8” - #1458)

AD104699 3-63/64”

AD103076 5-3/8”

WOLFKING® STYLE

AD107115 - WK225 PE

AD304940 - WK225 fixed

AD111525 - Loose

AD31894 - WK400

AD109791 - WK200

AD39441 - WK400

KS 175 & 225 STYLE

225 - AD104124
175 - ADKS175I
Set of 3 pieces with screws

SIMO® STYLE

ADS175I

ADS250I

ADS300I

ADS400I

SEYDELMANN® STYLE

AD103449

VELATI® STYLE

AD103500

AD107028

GRINDER PARTS

TO SUIT *WOLFKING®, CFS®, GEA®

SUPPORT STARS

for E130, G160, U200, K280 & W300

STEEL BEARING

BLUE PLASTIC DETECTABLE

3 spoke with or without bearing.
4 & 5 spokes also available

AUGERS

To suit Wolfking™GEA™, CFS™, Simo™ and Weiler™

Quality augers for Wolfking™, Weiler™, CFS™, GEA™, Simo™ and Weiler™ grinders.
Most models are available in both Stainless Steel and Normal Steel.

GRINDER PARTS

TO SUIT *WOLFKING®, CFS®, GEA®

PILOT BEARINGS, BUSHINGS AND D-NUTS

PILOT BEARING C250 UNI*

PILOT BEARING C400 UNI*

PILOT BEARING C160 UNI*

BUSHING

PILOT ROLLER BEARING

D NUT

KNIFE HOUSING

IMPELLERS & INSERTS

PUMP PARTS

To suit *Simo® 200, 250 and 290 models

DRIVE HUB

PUMP HOUSING

IMPELLERS

AXLE JOURNAL

EMULSIFIER CUTTING SYSTEM

HIGH PERFORMANCE CUTTING SYSTEM FOR EMULSIFIERS

Will work with all models from M-C 10 to M.C.H.D 100.

- No friction heat & wear
- Longer tool life
- Reduced pressure

INSERT BLADES

CUTTING RING

1.3 mm gap

CUTTING RING

0.9 mm gap

CUTTING HEAD

58 mm -18 teeth

CUTTING HEAD

38 mm -18 teeth

MDM PARTS SUCH AS AUGERS, SCREENS, VALVES, SLEEVES ETC.

SEPERATOR BELTS

VARIANTS

Does your preparation process involve separating meat from bones, cartilage, tendons or feathers?

We can offer you different variants of belts for both drive and chain driven equipment.

THERMOPLASTIC PU (FX)

Each available for the outside and running side.

- Thermoplastic PU (FX) in 80 Shore A
- Thermoplastic PU (FX) in 90 Shore A

PRODUCT DIMENSIONS:

Length 1300 - 3000 mm
Width 150 - 300 mm
Thickness 10 - 14 mm

LINKER & PEELER PARTS

REPLACEMENT PARTS FOR LINKERS & PEELER

We are proud to supply a great range of products, including:

- Linking Chains
- Linker Heads
- Gears
- Vacuum & Feed Wheels
- Twisting Chucks
- Peeler Knives
- etc

PEELER BLADES

LINKING CHAINS AND LINKER HEADS

CHAIN SERIES:

"**C**" series = 14-22mm of product
"**S**" series = 19-27mm of product
"**L**" series = 24-36mm of product

LINKER HEAD

FEED WHEEL

TWISTING CHUCKS

SPROCKETS

PUMP HOUSING

STUFFING TUBES

INJECTOR NEEDLES

WE OFFER INJECTOR NEEDLES FOR MOST MEAT INJECTOR MODELS, INCLUDING:

- Fomaco®
- Günther®
- Belam®
- Garos®
- Metalquimia®
- Inject Star®
- Suhner®
- Schröder®
- Rühle®
- Lutetia®

And MUCH more...

Bullet Point

Triangular Point

FOMACO* STYLE

*GÜNTHER, SUHNER, INJECT STAR, BELAM STYLE

Many other types available. Please contact us for a quote.

ACCESSORIES

SLICING INVOLUTE & CIRCULAR

SLICER BLADES

Slicer blades for machines of well-known manufacturers, such as *Weber®, Formax®, Schindler & Wagner®, Thurne®, Treif®, GEA/CFS®, Natec®, Herfo®, Alpma®, Victor®, Berkel®, Hobart®, Omas® and Toledo® etc.

The product range includes various custom types of serration and edge geometries (straight, convex, concave, fine and special serration) as well as different non-stick coatings for a variety of applications.

- Hard Chromed
- Teflon Coated

Straight Edge

Serrated Edge

INVOLUTE BLADES

GRINDING DISCS

CIRCULAR BLADES

BOWL & CHOPPER BLADES

BOWL CUTTER BLADES

Made of special high quality rust-resistant steel.

For Bowl Cutters made by *Alpina®, Kilia®, Krämer & Grebe®, Laska®, Seydelmann® and other well known manufacturers.

Blades also available for systems, such as Delta®, Securit® or Feuring®.

CHOPPER BLADES

Blade types for machines such as Holac®, Treif®, Rühle® and Emsens® etc.

- Special applications can be manufactured to customers requirements.
- Different edge types and coatings are possible.

PORTIONING BLADES

Marel® type

Vemag® type

SKINNER BLADES

- For machines of well-known manufacturers such as Maja®, Townsend®, Weber®, Cretel® and Grasselli® etc.
- Made of stainless steel with square or tapered edge.
- CALL US FOR A COMPETITIVE QUOTE!

PLASTIC SLEEVES FOR EASY STORAGE & HANDLING

45° TAPERED EDGE BLADES

90° SQUARE EDGE BLADES

COMMON SIZES	MANUFACTURES
297 x 20 x 1 mm	Maja
434 x 20 x 1 mm	Maja
499 x 20 x 1 mm	Maja
554 x 20 x 1 mm	Maja
599 x 20 x 1 mm	Maja
699 x 20 x 1 mm	Maja
799 x 20 x 1 mm	Maja
450 x 10 x 0.5 mm	Grasselli
450 x 16 x 1 mm	Grasselli
450 x 16 x 0.5 mm	Grasselli
520 x 20 x 1 mm	Grasselli
350 x 22 x 0.7 mm	Grasselli
450 x 22 x 0.7 mm	Grasselli
500 x 22 x 0.7 mm	Grasselli
520 x 22 x 0.7 mm	Grasselli
365 x 22 x 0.7 mm	Townsend
400 x 22 x 0.7 mm	Townsend
430 x 22 x 0.7 mm	Townsend
445 x 22 x 0.7 mm	Townsend
468 x 22 x 0.7 mm	Townsend
472 x 22 x 0.7 mm	Townsend
518 x 22 x 0.7 mm. 45°	Townsend
580 x 22 x 0.7 mm	Townsend
397 x 20 x 1 mm	Weber
460 x 20 x 1 mm	Weber
497 x 20 x 1 mm	Weber
593 x 20 x 1 mm	Weber
720 x 20 x 1 mm	Weber
397 x 22 x 0.7 mm	Weber
497 x 22 x 0.7 mm	Weber
359 x 20 x 1 mm	Cretel
460 x 22 x 0.7 mm	Cretel

SKINNER TOOTH ROLLERS

Precision quality machined tooth skinner/rollers specially designed for use on skinning machines.

Various machines brands available with short delivery times.

GRID BLADES

- For machines of well-known manufacturers such as Holac®, Treif®, Rühle®, Grasselli® etc.
- Made of stainless steel with straight, waved or serrated edge
- Special forms and surface treatments are also part of our range

PLEASE SPECIFY BY ORDER OR ENQUIRY:

1) Type of Blade
2) Length x Height x Thickness (L x H x T)
3) Machine Name
4) Tooth Pitch on scalloped blades (P)
5) Center to center distance rivets (R)

TYPE

Type “Standard”

Type “SH”

Type “SV”

Type “Straight Edge”

Type “Scalloped”

VARIOUS BLADES

FROZEN FOOD BLADES

- For Frozen Cutters made by Laska®, Magurit®, Nagema®, Rühle® etc.

Available in different types as Flaker Blades, Guillotine Blades.

SLAUGHTERING BLADES

Band Saw Blades, Circular Saw Blades, Debleeders and Vent Cutters etc.

Circular Bone Saw Blades to suit EFA® and Freund®. Standard and Carbide tipped available in a variety of teeth configurations.

TAPE SEAL KNIVES

Case Seal Knives to suit 3M® and SIAT® type equipment.

POULTRY BLADES

CIRCULAR BLADES

Full range of Circular Blades to Suit Stork™, MEYN™, Systemate™ and Baader™.

- Serrated
- Micro-Tooth
- Plain slitters

Blades available in stainless steel and various tool steels.

MICRO-TOOTH SLITTER

PLAIN SLITTER

PROCESSING BLADES

Various flat knives for cut up systems:

VENT CUTTERS

Many other blade types available.
CALL US FOR FULL DETAILS!

PARTS FOR GIZZARD HARVESTERS

PEELER ROLLERS

MEYN® style

Stork™ style

BEARING BLOCKS

PINCH OFF ROLLERS

NOT SURE WHAT YOU ARE LOOKING FOR?

Give us a call on **02 9452 0222** and our sales team can help you figure it out!

EJECTION WHEELS

SPIRAL GUT GEARS

PACKAGING

PUNCHES

BB-1704
8 x 50.2 mm

BB-1705
12/8 x 50 mm

BB-7624
48 x 18 x 23.8 mm

BB-7934
48 x 17 x 23.8 mm

TiN Coated

BB-1666T
18 x 18 x 23.8 mm. R2/6.8

TiN Coated

BB-1667T
18 x 14 x 23.8 mm. R1/7

BB-1908
18 x 18 x 23.8 mm. R2/6.8

BB-1909
18 x 14 x 23.8 mm. R1/7

BB-1727
18 x 14 x 23.8 mm. R1/10

BB-1728
18 x 18 x 23.8 mm. R0.5/10

TiN Coated

BB-7936T
18 x 14 x 23.8 mm. R1/10

TiN Coated

BB-7937T
18 x 18 x 23.8 mm. R0.5/10

8 mm hole

BB-1811
20 x 20 x 23.8 mm.

8.4 mm hole

BB-2023
20 x 20 x 23.8 mm. R0.5/10

10 mm hole

TiN Coated

BB-1817
20 x 20 x 23.8 mm

8 mm hole

BB-2059
20 x 18 x 23.8 mm

BB-1886
22 x 20 x 23.7 mm.

BB-1887
22 x 20 x 23.7 mm

BB-1888
20 x 18 x 23.7 mm

Many other types available.
Please contact us for a quote.

PACKAGING

PUNCH CUT & PERF BLADES

0.7 & 1.05 MM THICK BLADES

3 & 4 MM THICK BLADES

STANDARD CENTER BEVEL*

30° or 60°

LONG CENTER BEVEL

**60° bevel is standard*
Option 30° on request

• *Supplied to required length* • *PERFS: Specify cut and tie ratio* • *Height 23.7 or 23.8 mm*
CARBIDE* and TiN Coated blades available on request *(*Thick Cut blades only)*

CAPPED NEOPRENE SPACERS

COMMON SIZES

143 x 23.7 x 5 mm, 147 x 23.8 x 8.65 mm
174.5 x 23.8 x 8.65 mm and 500 x 17 x 7.5 mm

ANVIL CUTTING BLOCK

546 x 15 x 20.6 mm
BB-8004

GAS NOZZLES

BB-7999
23 x 6 mm, 30° Opening

BB-8000
23 x 6 mm, 76° Opening

BB-8001
28 x 8 mm, 60° Opening

BB-7998, 23 x 6 mm (not pictured)

Vee Knife 35 x 20 x 6 mm
BB-7997

GRIPPER CHAINS

Available for most Thermoforming machines.

- **Carbon Steel Nickel Plated.** Through hardened. Good corrosion resistance.
  Excellent strength and wear resistance.
- **Austenitic Stainless Steel.** Cr-Ni austenitic stainless steel. AISI 302-304 (1.4301).
  Excellent corrosion resitance.

SUNDRIES

- Suction Grabbers
- Pump filters and vanes.

CIRCULAR BLADES

90 x 42 x 2 mm - MV
Double Bevel = BB-1549
Single Bevel = BB-1550

90 x 42 x 2 mm - MV
Double Bevel = BB-1927
Single Bevel = BB-7994

150 x 42 x 2 mm - MV
BB-7699

Dished Slitter - MV
102 x 70 mm = BB-1547
105 x 70 mm = BB-1548

80 x 30 mm - TM
Slitter = BB-7995
Slitter with "V" Slots = BB-7996

90 x 42 x 1 mm
Double Bevel = BB-1912D2
To suit Variovac*

77 x 19 x 5.2 mm - MV
SLITTER = W13-00-30
***Perf 4.5 mm:0.8** = W13-05
(*Or as per your requirements)

77 x 19 x 6.3 mm - TM
Slitter = W14-00-30
***Perf 4.5 mm:0.8** = W14-05
(*Or as per your requirements)

Stripper Discs - MV
BB-1965
BB-2075
BB-2076 (not pictured)

Slitter Holder - MV
BB-9255
For Slitters BB-1549 & BB-1550

Slitter Holder - MV
BB-2206 = 45mm
BB-2235 = 35mm
For Slitters BB-1547 & BB-1548

Bottom Cutters (Anvil) - MV
Ø **170 mm** = BB-1622
Ø **368 mm** = BB-1638
Ø **288 mm** = BB-1637

PACKAGING KNIVES

CROSS CUT OFF BLADES

Available for most Thermoforming machines.

- **Stainless Steel**
- **TiN Coating available on request**

Wide range available. Below are only examples of some of the styles. Please contact us for price and availability.

TOOTHED KNIVES

Available for most Packaging machines.

VARIOUS BLADES

Available for most Thermoforming machines. Including, but not limited to:

- **Piercing Blades**
- **Snip-Snap Blades**
- **Contour Blades**

Wide range available. Please contact us for price and availability.

PIERCING BLADES

CONTOUR BLADES

COMPLETE PIERCING BLADE JIG - CV
Part BB-7884

SNIP-SNAP BLADES
BB-1859

TRAY SEAL KNIVES

Tray Knives available for most types and models of sealing machines, including *CFS®, Mondini®, Ross®, Proseal® and Multivac® etc.

All types available, including with or without lugs. Single, Twin, Triple and 4 cell trays.

Our Tray Seal knives are supplied with knife protection guards and are skin packed to provide transport and handling protection.

WITH SLOTS

WITH LUGS TYPE A

WITH LUGS TYPE B

PACKAGING SEALS

SEALING GASKETS

Sealing Gaskets supplied in premium quality Silicone. Made according to your sample or drawings.

Red “T” profile strip seals available in your required lengths.

BB-2214 (550 mm)

VARIOUS MULTIVAC™ SPARE PARTS

Gripper chains, sprockets, bearings, springs, filters, shafts, teflon tape, support rails, relays, breakers, valves, regulators, gauges, pressure switches, bladders, pneumatic diaphragm and much more.

SUCTION CUPS

VACUUM CUPS FOR PACKAGING AND MORE.....

We supply vacuum cups for many different packaging machines, robotics, parts handling and other industrial handling machinery. We have over 1000 different vacuum cups, with a variety of fittings and styles. We supply cups in rubber, vinyl, silicone, polyurethane, neoprene, and other materials.

Please send a sample or drawing for us to identify your vacuum cup.

- Canning
- Box Making
- Cartoning & Bagging
- Filling & Sealing
- Capping
- Pick and Place
- Labeling
- Machinery Automation
- Tray Making

VACUUM PUMPS REPLACEMENT PARTS

TO SUIT BUSCH™, RIETSCHLE™, BECKER AND MANN™

AIR FILTERS

EXHAUST FILTERS

CARBON VANES

24 PAGES PDF CATALOGUE AVAILABLE ON REQUEST

REBUILD KITS

THERMAL PRINT HEADS

Genuine Thermal Print Heads produced by Rohm Semiconductor and Kyocera®. For all types of printers available on the market: Berkel®, Bizerba®, Datamax®,Digi®,Markem-Imaje®, Avery Denison®, Toshiba-Tec®, CAB®, Zebra® and other leading brands

- **Clear printing**
- **No smearing**
- **Competitive pricing**

TPH0066 - Avery Denison® 300DPI

TPH0226 Markem-Imaje® 300DPI

TPH0008 - Bizerba® 200DPI

TPH0003 - Bizerba® 200DPI

TPH00057 - CAB® 300DPI

TPH0282 - Bizerba® - 200DPI

TPH0042 - Intermec® 200DPI

TPH0232 - Datamax® 200DPI

TPH0237 - Datamax® 200DPI

BELTS AND PLATEN ROLLERS

SEND US YOUR MODEL FOR A QUICK QUOTE!

CONTACT DETAILS

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