The Big Oil Movements Bonanza (The BOMB)

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URL: https://master--steady-llama-819e23.netlify.app/ Please test with Chrome browser.

Source code for the project is in the following files:

- Website
 - o Front end: BOMB-UI hosted on Netlify set up for automatic deploys from github.
 - Back end: BOMB-REST hosted on Heroku with a ClearDB add-on deployed through Heroku github.
- Database
 - Tables and sample data: DDL.sql
 - o Example CRUD operations, stored procedures: DML.sql

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Executive Summary

- ERD, Schema, and Normalization
 - The ERD and schema evolved throughout the project including the addition of 2 tables (Tests and Specifications) which created a second M:M relationship. Thus we have 7 tables, two of which are M:M (Lineups and Specifications). Transient dependencies were removed from these tables. For example, the specDescription column was removed from Specifications because the description could be built from the column values in the Materials and Tests tables as well as other columns within the Specifications table. Names of tables and columns as well as data types were changed for consistency and accuracy.

M:M Table names

 Originally M:M tables were named via the default naming scheme such as Tanks_Tasks this was then changed to something more descriptive like TanksInTasks and then finally to Lineups which we feel truly represents the purpose of the table which is to keep track of which source tanks are routed to which destination tank.

Document updates

 We described more completely how our project can meet the 3 objectives of Big Oil and backed that up with "virtual columns" built on stored procedures and temporary tables that demonstrate this functionality such as identifying the tasks that have lineup conflicts (those tasks that have one or more tank in common).

Data validation

This was accomplished in 4 different ways. The first was using the SQL constraint specification such as setting the tank to either be a "source" or "destination" tank. The second was using data validation in the rest controller such as before running a stored procedure. The third way was using data validation in the UI such as ensuring that the tank naming convention T#[#[#...[A]] was followed (T3254, for example). Finally we ensured that a Task consists of one or more source tanks and one and only one destination by a combination of drop down selections on the UI and by completing all required steps via a transaction on the database side.

Stored procedures

 We used 14 stored procedures to combine and present the needed information to the end user. We have stored procedures which generate the human readable form (without foreign keys) of each of our database tables as well as various dropdowns and special items that prove the project can meet all of the objectives.

Project Outline

The Big Oil refinery processes 500,000 barrels of crude oil per day at a cost of \$50 million (\$18.25 bn annually) and 86 to 89% of the output from the refinery is transportation fuels including motor gasoline (mogas), diesel, and jet fuel with the remainder being propylene, asphalt, etc. Big Oil makes its money on the margin between the products it sells and the crude oil it buys. Management of the tank farm and fuel blending operation is critical to the refinery's success. Big Oil has three primary objectives related to the production of transportation fuels which is handled by 100 people within the Oil Movements division:

1. Achieve zero safety incidents. An example of a safety event would be overfilling a tank which could cause a release of gasoline like material to the dike around the tank and a subsequent fire that causes

- loss of life, property, and potentially the license to operate resulting in monetary losses of at least several million dollars. The database will be able to run a query against all **Tanks** for levels (**pumpableVol** / **capacity** * 100%) outside of a specified range (for example, less than 20% or more than 80%).
- 2. Make on-spec fuels. Fuels could be contaminated because of the improper lineup or routing of a tank containing one material into a tank with an incompatible material, for example, putting ultra low sulfur diesel into a naphtha tank. Contaminated product requires remediation or reprocessing with costs exceeding several million dollars. The database will be able to run a query against all **Tasks** which will enable the blend operator to better plan their production runs because they will see what **Tanks** are in use via the **Lineups** entity and avoid tank conflicts (where 1 source tank would be needed to supply 2 destination tanks via separate tasks).
- 3. Optimize the blending process. Intermediate materials such as naphtha, reformate, and alkylate made during the refining process are blended together into a destination tank to make finished transportation fuel such as mogas. Blending too much of one high value material such as alkylate can lead to mogas that has a higher octane than required and results in product giveaway costing the refinery millions of dollars. The database can query the Materials and their Specifications, along with a Task's taskVolume. This information will be used by a blend optimizer to ensure optimum production of finished fuels.

Our database will be the single source of information for meeting all of Big Oil's objectives for fuel production.

- 1. The database will record the capacities and levels (via pumpable volume) of the more than 300 **Tanks** used to store over 50 different **Materials**, such as crude oil, intermediate products, and finished products in over 10 different **TankTypes**. An alarm system (not in scope) will use this information to alert operators to potential safety incidents and provide the response time necessary to take corrective action.
- 2. The Tasks track the current Materials being blended together and how that is being done which allows the Oil Movements division to identify which tanks are currently in use for a particular purpose and provides a means to prevent contamination of Materials. Although the Oil Movements division is responsible for thousands of pieces of equipment including tanks, pumps, valves, and the complex piping network of lines that tie (and cross tie) everything together, for the purpose of this project we are only focusing on the tanks.
- 3. The specifications of **Materials**, the **Tasks** for making finished products, and the known volumes within the **Tanks** may be used to enable fuel blending optimization via a program called an optimizer (not in scope).

The **Tanks** have various **TankTypes**. For example, spherical tanks are used to hold material with a low vapor pressure such as butane and isomerate, while floating, fixed, or cone roof tanks store material with a higher vapor pressure such as alkylate, reformate, and low sulfur diesel. The material in the destination tanks is finished product and will eventually be sold to customers, but that is not in the scope of this project.

Database Outline - Entities, Attributes, and Relationships

- Tanks: Tanks are used to hold different Materials. A tank can be either a source (src) or destination (dest), which is identified using the boolean attribute srcOrDest. Materials from source tanks are blended together into a destination tank. Tasks are used to indicate which Tanks are being used in a blend. Tasks and Tanks is a M:N relationship and so a bridging table, Lineups, is used.
 - a. Attributes:
 - i. tankID: int, unique, not NULL, Auto Increment, PK

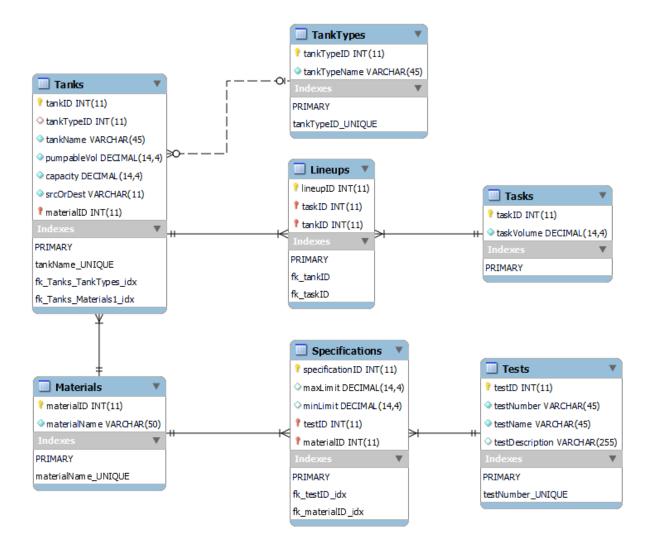
- ii. tankName: varchar(45), unique, not NULL (for example T301)
- iii. tankTypeID: int, default NULL, FK
- iv. materialID: int, not NULL, FK
- v. pumpableVol: decimal(14,4), not NULL (amount of barrels available to pump out)
- vi. capacity: int, not NULL (volume of the tank in barrels)
- vii. srcOrDest: varchar(11), not NULL, default 'source' (Constrained to either "source" or "destination")

b. Relationships:

- i. A M:1 relationship between Tanks and TankTypes is implemented with tankTypeID as a FK inside of Tanks. A tank can only have 1 tank type, but a tank type can be assigned to many tanks.
- ii. A M:1 relationship between **Tanks** and **Materials** is implemented with **materialID** as a FK inside of **Tanks**. A tank can hold only 1 type of material, but a material could be held in several tanks.
- iii. A 1:M relationship between **Tanks** and **Lineups** is implemented with **tankID** as a FK in a bridging table, **Lineups**.
- TankTypes: There are several types of Tanks, such as floating roof, cone roof, fixed and spherical.
 - a. Attributes:
 - i. tankTypeID: int, unique, not NULL, Auto Increment, PK
 - ii. tankTypeName: varchar(45), not NULL
 - b. Relationships:
 - i. A 1:M relationship between **TankTypes** and **Tanks** is implemented with **tankTypeID** as a FK inside of **Tanks**. A tank will have one tank type, but many tanks can be the same type.
- Tasks: Tasks are used to create a finished blend of transportation fuel in a destination tank by blending material from one or more source tanks.
 - a. Attributes:
 - i. taskID: int, unique, not NULL, Auto Increment, PK
 - ii. taskVolume: decimal(14,4), not NULL (target volume in barrels)
 - b. Relationships:
 - A 1:M relationship between Tasks and Lineups is implemented with taskID as a FK in a bridging table, Lineups.
- Lineups: A bridging entity is used to show the M:N relationship between Tanks and Tasks.
 - a. Attributes:
 - i. lineupID: int, unique, not NULL, Auto Increment, PK
 - ii. tankID: int, not NULL, FK
 - iii. taskID: int, not NULL, FK
 - b. Relationships:
 - A M:1 relationship between **Lineups** and **Tanks** is implemented with **tankID** as a FK in a bridging table, **Lineups**.
 - ii. A M:1 relationship between **Lineups** and **Tasks** is implemented with **taskID** as a FK in a bridging table, **Lineups**.
- Materials: A chemical with specifications. Materials are those things that can be stored in the Tanks.
 - a. Attributes:
 - i. materialID: int, unique, not NULL, Auto Increment, PK
 - ii. materialName: varchar(50), unique, not NULL

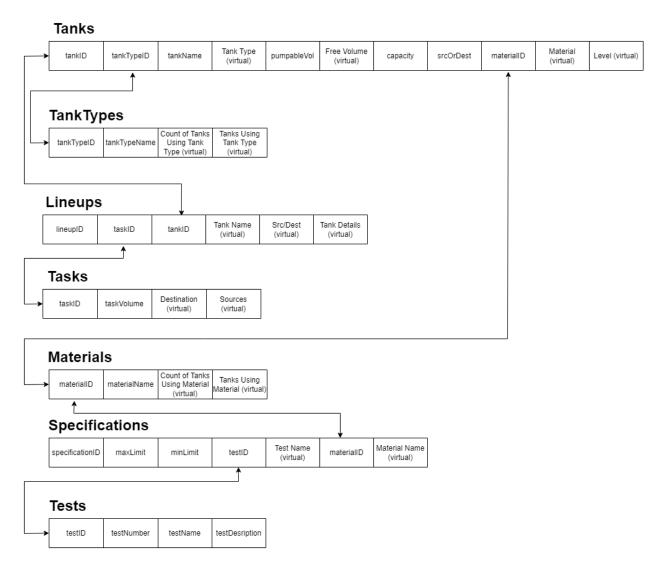
- 1. Examples: Alkylate, Isomerate, Premium MOGAS
- b. Relationships:
 - A 1:M relationship between Materials and Tanks is implemented with materialID as a FK inside of Tanks.
 - ii. A 1:M relationship between **Materials** and **Tasks** is implemented with **materialID** as a FK in **Tasks**.
 - iii. A 1:M relationship between **Materials** and **Specifications** is implemented with **materialID** as a FK in a bridging table, **Specifications**.
- **Tests:** The various tests that can be run on different materials.
 - a. Attributes:
 - i. testID: int, unique, not NULL, Auto Increment, PK
 - ii. testNumber: varchar(45), not NULL, unique
 - iii. testName: varchar(45), not NULL
 - iv. testDescription: varchar(255), default NULL
 - b. Relationships:
 - i. A 1:M relationship between Tests and Specifications is implemented with a testID as a FK inside of a bridging table, Specifications.
- **Specifications:** A bridging entity is used to show the M:N relationship between **Materials** and the **Tests**. The Specifications are a list of properties that a material must have to be given a particular name.
 - a. Attributes:
 - i. specificationID: int, unique, not NULL, Auto Increment, PK
 - ii. maxLimit: decimal(14,4)
 - iii. minLimit: decimal(14,4)
 - iv. testID: int, not NULL, FK
 - v. materialID: int, not NULL, FK
 - b. Relationships:
 - A M:1 relationship between **Specifications** and **Tests** is implemented with a **testID** as a FK inside of a bridging table, **Specifications**.
 - ii. A M:1 relationship between **Specifications** and **Materials** is implemented with **materialID** as a FK in a bridging table, **Specifications**.

Entity-Relationship Diagram



Schema

Big Oil Movements Bonanza (BOMB) Schema



^{*} virtual means that the column is visible on the UI and the values are determined from a SQL Stored Procedure, or using React methods.

Schema Information

- a. Each table has its own primary key to identify records. There are no composite keys.
- b. The **Lineups** entity has the ON DELETE CASCADE option set for its foreign keys. This allows the complete removal of a tank for a task if the tank or task are deleted.
- c. The Lineups entity has the ON UPDATE CASCADE option set for its foreign keys. If taskID in Tasks or tankID in Tanks is modified then the change will be propagated to the Lineups entity.

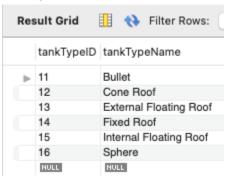
- d. The **Specifications** entity has the ON DELETE CASCADE option set for its foreign keys. This allows the complete removal of a specification if a material or a test is deleted that is referenced in the **Specifications** entity.
- e. The **Specifications** entity has the ON UPDATE CASCADE option set for its foreign keys. If **testID** in **Tests** or **materialID** in **Materials** is modified then the change will be propagated to the **Specifications** entity.
- f. The **Tanks** entity has the ON DELETE RESTRICT option set for its foreign keys. This prevents the deletion of a material or tank type if it exists in the Tanks entity.
- g. The Tanks entity also has the ON UPDATE CASCADE option set for its foreign keys. If materialID in Materials, or tankTypeID in TankTypes is modified then the change will be propagated to the Tanks entity.

Sample Data

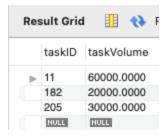
Tanks

	tankID	tankTypeID	tankName	pumpableVol	capacity	srcOrDest	materialID
⊳	11	14	T27	60000.0000	80000.0000	source	11
	12	12	T168	45000.0000	68000.0000	source	12
	13	15	T321	15000.0000	25000.0000	source	15
	14	15	T90	5000.0000	82000.0000	destination	17
	15	13	T82	35000.0000	75000.0000	destination	18
	16	15	T74	5000.0000	60000.0000	source	14
	17	NULL	T322	37000.0000	70000.0000	source	16
	18	16	T1212	20000.0000	45000.0000	source	13
	19	15	T105	40000.0000	71000.0000	destination	17
	NULL	NULL	NULL	NULL	NULL	NULL	NULL

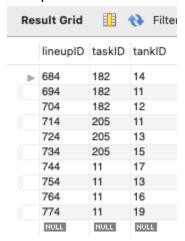
TankTypes



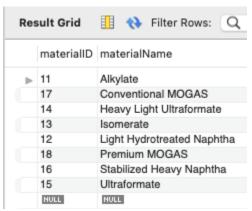
Tasks



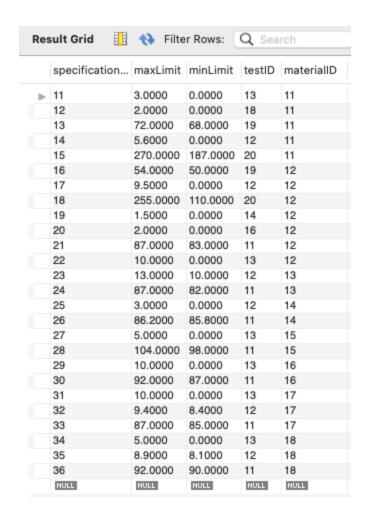
Lineups



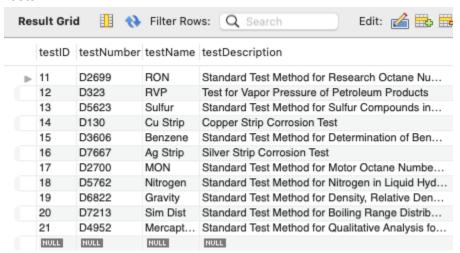
Materials



Specifications

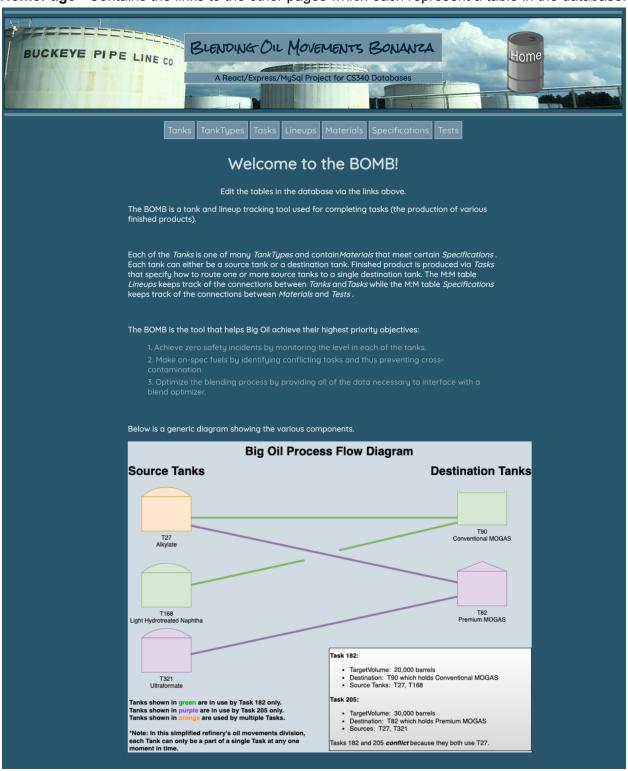


Tests



Screen Captures

HomePage - Contains the links to the other pages which each represent a table in the database.



TankPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the TankPage is reloaded. Contains links to CREATE (Add Tank) and UPDATE (MdEdit icon).



Clicking on the hyperlink brings up the tasks that use a particular tank (T27, for example).

Tasks Using Tank				
Task ID	Description			
182	20,000 bbls of Conventional MOGAS in T90 from: T27 (Alkylate), T168 (Light Hydrotreated Naphtha)			
205	30,000 bbls of Premium MOGAS in T82 from: T27 (Alkylate), T321 (Ultraformate)			

CreateTankPage - Allows CREATE. If creation is successful then the user is returned to the TankPage.



EditTankPage - Allows UPDATE. If the edit is successful then the user is returned to the TankPage.



Data validation is present on both CreateTankPage and EditTankPage.

TankTypesPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the TankTypesPage is reloaded. Contains links to CREATE (Add Tank Type) and UPDATE (MdEdit icon).



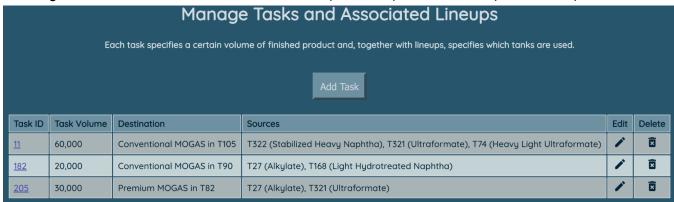
CreateTankTypesPage - Allows CREATE. If creation is successful then the user is returned to the TankTypesPage.



EditTankTypesPage - Allows UPDATE. If the edit is successful then the user is returned to the TankTypesPage.



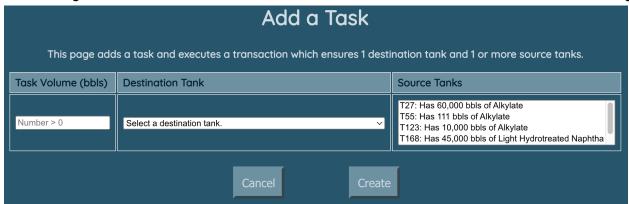
TaskPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the TaskPage is reloaded. Contains links to CREATE (Add Task) and UPDATE (MdEdit icon).



Clicking on the hyperlink for a task brings up the conflicting tasks (those tasks using one or more of the tanks in the selected task). Task 205 has conflicts with both Task 11 (via T322) and Task 182 (via T27).

	Conflicting Tasks				
Task ID	Description				
11	60,000 bbls of Conventional MOGAS in T105 from T322 (Stabilized Heavy Naphtha), T321 (Ultraformate), T74 (Heavy Light Ultraformate)				
182	20,000 bbls of Conventional MOGAS in T90 from T27 (Alkylate), T168 (Light Hydrotreated Naphtha)				

CreateTaskPage - Allows CREATE. If creation is successful then the user is returned to the TaskPage.



EditTaskPage - Allows UPDATE. If the edit is successful then the user is returned to the TaskPage.

Edit the Task					
Task Volume	Destination Tank	Source Tanks			
20001	Select a destination tank.	T27: Has 60,000 bbls of Alkylate T55: Has 111 bbls of Alkylate T123: Has 10,000 bbls of Alkylate T168: Has 45,000 bbls of Light Hydrotreated Naphtha			
	Cancel				

Data validation is present on both CreateTaskPage and EditTaskPage.

LineupPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the LineupPage is reloaded. Contains links to CREATE (Add Lineup) and UPDATE (MdEdit icon).



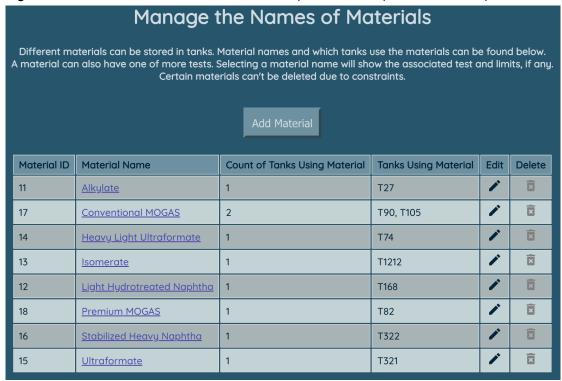
CreateLineupPage - Allows CREATE. If creation is successful then the user is returned to the LineupPage.

	Add a Lineup					
N	Note: It is NOT recommended to use this page to add Lineups. Use the Tasks page instead.					
	Task	Tank				
	Task 205: Volume: 30,000 ∨	T27 (source) contains Alkylate Available: 60,000				
		Cancel				

EditLineupPage - Allows UPDATE. If the edit is successful then the user is returned to the LineupPage.



MaterialPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the MaterialPage is reloaded. Contains links to CREATE (Add Material) and UPDATE (MdEdit icon).



Clicking on the hyperlink for a material name brings up the specifications for that material.

Associated Specifications				
Material and Test Name	Test Number	Max Limit	Min Limit	
Ultraformate RON	D2699	104	98	
Ultraformate Sulfur	D5623	5	0	

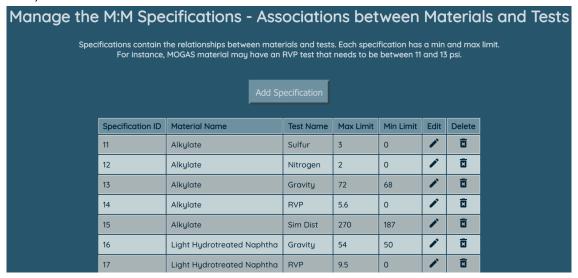
CreateMaterialPage - Allows CREATE. If creation is successful then the user is returned to the MaterialPage.



EditMaterialPage - Allows UPDATE. If the edit is successful then the user is returned to the MaterialPage.

Edit the Material			
	Material Name		
	Conventional MOGAS		
	Cancel		

SpecificationPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the SpecificationPage is reloaded. Contains links to CREATE (Add Specification) and UPDATE (MdEdit icon).



CreateSpecificationPage - Allows CREATE. If creation is successful then the user is returned to the SpecificationPage.



EditSpecificationPage - Allows UPDATE. If the edit is successful then the user is returned to the SpecificationPage.



TestPage - Allows READ and DELETE (MdDeleteForever icon). If the delete is successful then the TestPage is reloaded. Contains links to CREATE (Add Test) and UPDATE (MdEdit icon).



Clicking on the hyperlink for a test number brings up the materials that have specifications based on that test.

Associated Specifications				
Test and Material Name	Test Number	Max Limit	Min Limit	
RON Light Hydrotreated Naphtha	D2699	87	83	
RON Isomerate	D2699	87	82	
RON Heavy Light Ultraformate	D2699	86.2	85.8	
RON Ultraformate	D2699	104	98	
RON Stabilized Heavy Naphtha	D2699	92	87	
RON Conventional MOGAS	D2699	87	85	
RON Premium MOGAS	D2699	92	90	

CreateTestPage - Allows CREATE. If creation is successful then the user is returned to the TestPage.



EditTestPage - Allows UPDATE. If the edit is successful then the user is returned to the TestPage.



Appendix

Big Oil Process Flow Diagram

Destination Tanks Source Tanks T27 Conventional MOGAS Alkylate T82 Premium MOGAS Light Hydrotreated Naphtha Task 182: · TargetVolume: 20,000 barrels Destination: T90 which holds Conventional MOGAS T321 · Source Tanks: T27, T168 Ultraformate Task 205: Tanks shown in green are in use by Task 182 only. Tanks shown in purple are in use by Task 205 only. · TargetVolume: 30,000 barrels Tanks shown in orange are used by multiple Tasks. Destination: T82 which holds Premium MOGAS Sources: T27, T321 *Note: In this simplified refinery's oil movements division, each Tank can only be a part of a single Task at any one Tasks 182 and 205 conflict because they both use T27. moment in time.