```
____×
+ +
+ + *
+ +
+ +
```

Drill Map:

. 0.400mm / 0.0157" (82 holes)
. 0.950mm / 0.0374" (6 holes)
+ 1.000mm / 0.0394" (96 holes)
. 1.020mm / 0.0402" (24 holes)