$R_{k}$	Acceleration	3.2×10 <sup>-2</sup>	Angular Acceleration	1.0×10 <sup>-2</sup>
	Velocity	2.0×10 <sup>-6</sup>	Angular Velocity	$6.4 \times 10^{-7}$
$Q_k$	Velocity	1.4×10 <sup>-6</sup>	Angular Velocity	2.5×10 <sup>-7</sup>