



**TN 605A**

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**X06X**

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**Basic manual: MR 306**

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**Sub-sections concerned: 43A**

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## **Dashboard cross member**

**Replacing the dashboard cross member.**

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**EDITION ANGLAISE**

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\*The repair procedures given by the Manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which their vehicles are constructed.\*


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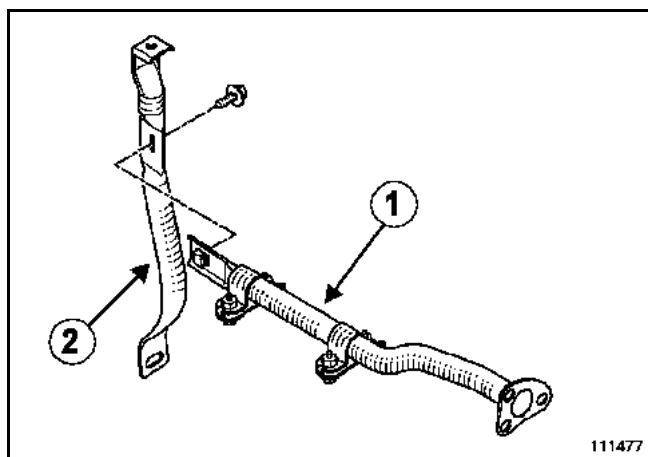
# FRONT UPPER STRUCTURE

## Dashboard cross member

# 43A

Tightening torques	
mounting bolts (3)	21 Nm
mounting nut (4)	21 Nm
mounting bolts (6)	21 Nm
mounting bolt (7)	21 Nm
mounting bolt (8)	21 Nm
mounting bolt (9)	44 Nm

### I - DESIGN OF THE DASHBOARD CROSS MEMBER



It is a removable component.

#### Component designations

No.	Description
1	Vertical cross member
2	Horizontal cross member

#### IMPORTANT

Before carrying out any work on a safety system component, you must deactivate the airbag computer using the fault finding tool (see 88C, **Airbags and pretensioners, Airbag computer locking procedure**). When this function is activated, all the ignition lines are disabled and the airbag warning light on the instrument panel comes on when the ignition is switched on.

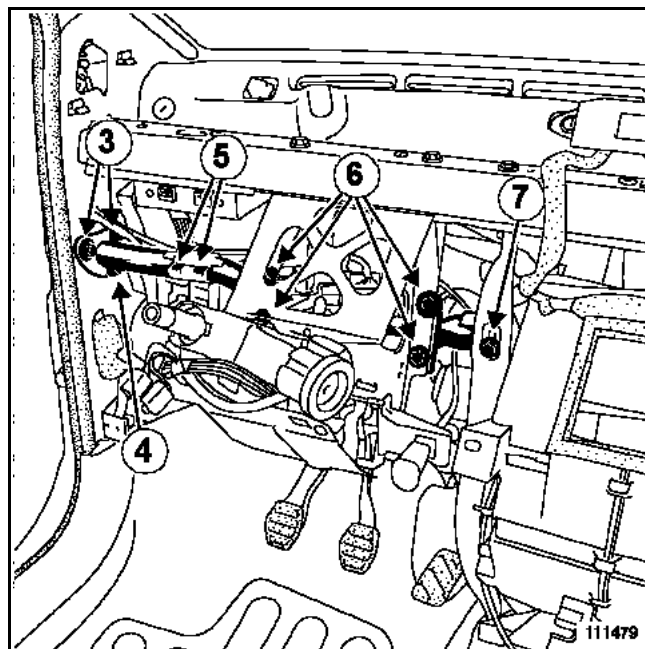
#### IMPORTANT

It is forbidden to handle the pyrotechnic systems (airbags and pretensioners) near a source of heat or flame due to the risk of triggering them.

Disconnect the battery starting with the negative terminal (see 80A, **Battery: Removal-refitting**).

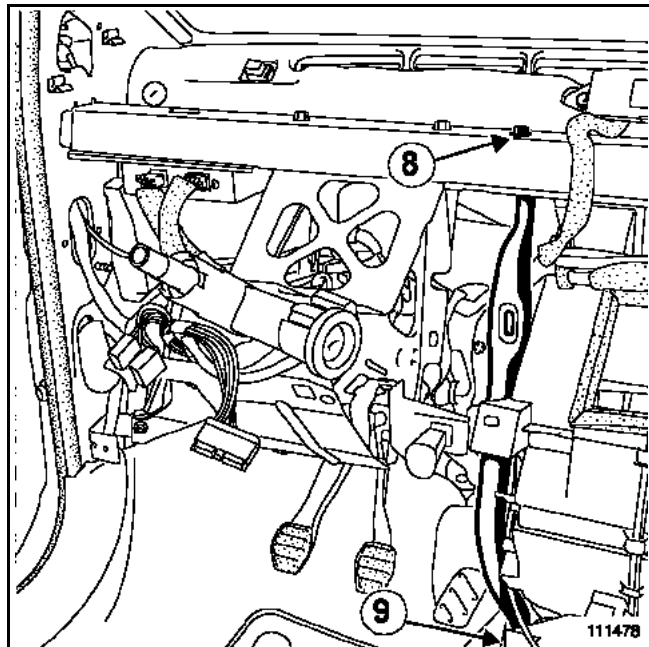
### II - REMOVING THE DASHBOARD CROSS MEMBER

Remove the dashboard (see Workshop Repair Manual 306 Bodywork, 57, Interior accessories, Instrument panel).



Remove:

- mounting bolts (3),
- mounting nuts (4),
- unclip the passenger compartment fuse box (5),
- mounting bolts (6),
- mounting bolt (7).



Remove:

- mounting bolt (8),
- mounting bolt (9).

### **III - REFITTING**

To refit, proceed in the reverse order to removal.

Torque tighten the mounting bolts (21 Nm and 44 Nm).

#### **IMPORTANT**

Reactivate the airbag computer using the fault finding tool (see 88C, Airbags and pretensioners, Airbag computer locking procedure).