



Technical Note 627A

Basic manual: MR 306

Sub-sections concerned: 41A-44A

Modification to the diameter of the bumper mountings

The bumper mounting nuts and bolts have changed from Ø 8 mm to Ø 6 mm. As a result of this, if replacing the body or the rear wing panel, the Parts Department will only supply parts with 6 mm rear bumper mountings.

The bumper mounting nuts and bolts have changed from 8 mm to 6 mm in diameter. As a result of this, if replacing the body or the rear wing panel, the Parts Department will only supply parts with 6 mm diameter rear bumper mountings.

Replace the rear bumper mounting bolts. The 6 mm diameter bolts are available at the Parts Department, part no.: 77 03 008 162.

Note:

The appearance and diameter of the bolt heads remain the same regardless of the change in diameter.
The bolt thread holes in the new bumper can receive both diameters (6 and 8 mm).

SPECIAL NOTE ON REPAIRING THE NUTS

1 - In the event of damage to a welded or crimped nut.

(See NT 580A, Repairing threads on bodywork components).

2 - In the event of damage to a fluorescent threaded nut.

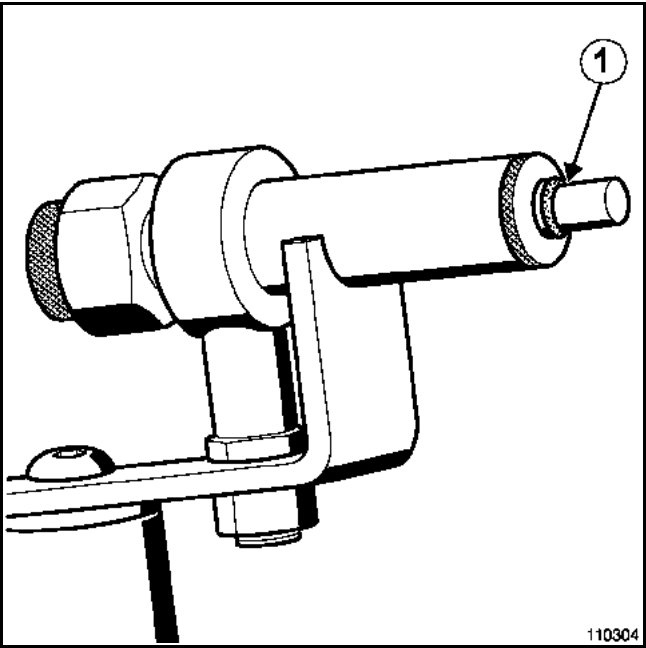
Note:

A fluorescent thread is repaired using a crimped nut and tool **Car. 1504**.
(see NT 532A, Special tooling for fitting crimped nuts and studs).

Drill the fluorescent thread in accordance with the nominal diameter of the insert, see table.

Nominal diameter	Drilling diameter in mm
M6 x 100	10.2

Inject wax into the hollow sections to stabilise the cut areas and protect the stripped sections.



Apply sealing mastic around nut cover (1)

Fit and tighten the nut.

Check the perpendicularity of the front nut after the tightening operation is completed.