

twingo

Kangoo

Master

T.N. 3546A

IMMOBILISER FAULT FINDING

This note cancels and replaces section 82 of Workshop Repair Manual 323

77 11 306 482

JULY 2001

EDITION ANGLAISE

"The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed."

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This document contains fault finding features applicable to all immobiliser computers fitted to TWINGO, KANGOO and MASTER vehicles.

To undertake fault finding on this system, it is essential to have the following items available:

- This fault finding technical note,
- The function wiring diagrams for the vehicle concerned,
- The Clip or NXR diagnostic tool.

GENERAL APPROACH TO FAULT FINDING

- Use one of the diagnostic tools to identify the immobiliser system equipping the vehicle (to read the computer family, the program number, the Vdiag, etc.).
- Locate the "Fault finding" documents corresponding to the system identified.
- Take note of information contained in the introductory sections.

DESCRIPTION OF THE FAULT FINDING PHASES

1 - CHECKING THE FAULTS

It is essential to start with this stage before any work is done on the vehicle.

- Read the faults stored in the computer memory and use the "Fault interpretation" section of the documents.

Reminder: Each fault is interpreted for a particular type of storage (fault present, fault stored in memory, fault present or stored). The checks defined for dealing with each fault are therefore only to be performed if the fault declared by the diagnostic tool is interpreted in the document for the way it is stored. The storage type should be considered when using the fault finding tool after the ignition has been switched off and switched back on.

If a fault is interpreted when it is declared as stored, the conditions for applying fault finding appear in the notes box. When the conditions are not satisfied, use fault finding to check the circuit of the faulty part since the fault is no longer present on the vehicle. Perform the same operation when a fault is declared as stored by the diagnostic tool but is only interpreted in the documentation as a present fault.

2 - CONFORMITY CHECK

The conformity check is designed to check the states and parameters which do not display any faults on the diagnostic tool when they are outside the permitted tolerance values. This stage:

- diagnoses faults that do not have a fault display, and which may correspond to a customer complaint.
- checks that the immobiliser is working correctly and ensures that a fault will not reappear after repair.

This section gives the fault finding procedures for states and parameters and the conditions for checking them.

If a state is not operating normally or a parameter is outside permitted tolerance values, you should consult the corresponding diagnostic page.

3 - RECTIFYING THE CUSTOMER COMPLAINT

If the diagnostic tool check is correct, but the customer complaint is still present, the problem should be dealt with according to the customer complaint.

This section has fault finding charts, which suggest a series of possible causes of the problem. These lines of investigation must only be used in the following cases:

- No faults appear on the diagnostic tool.
- No faults are detected during the conformity check.
- The immobiliser is not working correctly.

IMMOBILISER SYSTEM TEST:

When the immobiliser transponder has been programmed, it is possible to test that the engine immobiliser system is working properly with **the two keys** using the following procedure:

- 1** - With the ignition off, the red immobiliser warning light should flash for 10 seconds after the ignition is switched off (slow flashing).
- 2** - With the diagnostic tool connected, re-establish communication with the immobiliser system and check the following states: IMMOBILISER state **ET001** should be: **ACTIVE**.
- 3** - With the ignition off and the immobiliser warning light flashing slowly, enter the **FORCED PROTECTION MODE** command (**ACTUATOR COMMANDS** menu).
- 4** - Switch on the ignition; The immobiliser warning light will flash more rapidly and it should be impossible to start the vehicle.
- 5** - The procedure is complete. After switching the ignition off and on again (for more than 2 seconds), check that the vehicle can be started with both keys.

NOTE: the engine may appear to start (in spite of the **FORCED PROTECTION MODE** command) due to the fuel left in the injection pump (for diesel vehicles). To confirm that it does not really start, repeat the procedure.

DF006 PRESENT OR STORED	<u>DIESEL SOLENOID VALVE CUT-OFF CIRCUIT</u>
NOTES	Priority for dealing with a combination of faults: – Deal with fault DF014 Coded line circuit first if it is present or stored.
	Conditions for applying the fault finding procedure to stored faults: The fault is declared present after the ignition has been switched on for 5 seconds.
	Special notes: If the decoder unit has been changed, check that it has been correctly configured by displaying the coded diesel solenoid valve configuration state ET042 . This state should be ACTIVE for a diesel engine with a coded solenoid valve and INACTIVE for a petrol or diesel engine with an injection computer. If necessary, configure the decoder unit according to the vehicle engine (configuration menu).
Check the connection and condition of the coded solenoid valve connector. Repair if necessary.	
Disconnect the decoder unit and, with the ignition off, check the connection's insulation (in relation to +12 volts and the earth), continuity and absence of interference resistance : Decoder unit track A6 —————> Coded solenoid valve (refer to vehicle engine diagrams) Repair if necessary.	
Check the conformity of the 12 volt supply and the earth of the coded solenoid valve (refer to vehicle engine diagrams). Repair if necessary.	
AFTER REPAIR	Follow the instructions to confirm repair. Clear the fault memory. Deal with any other possible faults.

DF006	
CONTINUED 1	

<p>Reconnect the solenoid valve and the decoder unit, turn on the ignition and, using the fault finding tool, display state ET006 rereading the diesel solenoid valve cut-off (on the state screen).</p> <p>If the connection tested previously conforms and the solenoid valve is correctly supplied, state ET006 should be ACTIVE (problem solved).</p>
<p>If the previous tests did not solve the problem (state ET006 remains INACTIVE), replace the coded diesel solenoid valve.</p>

AFTER REPAIR	<p>Follow the instructions to confirm repair.</p> <p>Clear the fault memory.</p> <p>Deal with any other possible faults.</p>
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DF014 PRESENT OR STORED	<u>CODED LINE CIRCUIT</u>
NOTES	Conditions for applying the fault finding procedure to stored faults: The fault is declared present after the ignition has been switched on for 20 seconds.
	Special notes: If the decoder unit has been changed, check that it has been correctly configured by displaying the coded diesel solenoid valve configuration state ET042 . This state should be ACTIVE for a diesel engine with a coded solenoid valve and INACTIVE for a petrol or diesel engine with an injection computer. If necessary, configure the decoder unit according to the vehicle engine (configuration menu).

Vehicles fitted with a coded solenoid valve (not DCI):

Check the connection and condition of the coded solenoid valve connector. Repair if necessary.
Disconnect the decoder unit and, with the ignition off, check the connection's insulation (in relation to +12 volts and the earth), the continuity and absence of interference resistance : Decoder unit track A6 —————> Coded solenoid valve (refer to vehicle engine diagrams) Repair if necessary.
Check the conformity of the 12 volt supply and the earth of the coded solenoid valve (refer to vehicle engine diagrams). Repair if necessary.
Reconnect the solenoid valve and the decoder unit, turn on the ignition and, using the fault finding tool, display state ET006 rereading the diesel solenoid valve cut-off (on the state screen). If the connection tested previously conforms and the solenoid valve is correctly supplied, state ET006 should be ACTIVE (problem solved).

AFTER REPAIR	Follow the instructions to confirm repair. Clear the fault memory. Deal with any other possible faults.
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DF014	
CONTINUED 1	

<p>If the previous tests did not resolve the problem (state ET006 remains INACTIVE), check that the decoder unit is sending a signal to the solenoid valve by measuring between the coded track of the solenoid valve and the earth (with the decoder unit and coded solenoid valve electrically connected).</p> <ul style="list-style-type: none">– When the ignition is switched off, there should be no voltage.– With the ignition on, it should be possible to measure an average of around 5 volts with a multimeter set to the a.c. voltage measurement position (the decoder unit sends out a permanent signal). <p>NOTE: for a more precise measurement, the signal can be tested using an oscilloscope to measure between the coded track of the solenoid valve and the earth (5 volts per scale division and 50 ms on the time base). It should display a permanent square wave signal.</p>
<p>If the signal measured previously is not present, change the decoder unit.</p> <p>If the signal is present but the problem persists, change the coded diesel solenoid valve.</p>

Petrol or diesel vehicles with an injection computer:

<p>Disconnect the decoder unit and, with the ignition off, check the connection's insulation (in relation to +12 volts and the earth), continuity and absence of interference resistance :</p> <p>Decoder unit track A6 —————▶ Injection computer (see diagrams for the injection fitted to the vehicle).</p> <p>Repair if necessary.</p>
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AFTER REPAIR	<p>Follow the instructions to confirm repair.</p> <p>Clear the fault memory.</p> <p>Deal with any other possible faults.</p>
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DF014	
CONTINUED 2	

<p>If the previous test did not resolve the problem, check that the decoder unit is sending a signal to the computer by measuring between track A6 of the decoder unit and the earth (with the decoder unit and injection computer electrically connected).</p> <ul style="list-style-type: none">– When the ignition is switched off, there should be no voltage.– With the ignition on, it should be possible to measure an average of around 5 volts with a multimeter set to the a.c. voltage measurement position (the decoder unit sends out a permanent signal). <p>NOTE: for a more precise measurement, the signal can be tested using an oscilloscope to measure between track 6 of the decoder unit and the earth (5 volt per scale division and 50 ms on the time base). A permanent square wave signal should be displayed.</p>
<p>If the signal measured earlier is not present, change the decoder unit.</p> <p>If the signal is present but the problem persists, change the injection computer.</p>

AFTER REPAIR	<p>Follow the instructions to confirm repair.</p> <p>Clear the fault memory.</p> <p>Deal with any other possible faults.</p>
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DF015 PRESENT or STORED	<u>AERIAL DECODER LINK</u> OC.0 : OPEN CIRCUIT OR SHORT CIRCUIT TO THE EARTH SC.1 : SHORT CIRCUIT TO + 12 V
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NOTES	Conditions for applying the fault finding procedure to stored faults: The fault is declared present when the ignition is switched on (when the ignition is switched off, the fault is stored even if it is still present).
	NOTE: the voltage referred to in the test below (in the last test) is not a voltage supply but a high state signal (12 volts) with a stop pulse to extinguish the immobiliser warning light (coded).

Remove the half cowl under the steering wheel, and check that the antenna ring connector (on the ignition switch) is connected and in working order . Repair if necessary.
Disconnect the decoder unit (under the steering column) and, with the ignition off, check the connection or connections' insulation (in relation to +12 volts and the earth), continuity and absence of interference resistance : <u>For vehicles fitted with a door control receiver as part of the antenna ring:</u> decoder unit track A2 —————> track 4 of the antenna ring decoder unit track B1 —————> track 1 of the antenna ring <u>For vehicles fitted with a separate door control receiver:</u> decoder unit track A2 —————> track 4 of the antenna ring Repair if necessary.
Check for the presence of an earth on track 2 and +12 volts before ignition on track 3 of the antenna ring. Repair if necessary.

AFTER REPAIR	Follow the instructions to confirm repair. Clear the fault memory. Deal with any other possible faults.
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DF015	
Cont'd	

If the previous tests have not solved the problem, turn on the ignition and check for the presence of a 12 volt signal on track **A2** of the decoder unit connector (ring and decoder unit **connected**).

NOTE: for a more precise measurement, the signal can be tested using an oscilloscope to measure between **track A2** of the decoder unit and **the earth** (5 volt per scale division and 50 ms on the time base). It should display 12 volts with a 100 ms pulse (signal variation) until the warning light goes out (if the pulse is fast, try it a few times or activate the pre-trigger on the oscilloscope).

If the signal is not present, **change the antenna ring**.

If the signal is present, **change the decoder unit**.

AFTER REPAIR	Follow the instructions to confirm repair. Clear the fault memory. Deal with any other possible faults.
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Software number: 56 or 66
Calibration number: 41

Fault finding - Fault interpretation

DF065 PRESENT	<u>COMPUTER</u>
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NOTES	None.
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The computer fault indicates an internal memory fault. Try to erase the fault , and switch the ignition on and off again.
If the fault reappears, check the connection and condition of the decoder unit connector. Repair if necessary.
Disconnect the decoder unit (under the steering column) and, with the ignition off , check the conformity of its supply (it should be equal to the battery voltage with the ignition on \pm 0.5 volts) by checking the connections: decoder unit track A7 —————> + after ignition decoder unit track A8 —————> earth decoder unit track A9 —————> + before ignition (see vehicle diagrams) Repair if necessary.
If the previous checks did not erase the fault, replace the decoder unit.

AFTER REPAIR	Clear the fault memory. Deal with any other possible faults.
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NOTES

Only carry out this conformity check after a **complete check** with the fault finding tool (**no faults should be present**).
Checking application conditions: **Ignition switched off and immobiliser ACTIVE.**

Order	Function	Parameter or state Check or action	Display and notes	Fault finding
1	Supplies	ET005: +12 volts after ignition PR002: Computer supply voltage	INACTIVE 10 v < x < 12.5 v	If there is a problem check, the conformity of the decoder unit supplies. If the problem persists, carry out a fault finding test on the charging circuit.
2	Immobiliser	ET001: Immobiliser	ACTIVE	If the state is INACTIVE (when the ignition has been switched off for more than 15 seconds), the decoder unit supplies conform and the keys have been correctly programmed, replace the decoder unit.
		ET007: Forced protection mode	INACTIVE	This state should only convert to ACTIVE after the "forced protection mode" command has been entered. This command tests the immobiliser (it is impossible to start the engine). If the state is ACTIVE switch on the ignition, turn it off then on again.
3	Ignition key	ET002: Key code received ET003: Valid key code ET008: Key presented	NO NO NO	None.

NOTES	Only carry out this conformity check after a complete check with the fault finding tool (no faults should be present). Checking application conditions: Ignition switched off and immobiliser ACTIVE .
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Order	Function	Parameter or state Check or action	Display and notes	FAULT FINDING
4	Key programming	ET020: Programming the first key	INACTIVE	Transfers to ACTIVE state when the first key is programmed.
		ET022: Key has been programmed	YES	If these states display NO , the key must be programmed. For further information refer to the Technical Note that deals with programming.
		ET023: Key programming is locked	YES	
		ET045: Key programming configuration	1 KEY or 2 KEYS	
5	Immobiliser security code	ET142: Security code entry timed block	INACTIVE	ACTIVE after entering 3 incorrect security codes. This state will become INACTIVE when a correct code is entered. NOTE: if the state is ACTIVE , it is necessary to wait 15 minutes with the ignition switched on , before entering a new security code.

NOTES	Only carry out this conformity check after a complete check with the fault finding tool (no faults should be present). Checking application conditions: Ignition switched off and immobiliser ACTIVE .
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Order	Function	Parameter or state Check or action	Display and notes	FAULT FINDING
6	Coded diesel solenoid valve	ET042: Configuration: coded diesel solenoid valve	ACTIVE or INACTIVE	The state should be ACTIVE if a diesel engine is fitted with a coded solenoid valve controlled by the decoder unit and INACTIVE for a diesel or petrol engine with an injection computer. If the state display does not conform with the vehicle engine, the decoder unit must be reconfigured.
		ET006: Diesel solenoid valve cut-off rereading	INACTIVE	None.
7	Immobiliser warning light	PR005: LED warning light	0 or 1	The state is 0 if the warning light is switched off and 1 when it is lit.
8	8 Equipment level	PR014: 8 Equipment level	1, 2, 3, 4, 5 or 6	None.

NOTES

Only carry out this conformity check after a **complete check** with the fault finding tool (**no faults should be present**).
Checking application conditions: **Ignition switched on and immobiliser INACTIVE.**

Order	Function	Parameter or state Check or action	Display and notes	Fault finding
1	Supplies	ET005: +12 volts after ignition PR002: Computer supply voltage	ACTIVE 10 v < x < 14.4 v	If there is a problem check, the conformity of the decoder unit supplies. If the problem persists, carry out a fault finding test on the charge circuit.
2	Immobiliser	ET001: Immobiliser	INACTIVE	If the state is ACTIVE , check that the decoder unit is correctly configured and that the keys have been programmed. If it persists, refer to Fault Finding Chart 2
		ET007: Forced protection mode	INACTIVE	This state should only convert to ACTIVE state after the "forced protection mode" command has been entered. This command tests the immobiliser (it is impossible to start the engine). If the state is ACTIVE switch on the ignition, turn it off then on again.
3	Ignition key	ET002: Key code received ET003: Valid key code ET008: Key presented	YES YES YES	If one of these states displays NO , refer to the interpretation of states.

NOTES	Only carry out this conformity check after a complete check with the fault finding tool (no faults should be present). Checking application conditions: Ignition switched on and immobiliser INACTIVE.
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Order	Function	Parameter or state Check or action	Display and notes	Fault finding
4	Key programming	ET020: Programming the first key	INACTIVE	Transfers to ACTIVE state when the first key is programmed.
		ET022: Key has been programmed	YES	If these states display NO , the key must be programmed. For further information refer to the Technical Note that deals with programming.
		ET023: Key programming is locked	YES	
		ET045: Key programming configuration	1 KEY or 2 KEYS	
5	Immobiliser security code	ET142: Security code entry timed block	INACTIVE	ACTIVE after entering 3 incorrect security codes. This state will become INACTIVE when a correct code is entered. NOTE: is the state is ACTIVE , its necessary to wait 15 minutes with the ignition switched on , before entering a new security code.

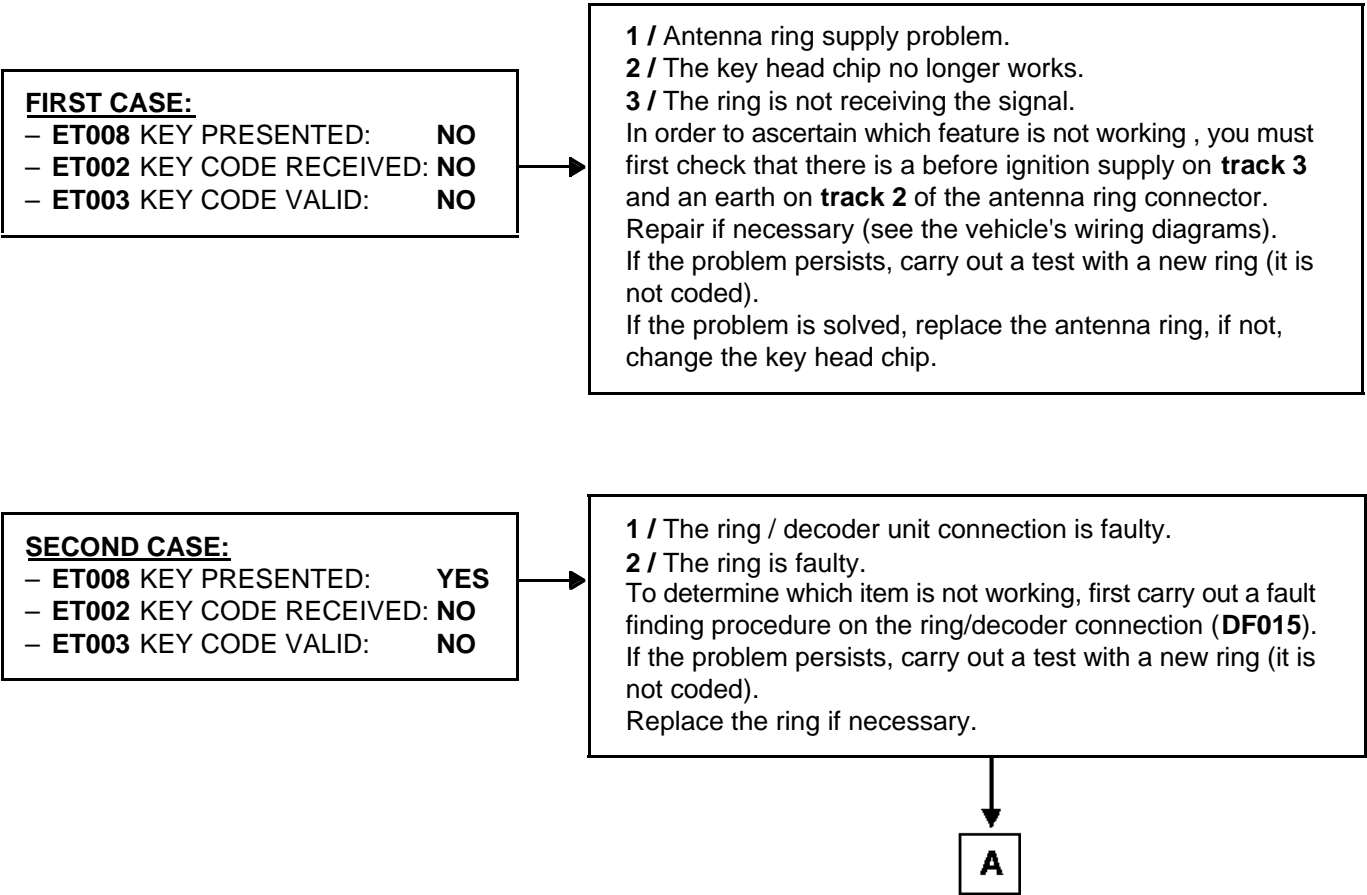
NOTES	Only carry out this conformity check after a complete check with the fault finding tool (no faults should be present). Checking application conditions: Ignition switched on and immobiliser INACTIVE.
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Order	Function	Parameter or state Check or action	Display and notes	Fault finding
6	Coded diesel solenoid valve	ET042: Configuration: coded diesel solenoid valve	ACTIVE or INACTIVE	The state should be ACTIVE if a diesel engine is fitted with a coded solenoid valve controlled by the decoder unit and INACTIVE for a diesel or petrol engine with an injection computer. If the state display does not conform with the vehicle engine, the decoder unit must be reconfigured.
		ET006: Diesel solenoid valve cut-off rereading	ACTIVE for a diesel engine without injection computer and INACTIVE for a petrol or diesel engine with injection computer.	If the state is INACTIVE when the decoder unit controls the solenoid valve (diesel engine without injection computer), carry out fault finding procedure DF006 diesel solenoid valve cut-off.
7	Immobiliser warning light	PR005: LED warning light	0 or 1	The state is 0 if the warning light is switched off and 1 when it is lit.
8	8 Equipment level	PR014: 8 Equipment level	1, 2, 3, 4, 5 or 6	None.

ET 002	<u>KEY CODE RECEIVED</u>
ET 003	<u>VALID KEY CODE</u>
ET 008	<u>KEY PRESENTED</u>

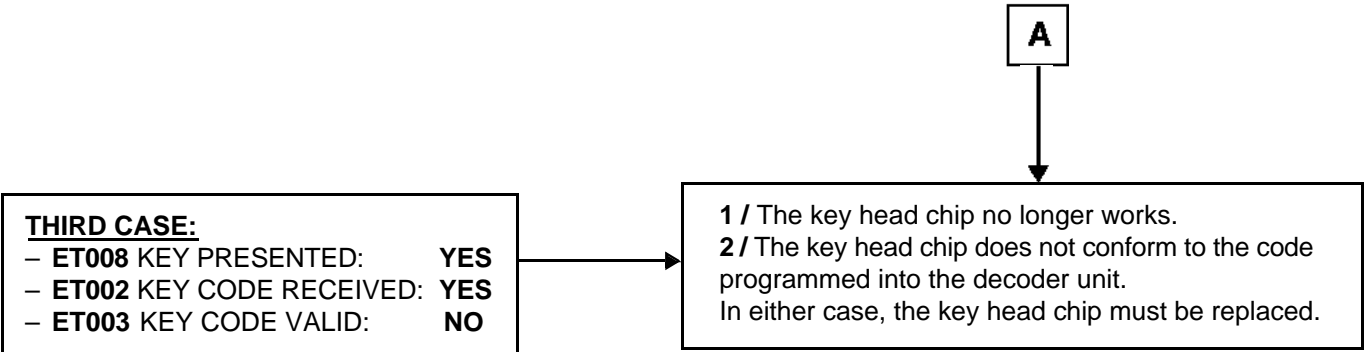
NOTES	<p>Special notes:</p> <p>Before looking for possible state problems, check that the keys have been properly programmed by displaying states "ET022 key programming complete and ET023 key programming locked". Both states should display YES, if this is not the case, refer to the Technical Note for key programming.</p>
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<p>IGNITION OFF, IMMOBILISER ACTIVE: The three states should display NO.</p> <p>IGNITION ON, IMMOBILISER INACTIVE: The three states should display YES.</p> <p>If this is not the case, there are three possible scenarios:</p>



AFTER REPAIR	Restart the conformity check from the beginning.
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ET002	
ET003	
ET008	
Cont'd	



AFTER REPAIR	Restart the conformity check from the beginning.
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NOTES

Only refer to this customer complaint after a complete check using the diagnostic tool.

NO COMMUNICATION WITH THE COMPUTER

CHART 1

THE VEHICLE DOES NOT START (when the ignition is on, the immobiliser warning light flashes continuously)

CHART 2

THE VEHICLE DOES NOT START (when the ignition is turned on, the immobiliser warning light comes on for three seconds then goes out)

CHART 3

THE IMMOBILISER WARNING LIGHT STAYS ILLUMINATED

CHART 4

THE IMMOBILISER WARNING LIGHT DOES NOT LIGHT UP (even when the immobiliser is active)

CHART 5

CHART 1	NO COMMUNICATION WITH THE COMPUTER
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NOTES	None.
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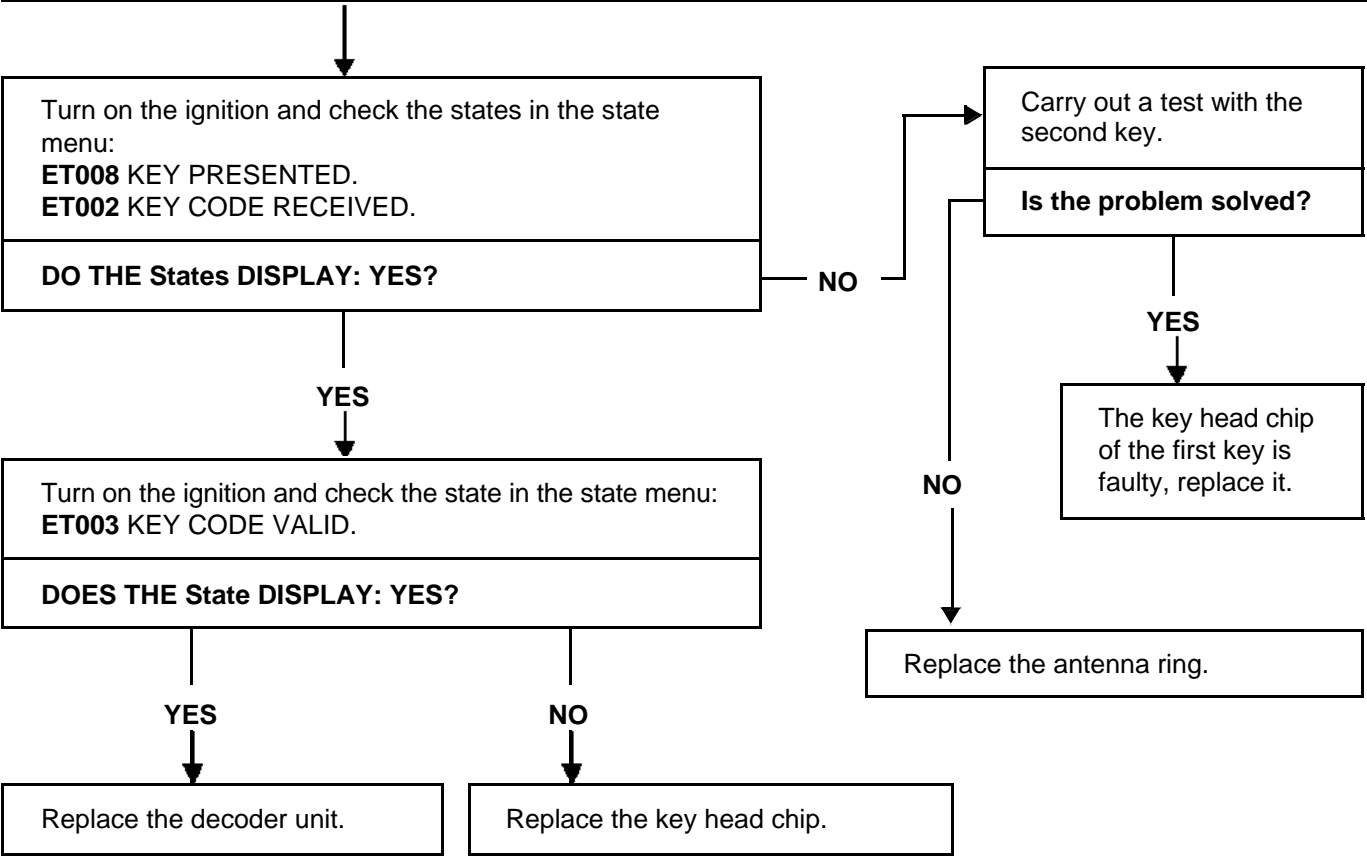
Check that the vehicle battery is properly charged. Charge the battery if necessary.
Try the diagnostic tool on another vehicle (to confirm that it is working).
Check: – - the connection between the diagnostic tool and the diagnostic socket (wiring in good condition), – the injection, engine and passenger compartment fuses.
Check for the presence of + 12 volts before ignition on track 16 , + 12 volts after ignition on track 1 and an earth on tracks 4 and 5 of the diagnostic socket. Repair if necessary.
Check that the decoder unit is properly supplied and adapted to the diagnostic socket by checking the insulation, continuity and absence of interference resistance in the connections: decoder unit track A9 —————> before ignition (passenger compartment fuse box) decoder unit track A7 —————> + after ignition (passenger compartment fuse box) decoder unit track A8 —————> earth decoder unit track A4 —————> track 15 of the diagnostic socket (line L) decoder unit track A3 —————> track 7 of the diagnostic socket (line K) Repair if necessary.
If the above checks did not solve the problem, replace the decoder unit.

AFTER REPAIR	Perform a complete check using the diagnostic tool. If the decoder unit has been changed, reprogram and reconfigure it with reference to the Technical Note for programming.
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CHART 2	THE VEHICLE DOES NOT START (when the ignition is on, the immobiliser warning light flashes continuously)
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NOTES	Only refer to this customer complaint when you have carried out a complete check with the diagnostic tool (there should be no fault present in the immobiliser and injection fault finding procedures).
	Special notes: Before carrying out this fault finding procedure, check that the decoder unit has been programmed and configured by displaying states ET022 , ET023 and ET042 . To determine whether the states conform, refer to the checking conformity section: If the state displays are not as required, refer to the Technical Note for key programming.

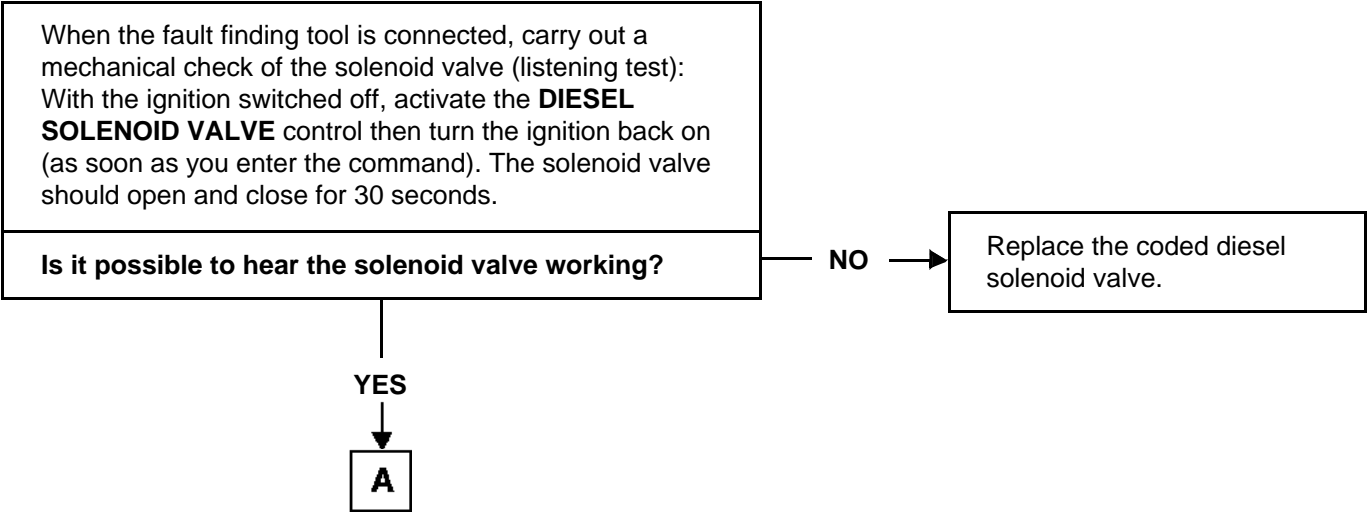
Check for the presence of a before ignition supply on **track 3** and an earth on **track 2** of the antenna ring connector. Repair if necessary (see the vehicle's wiring diagrams).



AFTER REPAIR	Perform a complete check using the diagnostic tool. If the decoder unit has been changed, reprogram and reconfigure it with reference to the Technical Note for programming.
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CHART 3	THE VEHICLE DOES NOT START (when the ignition is turned on, the immobiliser warning light comes on for three seconds then goes out)
NOTES	Only refer to this customer complaint when you have carried out a complete check with the diagnostic tool (there should be no fault present in the immobiliser or injection fault finding procedures).
	Special notes: Before carrying out this fault finding procedure, check that the decoder unit has been programmed and configured, particularly the input of the manual code if the decoder unit has been changed (so that the new code can be programmed into the injection computer or coded solenoid valve).
	NOTE: To activate the diesel solenoid valve control with the fault finding tool: – For diesel injection without an injection computer, the command mode is located in the immobiliser diagnostic. – For diesel injection with an injection computer, there is no coded solenoid valve and hence no command mode.

For those vehicles with an engine without an engine management computer:



AFTER REPAIR	Perform a complete check using the diagnostic tool. If the decoder unit has been changed, reprogram and reconfigure it with reference to the Technical Note for programming.
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CHART 3 Cont'd	
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Refer to the **fault finding chart** (for starting faults) in the Technical Note for the injection fitted to the vehicle. This customer complaint requires investigation of the main causes of non starting: starter motor faults, battery voltage, engine coolant sensor, preheating, engine speed sensor, air and fuel supply systems, exhaust system and the general condition of the engine (oil level, compression etc.).

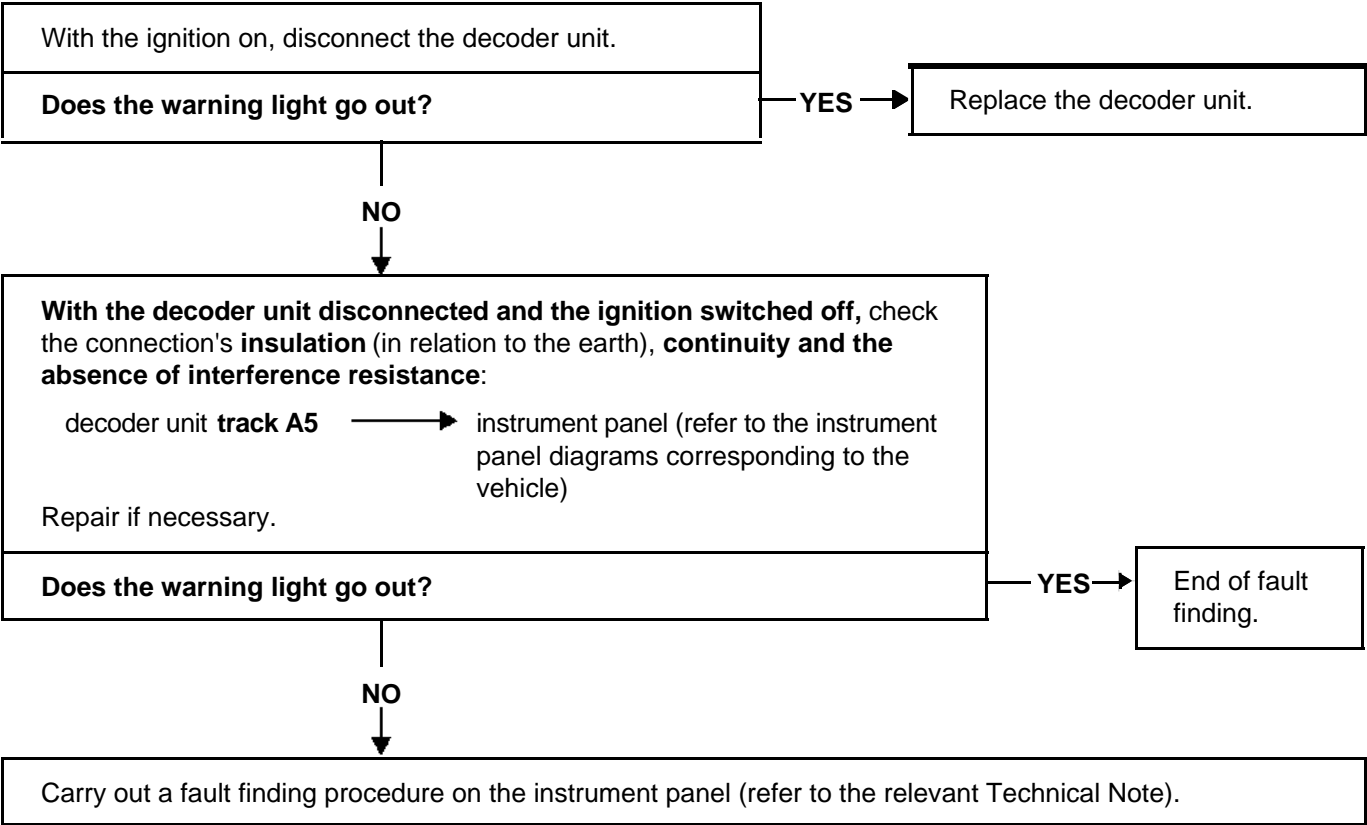
For those vehicles with an engine with an engine management computer:

Refer to the **fault finding chart** (for starting faults) in the Technical Note for the injection fitted to the vehicle. This customer complaint requires investigation of the main causes of non starting: starter motor faults, battery voltage, engine coolant sensor, preheating, engine speed sensor, air and fuel supply systems, exhaust system and the general condition of the engine (oil level, compression etc.).

AFTER REPAIR	Perform a complete check using the diagnostic tool. If the decoder unit has been changed, reprogram and reconfigure it with reference to the Technical Note for programming.
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CHART 4	THE IMMOBILISER WARNING LIGHT STAYS ILLUMINATED
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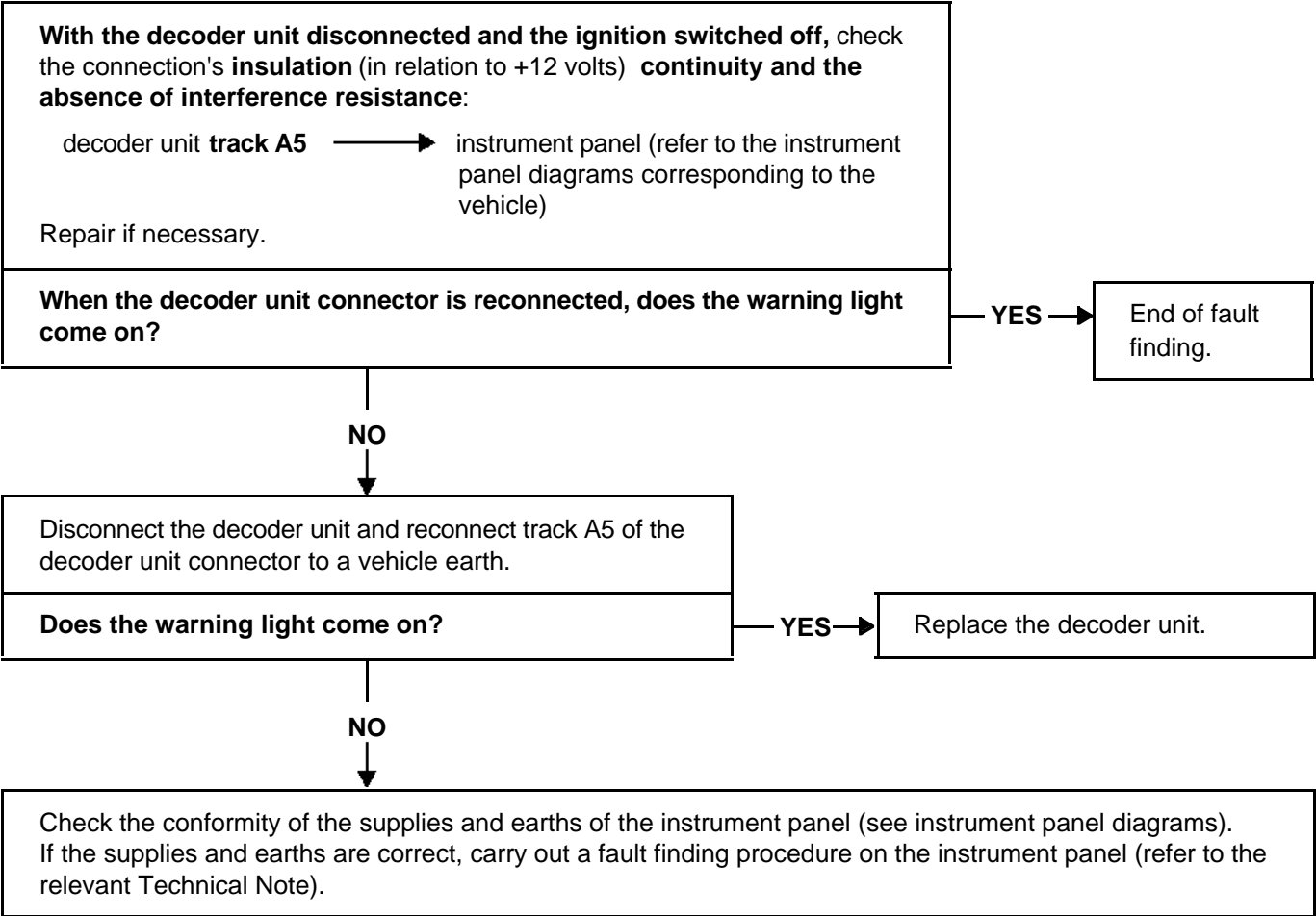
NOTES	Only refer to this customer complaint when you have carried out a complete check with the diagnostic tool (there should be no fault present in the immobiliser, injection or connection unit diagnostic).
	Special notes: If there is a diesel solenoid valve cut-out fault or a problem on the coded line, the immobiliser warning light stays on. In the immobiliser fault finding procedure, check whether the faults are not present or stored.
	NOTE: When resynchronising remote controls (by pressing down on the external door locking button), the immobiliser warning light stays lit for 10 seconds: normal operation.



AFTER REPAIR	Perform a complete check using the diagnostic tool. If the decoder unit has been changed, reprogram and reconfigure it with reference to the Technical Note for programming.
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CHART 5	THE IMMOBILISER WARNING LIGHT DOES NOT LIGHT UP (even when the immobiliser is active).
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NOTES	Only refer to this customer complaint when you have carried out a complete check with the diagnostic tool (there should be no faults present in the immobiliser or injection fault finding procedures).
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AFTER REPAIR	Perform a complete check using the diagnostic tool. If the decoder unit has been changed, reprogram and reconfigure it with reference to the Technical Note for programming.
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