



TWINGO

Type

S/Section

X06

X

41

This note is in addition to Technical Note n° 346A

41

ADAPTING THE FLOOR PANEL TO FIT A CONSOLE SUPPORT BRACKET**(For vehicles manufactured before 03/06/1996)***Other sub-section concerned :*

58

Basic Manual :**M.R. 306**

For reasons of standardisation, the Parts Department will be supplying the centre floor panel and body shell with mountings corresponding to the latest build.

As a result, when replacing these parts on vehicles manufactured **before 03/06/1996**, it is necessary to modify the console support bracket and the centre floor panel.

To carry out this operation, the following are to be ordered separately :

- one bolt **Part No. : 77 03 001 123**
- one washer **Part No. : 77 03 053 075**
- two washers **Part No. : 77 03 056 084**
- one 6 mm nut **Part No. : 77 03 032 131**

Whilst awaiting the introduction of a SODICAM unit, use **M6 Ø 9 mm** Rest'agraf type bolts, **Reference : 867**.

The instructions for this operation are on the next page.

Anti-corrosion protection will need to be applied.

REMINDER : The modification described in Technical Note 346A is also to be applied to these vehicles.



LOWER STRUCTURE

Console support bracket

41

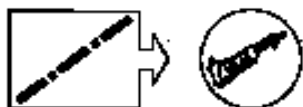
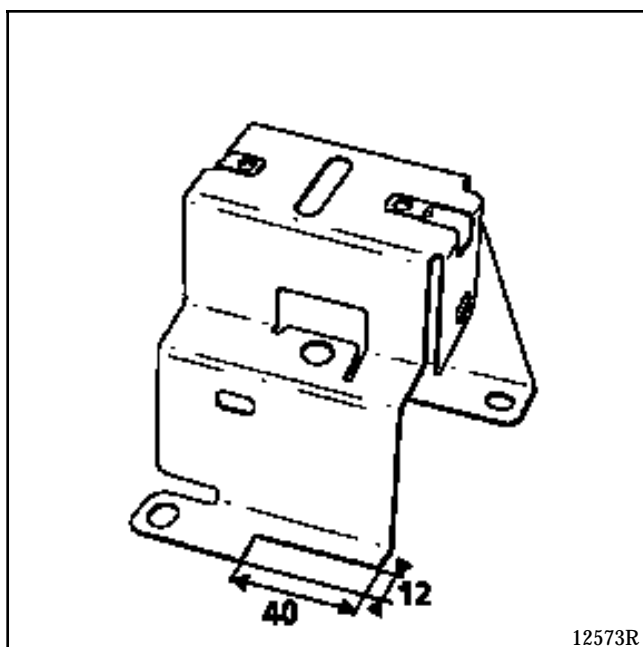
INTRODUCTION

The console support bracket for the vehicle is to be modified and re-used.

To fit this a bolt needs to be crimped onto the floor panel. This bolt will also be used to secure the computer and the heat shield under the floor panel.

MODIFYING THE CONSOLE SUPPORT

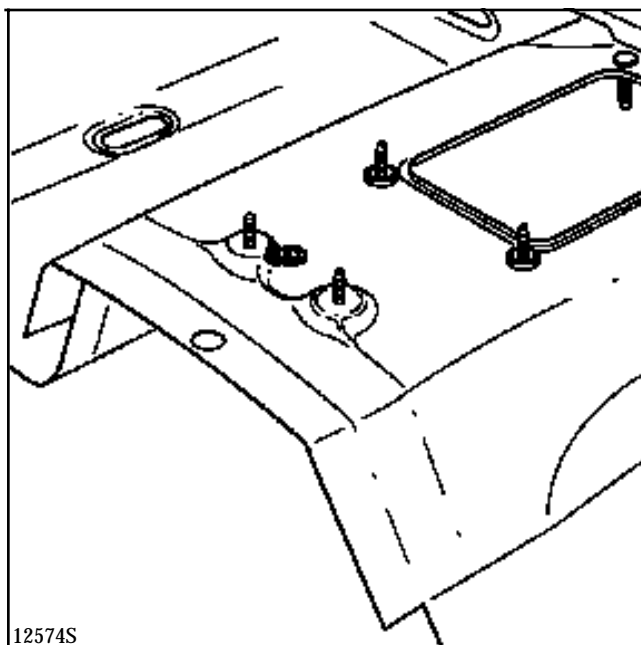
Cut the section to the dimensions shown below.



Shape the boss using a punch so that the shoulder of the bolt crimps the plate onto the floor panel.

Fit the console support and drill **9.5 mm** through the two panel thicknesses (floor panel tunnel stiffener).

Apply a **2 mm** thick bead of mastic underneath the flange of the insert (**Part No : 77 11 170 230**) and fit the flange.



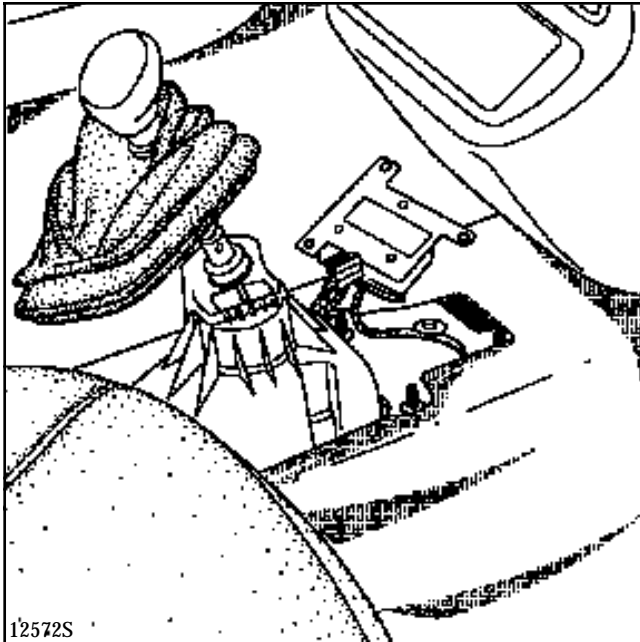
NOTE : Anti-corrosion protection must be applied for this operation.

LOWER STRUCTURE

Console support bracket

41

Cut the central floor panel carpet as shown below.



ASSEMBLY OF COMPONENTS FOR REFITTING

