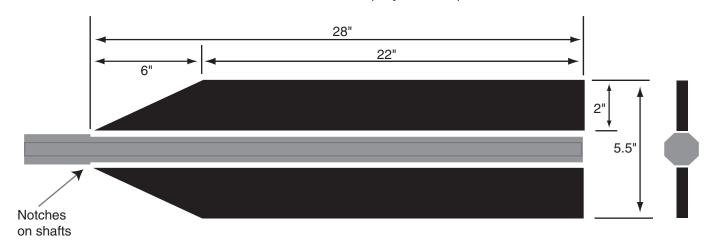
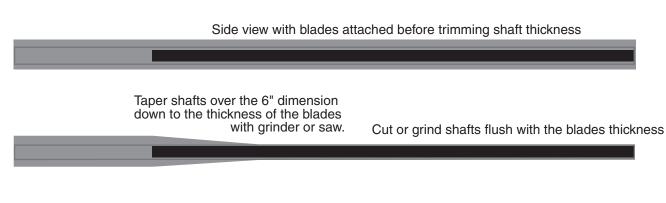
Use a light, dry and straight 2 x 4 with very small or no knots (You might have to do some digging throught the pile.) Rip two lengths that are 1 1/2" square. Trim the four sides of the lengths at 45 degrees to make them octagons (see Fig 1). Trim each one to 7 feet long.

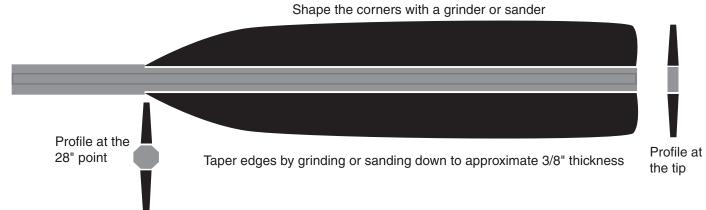


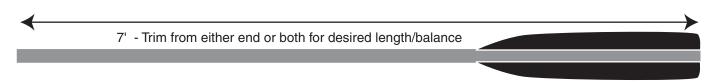
Figure 1

Cut four 2" by 28" by 3/4" pieces of spruce or similar strong light wood. Cut angle on each one as shown below to the 6" mark. Notch the shafts about a saw-blades width (or a sixteenth inch) on 2 opposing sides of the octagonal shafts for 28" as shown. Position blades onto notches and epoxy and clamp.









Round the handles if desired. Varnish or epoxy and varnish to finish.

Cover blade tips with 5" length of fiberglass tape before trimming to length.