# World Congress on Micro and Nano Manufacturing

### **Congress Chair**

Joško Valentinčič, University of Ljubljana, Slovenia

### **Congress Co-Chairs**

Stefan Dimov, *University of Birmingham, UK*Martin Byung-Guk Jun, *Purdue University, USA*Kuniaki Dohda, *Northwestern University, USA* 

## **Congress Programme**

Remisens Hotel Metropol, Portorož, Slovenia 18<sup>th</sup> – 20<sup>th</sup> September 2018

# **Tuesday 18<sup>th</sup> September 2018**

### Time 8:00-9:00

### Registration

### Time 9:00-9:30

Opening & Welcome Speeches

- WCMNM 2018 Chair, Professor Joško Valentinčič, University of Ljubljana, Slovenia
- University of Ljubljana Mechanical Engineering Dean, Prof. Kalin Mitjan, Slovenia
- WCMNM 2018 Co-Chair, Professor Martin Byung-Guk Jun, Purdue University, USA
- WCMNM 2018 Co-Chair, Professor Kuniaki Dohda, Northwestern University, USA

### Time 9:30-10:30

### Plenary Session I

Chair: Joško Valentinčič

Invited talk: "3D Printing of Complex Micro- and Nano-Optics", Professor Harald Giessen, University of Stuttgart

### Time 10:30-11:30

Session 1: µMilling I Chair: Shiv Kapoor Room: Tartini

24. Wear Mechanism of Tungsten Carbide Tool in Flood Cooling for Titanium Alloy and Cryogenic with Nano-Enhanced MQL Machining

Gi-Dong Yang Dong Yoon Lee Seok-Woo Lee Patrick Kwon Kyung-Hee Park

59. Micro Inclined Hole Machining on Thin Wire

Takashi Matsumura Masaki Serizawa **Session 2:** μInjection Molding **Chair:** Giuliano Bissacco

Room: Largo

5. Challenges in the Fabrication of Microstructured Polymer Optics

Marcel Roeder
Peter Schilling
Karl-Peter Fritz
Thomas Guenther
Andre Zimmermann

26. Effect and Modeling of Ultrasound-Assisted Ejection in Micro Injection Molding

Giovanni Lucchetta Davide Masato Marco Sorgato Nicola Milan Session 3: Nanotech Chair: Simon Park Room: Allegro

20. Study on Structure and Optimization of Hybrid Silica Particles on Chemical Mechanical Polishing of Sapphire

Natthaphon Bun-Athuek
Hiroko Takazaki
Takuo Yasunaga
Yutaka Yoshimoto
Panart Khajornrungruang
Keisuke Suzuki

55. Pulsed Light Sintering of Silver Nanowires on Polycarbonate for Transparent Conductive Electrodes

Michael Dexter

# 91. Micromachinability of Biodissolvable Carboxymethyl Cellulose (CMC)

Toygun Cetinkaya Ant Yucesoy Burak Ozdoganlar 46. Effect of Laser-Induced Periodic Surface Structures on Wall Slip of Polypropylene in Thin-Wall Injection Molding

Davide Masato Marco Sorgato Afif Batal Stefan Dimov Giovanni Lucchetta Zhongwei Gao Chih-hung Chang Rajiv Malhotra

86. Long-term hydrophilicity of TiO2 nanotubes induced by oxygen plasma treatment

Metka Benčina Ita Junkar Tomaž Lampe Matic Resnik Matjaž Valant Veronika Kralj Iglič Miran Mozetič Aleš Iglič

### Time 11:30-12:00

### **Coffee Break**

### Time 12:00-13:00

**Session 4:** μManufacturing I **Chair:** Lawrence Kulinsky

Room: Tartini

3. Influence of the Planetary Movement of Tool on the Aspect Ratio of Micro Holes Machined by Micro-USM

Senwang Lei Zuyuan Yu Kai Zhou Jianzhong Li Renke Kang Session 5: Surface Functionalization I (UKIERI)

**Chair:** Suhas Joshi **Room:** Largo

16. Combined Surface Hardening and Laser Patterning for Producing Wear Resistant Hydrophobic Surfaces

Antonio Garcia-Giron

J.M. Romano

Y. Liang

B. Dashtbozorg

H. Dong

P. Penchev

S. Dimov

# 7. Fine Micro-Fabrication of Stainless Steel Nozzle Array by Plasma Printing

Tatsuhiko Aizawa Kenji Wasa

19. Deburring of the Holes on CFRP Using the Electron Beam Irradiation

Jisoo Kim Hyung Wook Park 64. Surface Micro Texturing through Wire Mask-Assisted Rolling for Anti-Friction Applications

Ashwin Prabhakaran Anvesh Gaddam Amit Agrawal Suhas Joshi

89. Response of Saos-2 Osteoblast-Like Cells to Nanosecond, Femtosecond Pulsed Laser Surface Texturing and Hydroxyapatite Coating on CoCrMo Alloy Surfaces

Afif Batal Rachel Sammons Stefan Dimov

# ICOMM<sup>2</sup>

### Time 13:00-14:15

### Lunch

### Time 14:15-15-15

Session 6: Surface Functionalization II

Chair: Tatsuhiko Aizawa

Room: Tartini

22. A Preliminary Investigation of the Chip Formation Mechanism and Cutting Force Signatures in Orthogonal Micromachining of Bulk Metallic Glass (BMG)

Nilanjan Banerjee Karuna Dhale Rinku Mittal Ramesh Singh **Session 7:** Laser Processing I **Chair:** Sylvie Castagne

Room: Largo

9. Triangular self-organized surface textures produced by femtosecond laser irradiation on stainless steel and titanium alloy

Jean-Michel Romano Antonio Garcia-Giron Pavel Penchev Stefan Dimov Session 8: Microman I
Chair: Massimiliano Annoni

Room: Allegro

17. Evaluation of an Improved Micro Milling Strategy for the Generation of Tool Steel Micro Features with Optical Functionality

Dongya Li Ali Davoudinejad Yang Zhang Guido Tosello

71. Near Real Time Milling Stability Indicator

66. Autonomously Generating Nano-Micro	15. Effects of Focusing Lenses and Laser Fluence	Shashwat Kushwaha
<b>Textured Ultra Flat Smooth Surfaces by Applying</b>	in Drilling High Aspect Ratio Micro Holes	Benjamin Gorissen
Molecular Beam Epitaxy with Helicon Sputtering	TOTAL FORTAL	Jun Qian
Molecular Beam Source for Nanoimprint Die	Vahid Nasrollahi	Dominiek Reynaerts
	Pavel Penchev	
Akira Kakuta	Stefan Dimov	92. Micromilling of Metallic Feedstock Produced
Maruta Shuhei	kyunghan kim	by Extrusion Additive Manufacturing
90. Surface Nanostructuring of TiN Coated	85. Finishing of Titanium ALM parts by laser	Sandeep Kuriakose
Microstructured Mold, Application to a	ablation	Paolo Parenti
Biodiagnostic Platform	SOLOVIONVINO	Salvatore Cataldo
Occapid	Petko Petkov	Massimiliano Annoni
Nicolas Blondiaux	Pavel Penchev	)
Raphaël Pugin	Franck Lacan	
37/	Samuel Bigot	
Time 15:15-15:45		
	Coffee Break	
Time 15:45-17:30		
Session 9: μMachining I	Session 10: Modeling & Simulation I	Session 11: Microman II
Chair: Takashi Matsumura		
	Chair: Roussi Minev	Chair: Matteo Calaon
Room: Tartini	Chair: Roussi Minev Room: Largo	Chair: Matteo Calaon Room: Allegro
Room: Tartini  13. Improving the Surface Quality of Additive		
13. Improving the Surface Quality of Additive	Room: Largo	Room: Allegro  8. Prediction of shrinkage and warpage effects of
	Room: Largo 4. The Cutting Force Simulation in Laser Assisted	Room: Allegro  8. Prediction of shrinkage and warpage effects of
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic	Room: Largo 4. The Cutting Force Simulation in Laser Assisted	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic	Room: Largo  4. The Cutting Force Simulation in Laser Assisted Milling of Inconel 718	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic Vibration-Assisted Burnishing  Akinori Teramachi	Room: Largo  4. The Cutting Force Simulation in Laser Assisted Milling of Inconel 718  Tsungpin Hung Yu-Ting Lu	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process simulation
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic Vibration-Assisted Burnishing  Akinori Teramachi	Room: Largo  4. The Cutting Force Simulation in Laser Assisted Milling of Inconel 718  Tsungpin Hung	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process simulation  Antonio Luca
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic Vibration-Assisted Burnishing  Akinori Teramachi Jiwang Yan	Room: Largo  4. The Cutting Force Simulation in Laser Assisted Milling of Inconel 718  Tsungpin Hung Yu-Ting Lu Zhipeng Pan	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process simulation  Antonio Luca Henrik Siesenis
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic Vibration-Assisted Burnishing	Room: Largo  4. The Cutting Force Simulation in Laser Assisted Milling of Inconel 718  Tsungpin Hung Yu-Ting Lu Zhipeng Pan Yixuan Feng	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process simulation  Antonio Luca Henrik Siesenis
13. Improving the Surface Quality of Additive Manufactured Metal Parts by Ultrasonic Vibration-Assisted Burnishing  Akinori Teramachi Jiwang Yan  29. Experimental Study on Hole Quality of	Room: Largo  4. The Cutting Force Simulation in Laser Assisted Milling of Inconel 718  Tsungpin Hung Yu-Ting Lu Zhipeng Pan Yixuan Feng	Room: Allegro  8. Prediction of shrinkage and warpage effects of a micro component via injection molding process simulation  Antonio Luca Henrik Siesenis Oltmann Riemer

Micromixer Design Suitable for μΕDM Milling

**Process/product Optimization** 

Jaewoo Seo Hyung Wook Park

44. AFM Tip-Based Cutting of Grooves on Permalloy Nanowires for Controlling the Motion of Magnetic Domain Walls

Josh Jones Emmanuel Brousseau Dan Read

76. Experimental Investigation of Bubble-Mixed Cutting Fluid Delivery for Micro-Deep-Hole Drilling

Chi-Ting Lee Soham Sanjeev Mujumdar Shiv G. Kapoor Izidor Sabotin Gianluca Tristo Andrej Lebar Marko Jerman Miha Prijatelj Josko Valentincic

72. The Geometrical Predictions of the 3D Milling Process for Carbon Fiber Reinforced Polymer (CFRP) Machining

Kyeongeun Song
Xingyu Fu
Dong Min Kim
Gyuho Kim
Jung Soo Nam
Tae-Gon Kim
Hyo-young Kim
Seok-Woo Lee
Byung-Kwon Min
Martin Byung-Guk Jun

80. Radial Throw in Micromilling: The Effects on Surface Location Error, Sidewall Surface Roughness and Uncut Chip Thickness

Sudhanshu Nahata Recep Onler Burak Ozdoganlar Federico Baruffi Matteo Calaon Guido Tosello René Elsborg

31. Characterisation of Zirconia-Based Ceramics after Micro-Grinding

Pablo Fook Oltmann Riemer

94. Simulation Study of Dynamic Behaviour of Water Droplet on Laser Machined Surface

Yukui Cai Xichun Luo

**End of Day I** 

# Wednesday 19<sup>th</sup> September 2018

### Time 9:00-10:00

**Plenary Session II** 

Chair: Martin Byung-Guk Jun

Invited talk: "3D Printed Graphene-based Structures for Sensor Applications", Professor Ehsan Toyserkani, University of Waterloo

### Time 10:00-11:00

Session 12: Modeling & Simulation II

Chair: Kuniaki Dohda Room: Allegro

2. Verification of the Accuracy of FE-Models in Bulk-Forming of Micropins from Sheet Metal

Martin Kraus Thomas Hufnagel Marion Merklein

14. Predictive Cutting Force Modeling for Cryogenic Machining Process Considering Micro-Structural Analysis of Ti-6Al-4V Alloy

Do Young Kim Dong Min Kim Hyung Wook Park

**40. FEM Modeling of Micro-Extrusion of Square Section from AI 6063 round Bar Using Cosine Die Profile** 

Kalipada Maity

Session 13: Surface Engineering

Chair: Ramesh Singh

Room: Largo

11. Large-Area Electron Beam Melting: Frequency Analysis and Critical Frequency Prediction

Brodan Richter Frank Pfefferkorn

12. Stress Relaxation Behavior of Cavitation Processed Low Alloy Steel

Kumiko Tanaka Bin Shinohara Yudai Kitano Daichi Shimonishi Daisuke Nakagawa Masataka Ijiri Toshihiko Yoshimura

47. Low Temperature Plasma Nitriding of Mini-/micro-Tools and Parts

Tatsuhiko Aizawa Hiroshi Morita Session 14: Sensors & Systems

**Chair:** Steffen Scholz **Room:** Allegro

6. Development of Hydraulic-Driven Devices Using Metal Bellows Structure

Tohru Sasaki Naotoshi Matsumoto Yudai Fujiwara Masao Hebisawa Kenji Terabayashi Kuniaki Dohda

53. Rapid Micro-Patterning of Hybrid Copper Nano-Inks Using Selective IPL

Zachary Kockerbeck Allen Sandwell Simon Park

74. Development of a 3D Digital Image Correlation Setup for a Multiaxial Miniature Testing System

Farhan Rahman Tasnim Hassan

	Kenji Wasa	Gracious Ngaile
Time 11:00-11:30		
	Coffee Break	A COLUMN TO SA
Time 11:30-13:00		
Session 15: µEDM	Session 16: μMilling II	Session 17: μFabrication
Chair: Samuel Bigot	Chair: Paolo Parenti	Chair: André Zimmermann
Room: Tartini	Room: Largo	Room: Allegro
30. Study on Zirconium Boride Machined by	23. Methodologies for Characterization of	21. Influence of Micro Structure on Metal Flow of
Micro-EDM	Smearing Micro Geometry on Ball End Milled	Micro Forward-Backward Extrusion of 6063
	Tool Steel Surfaces	Aluminum Alloy
Mariangela Quarto		
Giuliano Bissacco	Francesco Giuseppe Biondani	Tatsuya Funazuka
Gianluca D'Urso	Giuliano Bissacco	Norio Takatsuji
Claudio Giardini	Hans Noergaard Hansen	Kuniaki Dohda
49. A Study on Improving Accuracy of Micro	36. Experimental Comparison of Micromilling	51. Effect of Carbon Microposts Integrated Onto
Probes Using Wire Electric Discharge Grinding	Pure Titanium and Ti-6Al-4V	Asymmetric Electrodes for AC Electroosmotic Pumping
Krishnaraj Vijayan	Fabio Oliveira Campos	
Mouleeswaran Senthilkumar	Anna Carla Araujo	Matias Vazquez-Pinon
Sindhumathi Ramalingam	Shiv G. Kapoor	Lawrence Kulinsky
Josko Valentincic		Marc Madou
		Sergio Martinez-Chapa
50. Effects of Electrode and Workpiece Materials	70. Drag Reduction in Lubricant-Infused Textured	
on the Sustainability of Micro-EDM Drilling	Microchannels Fabricated by Micro Milling	77. Mechanics of Oxide Skin During Micro-
Process		<b>Extrusion-Based 3D-Printing of Liquid Metals and</b>
	Reshma Yasmin Siddiquie	Alloys
Gianluca D'Urso	Anvesh Gaddam	
Giancarlo Maccarini	Amit Agrawal	Abhishek Gannarapu
Mariangela Quarto	Suhas Joshi	Bulent Arda Gozen
Chiara Ravasio	our septem	

75. Experimental Investigation of Atomized	79. Forces in Green Micromachining of	88. Fabrication of Nonplanar Microfluidics Using
Dielectric-Based Electrical Discharge Machining	Aluminum Nitride Ceramics	Sonication-Assisted Dissolution
(EDM)	THE RNATIONAL FORTER	ONALGONACA
	Recep Onler	Pin-Chuan chen
Asif Tanveer	Sundar V. Atre	Ching-Chan Chou
Soham Sanjeev Mujumdar	Burak Ozdoganlar	BICONAL PAR
Shiv G. Kapoor		EICONIN
Time 13:00-14:15		
	Lunch	
Time 14:15-15-15		
Session 18: μManufacturing II	Session 19: µMachining II	Session 20: HIMALAIA
Chair: Zuyuan Yu	Chair: Ming-Chyuan Lu	Chair: Pavel Penchev
Room: Tartini	Room: Largo	Room: Allegro
27. Development of Low-Temperature Diffusion	38. Effect of Tool Wear on Dynamic Stability in	10. Towards large area submicron surface
Bonding Process Using Plasma Activation and	High Speed Micromilling of Ti-6Al-4V	texturing by femtosecond laser irradiation of
High-Frequency Induction Heating		microparticle arrays
	Chinmay Maheshwari	
Tomomi Shiratori	Rinku Mittal	Jean-Michel Romano
Takuya Aihara	Ramesh Singh	Rajib Ahmed
Tomoaki Satoh		Antonio Garcia-Giron
Tatsuhiko Aizawa	63. Comparative Analysis of Machine Structures	Pavel Penchev
	for High Speed Micromachining	Olivier Delléa
43. Experimental Study of Micro-Groove Surface		Stefan Dimov
Using Three Dimensional Elliptical Vibration	Rushikesh Ingle	
Texturing	Rinku Mittal	33. New Ways to Nanotexture Model Polymer
	Ramesh Singh	Surface
Rendi Kurniawan		
Saood Ali	84. Experimental Study on Micro-Drilling of	Florence Dubelley
Ki Moon Park	Carbon Fiber Reinforced Plastic (CFRP)	Ali Nourdine
Jung Sang Tae	Composite Using Nano-Solid Air Spray	Julien Giboz
Тае Јо Ко	Lubrication	Sylvain Carrier
		Yannick Molméret

# 67. Process Chain for Micro-Manufacturing: A Combination of Micro-AWJ and Micro-WEDM

Francesco Modica
Vito Basile
Francesco Viganò
Francesco Arleo
Massimiliano Annoni
Irene Fassi

Jinwoo Kim Byoung Joo Kang Sang Won Lee Lionel Tenchine Bertrand Fillon Mele Mele

41. Laser Induced Ripples' Gratings for Fabrication Periodic Pattern of Diffraction Holograms

Tahseen Jwad Pavel Penchev Vahid Nasrollahi Stefan Dimov

### Time 15:15-15:45

### **Coffee Break**

### Time 15:45-17:30

Session 21: Additive manufacturing I

34. Rapid Multi-Material 3D Printing with Projection Micro-Stereolithography Using an

Chair: Kornel Ehmann

**Enclosed Printing Chamber** 

Room: Tartini

Session 22: μMachining III Chair: Burak Ozdoganlar

Room: Largo

32. Time Dependent Evolution of Metal Bonded Microgrinding Tool Topography Due to Wear

S Anandita Rakesh Mote Ramesh Singh

61. Effects of the Half Vertex Angle of Edge Serrations on the Brittle Fracture in the Glass Cutting

Takenori Ono

Session 23:  $\mu$ Handling & Assembly

Chair: Gracious Ngaile

Room: Allegro

28. Miniaturized Optical Encoder with Micro Structured Encoder Disk

André Bülau
Jonathan Seybold
Karl-Peter Fritz
Alexander Frank
Cor Scherjon
Joachim Burghartz
Andre Zimmermann

35. Clamping of Microspheres with Low Melting Metals

Daehoon Han

Jay Tobia

Nicholas Fang

Howon Lee

57. Investigation into the influence of process parameters on surface roughness of down-facing surfaces in Selective Laser Melting

**Amal Charles** 

Ahmed Elkaseer Tobias Mueller Lore Thijs Veit Hagenmeyer Steffen Scholz

# 62. Capability of Desktop 3D Printers to Produce Mezo-Micro Features for Bio Implantable Meshes

Roussi Minev Dimitar Kamarinchev Ekaterin Minev Mariana Ilieva Emil Yankov

# 81. Electrical Property Control of 3D Printed Stainless Steel 420 Structures Using Chemically Induced Sintering

Truong Do Xiaolu Huang Hawke Suen Yaozhong Zhang Tyler Bauder Haseung Chung Patrick Kwon Junghoon Yeom

93. Mechanical characterization of PLA/CNT composite scaffolds fabricated by Fused Deposition Modeling

# 65. A Comprehensive Study of Scratch Speed Effects on Ductile-Brittle Transition in Silicon

Chirag Akreja Sathyan Subbiah

87. Experimental Investigation of Cutting Force and AE Signals for Cutting Mode Transform in the Machining of Zirconium Oxide

Li-Ting Yang Ming-Chyuan Lu Shih-Ming Wang Yao-Yang Tsai Yunn-Shiuan Liao Finn Meiners

52. The Study of Particle-Particle Interaction and Assembly under the Influence of Dielectrophoretic Force Experienced between Carbon Microelectrodes

Chih-I Cheng
Jennifer Cortez
Iridian Chino Dorantes
Edgar Rodriguez
Sina Habibi Zad
Lawrence Kulinsky

83. A Product Development Approach in the Field of Micro Assembly with Emphasis on Conceptual Design

Christoph Gielisch Karl-Peter Fritz Andre Zimmermann Claudia Pagano
Lara Rebaioli
Irene Fassi

End of Day II

TENATA ICOMM<sup>2</sup>

WCMNM 2018
Portorož, Slovenia
18th - 20th September 2018

# **Thursday 20<sup>th</sup> September 2018**

### Time 9:00-10:00

Plenary Session III Chair: Stefan Dimov

Time 10:00-10:30		
	Coffee Break	A SI
Time 10:30-12:15		
Session 24: Additive manufacturing II	Session 25: Laser Processing II	
Chair: Irene Fassi	Chair: Sathyan Subbiah	
Room: Tartini	Room: Largo	
37. A Preliminary Study of Robotic Restoration	45. Numerical and Experimental Analysis of Laser	
Using Micro-Scale Laser Cladding of CPM 9V on	Surface Modification of Ti6Al4V for	
Carbon Steels	Biocompatible Applications	
Sachin Alya	Nakul Ghate	
Bhargavi Ankamreddy	Amber Shrivastava	
Ramesh Singh		
- //	54. Microfabrication Techniques Using a	
42. Surface Finish of AM parts using Plasma	Femtosecond Laser for Fabrication of High	
electrolytic Polishing	Precision Optical Components	
Henning Zeidler	Hang-Eun Joe	
Falko Böttger-Hiller	Kaveh Nazeri	
	Yonghyun Cho	
58. Digital Detection and Correction of Errors in	Farid Ahmed	
As-built Parts: a Step Towards Automated	Martin Byung-Guk Jun	
Quality Control of Additive Manufacturing		
	56. Impact on Cells Viability of Laser Surface	
Ahmed Elkaseer	Modification of Rare Earth Containing	
Tobias Mueller	Magnesium Alloy through Simulated Body Fluid	
Steffen Scholz	our september 20.	
	Indira Khadka	

69. Using 3D Metal Printing and Micro Milling Processes to Manufacture Structures with Pyramid Features

Yin Chuang X. B. Wang Jack Y. C. Lin

78. Effect of DC Voltage Polarity and AC Fields on Near-Field Electrospinning

Nicolas Martinez-Prieto Jian Cao Kornel Ehmann Zhongke Wang Hongyu Zheng Sylvie Castagne

73. Enhancement of Tribological Properties of Stainless Steel 904L by Laser Surface Nano-Texturing

Hasnaa Meliani Michael Fontaine Mohamed Assoul Guy Monteil Takashi Matsumura



Time 12:15-14:00

Lunch

**End of WCMNM 2018** 

# WCMNM 2018 Portorož, Slovenia 18th - 20th September 2018