World Congress on Micro and Nano Manufacturing

Congress Chair

Joško Valentinčič, University of Ljubljana, Slovenia

Congress Co-Chairs

Stefan Dimov, *University of Birmingham, UK*Martin Byung-Guk Jun, *Purdue University, USA*Kuniaki Dohda, *Northwestern University, USA*

Congress Programme

Remisens Hotel Metropol, Portorož, Slovenia 18th – 20th September 2018

Tuesday 18th September 2018

Time 8:00-9:00

Registration

Time 9:00-9:30

Opening & Welcome Speeches

- WCMNM 2018 Chair, Professor Joško Valentinčič, University of Ljubljana, Slovenia
- University of Ljubljana Mechanical Engineering Dean, Prof. Kalin Mitjan, Slovenia
- WCMNM 2018 Co-Chair, Professor Martin Byung-Guk Jun, Purdue University, USA
- WCMNM 2018 Co-Chair, Professor Kuniaki Dohda, Northwestern University, USA

Time 9:30-10:30

Plenary Session I

Chair: Joško Valentinčič

Invited talk: "3D Printing of Complex Micro- and Nano-Optics", Professor Harald Giessen, University of Stuttgart

Time 10:30-11:30

 Session 1: μMilling I
 Session 2: μInjection Molding
 Session 3: Nanotech

 Chair: Shiv Kapoor
 Chair: Giuliano Bissacco
 Chair: Simon Park

 Room: Tartini
 Room: Largo
 Room: Allegro

 24. Wear Mechanism of Tungsten Carbide Tool in Flood Cooling for Titanium Alloy and Cryogenic
 5. Challenges in the Fabrication of Microstructured Polymer Optics
 20. Study on Structured Polymer Optics

Flood Cooling for Titanium Alloy and Cryogenic with Nano-Enhanced MQL Machining

Gi-Dong Yang

Dong Yoon Lee Seok-Woo Lee Patrick Kwon Kyung-Hee Park

59. Micro Inclined Hole Machining on Thin Wire

Takashi Matsumura Masaki Serizawa Marcel Roeder Peter Schilling Karl-Peter Fritz Thomas Guenther Andre Zimmermann

26. Effect and Modeling of Ultrasound-Assisted Ejection in Micro Injection Molding

Giovanni Lucchetta Davide Masato Marco Sorgato Nicola Milan 20. Study on Structure and Optimization of Hybrid Silica Particles on Chemical Mechanical Polishing of Sapphire

Natthaphon Bun-Athuek
Hiroko Takazaki
Takuo Yasunaga
Yutaka Yoshimoto
Panart Khajornrungruang
Keisuke Suzuki

55. Pulsed Light Sintering of Silver Nanowires on Polycarbonate for Transparent Conductive Electrodes

Michael Dexter

91. Micromachinability of Biodissolvable Carboxymethyl Cellulose (CMC)

Toygun Cetinkaya Ant Yucesoy Burak Ozdoganlar 46. Effect of Laser-Induced Periodic Surface Structures on Wall Slip of Polypropylene in Thin-Wall Injection Molding

Davide Masato Marco Sorgato Afif Batal Stefan Dimov Giovanni Lucchetta Zhongwei Gao Chih-hung Chang Rajiv Malhotra

86. Long-term hydrophilicity of TiO2 nanotubes induced by oxygen plasma treatment

Metka Benčina Ita Junkar Tomaž Lampe Matic Resnik Matjaž Valant Veronika Kralj Iglič Miran Mozetič Aleš Iglič

Time 11:30-12:00

Coffee Break

Time 12:00-13:00

Session 4: μManufacturing I Chair: Lawrence Kulinsky

Room: Tartini

3. Influence of the Planetary Movement of Tool on the Aspect Ratio of Micro Holes Machined by Micro-USM

Senwang Lei Zuyuan Yu Kai Zhou Jianzhong Li Renke Kang Session 5: Surface Functionalization I (UKIERI)

Chair: Suhas Joshi Room: Largo

16. Combined Surface Hardening and Laser Patterning for Producing Wear Resistant Hydrophobic Surfaces

Antonio Garcia-Giron

J.M. Romano

Y. Liang

B. Dashtbozorg

H. Dong

P. Penchev

S. Dimov

7. Fine Micro-Fabrication of Stainless Steel Nozzle Array by Plasma Printing

Tatsuhiko Aizawa Kenji Wasa

19. Deburring of the Holes on CFRP Using the Electron Beam Irradiation

Jisoo Kim Hyung Wook Park 22. A Preliminary Investigation of the Chip Formation Mechanism and Cutting Force Signatures in Orthogonal Micromachining of Bulk Metallic Glass (BMG)

Nilanjan Banerjee Karuna Dhale Rinku Mittal Ramesh Singh

89. Response of Saos-2 Osteoblast-Like Cells to Nanosecond, Femtosecond Pulsed Laser Surface Texturing and Hydroxyapatite Coating on CoCrMo Alloy Surfaces

Afif Batal Rachel Sammons Stefan Dimov

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Time 13:00-14:15

Lunch

Time 14:15-15-15

Session 6: Surface Functionalization II

Chair: Tatsuhiko Aizawa

Room: Tartini

64. Surface Micro Texturing through Wire Mask-Assisted Rolling for Anti-Friction Applications

Ashwin Prabhakaran Anvesh Gaddam Amit Agrawal Suhas Joshi **Session 7:** Laser Processing I **Chair:** Sylvie Castagne

Room: Largo

9. Triangular self-organized surface textures produced by femtosecond laser irradiation on stainless steel and titanium alloy

Jean-Michel Romano Antonio Garcia-Giron Pavel Penchev Stefan Dimov Session 8: Microman I

Chair: Massimiliano Annoni

Room: Allegro

17. Evaluation of an Improved Micro Milling Strategy for the Generation of Tool Steel Micro Features with Optical Functionality

Dongya Li Ali Davoudinejad Yang Zhang Guido Tosello

66. Autonomously Generating Nano-Micro	15. Effects of Focusing Lenses and Laser Fluence	71. Near Real Time Milling Stability Indicator		
Textured Ultra Flat Smooth Surfaces by Applying	in Drilling High Aspect Ratio Micro Holes	101 (00)		
Molecular Beam Epitaxy with Helicon Sputtering	TOTAL FORTAL	Shashwat Kushwaha		
Molecular Beam Source for Nanoimprint Die	Vahid Nasrollahi	Benjamin Gorissen		
	Pavel Penchev	Jun Qian		
Akira Kakuta	Stefan Dimov	Dominiek Reynaerts		
Maruta Shuhei	kyunghan kim	FICONIN		
		92. Micromilling of Metallic Feedstock Produced		
90. Surface Nanostructuring of TiN Coated	85. Finishing of Titanium ALM parts by laser	by Extrusion Additive Manufacturing		
Microstructured Mold, Application to a	ablation			
Biodiagnostic Platform	S GOLD VION VIOLES	Sandeep Kuriakose		
Occasion	Petko Petkov	Paolo Parenti		
Nicolas Blondiaux	Pavel Penchev	Salvatore Cataldo		
Raphaël Pugin	Franck Lacan	Massimiliano Annoni		
37/	Samuel Bigot			
Time 15:15-15:45				
	Coffee Break			
Time 15:45-17:30				
Session 9: μMachining I	Session 10: Modeling & Simulation I	Session 11: Microman II		
Chair: Takashi Matsumura	Chair: Roussi Minev	Chair: Matteo Calaon		
Room: Tartini	Room: Largo	Room: Allegro		
13. Improving the Surface Quality of Additive	4. The Cutting Force Simulation in Laser Assisted	8. Prediction of shrinkage and warpage effects of		
Manufactured Metal Parts by Ultrasonic	Milling of Inconel 718	a micro component via injection molding process		
Vibration-Assisted Burnishing		simulation		
	Tsungpin Hung			
Akinori Teramachi	Yu-Ting Lu	Antonio Luca		
Jiwang Yan	Zhipeng Pan	Henrik Siesenis		
	Yixuan Feng	Oltmann Riemer		
29. Experimental Study on Hole Quality of	Steven Y. Liang	0040		
Carbon Fiber Reinforced Plastics During Micro-	lith Sentem	18. On the Applicability of Micro-Injection		
Hole Drilling Process	48. Investigation on Staggered Herringbone	Moulding Simulations to Multivariate Integrated		
	Micromixer Design Suitable for µEDM Milling	Process/product Optimization		

Jaewoo Seo Hyung Wook Park

44. AFM Tip-Based Cutting of Grooves on Permalloy Nanowires for Controlling the Motion of Magnetic Domain Walls

Josh Jones Emmanuel Brousseau Dan Read

76. Experimental Investigation of Bubble-Mixed Cutting Fluid Delivery for Micro-Deep-Hole Drilling

Chi-Ting Lee Soham Sanjeev Mujumdar Shiv G. Kapoor Izidor Sabotin Gianluca Tristo Andrej Lebar Marko Jerman Miha Prijatelj Josko Valentincic

72. The Geometrical Predictions of the 3D Milling Process for Carbon Fiber Reinforced Polymer (CFRP) Machining

Kyeongeun Song
Xingyu Fu
Dong Min Kim
Gyuho Kim
Jung Soo Nam
Tae-Gon Kim
Hyo-young Kim
Seok-Woo Lee
Byung-Kwon Min
Martin Byung-Guk Jun

80. Radial Throw in Micromilling: The Effects on Surface Location Error, Sidewall Surface Roughness and Uncut Chip Thickness

Sudhanshu Nahata Recep Onler Burak Ozdoganlar Federico Baruffi Matteo Calaon Guido Tosello René Elsborg

31. Characterisation of Zirconia-Based Ceramics after Micro-Grinding

Pablo Fook Oltmann Riemer

94. Simulation Study of Dynamic Behaviour of Water Droplet on Laser Machined Surface

Yukui Cai Xichun Luo

End of Day I

Wednesday 19th September 2018

Time 9:00-10:00

Plenary Session II

Chair: Martin Byung-Guk Jun

Invited talk: "3D Printed Graphene-based Structures for Sensor Applications", Professor Ehsan Toyserkani, University of Waterloo

Time 10:00-11:00

Session 12: Modeling & Simulation II

Chair: Kuniaki Dohda Room: Allegro

2. Verification of the Accuracy of FE-Models in Bulk-Forming of Micropins from Sheet Metal

Martin Kraus Thomas Hufnagel Marion Merklein

14. Predictive Cutting Force Modeling for Cryogenic Machining Process Considering Micro-Structural Analysis of Ti-6Al-4V Alloy

Do Young Kim Dong Min Kim Hyung Wook Park

40. FEM Modeling of Micro-Extrusion of Square Section from AI 6063 round Bar Using Cosine Die Profile

Kalipada Maity

Session 13: Surface Engineering

Chair: Ramesh Singh

Room: Largo

11. Large-Area Electron Beam Melting: Frequency Analysis and Critical Frequency Prediction

Brodan Richter Frank Pfefferkorn

12. Stress Relaxation Behavior of Cavitation Processed Low Alloy Steel

Kumiko Tanaka Bin Shinohara Yudai Kitano Daichi Shimonishi Daisuke Nakagawa Masataka Ijiri Toshihiko Yoshimura

47. Low Temperature Plasma Nitriding of Mini-/micro-Tools and Parts

Tatsuhiko Aizawa Hiroshi Morita Session 14: Sensors & Systems

Chair: Steffen Scholz **Room:** Allegro

6. Development of Hydraulic-Driven Devices Using Metal Bellows Structure

Tohru Sasaki Naotoshi Matsumoto Yudai Fujiwara Masao Hebisawa Kenji Terabayashi Kuniaki Dohda

53. Rapid Micro-Patterning of Hybrid Copper Nano-Inks Using Selective IPL

Zachary Kockerbeck Allen Sandwell Simon Park

74. Development of a 3D Digital Image Correlation Setup for a Multiaxial Miniature Testing System

Farhan Rahman Tasnim Hassan

	Kenji Wasa	Gracious Ngaile
Time 11:00-11:30		
	Coffee Break	A COLUMN AND A COL
Time 11:30-13:00		
Session 15: µEDM	Session 16: μMilling II	Session 17: μFabrication
Chair: Samuel Bigot	Chair: Paolo Parenti	Chair: André Zimmermann
Room: Tartini	Room: Largo	Room: Allegro
30. Study on Zirconium Boride Machined by	23. Methodologies for Characterization of	21. Influence of Micro Structure on Metal Flow of
Micro-EDM	Smearing Micro Geometry on Ball End Milled	Micro Forward-Backward Extrusion of 6063
	Tool Steel Surfaces	Aluminum Alloy
Mariangela Quarto		
Giuliano Bissacco	Francesco Giuseppe Biondani	Tatsuya Funazuka
Gianluca D'Urso	Giuliano Bissacco	Norio Takatsuji
Claudio Giardini	Hans Noergaard Hansen	Kuniaki Dohda
49. A Study on Improving Accuracy of Micro	36. Experimental Comparison of Micromilling	51. Effect of Carbon Microposts Integrated Onto
Probes Using Wire Electric Discharge Grinding	Pure Titanium and Ti-6Al-4V	Asymmetric Electrodes for AC Electroosmotic Pumping
Krishnaraj Vijayan	Fabio Oliveira Campos	
Mouleeswaran Senthilkumar	Anna Carla Araujo	Matias Vazquez-Pinon
Sindhumathi Ramalingam	Shiv G. Kapoor	Lawrence Kulinsky
Josko Valentincic		Marc Madou
		Sergio Martinez-Chapa
50. Effects of Electrode and Workpiece Materials	70. Drag Reduction in Lubricant-Infused Textured	
on the Sustainability of Micro-EDM Drilling	Microchannels Fabricated by Micro Milling	77. Mechanics of Oxide Skin During Micro-
Process		Extrusion-Based 3D-Printing of Liquid Metals and
	Reshma Yasmin Siddiquie	Alloys
Gianluca D'Urso	Anvesh Gaddam	
Giancarlo Maccarini	Amit Agrawal	Abhishek Gannarapu
Mariangela Quarto	Suhas Joshi	Bulent Arda Gozen
Chiara Ravasio	our septem	

75. Experimental Investigation of Atomized	79. Forces in Green Micromachining of	88. Fabrication of Nonplanar Microfluidics Using
Dielectric-Based Electrical Discharge Machining	Aluminum Nitride Ceramics	Sonication-Assisted Dissolution
(EDM)	THE ROLL OF THE PARTY OF THE PA	ONALGONACA
	Recep Onler	Pin-Chuan chen
Asif Tanveer	Sundar V. Atre	Ching-Chan Chou
Soham Sanjeev Mujumdar	Burak Ozdoganlar	BICONAL PAR
Shiv G. Kapoor		EICONIN
Time 13:00-14:15		
	Lunch	
Time 14:15-15-15		
Session 18: μManufacturing II	Session 19: μMachining II	Session 20: HIMALAIA
Chair: Zuyuan Yu	Chair: Ming-Chyuan Lu	Chair: Pavel Penchev
Room: Tartini	Room: Largo	Room: Allegro
27. Development of Low-Temperature Diffusion	38. Effect of Tool Wear on Dynamic Stability in	10. Towards large area submicron surface
Bonding Process Using Plasma Activation and	High Speed Micromilling of Ti-6Al-4V	texturing by femtosecond laser irradiation of
High-Frequency Induction Heating		microparticle arrays
	Chinmay Maheshwari	
Tomomi Shiratori	Rinku Mittal	Jean-Michel Romano
Takuya Aihara	Ramesh Singh	Rajib Ahmed
Tomoaki Satoh		Antonio Garcia-Giron
Tatsuhiko Aizawa	63. Comparative Analysis of Machine Structures	Pavel Penchev
	for High Speed Micromachining	Olivier Delléa
43. Experimental Study of Micro-Groove Surface		Stefan Dimov
Using Three Dimensional Elliptical Vibration	Rushikesh Ingle	
Texturing	Rinku Mittal	33. New Ways to Nanotexture Model Polymer
	Ramesh Singh	Surface
Rendi Kurniawan		
Saood Ali	84. Experimental Study on Micro-Drilling of	Florence Dubelley
Ki Moon Park	Carbon Fiber Reinforced Plastic (CFRP)	Ali Nourdine
Jung Sang Tae	Composite Using Nano-Solid Air Spray	Julien Giboz
Тае Јо Ко	Lubrication	Sylvain Carrier
		Yannick Molméret

67. Process Chain for Micro-Manufacturing: A **Combination of Micro-AWJ and Micro-WEDM**

Francesco Modica Vito Basile Francesco Viganò Francesco Arleo Massimiliano Annoni Irene Fassi

Jinwoo Kim Byoung Joo Kang Sang Won Lee

Lionel Tenchine Bertrand Fillon Mele Mele

41. Laser Induced Ripples' Gratings for **Fabrication Periodic Pattern of Diffraction Holograms**

Tahseen Jwad Pavel Penchev Vahid Nasrollahi Stefan Dimov

Time 15:15-15:45

Coffee Break

Time 15:45-17:30

Session 21: Additive manufacturing I

Chair: Kornel Ehmann

Room: Tartini

Session 22: µMachining III Chair: Burak Ozdoganlar

Room: Largo

34. Rapid Multi-Material 3D Printing with **Projection Micro-Stereolithography Using an Enclosed Printing Chamber**

Daehoon Han Jay Tobia Nicholas Fang Howon Lee

57. Investigation into the influence of process parameters on surface roughness of down-facing surfaces in Selective Laser Melting

Amal Charles

32. Time Dependent Evolution of Metal Bonded Microgrinding Tool Topography Due to Wear

S Anandita Rakesh Mote Ramesh Singh

61. Effects of the Half Vertex Angle of Edge Serrations on the Brittle Fracture in the Glass Cutting

Takenori Ono

Session 23: µHandling & Assembly

Chair: Gracious Ngaile

Room: Allegro

28. Miniaturized Optical Encoder with Micro **Structured Encoder Disk**

André Bülau Jonathan Seybold Karl-Peter Fritz Alexander Frank Cor Scherjon Joachim Burghartz Andre Zimmermann

35. Clamping of Microspheres with Low Melting Metals

Ahmed Elkaseer Tobias Mueller Lore Thijs Veit Hagenmeyer Steffen Scholz

62. Capability of Desktop 3D Printers to Produce Mezo-Micro Features for Bio Implantable Meshes

Roussi Minev Dimitar Kamarinchev Ekaterin Minev Mariana Ilieva Emil Yankov

81. Electrical Property Control of 3D Printed Stainless Steel 420 Structures Using Chemically Induced Sintering

Truong Do Xiaolu Huang Hawke Suen Yaozhong Zhang Tyler Bauder Haseung Chung Patrick Kwon Junghoon Yeom

93. Mechanical characterization of PLA/CNT composite scaffolds fabricated by Fused Deposition Modeling

65. A Comprehensive Study of Scratch Speed Effects on Ductile-Brittle Transition in Silicon

Chirag Akreja Sathyan Subbiah

87. Experimental Investigation of Cutting Force and AE Signals for Cutting Mode Transform in the Machining of Zirconium Oxide

Li-Ting Yang Ming-Chyuan Lu Shih-Ming Wang Finn Meiners

52. The Study of Particle-Particle Interaction and Assembly under the Influence of Dielectrophoretic Force Experienced between Carbon Microelectrodes

Chih-I Cheng
Jennifer Cortez
Iridian Chino Dorantes
Edgar Rodriguez
Sina Habibi Zad
Lawrence Kulinsky

83. A Product Development Approach in the Field of Micro Assembly with Emphasis on Conceptual Design

Christoph Gielisch Karl-Peter Fritz Andre Zimmermann Claudia Pagano
Lara Rebaioli
Irene Fassi

End of Day II

TENATA ICOMM²

WCMNM 2018
Portorož, Slovenia
18th - 20th September 2018

Thursday 20th September 2018

Time 9:00-10:00

Plenary Session III Chair: Stefan Dimov

Time 10:00-10:30		
	Coffee Break	BICONINE
Time 10:30-12:15		
Session 24: Additive manufacturing II	Session 25: Laser Processing II	
Chair: Irene Fassi	Chair: Sathyan Subbiah	
Room: Tartini	Room: Largo	
37. A Preliminary Study of Robotic Restoration	45. Numerical and Experimental Analysis of Laser	
Using Micro-Scale Laser Cladding of CPM 9V on	Surface Modification of Ti6Al4V for	
Carbon Steels	Biocompatible Applications	
Sachin Alya	Nakul Ghate	
Bhargavi Ankamreddy	Amber Shrivastava	
Ramesh Singh		
- //	54. Microfabrication Techniques Using a	
42. Surface Finish of AM parts using Plasma	Femtosecond Laser for Fabrication of High	
electrolytic Polishing	Precision Optical Components	
Henning Zeidler	Hang-Eun Joe	
Falko Böttger-Hiller	Kaveh Nazeri	
	Yonghyun Cho	
58. Digital Detection and Correction of Errors in	Farid Ahmed	
As-built Parts: a Step Towards Automated	Martin Byung-Guk Jun	
Quality Control of Additive Manufacturing		
	56. Impact on Cells Viability of Laser Surface	
Ahmed Elkaseer	Modification of Rare Earth Containing	
Tobias Mueller Steffen Scholz	Magnesium Alloy through Simulated Body Fluid	
	Indira Khadka	

69. Using 3D Metal Printing and Micro Milling Processes to Manufacture Structures with Pyramid Features

Zhongke Wang Hongyu Zheng Sylvie Castagne

Yin Chuang X. B. Wang Jack Y. C. Lin 73. Enhancement of Tribological Properties of Stainless Steel 904L by Laser Surface Nano-Texturing

78. Effect of DC Voltage Polarity and AC Fields on Near-Field Electrospinning

Hasnaa Meliani Michael Fontaine Mohamed Assoul Guy Monteil Takashi Matsumura

Nicolas Martinez-Prieto Jian Cao Kornel Ehmann

Time 12:15-14:00

Lunch

End of WCMNM 2018

