## 4M/ICOMM2015 Schedule



Monday March 30	2015
18:15-21:00	Welcome Party and Guided Tour (all welcome)
16:15-21:00	Castello Sforzesco, Piazza Castello

Tuesday March 3 Assolombarda Co		ntre										
08:30-09:00				Registration								
09:00-09:20		Plenary										
09:20-10:20		Key Note  Professor Christian Hopmann  Process development for the production of plastic parts with micro features										
10:20-10:50			<del>-</del>	Coffee break								
	Track 1 (S	ala A)	Track 2 (Sa	ala B)	Track 3 (S	ala C)						
	Micro EDN	l process performance	Micro Mac	hining Process Performance	Metal For	ning I						
	Chair	G Maccarini, University of Bergamo, Italy	Chair	Simon Park, University of Calgary, Canada	Chair	Jian Cao, Northwesern University, US						
	004	Comparison EDM / Dry-EDM in microdrilling process Cristina Merla, Giancarlo Maccarini, Gianluca D'Urso and Chiara Ravasio <i>University of Bergamo</i> Anthony Surleraux <i>Cardiff University</i>	033	Test for evaluating the performance of micro milling processes Aldo Attanasio, Alessandro Garbellini and Elisabetta Ceretti <i>University of Brescia</i> Claudio Giardini <i>University of Bergamo</i>	052	Dynamic Model of One-Dimensional Piezoelectric Actuators in Micro-forming Peng Hu, Tegoeh Tjahjowidodo, Sylvie Castagne Nanyang Technological University						
10:50-12:50	005	Micro-EDM-milling and -sinking combined approach for the fabrication of micro-components  Francesco Modica, Valeria Marrocco, Vito Basile and Irene Fassi, ITIA CNR	034	Analysing machining errors resulting from a micromilling process using CT measurement and process simulation Petra Kersting, Sven Odendah, Tobias Siebrecht, Eugen Krebs, TU Dortmund University Simone Carmignato, Filippo Zanini, University of Padova	053	Effect of tribological condition on forming minute parts by micro-meso extrusion of A6063 alloy  N. Takatsuji, University of Toyama, K. Dohda, Northwestern University, T. Funazuka University of Toyama						
	006	Influence on Pulse Width on Micro Electrical Discharge Machining of Non- Conductive Silicon Carbide Florian Zeller, Nirdesh Ojha, Claas Müller, Holger Reinecke, <i>University of Freiburg</i>	035	Machining Error in Micro Dimple Milling Takashi Matsumura, Yuji Musha, Mechanical Engineering, Tokyo Denki University	054	Replication of prismatic microstructures by electromagnetic embossing Lasse Langstädtler, Arne Bloem, Christian Schenck, Bernd Kuhfuss University of Bremen Lars Schönemann University of Bremen						
	Evaluation of the Mechanical Properties of Non-Conductive Ceramics Machined with EDM using AE  Nirdesh Ojha, Florian Zeller, Claas Müller, Holger Reinecke University of Freiburg		041	Machinability on Micro-End Milling Process of Ti-6Al-4V with Nanofluid Minimum Quantity Lubrication Using Hexagonal Boron Nitride Particle Dae Hoon Kim, Pil-Ho Lee, Jung Sub Kim and Sang Won Lee Sungkyunkwan University	055	Influence of lubricant viscosity on punch force in strip drawing test Hendrik Tetzel Annika Bohlen BIAS - Bremer Institut für angewandte Strahltechnik Frank Vollertsen BIAS - Bremer Institut für angewandte Strahltechnik and University of Bremen						

10:50-12:50	008	Experimental Investigation of the Effect of Dielectric Conductivity on Characteristics of Micro-EDM Process  Soham S. Mujumdar, Shiv G. Kapoor, University of Illinois at Urbana Champaign, USA  Davide Curreli University of Illinois at Urbana Champaign, USA	043	An Experimental Study on Micro Milling of PZT deposited Si wafer Ken-Han Chen, Ming-Chyuan Lu, Yao-Yang Tsai, Chia-Che Wu and Kuan-Ming Li National Taiwan University	056	Experimental Study of a Microforging Process of Parallel Ribs from Metal Strip Tommaso Stellin, Marion Merklein and Ulf Engel Institute of Manufacturing Technology, Friedrich- Alexander-Universität Erlangen-Nürnberg (FAU)
10.30 11.30	009	Improvements in debris flushing in micro-electric discharge machining using atomized dielectric spray  Arvind Pattabhiraman, Deepak Marla and Shiv Kapoor University of Illinois at Urbana-Champaign, Urbana, USA	038	Rapid and Autonomous Optical Characterization of Tool Diameter and Cutting Edge Radius on Micro End Mills William Jen, Mechanical Frank E. Pfefferkorn and Justin D. Morrow University of Wisconsin Nicola J. Ferrier University of Chicago	057	Dimensional accuracy and deformation behaviors in meso-scaled progressive forming of two-level flanged parts M.W. Fu B. Meng C.M. Fu The Hong Kong Polytechnic University
12:50-14:00				Lunch		
	Track 5 (S Laser Mic	ala A) ro Processing I	Track 2 (S Micro Mac	ala B) hining Modelling and Simulation	Track 3 (S Metal for	
	Chair	Iban Quintana, IK4 - TEKNIKER, Spain	Chair	Shiv Kapoor, University of Illinois, USA	Chair	Yannis Korkolis, University of New Hampshire, US
	083	Analysis of Shape Geometry of Micro-Channels Fabricated by Laser Milling Sabina Campanelli, Nicola Contuzzi, Fulvio Lavecchia, Gianluca Percoco, <i>Politecnico di Bari</i>		Force Modelling in micro-milling of hardened tool steel R. Piquard, A. Gilbin, S. Thibaud, M. Fontaine, FEMTO-ST	058	Microstructure change by micro metal forming of sheet iron  Motoki Terano, Yuji Hirosawa, Masahiko Yoshino, Tokyo Institute of Technology  Shiro Torizuka, Department of Materials Science and Chemistry University of Hyogo
	084	Manufacture of Micro-Hole Array for Planar Porous Aerostatic Bearing with Dual Restrictive Layer Using Picosecond Laser Yu-Ting Lyu, Kuo-Yu Chien, Fu-Chuan Hsu, Hsin-Chung Li Metal Industries Research & Development Centre (MIRDC) Tien-Ching Chen GeniRay Technology Corporation	023	A Predictive Model for Thin Plate Deformation in Surface Milling Jiunn-Jyh J. Wang and Chieh-Cheng Lin, National Cheng Kung University, Tainan	059	Elastic-plastic damage behavior identification in micro scale length from instrumented micro-single point incremental forming Ramzi Ben Hmida, FEMTO-ST Institute, Besançon, France. Fabrice Richard, Université de Franche-Comté, Sébastien Thibaud, Pierrick Malécot, ENSMM
14:00-15:40	085	Single step generation of microstructured hydrophobic Aluminium surface by ns laser R. Jagdheesh, J.J. García-Ballesteros and J.L. Ocaña <i>Politécnica de Madrid</i>	024	Cutting force prediction in micro orthogonal cutting by an analytical-numerical coupled model  A. Afsharhanaei, L. Rebaioli, P. Parenti, M. Annoni Politecnico di Milano	060	Scalability of Conventional Tube Hydroforming Processes from Macro to Micro/Meso James Lowrie and Gracious Ngaile North Carolin State University
	086	Improving the flexibility of micro injection moulding by exploiting fs-laser micro milling to realize mould inserts with complex 3D microfeatures  G.Trotta I. Fassi ITIA CNR, Institute of Industrial Technology and Automation  A. Ancona FN CNR, Institute for Photonics and Nanotechnologies  A.Volpe & F.Di Niso IFN CNR, Institute for Photonics and Nanotechnologies, National Research Council, Bari; & University of Bari		Performance of micro end milling force prediction on Aluminum 6061-T6 with 3D FE simulation  A. Davoudinejad, P. Parenti, L. Rebaioli, M. Annoni, <i>Politecnico di Milano, Italy</i>	061	Improved Tool Performance in Microblanking of Thin Metal Foils Through Defined Cutting Edge Modification of Silicon Punches  Sven Hildering, Ulf Engel and Marion Merklein Institute of Manufacturing Technology, Friedrich Alexander-Universität Erlangen-Nürnberg (FAU)
	087	Improving laser microcutting quality of AZ31 Mg alloy by submerged cutting for manufacturing of biodegradable stents Ali Gökhan Demir Barbara Previtali Politecnico di Milano	026	Multiscale Analysis of Nano-Scale Elliptical Vibration Cutting via Molecular Dynamics Simulations Lin Zhang, Li Zhang, and Ping Guo The Chinese University of Hong Kong	062	Investigation of Inhomogeneous Deformation Behavior of Pure Copper Foilin Micro Deep Drawing Dong Xianghuai, Zhou Xionghui National Shanghai Jiao Tong University Zhang Haiming Max-Planck-Institut für Eisenforschung

15:40-16:00	Coffee break											
	Track 5 (S Laser Mic	iala A) ro Processing II	Track 7 (Sa Additive M	ala B) lanufacturing (5)	Track 10 ( Materials	•						
	Chair	José L. Ocaña, Technical University of Madrid, Spain	Chair	Lawrence Kulinsky, University of California-Irvine	Chair	Kuniaki Dohda, Northwestern University, USA						
	088	Microstructure of S7 Tool Steel after Pulsed Laser Micro Polishing Qinghua Wang, Mechanical Engineering Department, University of Wisconsin Justin D. Morrow, Frank E. Pfefferkorn, Materials Science Program, University of Wisconsin	An Electrokinetically-Driven Microfabrication Process for Additive Manufacturing Applications Victor Perez-Gonzalez, Matias Vazquez-Piñon Sergio Martinez-Chapa Sensors and Devices Group, School of Engineering and Sciences, Tecnologico de Monterrey Vinh Ho, Lawrence Kulinsky University of California Irvine	130	Characterization analysis according to the filler metal types and the diffusion bonding copula shape conditions on the cemented carbide  Bawi Jeong and Jeongwoo Park Chosun University							
16:00-17:40	089	Laser Polishing of Metallic Freeform Surfaces Judith Kumstel, John Flemmer Fraunhofer Institute for Laser Technology André Temmler RWTH Aachen University, Chair for Laser Technology	105	Aerosol Jet printed PEDOT:PSS strain gauges on FDM Printed substrates Frederik Vogeler Joren De Cuyper Eleonora Ferraris KU Leuven	131	Microstructure Characterization of Ductile Cast Iron and its Phase Properties Detection Surendra Sujakhu and Sylvie Castagne Nanyar Technological University Muhammad Taureza, Singapore Institute of Manufacturing Technology						
10.00-17.40	O90  Effects of Initial Surface Texture on Pulsed Laser Micro Polishing of S7 Tool Steel Qinghua Wang, Justin D. Morrow; Neil A. Duffie, Frank E. Pfefferkorn, University of Wisconsin-Madison  The Modern Concept Of Microsensors/ Microsystems Integration At Wafer Level By High Accuracy Micromanufacturing Processes D. Ulieru, Oana Maria Ulieru, Xavi Vila, A.Topor, SITEX 45 SRL		106	Study on Plasma of Micro-forming Fields Activated Sintering Technology Gang Yang, Yi Yang,, Deqiang Yin, Mingxia Wu, Kunlan Huang School of Manufacturing Science and Engineering, Sichuan University Yi Qin University of Strathclyde	132	Quantitative measurements of plasticity confined Cu thin films with a micro-pillar protocol Yang Mu and Wen Jin Meng Louisiana State University						
			107	Numerical Simulation of 3D Additive Manufacturing Process Kentaro Taki Kanazawa University Hiroshi Ito Yamagata University	133	Custom testing machine for biaxial loading of microtubes  Peter Ripley and Yannis Korkolis University of New Hampshire						
	092	Design of Terahertz Waveguide Filters For Hybrid Manufacturing Based On CNC Milling and Laser Micro-Machining Xiaobang Shang, Michael J. Lancaster, Pavel Penchev, Stefan Dimov, The University of Birmingham		Analysis of Balling Phenomenon in Micro Direct Laser Metal Deposition Federico Mazzucato, Paolo F. Bariani <i>University</i> of Padua	081	Effect of Manufacturing Conditions on the Mechanical and Corrosion Behavior o Micro-textured AZ91D Prepared by Powd Metallurgy Aydin Tahmasebifar, Said Kayhan and Zafer Ev Middle East Tech Univ Muammer Koc HBKU / Ist Sehir Univ						
19:30-23:00			1	Gala Dinner Palazzo delle Stelline								

Wednesday Apr Politecnico di M	
8:30 - 9:00	Registration
9:00 - 9:20	Plenary
	Key Note
9:20 - 10:20	Professor Fengzhou Fang
	Nanomanufacturing: perspectives and applications

10:20 - 10:50			Coffee Break (poster sessions)							
		(Sala A) DM process performance II		(Sala B) Jachining Dynamics		(Sala C) njection Moulding I	Track 9 Surface	(Sala D) Treatment and Texturing I		
	Chair	Kamlakar Rajurkar, University of Nebraska-Lincoln, USA	Chair	Anna Araujo, Federal University of Rio de Janeiro, Brazil	Chair	Hiroshi Ito, Yamagata University, Japan	Chair	Ping Guo, Chinese University of Hong Kong, Hong Kong		
	010	Batch mode die-sinking micro- electro-discharge machining of stainless steel using DRIE bulk tungsten electrode Xian Chen, Lu Song and Jing Chen Peking University	027	Chatter Stability Improvement in Micro Milling with Axial Vibrations Chaneel I. Park and Simon S. Park University of Calgary Paolo Parenti and Massimiliano Annoni Politecnico di Milano	063	Prototyping polymer microfluidics using a flexible injection mould: case studies of using various microstructured tools  Nan Zhang, Richard Byrne and Michael Gilchrist University College Dublin	113	Distributed Plasma Nitriding Systems for Surface Treatment of Miniature Functional Products Tatsuhiko Aizawa Shibaura Institute of Technology Yoshio Sugita YS-Eletric Industry, Co. Ltd.		
	011	A Study to Improve Shape Accuracy of the Hole Drilled by Micro EDM Yunn-Shiuan Liao and Chang-Sheng Lin National Taiwan University	028	Effect of Lubrication on Dynamic Instability in High-Speed Micromilling of Ti-6Al-4V Rinku Mittal, Kundan Singh and Ramesh kumar Singh Indian Institute of Technology, Mumbai	064	Effect of vacuum venting process on replication of nano/micro-features in microinjection molding: Quantitative and qualitative analysis Seong Ying Choi, Nan Zhang,Garreth Dunne, J.P. Toner and Michael Gilchrist niversity College Dublin	114	Plasma Nitriding Assisted Micro-Texturing into Martensitic Stainless Steel Molds for Injection Molding Tatsuhiko Aizawa Shibaura Institute of Technology Testuya Yamaguchi Sanko-Light Industry, Co. Ltd.		
10:50 - 12:50	012	Fabrication of an Insulated Micro Spherical Tool by Using Electrophoretic Deposition and Electrical Discharge Machining Jung-Chou Hung and Jia-Jin Li Feng Chia University Zhi-Wen Fan and Yao-Guang Yang Metal Industries Research & Development Centre	029	Modeling three-dimensional dynamics of rotating micro- endmills including attachment errors Bekir Bediz and O. Burak Ozdoganlar Carnegie Mellon University	065	Investigation of air entrapment and weld line defects in micro injection moulded thermoplastic elastomer micro rings Frederik Boris Hasnaes , Guido Tosello, Matteo Calaon , René Elsborg and Hans Nørgaard HansenThe Technical University of Denmark	115	High Density Oxygen Plasma Micro-Texturing into CVD- Diamond Coated Dies for Micro- Embossing Tatsuhiko Aizawa and Edo-Ercy Yunata Shibaura Institute of Technology Hiroshi Morita Nano-Coat, Ilc.		
	013	Study on the forming of the cone-shaped electrode in Micro-EDM milling with fix-length compensation method Jingyu Pei, Zhaowei Zhou, Xiaoshun Zhuang, Lenan Zhang and Zhiliang Wang Shanghai Jiao Tong University	030	Parametric and non-parametric identification of micromilling dynamics Marco Leonesio CNR - ITIA Andreas Archenti KTH - Royal Institute of Technology, Paolo Parenti Politecnico di Milano	066	Mould Design and Material selection for Film Insert Moulding of Direct Methanol Fuel Cell Packaging Timo Wöhner, Hans Nørgaard Hansen and Aminul Islam Technical University of Denmark Silja Senkbeil and Torsten Lund-Olesen Danish Technological Institute	116	Autonomously Generating Micro Textured Surfaces with Regular Alignment Shapes by using Molecular Beam Epitaxy for Nanoimprint Die Naoki Taira and Akira Kakuta Tokyo National Collage of Technology		
	014	Micro EDM milling with low energy discharges and thin microtool Rabah Dahmani, Yasmina Layouni, Vincent Semet and Michel Cabrera Institut des Nanotechnologies de Lyon	031	Modeling Of Micro Drill Dynamics Based On 2-D Finite Element Method Xiaoliang Jin and Narahara Koya Oklahoma State University	067	Injection moulding simulation of a microreactor baseplate Joško Valentinčič and Izidor Sabotin University of Ljubljana Andrej GlojekTecos	117	Development of Superhydrophobic Surfaces Using Ultrasonic Imprint Lithography Keun Park, Young-Hak Cho and Jun- Hyung Lee Seoul National University of Science and Technology Bo-Hyun Kim Soogsil University		
	015	Pulse monitoring and discrimination in micro-EDM milling of Si3N4-TiN micro- channels Valeria Marrocco, Francesco Modica, Vincenzo Bellantone and Irene Fassi ITIA CNR	032	The Effect of Dynamometer Dynamics on the Measurement Accuracy of Micromachining Forces Emrullah Korkmaz, Y. Efe Bayiz and O. Burak Ozdoganlar Carnegie Mellon University	068	Design and fabrication of a polymeric micro-filter Rossella Surace, Vincenzo Bellantone, Gianluca Trotta, Vito Basile and Francesco Modica Institute of Industrial Technology and Automation - National Research Council	118	Application of Functional Nano- Patterning to Polymer Medical Micro Implants Giuliano Bissacco, Francesco Biondani , Michael Mischkot and Hans N. Hansen Technical University of Denmark Peter Torben Tang IPU		

		(Sala A) lanufacturing I	Abrasiv	Track 8 (Sala B)  Abrasive Waterjet and Abrasive Flow Machining		2 (Sala C) ne	Track 10 (Sala D) Metrology, Monitoring and Assembly		
	Chair	Martin Byung-Guk Jun, University of Victoria	Chair	Joško Valentinčič, University of Ljubljana, Slovenia	Chair	Ola Lyckfeldt, SWEREA, Sweden	Chair	Shih Ming Wang, Chung Yuan Christian University, Taiwan	
	093	Joule Heating Based Sublimation Thinning of Suspended Nanofibers Giulia Canton, Marc Madou and Lawrence Kulinsky Mechanical and Aerospace Engineering, UCI, Irvine Christian Mendoza-Buenrostro Electrical and Computational Engineering, ITESM	109	Abrasive Waterjet micro machining of Non-conventional Materials for Industrial Applications Massimiliano Annoni, Francesco Arleo, Francesco Viganò, Luca Villa, and Stefano Volpi <i>Politecnico di</i> Milano	140	Improving the Surface Integrity of 3D Printed Stainless Steel Parts by Laser Polishing Debajyoti Bhaduri, Pavel Penchev, Stefan Dimov and Sein Leung Soo The University of Birmingham	125	Design for micromanufacturing: A scaling study on tolerance analysis Nishant Srinivasan and J. Rhett Mayor Georgia Institute of Technology	
	094	Manufacturing and Characterization of Coaxial Microfibers with Different Molecular Weights Using Melt Electrospinning Technique Junghyuk Ko, Jason Keonhag Lee and Martin Byung-Guk Jun University of Victoria	110	Micro-machining of channels using a high pressure abrasive slurry jet machine (HASJM) Naser Haghbin, Farbod Ahmadzadeh and Marcello Papini Jan K. Spelt <i>University of Toronto</i>	141	On Comparative Evaluation of Accuracy, Repeatability and Reproducibility of Laser Micromachining Systems Debajyoti Bhaduri, Pavel Penchev, Stefan Dimov and Sein Leung Soo The University of Birmingham	126	Evaluation of the capabilities and damage risk of cleaning methods for micro-CMM stylus tips Xiaobing Feng and Simon Lawes The University of Nottingham Peter Kinnell Loughborough University	
14:30 - 16:10	095	Patrick C. Lee University of Vermont  The effect of distribution of UV light on elastic modulus of UV cured film in Roll-to-Roll UV nanoimprint process  Hiroshi Ito. Shunsuke Kondo and Takehiro Taguchi Yamagata University  Kentaro Taki Kanazawa University	111	Modelling and Optimization of Abrasive Flow Machining of Al Alloy Kalipada Maity and Kanhu Charan Tripathi, National Institute of Technology, Rourkela	142	Metal powder characterization for 3D printing Ola Lyckfeldt Swerea IVF AB	127	Uncertainty in 3D Micro Measurement with Focus Variation Microscopy Giovanni Moroni, Wahyudin P. Syam and Stefano Stefano Petrò Politecnico di Milano	
	096	Analysis of the bubble defects in R2R UV micro-imprinting process Hao Wu, Peiyun Yi, Linfa Peng and Xinmin Lai Shanghai Jiao Tong University	112	A Combined Numerical- analytical Methodology for Surface Profile Prediction of Abrasive Slurry Jet Micro- machined Holes Hooman Nouraei, Kavin Kowsari and Jan K. Spelt <i>University of Toronto</i> Babak Samareh <i>Simulent Inc.</i> Marcello Papini <i>Ryerson University</i>	143	Novel manufacturing route for scale up production of Terahertz technology devices Pavel Penchev, Xiaobang Shang, Stefan Dimov and Michael Lancaster University of Birmingham	128	2D position sensor based on speckle correlation Arne Bloem, Christian Schenck and Bernd Kuhfuss BIME - University Bremen	
	097	PCB-based multi-spinnerets for high-efficiency electrospinning piezoelectric nonwoven fiber fabrics C.K. Yen, J.C. Huang, L. Lin and C.T. Pan National Sun Yat-Sen University Z.H. Liu and F.C. Hsu Metal Industries Research and Development Centre Taiwan L.W. Lin University of California		NSF Poster Competition	- Rapid Fir	e Presentations	129	Electrostatic Force for Self- alignment of Microparts and Its Dependence on Geometrical and Electrical Parameters Georgia Kritikou, Panagiotis Lazarou and Nikolaos Aspragathos University of Patras	

16:10 - 16:30	Coffee Break (poster sessions)												
		(Sala A) lanufacturing II		(Sala B) lachining Applications		(Sala C) bossing and Powder Injection ng	Track 11 (Sala D) Hi-Micro						
	Chair	Jeong Woo Park, Chosun University, Korea	Chair	Burak Ozdoganlar, Carnegie Mellon University, USA	Chair	Ben Whiteside, University of Bradford, UK	Chair	Guido Tosello, University of Denmark, Denmark					
	098	Study by a cycling voltammetry of carbon-based nanocomposites with Cu-Sn, Co-Sn, Ni-Sn nanoparticles for energy storage Ivania Markova, Valentina Milanova, Tihomir Petrov and Ivan Denev University of Chemical Technology and Metallurgy-Sofia	046	Modeling and Manufacturing of Mechanically Machined Hologram Based on Repeated Arcs and End-milling Eun-chae Jeon, Je-Ryung Lee, Hwan-Jin Choi and Tae-Jin Je Korea Institute of Machinery and Materials Hwi Kim Korea University	076	Relationship of surfaces of micro mold and embossed plastic part Hui Wang, Zuyuan Yu, Jianzhong Li and Desheng Xiang Dalian University of Technology Wataru Natsu Tokyo University of Agriculture and Technology	134	A comparative study of metal and ceramic injection moulding for precision applications A. Islam, N. Giannekas, D. M. Marhöfer, G. Tosello, H. N. Hansen Technical University of Denmark,					
	099	Efficient fabrication methods of various 3D nanodot array structures  Masahiko Yoshino, Zhenxing Li, Motoki Terano and Tadaaki Nagao National Institute for Materials Science	047	The Effect of Intermittent Grinding on Burrs and Force generated by Functional Textured Wheel Liu Feng, C.H.L. lan and S. Huang SIMTech Asma Perveen Bursa Orhangazi University	077	A High Throughput Micro- Embossing Manufacturing Cell for Microfluidic Device Manufacture David Hardt, Maia Bageant, Cailtin Reyda, Katharine Luginbuhl Massachusetts Institute of Technology	135	Increasing accuracy and machining speed in precise electrochemical machining of a micro injection molding cavity Henning Zeidler, Danny Kuhn, André Martin and Andreas Schubert Technische Universität Chemnitz Gunnar Meichsner Fraunhofer Institute for Machine Tools and Forming Technology IWU					
16:30 - 18:30	100	New fabrication method of metamaterial resonator by selforganization method Takayuki Ueno, Motoki Terano and Masahiko Yoshino Tokyo Institute of Technology	048	Adaptive Control Optimization in Micro-Machining of Hardened Steels Ricardo Coppel and Héctor R. Siller Tecnológico de Monterrey José V. Abellan-Nebot, Universitat Jaume I	078	Viscoelasitic characterisation, numerical simulation and experimental investigation of micro hot embossing process with amorphous thermoplastic polymers Gang Cheng, Mohamed Sahli, Jean-Claude Gelin and Thierry Barriere FEMTO-ST Institute	136	Gate design in injection molding of microfluidic components using process simulations D.M. Marhöfer, G. Tosello, A. Islam, H.N. Hansen Technical University of Denmark (DTU)					
	101	Nanometer-Scale Machining of Gallium Arsenide Noboru Takano, Keitarou ooi and Shigeru Yamada <i>University of</i> <i>Toyama</i> Noboru Morita <i>Chiba University</i>	049	Design of A Micro Machine Tool with Double-Toggle Mechanisms Shih-Ming Wang and Zhe-Zhi Ye Chung Yuan Christian University Chun-Chieh Wang Industrial Technology Research Institute Yunn-Shiuan Liao National Taiwan University	079	An Inconel based feedstock and its Identification of rheological constitutive model for powder injection moulding Dmitri Claudel, Mohamed Sahli, Jean-Claude Gelin and Thierry Barriere FEMTO-ST Institute	137	Analysis of a PECM Electrode Concept for Micro Injection Moulds by Multiphysics Simulation Henning Zeidler, André Martin, Michael Kowalick, Matthias Hackert- Oschätzchen, Andreas Schubert1, Technische Universität Chemnitz					
	102	Micro Feature Fabrication by Biomachining along with Fine Tuning of Process Parameters for Increasing Metal Removal Rate Muhammad Imran and Tae Jo Ko Yeungnam University	050	Overview the fundamental issues in PCB micro-drilling industry Chao Wang, Mike Wellstead, Dave Goodwin and John Stratton Westwind Air Bearings Division Kai Cheng Brunel University	080	Hybrid Processes for Manufacturing of Multi-material Micro Parts Volker Piotter, Elvira Honza, Alexander Klein, Mueller Tobias and Plewa Klaus Karlsruhe Institute of Technology (KIT)	138	A method for dimensional and surface optical measurements uncertainty assessment on micro structured surfaces manufactured by Jet-ECM Henning Zeidler Chemnitz University of Technology Danilo Quagliotti, Guido Tosello, Aminul Islam and Hans Hansen Technical University of Denmark					

16:30 - 18:30	103	Tissue cutting with bio- inspired biopsy punches with serrated edges accompanied by vibrational motions Marco Giovannini, Peidong Han, Kornel Ehmann and Jian Cao Northwestern University	051	<b>High precision coupling system</b> Eike Foremny, Christian Schenck and Bernd Kuhfuss <i>BIME University Bremen</i>	082	Study for Injection Molding of the Intra-oral Scanner Lenses Sheng Jhih Huang National Kaohsiung University of Applied Sciences Yuan Hsun Tsai, Chung Chi Li and Ching Po Lin Metal Industries Research and Development Centre (MIRDC) Min Wen Wang Institute of Mechanical Engineering, National Kaohsiung University	139	Manufacturing of µIM mould inserts with AMed cooling channels Jun Qian, Karolien Kempen and Frank Welkenhuyzen KU Leuven Wouter Vanderauwera 3D SYSTEMS Ad Kuijpers Formatec Technical Ceramics
19:00 - 22:00				Lab Dinne	r @ POLIN	4I		

Thursday April Politecnico di N		.5								
8:30 - 9:00		Registration								
9:00 - 9:10				Ple	nary					
		Key Note								
9:10 - 10:10				Professor Ar						
			Challer	<u> </u>		orobotics and medical applications				
10:10 - 10:40			I		e Break					
	Track 1 (Sala A)  Micro EDM modelling and simulation		Track 2 (Sala B) Micro Machining Process Characterisation		Track 4 (Sala C) Micro Injection Moulding II		Track 9 (Sala D) Surface Treatment and Texturing II			
	Chair	Samuel Bigot, Cardiff University, UK	Chair	Anna Araujo, Federal University of Rio de Janeiro, Brazil	Chair	Giovanni Lucchetta, Università di Padova, Italy	Chair	Sathyan Subbiah, Indian Institute of Technology Madras, India		
10:40 - 13:00	016	Modelling and Simulation of the Crater Formation Process in Micro-EDM Bai Shao and Kamlakar Rajurkar University of Nebraska-Lincoln	039	Size Effect in Micromilling of Superduplex Stainless Steel Adriane Mougo, Fábio Campos and Anna Carla Araujo Federal University of Rio de Janeiro - COPPE/UFRJ	069	Influence of micro injection moulding process parameters on mechanical characteristics of POM and POM/CNT composites Giancarlo Maccarini, Cristina Merla and Chiara Ravasio Università di Bergamo Alessandro Bongiorno Institute of Industrial Technologies and Automation Irene Fassi Institute of Industrial Technologies and Automation	119	Analysis Of Micro-Debris In Vibratory Media Finishing Pradeep K Prakasam, Abrol Tejaswi and Sylvie Castagne Nanyang Technological University Sathyan Subbiah Indian Institute of Technology Madras		
	017	Geometric-Based Modeling of Micro-EDM: Model Developme nt and Simulation Study Mohamed Negm Becatronics Co. Ahmed Elkaseer Port Said University	040	Characterization of Vibration Assisted High-speed Microdrilling of Ti6Al4V Shubham Yadav, Ramesh K Singh and V. Kartik Indian Institute of Technology Bombay	070	Novel characterisation methods of microneedles manufactured by micro-injection moulding Karthik Nair, Benjamin Whiteside, Cristina Tuinea-Bobe, Peter Twigg and Anant Paradkar <i>University of Bradford</i>	120	Fine Pitch Metal Deposition on LDS Materials Hagen Mueller, Sascha Weser, Wolfgang Eberhardt and Heinz Kueck Hahn-Schickard-Gesellschaft - Institut für Mikroaufbautechnik		

C	018	Approach to technological modeling of micro EDM milling Izidor Sabotin and Joško Valentinčič University of Ljubljana Gianluca Tristo University of Padua	036	Improvement of procedures for high accuracy micromilling of flat surfaces  A. Banfi, L. Colombo, F. Cacciatore, L. Rebaioli, M. Annoni <i>Politecnico di</i> <i>Milano</i>	071	Analysis of the influence of part thickness on the replication of microstructured surfaces by injection molding Davide Masato, Marco Sorgato and Giovanni Lucchetta Università di Padova	121	Biprism Interference Micro- Patterning For Periodic Micro- Structure Generation Ishan Saxena, Jintao Liu, Kornel Ehmann and Jian Cao Northwestern University	
	019	Using voxels in the simulation of manufacturing processes Anthony Surleraux and Samuel Bigot Cardiff University Jean-Philippe Pernot Arts et Métiers ParisTech D'Urso Gianluca and Cristina Merla Università degli studi di Bergamo	042	Process parameters optimization for micro-milling of EBM Ti6Al4V Titanium Alloy Zdenka Rysava, Gianluca Tristo and Stefania Bruschi <i>University of Padua</i>	072	Injection molding of nano- structured polylactic acid surfaces for bone regeneration studies Davide Masato, Marco Sorgato and Giovanni Lucchetta Università di Padova	122	Development of a Titanium (Ti) Ultrasonic Waveguide System for Nano-surface Treatment Hyunse Kim, Euisu Lim and Jong- Kweon Park Korea Institute of Machinery and Materials	
10:40 - 13:00	020	Research on Pulse Power Supply and Electrode for Electrochemical Machining of Micro Holes Yong Li, Guodong Liu and Hao Tong Tsinghua University Quancun Kong Tsinghua University & Beijing Information Science and Technology University	037	Microtool wear measurement and assessment Giovanni Moroni , Stefano Petrò, Wahyudin P. Syam <i>Politecnico di</i> Milano	073	A novel setup for cavity pressure and temperature measurements in micro-injection moulding Gianluca Trotta, Vito Basile and Irene Fassi Institute of Industrial Technology and Automation of National Research Council	123	Machining effect of vibration electrochemical polishing (VECP)  Uksu Kim and Jeongwoo Park Chosun University  Sunho Kim KITECH	
	021	Experimental investigation of the governing mechanism of the E-jet micro electric machining Yao Zhang, Ning Han, Wansheng Zhao and Xiaoming Kang Shanghai Jiao Tong University	044	Influence of the micro-patterned Inserts on the characteristics of the hard turning process  Dong Min Kim, Ineon Lee and Hyung Wook Park Ulsan National Institute of Science and Technology  Sun Keel Kim and Bo Hyun Kim Soongsil University	074	An Experimental Report of the Force Required to Demould Parts Replicated by Injection Moulding Kevin Delaney Dublin Institute of Technology Franck Lacan Cardiff University	124	Improving the Tribological Performance of Poly-ether- ether-ketone (PEEK) in Boundary/mixed Lubrication Regimes by Laser Surface Texturing Christopher Harris, Karl Dearn, Pavel Penchev and Stefan Dimov University of Birmingham	
			045	Effects of the cutting edge serrations on the brittle fracture in the glass milling Takenori ONO Teikyo University	075	Replication Fidelity Assessment in Nano Moulding Matteo Calaon, Hans Nørgaard Hansen and Guido Tosello Technical University of Denmark Jorgen Garnaes Danish Fundamental Metrology Wei Li National Metrology Insitute of China			
13:00-14:00				Lun	ich	·			
14:15-16:00	Last Supper visit  (only for the first 100 people to register)								