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| **Paper Title Bold Arial 11Point** | **WCMNM**  **2020** |

Author Names1 Arial 11 Point2

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**Abstract**

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**Keywords:** Text Arial 9 Point.

**1. Main heading in bold Arial 9, initial capital**

Full paper must be **4 pages** long.

The first paragraph after each new heading should be indented. Text should be left and right justified, providing a straight vertical margin on both sides. **Use 9 point Arial type throughout.**

All headings in the main text should be numbered throughout, following the scheme shown here. Leave a blank line after main and secondary headings.

The first word of every paragraph should be indented, as here. There should be no space between paragraphs, but do leave a one-line space before each new main, secondary or tertiary heading.

**The typing area is 160 mm H 255 mm.** With the exception of the title block and the Abstract**, all text should be set in two-column format, leaving a gap of approximately 10 mm between the columns.** Number each page of the typescript lightly in blue pencil. Final page numbers and running headlines will be added by the publisher. Header material (title, authors, affiliations, abstract, keywords) should be correctly positioned as shown above. All subsequent pages (except the last) should occupy the full type area. **The total number of pages should be between 4.**

*1.1. Secondary headings Arial 9 Italic*

Use italic type for secondary headings (subheadings), with an initial capital for the first word. If necessary, a tertiary heading level may also be used.

* + 1. *Tertiary headings Arial 9 Italic*

Use italic type for tertiary headings (subsubheadings), with an initial capital for the first word only. Do not leave a blank line after the heading

**2. Illustrations, tables and equations**

*2.1. Illustrations*



Fig. 1. An example of a figure.

All illustrations (line drawings, photographs, etc) are to be referred to as ‘Figures’ and numbered in sequence. They should be inserted appropriately in the text, with the figure number and caption below. Ensure that all lettering is fully legible and not too small. All illustrations must be cited in the text (see Fig. 1). Figures may span one or both columns, depending on their size and complexity, but should normally appear at the top of a page or column.

*2.2. Tables*

Table headings appear above the table, which should be centred on the column or the page as size dictates. Vertical rules should be avoided, and authors should try to ensure that tables are clearly and consistently presented (see Table 1).

Table 1

Deflection data for beams under vertical loadinga

|  |  |  |
| --- | --- | --- |
| Material | Deflection *x* (mm) | Deflection *y* (mm) |
| Concrete | 0.123 | 0.524 |
| Steel | 0.145 | 0.246 |
| Composite | 0.133 | 0.415 |

aTables should be set in 9 pt. Footnotes should be placed directly below the closing rule.

*2.3. Equations*

Leave a blank line above and below each equation. Equations should be indented, and the equation numbers should be right justified. Equation numbers should be sequential throughout. All equations should be typed (see Eq. 1).

*x* = 2*b*2 + 4 sin ** (1)

All variables must be defined. Use italic for variable names (e.g. *x*) and roman for operators and functions (e.g. cos). Authors may include a nomenclature section.

**3. Citations to references**

Use the numerical system. References should be numbered sequentially throughout the text, as shown in the following examples: Hurley and Grant [1] have shown that…, in a previous paper [2] the species was identified as… All numbered references must be listed at the end of the paper in numerical order, according to the formats in the References section, for journals, books and reports respectively. Where a particular reference is cited more than once, use the same number on each occasion. Ensure that every reference is cited in the text, and that all citations are matched by references in the list. Multiple references should be indicated thus: [1,2,3].

**4. Conclusions**

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**Acknowledgements**

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**References**

For a paper citation with one author:

[1] A.B. Name, “Paper title,” Int. J. Mfg. Sci., Year; volume: pages.

For a paper citation with more than one author:

[2] A.B. Name et al., “Paper title,” Int. J. Mfg. Sci., Year; volume: pages.

For a book citation with one author:

[3] A.B. Name, Book Title, Editor, Publisher: Year, pages.

For a conference citation with more than one author:

[4] D.E. Name et al., “Title,” Abbreviated Conference Name: Year, pages or paper number.