

COMPANY: Coca-Cola Top 10

10 Essential Energy Efficiency Practices for Each Facility



PRACTICE

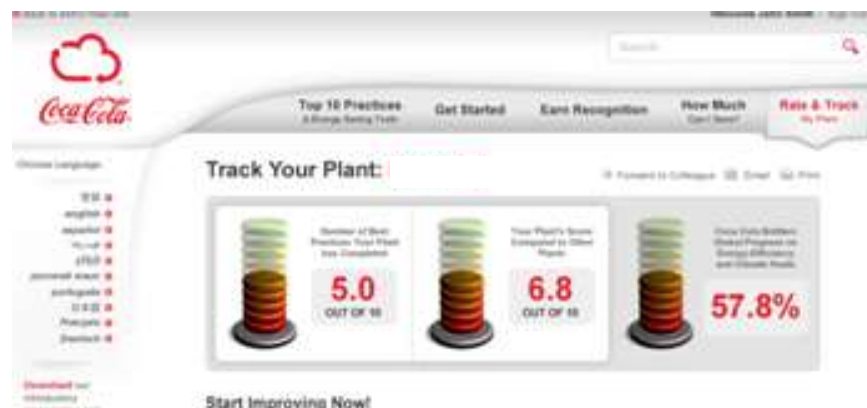
All Coca-Cola bottlers should complete 10 basic, high-return, low risk energy practices by the end of 2013. Completing these will help your facilities save money, control your energy costs, reach 60-70% of our carbon goal, and receive global recognition for your environmental work.

Over 250 bottlers have registered in the Top 10 tool. Have you?

DESCRIPTION OF PRACTICE

Global bottlers have identified 10 easy, high-return, low risk energy practices that **100% of plants should implement by the end of 2013.** The practices are:

1. Implement regular program for surveying for and repairing compressed air leaks
2. Implement regular program for surveying for and repairing all steam leaks
3. Implement regular program for surveying for and repairing all hot and cold pipe insulation, including valves
4. Reduce compressed air pressure to minimum acceptable level
5. Eliminate the use of compressed air knives as much as operationally possible
6. Convert plant lighting to high-efficiency equipment
7. Ensure all HVAC filters and condenser/evaporator coils are cleaned at least annually and programmable thermostats are in use
8. Ensure steam condensate return rate is at least 75 percent
9. Ensure all control systems are programmed to reduce the amount of energy consumed
10. Implement an employee training/involvement program



To track your work, Coca-Cola – in partnership with the World Wildlife Fund – launched an EASY new web tool in TEN LANGUAGES so that your plants can log-in, view practices, and track their progress. The entire process takes no longer than 15 minutes. The site is available in: Arabic, English, French, German, Hindi, Japanese, Mandarin, Portuguese, Russian, and Spanish.



By implementing ONLY these 10 Top Energy Saving Practices bottlers can yield:

- **BIG SAVINGS:** Every practice guarantees financial return.
- **ENERGY CONTROL.** These practices are essential for energy control and get us 60-70% of the way to our global carbon goal.
- **GLOBAL PUBLIC RECOGNITION.** After bottlers successfully complete all 10 practices, they will be recognized by both the World Wildlife Fund and TCCC for their efforts and are permitted to announce the achievement in their communities.



RESOURCES

Please log-in with your esKO credentials now at <https://www.tcccgws.com/wwf/login/login.asp>.

If you need access to esKO or the Top 10 Toolkit, contact Carlos Pacheco, capacheco@coca-cola.com.

