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(54) **CRYSTALLINE FORMS OF (-)-(1R,2R)-3-(3-DIMETHYLAMINO-1-ETHYL-2-METHYLPROPYL)-PHENOL HYDROCHLORIDE**

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(52) **U.S. Cl.** ..... **564/336; 514/649**

(58) **Field of Classification Search** ..... None  
See application file for complete search history.

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(57) **ABSTRACT**

A hitherto unknown crystalline form of (-)-(1R,2R)-3-(3-  
dimethylamino-1-ethyl-2-methylpropyl)-phenol hydrochlo-  
ride, pharmaceutical compositions containing the new crys-  
talline form, methods of producing the new crystalline form,  
and a related method of use including treatment of, e.g., pain  
and/or urinary incontinence.

**27 Claims, 8 Drawing Sheets**

**XRPD pattern of Form A**

