## THERMOWELL ASSEMBLIES & THERMOWELLS INDEX

PAGE
General Information & Part Numbering Examples
RTD & T/C Style Thermowell Assemblies
RTD'S for Thermowells (RT, RV, R4, RW, R1, R2, R5, or R8)
RTD'S with Thermowells (RT, RV, R4, RW, R1, R2, R5, or R8)
Thermocouples for Thermowells (MT, MV, M4, MW, M1, M2, M5, or M8)
Thermocouples with Thermowells (MT, MV, M4, MW, M1, M2, M5, or M8) $T6$
Replacement RTD's for Thermowells (RC)
Replacement Thermocouples for Thermowells (MC) T8
Thermowells
Standard Threaded Thermowells - Stepped Stem, .260" Bore (R)
Standard Threaded Thermowells - Straight Stem, .260" Bore (S)
Heavy Duty Threaded Thermowells - Tapered Stem, .260" Bore(H) T11
Standard Threaded Thermowells - Straight Stem, .385" Bore (S)
Heavy Duty Threaded Thermowells - Tapered Stem, .385" Bore (H) T13
Standard Duty Flanged Thermowells - Straight Stem (FS)
Heavy Duty Flanged Thermowells - Tapered Stem (FH) T15
ANSI Flange Dimensions



## **General Information**

## Thermowell Assemblies & Thermowells

SensorTec offers a complete line of thermocouple and RTD thermowell assemblies and thermowells. Whether you are looking for thermowell assemblies for a large industrial project or a few replacement units, SensorTec can meet your requirements.

Standard well materials are 304 stainless steel, 316 stainless steel, brass and carbon steel. Several custom well materials and configurations are available. Contact SensorTec for details.

## **Applications:**

- Chemical and Petrochemical
- Oil refineries
- Power plants
- Water and sanitation treatment plants
- High pressure fluid lines
- Tanks

# PART NUMBERING EXAMPLES FOR THERMOWELL ASSEMBLIES & THERMOWELLS

#### RTBGL-101W-R02-5-055-T

RTD-100 $\Omega$ , 3 Wire, Class B, .00385, Low Temp, Hex Nipple Extension, 316 SST, Reduced tip thermowell, 1/2" NPT Process Connection,"U" Length (Insertion Depth) = 5 1/2", 304 SST

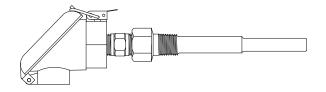
Refer to Page T-4 - RTD's with Thermowells

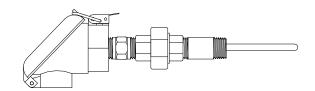
#### MTK0U-406T-K03A

MgO style T/C, Type "K", Single, Ungrounded, Union/ Nipple/Union Extension, 304 SST, 1/4" OD Sheath Diameter, 6" of Sheath extending from extension. Refer to Page T-5 - Thermocouples for Thermowells

#### SL2-7-045-W

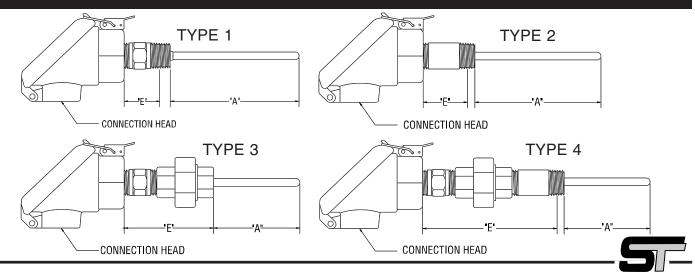
Straight stem thermowell, .260 ID Bore, 3/4" NPT Process Connection, 1/2" NPT Instrument Connection, "U" Length (Insertion Depth) = 4 1/2", 316 SST. Refer to Page T-9 - T16 - Thermowells

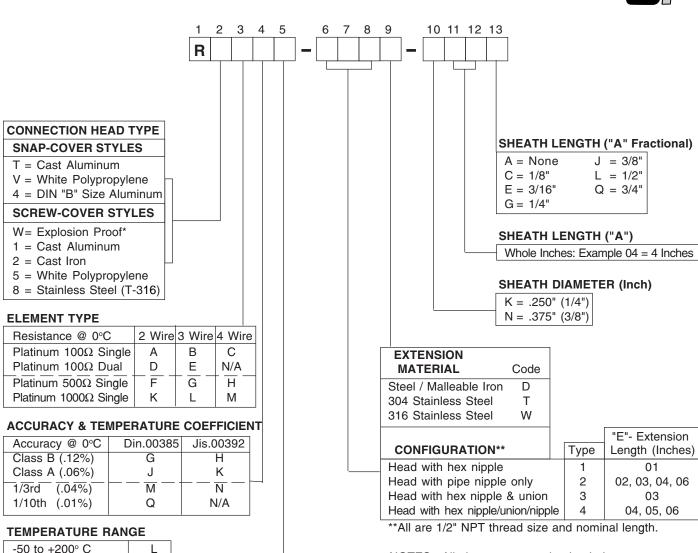






## **RTD'S for THERMOWELLS**





M

Н



-50 to +450° C

-200 to +650° C



CLASS I, DIV I GROUPS B, C AND D CLASS II, DIV I GROUPS E, F AND G (316SST version also meets NEMA 4X or IP66)

NOTES: All elements are spring loaded to ensure

material.

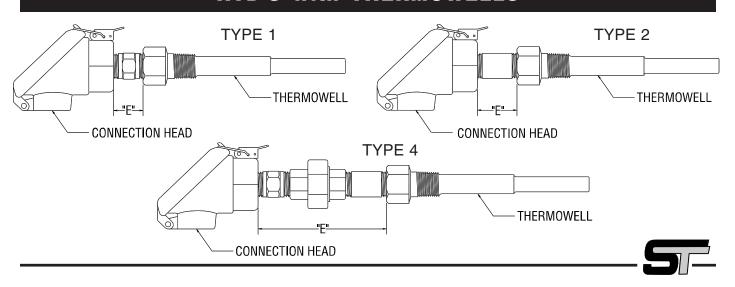
positive contact in the thermowell.

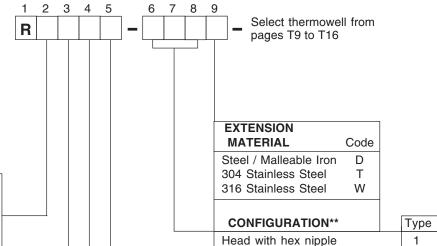
Sheath material is 316 SST regardless of well

<sup>\*</sup> Explosion Proof Head Meets the Following Location Classifications:

<sup>\*</sup> Ex Rating available upon request ( Eexd IIC ATEX II 2G)

## RTD'S with THERMOWELLS





<sup>\*\*</sup>All are 1/2" NPT thread size and nominal length

NOTES: All elements are spring loaded to ensure positive contact in the thermowell.

Sheath material is 316 SST regardless of well material.

2

"E"- Extension

Length (Inches)

01

02, 03, 04, 06

04, 05, 06

Explosion Proof Head Meets the Following Location Classifications:

( 316SST version also meets NEMA 4X or IP66 )

Head with pipe nipple only

Head with hex nipple/union/nipple



CLASS I, DIV I GROUPS B, C AND D CLASS II, DIV I GROUPS E, F AND G



CLASS I, DIV I GROUPS B, C AND D CLASS II, DIV I GROUPS E, F AND G

\* Ex Rating available upon request



Eexd IIC ATEX II 2G

#### CONNECTION HEAD TYPE

#### **SNAP-COVER STYLES**

- T = Cast Aluminum
- V = White Polypropylene
- 4 = DIN "B" Size Aluminum

#### **SCREW-COVER STYLES**

W= Explosion Proof\*

- 1 = Cast Aluminum
- 2 = Cast Iron
- 5 = White Polypropylene
- 8 = Stainless Steel (T-316)

### **ELEMENT TYPE**

Resistance @ 0°C	2 Wire	3 Wire	4 Wire
Platinum 100Ω Single	Α	В	С
Platinum 100Ω Dual	D	Е	N/A
Platinum 500Ω Single	F	G	Н
Platinum 1000Ω Single	K	L	М

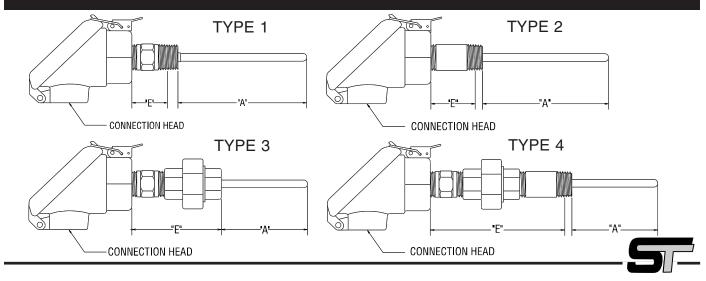
#### **ACCURACY & TEMPERATURE COEFFICIENT**

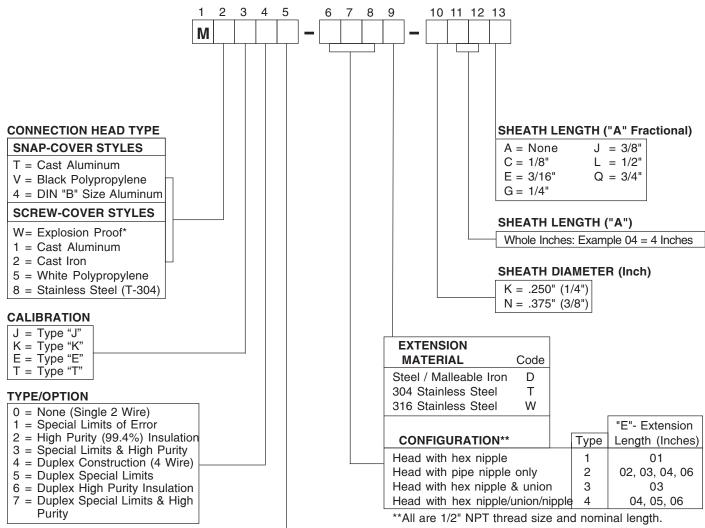
Accuracy @ 0°C	Din.00385	Jis.00392
Class B (.12%)	G	Н
Class A (.06%)	J	K
1/3rd (.04%)		N
1/10th (.01%)	Q	N/A

#### TEMPERATURE RANGE

-50 to +200° C	L
-50 to +450° C	M
-200 to +650° C	Н

## THERMOCOUPLES for THERMOWELLS





\* Explosion Proof Head Meets the Following Location Classifications:



JUNCTION TYPE

E = Exposed

G = Grounded U = Ungrounded



CLASS I, DIV I GROUPS B, C AND D CLASS II, DIV I GROUPS E, F AND G (316SST version also meets NEMA 4X or IP66)

NOTES: All elements are spring loaded to ensure

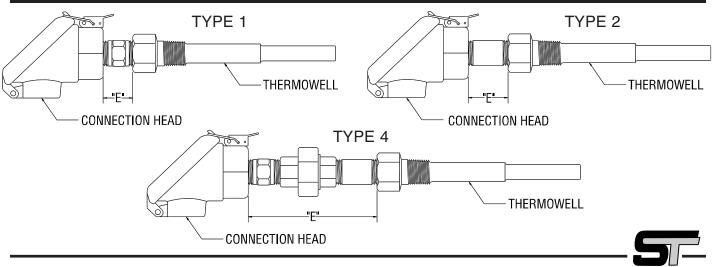
well material.

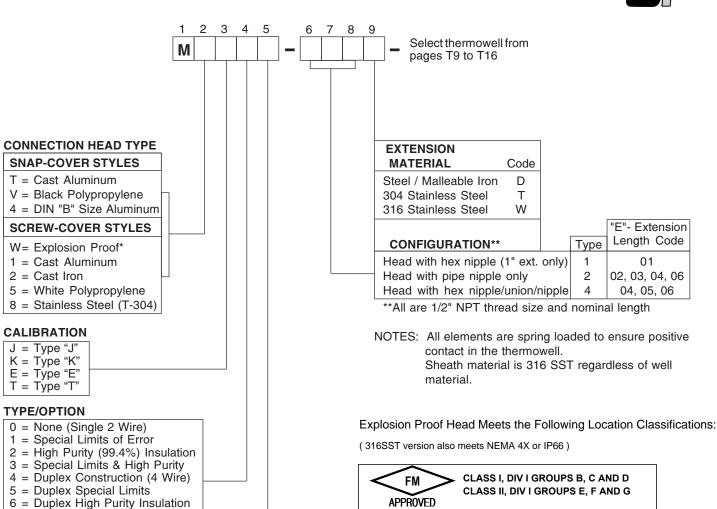
positive contact in the thermowell.

Sheath material is 316 SST regardless of

<sup>\*</sup> Ex Rating available upon request ( Eexd IIC ATEX II 2G)

## THERMOCOUPLES with THERMOWELLS





Purity JUNCTION TYPE

7 = Duplex Special Limits & High

E = Exposed

G = Grounded

U = Ungrounded





CLASS I, DIV I GROUPS B, C AND D CLASS II, DIV I GROUPS E, F AND G

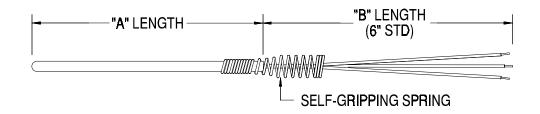
\* Ex Rating available upon request

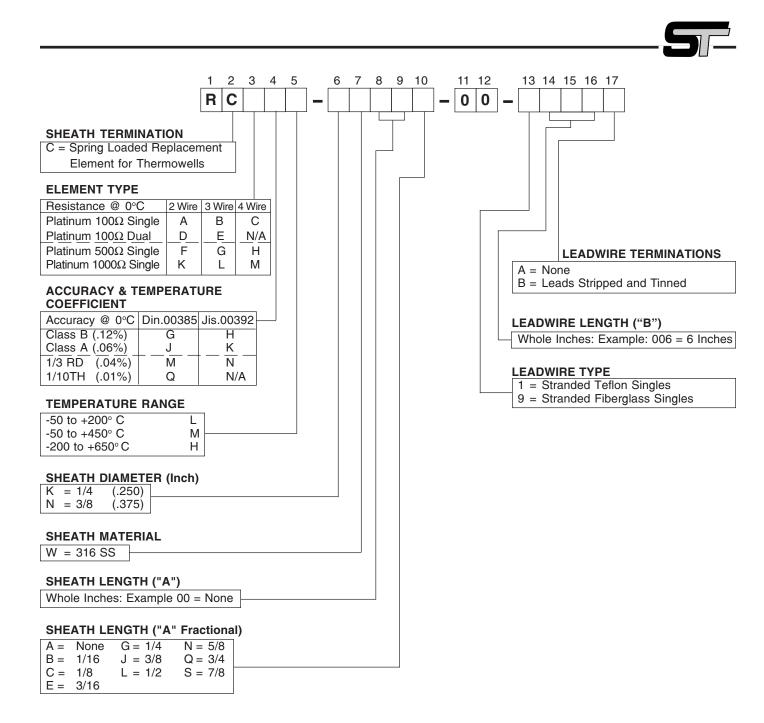


**Eexd IIC ATEX II 2G** 

## **REPLACEMENT RTDS for THERMOWELLS**

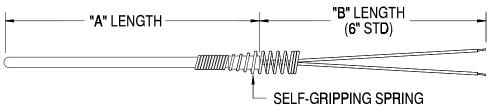
# STYLE C



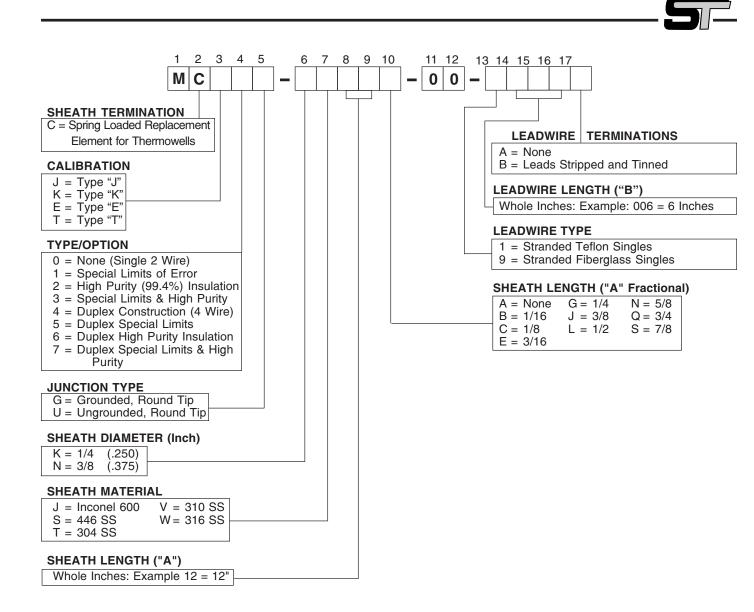


## REPLACEMENT THERMOCOUPLES for THERMOWELLS

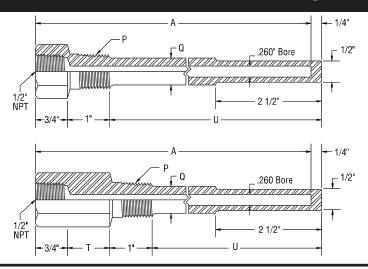
# STYLE C



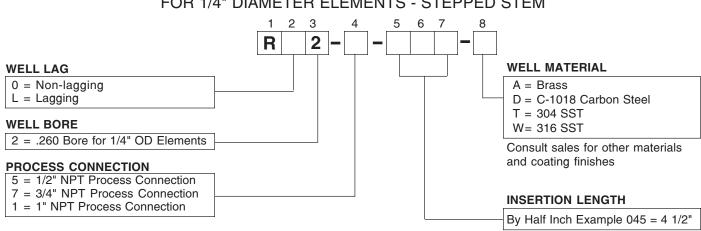
Note: "A" length is from tip of sensor to back of transition



## STANDARD THREADED THERMOWELLS



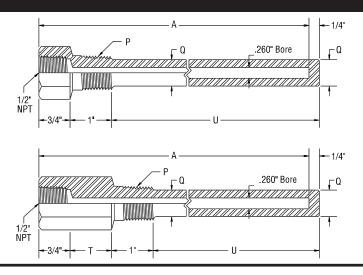
### FOR 1/4" DIAMETER ELEMENTS - STEPPED STEM



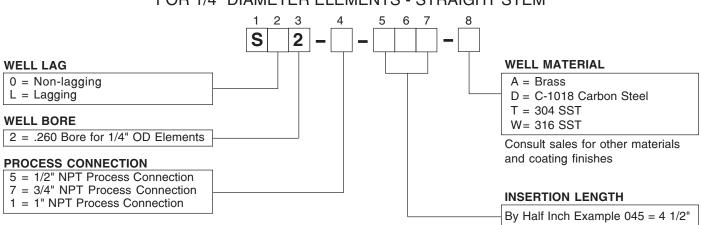
EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
	R02-5-045	6	4 1/2	5/8
4 (OII NIDT	R02-5-075	9	$\frac{7}{10}\frac{1/2}{1/2}$	5/8
1/2" NPT	R02-5-105 <u>R02-5-135</u>	12 <u>15</u>	10 1/2 13 <u>1/2</u>	5/8 5/8
	R02-5-165 R02-5-225	18 24	16 1/2 22 1/2	5/8 5/8
	R02-7-045	6	4 1/2	3/4
	R02-7-075	9	7 1/2	3/4
3/4" NPT	R02-7-105	12	10 1/2	3/4
	R02-7-135	15	13 1/2	3/4
	R02-7-165	18	16 1/2	3/4
	R02-7-225	24	22 1/2	3/4
	R02-1-045	6	4 1/2	7/8
	R02-1-075	99	7 1/2	7/8
1" NPT	R02-1-105	12	10 1/2	7/8
	R02-1-135	15	13 1/2	7/8
	R02-1-165 R02-1-225	18 24	16 1/2 22 1/2	7/8 7/8

EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	LAG EXT. T	SHANK DIA. Q
	RL2-5-045	9	4 1/2	3	5/8
	R <u>L2-5-075</u> _	12	7_1/2	_3_	5/8
1/2" NPT	RL2-5-105	15	10 1/2	3	5/8
	RL2- <u>5-</u> 1 <u>35</u>	18	13 1/2	3	5/8
	RL2-5-195	24	19 1/2	3	5/8
	RL2-7-045	9	4 1/2	3	3/4
	RL2-7-075	12	7 1/2	3	3/4
3/4" NPT	RL2-7-105	15	10 1/2	3	3/4
	RL2-7-135	18	13 1/2	3	3/4
	RL2-7-195	24	19 1/2	3	3/4
	RL2-1-045	9	4 1/2	3	7/8
1" NPT	RL2-1-075	12	7 1/2	3	7/8
	RL2-1-105	15	10 1/2	3	7/8
	RL2-1-135	18	13 1/2	3	7/8
	RL2-1-195	24	19 1/2	3	7/8

## STANDARD THREADED THERMOWELLS



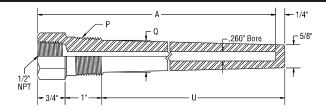
### FOR 1/4" DIAMETER ELEMENTS - STRAIGHT STEM

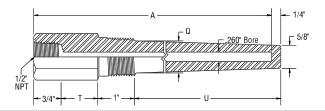


EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
	S02-5-025	4	2 1/2	1/2
	S02-5-045 _	6	_ 4 1/2 _	5/8
	S02-5-075	9	7 1/2	5/8
1/2" NPT	S02-5-105 _	12	10 1/2	5/8
	S02-5-135	15	13 1/2	5/8
	S02 <u>-5-</u> 1 <u>65</u> _	18	<u>16 1/2</u>	<u> 5/8</u>
	S02-5-225	24	22 1/2	5/8
	S02-7-025	4	2 1/2	1/2
	S02-7-045 _	6	<u>4 1/2</u>	<u> 3/4</u>
	S02-7-075	9	7 1/2	3/4
3/4" NPT	\$02 <u>-7-</u> 1 <u>05</u>	12	<u>10 1/2</u>	<u> 3/4</u>
	S02-7-135	15	13 1/2	3/4
	S02-7-1 <u>65</u> _	18	<u>16 1/2</u>	<u> 3/4</u>
	S02-7-225	24	22 1/2	3/4
	S02-1-025	4	2 1/2	3/4
	S02-1-045 _	6	4 1/2	7/8
	S02-1-075	9	7 1/2	7/8
1" NPT	S02 <u>-1-</u> 105 _	12	_10_1/2_	7/8
	S02-1-135	15	13 1/2	7/8
	S02-1-1 <u>65</u> _	18	<u>16 1/2</u>	7 <u>/8</u>
	S02-1-225	24	22 1/2	7/8

EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	LAG EXT. T	SHANK DIA. Q
	SL2-5-025	6	2 1/2	2	1/2
	SL2- <u>5-</u> 045	9	4 <u>1/2</u>	3	<u>5/8</u>
	SL2-5-075	12	7 1/2	3	5/8
1/2" NPT	SL2-5-105 _	15	10 1/2	3_	5/8
	SL2-5-135	18	13 1/2	3	5/8
	SL2-5-195	24	19 1/2	3	5/8
	SL2-7-025	6	2 1/2	2	1/2
	SL2-7-045	9	4 1/2	3	3/4
	SL2-7-075	12	7 1/2	3	3/4
3/4" NPT	SL2-7-105	15	10 1/2	3	3/4
	SL2-7-135	18	13 1/2	3	3/4
	SL2-7-195	24	19 1/2	3	3/4
	SL2-1-025	6	2 1/2	2	3/4
	SL2-1-045	_ 9	4_1/2	3_	7/8
	SL2-1-075	12	7 1/2	3	7/8
1" NPT	SL2-1-1 <u>05</u>	15	10 1/2	3	7/8
	SL2-1-135	18	13 1/2	3	7/8
	SL2-1-195	24	19 1/2	3	7/8

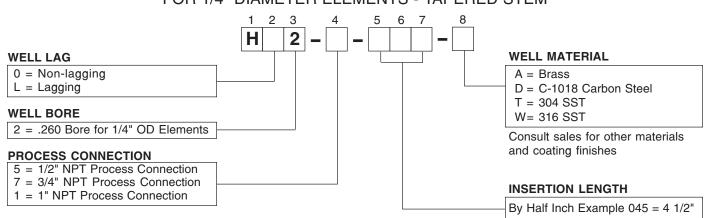
## **HEAVY DUTY THREADED THERMOWELLS**







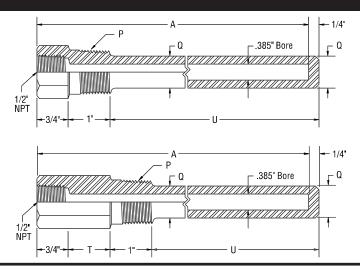
### FOR 1/4" DIAMETER ELEMENTS - TAPERED STEM



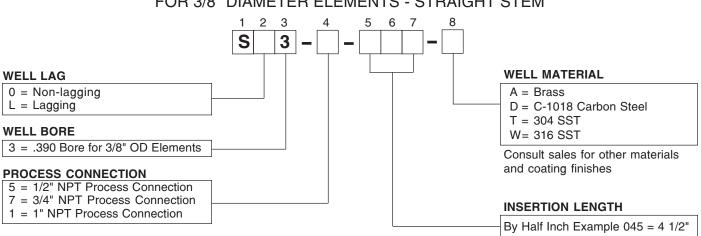
EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
	H02-7-025	4	2 1/2	7/8
	H02-7-045	6	4 1/2	<u> 7/8</u>
	H02-7-075	9	7 1/2	7/8
3/4" NPT	H02-7-105	12	10 1/2	7/8
	H02-7-135	15	13 1/2	7/8
	H02-7-165	1 <u>8</u>	<u>16 1/2</u>	<u> 7/8</u>
	H02-7-225	24	22 1/2	7/8
	H02-1-025	4	2 1/2	1-1/16
	H02-1-045	6	4 1/2	<u>1-1/16</u>
	H02-1-075	9	7 1/2	1-1/16
1" NPT	H02-1-105	12	10 1/2	1-1/16
	H02-1-135	15	13 1/2	1-1/16
	H02-1-165	18	16 1/2	1-1/16
	H02-1-225	24	22 1/2	1-1/16

EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	LAG EXT. T	SHANK DIA. Q
	HL2-7-025 HL2-7-045	6 9	2 1/2 4 1/2	2	7/8 7/8
3/4" NPT	HL2-7-075 HL2-7-105	12 15	7 1/2 10 1/2	3	7/8 7/8
	HL2-7-135 HL2-7-195	18 24	13 1/2 19 1/2	3	7/8 7/8
	HL2-1-025 HL2-1-045	6 9	2 1/2 4 1/2	2	1-1/16 1-1/16
1" NPT	HL2-1-075 HL2-1-105	12 15	7 1/2 10 1/2	3	1-1/16 1-1/16
	HL2-1-135 HL2-1-195	18 24	13 1/2 19 1/2	3	1-1/16 1-1/16

## STANDARD THREADED THERMOWELLS



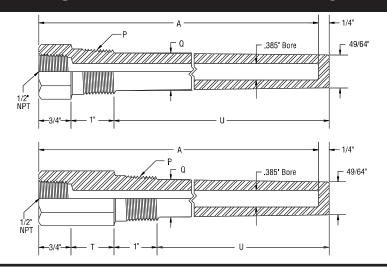
#### FOR 3/8" DIAMETER ELEMENTS - STRAIGHT STEM



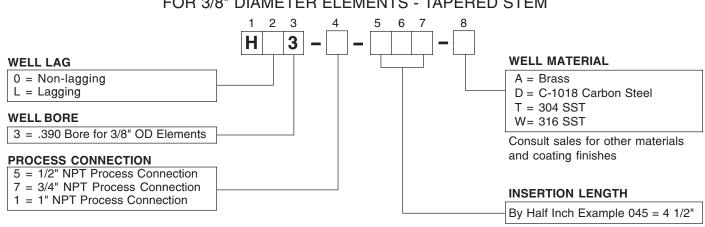
EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
	S03-7-025 S03-7-045	4 6	2 1/2 4 1/2	49/64 49/64
3/4" NPT	\$03-7-045 \$03-7-075 \$03-7-105	9	7 1/2	49/64 49/64 49/64
3/4 IVI I	S03-7-105 S03-7-135	15	13 1/2	49/64
	S03-7-165	18	16 1/2	49/64
	S03-7-225	24	22 1/2	49/64
	S03-1-025 S03-1-045	6	2 1/2 4 1/2	7/8 7/8
1" NPT	S03-1-075 S03-1-105	9 12	7 1/2 10 1/2	7/8 7/8
	S03-1-135 S03-1-165	15 18	13 1/2 16 1/2	7/8 7/8
	S03-1-225	24	22 1/2	7/8

EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	LAG EXT. T	SHANK DIA. Q
	SL3-7-025	6	2 1/2	2	49/64
	SL3-7-045	9	4 1/2	3	49/64
	SL3-7-075	12	7 1/2	3	49/64
3/4" NPT	SL3-7-105	15	10 1/2	3	49/64
	SL3-7-135	18	13 1/2	3	49/64
	SL3-7-195	24	19 1/2	3	49/64
	SL3-1-025	6	2 1/2	2	7/8
	SL3-1-045	9	4 1/2	3	7/8
	SL3-1-075	12	7 1/2	3	7/8
1" NPT	SL3-1-105	15	10 1/2	3	7/8
	SL3-1-135	18	13 1/2	3	7/8
	SL3-1-195	24	19 1/2	3	7/8

## **HEAVY DUTY THREADED THERMOWELLS**



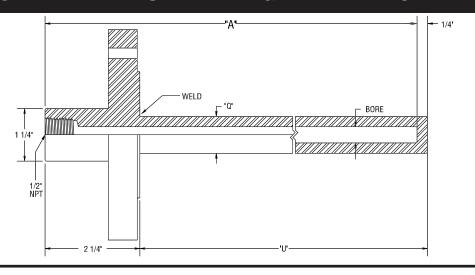
#### FOR 3/8" DIAMETER ELEMENTS - TAPERED STEM



EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
	H03-7-025 H03-7-045	4 6	2 1/2 4 1/2	7/8 7/8
3/4" NPT	H03-7-075 H03-7-105	9	7 1/2 10 1/2	7/8 7/8
	H03-7-135 H03-7-165	15 18	13 1/2 16 1/2	7/8 7/8
	H03-7-225	24	22 1/2	7/8
	H03-1-025 H03-1-045	4 6	2 1/2 4 1/2	1-1/16 1-1/16
1" NPT	H03-1-075 H03-1-105	9	7 1/2 10 1/2	1-1/16 1-1/16
	H03-1-135 H03-1-165	15 18	13 1/2 16 1/2	1-1/16 1-1/16
	H03-1-225	24	22 1/2	1-1/16

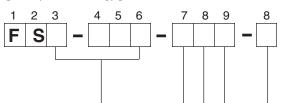
EXTERNAL THREADED P	ORDER CODE	STEM LGTH. A	INSERT. LGTH. U	LAG EXT. T	SHANK DIA. Q
	HL3-7-025 HL3-7-045	6 9	2 1/2 4 1/2	2	7/8 7/8
3/4" NPT	HL3-7-075 HL3-7-105	12 15	7 1/2 10 1/2	3	7/8 7/8
	HL3-7-135 HL3-7-195	18 24	13 1/2 19 1/2	3 3	7/8 7/8
	HL3-1-025 HL3-1-045	6 9	2 1/2 4 1/2	2	1-1/16 1-1/16
1" NPT	HL3-1-075 HL3-1-105	12 15	7 1/2 10 1/2	3	1-1/16 1-1/16
	HL3-1-135 HL3-1-195	18 24	13 1/2 19 1/2	3	1-1/16 1-1/16

## STANDARD DUTY FLANGED THERMOWELLS



# 57

### FOR 1/4" AND 3/8" DIAMETER ELEMENTS



#### 1/4" Elements (.260" bore)

ORDER CODE	ELEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
FS2-020	4	2	3/4
FS2-040	6	4	3/4
FS2-070	9	7	3/4
FS2-100	12	10	3/4
FS2-130	15	13	3/4
FS2-160	18	16	3/4
FS2-220	24	22	3/4

#### 3/8" Elements (.390" bore)

o/o Lieilieilia (.530 Dole)			
ORDER CODE	ELEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
FS3-020	4	2	7/8
FS3-040	6	4	7/8
FS3-070	9 -	7 7	7/8
FS3-100	12	10	7/8
FS3-130	15	13	7/8
FS3-160	18	16	7/8
FS3-220	24	22	7/8

#### **WELL MATERIAL**

A = Brass
D = C-1018 Carbon Steel
T = 304 SST
W= 316 SST

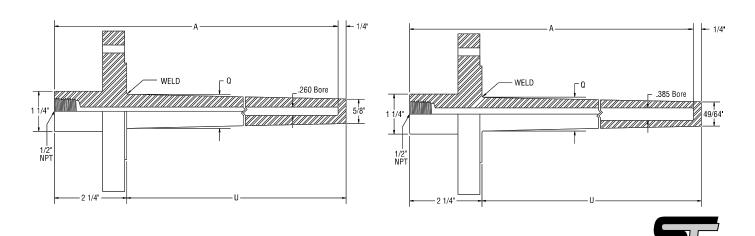
Consult sales for other materials and coating finishes

Code	Flange Type
R	Raised Face
F	Flat Face
J	Ring Joint

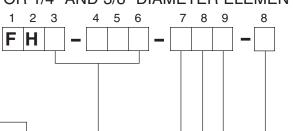
Code	Rating (lbs.)
1	150
2	300
3	600
4	900
5	1500
6	2500

Code	Flange Size (Inch)
Α	3/4
В	11
С	1 1/2
D	2
	3

## **HEAVY DUTY FLANGED THERMOWELLS**



### FOR 1/4" AND 3/8" DIAMETER ELEMENTS



### 1/4" Elements (.260" bore)

ORDER CODE	ELEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q
FH2-020 FH2-040 FH2-070 FH2-100 FH2-130 FH2-160 FH2-220	4 -6 9 12 15 -18 -24	2 - 4 7 - 10 - 13 - 16 - 22	1" flange & smaller Q=7/8" 1-1/2" flange & larger Q=1-1/16"

#### 3/8" Elements (.390" bore)

ORDER CODE	ELEM LGTH. A	INSERT. LGTH. U	SHANK DIA. Q	
FH3-020 FH3-040	4	2	1" flange & smaller	
	6	— <del>4</del> —	Q=7/8"	
FH3-070	9	7		
FH3- <u>100</u> _	12	<u> 10 _</u>	1-1/2"	
FH3-130	15	13	flange &	
_FH3-160	18	16	larger Q=1-1/16"	
FH3-220	24	22	Q=1-1/16	

#### **WELL MATERIAL**

A = Brass D = C-1018 Carbon Steel

T = 304 SST W= 316 SST

Consult sales for other materials and coating finishes

Code	Rating (lbs.)
R	Raised Face
F	Flat Face
J	Ring Joint

Code	Rating (lbs.)
1	150
2	300
3	600
4	900
5	1500
6	2500
6	2500

Code	Flange Size (Inch)
Α	3/4
B	11
С	1 1/2
D	2
E	3



# **ANSI FLANGE DIMENSIONS**

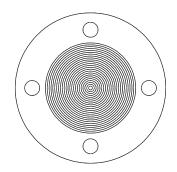
#### 150 lb. STANDARD

#### 300 lb. STANDARD

Nom.	Outside		Dı	ate		
Pipe	Diam.	Flange	No.	Diam.	Bolt	
Size	Flange	Thickness	Holes	Bolts	Circle	
1/2 3/4 1 1-1/4 1-1/2	3-1/2 7/16 3-7/8 1/2 4-1/4 9/16 4-5/8 5/8 5 11/16		4 4 4 4	1/2 1/2 1/2 1/2 1/2	2-3/8 2-3/4 3-1/8 3-1/2 3-7/8	
2	6	3/4	4	5/8	4-3/4	
2-1/2	7	7/8	4	5/8	5-1/2	
3	7-1/2	15/16	4	5/8	6	
3-1/2	8-1/2	15/16	8	5/8	7	
4	9	15/16	8	5/8	7-1/2	
5	10	15/16	8	3/4	8-1/2	
6	11	1	8	3/4	9-1/2	
8	13-1/2	1-1/8	8	3/4	11-3/4	
10	16	1-3/16	12	7/8	14-1/4	
12	19	1-1/4	12	7/8	17	

Nom.	Outside		Dı	rill Templa	mplate		
Pipe Size	Diam. Flange	Flange Thickness	No. Holes	Diam. Bolts	Bolt Circle		
1/2 3/4 1 1-1/4 1-1/2	3-3/4 4-5/8 4-7/8 5-1/4 6-1/8	9/16 5/8 11/16 3/4 13/16	4 4 4 4	1/2 5/8 5/8 5/8 3/4	2-5/8 3-1/4 3-1/2 3-7/8 4-1/2		
2 2-1/2 3 3-1/2 4	6-1/2 7-1/2 8-1/4 9 10	7/8 1 1-1/8 1-3/16 1-1/4	8 8 8 8	5/8 3/4 3/4 3/4 3/4	5 5-7/8 6-5/8 7-1/4 7-7/8		
5 6 8 10 12	11 12-1/2 15 17-1/2 20-1/2	1-3/8 1-7/16 1-5/8 1-7/8 2	8 12 12 16 16	3/4 3/4 7/8 1 1-1/8	9-1/4 10-5/8 13 15-1/4 17-3/4		





### 600 lb. STANDARD

900 lb. STANDARD

Drill Template
Diam.

**Bolts** 

7/8

7/8

1-1/8

1-1/4

1-3/8

1-1/4

1-1/2

1-1/2 1-1/2

1 1-1/8 Bolt

Circle

3-1/4 3-1/2

6-1/2

7-1/2 7-1/2

9-1/4

12-1/2

15-1/2 18-1/2

11

21

4 4-3/8 4-7/8

Nom.	Outside		Drill Template			Nom.	Outside		
Pipe Size	Diam. Flange	Flange Thickness	No. Holes	Diam. Bolts	Bolt Circle	Pipe Size	Diam. Flange	Flange Thickness	No. Hole
1/2 3/4 1 1-1/4 1-1/2	3-3/4 4-5/8 4-7/8 5-1/4 6-1/8	9/16 5/8 11/16 13/16 7/8	4 4 4 4	5/8 3/4 3/4 3/4 7/8	2-5/8 3-1/4 3-1/2 3-7/8 4-1/2	1/2 3/4 1 1-1/4 1-1/2	4-3/4 5-1/8 5-7/8 6-1/4 7	7/8 1 1-1/8 1-1/8 1-1/4	4 4 4 4 4
2 2-1/2 3 3-1/2 4	6-1/2 7-1/2 8-1/4 9 10-7/5	1 1-1/8 1-1/4 1-3/8 1-1/2	8 8 8 8	3/4 7/8 7/8 1	5 5-7/8 6-5/8 7-1/4 8-1/2	2 2-1/2 3 4 5	8-1/2 9-5/8 9-1/2 11-1/2 13-3/4	1-1/2 1-5/8 1-1/2 1-3/4 2	8 8 8 8
5 6 8 10 12	13 14 16-1/2 20 22	1-3/4 1-7/8 2-3/16 2-1/2 2-5/8	8 12 12 16 20	1-1/8 1-1/8 1-1/4 1-3/8 1-3/8	10-1/2 11-1/2 13-3/4 17 19-1/4	6 8 10 12	15 18-1/2 21-1/2 24	2-3/16 2-1/2 2-3/4 3-1/8	12 12 16 20