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NE 591 - EXAM #2

- ① Engineering:  $\sigma = F/A_0$ ,  $\epsilon = (l - l_0)/l_0 \rightarrow$  <sup>calculated with</sup> representative length (initial area)
- True:  $\sigma = F/A$ ;  $\epsilon = \int_{l_0}^l \frac{dl}{l} \ln\left(\frac{l}{l_0}\right) \rightarrow$  <sup>calculated with</sup> actual area (varying with time)
- ② Elastic deformation is the bond stretching and is not permanent. Plastic deformation is permanent (non-reversible) and caused by deformation in the crystal lattice (slip, twinning)
- ③ 0D defect: point defect: vacancies, interstitial atoms  
3D defect: cluster of point defects: precipitates (cluster of impurity atoms).
- ④
- Melting temperature
  - Thermal conductivity
  - Chemical reactions at inner cladding surface
- ⑤ - Fission gas release: grain size changes space available within fuel for fission gas
- swelling (same)
  - Thermal conductivity (depending on)
- ⑥ strain hardening is the increase in the yield strain caused by permanent strain in plastic deformation (cause)
- ⑦ ① Full centerline temperature, ② stress in the cladding, ③ consider gap pressure, closure and heat transfer in some way

⑧ The change in free energy from decrease in surface area of pores and lowering of the surface energy.

⑨ Reduction of grain boundary energy is the most driving force to grain growth, but also T gradients among others. Grain growth is inhibited by pores, precipitations, solute atoms, etc. (impurities)

⑩  $p = 20 \text{ MPa}$      $\bar{R} = 5.4 \text{ mm} = 0.54 \text{ cm}$      $t_c = 0.8 \text{ mm} = 0.08 \text{ cm}$

$$\bar{R} = R_i + t_c/2 \Rightarrow R_i = 0.54 - 0.04 = 0.5 \text{ cm}$$

$$R_o = R_i + t_c = 0.58 \text{ cm}$$

a)  $\sigma_\theta = \frac{p \bar{R}}{\delta} = \frac{20 (0.54)}{0.08} = 142.5 \text{ MPa}$

$$\sigma_\phi = \frac{p \bar{R}}{2\delta} = \frac{\sigma_\theta}{2} = 71.25 \text{ MPa}$$

$$\sigma_r = -\frac{1}{2}p = -10 \text{ MPa}$$

b) at mid point,  $\lambda = \bar{R} = 0.54 \text{ cm}$      $\frac{R_o}{R} = 1.07$ ,  $\frac{R_o}{R_i} = 1.16$

$$\sigma_\theta(\lambda) = p \frac{(R_o/\lambda)^2 + 1}{(R_o/R_i)^2 - 1} \Rightarrow \sigma_\theta(\bar{R}) = 20 \frac{(1.07)^2 + 1}{(1.16)^2 - 1} = 124.13 \text{ MPa}$$

$$\sigma_\phi(\lambda) = \frac{p}{(R_o/R_i)^2 - 1} \Rightarrow \sigma_\phi(\bar{R}) = \frac{20}{(1.16)^2 - 1} = 57.87 \text{ MPa}$$

$$\sigma_r(\lambda) = -p \frac{(R_o/\lambda)^2 - 1}{(R_o/R_i)^2 - 1} \Rightarrow \sigma_r(\bar{R}) = -20 \frac{(1.07)^2 - 1}{(1.16)^2 - 1} = -8.27 \text{ MPa}$$

c) The stress in the inside of the wall is  $-p$  and on the outside is zero

$(11) R_f = 4.5 \text{ mm} \quad \text{LHR} = 250 \text{ W/cm}^2 \quad K_f = 0.1 \text{ W/cmK} \quad E = 290 \text{ GPa} \quad \nu = 0.3$   
 $\alpha = 8.2 \times 10^{-6} / \text{K}$

$$T_o - T_s = \frac{\text{LHR}}{4\pi K_f} = \frac{250}{4\pi (0.1)} = 198.94 \text{ K}$$

maximum is  $\sigma_\theta$  @  $r = R_f$ ;  $r = 1$

$$\sigma^* = \frac{\alpha E (T_o - T_s)}{4(1-\nu)} = \frac{(8.2 \times 10^{-6})(290 \times 10^3)(198.94)}{4(1-0.3)} = 168.96 \text{ MPa}$$

$$\sigma_\theta = -168.96(1 - 3(1)^2) = \boxed{337.92 \text{ MPa}}$$

$(12) T_{gap} = T_{ci} = 450 \text{ K (assuming)}$

$$T_f = T_{gap} + \frac{\text{LHR}_{gap}}{2\pi R_f K_{gap}} = 450 + \frac{(325)(0.02)}{2\pi(0.5)(0.04)} = 501.73 \text{ K}$$

$$T_o = T_f + \frac{\text{LHR}}{4\pi K_f} = 501.73 + \frac{325}{4\pi(0.05)} = 1018.98 \text{ K (before)}$$

$$\bar{R}_c = 0.5 + 0.02 = 0.052 \text{ cm}$$

$$\bar{T}_c = 501.73 \text{ K}$$

$$\bar{T}_f = (1018.98 + 501.73)/2 = 760.36 \text{ K}$$

$$\Delta \delta_{gap} = (0.052)(4.5 \times 10^{-6})(501.73 - 300) - (0.5)(4.5 \times 10^{-6})(760.36 - 300)$$

$$\Delta \delta_{gap} = -0.0034 \text{ cm}$$

$$t_{g2} = 0.02 - 0.0034 = 0.0166 \text{ cm}$$

$$T_{f2} = 450 + \frac{(325)(0.0166)}{2\pi(0.5)(0.04)} = 492.93 \text{ K}$$

$$T_{o2} = 492.93 + \frac{325}{4\pi(0.05)} = 1010.18 \text{ K (after)}$$

$$(13) \quad \sigma^* = \frac{\alpha E (T_0 - T_s)}{4(1-\nu)} = \frac{(10.5 \times 10^{-6})(810 \times 10^3)(100/4\pi(0.05))}{4(1-0.25)} = 233.96 \text{ MPa}$$

$$\sigma_e = -\sigma^*(1 - 3\eta^2) = \sigma_{fr}$$

$$-\frac{120}{233.96} = 1 - 3\eta^2 \Rightarrow \eta = 0.71 = \frac{\pi}{R_f}$$

$$\boxed{\lambda = 0.39 \text{ mm}}$$