

9/8 [1] Stainless steel cladding goes under void swelling, irradiation creep and lose their mechanical stability at high temperature. As they lose their ductility and hardening increase.

and at fast reactors, material are expected to go under void swelling, He embrittlement, irradiation induced precipitations, irradiation induced creep, irradiation hardening and growth.

7/8 [2] Adding Cr to steel increases the corrosion resistance and increases the hardenability

but reduction of Cr lead to a reduction of oxidation resistance.

- this is saying the same thing twice
- would like another example

③ Ferritic steels swell less

- 4/6
- ① relaxation volume in ferritic steel is larger so we have larger strain which promotes the mobility of vacancies and recombination happens.
 - ② vacancies are more mobile in ferritic steel so recombination occurs.
 - ③ vacancies are trapped in carbide precipitates.
 - ④ Dislocation attracted vacancies in their strain field.

④ The role of oxide particles in ODS

5/5
oxide particles are dispersed in ferritic steel such as $\gamma_2\text{O}_3$
these oxides help in stabilizing ferritic steel and increase the
swelling resistance and creep resistance.

⑤ Advantages of Ni alloy

7/8
✓ Ni alloys have good corrosion resistance

But as a disadvantage

it goes under He embrittlement because Ni has a neutron capture
cross section which generates He.

also stress corrosion cracking is a concern as fracture
stress reduces with increasing precipitates size.

- Adding Cr will increase the corrosion resistance. ✓

how is strength improved?

⑥ unique features of RR

- ✓ ① fuel used is intermetallic fuel such as U-Al / U-Si / U-Mo
- ✓ ② operates at lower temperature
- ✓ ③ fuel has much higher uranium density to use lower enriched uranium.
- ✓ ④ High fission density
- ✓ ⑤ Higher burn up
- ✓ ⑥ no gap or plenum is the fuel.

⑦

Amorphization

it happens due to the high fission rate + low T

✓ and it leads to fission gas bubbles growth

✓ due to the volume reduction that happens when

UAl_x fuel transform into UAl₄.

⑧ Benefits of U-Si

it has high uranium density ✓

the fabrication of U-Si using atomization makes it have less impurities and less interaction with matrix

and having lower stress and lower defect- ✓

- Why U-Mo fuel?

⑨ The swelling U₃Si₂ is less than in U₃Si

because in U₃Si₂ the Si/U ratio is larger

and this suppress the fission gas bubbles growth

rate. - in the amorphous phase

- all relates to amorphous properties

5/7 (b) U-Mo gamma phase is stable

because Mo is used as a stabilizer for UMo fuel ✓
even after irradiation it's stable. ✓

- phase reversal under irradiation

- slow transformation kinetics

(ii) U-Mo fabrication

3/6 1- fuel powder and Al powder are compacted together

2- cover and trim of the cladding are welded.

3- hot rolling applied

4- Blistering test the x-ray for geometry

5- cold rolling

6- cut all excess material.

- this is just listing a fabrication process, this
doesn't answer the question

⑫ fission gas bubble exist in U-Mo fuel at high density but small in size so they don't affect the volume. ✓

7/10

but with increasing burnup the gas bubbles growth rate increases and by increasing the fission density the gas bubble size increases. ✓ which leads to swelling. ✓

- grain refinement destroys the fission gas superlattice

⑬ The Zr layer purpose is to prevent the interaction between the fuel dispersed particles and the Aluminium matrix. ✓

5/6

↓
monolithic fuel

- dispersed fuel doesn't have Zr layer

⑭ Al can be used in research reactors as they don't operate at high temperature. ✓

8/8

Al keeps its mechanical stability at low temperature as the coolant temperature is less than 100°C ✓ also swelling is not a concern at such low temperature. ✓