

① The difference between the true and engineering strain is that true strain accounts for shrinking in the section area and developed elongation on further elongation. Hence the true strain is $\epsilon_T = F/A$ while $\epsilon_{\text{engin.}} = F/A_0$. In the true stress vs strain curve, there is always an increase of the stress until fracture happens, while the engineering stress it can decrease after the UTS have been reached.

- ② A \rightarrow No
- B \rightarrow Yes
- C \rightarrow Yes

③ The differences between elastic and plastic deformation is that in elastic deformation we are stretching the atomic bonds and the material can restore its initial shape and size when the load is removed. However, ^{during} plastic deformation the atomic bonds are broken and the material will undergo a permanent deformation. The plastic deformation is non-reversible.

④ Examples of 2-D defects are: vacancies, self-interstitial atoms and substitutional interstitial atoms.
Examples of 3-D defects are: precipitates, bubbles, and voids.

③ - Melting temperature of UO_2

- thermal conductivity
- lattice constants
- vacancy formation energy

⑥ Strain Hardening is the increase or hardening of the materials as it is plastically deformed. During deformation new dislocation will be generated increasing dislocation density. Dislocation will interact with each other and the ones that have equal strain field will hinder their movement. In average dislocation movement gets more difficult and by (yielding stress) increases. Hence, the material become stronger.

⑦ Fuel code must be able to predict the temperature profile in the fuel and cladding as well as the stress in the cladding. In addition fuel codes also must predict the heat transport in the gap, the gap pressure and the fuel-cladding mechanical interaction.

⑧ The valence state of U in UO_2 is U^{3+} . The possible valence states of U are U^{4+} , U^{5+} , U^{6+} .

⑨ Grain growth can be accelerated by an increase in temperature. Also irradiation can accelerate grain growth at low temperature when the microstructure consist of small grains. On the other hand, pores, precipitates, solute atoms & bubbles can inhibit grain growth.

(10)

$$P = 20 \text{ MPa}$$

$$\bar{R} = 5,1 \text{ mm}$$

$$t_c = 0,6 \text{ mm}$$

$$a) \bar{b}_0 = \frac{P \bar{R}}{\delta} = \frac{20 \text{ MPa} \cdot 5,1 \text{ mm}}{0,6 \text{ mm}} = 170 \text{ MPa}$$

$$\bar{b}_2 = \frac{\bar{b}_0}{2} = \frac{170 \text{ MPa}}{2} = 85 \text{ MPa}$$

$$b) \bar{b}_r = \frac{-P}{2} = \frac{-20 \text{ MPa}}{2} = -10 \text{ MPa}$$

$$b) \bar{b}_r = \frac{-P [(R_o/r)^2 - 1]}{[(R_o/R_i)^2 - 1]} = -20 \text{ MPa} \left[\frac{1}{2} \right]$$

$$\bar{R} = \frac{R_o + R_i}{2} \Rightarrow \begin{aligned} 5,1 \text{ mm} \cdot 2 &= R_o + R_i \\ 0,6 \text{ mm} &= R_o - R_i \end{aligned}$$

$$t_c = R_o - R_i$$

$$\begin{aligned} 10,2 \text{ mm} &= R_o + R_i \\ 0,6 \text{ mm} &= R_o - R_i \\ 10,8 \text{ mm} &= 2 R_o \end{aligned}$$

$$R_o = 5,4 \text{ mm}$$

$$R_i = 10,2 \text{ mm} - 5,4 \text{ mm} = 4,8 \text{ mm}$$

$$b_r(\bar{R}) = \frac{-20 \text{ MPa} \left[\left(\frac{0,54 \text{ cm}}{0,51 \text{ cm}} \right)^2 - 1 \right]}{\left[\left(\frac{0,54}{0,48} \right)^2 - 1 \right]} = -9,118 \text{ MPa}$$

$$b_\theta = \frac{P [(R_o/\bar{R})^2 + 1]}{(R_o/R_i)^2 - 1} = \frac{20 \text{ MPa} \left[\left(\frac{0,54 \text{ cm}}{0,51 \text{ cm}} \right)^2 + 1 \right]}{\left[\left(\frac{0,54}{0,48} \right)^2 - 1 \right]} = 159,706 \text{ MPa}$$

$$b_2 = \frac{P}{(R_o/R_i)^2 - 1} = \frac{20 \text{ MPa}}{\left[\left(\frac{0,54 \text{ cm}}{0,48 \text{ cm}}\right)^2 - 1\right]} = 75,294 \text{ MPa} \quad (4)$$

$$c) \quad \frac{P \bar{R}}{\delta} = \frac{P \left[\left(\frac{R_o}{r}\right)^2 + 1\right]}{\left[(R_o/R_i)^2 - 1\right]} \rightarrow \text{for } b_0$$

$$\frac{\bar{R}}{\delta} \left[(R_o/R_i)^2 - 1\right] - 1 = \left(\frac{R_o}{r}\right)^2$$

$$\frac{R_o}{r} = \sqrt{\frac{\bar{R}}{\delta} \left[(R_o/R_i)^2 - 1\right] - 1}$$

$$r = R_o / \sqrt{\frac{\bar{R}}{\delta} \left[(R_o/R_i)^2 - 1\right] - 1}$$

→ at this "r" $\bar{b}_0 = b_0$
 for thick wall
 for thin wall

(11)

$$R_f = 0,55 \text{ cm}$$

$$\text{CHR} = 300 \text{ W/cm}$$

$$b_0 = ?$$

$$k = 0,12 \frac{\text{W}}{\text{cm K}}$$

$$E = 260 \cdot 10^3 \text{ MPa}$$

$$\nu = 0,3$$

$$\alpha = 8,2 \cdot 10^{-6} \frac{1}{\text{K}}$$

$$b_0 = -b^* (1 - 3\nu^2)$$

$$b_0 \text{ is max at } R_0 \text{ + the } \eta = \frac{r}{R_0} = 1$$

$$b^* = \alpha \frac{E (T_0 - T_s)}{4(1-\nu)}$$

$$T_0 - T_s = \frac{\text{CHR}}{4\pi k_f} = \frac{300 \text{ W/cm}}{4\pi (0,12 \frac{\text{W}}{\text{cm K}})} = 199,04 \text{ K}$$

$$b^* = \frac{8,2 \cdot 10^{-6} \frac{1}{\text{K}} \cdot 260 \cdot 10^3 \text{ MPa} \cdot 199,04 \text{ K}}{4(1-0,3)} = 151,55 \text{ MPa}$$

$$b_0^{\text{max}} = -151,55 \text{ MPa} (1 - 3\nu^2) = \underline{\underline{303,11 \text{ MPa}}}$$

$$(12) R_f = 0,5 \text{ cm}$$

$$t_g = 0,02 \text{ cm}$$

$$T_{\text{ref}} = 450 \text{ K}$$

$$k_f = 0,05 \text{ W/cm K}$$

$$k_g = 0,02 \text{ W/cm K}$$

$$k_{\text{clad}} = 0,18 \text{ W/cm K}$$

$$\text{CHR} = 320 \frac{\text{W}}{\text{cm}}$$

$$\alpha_c = 4,5 \cdot 10^{-6} \frac{1}{\text{K}}$$

$$\alpha_f = 9,5 \cdot 10^{-6} \frac{1}{\text{K}}$$

$$T_{\text{ref}} = 300 \text{ K}$$

$$T_s - T_{\text{ref}} = \frac{\text{CHR } t_g}{2\pi k_f k_g} = \frac{320 \frac{\text{W}}{\text{cm}} \cdot 0,02 \text{ cm}}{2\pi \cdot 0,5 \text{ cm} \cdot 0,02 \frac{\text{W}}{\text{cm K}}} = 101,91 \text{ K}$$

$$T_s = 101,91 \text{ K} + T_{\text{ref}} = 101,91 \text{ K} + 450 \text{ K} = 551,91 \text{ K}$$

$$T_0 = \frac{\text{CHR}}{4\pi k} + T_s = \frac{320 \frac{\text{W}}{\text{cm}}}{4\pi \cdot 0,05 \frac{\text{W}}{\text{cm K}}} + 551,91 \text{ K}$$

$$\boxed{T_0 = 1061,46 \text{ K}}$$

$$\Delta S_g = \bar{R}_c \alpha_c (\bar{T}_c - T_{ref}) - R_f \alpha_f (\bar{T}_f - T_{ref})$$

$$\bar{R}_c \approx R_f + 0,02 \text{ cm} = 0,5 \text{ cm} + 0,02 \text{ cm} = 0,52 \text{ cm}$$

~~$$T_{cf} - T_{co} = \frac{CHR t_c}{2\pi R_f \cdot K_{eff}}$$~~

do not hold
320 w/cm

$$\Delta S_g = 0,52 \text{ cm} \cdot 4,5 \cdot 10^{-6} \frac{1}{\text{K}} (450 \text{ K} - 300 \text{ K}) - \left[0,5 \text{ cm} \cdot 9,5 \cdot 10^{-6} \frac{1}{\text{K}} (1061,46 \text{ K} - 300 \text{ K}) \right]$$

$$= -2,055 \cdot 10^{-3}$$

$$T_f = \frac{T_o + T_s}{2} = \frac{1061,46 + 551,91}{2} = 806,68 \text{ K}$$

$$t'_g = 0,02 \text{ cm} - 2,055 \cdot 10^{-3} = 0,0179 \text{ cm}$$

$$T_s - T_{cf} = \frac{CHR t'_g}{2\pi R_f K_g} = \frac{101,91 \text{ K} \cdot 0,0179}{0,02 \text{ cm}} \rightarrow 91,2 \text{ K} + 450 \text{ K}$$

$$T'_s = 541,20 \text{ K}$$

$$T'_o = 1050,75 \text{ K} \rightarrow T'_o = \frac{CHR + T'_s}{4\pi K}$$

$$= 509,55 + 541,20 \text{ K}$$

$$= 1050,75 \text{ K}$$

(13)

$$r_f = 0,58 \text{ cm}$$

$$b_0 = b_f = -b^*(1-3n^2)$$

$$v = 0,25$$

$$E = 210 \text{ GPa}$$

$$b^* = \frac{\alpha E (T_0 - T_s)}{4(1-v)}$$

$$CHN = 200 \text{ W/cm}$$

$$\alpha_f = 12,5 \cdot 10^{-6} \frac{1}{K}$$

$$T_0 - T_s = \frac{CHN}{4nK} = \frac{200 \text{ W/cm}}{4n \cdot 0,04} =$$

$$b_f = 140 \text{ MPa}$$

$$= 398,08 \text{ K}$$

$$K_f = 0,04 \text{ W/cmK}$$

$$b_0 = \frac{12,5 \cdot 10^{-6} \cdot 210 \cdot 10^3 \text{ MPa} (398,08) \text{ K}}{4(1-0,25)} = 348,32 \text{ MPa}$$

$$140 \text{ MPa} = -348,32 \text{ MPa} \left(1 - 3 \left(\frac{r}{r_f}\right)^2\right)$$

$$\left[\left[\frac{140}{348,32} + 1 \right] \frac{1}{3} \right]^{1/2} = \frac{r}{r_f}$$

$$\sqrt{0,4673} \cdot 0,58 \text{ cm} = r$$

$$r = 0,3764 \text{ cm}$$