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NUCE 497

Exam 1:

Q17a) The fissile material in U_3Si_5 is Uranium-235.

The natural enrichment of U-235 is 0.7% and U-238 is 99.3%.

My mistake: I didn't make any mistake for this part.

~~Part b~~ part b: I was unable to complete this part on my exam but the correct approach from the exam solution is shown;

Solution given: U_3Si_5 as fuel material

Thermal conductivity = 12.5 W/mK

density = 7.5 grams of U/cm³

To find: enrichment required for U_3Si_5 to have the same energy released rate of U_3Si_2 .

Approach: $Q_f = E_f N_f \psi_f$

$$E_f N_{U_3Si_5} \sigma_{f235} \psi_n = E_f N_{U_3Si_2} \sigma_{f235} \psi_n$$

$$N_{U_3Si_5} = N_{U_3Si_2}$$

$$q_1 \delta_{U, U_3Si_5} / M_U = q_2 \delta_{U, U_3Si_2} / M_U$$

$$q_1 = q_2 \frac{\delta_{U, U_3Si_2}}{\delta_{U, U_3Si_5}}$$

$$q_1 = \frac{11.31 \times 0.03}{7.5} = \boxed{0.0452}$$

Since; I missed this part on my exam 1: I just copied the solution. ~~because~~

part c:

My answer in my exam solution:

→ Ranking of U_3Si_5 as potential fuel compared to U_3Si_2 would be;

1st choice = U_3Si_2

2nd choice = U_3Si_5 .

∴ U_3Si_2 is better fuel material than U_3Si_5 because ~~it~~ can it has higher thermal conductivity than U_3Si_5 so, U_3Si_5 cannot survive equally high temperature as of U_3Si_2 . ~~Also, U.~~

answer from solution:

→ U_3Si_5 is a worse fuel because it has a lower density of Uranium and will produce less power, and because it has a lower thermal conductivity and will conduct the heat out less efficiently.

My mistakes/missings:

While, I answered the question correctly but I was missing some properties like density of Uranium. & I also forget to include the power produced would be less if we use U_3Si_5 instead of U_3Si_2 .

Q2) Solution: part a:

Note: My approach was in terms of Φ .

My approach in exam 1 solution:

→ To find the surface temperature of fuel.

$$\rightarrow T_{co} - T_{cool} = \frac{\Phi}{2h_{cool}} R_f = \frac{250 \text{ W/cm}}{2h_{cool}} + 580 \text{ K}$$

$$T_{co} = \frac{250}{2 \times 2.5} + 280 \text{ K} = \underline{630 \text{ K}}$$

$$\rightarrow T_{ci} = \frac{\Phi}{2k_c} R_f \delta_c + T_{co} = \frac{250}{2(0.17)} (0.45 \text{ cm})(0.06) + 630 \text{ K}$$

$$T_{ci} = 19.8 \text{ K} + 630 \text{ K} = \underline{649.85 \text{ K}}$$

$$\rightarrow T_s = \frac{\Phi}{2h_{gap}} R_f + T_{ci} = \frac{250}{2 \times h_{gap}} \times (0.5 \text{ cm}) + 649.85 \text{ K}$$

Where: $h_{gap} = \frac{k_{He}}{\delta_{gap}}$

$$= 0.7 \times 10^{-6} (665.09)^{0.79}$$

$$T_s = \frac{250}{2 \times 0.03977} \times 0.5 + 649.8 \text{ K}$$

$$T_s = 314.30 + 649.8 = \boxed{964.10 \text{ K}}$$

Correct approach: Exam 1 solution was in terms of LHR

$$T_{co} = T_{cool} + \frac{\text{LHR}}{2\pi R_f h_{cool}} = 580 + \frac{250}{2\pi \times 0.45 \times 2.5} = \underline{615.4 \text{ K}}$$

$$T_{ci} = T_{co} + \frac{\text{LHR}}{2\pi R_f (k_{cid}/t_{cid})} = 615.4 + \frac{250}{2\pi \left(\frac{0.17}{0.06} \right)} = \underline{646.6 \text{ K}}$$

$$k_{He} = 16 \times 10^{-6} \times T_{ci}^{0.79} = 0.00266, \quad k_{Xe} = 1.16 \times 10^{-4} \text{ W/cmK}$$

$$T_s = T_{ci} + \frac{250}{2\pi R_f (k_{gap}/t_{gap})} = 646.6 + \frac{250}{2\pi (0.45) \left(\frac{0.00227}{80 \times 10^{-4}} \right)}$$

$$\boxed{T_s = 958.2 \text{ K}}$$

There was only slight difference in my answer because my approach was in terms of Φ .

My errors/mistakes for Q2 part a:

→ There was no mistakes made but I used the different approach; I calculated the value of T_s using approach named; interms of Q but in exam 1 solution; it was calculated interms of LHR; I think both approach are correct so we have slight difference on final answers.

my answer: $T_s = 964.10 \text{ K}$

Exam 1 solution answer; $T_s = 958.2 \text{ K}$.

part b: my approach: to find maximum stress experienced by the fuel pellet;

→ Since $E = 246.7 \text{ GPa}$, $\nu = 0.25$, $\alpha = 7.5 \times 10^{-6} / \text{K}$ was given;

I used: $\sigma_{\theta\theta}(r) = \frac{1}{2} \Delta T \frac{\alpha E}{1-\nu} \left(1 - 2 \frac{R_i^2}{r^2} \left(\frac{r}{R_i} - 1 \right) \right)$

making some assumptions; $\sigma^* = \frac{\alpha E (T_o - T_s)}{4(1-\nu)}$

$\sigma_{\theta}^* = \boxed{0.024 \text{ GPa}}$

Correct approach:

$$\Delta T = \frac{250}{4\pi K} = \frac{250}{4\pi \times 0.2} = 99.5 \text{ K}$$

$$\sigma^* = \frac{\alpha E \Delta T}{4(1-\nu)} = \frac{7.5 \times 10^{-6} \times 246.7 \times 99.5}{4(1-0.25)} = \boxed{0.0614 \text{ GPa}}$$

$$\sigma_{\theta\theta}(r/R_f=1) = -\sigma^* (1-3\eta^2) = -0.0491 (1-3) = \boxed{123 \text{ MPa}}$$

My mistake: My first mistake was not finding the temperature difference (ΔT).

I used the same formula to calculate σ^* but I found different answer since (ΔT) is used was wrong
Lastly; I forget to calculate $\sigma_{\theta\theta}$ (maximum stress) using $\sigma_{\theta\theta}(r/R_f=1)$ equation. = $-\sigma^* (1-3\eta^2)$

Q2; Part c:

My answer: If the pellet was VO_2 instead of Uranium nitrate the stress would be higher because the stress of fuel pellet depends on thermal conductivity of the fuel materials.

Correct answer from exam solution:

- If the pellet was VO_2 ; we expect higher stress because the temperature difference would be much higher due to the much lower thermal conductivity.
- My answer was correct but reasoning was not quite specific.

part: d: My answer:

The assumptions made in our calculation for part a and b are:

- We only care about steady state solution.
- The behavior is axisymmetry.
- Temperature is constant in z -direction and;
- The thermal conductivity k is independent of temperature

Correct answer from exam 1 solutions:

- Axisymmetric; long rod; properties are independent of temperature; constant g , constant T_{cool} . Steady state
- Static body; gravity was neglected; no shear stress:

∴ All of my assumptions for this part was correct but I was missing some.

Q3) Solution:

a) Assumptions made in the thin walled cylinder approximation for the stress state are:

My responses: are correct but missing the last one:

- 1) Small strains
- 2) Isotropic materials response
- 3) That the stress is constant through the thickness of the cylinder. (In my solution I was missing # 3 assumption).

b) My solution for this part was also correct. ~~but~~

All three components of the stress using the thin walled cylinder approximation are:

$$\sigma_{\theta\theta} = \frac{PR}{2\delta} = 6 \text{ MPa} \left(\frac{5.6}{0.6} \right) = \boxed{56 \text{ MPa}}$$

$$\sigma_{rr} = -P/2 = -\frac{6 \text{ MPa}}{2} = \boxed{-3 \text{ MPa}}$$

$$\sigma_{zz} = \frac{PR}{2\delta} = 6 (5.6/1.2) = \boxed{28 \text{ MPa}}$$

For this part I made no mistakes on exam 1 solution.

c) My answer: / mistakes I made:

Using thin walled cylinder approximation for cladding is less accurate than that of using thick wall approximation.

→ My answer was very close and correct but I didn't quantify and give valid/correct reasoning.

→ Correct approach is shown below with correct reasoning:



$$R_i = 5.6 - 0.3 = 5.3 \text{ mm}, R_o = 5.6 + 0.3 = 5.9 \text{ mm}.$$

$$\text{For } r = R_i, \sigma_{\theta\theta} = P \left(\frac{(R_o/R_i)^2 + 1}{(R_o/R_i)^2 - 1} \right) = \frac{.6 \times ((5.9/5.3)^2 + 1)}{((5.9/5.3)^2 - 1)}$$

$$\sigma_{\theta\theta} = 56.2 \text{ MPa}$$

$$\text{For } r = R_o; \sigma_{\theta\theta} = P \left(\frac{(R_o/R_o)^2 + 1}{(R_o/R_i)^2 - 1} \right) = \frac{.6(1+1)}{(5.9/5.3)^2 - 1}$$

$$\sigma_{\theta\theta} = 50.2 \text{ MPa}$$

In my exam solution I didn't prove like what's done above but I only state that thin walled cylinder approximation would be less accurate:

Correct Reasoning: The stress varies by more than 10% across the thickness; it's not very accurate. The thin walled answer is close at the inner radius but too high at the outer radius.

part d: My approach: $E = 70 \text{ GPa}$, $\nu = 0.41$ was given.

$$\text{I used: } C_{11} = E(1-\nu) / ((1+\nu)(1-2\nu)) = 162.7265 \text{ GPa}.$$

$$C_{12} = 70(0.41) / ((1.41)(1-0.82)) = 113.08 \text{ GPa}.$$

Correct approach:

$$\sigma = \begin{bmatrix} -3 & 0 & 0 \\ 0 & 28 & 0 \\ 0 & 0 & 56 \end{bmatrix}$$

$$\epsilon_{rr} = \frac{1}{E(\sigma_{rr} - \nu(\sigma_{\theta\theta} + \sigma_{zz}))} = \boxed{-53 \times 10^{-5}}$$

$$\epsilon_{\theta\theta} = \frac{1}{70 \times 10^3 (56 - 0.41(-3 + 28))}$$

$$\epsilon_{\theta\theta} = \boxed{65 \times 10^{-5}}$$

$$\epsilon_{zz} = \frac{1}{E(\sigma_{zz} - \nu(\sigma_{\theta\theta} + \sigma_{rr}))} = \frac{1}{70 \times 10^3 (28 - 0.41(-3 + 16))} = \boxed{9 \times 10^{-5}}$$

$$\epsilon = \begin{bmatrix} -53 & 0 & 0 \\ 0 & 65 & 0 \\ 0 & 0 & 9 \end{bmatrix} \times 10^{-5}.$$

My mistake: I didn't find ϵ_{rr} , $\epsilon_{\theta\theta}$ and ϵ_{zz} using the correct formula provided on lecture. Also, I didn't put ϵ_{rr} , $\epsilon_{\theta\theta}$, and ϵ_{zz} in matrix form.