

- ①
- 1) The pellet expands due to thermal expansion
The gap size decreases due to pellet thermal expansion
The cladding oxide layer starts to build up & cladding undergoes thermal expansion.
 - 2) Fuel undergoes densification & the gap size increases, as seen in plot 2. -1, which raises the T
 - 3) Fuel undergoes fission product swelling & gap width decreases because of this. As gap width decreases, the temperature in the fuel decreases.
 - 4) The fuel contacts the cladding as the cladding creeps down, closing the gap width. Temperature increases due to fission gas release & a lower thermal conductivity in the gap.
 - 5) The cladding begins to balloon out, blocking coolant channels & causing an increase in fuel temperature.

-2, T increases because the fuel conductivity continues to decrease with burnup

② $a = 8 \times 10^{-6} \text{ m}$ $\dot{F} = 2.0 \times 10^{13} \text{ fissions/cm}^3 \cdot \text{s}$ $T = 900^\circ \text{C}$

a) $D = D_1 + D_2 + D_3 \frac{\text{cm}^2}{\text{s}}$ $\dot{F} = q N_A \sigma_f \phi$

$$D_1 = 7.6 \times 10^{-6} e^{-\frac{3.03 \text{ eV}}{8.617 \times 10^{-5} \frac{\text{eV}}{\text{K}} \cdot (900 + 273.15) \text{ K}}}$$

$$D_1 = 7.305 \times 10^{-19} \frac{\text{cm}^2}{\text{s}}$$

-0, You used eqns from old slides that had typos, $D = 7.56 \times 10^{19}$ gas atoms/cm³

$$D_2 = 1.41 \times 10^{-21} e^{-\frac{1.19 \text{ eV}}{8.617 \times 10^{-5} \frac{\text{eV}}{\text{K}} (1173.15 \text{ K})}} \sqrt{2.0 \times 10^{13} \frac{\text{n}}{\text{cm}^3 \cdot \text{s}}}$$

$$D_2 = 4.468 \times 10^{-20} \frac{\text{cm}^2}{\text{s}}$$

$$D_3 = 2.0 \times 10^{-36} \left(2.0 \times 10^{13} \frac{\text{n}}{\text{cm}^3 \cdot \text{s}} \right)$$

$$D_3 = 4 \times 10^{-23} \frac{\text{cm}^2}{\text{s}}$$

$$D = 7.79 \times 10^{-19} \frac{\text{cm}^2}{\text{s}}$$

(2)

b) $\gamma = .3017$ using in-pile release

$$N_{\text{tot}} = \gamma \dot{F} t = .3017 (2.0 \times 10^{13} \frac{\text{atoms}}{\text{cm}^3 \text{s}}) (3600 \times 24 \times 365 \times 2) \text{s}$$

$$N_{\text{tot}} = 3.806 \times 10^{20} \frac{\text{gas atoms}}{\text{cm}^3}$$

$$\tau = \frac{Dk}{a^2} = \frac{(7.79 \times 10^{-11} \text{ cm}^2/\text{s}) \cdot (3600 \times 24 \times 365 \times 2) \text{s}}{(8 \times 10^{-4} \text{ cm})^2}$$

$$\tau = 7.677 \times 10^{-5}$$

$$\frac{1}{\pi a} = .101 \quad \tau < \frac{1}{\pi a}$$

$$\Rightarrow f = 4 \sqrt{\frac{\tau}{\pi}} - \frac{3}{2} \cdot \tau =$$

$$f = 0.0197$$

$$N_{\text{rel}} = N_{\text{tot}} \cdot f$$

$$N_{\text{rel}} = 7.48 \times 10^{18} \frac{\text{gas atoms}}{\text{cm}^3}$$

c) using post-irradiation annealing

$$T = 2000^\circ \text{C} \quad 10\%$$

$$f = .1 \quad \& \quad f = 6 \sqrt{\frac{\tau}{\pi}} - 3\tau$$

Neglect 3rd term

$$.1 = 6 \sqrt{\frac{\tau}{\pi}}$$

$$(.016667)^2 = \left(\sqrt{\frac{\tau}{\pi}} \right)^2$$

$$2.777 \times 10^{-4} = \frac{\tau}{\pi} \Rightarrow \tau = 8.726 \times 10^{-4}$$

$$D = D_1 + D_2 + D_3$$

$$D_1 = 7.6 \times 10^{-6} e^{\frac{-3.03}{8.617 \times 10^{-5} (2273.15)}} = 1.45 \times 10^{-12} \frac{\text{cm}^2}{\text{s}}$$

$$D_2 = 1.41 \times 10^{-21} e^{\frac{-1.19}{8.617 \times 10^{-5} (2273.15)}} \sqrt{2.0 \times 10^{13}} = 3.242 \times 10^{-24}$$

$$D_3 = 2.0 \times 10^{-36} (2.0 \times 10^{13}) = 4 \times 10^{-23} \frac{\text{cm}^2}{\text{s}}$$

$$D = 1.456 \times 10^{-12} \frac{\text{cm}^2}{\text{s}}$$

$$t = \frac{r_0^2}{D} = \frac{(8.726 \times 10^{-4})(8 \times 10^{-4} \text{ cm})^2}{1.456 \times 10^{-12} \text{ cm}^2/\text{s}}$$

$$t = 383.6 \text{ s} = 6.39 \text{ min}$$

-5, How much gas was released?

-1, 29/30

$$T = 600 \text{ K} \quad t = 1 \text{ year} \quad \delta_0 = .06 \text{ cm}$$

$$a) \quad \delta^* = 5.1 e^{\frac{-550}{600 \text{ K}}} = 2.039 \text{ } \mu\text{m}$$

$$t^*(d) = 6.62 \times 10^{-7} e^{\frac{11199}{600 \text{ K}}} = 295 \text{ days}$$

$$K_L \left(\frac{\mu\text{m}}{\text{s}} \right) = 7.48 \times 10^6 e^{\frac{-12500}{600 \text{ K}}} = 6.7 \times 10^{-3} \text{ } \mu\text{m}/\text{s}$$

$$\delta(\mu\text{m}) = 2.039 \mu\text{m} + (6.7 \times 10^{-3} \frac{\mu\text{m}}{\text{s}})(365 - 295) \text{ d}$$

$$\delta = 2.508 \mu\text{m}$$

$$W = \delta(14.7) = (2.508 \mu\text{m})(14.7)$$

$$W = 36.87 \frac{\text{mg}}{\text{dm}^2}$$

$$b) \quad \text{PBR} = 1.56$$

$$600 \mu\text{m} + \frac{2.508}{1.56} \mu\text{m} \times 2 = 603.2 \mu\text{m}$$

$$\delta_{\text{final}} = 603.2 \mu\text{m}$$

$$c) \quad f_H = .15 \quad \rho_{\text{ox}} = 5.68 \frac{\text{g}}{\text{cm}^3} \quad \rho_{\text{Zr}} = 6.5 \frac{\text{g}}{\text{cm}^3}$$

$$C_H^{\text{load}} = \frac{2f \cdot \delta \cdot \rho_{\text{ox}} \cdot f_{\text{ZrO}_2}^0 \cdot \frac{M_H}{M_O} \times 10^6}{(t - \frac{\delta}{\text{PBR}}) \cdot \rho_{\text{metal}}}$$

$$f_{\text{ZrO}_2}^0 = \frac{2.16}{(2.16 + 91)} = .023$$

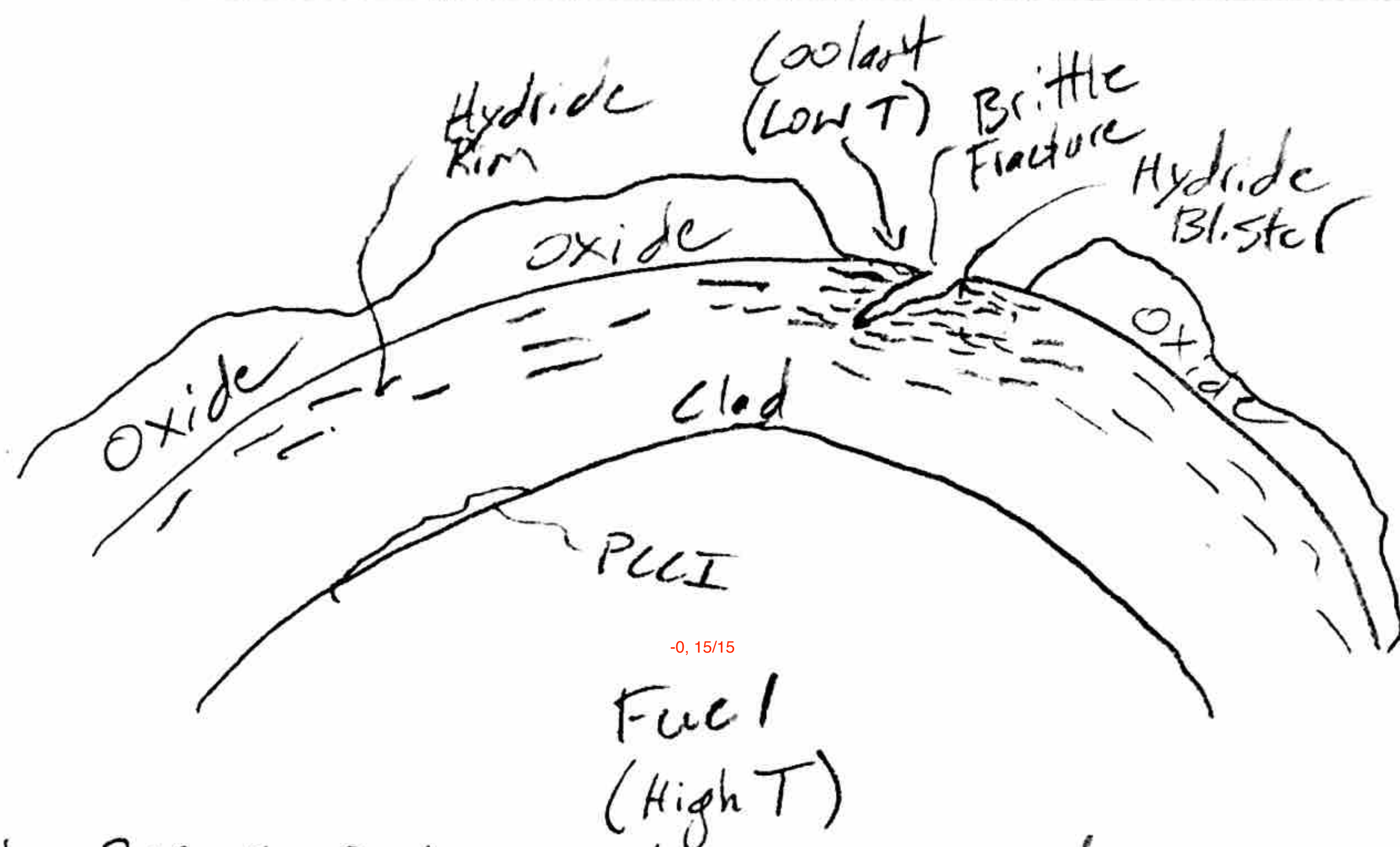
$$C_H^{\text{load}} = \frac{2(.15)(2.508 \times 10^{-4} \text{ cm})(5.68 \frac{\text{g}}{\text{cm}^3})(.023)(\frac{1}{16}) 10^6}{(600 \times 10^6 \text{ cm} - \frac{2.508}{1.56}) 6.5 \frac{\text{g}}{\text{cm}^3}}$$

$$C_H^{\text{load}} = .178 = 17.8 \%$$

-1, Should be 17.87 wt.ppm

③

d.)



-0.15/15

④

- a) In a RIA, the fuel temperature increases due to increased fission rate & expands rapidly, hitting the cladding & leading to PCCI failures. The temp in the cladding also increases. Pressure increases can cause brittle fracture at low temp or ballooning at high temp. In a LOCA, fission stops, but fuel heats coolant enough to boil off, causing a decrease in external rod pressure. The clad can balloon out, leading to reduced heat transport & increased fuel temp. This can cause fuel melt & fracture & if the cladding bursts, fuel can be dispersed.
- b) Temperatures increase, both can result in ballooning & cladding failure, & fuel dispersal.
- c) FeCrAl as a cladding has high strength & ductility, it's corrosion resistant & doesn't creep much. This is being looked at because this clad material could lead to enhanced fuel containment under accident conditions because it would remain ductile & strong under high temperatures.