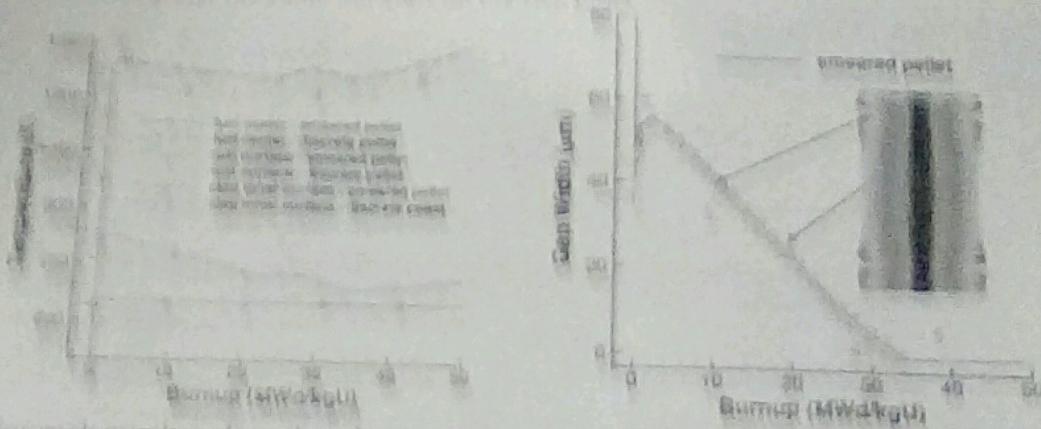


AE 317 Fuel Performance from Engineering modules 4 - 6

Topic: Fuel rod cladding

Question 4 (20 points):

The following plots show the temperature distribution within a fuel pellet and the gap between the cladding and the pellet at each number. Note that the two plots are at the same burnups on the two plots.



For each number, describe what is occurring in the cladding gap, and pellet. Also, describe what features in the plots indicated these behaviors.

1. As the number of heat cycles increase, increase in temperature of gap and cladding occurs. The heat expands and the gap starts closing. High noble pressure and temperature will tend to be high.
2. The heat stress causes thermal distortion in pellet. Fuel expansion is caused due to stress. A gap decrease happened due to the heat stress change in temperature for cladding.
3. The heat burns fuel cladding that lead to pellet cladding interface stress and failure.
4. The minimum heat is required not too high will cause the heat loss and the heat of the fuel is unable to dissipate effectively.

Question 2 (30 points)

A fuel pellet with an average grain size of 8 microns is irradiated with a volumetric neutron flux of 2.0×10^{13} fissions/(cm³ s). Assume the pellet is at a uniform temperature of 900 °C.

- a) What is the fission gas diffusion coefficient at this temperature? (5 pts)

$$D = D_1 + D_2 + D_T \quad \text{cm}^2/\text{s}$$

$$D_1 = 7.6 \cdot 10^{-4} \cdot \frac{3.05 \cdot N}{e^{(1.67 \cdot 10^{-2} \cdot T + 273)}} = 6.858 \cdot 10^{-7}$$

$$D_2 = 1.37 \cdot 10^{-18} \cdot \frac{1.19 \cdot N}{e^{(1.67 \cdot 10^{-2} \cdot T + 273)}} \cdot (\sqrt{2 \cdot 10^{-7}}) = 4.749 \cdot 10^{-17}$$

$$D_T = 2 \cdot 10^{-30} \cdot (2 \cdot 10^3) = 4 \cdot 10^{-17}$$

$$\begin{aligned} T &= 900^\circ\text{C} \\ D_{\text{gas atoms}} &= 8 \cdot 10^{-6} \\ F &= 2 \cdot 10^{13} \text{ fissions/cm}^3\text{s} \\ k_B &= 8.617 \cdot 10^{-5} \text{ eV/K} \\ D &= 6.858 \cdot 10^{-7} \text{ cm}^2/\text{s} \end{aligned}$$

- b) How many gas atoms/cm³ are released from the fuel after 2 years of irradiation? Assume the chain yield $y = 0.3017$. (10 pts)

$$N_{\text{atoms}} = y F t$$

$$= (0.3017)(2.0 \cdot 10^{13})(3.05)(2.4)(60)(60)(2 \cdot 10^{13})$$

$$= 3.8057 \cdot 10^{20}$$

gas atoms/cm³

- c) After 2 years of irradiation, the pellet is removed from the reactor and from its cladding, venting all released gas. It is then moved to a furnace and annealed at 2000 °C. Estimate how long before 10% of the gas trapped in the pellet is released. How many gas atoms/cm³ will have been released during this time? (15 pts)

$$f = 0.1$$

$$g = 8 \cdot 10^{-4}$$

$$D =$$

$$\begin{aligned} f &= 4 \sqrt{\frac{Dt}{\pi a^2}} + \frac{4f^2 \pi a^2}{6^3 D} = \frac{f^2 \pi a^2}{36 D} \\ &= \frac{(0.1)^2 \pi (8 \cdot 10^{-4})}{36 (6.858 \cdot 10^{-7})} \\ &= 1.0179 \cdot 10^2 \text{ s} \end{aligned}$$

$$\text{Gas released} = N_{\text{fusions}} \cdot f = 0.1 (3.8057 \cdot 10^{20})$$

$$= 3.8 \cdot 10^{19}$$

QUESTION 5 (30 points)

a) A ZIRLO cladding tube is in reactor at 600 K for one year. The initial wall thickness is 0.6 mm.

i) What is the oxide weight gain in mg/dm² after this time? (10 pts)

$$S = \frac{w}{t}$$

$$\approx S(147) = \text{oxide layer}$$

$$\approx (0.6 \text{ mm}) (147) = 29.77$$

T = 600 K

t = 1 yr (365) ~~days~~

S = 0.6 mm

$\delta^* = 2.07 \mu\text{m}$

$t^* = 295 \text{ or } 300 \text{ days}$

b) What is the ZIRLO wall thickness after this time? (5 pts)

$$S = 2.07 + 0.6 \cdot 10^3 \cdot (365 - 295) = 2.508 \mu\text{m}$$

$$S = 2.508 \mu\text{m}$$

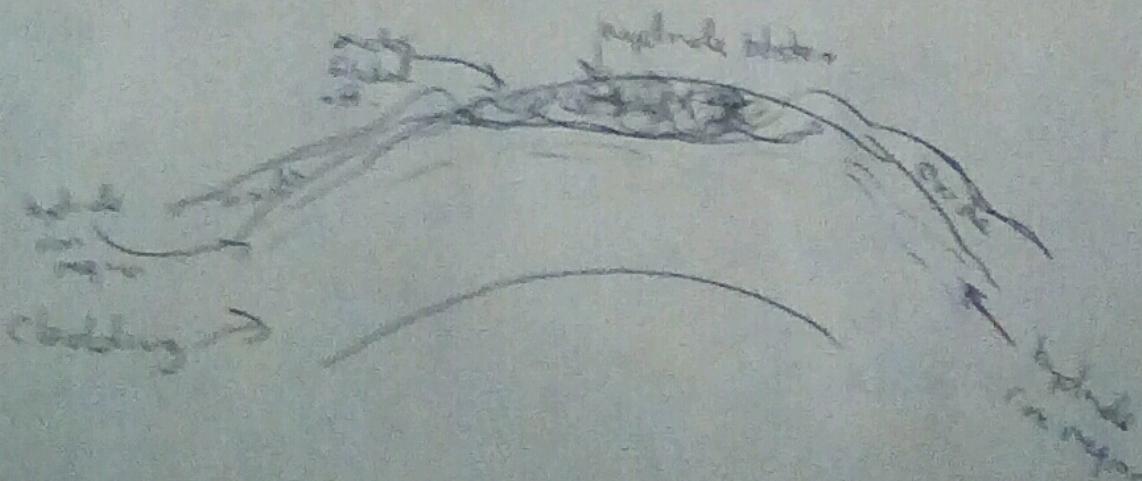
c) Assuming the hydrogen pickup fraction is 15%, what is the weight PPM of hydrogen in the cladding after one year? (10 pts)

f = 15

$$C_{\text{H}} = \frac{m_{\text{H}}}{m_{\text{Zr}}} = 2f \frac{m_{\text{H}}}{m_{\text{Zr}}} = 2f \cdot 8 \text{ g/cm}^3 \cdot \frac{\text{mm}}{\text{m}}$$

$$2(0.15)(2.508)(56.8)(10^{-2})(1.74) \cdot 10^{-6} \cdot \frac{(t - \frac{S}{f})}{\text{mm}} = 15 \text{ m}^2 \cdot 2.508 \cdot 6.5$$

d) Draw a section of the cladding, showing the various microstructure changes (5 pts)



Problem 4 (15 points)

- 2) What are the primary differences between a loss of coolant accident and a reactivity insertion accident, regarding the fuel and cladding behavior? (5 pts)

Fuel

- fuel dispersed due to failed cooling water line
- ~~fuel~~ reactivity change (heat)

Cladding

- rapid hydrogen pickup (loss)

- b) What are similarities between the fuel and cladding behavior in a RIA and a LOCA? (5 pts)

Fuel

- fuel dispersed

Cladding

- Burst

- Boiling

- c) List a potential accident tolerant fuel concept and describe how it could meet the primary goal of the accident tolerant fuel program. (5 pts)

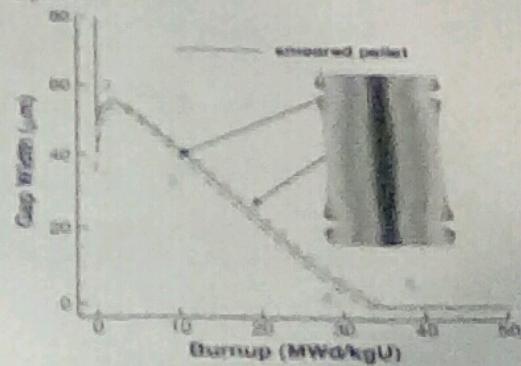
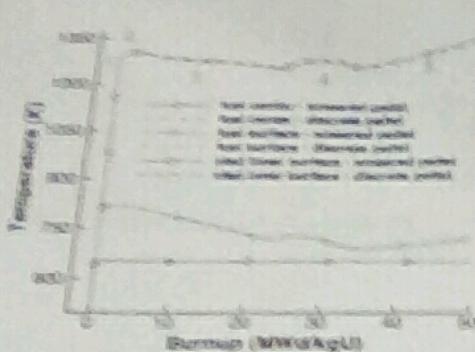
A potential ATF concept includes adding a thin carbide layer or additive to the fuel to mitigate transient events. In reducing fission product release, for example, the fuel helps delay or reduce swelling and the resulting pressure increase will be delayed, and to fuel dispersed & cladding ballooning & bursting.

NUC 3407 Fuel Performance Exam 2 covering modules 4 - 6

Name: Jayda Daniel

Question 1 (25 points):

The temperature and gap width of a fuel pellet, as predicted by a fuel performance code, is shown below. Using the plots as your guide, determine what is currently occurring within the cladding, gap, and pellet at each number. Note that the numbers are at the same burnups on the two plots.



For each number, describe what is occurring in the cladding, gap, and pellet. Also, describe what features in the plots indicated these behaviors.

1. As temperature of fuel rapidly increase, increase in temperature of gap and cladding occurs. The fuel expands and the gap decreases.
2. Fuel density & gap width pressure and temperature ~~decrease~~ decrease from solid aggregate to melt
3. Gap experiences continual decrease in width. Fuel expansion is slowed. Gas release to gap or gap decrease thermal conductivity so no significant change in temperature to cladding.
4. At high burnup, ~~the~~ cladding ~~shells~~ shal This ~~leads~~ lead to pellet cladding interaction.
5. After ~~cooling~~ fuel is burned out, gap width reaches steady state. Temperature of the fuel & cladding doesn't significantly change.