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3/3/17

Pg. 1

Exam 1

PROFESSOR TONKS

NucE 497: Fuel Performance

-8, 22/30

1.) Given:

$$U_3Si_5, LWR, K = 12.5 [W/mK], \rho_u = 7.59 [g/cm^3]$$

Find fissile isotope in U_3Si_5 Enrichment req. for 3% U / neutron flux = $3.2 \times 10^{13} [n/cm^2s]$ U_3Si_5 comparable to U_3Si_2 ?

Sol:

A) Uranium 235 = fissile isotope

Enrichment: .7%

B) Q:

$$Q = E_f N_P^{35} \sigma_f^{35} \phi_{th}$$

 $U_3Si_2 \rightarrow 3\% \text{ enrichment}$

$$N_{U^{235}} = \frac{3 \times (.03) \times (N_A) \times (7.5 \frac{Atg}{mol cm^3})}{770 [1/mol]} \quad M_{U_3Si_2} = 770$$

$$N_{U_3Si_2}^{35} = 5.77 \times 10^{20} [1/cm^3]$$

 $Q_1 = Q_2$

$$E_f N_P^{35} \sigma_f^{35} \phi_{th} = E_f N_P^{35} \sigma_f^{35} \phi_{th}$$

$$N_{U_3Si_2}^{35} = N_{U_3Si_5}^{35} \text{ for same energy output}$$

$$5.77 \times 10^{20} = \frac{3 \times (E_n) \times N_A \times 7.5}{854}$$

$$(M_{U_3Si_5} = 854 [g/mol])$$

$$E_n U_3Si_5 = \frac{5.77 \times 10^{20} [1/cm^3] \times 854 [g/mol]}{3 \times (N_A [1/mol]) \times (7.5 [g/cm^3])}$$

$$E_n = .0364$$

-5, just use U densities

Enrichment for U_3Si_5 is 3.64%

C) U_3Si_2 is favorable due to its lower enrichment requirement
 Judging by the chart of melting points, U_3Si_2 = more easily produced
 but U_3Si_5 is potentially comparable due to its higher melting
 point, a deficiency for the 'Si' fuels. -3, thermal conductivity?

2)

-2, 33/35

Pg: 2

Given

$$r_c = 4.5 \text{ [mm]} = .45 \text{ [cm]}, t_g = .008 \text{ [cm]}, t_c = .002 \text{ [cm]}, \text{LHR} = 250 \text{ [W/cm]}$$

$$T_{\text{cool}} = 580 \text{ [K]}, \eta = .05, h_{\text{cool}} = 2.5 \text{ [W/cm}^2\text{K]}, R_c = .17 \text{ [W/Km}^2\text{ (mm}^2\text{)]}$$

Find: $T_s = ?$ (A)

Stress = ? (Pallet) (B)

Stress higher or lower for VO_2 ? (C)

So!!

$$A) T_{oc} = \frac{\text{LHR}}{2\pi R_f h_{\text{cool}}} = \frac{250}{2\pi (.45)(2.5)} = 35.38 + 580 = 615.4 \text{ [K]}$$

$$T_{ic} = \frac{\text{LHR} t_c}{(2\pi R_f k_c)} = \frac{(250 \times .002)}{2\pi (.45 \times .17)} = 31.22 + 615.4 = 646.6$$

$$h_{\text{gap}} = \frac{k_{\text{gap}}}{t_{\text{gap}}}$$

$$k_{\text{gap}} = k_{\text{He}}^{1-\eta} k_{\text{Xe}}^{\eta}$$

$$k_{\text{He}} = (16 \times 10^{-6}) (646.6)^{.79} = .00256 \text{ [W/cm}^2\text{K]}$$

$$k_{\text{Xe}} = (1.74 \times 10^{-6}) (615.4)^{.79} = 1.11 \times 10^{-4} \text{ [W/cm}^2\text{K]}$$

$$k_{\text{gap}} = .00256^{.95} (1.11 \times 10^{-4})^{.05} = .00227 \text{ [W/cm}^2\text{K]}$$

$$= .00227 \text{ [W/cm}^2\text{K]}$$

$$h_{\text{gap}} = \frac{.00227}{.008} = .2838 \text{ [W/cm}^2\text{K]}$$

$$T_s = \frac{\text{LHR}}{(2\pi R_f h_{\text{gap}})} + T_{ic} = \frac{250}{(2\pi (.45)(.2838))} + 646.6 = 311.7 + 646.6 \text{ [K]}$$

$$\boxed{T_s = 958.3 \text{ [K]}}$$

B) Max stress = ?

Hoop is max (thermal)

$$\sigma_{\theta\theta} = -\sigma^* (1 - \nu^2)$$

$$\eta = r/R \text{ @ max radius} = 1$$

$$\sigma^* = \frac{\alpha E (T_0 - T_s)}{4(1-\nu)} = \frac{(7.5 \times 10^{-6}) (246.7 \text{ [GPa]}) (194.4)}{4(1-.25)} = .428 \text{ [GPa]}$$

$$\sigma_{\theta\theta} = 2\sigma^* = 2(.428) = .856 = \boxed{856.5 \text{ [MPa]} = \sigma_{\text{max}}}$$

$$\text{UN: } k = .2 \text{ [W/cm}^2\text{K]}$$

$$T_0 = \frac{\text{LHR}}{4Rk} + T_s = \frac{250}{4(.45)(.2)} + 958.3$$

$$= 1652.7 \text{ -2 Math error}$$

c)

UDZ would be greater, bc smaller K_f value increases temp gradient in fuel, thus raising pressure stress.

radial

3) D) It is assumed that the change in temp through the gap, clad, & fuel is linear. Assumed that K is independent of gap thickness, gap temperature and that the gap isn't changing. Assumed λ is constant, the fuel, clad are uniform and in steady state and that there is only radial changes in the radial temperature profile.

-9, 26/35

3) ^{Given} fuel rod, $P = 6 \text{ [MPa]}$, $R_f = 5.56 \text{ [cm]}$, $t_c = .06 \text{ [cm]}$

A) thin walled approx assumptions:

- Wall is very thin relative to radius / other dimensions
- geometry & pressure loading is axisymmetric
- isotropic material response
- supports, end effects ignored. (Gravity too?)

-3, Stress is constant across thickness

B)

$$\begin{aligned}\bar{\sigma}_\theta &= \frac{PR}{t} = \frac{6(.56)}{.06} = 56 \text{ [MPa]} \\ \bar{\sigma}_r &= \frac{1}{2}\bar{\sigma}_\theta = 28 \text{ [MPa]} \\ \bar{\sigma}_R &= -\frac{1}{2}P = -3 \text{ [MPa]}\end{aligned}$$

c) 1/2 Approximation

Averages

$$\bar{\sigma}_{rr} = -P \frac{(R_o/R_i)^2 - 1}{(R_o/R_i)^2 + 1} = \frac{(5.9/5.6)^2 - 1}{(5.9/5.6)^2 + 1} (-6) = -2.75 \text{ [MPa]}$$

$$\bar{\sigma}_{\theta\theta} = P \frac{(R_o/R_i)^2 + 1}{(R_o/R_i)^2 - 1} = 52.9 \text{ [MPa]}$$

-4, Calculate stress at two radii and compare to see if it is constant across thickness

$$\bar{\sigma}_{zz} = P \left(\frac{1}{(R_o/R_i)^2 - 1} \right) = 25.1 \text{ [MPa]}$$

All of the realistic values are lower than the thin walled assumption, therefore it is not conservative if used to estimate cladding failure

C (cont)

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The estimation overshoots by!

$$\sigma_{\theta\theta} \rightarrow 3.1 \text{ (MPa)}$$

$$\sigma_{zz} \rightarrow 2.9 \text{ (MPa)}$$

$$\sigma_{rr} \rightarrow .25 \text{ (MPa)}$$

D) Stress tensor:

$$\sigma = \begin{bmatrix} \sigma_{rr} & \sigma_{r\theta} & \sigma_{rz} \\ \sigma_{\theta r} & \sigma_{\theta\theta} & \sigma_{\theta z} \\ \sigma_{zr} & \sigma_{z\theta} & \sigma_{zz} \end{bmatrix} = \begin{bmatrix} -2.75 & 0 & 0 \\ 0 & 52.9 & 0 \\ 0 & 0 & 25.1 \end{bmatrix}$$

thin walled, Plane stress

$$\sigma = \begin{bmatrix} \sigma_{zz} & 0 & 0 \\ 0 & \sigma_{\theta\theta} & 0 \\ 0 & 0 & 0 \end{bmatrix} \rightarrow \frac{PR}{2t} \begin{bmatrix} 1 & 0 & 0 \\ 0 & 2 & 0 \\ 0 & 0 & 0 \end{bmatrix} = \begin{bmatrix} 28 & 0 & 0 \\ 0 & 56 & 0 \\ 0 & 0 & 0 \end{bmatrix} \text{ (MPa)} = \sigma$$

$$\text{Strain Tensor} = \frac{1}{E} \begin{bmatrix} 1 & -\nu & -\nu \\ -\nu & 1 & -\nu \\ -\nu & -\nu & 1 \end{bmatrix} = \frac{1}{70 \text{ (GPa)}} \begin{bmatrix} 1 & -.41 & -.41 \\ -.41 & 1 & -.41 \\ -.41 & -.41 & 1 \end{bmatrix}$$

$$\epsilon_{\theta\theta} = \frac{1}{E} (\sigma_{\theta\theta} - \nu(\sigma_{rr} + \sigma_{zz}))$$

$$= \frac{1}{70 \times 10^9} (52.9 - .41(28 + 3)) = 6.1 \times 10^{-7}$$

$$\epsilon_{zz} = \frac{1}{E} (\sigma_{zz} - \nu(\sigma_{\theta\theta} + \sigma_{rr})) = 8.95 \times 10^{-5}$$

$$\epsilon_{rr} = \frac{1}{E} (\sigma_{rr} - \nu(\sigma_{zz} + \sigma_{\theta\theta})) = \dots$$

$$\text{Strain tensor} = \begin{bmatrix} 8.95 \times 10^{-5} & 0 & 0 \\ 0 & 6.1 \times 10^{-7} & 0 \\ 0 & 0 & \epsilon_{rr} \end{bmatrix}$$

-1 Strain in tensor form
-1 missed ϵ_{rr}