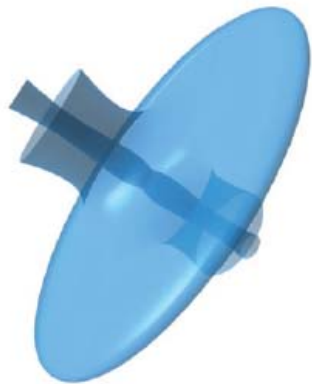
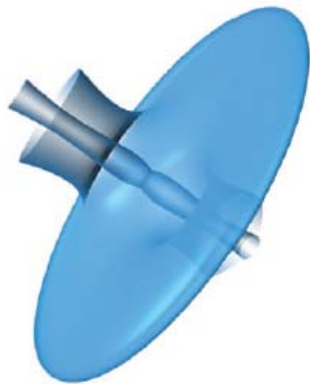




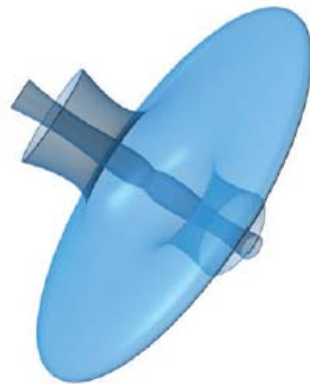
(a) no transparency



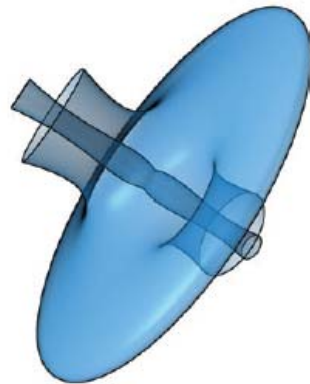
(b) constant



(c) angle-based



(d) normal-variation



(e) with silhouettes