

**AZD-AZD-AZDMUC1113-N55 AZD-AZD-AZDMUC1113-N55 - Oil sump - V.3, VIN: 5D80797**

ISTA system version	<b>4.32.15.24911</b>	Data version	<b>R4.32.15</b>	Programming data	-
VIN	<b>5D80797</b>	Vehicle	<b>1'/F20/SHA/M135i/N55,-/AUTO/ECE/RL/2015/12</b>		
Int.lev.works	-	Int.lev.(cur.)	-	Int.lev.(tar.)	-
Mileage	-				

**11 13 Oil sump**

	Type	Thread	Tightening specifications	Dimension
1AZ Oil drain plug to oil sump	N55	M12x1.5	Replace sealing ring.	25 Nm
2AZ Oil sump (aluminium) to crankcase lower half.	N55	M8x26	Replace screw. Thread repairs exclusively with aluminium Helicoil threaded insert. Jointing torque and angle of rotation must be observed without fail. Jointing torque Angle of rotation	8 Nm 90 °
3AZ Oil sump (aluminium) to crankcase lower half.	N55	M8x92 M8x112	Replace screw. Thread repairs exclusively with aluminium Helicoil threaded insert. Jointing torque and angle of rotation must be observed without fail. Jointing torque Angle of rotation	8 Nm 180 °
4AZ Oil sump (aluminium) to crankcase lower half (AWD)	N55	M8x36	Replace screw. Thread repairs exclusively with aluminium Helicoil threaded insert. Jointing torque and angle of rotation must be observed without fail. Jointing torque Angle of rotation	8 Nm 90 °
5AZ Oil deflector to crankcase lower half.	N55	M6x20	Replace screw. Thread repairs exclusively with aluminium Helicoil threaded insert. Jointing torque and angle of rotation must be observed without fail. Jointing torque Angle of rotation	4 Nm 90 °
6AZ Transmission to oil sump.	N55	M8x50 8.8		19 Nm
7AZ Oil level sensor to oil sump.	N55	M6		8 Nm