

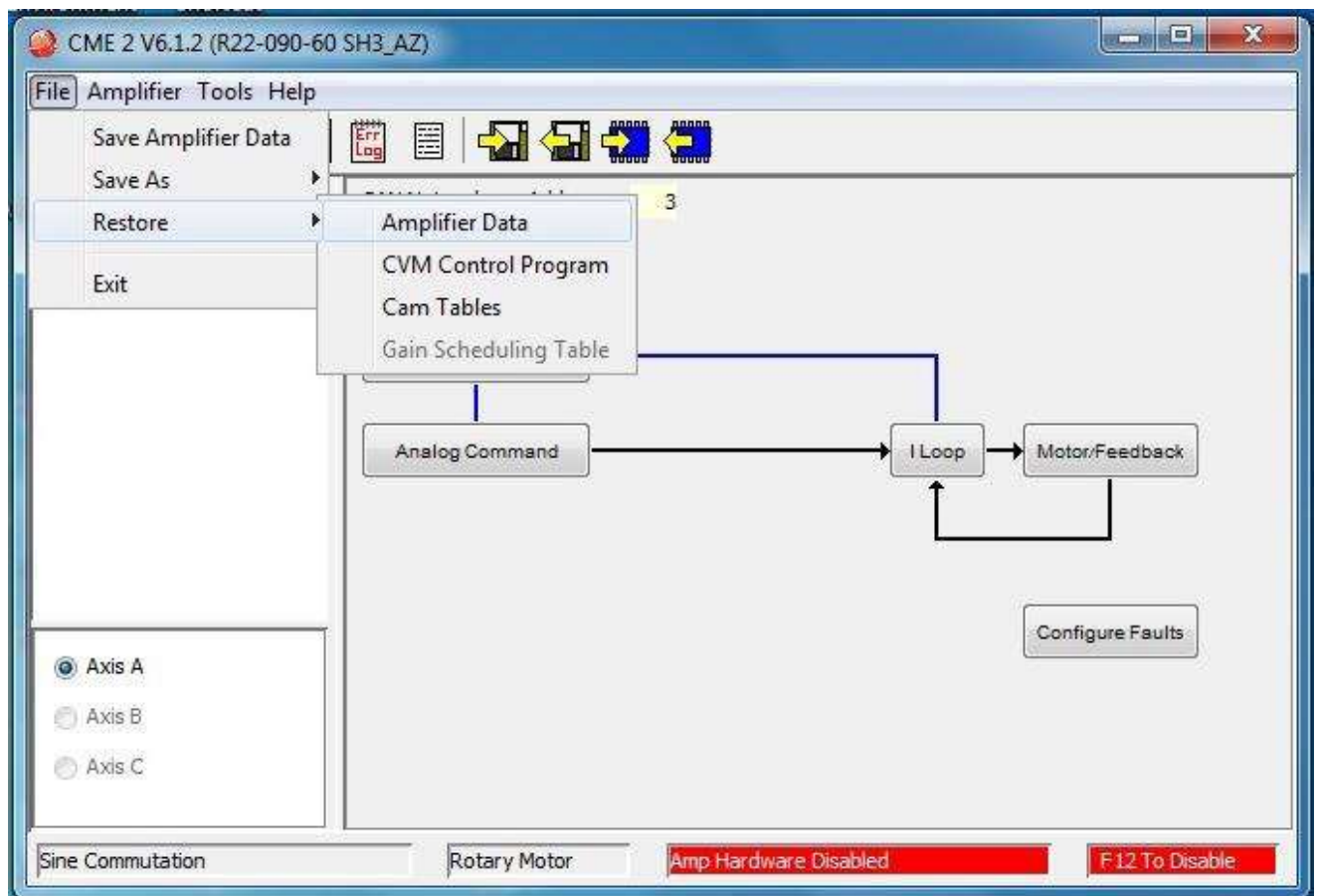
3. CONTROLLER REPLACEMENT

3.1 Introduction

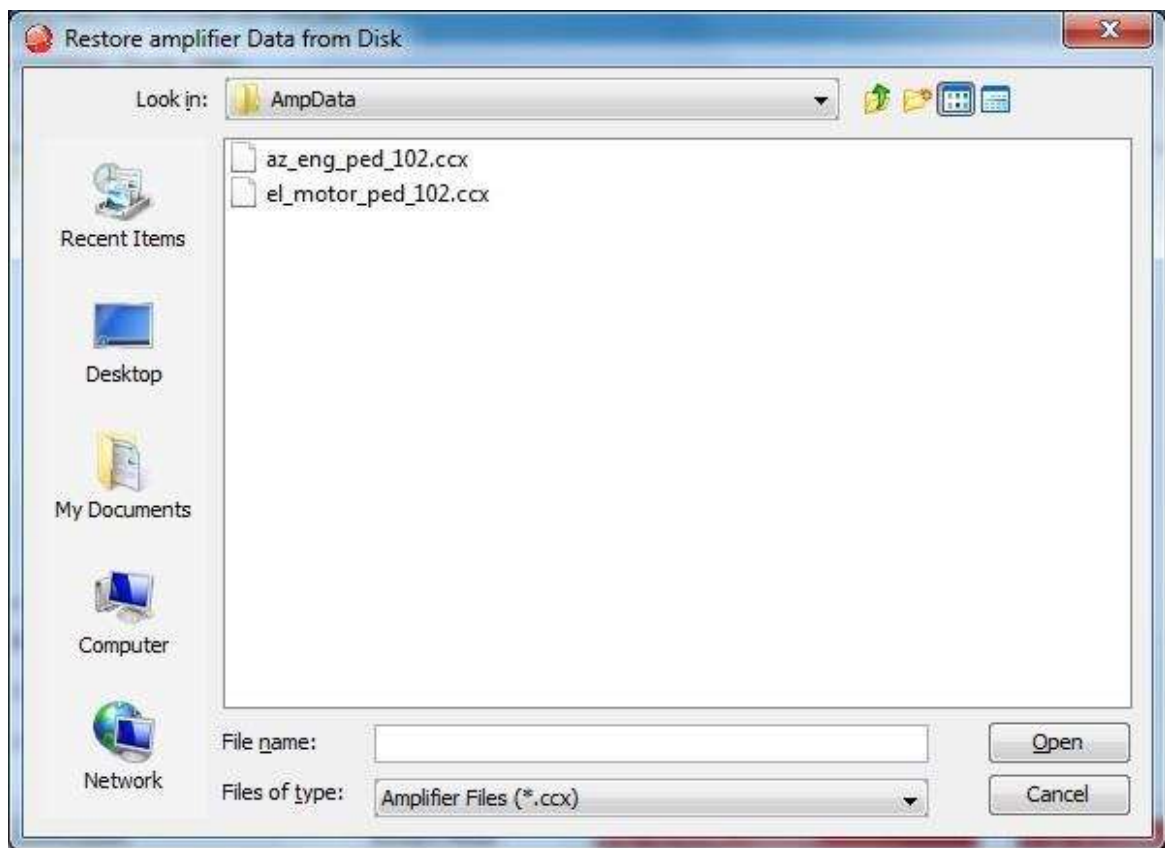
A new controller mounting in a pedestal requires the installation of the existing pedestal motors phasing data to be downloaded from the computer HD to the controller.

3.2 Procedure

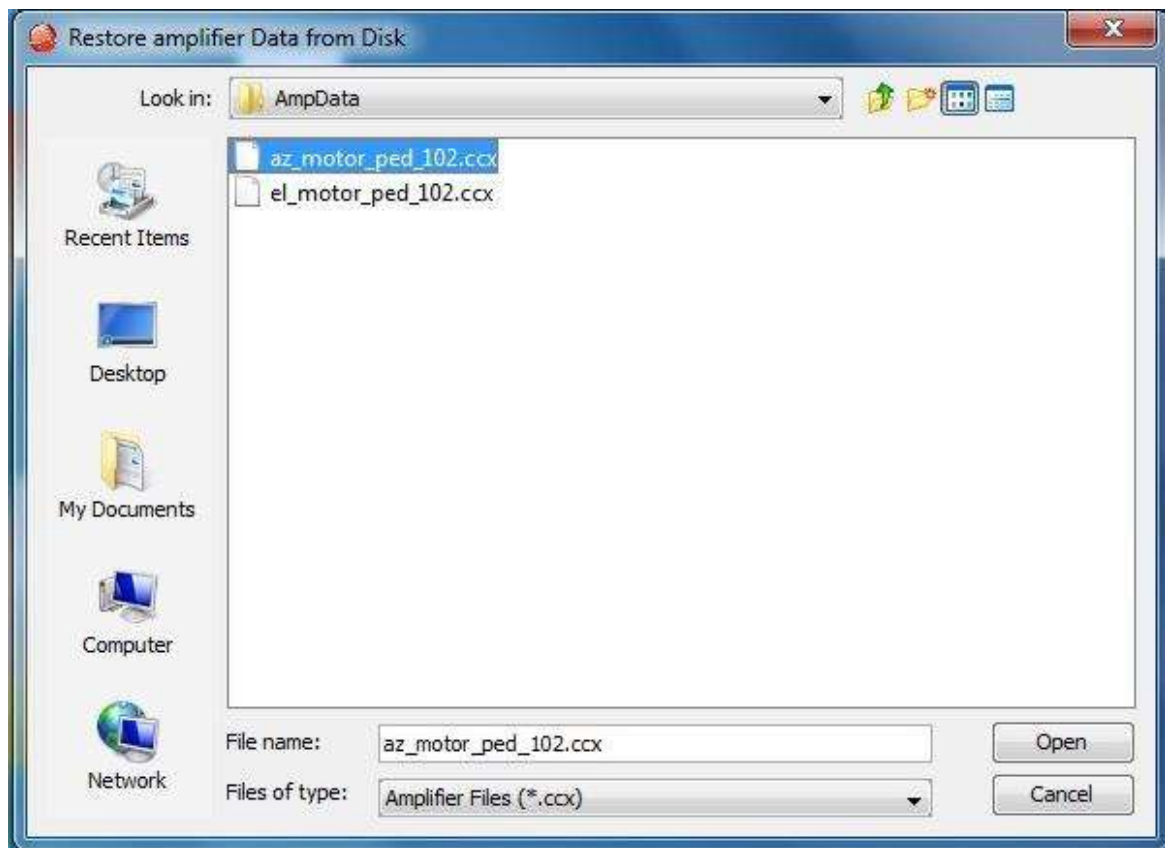
- a. Lock the pedestal azimuth and elevation lockers
- b. Apply main supplies to the pedestal
- c. Run the **CME** application
- d. From the main form select: **File > Restore > Amplifier Data**



- e. Verify the following screen display:



f. Select the **AZ** channel as follows:

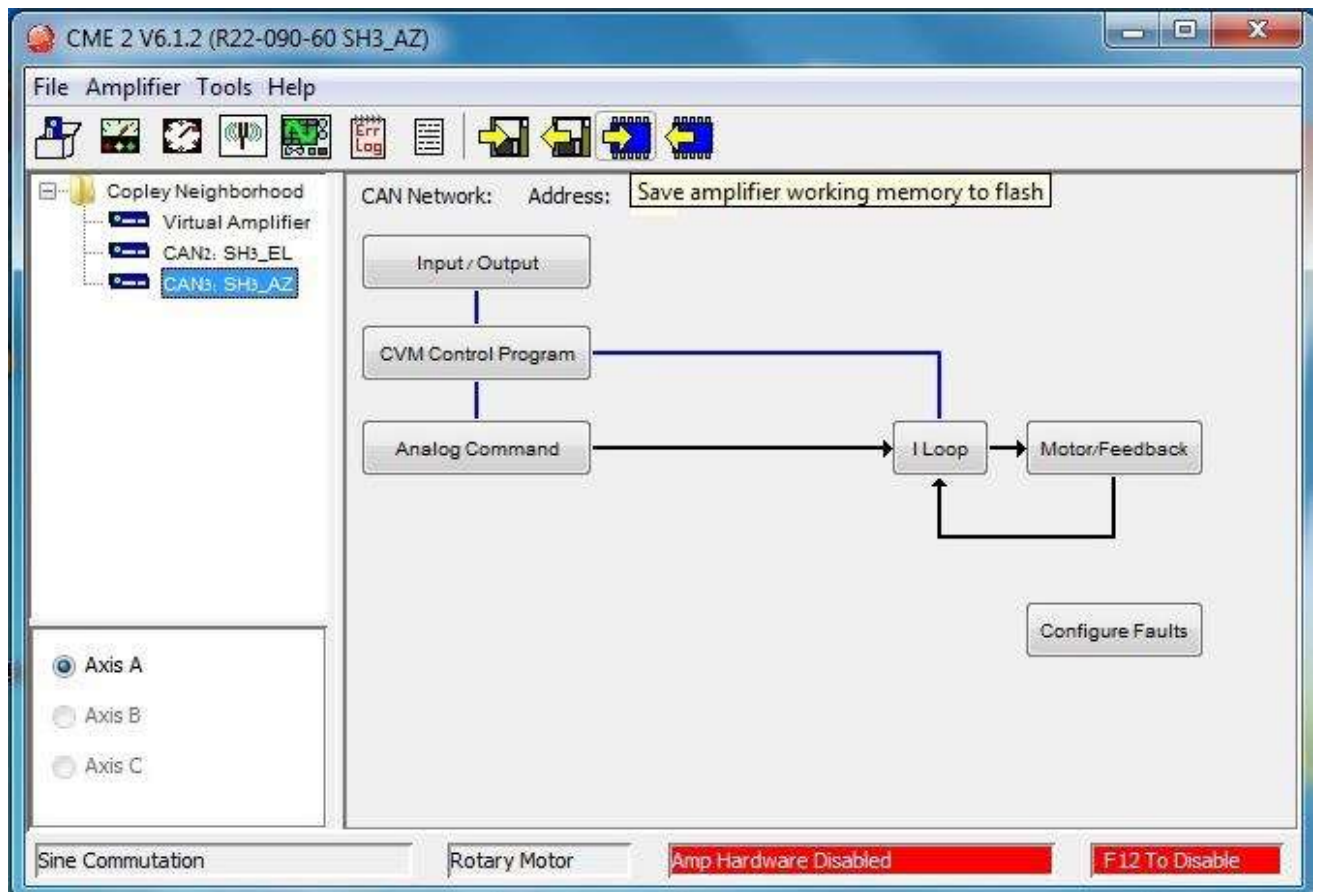


g. Key in the **Open** button and verify the following dialog form:

YourTextHere



- h. Key in the **OK** button and verify the display of the form to transfer the file from the computer HD to the controller as follows:



- i. Elevation loading as to be carried out as specified above.