Benjamin Tisinger

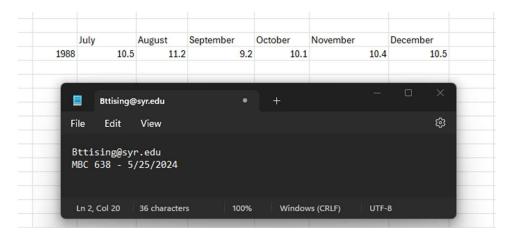
Homework 5

Understanding Variation, They Key to Managing Chaos

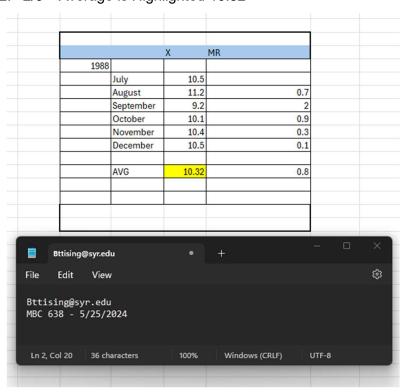
ISBN: 978-0945320-53-1

Page 114

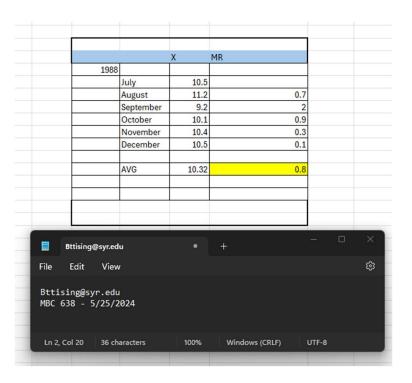
1.



2. 2/3 – Average is Highlighted 10.32



3. 3/4– Average is Highlighted for Moving Range of 0.8



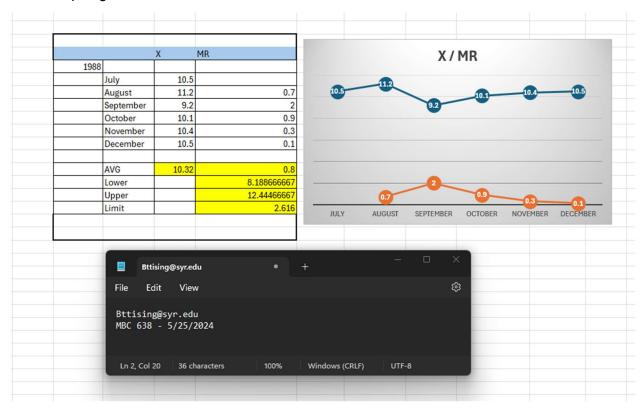
				_	
		X	MR		X
1988					
	July	10.5		12	
	August	11.2	0.7	10	
	September	9.2	2		
	October	10.1	0.9		
	November	10.4	0.3		
	December	10.5	0.1		
	AVG	10.32	0.8		
	7.10	10.02	0.0		
) — July August September October November Decembe

4/5 – Showing Natural Process Units based on Page 60 and 137

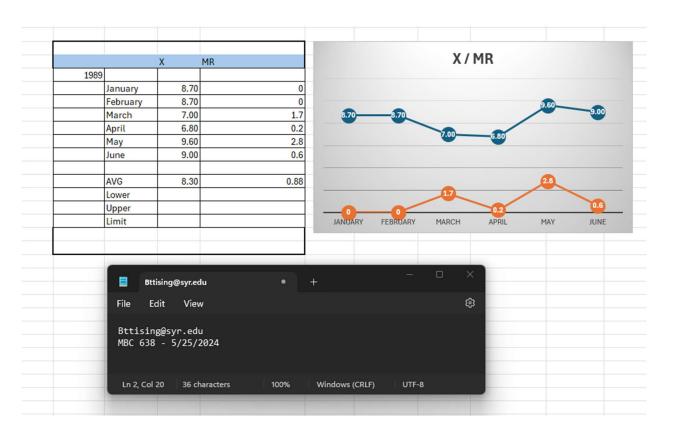
					1	
			Х	MR		
	1988	3				
		July	10.5			
		August	11.2	0.	7	
		September	9.2		2	
		October	10.1	0.0	9	
		November	10.4	0.0	3	
		December	10.5	0.	1	
		AVG	10.32	0.	8	
		Lower		8.18866666	7	
		Upper		12.4446666	7	
		Limit		2.61	<mark>6</mark>	
В	ttising@syr.ed	du		+	- 0	×
File	Edit Viev	W				6
	.ng@syr.ed 88 - 5/25/2					

6. Upper Range Limit of 2.61 Shown Above on Excel

7. All Graphing Points are within the Limits



8. Plotted New Figures from 1989



- 9. I believe the Favorable shift occurs in April of 1999
- 10. I believe it Begins in January and Runs through June