

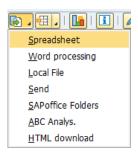
This SOP outlines the steps for adding production numbers to the <u>Plan Chart</u> as well as the <u>PvA file</u> in Microsoft Teams. It is designed to ensure consistency and accuracy when posting updates for all team members.

## 1.0 **COOIS**

- 1.1 **Open COOIS** 
  - 1.1.1 Get Variant 🛅
    - 1.1.1.1 Search Created By MBACKES



- 1.1.1.2 Click Execute 🚱
- 1.1.2 Double click variant name "NFLACK"
- 1.1.3 Click Execute 🚯
- 1.2 Expand ALV Functions on the toolbar
  - 1.2.1 Select Export > Spreadsheet



- 1.2.2 In the Select Spreadsheet pop-up screen, click the Check Mark (Continue)
- Save the Excel file. 1.3 The file should automatically open Excel.

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## 2.0 In Excel

- 2.1 Add two new columns in A and B:
  - 2.1.1 In cell **A1,** type "VS"
  - 2.1.2 In cell **B1**, type "Wk"



2.2 Create a new worksheet (Sheet2)



- 2.2.1 Copy and paste this entire spreadsheet into Sheet2.
- 2.3 **Return** to Sheet1
  - 2.3.1 In cell **A2**, enter the formula:

=VLOOKUP(E2:E5453,Sheet2!A2:C637,3,FALSE)

2.3.2 In cell **B2**, enter the formula:

=WEEKNUM(K2)

2.3.3 Double-click the fill handle (small square at the bottom-right corner of the selected cell) to automatically fill the formula down to the rest of the cells below.

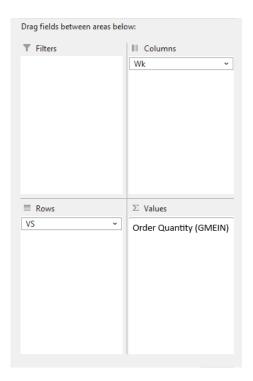
37	F1
	F_
	F2
	F2
	F2

- 2.4 Select the entire spreadsheet in **Sheet1** 
  - 2.4.1 Go to Insert > PivotTable > and click OK in the pop-up window.
- 2.5 Drag the PivotTable Fields down so you replicate the below:
  - 2.5.1 Drag VS to 'Rows'
  - 2.5.2 Drag WK to 'Columns'

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# 2.5.3 Drag Order Quantity (GMEIN) in 'Values'



Highlight and color fill 🛂 🔻 week number column that you are inputting 2.6 data for.

In most cases, the week you are inputting postings for is the week before the current one you are in.

## **Indy Plan Chart** 3.0

- 3.1 Open Indy Plan Chart 2024
  - 3.1.1 Find the week number that matches the one you're inputting. Week numbers are listed in Row 2
- 3.2 Match the posting number from the PivotTable with the 'Actual' cell of the corresponding model.

DD	DE	DF	DG	DH	3	Sum of Order quantity (GMEIN)	25
August	5-Aug	12-Aug	19-Aug	26-Aug	5	Row Labels  1Zero a W	35 25
Week	32	33	34	35	6	303 a W	254
353 W Plan	14	21	14	4	7	303 R	
353 W Actual	14	21	14	4	8	303 XPS a W	48
353 W Cum	0	0	0		9	303 YPSW a W	9
353 R Plan	105	105	6	48	10	303 XPSW R 303S a W	68 19
353 R Acual	105	86	25	48		1252 a M	4
353 R Cum	0	-19	0		13	353 R	48

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# Add Postings to Teams (Monday)

3.2.1 If there is no value in the *PivotTable*, enter **0** into the 'Actual' cell You may also need to enter **0** into the 'Plan' cell.

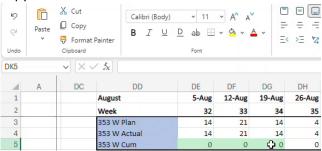
August	5-Aug	12-Aug	19-Aug	26-Aug	3	Sum of Order quantity (GMEIN)	
Week	32	33	34	35	4	Row Labels  ▼	35
vveek	32	33	34	33	_ 5	1Zero a W	25
Moto W Actual	0	4	0		6	303 a W	254
Moto W Cum	0	0	0		7	303 R	
Moto R Plan	2	0	2	5	8	303 XPS a W	48
	_	_			9	303 XPSW a W	9
Moto R Actual	2	0	2		10	303 XPSW R	68
Moto R Cum	0	0	0		11	303S a W	19
808 W Plan	6	11	8	0	12	353 a W	4
808 W Actual	6	11	8	0	13	353 R	48
808 W Cum	0	0	0			404 a W	9
303S W Plan	0	89	33	19	15	111111111111111111111111111111111111111	53
303S W Actual	6	89	33			454 a W	13
	0	0.7	33		17	454 R	33
303S W Cum	0	0	0		18	808 a W	

- 3.3 Repeat this process until all models have an 'Actual' value.
- 3.4 After inputting the "Actual" data, **select the cell directly below it**, where the cumulative formula should be applied.
  - 3.4.1 **Copy the formula** from the cell to the left (in the same row but one column to the left).

Below is an example screenshot of what algorithmic function is taking place

August	5-Aug	12-Aug	19-Aug	26-Aug
Week	32	33	34	35
353 W Plan	14	21	14	4
353 W Actual	14	21	14	4
353 W Cum	0	0	0	=DG5+DH4-DH3

3.4.2 If formatting doesn't apply automatically, use **Format Painter** to copy the format from the 'Cumulative' cell on the left.



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3.5 Repeat this process for the remaining cells where necessary.

## 4.0 PvA File

- 4.1 **Open Indy Production PvA** 
  - 4.1.1 Find the column associated with the week you are inputting posting numbers for.
    - 4.1.1.1 The PvA file is broken down by value streams, not individual models.
  - 4.1.2 You will be inputting the Sum of the value stream that you are totaling into the row named "Actual"

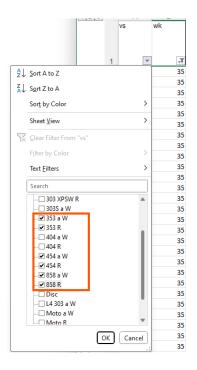
4	Α	В	С	D	О
1	PvA Data In	dv		Month	
2	FVA Data III	uy		Week	35
3	VS	Res		Days	4
4				Daily Capacity	55
5				Monthly Capacity	220
6	NSW	Ben		Indv Production Plan	220
7			Rim Plan/Cust. Commitment	Actual	220
8			(units) vs Actual Output (%)	Attainment of Plan	100%

- 4.2 Go to the Excel postings file that you created earlier.
  - 4.2.1 **Select** Sheet1
  - 4.2.2 If filter not already applied, use Ctlr+A and click the Filter button in the toolbar (or go to the "Data" tab and select "Filter").
  - 4.2.3 In the 'VS' column, select the specific models that belong to the value stream you need

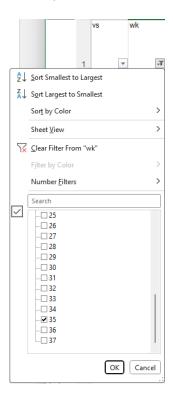
(e.g. Value Stream 'NSW' in the PvA file includes 353 a W and R, 454 a W and R, and 858 a W and R.)

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- 4.2.4 After filtering the models by specific value stream category, navigate to the "Wk" column (which contains week numbers).
  - 4.2.4.1 **Filter** by the week number that you are working on (*e.g.* 35).



4.2.5 After applying the week filter, go to the "Order quantity (GMEIN)" column (column G).

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- 4.2.5.1 Select the cells in the "Order quantity (GMEIN)" column that corresponds with the model and week.
- 4.2.5.2 In the status bar at the bottom of Excel, you will see the sum of the selected cells.
- 4.2.6 Input the Sum of the value stream that you are totaling into the row named "Actual" in the PvA file in Teams.

	Α	В	С	D	0
1	PvA Data In	dv		Month	
2	PVA Data II	luy		Week	35
3	VS	Res		Days	4
4				Daily Capacity	55
5				Monthly Capacity	220
6	NSW	Ben		Indv Production Plan	220
7			Rim Plan/Cust. Commitment	Actual	220
8			(units) vs Actual Output (%)	Attainment of Plan	100%

4.3 Repeat steps 4.2.3 through 4.2.6 for the remaining value streams.

**Note:** The Actual will not always match the Production Plan.

## **REVISIONS**

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