

SECTION 21 30 00

FIRE PUMPS
04/08

PART 1 GENERAL

1.1 SUMMARY

Except as modified in this Section or on the drawings, install fire pumps in conformance with NFPA 20, NFPA 70, and NFPA 72. In the event of a conflict between specific provisions of this specification and applicable NFPA standards, this specification governs. Devices and equipment for fire protection service must be UL Fire Prot Dir listed or FM APP GUIDE approved. Interpret all reference to the authority having jurisdiction to mean the Contracting Officer.

1.2 SEQUENCING

1.2.1 Primary Fire Pump

Primary fire pump shall [automatically operate when the pressure drops to [758][_____] kPa] [automatically upon tripping of the [_____] sprinkler system][, [and][or] manually when the starter is operated]. [Pump[s] shall continue to run until shut down manually.] [Pump[s] shall automatically shut down after a running time of [_____] minutes unless manually shutdown.] The fire pump shall automatically stop operating when the system pressure reaches [862][_____] kPa and after the fire pump has operated for the minimum pump run time specified herein.

1.2.2 Secondary Fire Pump

Secondary fire pump shall operate at 69 kPa increments, set below the primary fire pump starting pressure. The fire pump shall automatically stop running at [862][_____] kPa and after the fire pump has operated for the minimum pump run time. Fire pumps shall be prevented from starting simultaneously and shall start sequentially at intervals of 5 to 10 seconds.

1.2.3 Pressure Maintenance Pump

Pressure maintenance pump shall operate when the system pressure drops to [793][_____] kPa. Pump shall automatically stop when the system pressure reaches [862][_____] kPa and after the pump has operated for the minimum pump run time specified herein.

1.3 FIRE PUMP INSTALLATION RELATED SUBMITTALS

[Perform work specified in this section under the supervision of and certified by the Fire Protection Specialist who is certified as a Level [III] [IV] Technician by National Institute for Certification in Engineering Technologies (NICET) in the [Automatic Sprinkler System] [Special Hazards Suppression System] Layout subfield of Fire Protection Engineering Technology in accordance with NICET 1014-7.]

[Perform work specified in this section under the supervision of or prepared by the by fire protection specialist who is the QFPE as stated in

paragraph 1.7.1.]

The Fire Protection Specialist shall prepare a list of the submittals, from the Contract Submittal Register, that relate to the successful installation of the fire pump(s), no later than [7] [_____] days after the approval of the Fire Protection Specialist and the Manufacturer's Representative. The submittals identified on this list shall be accompanied by a letter of approval signed and dated by the Fire Protection Specialist when submitted to the Government.

1.4 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA 10084	(2005) Standard Methods for the Examination of Water and Wastewater
AWWA B300	(2010; Addenda 2011) Hypochlorites
AWWA B301	(2010) Liquid Chlorine
AWWA C104/A21.4	(2016) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water
AWWA C110/A21.10	(2012) Ductile-Iron and Gray-Iron Fittings for Water
AWWA C111/A21.11	(2017) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C151/A21.51	(2017) Ductile-Iron Pipe, Centrifugally Cast
AWWA C500	(2009) Metal-Seated Gate Valves for Water Supply Service
AWWA C606	(2015) Grooved and Shouldered Joints

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B16.11	(2016) Forged Fittings, Socket-Welding and Threaded
ASME B16.18	(2021) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(2016) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(2021) Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
ASME B16.26	(2013) Standard for Cast Copper Alloy Fittings for Flared Copper Tubes

ASME B16.3	(2021) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.39	(2020) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300
ASME B16.5	(2017) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.9	(2018) Factory-Made Wrought Butt welding Fittings
ASME B31.1	(2016; Errata 2016) Power Piping

ASTM INTERNATIONAL (ASTM)

ASTM A183	(2014; R 2020) Standard Specification for Carbon Steel Track Bolts and Nuts
ASTM A193/A193M	(2017) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A194/A194M	(2018) Standard Specification for Carbon Steel, Alloy Steel, and Stainless Steel Nuts for Bolts for High-Pressure or High-Temperature Service, or Both
ASTM A449	(2014; R 2020) Standard Specification for Hex Cap Screws, Bolts, and Studs, Steel, Heat Treated, 120/105/90 ksi Minimum Tensile Strength, General Use
ASTM A47/A47M	(1999; R 2018; E 2018) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A536	(1984; R 2019; E 2019) Standard Specification for Ductile Iron Castings
ASTM A563M	(2007; R 2013) Standard Specification for Carbon and Alloy Steel Nuts (Metric)
ASTM A795/A795M	(2013) Standard Specification for Black and Hot-Dipped Zinc-Coated (Galvanized) Welded and Seamless Steel Pipe for Fire Protection Use
ASTM B135M	(2010) Standard Specification for Seamless Brass Tube (Metric)
ASTM B42	(2020) Standard Specification for Seamless Copper Pipe, Standard Sizes

ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B75/B75M	(2020) Standard Specification for Seamless Copper Tube
ASTM B88M	(2020) Standard Specification for Seamless Copper Water Tube (Metric)
ASTM C533	(2017) Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
ASTM D2000	(2012; R 2017) Standard Classification System for Rubber Products in Automotive Applications
ASTM D3308	(2012; R 2017) PStandard Specification for TFE Resin Skived Tape
ASTM F436M	(2011) Hardened Steel Washers (Metric)

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/
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MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS
INDUSTRY (MSS)

MSS SP-58	(2009) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
MSS SP-80	(2019) Bronze Gate, Globe, Angle and Check Valves

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(2021) Motors and Generators
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NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 1963	(2019) Standard for Fire Hose Connections
NFPA 20	(2016; ERTA 2016) Standard for the Installation of Stationary Pumps for Fire Protection
NFPA 24	(2019; TIA 19-1) Standard for the Installation of Private Fire Service Mains and Their Appurtenances
NFPA 37	(2018) Standard for the Installation and Use of Stationary Combustion Engines and Gas Turbines
NFPA 70	(2023; ERTA 7 2023; TIA 23-15) National Electrical Code

NFPA 72 (2022; ERTA 22-1) National Fire Alarm and Signaling Code

NATIONAL INSTITUTE FOR CERTIFICATION IN ENGINEERING TECHNOLOGIES
(NICET)

NICET 1014-7 (2012) Program Detail Manual for Certification in the Field of Fire Protection Engineering Technology (Field Code 003) Subfield of Automatic Sprinkler System Layout

UNDERWRITERS LABORATORIES (UL)

UL 1247 (2007; Reprint Apr 2014) Diesel Engines for Driving Stationary Fire Pumps

UL 142 (2006; Reprint Jul 2013) Steel Aboveground Tanks for Flammable and Combustible Liquids

UL 262 (2004; Reprint Oct 2011) Gate Valves for Fire-Protection Service

UL 448 (2007; Reprint Jan 2016) Centrifugal Stationary Pumps for Fire-Protection Service

UL 80 (2007; Reprint Jan 2014) Standard for Steel Tanks for Oil-Burner Fuels and Other Combustible Liquids

UL Fire Prot Dir (2020) Fire Protection Equipment Directory

JAPANESE STANDARDS ASSOCIATION (JSA)

JIS B 2301 (2013) Screwed Type Malleable Cast Iron Pipe Fittings

JIS B 2311 (2015) Steel Butt-Welding Pipe Fittings for Ordinary Use

JIS G 3452 (2016) Carbon Steel Pipes for Ordinary Piping (Amendment 1)

1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for [Contractor Quality Control approval.] [information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.]

Submittals with an "S" are for inclusion in the Sustainability eNotebook, in conformance to Section 01 33 29 SUSTAINABILITY REPORTING. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Fire Pump Installation Related Submittals

Fire Protection Specialist; G[, [____]]

No later than [14] [____] days after the Notice to Proceed and prior to the submittal of the fire pump installation drawings

SD-02 Shop Drawings

Installation Drawings; G[, [____]]

[3] [____] copies

As-Built Drawings; G[, [____]]

Piping Layout; G[, [____]]

Pump Room; G[, [____]]

SD-03 Product Data

Catalog Data; G[, [____]]

Spare Parts

Preliminary Tests

At least [14] [____] days prior to the proposed date and time to begin Preliminary Tests

Field Tests; G[, [____]]

At least 2 weeks before starting field tests

Manufacturer's Representative; G[, [____]]

Field Training; G[, [____]]

Final Acceptance Test

SD-06 Test Reports

Preliminary Tests

[3] [____] copies of the completed Preliminary Tests Reports, no later than [7] [____] days after the completion of the Preliminary Tests.

SD-07 Certificates

Fire Protection Specialist

No later than [14] [____] days after the Notice to Proceed and prior to the submittal of the fire pump installation drawings

Qualifications of Welders

Qualifications of Installer

Preliminary Test Certification

Final Test Certification

SD-10 Operation and Maintenance Data

Operating and Maintenance Instructions; G[, [____]]

At least [14] [____] days prior to conducting field training

Flow Meter

Submit Data Package 2 for flow meter and controllers in
accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.6 EXTRA MATERIALS

Submit Spare Parts data for each different item of equipment and material specified. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, and a list of parts recommended by the manufacturer to be replaced after 1 year and 3 years of service. Include a list of special tools and test equipment required for maintenance and testing of the products supplied by the Contractor.

1.7 QUALITY ASSURANCE

1.7.1 Quality Control Fire Protection Engineer

A QFPE (Quality Control Fire Protection Engineer) shall be an individual who is a registered professional engineering who has passed the fire protection engineering written examination administered by the National Council of Examiners for Engineering and Surveys (NCESES). The role of the QFPE shall be to review and approve the construction drawings, calculations, material data sheets and must monitor the installation of the fire protection systems and certify in writing that the fire protection systems have been constructed and operate as intended in the design plans and specifications.

[The QFPE must review the shop drawings, hydraulic calculations and material submittals. The shop drawings must bear the Review Stamp of the QFPE prior to submitting the fire extinguishing system shop drawings to the DFPE.][Construction (shop) drawings and calculations must be prepared by, or prepared under the immediate supervision of the QFPE. The QFPE must affix their professional engineering stamp with signature to the shop drawings, calculations and material data sheets, indicating approval prior to submitting the fire extinguishing system shop drawings to the DFPE.]

1.7.2 Fire Protection Specialist

Work specified in this section shall be performed under the supervision of and certified by the Fire Protection Specialist. Submit the name and documentation of certification of the proposed Fire Protection Specialists. The Fire Protection Specialist shall be an individual who is a registered professional engineer and a Full Member of the Society of Fire Protection Engineers or who is certified as a Level IV Technician by National Institute for Certification in Engineering Technologies (NICET) in the Automatic Sprinkler System Layout subfield of Fire Protection Engineering Technology in accordance with NICET 1014-7. The Fire

Protection Specialist shall be regularly engaged in the design and installation of the type and complexity of system specified in the Contract documents, and shall have served in a similar capacity for at least three systems that have performed in the manner intended for a period of not less than 6 months.

1.7.3 Qualifications of Welders

Submit certificates of each welder's qualifications prior to site welding; certifications shall not be more than one year old.

1.7.4 Qualifications of Installer

Prior to installation, submit data for approval showing that the Contractor has successfully installed fire pumps and associated equipment of the same type and design as specified herein, or that he has a firm contractual agreement with a subcontractor having such required experience. The data shall include the names and locations of at least two installations where the Contractor, or the subcontractor referred to above, has installed such systems. Indicate the type and design of each system and certify that each system has performed satisfactorily in the manner intended for a period of not less than 18 months.

1.7.5 Preliminary Test Certification

When preliminary tests have been completed and corrections made, submit a signed and dated certificate with a request for a formal inspection and tests.

1.7.6 Final Test Certification

Concurrent with the Final Acceptance Test Report, submit certification by the Fire Protection Specialist that the fire pump installation is in accordance with the contract requirements, including signed approval of the Preliminary and Final Acceptance Test Reports.[Submit data for approval showing the name and certification of all involved individuals with such qualifications at or prior to submittal of drawings.]

1.7.7 Manufacturer's Representative

Work specified in this section shall be performed under the supervision of and certified by a representative of the fire pump manufacturer. Submit the name and documentation of certification of the proposed Manufacturer's Representative, concurrent with submittal of the Fire Protection Specialist Qualifications. The Manufacturer's Representative shall be regularly engaged in the installation of the type and complexity of fire pump(s) specified in the Contract documents, and shall have served in a similar capacity for at least three systems that have performed in the manner intended for a period of not less than 6 months.

1.8 DELIVERY, STORAGE, AND HANDLING

Protect all equipment delivered and placed in storage from the weather, excessive humidity and temperature variations, dirt and dust, or other contaminants. Additionally, all pipes shall be either capped or plugged until installed.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

- a. Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacture of such products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.
- b. Submit manufacturer's catalog data included with the Fire Pump Installation Drawings for each separate piece of equipment proposed for use in the system. Catalog data shall indicate the name of the manufacturer of each item of equipment, with data annotated to indicate model to be provided. In addition, a complete equipment list that includes equipment description, model number and quantity shall be provided. Catalog data for material and equipment shall include, but not be limited to, the following:
 - (1) Fire pumps, drivers and controllers including manufacturer's certified shop test characteristic curve for each pump. Shop test curve may be submitted after approval of catalog data but shall be submitted prior to the final tests.
 - (2) Pressure maintenance pump and controller.
 - (3) Piping components.
 - (4) Valves, including gate, check, globe and relief valves.
 - (5) Gauges.
 - (6) Hose valve manifold test header and hose valves.
 - (7) Flow meter.
 - (8) Restrictive orifice union.
 - (9) Associated devices and equipment.
- c. All equipment shall have a nameplate that identifies the manufacturer's name, address, type or style, model or serial number, [contract number and accepted date; capacity or size; system in which installed and system which it controls] and catalog number. Pumps and motors shall have standard nameplates securely affixed in a conspicuous place and easy to read. Fire pump shall have nameplates and markings in accordance with UL 448. Diesel driver shall have nameplate and markings in accordance with UL 1247. Electric motor nameplates shall provide the minimum information required by NFPA 70, Section 430-7.

2.2 FIRE PUMP

Fire pump shall be [electric motor driven] [diesel engine driven]. Each pump capacity shall be rated at [_____] L/second with a rated net pressure of [_____] kPa. Fire pump shall furnish not less than 150 percent of rated flow capacity at not less than 65 percent of rated net pressure. Pump shall be centrifugal [horizontal split case][water lubricated, vertical shaft turbine][end-suction][in-line] fire pump. Horizontal pump shall be equipped with automatic air release devices. The maximum rated

pump speed shall be 2100 rpm when driving the pump at rated capacity. Pump shall be [automatic start and manual stop][manual pushbutton start and stop][automatic start and automatic stop]. Pump shall conform to the requirements of UL 448. Fire pump discharge and suction gauges shall be oil-filled type.

2.3 REQUIREMENTS FOR FIRE PROTECTION SERVICE

2.3.1 General Requirements

Materials and Equipment shall have been tested by Underwriters Laboratories, Inc. and listed in UL Fire Prot Dir or approved by Factory Mutual and listed in FM APP GUIDE. Where the terms "listed" or "approved" appear in this specification, such shall mean listed in UL Fire Prot Dir or FM APP GUIDE.

2.3.2 Alarms

Provide audible and visual alarms as required by NFPA 20 on the controller. Provide remote supervision as required by NFPA 20, in accordance with NFPA 72 under Section [____]. Provide remote alarm devices located [at [____]][as indicated]. Alarm signal shall be activated upon the following conditions: [electric motor controller has operated into a pump running condition, loss of electrical power to electric motor starter, and phase reversal on line side of motor starter] [engine drive controller has operated into an engine running condition, engine drive controller main switch has been turned to OFF or to MANUAL position, trouble on engine driven controller or engine]. Exterior alarm devices shall be weatherproof type. Provide alarm silencing switch and red signal lamp, with signal lamp arranged to come on when switch is placed in OFF position.

2.4 UNDERGROUND PIPING COMPONENTS

2.4.1 Pipe and Fittings

Provide outside-coated, cement mortar-lined, ductile-iron pipe (with a rated working pressure of [1034][1207][____] kPa) conforming to NFPA 24 for piping under the building and less than 1.50 m outside of the building walls. Anchor the joints in accordance with NFPA 24; provide concrete thrust block at the elbow where the pipe turns up toward the floor, and restrain the pipe riser with steel rods from the elbow to the flange above the floor. Minimum pipe size shall be 150 mm. Minimum depth of cover shall be as required by NFPA 24, but no less than 1 m. Piping more than 1.50 m outside of the building walls shall be [outside coated, AWWA C104/A21.4 cement mortar-lined, AWWA C151/A21.51 ductile-iron pipe, and AWWA C110/A21.10 fittings conforming to NFPA 24][provided under Section 33 11 00 WATER UTILITY DISTRIBUTION PIPING].

2.4.2 Fittings and Gaskets

Fittings shall be ductile iron conforming to AWWA C110/A21.10. Gaskets shall be suitable in design and size for the pipe with which such gaskets are to be used. Gaskets for ductile iron pipe joints shall conform to AWWA C111/A21.11.

2.4.3 Valves and Valve Boxes

Valves shall be gate valves conforming to AWWA C500 or UL 262. Valves

shall have cast-iron body and bronze trim. Valve shall open by counterclockwise rotation. Except for post indicator valves, all underground valves shall be provided with an adjustable cast-iron or ductile iron valve box of a size suitable for the valve on which the box is to be used, but not less than 133 mm in diameter. The box shall be coated with bituminous coating. A cast-iron or ductile-iron cover with the word "WATER" cast on the cover shall be provided for each box.

2.4.4 Gate Valve and Indicator Posts

Gate valves for underground installation shall be of the inside screw type with counterclockwise rotation to open. Where indicating type valves are shown or required, indicating valves shall be gate valves with an approved indicator post of a length to permit the top of the post to be located 900 mm above finished grade. Gate valves and indicator posts shall be provided with one coat of primer and two coats of red enamel paint and shall be listed in UL Fire Prot Dir or FM APP GUIDE.

2.4.5 Buried Utility Warning and Identification Tape

Detectable aluminum foil plastic-backed tape or detectable magnetic plastic tape manufactured specifically for warning and identification of buried piping shall be provided for all buried piping. Tape shall be detectable by an electronic detection instrument. Tape shall be provided in rolls, 80 mm minimum width, color-coded for the utility involved and imprinted in bold black letters continuously and repeatedly over the entire tape length. Warning and identification shall be "CAUTION BURIED WATER PIPING BELOW" or similar wording. Code and lettering shall be permanent and unaffected by moisture and other substances contained in the trench backfill material. Tape shall be buried at a depth of 300 mm below the top surface of earth or the top surface of the subgrade under pavement.

2.5 ABOVEGROUND PIPING COMPONENTS

2.5.1 Pipe Sizes 65 mm and Larger

2.5.1.1 Pipe

Piping shall be [ASTM A53/A53M][ASTM A795/A795M], JIS G 3452, Weight Class STD (Standard), Schedule 40 (except for Schedule 30 for pipe sizes 200 mm and greater in diameter), Type E or Type S, Grade A; black steel pipe. Steel pipe shall be joined by means of flanges welded to the pipe or mechanical grooved joints only. Piping shall not be jointed by welding or weld fittings. Suction piping shall be galvanized on the inside in accordance with NFPA 20.

2.5.1.2 Flanges

Flanges shall be ASME B16.5, Class 150 flanges. Flanges shall be provided at valves, connections to equipment, and where indicated.

2.5.1.3 Gaskets

Gaskets shall be AWWA C111/A21.11, cloth inserted red rubber gaskets.

2.5.1.4 Bolts

Bolts shall be [ASTM A449, Type [1][2]][ASTM A193/A193M, Grade B7]. Bolts shall extend no less than three full threads beyond the nut with bolts

tightened to the required torque.

2.5.1.5 Nuts

Nuts shall be [ASTM A194/A194M, Grade 7][ASTM A193/A193M, Grade 5][ASTM A563M, Grade [C3][DH3]].

2.5.1.6 Washers

Washers shall meet the requirements of ASTM F436M. Flat circular washers shall be provided under all bolt heads and nuts.

2.5.2 Grooved Mechanical Joints and Fittings

Joints and fittings shall be designed for not less than 1200 kPa service and shall be the product of the same manufacturer. Fitting and coupling houses shall be malleable iron conforming to ASTM A47/A47M, JIS B 2301, JIS B 2311, Grade 32510; ductile iron conforming to ASTM A536, Grade 65-45-12. Gasket shall be the flush type that fills the entire cavity between the fitting and the pipe. Nuts and bolts shall be heat-treated steel conforming to ASTM A183 and shall be cadmium plated or zinc electroplated. Mechanical tees shall not be permitted.

2.5.3 Piping Sizes 50 mm and Smaller

2.5.3.1 Steel Pipe

Steel piping shall be [ASTM A795/A795M][JIS G 3452, Weight Class STD (Standard), Schedule 40, Type E or Type S, Grade A][ASTM A53/A53M, Weight Class XS (Extra Strong)], zinc-coated steel pipe with threaded end connections. Fittings shall be [ASME B16.3][ASME B16.39, JIS B 2301, JIS B 2311], Class 150, zinc-coated threaded fittings. Unions shall be ASME B16.39, Class 150, zinc-coated unions.

2.5.3.2 Copper Tubing

Copper tubing shall be ASTM B88M, Type L or K, soft annealed. Fittings shall be ASME B16.26, flared joint fittings. Pipe nipples shall be ASTM B42 copper pipe with threaded end connections.

2.5.4 Pipe Hangers and Supports

Pipe hangers and support shall be [MSS SP-58][UL listed UL Fire Prot Dir or FM approved FM APP GUIDE] and shall be the adjustable type. Finish of rods, nuts, washers, hangers, and supports shall be zinc-plated after fabrication.

2.5.5 Valves

Valves shall be UL listed UL Fire Prot Dir or FM approved FM APP GUIDE for fire protection service. Valves shall have flange or threaded end connections.

2.5.5.1 Gate Valves and Control Valves

Gate valves and control valves shall be outside screw and yoke (O.S.&Y.) type which open by counterclockwise rotation. Butterfly-type control valves are not permitted.

2.5.5.2 Tamper Switch

The suction control valves, the discharge control valves, valves to test header and flow meter, and the by-pass control valves shall be equipped with valve tamper switches for monitoring by the fire alarm system.

2.5.5.3 Check Valve

Check valve shall be clear open, swing type check valve with flange or threaded inspection plate.

2.5.5.4 Relief Valve

Relief valve shall be [pilot operated][or][spring operated] type conforming to NFPA 20. A means of detecting water motion in the relief lines shall be provided where the discharge is not visible within the pump house.

2.5.5.5 Circulating Relief Valve

An adjustable circulating relief valve shall be provided for each fire pump in accordance with NFPA 20.

2.5.5.6 Suction Pressure Regulating Valve

Suction pressure regulating valve shall be FM approved FM APP GUIDE. Suction pressure shall be monitored through a pressure line to the controlling mechanism of the regulating valve. Valve shall be arranged in accordance with the manufacturer's recommendations.

2.5.6 Hose Valve Manifold Test Header

Construct header of steel pipe. Provide ASME B16.5, Class 150 flanged inlet connection to hose valve manifold assembly. Provide approved bronze hose gate valve with 65 mm National Standard male hose threads with cap and chain; locate one meter above grade in the horizontal position for each test header outlet. Welding shall be metallic arc process in accordance with ASME B31.1.

2.5.7 Pipe Sleeves

A pipe sleeve shall be provided at each location where piping passes entirely through walls, ceilings, roofs, and floors, including pipe entering buildings from the exterior. Secure sleeves in position and location during construction. Provide sleeves of sufficient length to pass through entire thickness of walls, ceilings, and floors. Provide 25 mm minimum clearance between exterior of piping or pipe insulation, and interior of sleeve or core-drilled hole. Firmly pack space with mineral wool insulation. Seal space at both ends of the sleeve or core-drilled hole with plastic waterproof cement which will dry to a firm but pliable mass, or provide a mechanically adjustable segmented elastomeric seal. In fire walls and fire floors, a fire seal shall be provided between the pipe and the sleeve in accordance with Section 07 84 00 FIRESTOPPING.

- a. Sleeves in Masonry and Concrete Walls, Ceilings, Roofs, and Floors: Provide hot-dip galvanized steel, ductile-iron, or cast-iron pipe sleeves. Core drilling of masonry and concrete may be provided in lieu of pipe sleeves provided that cavities in the core-drilled hole be completely grouted smooth.

- b. Sleeves in Other Than Masonry and Concrete Walls, Ceilings, Roofs, and Floors: Provide galvanized steel sheet pipe not less than 4.4 kg/square m.

2.5.8 Escutcheon Plates

Provide one-piece or split-hinge metal plates for piping entering floors, walls, and ceilings in exposed areas. Provide polished stainless steel or chromium-plated finish on copper alloy plates in finished spaces. Provide paint finish on plates in unfinished spaces. Plates shall be secured in place.

2.6 DISINFECTING MATERIALS

2.6.1 Liquid Chlorine

Liquid chlorine shall conform to AWWA B301.

2.6.2 Hypochlorites

Calcium hypochlorite and sodium hypochlorite shall conform to AWWA B300.

2.7 ELECTRIC MOTOR DRIVER

Motors, controllers, contactors, and disconnects shall be provided with their respective pieces of equipment, as specified herein and shall have electrical connections provided under Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Controllers and contactors shall have a maximum of 120-volt control circuits, and auxiliary contacts for use with the controls furnished. When motors and equipment furnished are larger than sizes indicated, the cost of providing additional electrical service and related work shall be included under this section. Motor shall conform to NEMA MG 1 Design B type. Integral size motors shall be the premium efficiency type in accordance with NEMA MG 1. Motor wattage shall be of sufficient size so that the nameplate wattage rating will not be exceeded throughout the entire published pump characteristic curve. The motor and fire pump controller shall be fully compatible.

2.8 DIESEL ENGINE DRIVER

Diesel engine driver shall conform to the requirements of UL 1247 and shall be UL listed UL Fire Prot Dir or FM approved FM APP GUIDE for fire pump service. Driver shall be of the make recommended by the pump manufacturer. The engine shall be closed circuit, liquid-cooled [with raw water heat exchanger][with radiator and engine-driven fan]. Diesel engine shall be electric start type taking current from 2 battery units. Engine shall be equipped with a fuel in-line filter-water separator. Engine conditions shall be monitored with engine instrumentation panel that has a tachometer, hour meter, fuel pressure gauge, lubricating oil pressure gauge, water temperature gauge, and ammeter gauge. Engine shall be connected to horizontal-shaft pump by flexible couplings. For connections to vertical-shaft fire pumps, right-angle gear drives and universal joints shall be used. An engine jacket water heater shall be provided to maintain a temperature of 49 degrees C in accordance with NFPA 20.

2.8.1 Engine Capacity

Engine shall have adequate wattage to drive the pump at all conditions of

speed and load over the full range of the pump performance curve. The wattage rating of the engine driver shall be as recommended by the pump manufacturer and shall be derated for temperature and elevation in accordance with NFPA 20. Ambient temperature at the pump location shall be [_____] degrees C. Site elevation shall be [_____] meters above mean sea level (MSL).

2.8.2 Exhaust System External to Engine

Exhaust system shall comply with the requirements of NFPA 20 and NFPA 37. An exhaust muffler shall be provided for each diesel engine driver to reduce noise levels less than [85][95] dBA. A flexible connector with flange connections shall be provided at the engine. Flexible sections shall be stainless steel suitable for diesel-engines exhaust gas at 538 degrees C.

2.8.2.1 Steel Pipe and Fittings

ASTM A53/A53M, [Schedule 40][Weight Class XS (Extra Strong)], black steel, welding end connections. ASME B16.9 or ASME B16.11 welding fittings shall be of the same material and weight as the piping.

2.8.2.2 Flanges

ASME B16.5, Class [300][150]. Flanges shall be provided at connections to diesel engines, exhaust mufflers, and flexible connections. Gaskets shall be ASME B16.21, composition ring, 1.5875 mm. ASTM A193/A193M, Grade [B8][B7] bolts and ASTM A194/A194M, Grade [8][7] nuts shall be provided.

2.8.2.3 Piping Insulation

Comply with EPA requirements in accordance with Section 01 33 29 SUSTAINABILITY REPORTING. Products containing asbestos will not be permitted. Exhaust piping system including the muffler shall be insulated with ASTM C533 calcium silicate insulation, minimum of 75 mm. Insulation shall be secured with not less than 9.525 mm width fibrous glass reinforced waterproof tape or Type 304 stainless steel bands spaced not more than 200 mm on center. An aluminum jacket encasing the insulation shall be provided. The aluminum jacket shall have a minimum thickness of 0.406 mm, a factory-applied polyethylene and kraft paper moisture barrier on the inside surface. The jacket shall be secured with not less than 13 mm wide stainless steel bands, spaced not less than 200 mm on centers. Longitudinal and circumferential seams of the jacket shall be lapped not less than 75 mm. Jackets on horizontal line shall be installed so that the longitudinal seams are on the bottom side of the pipe. The seams of the jacket for the vertical lines shall be placed on the off-weather side of the pipe. On vertical lines, the circumferential seams of the jacket shall overlap so the lower edge of each jacket overlaps the upper edge of the jacket below.

2.9 FIRE PUMP CONTROLLER

Controller shall be the automatic type and UL listed UL Fire Prot Dir or FM approved FM APP GUIDE for fire pump service. Pump shall be arranged for automatic start and stop, and manual push-button stop. Automatic stopping shall be accomplished only after all starting causes have returned to normal and after a minimum pump run time has elapsed. Controllers shall be completely terminally wired, ready for field connections, and mounted in a [NEMA Type 2 drip-proof][NEMA Type 4

watertight and dust tight] enclosure arranged so that controller current carrying parts will not be less than 300 mm above the floor. Controller shall be provided with voltage surge arresters installed in accordance with NFPA 20. Controller shall be equipped with a bourdon tube pressure switch or a solid state pressure switch with independent high and low adjustments, automatic starting relay actuated from normally closed contacts, visual alarm lamps and supervisory power light. Controller shall be equipped with a thermostat switch with adjustable setting to monitor the pump room temperature and to provide an alarm when temperatures falls below 5 degrees C [Controller shall be equipped with a sequential start timer/relay feature to start multiple fire pumps in sequence.][The controller shall be factory-equipped with a heater operated by thermostat to prevent moisture in the cabinet.]

2.9.1 Controller for Electric Motor Driven Fire Pump

Controller shall be [electronic soft start][across the line][auto-transformer][wye-delta, open circuit transition][wye-delta, closed circuit transition] starting type. Controller shall be designed [for [_____] kW at [_____] volts][as indicated]. Controller[and transfer switch] shall have a short circuit rating [of [_____] amps r.m.s. symmetrical at [_____] volts a.c.][as indicated]. [An automatic transfer switch (ATS) shall be provided for each fire pump. The ATS shall comply with NFPA 20 and shall be specifically listed for fire pump service. The ATS shall transfer source of power to the alternate source upon loss of normal power.] Controller shall monitor pump running, loss of a phase or line power, phase reversal[, low reservoir] and pump room temperature. Alarms shall be individually displayed in front of panel by lighting of visual lamps. Each lamp shall be labeled with rigid etched plastic labels. Controller shall be equipped with terminals for remote monitoring of pump running, pump power supply trouble (loss of power or phase and phase reversal), and pump room trouble (pump room temperature [and low reservoir level]), and for remote start. Limited service fire pump controllers are not permitted, except for fire pumps driven by electric motors rated less than 11 kW. Controller shall be equipped with a 7-day electric pressure recorder with 24-hour spring wound back-up. The pressure recorder shall provide a readout of the system pressure from 0 to 207 Pa, time, and date. Controller shall require the pumps to run for ten minutes for pumps with driver motors under 149 kW and for 15 minutes for pumps with motors 149 kW and greater, prior to automatic shutdown. The controller shall be equipped with an externally operable isolating switch which manually operates the motor circuit. Means shall be provided in the controller for measuring current for all motor circuit conductors.

2.9.2 Controller for Diesel Engine Driven Fire Pump

Controller shall require the pump to run for 30 minutes prior to automatic shutdown. Controller shall be equipped with two battery chargers; two ammeters; two voltmeters, one for each set of batteries. Controller shall automatically alternate the battery sets for starting the pumps. Controller shall be equipped with the following supervisory alarm functions:

- a. Engine Trouble (individually monitored)
 - (1) Engine overspeed
 - (2) Low Oil Pressure

- (3) High Water Temperature
- (4) Engine Failure to Start
- (5) Battery
- (6) Battery Charger/AC Power Failure
- b. Main Switch Mis-set
- c. Pump Running
- d. Pump Room Trouble (individually monitored)
 - (1) Low Fuel
 - (2) Low Pump Room Temperature
 - (3) Low Reservoir Level

Alarms shall be individually displayed in front of panel by lighting of visual lamps, except that individual lamps are not required for pump running and main switch mis-set. Controller shall be equipped with a 7-day electric pressure recorder with 24-hour back-up mounted inside the controller. The pressure recorder shall provide a readout of the system pressure from 0 to 207 Pa, time, and date. The controller shall be equipped with an audible alarm which will activate upon any engine trouble or pump room trouble alarm condition and alarm silence switch. Controller shall be equipped with terminals for field connection of a remote alarm for main switch mis-set, pump running, engine trouble and pump room trouble; and terminals for remote start. When engine emergency overspeed device operates, the controller shall cause the engine to shut down without time delay and lock out until manually reset.

2.10 BATTERIES

Batteries for diesel engine driver shall be sealed lead calcium batteries. Batteries shall be mounted in a steel rack with non-corrosive, non-conductive base, not less than 300 mm above the floor.

2.11 PRESSURE SENSING LINE

A completely separate pressure sensing line shall be provided for each fire pump and for the jockey pump. The sensing line shall be arranged in accordance with Figure A-7-5.2.1. of NFPA 20. The sensing line shall be 13 mmH58 brass tubing complying with ASTM B135M. The sensing line shall be equipped with two restrictive orifice unions each. Restricted orifice unions shall be ground-face unions with brass restricted diaphragms drilled for a 2.4 mm. Restricted orifice unions shall be mounted in the horizontal position, not less than 1.5 m apart on the sensing line. Two test connections shall be provided for each sensing line. Test connections shall consist of two brass 13 mm globe valves and 8 mm gauge connection tee arranged in accordance with NFPA 20. One of the test connections shall be equipped with a 0 to 2100 kPa water oil-filled gauge. Sensing line shall be connected to the pump discharge piping between the discharge piping control valve and the check valve.

2.12 PRESSURE MAINTENANCE PUMP

2.12.1 General

Pressure maintenance pump shall be electric motor driven, [horizontal shaft] [or] [in-line vertical shaft,] centrifugal type with a rated discharge of [0.63] [_____] L/second at [862] [_____] kPa. Pump shall draft [from the suction supply side of the suction pipe gate valve of the fire pump] [as indicated] and shall discharge into the system at the downstream side of the pump discharge gate valve. An approved indicating gate valve of the outside screw and yoke (O.S.&Y.) type shall be provided in the maintenance pump discharge and suction piping. Oil-filled water pressure gauge and approved check valve in the maintenance pump discharge piping shall be provided. Check valve shall be swing type with removable inspection plate.

2.12.2 Pressure Maintenance Pump Controller

Pressure maintenance pump controller shall be arranged for automatic and manual starting and stopping and equipped with a "manual-off-automatic" switch. The controller shall be completely prewired, ready for field connections, and wall-mounted in a NEMA Type 2 drip-proof enclosure. The controller shall be equipped with a bourdon tube pressure switch or a solid state pressure switch with independent high and low adjustments for automatic starting and stopping. A sensing line shall be provided connected to the pressure maintenance pump discharge piping between the control valve and the check valve. The sensing line shall conform to paragraph, PRESSURE SENSING LINE. The sensing line shall be completely separate from the fire pump sensing lines. An adjustable run timer shall be provided to prevent frequent starting and stopping of the pump motor. The run timer shall be set for [2] [_____] minutes.

2.13 DIESEL FUEL SYSTEM EXTERNAL TO ENGINE

Fuel system shall be provided that meets all requirements of NFPA 20 and NFPA 37. The fuel tank vent piping shall be equipped with screened weatherproof vent cap. Vents shall be extended to the outside. Each tank shall be equipped with a fuel level gauge. Flexible bronze or stainless steel piping connectors with single braid shall be provided at each piping connection to the diesel engine. Supply, return, and fill piping shall be steel piping, except supply and return piping may be copper tubing. Fuel lines shall be protected against mechanical damage. Fill line shall be equipped with 16 mesh removable wire screen. Fill lines shall be extended to the exterior. A weatherproof tank gauge shall be mounted on the exterior wall near each fill line for each tank. The fill cap shall be able to be locked by padlock. The engine supply (suction) connection shall be located on the side of the fuel tank so that 5 percent of the tank volume provides a sump volume not useable by the engine. The elevation of the fuel tank shall be such that the inlet of the fuel supply line is located so that its opening is no lower than the level of the engine fuel transfer pump. The bottom of the tank shall be pitched 21 mm/m to the side opposite the suction inlet connection, and to an accessible 25 mmplugged globe drain valve.

2.13.1 Fuel Piping

As specified in NFPA 20.

2.13.2 Diesel Fuel Tanks

UL 80 or UL 142 for aboveground tanks.

2.13.3 Valves

Provide an indicating and lockable ball valve in the supply line adjacent to the tank suction inlet connection. Provide a check valve in fuel return line. Valves must be suitable for oil service. Valves must have union end connections or threaded end connections.

2.13.3.1 Globe Valve

MSS SP-80 Class 125

2.13.3.2 Check Valve

MSS SP-80, Class 125, swing check

2.13.3.3 Ball Valve

Full port design, copper alloy body, 2-position lever handle

2.14 JOINTS AND FITTINGS FOR COPPER TUBE

Wrought copper and bronze solder-joint pressure fittings shall conform to ASME B16.22 and ASTM B75/B75M. Cast copper alloy solder-joint pressure fittings shall conform to ASME B16.18. Cast copper alloy fittings for flared copper tube shall conform to ASME B16.26 and ASTM B62. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment. Extracted brazed tee joints produced with an acceptable tool and installed as recommended by the manufacturer may be used. Grooved mechanical joints and fittings shall be designed for not less than 862 kPa service and shall be the product of the same manufacturer. Grooved fitting and mechanical coupling housing shall be ductile iron conforming to ASTM A536. Gaskets for use in grooved joints shall be molded synthetic polymer of pressure responsive design and shall conform to ASTM D2000 for circulating medium up to 110 degrees C. Grooved joints shall conform to AWWA C606. Coupling nuts and bolts for use in grooved joints shall be steel and shall conform to ASTM A183.

2.15 PUMP BASE PLATE AND PAD

Provide a common base plate for each horizontal-shaft fire pump for mounting pump and driver unit. Construct the base plate of cast iron with raised lip tapped for drainage or welded steel shapes with suitable drainage. Provide each base plate for the horizontal fire pumps with a 25 mm galvanized steel drain line piped to the nearest floor drain. For vertical shaft pumps, pump head shall be provided with a cast-iron base plate and shall serve as the sole plate for mounting the discharge head assembly. Mount pump units and bases on a raised [100][150] mm reinforced concrete pad that is an integral part of the reinforced concrete floor.

2.16 HOSE VALVE MANIFOLD TEST HEADER

Hose valve test header shall be connected by ASME B16.5, Class 150 flange inlet connection. Hose valves shall be UL listed UL Fire Prot Dir or FM approved FM APP GUIDE bronze hose gate valves with 65 mm American National

Fire Hose Connection Screw Standard Threads (NH) in accordance with NFPA 1963. The number of valves shall be in accordance with NFPA 20. Each hose valve shall be equipped with a cap and chain, and located no more than 900 mm and no less than 600 mm above grade.

2.17 FLOW METER

Meter shall be UL listed UL Fire Prot Dir or FM approved FM APP GUIDE as flow meters for fire pump installation with direct flow readout device. Flow meter shall be capable of metering any waterflow quantities between 50 percent and 150 percent of the rated flow of the pumps. Arrange piping to permit flow meter to discharge to pump suction and to discharge through test header. The meter throttle valve and the meter control valves shall be O.S.&Y. valves. Provide automatic air release if flow meter piping between pump discharge and pump suction forms an inverted "U". Meter shall be of the [venturi][annular probe][orifice plate][_____] type.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSPECTION BY FIRE PROTECTION SPECIALIST

The Fire Protection Specialist and QFPE shall periodically perform a thorough inspection of the fire pump installation, including visual observation of the pump while running, to assure that the installation conforms to the contract requirements. There shall be no excessive vibration, leaks (oil or water), unusual noises, overheating, or other potential problems. Inspection shall include piping and equipment clearance, access, supports, and guards. Any discrepancy shall be brought to the attention of the Contracting Officer in writing, no later than three working days after the discrepancy is discovered. The Fire Protection Specialist and QFPE shall witness the preliminary and final acceptance tests and, after completion of the inspections and a successful final acceptance test, shall sign test results and certify in writing that the installation the fire pump installation is in accordance with the contract requirements.

3.3 INSTALLATION

Equipment, materials, workmanship, fabrication, assembly, erection, installation, examination, inspection and testing shall be in accordance NFPA 20, except as modified herein. In addition, the fire pump and engine shall be installed in accordance with the written instructions of the manufacturer.

3.3.1 Installation Drawings

Submit Fire Pump Installation Drawings consisting of a detailed plan view, detailed elevations and sections of the pump room, equipment and piping, drawn to a scale of not less than 1:20. Drawings shall indicate equipment, piping, and associated pump equipment to scale. Indicate all clearance, such as those between piping and equipment; between equipment and walls, ceiling and floors; and for electrical working distance clearance around all electrical equipment. Include a legend identifying

all symbols, nomenclatures, and abbreviations. Indicate a complete piping and equipment layout including elevations and/or section views of the following:

- a. Fire pumps, controllers, piping, valves, and associated equipment.
- b. Sensing line for each pump including the pressure maintenance pump.
- c. Engine fuel system for diesel driven pumps.
- d. Engine cooling system for diesel driven pumps.
- e. Pipe hangers and sway bracing including support for diesel muffler and exhaust piping.
- f. Restraint of underground water main at [entry-point][entry-and exit-points] to the building including details of pipe clamps, tie rods, mechanical retainer glands, and thrust blocks.
- g. A one-line schematic diagram indicating layout and sizes of all piping, devices, valves and fittings.
- h. A complete point-to-point connection drawing of the pump power, control and alarm systems, as well as interior wiring schematics of each controller.

3.3.2 Pump Room Configuration

Provide detail plan view of the pump room including elevations and sections showing the fire pumps, associated equipment, and piping. Submit working drawings on sheets not smaller than A1 594 by 841 mm; include data for the proper installation of each system. Show piping schematic of pumps, devices, valves, pipe, and fittings. [Provide an isometric drawing of the fire pump and all associated piping]. Show point to point electrical wiring diagrams. Show piping layout and sensing piping arrangement. Show engine fuel and cooling system. Include:

- a. Pumps, drivers, and controllers
- b. Hose valve manifold test header
- c. Circuit diagrams for pumps
- d. Wiring diagrams of each controller

3.3.3 Accessories

Tank supports, piping offsets, fittings, and any other accessories required shall be furnished as specified to provide a complete installation and to eliminate interference with other construction.

3.4 PIPE AND FITTINGS

Piping shall be inspected, tested and approved before burying, covering, or concealing. Fittings shall be provided for changes in direction of piping and for all connections. Changes in piping sizes shall be made using tapered reducing pipe fittings. Bushings shall not be used.[Photograph all piping prior to burying, covering, or concealing.]

3.4.1 Cleaning of Piping

Interior and ends of piping shall be clean and free of any water or foreign material. Piping shall be kept clean during installation by means of plugs or other approved methods. When work is not in progress, open ends of the piping shall be securely closed so that no water or foreign matter will enter the pipes or fittings. Piping shall be inspected before placing in position.

3.4.2 Threaded Connections

Jointing compound for pipe threads shall be [polytetrafluoroethylene (PTFE) pipe thread tape conforming to ASTM D3308][Teflon pipe thread paste] and shall be applied to male threads only. Exposed ferrous pipe threads shall be provided with one coat of zinc molybdate primer applied to a minimum of dry film thickness of 0.025 mm.

3.4.3 Pipe Hangers and Supports

Additional hangers and supports shall be provided for concentrated loads in aboveground piping, such as for valves and risers.

3.4.3.1 Vertical Piping

Piping shall be supported at each floor, at not more than 3 meters intervals.

3.4.3.2 Horizontal Piping

Horizontal piping supports shall be spaced as follows:

MAXIMUM SPACING (METERS)										
Nominal Pipe Size (mm)	25 and Under	32	40	50	65	80	90	100	125	150+
Copper Tube	1.8	2	2.4							
Steel Pipe	2	2.4	2.7	3	3.3	3.6	3.9	4.2	4.8	5.0

3.4.4 Underground Piping

Installation of underground piping and fittings shall conform to NFPA 24. Joints shall be anchored in accordance with NFPA 24. Concrete thrust block shall be provided at elbow where pipe turns up towards floor, and the pipe riser shall be restrained with steel rods from the elbow to the flange above the floor. After installation in accordance with NFPA 24, rods and nuts shall be thoroughly cleaned and coated with asphalt or other corrosion-retard material approved by the Contracting Officer. Minimum depth of cover shall be 900 mm.

3.4.5 Grooved Mechanical Joint

Grooves shall be prepared according to the coupling manufacturer's instructions. Grooved fittings, couplings, and grooving tools shall be products of the same manufacturer. Pipe and groove dimensions shall comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field shall be measured using a "go/no-go" gauge, vernier or dial caliper, narrow-land micrometer, or other method specifically approved by the coupling manufacturer for the intended application. Groove width and dimension of groove from end of pipe shall be measured for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints shall not be used in concealed locations, such as behind solid walls or ceilings, unless an access panel is shown on the drawings for servicing or adjusting the joint.

3.5 ELECTRICAL WORK

Electric motor and controls shall be in accordance with NFPA 20, NFPA 72 and NFPA 70, unless more stringent requirements are specified herein or are indicated on the drawings. Electrical wiring and associated equipment shall be provided in accordance with NFPA 20 and Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide wiring in rigid metal conduit or intermediate metal conduit, except electrical metallic tubing conduit may be provided in dry locations not enclosed in concrete or where not subject to mechanical damage.

3.6 PIPE COLOR CODE MARKING

Color code marking of piping as specified in Section 09 90 00 PAINTS AND COATINGS.

3.7 FLUSHING

The fire pump suction and discharge piping shall be flushed at [120][150] percent of rated capacity of each pump. Where the pump installation consists of more than one pump, the flushing shall be the total quantity of water flowing when all pumps are discharging at [120][150] percent of their rated capacities. The new pumps may be used to attain the required flushing volume. No underground piping shall be flushed by using the fire pumps. Flushing operations shall continue until water is clear, but not less than 10 minutes. Submit a signed and dated flushing certificate before requesting field testing.

3.8 FIELD TESTS

Submit system diagrams that show the layout of equipment, piping, and storage units, and typed condensed sequence of operation, wiring and control diagrams, and operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system shall be framed under glass or laminated plastic. After approval, these items shall be posted where directed.

3.8.1 Hydrostatic Test

Piping shall be hydrostatically tested at 1551 kPa for a period of 2-hours, or at least 345 kPa in excess of the maximum pressure, when the maximum pressure in the system is in excess of [1207][1379] kPa in accordance with NFPA 20.

3.8.2 Preliminary Tests

Submit proposed procedures for Preliminary Tests prior to the proposed date and time to begin Preliminary Tests. The Fire Protection Specialist and QFPE shall take all readings and measurements. The Manufacturer's Representative, a representative of the fire pump controller manufacturer, and a representative of the diesel engine manufacturer (when supplied) shall witness the complete operational testing of the fire pump and drivers. The fire pump controller manufacturer's representative and the diesel engine manufacturer's representative shall each be an experienced technician employed by the respective manufacturers and capable of demonstrating operation of all features of respective components including trouble alarms and operating features. Fire pumps, drivers and equipment shall be thoroughly inspected and tested to insure that the system is correct, complete, and ready for operation. Tests shall ensure that pumps are operating at rated capacity, pressure and speed. Tests shall include manual starting and running to ensure proper operation and to detect leakage or other abnormal conditions, flow testing, automatic start testing, testing of automatic settings, sequence of operation check, test of required accessories; test of pump alarms devices and supervisory signals, test of pump cooling, operational test of relief valves, and test of automatic power transfer, if provided. Pumps shall run without abnormal noise, vibration or heating. If any component or system was found to be defective, inoperative, or not in compliance with the contract requirements during the tests and inspection, the corrections shall be made and the entire preliminary test shall be repeated. Submit Preliminary Tests Reports, to include both the Contractor's Material and Test Certificate for Underground Piping and the Contractor's Material and Test Certificate for Aboveground Piping. All items in the Report shall be signed by the Fire Protection Specialist and the Manufacturer's Representative.

3.8.3 Final Acceptance Test

The Fire Protection Specialist and QFPE shall take all readings and measurements. The Manufacturer's Representative, the fire pump controller manufacturer's representative, and the diesel engine manufacturer's representative (when supplied) shall also witness for the final tests. Repair any damage caused by hose streams or other aspects of the test. Submit proposed date and time to begin Final Acceptance Test, with the Acceptance Procedures. Notification shall be provided at least [14] [_____] days prior to the proposed start of the test. Submit [3] [_____] copies of the completed Final Acceptance Test Reports, no later than [7] [_____] days after the completion of the tests. All items in the reports shall be signed by the Fire Protection Specialist, QFPE and the Manufacturer's Representative. Test reports in booklet form (each copy furnished in a properly labeled three ring binder) showing all field tests and measurements taken during the preliminary and final testing, and documentation that proves compliance with the specified performance criteria, upon completion of the installation and final testing of the installed system. Each test report shall indicate the final position of the controls and pressure switches. The test reports shall include the description of the hydrostatic test conducted on the piping and flushing of the suction and discharge piping. A copy of the manufacturer's certified pump curve for each fire pump shall be included in the report. Notification shall include a copy of the Contractor's Material & Test Certificates. Include the following in the final acceptance test:

3.8.3.1 Flow Tests

Flow tests using the test header, hoses and playpipe nozzles shall be conducted. Flow tests shall be performed at churn (no flow), 75, 100, 125 and 150 percent capacity for each pump and at full capacity of the pump installation. Flow readings shall be taken from each nozzle by means of a calibrated pitot tube with gauge or other approved measuring equipment. Rpm, suction pressure and discharge pressure reading shall be taken as part of each flow test. Voltage and ampere readings shall taken on each phase as part of each flow test for electric-motor driven pumps.

3.8.3.2 Starting Tests

Pumps shall be tested for automatic starting and sequential starting. Setting of the pressure switches shall be tested when pumps are operated by pressure drop. Tests may be performed by operating the test connection on the pressure sensing lines. As a minimum, each pump shall be started automatically 10 times and manually 10 times, in accordance with NFPA 20. Tests of engine-driven pumps shall be divided equally between both set of batteries. The fire pumps shall be operated for a period of a least 10 minutes for each of the starts; except that electric motors over 149 kW shall be operated for at least 15 minutes and shall not be started more than 2 times in 10 hours. Pressure settings that include automatic starting and stopping of the fire pump(s) shall be indicated on an etched plastic placard, attached to the corresponding pump controller.

3.8.3.3 Battery Changeover

Diesel driven fire pumps shall be tested for automatic battery changeover in event of failure of initial battery units.

3.8.3.4 Alarms

All pump alarms, both local and remote, shall be tested. Supervisory alarms for diesel drivers shall be electrically tested for low oil pressure, high engine jacket coolant temperature, shutdown from overspeed, battery failure and battery charger failure.

3.8.3.5 Miscellaneous

Valve tamper switches shall be tested. Pressure recorder operation relief valve settings, valve operations, operation and accuracy of meters and gauges, and other accessory devices shall be verified.

3.8.3.6 Alternate Power Source

On installations with an alternate source of power and an automatic transfer switch, loss of primary power shall be simulated and transfer shall occur while the pump is operating at peak load. Transfer from normal to emergency source and retransfer from emergency to normal source shall not cause opening of overcurrent devices in either line. At least half of the manual and automatic starting operations listed shall be performed with the fire pump connected to the alternate source.

3.8.3.7 Correction of Deficiencies

If equipment was found to be defective or non-compliant with contract requirements, perform corrective actions and repeat the tests. Tests shall be conducted and repeated if necessary until the system has been

demonstrated to comply with all contract requirements.

3.8.3.8 Test Documentation

The Manufacturer's Representative shall supply a copy of the manufacturer's certified curve for each fire pump at the time of the test. The Fire Protection Specialist shall record all test results and plot curve of each pump performance during the test. Complete pump acceptance test data of each fire pump shall be recorded. The pump acceptance test data shall be on forms that give the detail pump information such as that which is indicated in Figure A-11-2.6.3(f) of NFPA 20. All test data records shall be submitted in a three ring binder.

3.8.4 Test Equipment

Provide all equipment and instruments necessary to conduct a complete final test, including 65 mm diameter hoses, playpipe nozzles, pitot tube gauges, portable digital tachometer, voltage and ampere meters, and calibrated oil-filled water pressure gauges. Provide all necessary supports to safely secure hoses and nozzles during the test. The [Government will][Contractor shall] furnish water for the tests.

3.9 DISINFECTION

After all system components are installed including pumps, piping, and other associated work, and all hydrostatic tests are successfully completed, thoroughly flush the pumps and all piping to be disinfected with potable water until there is no visible sign of dirt or other residue. and hydrostatic test are successfully completed, each portion of the piping specified in this Section system to be disinfected shall be thoroughly flushed with potable water until all entrained dirt and other foreign materials have been removed before introducing chlorinating material.

3.9.1 Chlorination

The chlorinating material shall be hypochlorites or liquid chlorine. The chlorinating material shall be fed into the sprinkler piping at a constant rate of 50 parts per million (ppm). A properly adjusted hypochlorite solution injected into the system with a hypochlorinator, or liquid chlorine injected into the system through a solution-fed chlorinator and booster pump shall be used. Chlorination application shall continue until the entire system is filled. The water shall remain in the system for a minimum of 24 hours. Each valve in the system shall be opened and closed several times to ensure its proper disinfection. Following the 24-hour period, no less than 25 ppm chlorine residual shall remain in the system.

3.9.2 Flushing

The system shall then be flushed with clean water until the residual chlorine is reduced to less than one part per million. Samples of water in disinfected containers for bacterial examination will be taken from several system locations which are approved by the Contracting Officer.

3.9.3 Sample Testing

Samples shall be tested for total coliform organisms (coliform bacteria, fecal coliform, streptococcal, and other bacteria) in accordance with AWWA 10084. The testing method shall be either the multiple-tube

fermentation technique or the membrane-filter technique. The disinfection shall be repeated until tests indicate the absence of coliform organisms (zero mean coliform density per 100 milliliters) in the samples for at least 2 full days. The system will not be accepted until satisfactory bacteriological results have been obtained.

3.10 SYSTEM STARTUP

Fully enclose or properly guard coupling, rotating parts, gears, projecting equipment, etc. so as to prevent possible injury to persons that come in close proximity of the equipment. Conduct testing of the fire pumps in a safe manner and ensure that all equipment is safely secured. Hoses and nozzles used to conduct flow tests shall be in excellent condition and shall be safely anchored and secured to prevent any misdirection of the hose streams.

Post operating instructions for pumps, drivers, controllers, and flow meters.

3.11 CLOSEOUT ACTIVITIES

3.11.1 Field Training

The Fire Protection Specialist and the Manufacturer's Representative shall conduct a training course for operating and maintenance personnel as designated by the Contracting Officer. Submit the proposed schedule for field training at least 14 days prior to the start of related training. Training shall be provided for a period of [2] [8] hours of normal working time and shall start after the fire pump installation is functionally complete and after the Final Acceptance Test. The field instruction shall cover all of the items contained in the approved Operating and Maintenance Instructions. Submit manuals listing step-by-step procedures required for system startup, operation, shutdown, and routine maintenance. The manuals shall include the manufacturer's name, model number, parts list, list of parts and tools that should be kept in stock by the owner for routine maintenance including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization (including address and telephone number) for each item of equipment. Data Package 3 shall be submitted for fire pumps and drivers in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA. [Each service organization submitted shall be capable of providing [4] [_____] hour onsite response to a service call on an emergency basis.]

3.11.2 As-Built Drawings

Submit As-Built Drawings, no later than [14][_____] days after completion of the Final Tests. Update the Fire Pump Installation Drawings to reflect as-built conditions after all related work is completed and shall be on reproducible full-size mylar film.

3.12 PROTECTION

Carefully remove materials so as not to damage material which is to remain. Replace existing work damaged by the Contractor's operations with new work of the same construction.

-- End of Section --