

SECTION 26 12 19.10

THREE-PHASE, LIQUID-FILLED PAD-MOUNTED TRANSFORMERS
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only. Contractor may substitute compatible Japan Industrial Standard (JIS) or Japan Architectural Standard Specification (JASS) for non-Japanese standards, as approved by the Contracting Officer's representative.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C12.1 (2022) Electric Meters - Code for
Electricity Metering

ASTM INTERNATIONAL (ASTM)

ASTM A240/A240M (2022) Standard Specification for Chromium
and Chromium-Nickel Stainless Steel Plate,
Sheet, and Strip for Pressure Vessels and
for General Applications

ASTM C260/C260M (2010a; R 2016) Standard Specification for
Air-Entraining Admixtures for Concrete

ASTM D117 (2022) Standard Guide for Sampling, Test
Methods, and Specifications for Electrical
Insulating Liquids

ASTM D1535 (2014; R 2018) Standard Practice for
Specifying Color by the Munsell System

ASTM D3487 (2016; E2017) Standard Specification for
Mineral Insulating Oil Used in Electrical
Apparatus

ASTM D877/D877M (2019) Standard Test Method for Dielectric
Breakdown Voltage of Insulating Liquids
Using Disk Electrodes

ASTM D92 (2018) Standard Test Method for Flash and
Fire Points by Cleveland Open Cup Tester

ASTM D97 (2017b) Standard Test Method for Pour
Point of Petroleum Products

FM GLOBAL (FM)

FM APP GUIDE (updated on-line) Approval Guide
<http://www.approvalguide.com/>

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 386	(2016) Separable Insulated Connector Systems for Power Distribution Systems Rated 2.5 kV through 35 kV
IEEE C2	(2023) National Electrical Safety Code
IEEE C37.42	(2016) Specifications for High-Voltage (> 1000 V) Fuses and Accessories
IEEE C57.12.00	(2021) General Requirements for Liquid-Immersed Distribution, Power, and Regulating Transformers
IEEE C57.12.28	(2014) Standard for Pad-Mounted Equipment - Enclosure Integrity
IEEE C57.12.29	(2014) Standard for Pad-Mounted Equipment - Enclosure Integrity for Coastal Environments
IEEE C57.12.34	(2022) Standard Requirements for Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers, 10 MVA and Smaller; High Voltage, 34.5 kV Nominal System Voltage and Below; Low Voltage, 15 kV Nominal System Voltage and Below
IEEE C57.12.80	(2010) Standard Terminology for Power and Distribution Transformers
IEEE C57.12.90	(2021) Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers
IEEE C57.13	(2016) Requirements for Instrument Transformers
IEEE C57.98	(2011) Guide for Transformer Impulse Tests
IEEE C62.11	(2021) Standard for Metal-Oxide Surge Arresters for Alternating Current Power Circuits (>1kV)
IEEE Stds Dictionary	(2009) IEEE Standards Dictionary: Glossary of Terms & Definitions

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS	(2021) Standard for Acceptance Testing Specifications for Electrical Power Equipment and Systems
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ELECTRICAL SAFETY INSPECTION ASSOCIATIONS

Denki Hoan Kyoukai	Japan Standard for Acceptance Testing and Inspections
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MINISTRY OF LAND, INFRASTRUCTURE, TRANSPORT AND TOURISM (MLIT)

MLIT DSKKS	Denki Setsubi Kouji Kanri Shishin (DSKKS) Electrical Construction Supervision Guidelines
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JAPANESE STANDARDS ASSOCIATION (JSA)

JIS C 0365	(2007) Protection Against Electric Shock - Common Aspects for Installation and Equipment
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JIS C 60364-5-54	(2006; R 2015) Building Electrical Equipment-Part 5-54: Selection Of Electrical Equipment and Contruction-Grounding Equipment, Protective Conductor and Protective Bonding Conductor
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JIS Z 9101	(2018) Graphical symbols -- Safety colours and safety signs -- Part 1: Design principles for safety signs and safety markings
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NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI C12.7	(2014) Requirements for Watthour Meter Sockets
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NEMA 260	(1996; R 2004) Safety Labels for Pad-Mounted Switchgear and Transformers Sited in Public Areas
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NEMA LI 1	(1998; R 2011) Industrial Laminating Thermosetting Products
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NEMA Z535.4	(2011; R 2017) Product Safety Signs and Labels
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NEMA/ANSI C12.10	(2011; R 2021) Physical Aspects of Watthour Meters - Safety Standards
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NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2023; ERTA 7 2023; TIA 23-15) National Electrical Code
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NFPA 70E	(2024) Standard for Electrical Safety in the Workplace
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ORGANISATION FOR ECONOMIC CO-OPERATION AND DEVELOPMENT (OECD)

OECD Test 203	(1992) Fish Acute Toxicity Test
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U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA 712-C-98-075	(1998) Fate, Transport and Transformation Test Guidelines - OPPTS 835.3100- "Aerobic
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Aquatic Biodegradation"

EPA 821-R-02-012

(2002) Methods for Measuring the Acute
Toxicity of Effluents and Receiving Waters
to Freshwater and Marine Organisms

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 431

Energy Efficiency Program for Certain
Commercial and Industrial Equipment

UNDERWRITERS LABORATORIES (UL)

UL 467

(2022) UL Standard for Safety Grounding
and Bonding Equipment

1.2 RELATED REQUIREMENTS

Section 26 08 00 APPARATUS INSPECTION AND TESTING applies to this section,
with the additions and modifications specified herein.

1.3 DEFINITIONS

Unless otherwise specified or indicated, electrical and electronics terms
used in these specifications, and on the drawings, are as defined in
IEEE Stds Dictionary.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation;
submittals not having a "G" designation are [for Contractor Quality
Control approval.][for information only. When used, a designation
following the "G" designation identifies the office that will review the
submittal for the Government.] Submittals with an "S" are for inclusion
in the Sustainability eNotebook, in conformance with Section 01 33 29
SUSTAINABILITY REPORTING. Submit the following in accordance with Section
01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Pad-mounted Transformer Drawings; G[, [_____]]

SD-03 Product Data

Pad-mounted Transformers; G

SD-06 Test Reports

Acceptance Checks and Tests;

SD-07 Certificates

Transformer Efficiencies;

SD-10 Operation and Maintenance Data

Transformer(s), Data Package 5;

[1.4.1 Government Submittal Review

[Code CI44, NAVFAC LANT, Naval Facilities Engineering Command][_____] will review and approve all submittals in this section requiring Government approval.

]1.4.2 Reduced Submittal Requirements

Transformers designed and manufactured by ABB in Jefferson City, MO; by Easton's Cooper Power Series Transformers in Waukesha, WI; by ERMCO in Dyersburg, TN; or by Howard Industries in Laurel, MS need not submit the entire submittal package requirements of this contract. Instead, submit the following items:

- a. A certification, signed by the manufacturer, stating that the manufacturer will meet the technical requirements of this specification.
- b. An outline drawing of the transformer with devices identified (paragraph PAD-MOUNTED TRANSFORMER DRAWINGS, item a).
- c. ANSI nameplate data of the transformer (paragraph PAD-MOUNTED TRANSFORMER DRAWINGS, item b).
- [d. Manufacturer's published time-current curves in PDF format and in electronic format suitable for import or updating into the [EasyPower] [SKM PowerTools for Windows] [_____] computer program of the transformer high side fuses (paragraph PAD-MOUNTED TRANSFORMER DRAWINGS, item e).
-] e. Provide transformer test schedule and routine and other tests required by submittal item "SD-09 Manufacturer's Field Reports".
- f. Provide acceptance test reports required by submittal item "SD-06 Test Reports".
- g. Provide operation and maintenance manuals required by submittal item "SD-10 Operation and Maintenance Data".

1.5 QUALITY ASSURANCE

1.5.1 Pad-Mounted Transformer Drawings

Include the following as a minimum:

- a. An outline drawing, including front, top, and side views.
- b. IEEE nameplate data.
- c. Elementary diagrams and wiring diagrams[with terminals identified of watthour meter and current transformers].
- d. One-line diagram, including switch(es)[, current transformers, meters, and fuses].
- [e. Manufacturer's published time-current curves in PDF format and in electronic format suitable for import or updating into the [EasyPower] [SKM PowerTools for Windows] [_____] computer program of the transformer high side fuses.

1.5.2 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, except of NFPA 70 when more stringent requirements are specified or indicated, as though the word "must" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Provide equipment, materials, installation, and workmanship in accordance with NFPA 70 unless more stringent requirements are specified or indicated.

1.5.3 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship, and:

- a. Have been in satisfactory commercial or industrial use for 2 years prior to bid opening including applications of equipment and materials under similar circumstances and of similar size.
- b. Have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period.
- c. Where two or more items of the same class of equipment are required, provide products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.5.3.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.5.3.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site are not acceptable.

1.6 MAINTENANCE

1.6.1 Additions to Operation and Maintenance Data

Submit operation and maintenance data in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA and as specified herein. In addition to requirements of Data Package 5, include the following on the actual transformer(s) provided:

- a. An instruction manual with pertinent items and information highlighted
- b. An outline drawing, front, top, and side views
- c. Prices for spare parts and supply list
- d. Routine and field acceptance test reports

- e. Fuse curves for primary fuses
- [f. Information on watthour demand meter, CT's, and fuse block
-] g. Actual nameplate diagram
- h. Date of purchase

PART 2 PRODUCTS

2.1 PRODUCT COORDINATION

Products and materials not considered to be pad-mounted transformers and related accessories are specified in[Section 33 71 01 OVERHEAD TRANSMISSION AND DISTRIBUTION,][Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM,][and] Section 33 71 02 UNDERGROUND ELECTRICAL DISTRIBUTION.

2.2 THREE-PHASE PAD-MOUNTED TRANSFORMERS

IEEE C57.12.34, IEEE C57.12.28 and as specified herein. Submit manufacturer's information for each component, device, insulating fluid, and accessory provided with the transformer.

2.2.1 Compartments

Provide high- and low-voltage compartments separated by steel isolating barriers extending the full height and depth of the compartments. Compartment doors: hinged lift-off type with stop in open position and three-point latching.

2.2.1.1 High Voltage, Dead-Front

High-voltage compartment contains: the incoming line, insulated high-voltage [load-break][dead-break]connectors, [bushing well inserts,][feed-thru inserts,] six high-voltage [bushing wells][one-piece bushings] configured for loop feed application, load-break switch handle(s), [access to oil-immersed bayonet fuses,][dead-front surge arresters,] tap changer handle, connector parking stands[with insulated standoff bushings],[protective caps,] and ground pad.

[Minimum high-voltage compartment dimensions: IEEE C57.12.34, Figures 16 and 17.

-][a. Insulated high-voltage load-break connectors: IEEE 386, rated [15 kV, 95 kV BIL][25 kV, 125 kV BIL][35 kV, 150 kV BIL]. Current rating: 200 amperes rms continuous. Short time rating: 10,000 amperes rms symmetrical for a time duration of 0.17 seconds. Connector must have a steel reinforced hook-stick eye, grounding eye, test point, and arc-quenching contact material.
-][b. Insulated high-voltage dead-break connectors: IEEE 386, rated [15 kV, 95 kV BIL][25 kV, 125 kV BIL][35 kV, 150 kV BIL]. Current rating: 600 amperes rms continuous. Short time rating: 25,000 amperes rms symmetrical for a time duration of 0.17 seconds. Connector must have a [200 ampere bushing interface for surge arresters,] steel reinforced hook-stick eye, grounding eye, test point, and arc-quenching contact material.
-][c. Bushing well inserts[and feed-thru inserts]: IEEE 386, 200 amperes,

[15][25] kV Class. Provide a bushing well insert for each bushing well unless indicated otherwise.[Provide feed-thru inserts as indicated.]

] [d. One-piece bushings: IEEE 386, [200][600] amperes, [15][25][35][_____] kV Class.

] e. Load-break switch

[Radial-feed two-position oil-immersed type rated at [15 kV, 95 kV BIL][25 kV, 125 kV BIL][35 kV, 150 kV BIL], with a continuous current rating and load-break rating of [200][300][_____] amperes, and a make-and-latch rating of 12,000 rms amperes symmetrical. Locate the switch handle in the high-voltage compartment.

] [Loop feed sectionalizer switches: Provide three, two-position, oil-immersed type switches to permit closed transition loop feed and sectionalizing. Each switch must be rated at [15 kV, 95 kV BIL][25 kV, 125 kV BIL][35 kV, 150 kV BIL], with a continuous current rating and load-break rating of [200][300][_____] amperes, and a make-and-latch rating of 12,000 rms amperes symmetrical. Locate the switch handles in the high-voltage compartment. Operation of switches must be as follows:

ARRANGEMENT NO.	DESCRIPTION OF SWITCH ARRANGEMENT	SWITCH POSITION					
		LINE A SW.		LINE B SW		XFMR. SW	
		OPEN	CLOSE	OPEN	CLOSE	OPEN	CLOSE
1	Line A connected to Line B and both lines connected to transformer		X		X		X
2	Transformer connected to Line A only		X	X			X
3	Transformer connected to Line B only	X			X		X
4	Transformer open and loop closed		X		X	X	
5	Transformer open and loop open	X		X		X	

] [f. Provide bayonet oil-immersed, expulsion fuses in series with oil-immersed, partial-range, current-limiting fuses. The bayonet fuse links sense both high currents and high oil temperature in order to provide thermal protection to the transformer. Coordinate transformer protection with expulsion fuse clearing low-current faults and current-limiting fuse clearing high-current faults beyond the interrupting rating of the expulsion fuse. Include an oil retention valve inside the bayonet assembly housing, which closes when the fuse holder is removed, and an external drip shield to minimize oil

spills. Display a warning label adjacent to the bayonet fuse(s) cautioning against removing or inserting fuses unless the transformer has been de-energized and the tank pressure has been released.

Bayonet fuse assembly: 150 kV BIL.

Oil-immersed current-limiting fuses: IEEE C37.42; 50,000 rms amperes symmetrical interrupting rating at the system voltage specified.[Connect current-limiting fuses ahead of the radial-feed load-break switch.]

-]g. Surge arresters: IEEE C62.11, rated [3][6][9][10][12][15][18][21][24][27][30][36][_____] kV, fully shielded, dead-front, metal-oxide-varistor, elbow type with resistance-graded gap.[Provide three arresters for radial feed circuits.][Provide [three][six] arresters for loop feed circuits.]
-] h. Parking stands: Provide a parking stand near each bushing.[Provide insulated standoff bushings for parking of energized high-voltage connectors on parking stands.]
- [i. Protective caps: IEEE 386, [200][600] amperes, [15][25][35][_____] kV Class. Provide insulated protective caps (not shipping caps) for insulating and sealing out moisture from unused bushings.

]2.2.1.2 High Voltage, Live-Front

High-voltage compartment contains: the incoming line, transformer high-voltage bushings, load-break switch handle(s),[access to oil-immersed bayonet fuses,] surge arresters, tap changer handle, insulated phase barriers, and ground pad.

- a. Cable terminators: Provide as specified in Section 33 71 02 UNDERGROUND ELECTRICAL DISTRIBUTION.
- b. Load-break switch
 - [Radial-feed two-position oil-immersed type rated at [15 kV, 95 kV BIL][25 kV, 125 kV BIL][35 kV, 150 kV BIL], with a continuous current rating and load-break rating of [200][300][_____] amperes, and a make-and-latch rating of 12,000 rms amperes symmetrical. Locate the switch handle in the high-voltage compartment.
 -] Loop feed sectionalizer switches: Provide three, two-position, oil-immersed type switches to permit closed transition loop feed and sectionalizing. Each switch must be rated at [15 kV, 95 kV BIL][25 kV, 125 kV BIL][35 kV, 150 kV BIL], with a continuous current rating and load-break rating of [200][300][_____] amperes, and a make-and-latch rating of 12,000 rms amperes symmetrical. Locate the switch handles in the high-voltage compartment. Operation of switches must be as follows:

ARRANGEMENT NO.	DESCRIPTION OF SWITCH ARRANGEMENT	SWITCH POSITION					
		LINE A SW.		LINE B SW		XFMR. SW	
		OPEN	CLOSE	OPEN	CLOSE	OPEN	CLOSE
1	Line A connected to Line B and both lines connected to transformer		X		X		X
2	Transformer connected to Line A only		X	X			X
3	Transformer connected to Line B only	X			X		X
4	Transformer open and loop closed		X		X	X	
5	Transformer open and loop open	X		X		X	

] [c. Provide bayonet oil-immersed, expulsion fuses in series with oil-immersed, partial-range, current-limiting fuses. The bayonet fuse links sense both high currents and high oil temperature in order to provide thermal protection to the transformer. Coordinate transformer protection with expulsion fuse clearing low-current faults and current-limiting fuse clearing high-current faults beyond the interrupting rating of the expulsion fuse. Include an oil retention valve inside the bayonet assembly housing, which closes when the fuse holder is removed, and an external drip shield to minimize oil spills. Display a warning label adjacent to the bayonet fuse(s) cautioning against removing or inserting fuses unless the transformer has been de-energized and the tank pressure has been released.

Bayonet fuse assembly: 150 kV BIL.

Oil-immersed current-limiting fuses: IEEE C37.42; 50,000 rms amperes symmetrical interrupting rating at the system voltage specified. [Connect current-limiting fuses ahead of the radial-feed load-break switch.]

] [d. Surge arresters: IEEE C62.11, rated [3][6][9][10][12][15][18][21][24][27][30][36][_____] kV. [Provide three arresters for radial feed circuits.] [Provide [three][six] arresters for loop feed circuits.]

] e. Insulated phase barriers: NEMA LI 1, Type GPO-3, 6.35 mm minimum thickness. Provide vertical barriers between the high-voltage bushings and a single horizontal barrier above the high-voltage bushings.

] 2.2.1.3 Low Voltage

Low-voltage compartment contains: low-voltage bushings with NEMA spade

terminals, accessories, metering, stainless steel or laser-etched anodized aluminum diagrammatic transformer nameplate, and ground pad.

- a. Include the following accessories: drain valve with sampler device, fill plug, pressure relief device, liquid level gage, pressure-vacuum gage, and dial type thermometer with maximum temperature indicator.
- [b. Metering: Provide as specified in Section [26 27 14.00 20 ELECTRICITY METERING][26 27 13.10 30 ELECTRIC METERS].
-]c. Metering: NEMA/ANSI C12.10. Provide a socket-mounted electronic programmable outdoor watthour meter, surface mounted flush against the side of the low-voltage compartment as indicated. [Metering shall be compliant with the current Advanced Meter Reading System (AMRS) Electric Meter Specifications.] Program the meter at the factory or in the field. When field programming is performed, turn field programming device over to the Contracting Officer at completion of project. Coordinate the meter to system requirements.
 - (1) Design: Provide meter designed for use on a 3-phase, 4-wire, [200Y/100][208Y/120][440Y/254][420Y/242][480Y/277] volt system with 3 current transformers. Include necessary KYZ pulse initiation hardware for Energy Monitoring and Control System (EMCS)[as specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC].
 - (2) Coordination: Provide meter coordinated with ratios of current transformers and transformer secondary voltage.
 - (3) Class: 20; Form: [9S][_____]; Accuracy: plus or minus 1.0 percent; Finish: Class II
 - (4) Cover: Polycarbonate and lockable to prevent tampering and unauthorized removal.
 - (5) Kilowatt-hour Register: five digit electronic programmable type
 - (6) Demand Register:
 - (a) Provide solid state
 - (b) Meter reading multiplier: Indicate multiplier on the meter face.
 - (c) Demand interval length: programmed for [15][30][60] minutes with rolling demand up to six subintervals per interval.
 - (7) Meter fusing: Provide a fuse block mounted in the secondary compartment containing one fuse per phase to protect the voltage input to the watthour meter. Size fuses as recommended by the meter manufacturer.
 - (8) Socket: ANSI C12.7. [Meter socket shall be compliant with the current Advanced Meter Reading System (AMRS) Electric Meter Specifications.] Provide NEMA Type 3R, box-mounted socket having automatic circuit-closing bypass and having jaws compatible with requirements of the meter. Cover unused hub openings with blank hub plates. Paint box [Munsell 7GY3.29/1.5 green][Munsell 5BG7.0/0.4 sky gray (ANSI 70)] [_____] to match the pad-mounted

transformer to which the box-mounted socket is attached. The Munsell color notation is specified in ASTM D1535.

- (9) Current transformers: IEEE C57.13. Provide butyl-molded window type current transformers with 600-volt insulation, 10 kV BIL and mount on the low-voltage bushings. Route current transformer leads in a location as remote as possible from the power transformer secondary cables to permit current measurements to be taken with hook-on-ammeters. Provide three current transformers per power transformer with characteristics listed in the following table.

kVA	Sec. Volt	CT Ratio	RF	Meter Acc. Class
[500]	[208Y/120]	[1200/5]	[1.5]	[0.3 thru B-0.5]
[750]	[480Y/277]	[800/5]	[2.0]	[0.3 thru B-0.5]

]2.2.2 Transformer

- a. Less-flammable [bio-based] liquid-insulated[or oil-insulated], two winding, 60 hertz, 65 degrees C rise above a 30 degrees C average ambient, self-cooled type.
- b. Transformer rated [_____] kVA.
- c. Transformer voltage ratings: [_____] V [Delta][_____] - [_____] V [GrdY][_____]. [For GrdY - GrdY transformers, provide transformer with five-legged core design for third harmonic suppression.]
- d. Tap changer: externally operated, manual type for changing tap setting when the transformer is de-energized. Provide four 2.5 percent full capacity taps, two above and two below rated primary voltage. Indicate which tap setting is in use, clearly visible when the compartment is opened.
- e. Minimum tested percent impedance at 85 degrees C:
 - 2.50 for units rated 75kVA and below
 - 2.87 for units rated 112.5kVA to 300kVA
 - 4.03 for 500kVA rated units
 - 5.32 for units rated 750kVA and above
- f. Comply with the following audible sound level limits:

kVA	DECIBELS (MAX)
75	51
112.5	55
150	55
225	55

300	55
500	56
750	57
1000	58
1500	60
2000	61
2500	62

g. Include:

- (1) Lifting lugs and provisions for jacking under base, with base construction suitable for using rollers or skidding in any direction.
- [(2) An insulated low-voltage neutral bushing with NEMA spade terminal, and with removable ground strap.
-] (3) Provide transformer top with an access handhole.
- [(4) kVA rating conspicuously displayed [using 75 mm high yellow letters]on its enclosure.

]2.2.2.1 Specified Transformer Efficiencies

Provide transformer efficiency calculations utilizing the actual no-load and load loss values obtained during the routine tests performed on the actual transformer(s) prepared for this project. Reference no-load losses (NLL) at 20 degrees C. Reference load losses (LL) at 55 degrees C and at 50 percent of the nameplate load. The transformer is not acceptable if the calculated transformer efficiency is less than the efficiency indicated in the "KVA / Efficiency" table below. The table is based on requirements contained within 10 CFR 431, Subpart K. Submit certification, including supporting calculations, from the manufacturer indicating conformance.

<u>kVA</u>	<u>EFFICIENCY</u> <u>(percent)</u>
15	98.65
30	98.83
45	98.92
75	99.03
112.5	99.11
150	99.16

225	99.23
300	99.27
500	99.35
750	99.40
1000	99.43
1500	99.48
2000	99.51
2500	99.53
above 2500	99.54

2.2.3 Insulating Liquid

- a. Less-flammable transformer liquids: NFPA 70 and FM APP GUIDE for less-flammable liquids having a fire point not less than 300 degrees C tested per ASTM D92 and a dielectric strength not less than 33 kV tested per ASTM D877/D877M. Provide identification of transformer as "non-PCB" and "manufacturer's name and type of fluid" on the nameplate.

Provide a fluid that is a biodegradable, electrical insulating, and cooling liquid classified by UL and approved by FM as "less flammable" with the following properties:

- (1) Pour point: ASTM D97, less than -15 degree C
- (2) Aquatic biodegradation: EPA 712-C-98-075, ultimately biodegradable as designated by EPA.
- (3) Trout toxicity: OECD Test 203, zero mortality of EPA 821-R-02-012, pass

- [b. Mineral oil: ASTM D3487, Type II, tested in accordance with ASTM D117. Provide identification of transformer as "non-PCB" and "Type II mineral oil" on the nameplate.

]2.2.3.1 Liquid-Filled Transformer Nameplates

Provide nameplate information in accordance with IEEE C57.12.00 and as modified or supplemented by this section. Include the following information on the transformer nameplate: "PCB CONTENT LESS THAN 0.1 PPM AT TIME OF MANUFACTURE."

2.2.4 Corrosion Protection

- [Provide corrosion resistant bases and cabinets of transformers, fabricated of stainless steel conforming to ASTM A240/A240M, Type 304 or 304L. Base includes any part of pad-mounted transformer that is within 75 mm of

concrete pad.

] [Provide entire transformer assembly, including tank and radiator, base, enclosure, and metering enclosure fabricated of stainless steel conforming to ASTM A240/A240M, Type 304 or 304L. Form enclosure of stainless steel sheets. The optional use of aluminum is permitted for the metering enclosure.

] Paint entire transformer assembly [Munsell 7GY3.29/1.5 green][Munsell 5BG7.0/0.4 sky gray (ANSI 70)][____], with paint coating system complying with IEEE C57.12.28 [and IEEE C57.12.29] regardless of base, cabinet, and tank material. The Munsell color notation is specified in ASTM D1535.

2.3 WARNING SIGNS AND LABELS

Provide warning signs for the enclosures of pad-mounted transformers having a nominal rating exceeding 600 volts in accordance with NEMA Z535.4 and NEMA 260.

- a. When the enclosure integrity of such equipment is specified to be in accordance with IEEE C57.12.28, such as for pad-mounted transformers, provide self-adhesive warning labels (decals, Panduit No. PPS0710D72 or approved equal) on the outside of the high voltage compartment door(s) with nominal dimensions of 178 by 255 mm with the legend "WARNING HIGH VOLTAGE" printed in two lines of nominal 50 mm high letters. Include the word "WARNING" in white letters on an orange background and the words "HIGH VOLTAGE" in black letters on a white background.
- [b. When such equipment is guarded by a fence, mount signs on the fence. Provide metal signs having nominal dimensions of 355 by 255 mm with the legend "WARNING HIGH VOLTAGE KEEP OUT" printed in three lines of nominal 75 mm high white letters on an orange and black field.

] 2.4 ARC FLASH WARNING LABEL

Provide warning label of potential electrical arc flash hazards for the enclosure of pad-mounted transformers in accordance with NFPA 70E or JIS Z 9101.

2.5 GROUNDING AND BONDING

UL 467 or JIS C 60364-5-54. Provide grounding and bonding as specified in Section 33 71 02 UNDERGROUND ELECTRICAL DISTRIBUTION.

[2.6 PADLOCKS

Provide padlocks for pad-mounted equipment[and for each fence gate], keyed [alike][as directed by the Contracting Officer]. Comply with Section 08 71 00 DOOR HARDWARE.

] 2.7 CAST-IN-PLACE CONCRETE

[Provide concrete associated with electrical work for other than encasement of underground ducts rated for 30 MPa minimum 28-day compressive strength unless specified otherwise. Conform to the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE.

]

[Provide concrete associated with electrical work as follows:

- a. Composed of fine aggregate, coarse aggregate, portland cement, and water so proportioned and mixed as to produce a plastic, workable mixture.
- b. Fine aggregate: hard, dense, durable, clean, and uncoated sand.
- c. Coarse aggregate: reasonably well graded from 4.75 mm to 25 mm.
- d. Fine and coarse aggregates: free from injurious amounts of dirt, vegetable matter, soft fragments or other deleterious substances.
- e. Water: fresh, clean, and free from salts, alkali, organic matter, and other impurities.
- f. Concrete associated with electrical work for other than encasement of underground ducts: 30 MPa minimum 28-day compressive strength unless specified otherwise.
- g. Slump: Less than 100 mm. Retempering of concrete will not be permitted.
- h. Exposed, unformed concrete surfaces: smooth, wood float finish.
- i. Concrete must be cured for a period of not less than 7 days, and concrete made with high early strength portland cement must be repaired by patching honeycombed or otherwise defective areas with cement mortar as directed by the Contracting Officer.
- j. Air entrain concrete exposed to weather using an air-entraining admixture conforming to ASTM C260/C260M.
- k. Air content: between 4 and 6 percent.

]2.8 SOURCE QUALITY CONTROL

2.8.1 Transformer Test Schedule

The Government reserves the right to witness tests. Provide transformer test schedule for tests to be performed at the manufacturer's test facility. Any/all associated costs related to Government personnel travel to witness testing will be solely at the government's expense. Submit required test schedule and location, and notify the Contracting Officer 30 calendar days before scheduled test date. Notify Contracting Officer 15 calendar days in advance of changes to scheduled date.

a. Test Instrument Calibration

- (1) Provide a calibration program which assures that all applicable test instruments are maintained within rated accuracy.
- (2) Accuracy: Traceable to the National Institute of Standards and Technology.
- (3) Instrument calibration frequency schedule: less than or equal to 12 months for both test floor instruments and leased specialty equipment.
- (4) Dated calibration labels: visible on all test equipment.

- (5) Calibrating standard: higher accuracy than that of the instrument tested.
- (6) Keep up-to-date records that indicate dates and test results of instruments calibrated or tested. For instruments calibrated by the manufacturer on a routine basis, in lieu of third party calibration, include the following:
 - (a) Maintain up-to-date instrument calibration instructions and procedures for each test instrument.
 - (b) Identify the third party/laboratory calibrated instrument to verify that calibrating standard is met.

2.8.2 Design Tests

IEEE C57.12.00, and IEEE C57.12.90. Section 5.1.2 in IEEE C57.12.80 states that "design tests are made only on representative apparatus of basically the same design." Submit design test reports (complete with test data, explanations, formulas, and results), in the same submittal package as the catalog data and drawings for[each of] the specified transformer(s), with design tests performed prior to the award of this contract.

- a. Tests: certified and signed by a registered professional engineer.
- b. Temperature rise: "Basically the same design" for the temperature rise test means a pad-mounted transformer with the same coil construction (such as wire wound primary and sheet wound secondary), the same kVA, the same cooling type (KNAN), the same temperature rise rating, and the same insulating liquid as the transformer specified.
- c. Lightning impulse: "Basically the same design" for the lightning impulse dielectric test means a pad-mounted transformer with the same BIL, the same coil construction (such as wire wound primary and sheet wound secondary), and a tap changer, if specified. Design lightning impulse tests includes the primary windings only of that transformer.
 - (1) IEEE C57.12.90, paragraph 10.3 entitled "Lightning Impulse Test Procedures," and IEEE C57.98.
 - (2) State test voltage levels.
 - (3) Provide photographs of oscilloscope display waveforms or plots of digitized waveforms with test report.
- d. Lifting and moving devices: "Basically the same design" requirement for the lifting and moving devices test means a test report confirming that the lifting device being used is capable of handling the weight of the specified transformer in accordance with IEEE C57.12.34.
- e. Pressure: "Basically the same design" for the pressure test means a pad-mounted transformer with a tank volume within 30 percent of the tank volume of the transformer specified.
- f. Short circuit: "Basically the same design" for the short circuit test means a pad-mounted transformer with the same kVA as the transformer specified.

2.8.3 Routine and Other Tests

IEEE C57.12.00. Routine and other tests: performed in accordance with IEEE C57.12.90 by the manufacturer on[each of] the actual transformer(s) prepared for this project to ensure that the design performance is maintained in production. Submit test reports, by serial number and receive approval before delivery of equipment to the project site. Required tests and testing sequence as follows:

- a. Phase relation
- b. Ratio
- c. No-load losses (NLL) and excitation current
- d. Load losses (LL) and impedance voltage
- e. Dielectric
 - (1) Impulse
 - (2) Applied voltage
 - (3) Induced voltage
- f. Leak

PART 3 EXECUTION

3.1 INSTALLATION

Conform to IEEE C2, JIS C 0365, NFPA 70, and to the requirements specified herein. Provide new equipment and materials unless indicated or specified otherwise.

3.2 GROUNDING

NFPA 70 and IEEE C2, except provide grounding systems with a resistance to solid earth ground not exceeding [25][_____] ohms.

3.2.1 Grounding Electrodes

Provide driven ground rods as specified in Section 33 71 02 UNDERGROUND ELECTRICAL DISTRIBUTION. Connect ground conductors to the upper end of ground rods by exothermic weld or compression connector. Provide compression connectors at equipment end of ground conductors.

3.2.2 Pad-Mounted Transformer Grounding

Provide a ground ring around the transformer with [60][] sqmm bare copper.[Provide four ground rods in the ground ring, one per corner.][Provide two ground rods in the ground ring at opposite corners.][Provide one ground rod in the ground ring with the ground rod located in the transformer cabinet.] Install the ground rods at least 3000 mm apart from each other. Provide separate copper grounding conductors and connect them to the ground loop as indicated. When work in addition to that indicated or specified is required to obtain the specified ground resistance, the provision of the contract covering "Changes" applies.

3.2.3 Connections

Make joints in grounding conductors and loops by exothermic weld or compression connector. Install exothermic welds and compression connectors as specified in Section 33 71 02 UNDERGROUND ELECTRICAL DISTRIBUTION.

3.2.4 Grounding and Bonding Equipment

UL 467 or JIS C 60364-5-54, except as indicated or specified otherwise.

3.3 INSTALLATION OF EQUIPMENT AND ASSEMBLIES

Install and connect pad-mounted transformers furnished under this section as indicated on project drawings, the approved shop drawings, and as specified herein.

[3.3.1 Meters and Current Transformers

ANSI C12.1.

]3.4 FIELD APPLIED PAINTING

Where field painting of enclosures is required to correct damage to the manufacturer's factory applied coatings, provide manufacturer's recommended coatings and apply in accordance with manufacturer's instructions.

[3.5 WARNING SIGN MOUNTING

Provide the number of signs required to be readable from each accessible side, but space the signs a maximum of 9 meters apart.

]3.6 FOUNDATION FOR EQUIPMENT AND ASSEMBLIES

Mount transformer on concrete slab as follows:

- a. Unless otherwise indicated, provide the slab with dimensions at least 200 mm thick, reinforced with a 152 by 152 mm MW19 by MW19 mesh placed uniformly 100 mm from the top of the slab.
- b. Place slab on a 150 mm thick, well-compacted gravel base.
- c. Install slab such that top of concrete slab is approximately 100 mm above the finished grade with gradual slope for drainage.
- d. Provide edges above grade with 15 mm chamfer.
- e. Provide slab of adequate size to project at least 200 mm beyond the equipment.

Stub up conduits, with bushings, 50 mm into cable wells in the concrete pad. Coordinate dimensions of cable wells with transformer cable training areas.

3.6.1 Cast-In-Place Concrete

Provide cast-in-place concrete work in accordance with the requirements

of[Section 03 30 00 CAST-IN-PLACE CONCRETE].

[3.6.2 Sealing

When the installation is complete, seal all entries into the equipment enclosure with an approved sealing method. Provide seals of sufficient strength and durability to protect all energized live parts of the equipment from rodents, insects, or other foreign matter.

]3.7 FIELD QUALITY CONTROL

3.7.1 Performance of Acceptance Checks and Tests

A First Class Construction Electric Management Engineer (1 Kyu Dekikouji Sekou Kanrigishi) shall perform acceptance checks and testing in accordance with the manufacturer's recommendations and include the following visual and mechanical inspections and electrical tests, performed in accordance with NETA ATS or Denki Hoan Kyoukai and MLIT DSKKS. Submit reports, including acceptance criteria and limits for each test in accordance with NETA ATS "Test Values" or Denki Hoan Kyoukai "Test Report".

3.7.1.1 Pad-Mounted Transformers

a. Visual and mechanical inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition. Check for damaged or cracked insulators and leaks.
- (3) Inspect anchorage, alignment, and grounding.
- (4) Verify the presence of PCB content labeling.
- (5) Verify the bushings and transformer interiors are clean.
- (6) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.
- (7) Verify correct liquid level in tanks and bushings.
- (8) Verify that positive pressure is maintained on gas-blanketed transformers.
- (9) Perform specific inspections and mechanical tests as recommended by manufacturer.
- (10) Verify de-energized tap changer position is left as specified.
- [(11) Verify the presence of transformer surge arresters.

] b. Electrical tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter.

- (2) Verify proper secondary voltage phase-to-phase and phase-to-neutral after energization and prior to loading.
- [(3) Perform insulation-resistance tests, winding-to-winding and each winding-to-ground. Calculate polarization index. Verify that the tap changer is set at the specified ratio.
- (4) Perform turns-ratio tests at all tap positions.
- (5) Perform insulation power-factor or dissipation-factor tests on all windings in accordance with test equipment manufacturer's published data.
- (6) Perform power-factor or dissipation-factor tests on each bushing equipped with a power-factor/capacitance tap. In the absence of a power-factor/capacitance tap, perform hot-collar tests.
- (7) Measure the resistance of each high-voltage winding in each de-energized tap-changer position. Measure the resistance of each low-voltage winding in each de-energized tap-changer position, if applicable.
- (8) Remove and test a sample of insulating liquid for the following: Dielectric breakdown voltage, Acid neutralization number, Specific gravity, Interfacial tension, Color, Visual Condition, Water in insulating liquids (Required on 25 kV or higher voltages and on all silicone-filled units.), and Power factor or dissipation factor.
- (9) Perform dissolved-gas analysis (DGA) on a sample of insulating liquid.

][3.7.1.2 Current Transformers

a. Visual and mechanical inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Verify correct connection.
- (4) Verify that adequate clearances exist between primary and secondary circuit wiring.
- (5) Verify the unit is clean.
- (6) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.
- (7) Verify that all required grounding and shorting connections provide good contact.
- (8) Verify correct operation of transformer withdrawal mechanism and grounding operation.

- (9) Verify appropriate lubrication on moving current-carrying parts and on moving and sliding surfaces.

b. Electrical tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter, if applicable.
- (2) Perform insulation-resistance test.
- (3) Perform a polarity test.
- (4) Perform a ratio-verification test.

]3.7.1.3 Watthour Meter

a. Visual and mechanical inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Verify tightness of electrical connections.

b. Electrical tests

- (1) Calibrate watthour meters according to manufacturer's published data.
- (2) Verify that correct multiplier has been placed on face of meter, where applicable.
- (3) Verify that current transformer secondary circuits are intact.

]3.7.1.4 Grounding System

a. Visual and mechanical inspection

- (1) Inspect ground system for compliance with contract plans and specifications.

b. Electrical tests

- (1) Perform ground-impedance measurements utilizing the fall-of-potential method. On systems consisting of interconnected ground rods, perform tests after interconnections are complete. On systems consisting of a single ground rod perform tests before any wire is connected. Take measurements in normally dry weather, not less than 48 hours after rainfall. Use a portable ground resistance tester in accordance with manufacturer's instructions to test each ground or group of grounds. Use an instrument equipped with a meter reading directly in ohms or fractions thereof to indicate the ground value of the ground rod or grounding systems under test.
- (2) Submit the measured ground resistance of each ground rod and grounding system, indicating the location of the rod and grounding system. Include the test method and test setup (i.e., pin

location) used to determine ground resistance and soil conditions at the time the measurements were made.

[3.7.1.5 Surge Arresters, High- and Extra-High-Voltage

a. Visual and mechanical inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Inspect anchorage, alignment, grounding, and clearances.
- (4) Verify the arresters are clean.
- (5) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.
- (6) Verify that the ground lead on each device is individually attached to a ground bus or ground electrode.

b. Electrical tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter, if applicable.
- (2) Perform an insulation-resistance test on each arrester, phase terminal-to-ground.
- (3) Test grounding connection.

]3.7.2 Follow-Up Verification

Upon completion of acceptance checks and tests, show by demonstration in service that circuits and devices are in good operating condition and properly performing the intended function. As an exception to requirements stated elsewhere in the contract, notify the Contracting Officer 5 working days in advance of the dates and times of checking and testing.

-- End of Section --