

## CH 7: Nested and Nested Factorial Experiments

### 7.1 Introduction

- **Example: Study the Strain Readings of Glass Cathode Supports**

← 5 different Machines

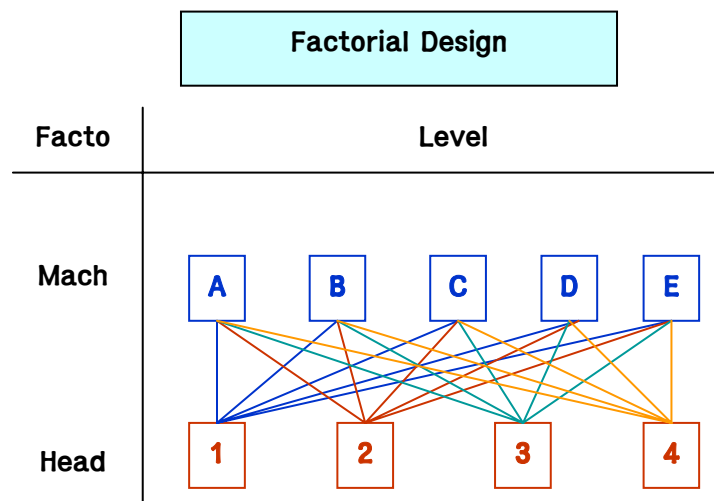
← 4 Heads on each Machine

← 4 replications

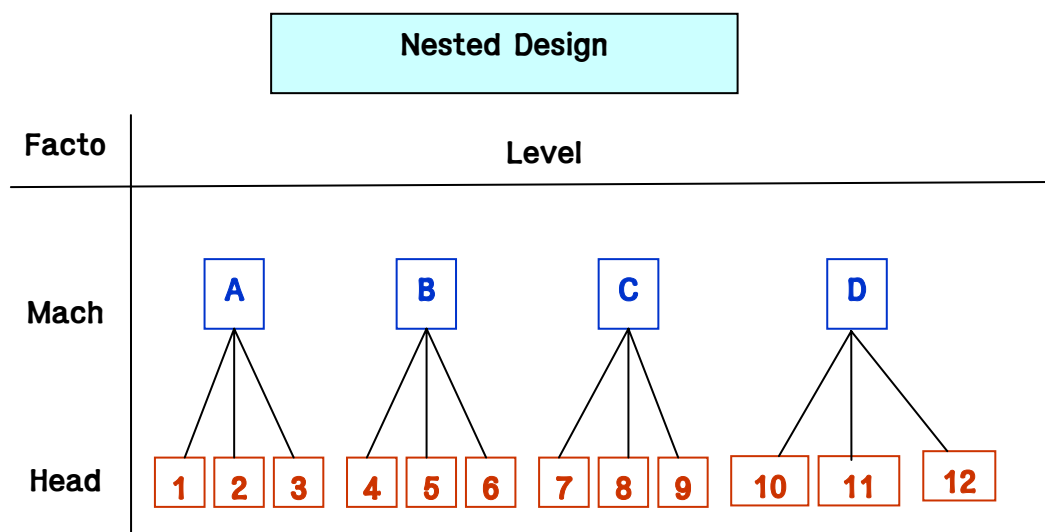
- **Question: What if Heads on each Machine are Different?**

← **5\*4 Factorial Design???**

- **Factorial Design (Crossed)**



- **Nested Design (Hierarchical Experiment)**



## 7.2 Nested Experiments

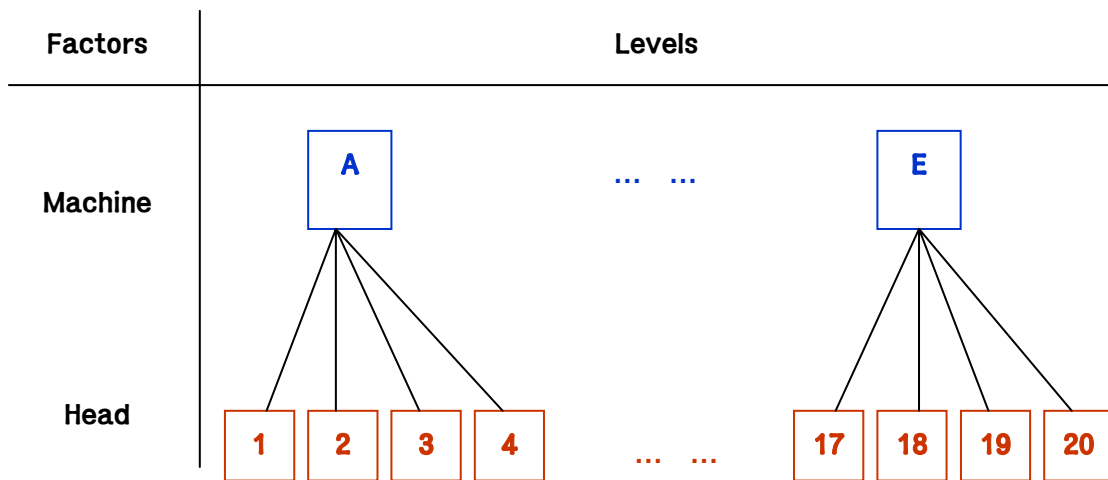
- **Model of the Example:**  $Y_{ijk} = \mu + M_i + H_{j(i)} + \varepsilon_{k(ij)}$ , with  $\varepsilon_{ij} \sim NID(0, \sigma_\varepsilon^2)$

where  $i = 1, \dots, 5$   $j = 1, \dots, 4$   $k = 1, \dots, 4$

← **Note: i) Model of Factorial Experiment:**

$$Y_{ijk} = \mu + M_i + H_j + MH_{ij} + \varepsilon_{k(ij)}$$

ii) **No Interaction** between Machines and Heads in Nested Design



- **Data for Strain-Reading Problem in a Nested Arrangement**

Machine											
	A				B	C	D	E			
Head	1	2	3	4	5-8	9-12	13-16	17	18	19	20
	6	13	1	7				1	6	3	3
	2	3	10	4				4	7	0	7
	0	9	0	7				7	0	2	4
	8	8	6	9				9	3	2	0
Head											
Totals	16	33	17	27				21	16	7	14
Mach											
Totals		93			81	82	88		58		

- **Examples: Factor in the Nest**

i) Farms within Townships

ii) Classes within Schools

iii) Heads within Machines

iv) Samples within Batches

- **Model:**  $Y_{ijk} = \mu + M_i + H_{j(i)} + \varepsilon_{k(ij)}$

- **EMS for Nested Experiment**

Source	5 F <i>i</i>	4 R <i>j</i>	4 R <i>k</i>	EMS
$M_i$	0	4	4	$\sigma_\varepsilon^2 + 4\sigma_H^2 + 16\phi_M$
$H_{j(i)}$	1	1	4	$\sigma_\varepsilon^2 + 4\sigma_H^2$
$\varepsilon_{k(ij)}$	1	1	1	$\sigma_\varepsilon^2$

- **Minitab ANOVA for Nested Strain-Reading Problem (Table 7.4)**

Factor	Type	Levels	Values
Machine	fixed	5	1, 2, 3, 4, 5
Head(Machine)	random	4	1, 2, 3, 4

**Analysis of Variance for Reading**

Source	DF	SS	MS	F	P
Machine	4	45.07	11.27	0.60	0.670
Head(Machine)	15	282.88	18.86	1.76	0.063
Error	60	642.00	10.70		
Total	79	969.95			

Source	Variance component	Error term	Expected Mean Square for Each Term (using restricted model)
1 Machine		2	(3) + 4 (2) + 16 Q[1]
2 Head(Machine)	2.040	3	(3) + 4 (2)
3 Error	10.700		(3)

- **Sum of Squares of the Heads within a Machine:**

$$\text{Machine A: } SS_H = \frac{(16)^2 + (33)^2 + (17)^2 + (27)^2}{4} - \frac{(93)^2}{16}$$

$$= 590.750 - 540.5624 = 50.1875$$

... ..  
... ..

$$\text{Machine E: } SS_H = \frac{(21)^2 + (16)^2 + (7)^2 + (14)^2}{4} - \frac{(58)^2}{16}$$

$$= 235.500 - 210.2500 = 25.2500$$

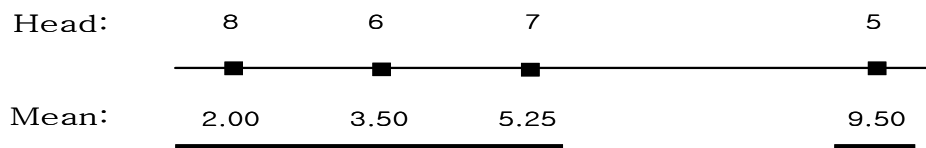
## - Detailed ANOVA for Strain-Reading Data

Source	df	SS	MS	F	P
$M_i$	4	45.075	11.269	0.60	0.670
$H_{j(i)}$	15	282.875	18.858	1.76	0.063
$H_j(A)$	3	50.188	16.729	1.56	0.208
$H_j(B)$	3	126.188	42.063	3.93	0.013
$H_j(C)$	3	74.750	24.917	2.33	0.083
$H_j(D)$	3	6.500	2.1667	0.20	0.896
$H_j(E)$	3	25.250	8.4167	0.79	0.504
$\varepsilon_{k(ij)}$	60	642.000	10.7000		
Totals	79	969.9500			

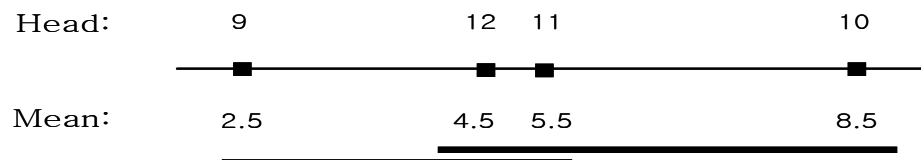
## - Further Analysis of the Heads on Machine B and C

$$\rightarrow S_{\bar{y}} = \sqrt{10.70/4} \approx 1.636 \quad \text{and} \quad LSR: \quad \begin{matrix} p: & 2 & 3 & 4 \\ & 3.866 & 4.841 & 5.418 \\ (df\ 60): & 2.363 & 2.959 & 3.312 \end{matrix}$$

## ● Newman-Keuls Test for Machine B → (Q) Any Information/Conclusion?



## ● Newman-Keuls Test for Machine C → (Q) Any Information/Conclusion?



## - General ANOVA for a Nested Experiment

Source	df	SS	MS
$A_i$	$a-1$	$\sum_i^a T_{i..}^2 / nb - T_{...}^2 / nab$	$SS_A / (a-1)$
$B_{j(i)}$	$a(b-1)$	$\sum_i^a \sum_j^b T_{ij.}^2 / n - \sum_i^a T_{i..}^2 / nb$	$SS_B / a(b-1)$
$\varepsilon_{k(ij)}$	$ab(n-1)$	$\sum_i^a \sum_j^b \sum_k^n Y_{ijk}^2 - \sum_i^a \sum_j^b T_{ij.}^2 / n$	$SS_{\varepsilon} / ab(n-1)$
<b>Totals</b>	$abn-1$	$\sum_i^a \sum_j^b \sum_k^n Y_{ijk}^2 - T_{...}^2 / nab$	

### 7.3 ANOVA Rationale

- **Model:**  $Y_{ijk} = \mu + A_i + B_{j(i)} + \varepsilon_{k(ij)}$

- **Decomposition:**

$$Y_{ijk} - \mu \equiv (\mu_{i\cdot} - \mu) + (\mu_{ij} - \mu_{i\cdot}) + (Y_{ijk} - \mu_{ij})$$

→ **Decomposition (Sample Version):**

$$Y_{ijk} - \bar{Y}_{...} \equiv (\bar{Y}_{i..} - \bar{Y}_{...}) + (\bar{Y}_{ij\cdot} - \bar{Y}_{i..}) + (Y_{ijk} - \bar{Y}_{ij\cdot})$$

→ **Sum of Squares of each term over (i, j, k) gives**

$$\sum_{i,j,k}^{a,b,n} (Y_{ijk} - \bar{Y}_{...})^2 \equiv \sum_i^a nb(\bar{Y}_{i..} - \bar{Y}_{...})^2 + \sum_i^a \sum_j^b n(\bar{Y}_{ij\cdot} - \bar{Y}_{i..})^2 + \sum_{i,j,k}^{a,b,n} (Y_{ijk} - \bar{Y}_{ij\cdot})^2$$

$$\begin{aligned} SS_{Total} &= SS_A + SS_B + SS_{Error} \\ (abn - 1) &= (a - 1) + a(b - 1) + ab(n - 1) \end{aligned}$$

- **Remarks:**

$$\begin{aligned} SS_B &= \sum_i^a \sum_j^b n(\bar{Y}_{ij\cdot} - \bar{Y}_{i..})^2 = \sum_i^a \sum_j^b T_{ij\cdot}^2 / n - \sum_i^a T_{i..}^2 / nb \\ &= \sum_i^a (\sum_j^b T_{ij\cdot}^2 / n - T_{i..}^2 / nb) = \sum_i^a SS_{B(i)} \end{aligned}$$

← Sum of Squares between levels of **B** for each level of **A**, and then  
Pooling over all levels of **A**

### 7.4 Nested-Factorial Experiments

- In some Multi-Factor Experiments, Both Factors are Crossed with others and Factors are Nested within Levels of the Others  
→ i.e., Both Factorial and Nested Factors, fixed or random, appear in the same experiment: **Nested-Factorial Experiment**

- **Example 7.1: Gun-Loading Problem**

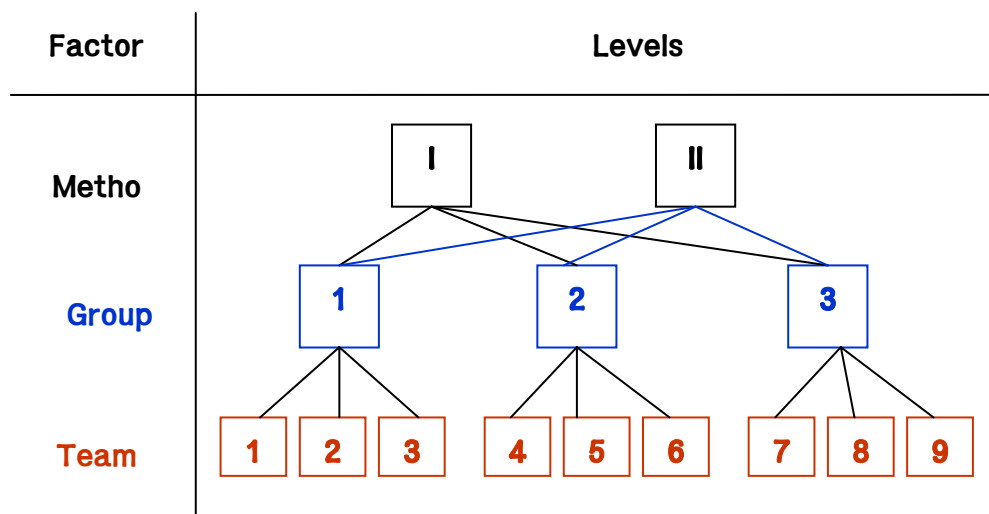
**Response:** Number of Rounds per minute that could be fired from a Naval Gun

**Factors:**

- Loading Methods:  $M_1$  (New) and  $M_2$  (Existing)
  - Physical group:  $G_1$  (Slight),  $G_2$  (Average),  $G_3$  (Heavy)
  - Teams: 3 teams Randomly Chosen for each group
  - Two replications for each team
- ← Check the randomization and experimental procedures (page 198-9)

- Data and ANOVA for Gun-Loading Problem (Table 7.8)

Team	Group								
	I			II			III		
	1	2	3	4	5	6	7	8	9
Methd I	20.2	26.2	23.8	22.0	22.6	22.9	23.1	22.9	21.8
	24.1	26.9	24.9	23.5	24.6	25.0	22.9	23.7	23.5
Methd II	14.2	18.0	12.5	14.1	14.0	13.7	14.1	12.2	12.7
	16.2	19.1	15.4	16.1	18.1	16.0	16.1	13.8	15.1



- **Model:**  $Y_{ijk} = \mu + M_i + G_j + MG_{ij} + T_{k(j)} + MT_{ik(j)} + \varepsilon_{m(ijk)}$

- EMS for Gun-Loading Problem

Source	모수	2	3	3	2	EMS
		F i	F j	R k	R m	
$M_i$	$\phi_M$	0	3	3	2	$\sigma_\varepsilon^2 + 2\sigma_{MT}^2 + 18\phi_M$
$G_j$	$\phi_G$	2	0	3	2	$\sigma_\varepsilon^2 + 4\sigma_T^2 + 12\phi_G$
$MG_{ij}$	$\phi_{MG}$	0	0	3	2	$\sigma_\varepsilon^2 + 2\sigma_{MT}^2 + 6\phi_{MG}$
$T_{k(j)}$	$\sigma_T^2$	2	1	1	2	$\sigma_\varepsilon^2 + 4\sigma_T^2$
$MT_{ik(j)}$	$\sigma_{MT}^2$	0	1	1	2	$\sigma_\varepsilon^2 + 2\sigma_{MT}^2$
$\varepsilon_{m(ijk)}$	$\sigma_\varepsilon^2$	1	1	1	1	$\sigma_\varepsilon^2$

← EMS 계산시, 계수의 곱을 합할 때 첨자의 괄호 포함 여부는 무관 (참고)

e.g.,  $T_{k(j)}$  항에 대한 EMS 계산

- Minitab ANOVA for Gun-Loading Problem (Table 7.9)

Factor	Type	Levels	Values
Method	fixed	2	1, 2
Group	fixed	3	1, 2, 3
Team(Group)	random	3	1, 2, 3

Analysis of Variance for Speed					
Source	DF	SS	MS	F	P
Method	1	651.951	651.95	364.84	0.000
Group	2	16.052	8.026	1.23	0.358
Method*Group	2	1.187	0.594	0.33	0.730
Team(Group)	6	39.258	6.543	2.83	0.040
Method*Team(Group)	6	10.722	1.787	0.77	0.601
Error	18	41.590	2.311		
Total	35	760.760			

Source	Variance component	Error term	Expected Mean Square for Each Term (using restricted model)
1 Method		5	(6) + 2 (5) + 18 Q[1]
2 Group		4	(6) + 4 (4) + 12 Q[2]
3 Method*Group		5	(6) + 2 (5) + 6 Q[3]
4 Team(Group)	1.0581	6	(6) + 4 (4)
5 Method*Team(Group)	-0.2618	6	(6) + 2 (5)
6 Error	2.3106	(6)	(6)

- After ANOVA: → (Q) Any Information/Conclusion?

Note that Method and Team(Group) are Significant!

→ i) Further Analysis of Team Effects for each Group (see Table 7-10~12)

$$SS_{Team(G_1)} = 35.7350, SS_{Team(G_2)} = 1.6217, SS_{Team(G_3)} = 1.9017$$

ii) Group 1 has significant different effect than Group 2 and 3

→ Further Analysis between Teams within Group 1:

Team:	1	3	2
	■	■	■
Mean:	18.675	19.15	22.55
	■	■	■

→ Team 2 is exceptionally faster than the other two teams !!!

- **Computation of Sum of Squares:**  $SS_{M \times T(G)}$

● **Data on Gun-Loading Problem for Group I (Table 7.10)**

	Team			Method Totals
	1	2	3	
Method I	20.2	26.2	23.8	
	24.1	26.9	24.9	
	44.3	53.1	48.7	
Method II	14.2	18.0	12.5	
	16.2	19.1	15.4	
	30.4	37.1	27.9	
Team totals	74.7	90.2	76.6	241.5

→ **Computation: Factorial Experiment (see, Page 147)**

$$SS_{Cell} = \frac{44.3^2 + 53.1^2 + \dots + 27.9^2}{2} - \frac{241.5^2}{12} = 256.1975$$

$$SS_{Method} = \frac{146.1^2 + 95.4^2}{6} - \frac{241.5^2}{12} = 214.2075$$

$$SS_{Team} = \frac{74.7^2 + 90.2^2 + 76.6^2}{4} - \frac{241.5^2}{12} = 35.7350$$

$$\rightarrow SS_{M \times T} = SS_{Cell} - SS_{Method} - SS_{Team} = 256.1975 - 214.2075 - 35.7350 = 6.2550$$

● **Data on Gun-Loading Problem for Group II**

$$SS_{Cell} = 199.9567, SS_{Method} = 196.8300, SS_{Team} = 1.6217$$

$$\rightarrow SS_{M \times T} = 199.9567 - 196.8300 - 1.6217 = 1.5050$$

● **Data on Gun-Loading Problem for Group III**

$$SS_{Cell} = 246.9642, SS_{Method} = 242.1009, SS_{Team} = 1.9017$$

$$\rightarrow SS_{M \times T} = 246.9642 - 242.1009 - 1.9017 = 2.9616$$

$$\rightarrow SS_{M \times T(G)} = SS_{M \times T(G_1)} + SS_{M \times T(G_2)} + SS_{M \times T(G_3)} : \text{By Pooling for All Groups}$$

$$= 6.2550 + 1.5050 + 2.9616 \approx 10.722$$



## 7.5 Repeated-Measures Design Nested-Factorial Experiments

- **Repeated Measure** = A Special Case of Factorial and Nested-Factorial Design

← Same Subjects are measured **repeatedly**

- **Example 7.2 (Pre- and Post- Effects):** Evaluate Physical Strength Before and After a Specified Training Period (Factorial Experiment Type)

Subjects	Pretest	Post-Test
1	100	115
2	110	125
3	90	105
4	110	130
5	125	140
6	130	140
7	105	125

← Between Subjects

← Within Subjects

← **Model:**  $Y_{ij} = \mu + S_i + \varepsilon_{j(i)}$   
(DF **6** **7**)

### ANOVA (Repeated Measure Design)

Source	DF	SS	MS	F
Between Sub ( $S_i$ )	<b>6</b>	<b>2084.72</b>	<b>347.45</b>	
Within Subjects	<b>7</b>	<b>902.00</b>	---	
<b>Test (<math>T_j</math>)</b>	<b>1</b>	<b>864.29</b>	<b>864.29</b>	<b>145</b>
<b>Residuals</b>	<b>6</b>	<b>35.71</b>	<b>5.96</b>	
Totals	<b>13</b>	<b>2985.71</b>		

**Model:**  $Y_{ij} = \mu + S_i + T_j + ST_{ij}$  (**Factorial Design with No Replication**)  
(DF **6** **1** **6**) ← Subjects (Random), Test (Fixed)

### ANOVA (Repeated Measure Design)

Source	DF	7 R i	2 F j	1 R k	EMS
$S_i$	<b>6</b>	<b>1</b>	<b>2</b>	<b>1</b>	$\sigma_\varepsilon^2 + 2\sigma_S^2$
$T_j$	<b>1</b>	<b>7</b>	<b>0</b>	<b>1</b>	$\sigma_\varepsilon^2 + \sigma_{ST}^2 + 7\phi_T$ ← $MS_S / MS_{ST}$
$ST_{ij}$	<b>6</b>	<b>1</b>	<b>0</b>	<b>1</b>	$\sigma_\varepsilon^2 + \sigma_{ST}^2$
$\varepsilon_{k(ij)}$	<b>0</b>	<b>1</b>	<b>1</b>	<b>1</b>	$\sigma_\varepsilon^2$ ( <b>not retrievable</b> )

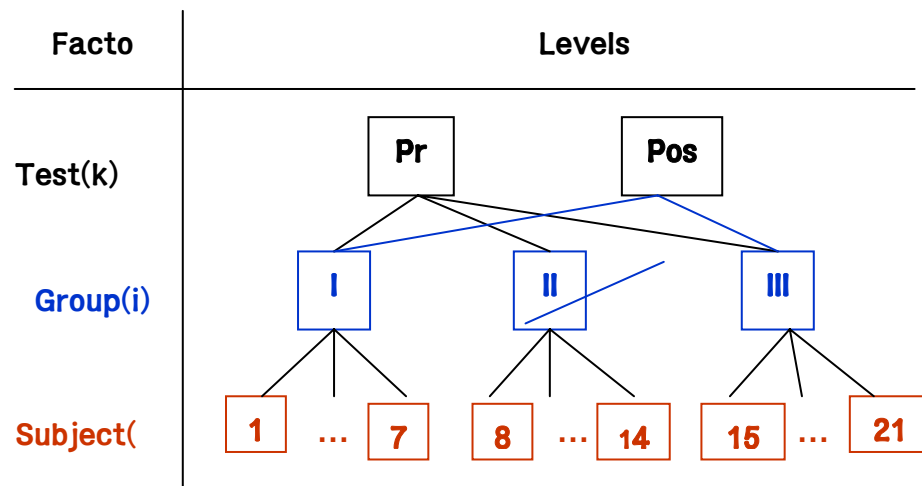
← Same as a Randomized Block Design

← Same as Paired Comparison (t-Test)

- **Example 7.3 (Pre- and Post- Effects):** Evaluate Physical Strength Before and After a Specified Training Period (Nested-Factorial Experiment Type),

Group	Subjects	Pretest	Post-Test
I	1	26.25	29.50
II	7	29.33	31.15
	8	27.47	28.74
III	14	28.09	28.99
	15	22.27	22.52
	21	27.55	27.86

→ A Nested-Factorial Design: Subjects are nested within Groups and then Tests are Factorial on both Groups and Subjects



← **Model:**  $Y_{ijk} = \mu + G_i + S_{j(i)} + T_k + GT_{ik} + TS_{kj(i)} + \varepsilon_{m(ijk)}$

(DF            2    18        1        2        18        0)  
                  3\*(7-1)        (3-1)\*(2-1)    1\*18

### ANOVA

Source	DF	SS	MS	EMS	F
<b>Between Sub</b>	<b>20</b>	<b>271.05</b>	--		
Group( $G_i$ )	2	28.14	14.07	$\sigma_\varepsilon^2 + 2\sigma_S^2 + 14\phi_G$	1.04
Sub in G ( $S_{j(i)}$ )	18	242.91	13.50	$\sigma_\varepsilon^2 + 2\sigma_S^2$	
<b>Within Sub</b>	<b>21</b>	<b>35.73</b>	--		
Test ( $T_k$ )	1	21.26	21.26	$\sigma_\varepsilon^2 + \sigma_{TS}^2 + 21\phi_T$	183
$G \times T$	2	12.38	6.19	$\sigma_\varepsilon^2 + \sigma_{TS}^2 + 7\phi_{GT}$	53
$T \times S_{kj(i)}$	18	2.09	0.116	$\sigma_\varepsilon^2 + \sigma_{TS}^2$	

- **Derivation of EMS: See Table 7.18 (Page 207)**

□ **Two Cases of Three-Factor Experiments with Repeated Measure**

- **Case I: Two of Factors (Fixed) crossing (or Repeated) All Subjects**

$$Y_{ijkm} = \mu + A_i + S_{j(i)} + B_k + AB_{ik} + BS_{kj(i)} + C_m + AC_{im} + CS_{mj(i)} + BC_{km} + ABC_{ikm} + BCS_{mkj(i)}$$

- **Case II: Subjects are Nested within Two Factors (Fixed) and the Third Factors Crossing (or is Repeated on) All Subjects**

$$Y_{ijkm} = \mu + A_i + B_j + AB_{ij} + S_{k(ij)} + C_m + AC_{im} + BC_{jm} + ABC_{ijm} + CS_{mk(ij)}$$