

CH 6: Fixed, Random, and Mixed Models

6.1 Introduction

- Level of Factor: Fixed or Random (Decided before running the experiments)

Fixed: the results to be judged for these levels only

← Temperature, Time, or Pressure (near Extremes and some Intermediate Points)

Random: the results may be extended to more levels

← Operators, Days, or Batches (small Sample of All Possible Population)

Factors: Temperature (25 → 55), Altitude (0 K → 3 K)

6.2 Single-Factor Models

- **Model:** $Y_{ij} = \mu + \tau_j + \varepsilon_{ij}$, with $\varepsilon_{ij} \sim NID(0, \sigma_\varepsilon^2)$

- **Comparison between Fixed and Random Models**

	Fixed Models	Random Models																		
Assumptions	$\sum_{j=1}^k \tau_j = \sum_{j=1}^k (\mu_j - \mu) = 0$	$\tau_j \sim NID(0, \sigma_\tau^2)$																		
Analysis	Shown in CH 3	Same as Fixed models																		
EMS	<table border="1"> <thead> <tr> <th>Source</th><th>df</th><th>EMS</th></tr> </thead> <tbody> <tr> <td>τ_j</td><td>$k-1$</td><td>$\sigma_\varepsilon^2 + n\phi_\tau$</td></tr> <tr> <td>$\varepsilon_{ij}$</td><td>$k(n-1)$</td><td>$\sigma_\varepsilon^2$</td></tr> </tbody> </table>	Source	df	EMS	τ_j	$k-1$	$\sigma_\varepsilon^2 + n\phi_\tau$	ε_{ij}	$k(n-1)$	σ_ε^2	<table border="1"> <thead> <tr> <th>Source</th><th>df</th><th>EMS</th></tr> </thead> <tbody> <tr> <td>τ_j</td><td>$k-1$</td><td>$\sigma_\varepsilon^2 + n\sigma_\tau^2$</td></tr> <tr> <td>$\varepsilon_{ij}$</td><td>$k(n-1)$</td><td>$\sigma_\varepsilon^2$</td></tr> </tbody> </table>	Source	df	EMS	τ_j	$k-1$	$\sigma_\varepsilon^2 + n\sigma_\tau^2$	ε_{ij}	$k(n-1)$	σ_ε^2
Source	df	EMS																		
τ_j	$k-1$	$\sigma_\varepsilon^2 + n\phi_\tau$																		
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τ_j	$k-1$	$\sigma_\varepsilon^2 + n\sigma_\tau^2$																		
ε_{ij}	$k(n-1)$	σ_ε^2																		
Hypothesis	$H_0 : \tau_j = 0; j = 1, \dots, k$ $F = MS_{treatment} / MS_{error}$	$H_0 : \sigma_\tau^2 = 0$ $F = MS_{treatment} / MS_{error}$																		

Where $\phi_\tau = \frac{\sum_j \tau_j^2}{n-1}$

6.3 Two-Factor Models

- **Model:** $Y_{ijk} = \mu + A_i + B_j + AB_{ij} + \varepsilon_{k(ij)}$
With $i = 1, \dots, a$ $j = 1, \dots, b$ $k = 1, \dots, n$

- **EMS**

Fixed**Random****Mixed (A fixed, B Random)**

1. Assumptions

 A_i 's are **Fixed** constants

$$\sum_{i=1}^a A_i = 0$$

$$A_i \sim NID(0, \sigma_A^2)$$

 A_i 's are **Fixed** constants

$$\sum_{i=1}^a A_i = 0$$

 B_j 's are **Fixed** constants

$$\sum_{j=1}^b B_j = 0$$

$$B_j \sim NID(0, \sigma_B^2)$$

 B_j 's are **Random**

$$B_j \sim NID(0, \sigma_B^2)$$

 AB_{ij} 's are **Fixed** constants

$$\sum_{i=1}^a AB_{ij} = 0$$

$$AB_{ij} \sim NID(0, \sigma_{AB}^2)$$

 $AB_{ij} \sim NID(0, \sigma_{AB}^2)$ but

$$\sum_{i=1}^a AB_{ij} = 0$$

$$\sum_{j=1}^b AB_{ij} = 0$$

$$(\sum_{j=1}^b AB_{ij} \neq 0)$$

2. Analysis Procedures (CH5 for Sum of Squares)

Same

Same

Same

3. EMS

Source	d.f.	EMS		
		Fixed	Random	Mixed
A_i	$a-1$	$\sigma_\varepsilon^2 + nb\phi_A$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + nb\sigma_A^2$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + nb\phi_A$
B_j	$b-1$	$\sigma_\varepsilon^2 + na\phi_B$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + na\sigma_B^2$	$\sigma_\varepsilon^2 + na\sigma_B^2$
AB_{ij}	$(a-1)(b-1)$	$\sigma_\varepsilon^2 + n\phi_{AB}$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2$
$\varepsilon_{k(ij)}$	$ab(n-1)$	σ_ε^2	σ_ε^2	σ_ε^2

4. Hypothesis

$$H_0 : A_i = 0 \text{ for all } i \quad H_0 : \sigma_A^2 = 0 \quad H_0 : A_i = 0 \text{ for all } i$$

$$H_0 : B_j = 0 \text{ for all } j \quad H_0 : \sigma_B^2 = 0 \quad H_0 : \sigma_B^2 = 0$$

$$H_0 : AB_{ij} = 0 \text{ for all } i, j \quad H_0 : \sigma_{AB}^2 = 0 \quad H_0 : \sigma_{AB}^2 = 0$$

- **Determining the Test Statistics (Based on EMS)**

Source	<i>d.f.</i>	EMS		
		Fixed	Random	Mixed
A_i	$a-1$	$\sigma_\varepsilon^2 + nb\phi_A$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + nb\sigma_A^2$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + nb\phi_A$
B_j	$b-1$	$\sigma_\varepsilon^2 + na\phi_B$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + na\sigma_B^2$	$\sigma_\varepsilon^2 + na\sigma_B^2$
AB_{ij}	$(a-1)(b-1)$	$\sigma_\varepsilon^2 + n\phi_{AB}$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2$	$\sigma_\varepsilon^2 + n\sigma_{AB}^2$
$\varepsilon_{k(ij)}$	$ab(n-1)$	σ_ε^2	σ_ε^2	σ_ε^2

Source	Test Statistics		
	Fixed	Random	Mixed
A_i	MS_A / MS_E	MS_A / MS_{AB}	MS_A / MS_{AB}
B_j	MS_B / MS_E	MS_B / MS_{AB}	MS_B / MS_E
AB_{ij}	MS_{AB} / MS_E	MS_{AB} / MS_E	MS_{AB} / MS_E

6.4 EMS Rules

- A Simple Method of determining EMS for the Balanced Case
- **Determination of EMS:**

Example) $Y_{ijk} = \mu + A_i + B_j + AB_{ij} + \varepsilon_{k(ij)}$ (Fixed A , Random B)

Step 0: 모형의 Factor들을 표의 행에 나열. 표의 열에는 첨자를 기준으로

해당 Factor의 (1) 수준 수 (2) 종류(F or R), (3) 첨자(i, j, k 등)를

기록 (단, 반복은 random으로 간주)

Factor \	a F i	b R j	n R k
A_i			
B_j			
AB_{ij}			
$\varepsilon_{k(ij)}$			

Step 1: 각 행에서, 행의 첨자와 다른 첨자의 열과 만나는 Cell에 열의 수준(또는 반복) 수를 적는다.

Step 2: 행에 있는 첨자 중에서 괄호 속에 있는 것이 있으면, 그 행에서 괄호 속과 같은 첨자의 열을 찾아 만나는 곳에 1을 적는다.

Step 3: 나머지 빈 Cell에 대해, 해당 열의 첨자가 고정 요인이면 0, 랜덤 요인이면 1을 기록

Factor \	a F i	b R j	n R k
A_i	③ 0	① b	① n
B_j	① a	③ 1	① n
AB_{ij}	③ 0	③ 1	① n
$\varepsilon_{k(ij)}$	② 1	② 1	③ 1

Step 4: 작성된 표를 이용하여 각 요인의 E(MS) 계산

- 각 행에서, 괄호 밖에 있는 첨자와 같은 첨자의 열을 가리고 ii)의 방식으로 EMS를 계산. (예로, A_i 요인의 EMS 계산 시 i 첨자 열을 제외하고, $\varepsilon_{k(ij)}$ 의 EMS 계산 시 k 첨자 열을 제외)
- 각 요인의 EMS는 그 행의 첨자가 포함된 행을 대상으로, 남은 열의 숫자 (문자)와 그 행의 산포 측도 (ϕ_r 또는 σ_r^2)의 곱들을 합한다.

Factor \	a F i	b R j	n R k	산포	EMS
A_i	0	b	n	ϕ_A	$\sigma_\varepsilon^2 + n\sigma_{AB}^2 + nb\phi_A$
B_j	a	1	n	σ_B^2	$\sigma_\varepsilon^2 + na\sigma_B^2$
AB_{ij}	0	1	n	σ_{AB}^2	$\sigma_\varepsilon^2 + n\sigma_{AB}^2$
$\varepsilon_{k(ij)}$	1	1	1	σ_ε^2	σ_ε^2

□ Example (Table 6.3: page 175)

Response: Time required to position and assemble mating parts**Treatment: Operators** (6; **Random**): O_i **Angles** (4 levels; **Fixed**) $\rightarrow (0^\circ, 30^\circ, 60^\circ, 90^\circ)$: A_j **Clearances** (5 levels; **Fixed**): C_k **Locations** (2 levels; **Fixed**): L_m **Replications: q**

i) Step 1:

Source		DF	6 R i	4 F j	5 F k	2 F m	6 R q	EMS
O_i	σ_o^2	5	1	4	5	2	6	
A_j	ϕ_A	3	6	0	5	2	6	
OA_{ij}	σ_{oA}^2	15	1	0	5	2	6	
C_k	ϕ_C	4	6	4	0	2	6	
OC_{ik}	σ_{oC}^2	20	1	4	0	2	6	
AC_{jk}	ϕ_{AC}	12	6	0	0	2	6	
OAC_{ijk}	σ_{oAC}^2	60	1	0	0	2	6	
L_m	ϕ_L	1	6	4	5	0	6	
OL_{im}	σ_{oL}^2	5	1	4	5	0	6	
AL_{jm}	ϕ_{AL}	3	6	0	5	0	6	
OAL_{ijm}	σ_{oAL}^2	15	1	0	5	0	6	
CL_{km}	ϕ_{CL}	4	6	4	0	0	6	
OCL_{ikm}	σ_{oCL}^2	20	1	4	0	0	6	
ACL_{jkm}	ϕ_{ACL}	12	6	0	0	0	6	
$OACL_{ijkm}$	σ_{oACL}^2	60	1	0	0	0	6	
$\varepsilon_{q(ijkm)}$	σ_ε^2	1200	1	1	1	1	1	

ii) Step 2 and Step 3:

Source		6 <i>R</i> <i>i</i>	4 <i>F</i> <i>j</i>	5 <i>F</i> <i>k</i>	2 <i>F</i> <i>m</i>	6 <i>R</i> <i>q</i>	EMS
O_i	σ_o^2	1	4	5	2	6	$\sigma_\varepsilon^2 + 240\sigma_o^2$
A_j	ϕ_A	6	0	5	2	6	
OA_{ij}	σ_{OA}^2	1	0	5	2	6	
C_k	ϕ_C	6	4	0	2	6	
OC_{ik}	σ_{OC}^2	1	4	0	2	6	
AC_{jk}	ϕ_{AC}	6	0	0	2	6	
OAC_{ijk}	σ_{OAC}^2	1	0	0	2	6	
L_m	ϕ_L	6	4	5	0	6	
OL_{im}	σ_{OL}^2	1	4	5	0	6	
AL_{jm}	ϕ_{AL}	6	0	5	0	6	
OAL_{ijm}	σ_{OAL}^2	1	0	5	0	6	
CL_{km}	ϕ_{CL}	6	4	0	0	6	
OCL_{ikm}	σ_{OCL}^2	1	4	0	0	6	
ACL_{jkm}	ϕ_{ACL}	6	0	0	0	6	
$OACL_{ijkm}$	σ_{OACL}^2	1	0	0	0	6	
$\varepsilon_{q(ijkm)}$	σ_ε^2	1	1	1	1	1	

iii) Step 4: Computation of EMS

e.g.) O_i 의 EMS 계산

Source		6 R i	4 F j	5 F k	2 F m	6 R q	EMS
O_i	σ_o^2	1	4	5	2	6	$\sigma_\varepsilon^2 + 240\sigma_o^2$
A_j	ϕ_A	6	0	5	2	6	
OA_{ij}	σ_{OA}^2	1	0	5	2	6	
C_k	ϕ_C	6	4	0	2	6	
OC_{ik}	σ_{OC}^2	1	4	0	2	6	
AC_{jk}	ϕ_{AC}	6	0	0	2	6	
OAC_{ijk}	σ_{OAC}^2	1	0	0	2	6	
L_m	ϕ_L	6	4	5	0	6	
OL_{im}	σ_{OL}^2	1	4	5	0	6	
AL_{jm}	ϕ_{AL}	6	0	5	0	6	
OAL_{ijm}	σ_{OAL}^2	1	0	5	0	6	
CL_{km}	ϕ_{CL}	6	4	0	0	6	
OCL_{ikm}	σ_{OCL}^2	1	4	0	0	6	
ACL_{jkm}	ϕ_{ACL}	6	0	0	0	6	
$OACL_{ijkm}$	σ_{OACL}^2	1	0	0	0	6	
$\varepsilon_{q(ijkm)}$	σ_ε^2	1	1	1	1	1	

$$\begin{aligned}
 E[MS_o] &= 4 \cdot 5 \cdot 2 \cdot 6 \sigma_o^2 + 0 \cdot 5 \cdot 2 \cdot 6 \sigma_{OA}^2 + 4 \cdot 0 \cdot 2 \cdot 6 \sigma_{OC}^2 + 0 \cdot 0 \cdot 2 \cdot 6 \sigma_{OAC}^2 \\
 &\rightarrow + 4 \cdot 5 \cdot 0 \cdot 6 \sigma_{OL}^2 + 0 \cdot 5 \cdot 0 \cdot 6 \sigma_{OAL}^2 + 4 \cdot 0 \cdot 0 \cdot 6 \sigma_{OCL}^2 + 0 \cdot 0 \cdot 0 \cdot 6 \sigma_{OACL}^2 + \sigma_\varepsilon^2 \\
 &= \sigma_\varepsilon^2 + 240 \sigma_o^2
 \end{aligned}$$

e.g.) AC_{jk} 의 EMS 계산

Source		6 R i	4 F j	5 F k	2 F m	6 R q	EMS
O_i	σ_o^2	1	4	5	2	6	
A_j	ϕ_A	6	0	5	2	6	
OA_{ij}	σ_{OA}^2	1	0	5	2	6	
C_k	ϕ_C	6	4	0	2	6	
OC_{ik}	σ_{OC}^2	1	4	0	2	6	
AC_{jk}	ϕ_{AC}	6	0	0	2	6	$72\phi_{AC} + 12\sigma_{OAC}^2 + \sigma_\varepsilon^2$
OAC_{ijk}	σ_{OAC}^2	1	0	0	2	6	
L_m	ϕ_L	6	4	5	0	6	
OL_{im}	σ_{OL}^2	1	4	5	0	6	
AL_{jm}	ϕ_{AL}	6	0	5	0	6	
OAL_{ijm}	σ_{OAL}^2	1	0	5	0	6	
CL_{km}	ϕ_{CL}	6	4	0	0	6	
OCL_{ikm}	σ_{OCL}^2	1	4	0	0	6	
ACL_{jkm}	ϕ_{ACL}	6	0	0	0	6	
$OACL_{ijkm}$	σ_{OACL}^2	1	0	0	0	6	
$\varepsilon_{q(ijkm)}$	σ_ε^2	1	1	1	1	1	

$$\rightarrow E[MS_o] = 6 \cdot 2 \cdot 6\phi_{AC} + 1 \cdot 2 \cdot 6\sigma_{OAC}^2 + 6 \cdot 0 \cdot 6\phi_{ACL} + 1 \cdot 0 \cdot 6\sigma_{OALC}^2 + \sigma_\varepsilon^2$$

6.5 EMS Derivations

□ Two Factor Experiment

Model: $Y_{ijk} = \mu + A_i + B_j + AB_{ij} + \varepsilon_{k(ij)}$ **(Example: Fixed A, Random B)**

$$\rightarrow SS_A = \sum_{i=1}^k nb(\bar{Y}_{i..} - \bar{Y}_{...})^2$$

$$\begin{aligned} \text{i)} \quad \bar{Y}_{i..} &= \sum_j \sum_k Y_{ijk} / nb = \sum_j \sum_k (\mu + A_i + B_j + AB_{ij} + \varepsilon_{k(ij)}) / nb \\ &= \mu + A_i + \sum_j B_j / b + \sum_j AB_{ij} / b + \sum_j \sum_k \varepsilon_{k(ij)} / nb \end{aligned}$$

$$\begin{aligned} \text{ii)} \quad \bar{Y}_{...} &= \sum_i \sum_j \sum_k Y_{ijk} / nb = \sum_i \sum_j \sum_k (\mu + A_i + B_j + AB_{ij} + \varepsilon_{k(ij)}) / anb \\ &= \mu + \sum_i A_i / a + \sum_j B_j / b + \sum_i \sum_j AB_{ij} / ab + \sum_i \sum_j \sum_k \varepsilon_{k(ij)} / anb \end{aligned}$$

$$\begin{aligned} \rightarrow \bar{Y}_{i..} - \bar{Y}_{...} &= (A_i - \sum_i A_i / a) + (\sum_j AB_{ij} / b - \sum_i \sum_j AB_{ij} / ab) \\ &\quad + (\sum_j \sum_k \varepsilon_{k(ij)} / nb - \sum_i \sum_j \sum_k \varepsilon_{k(ij)} / anb) \end{aligned}$$

$$\begin{aligned} SS_A &= \sum_i (\bar{Y}_{i..} - \bar{Y}_{...})^2 = nb \sum_i (A_i - \sum_i A_i / a)^2 \\ \rightarrow &\quad + nb \sum_i (\sum_j AB_{ij} / b - \sum_i \sum_j AB_{ij} / ab)^2 \\ &\quad + nb \sum_i (\sum_j \sum_k \varepsilon_{k(ij)} / nb - \sum_i \sum_j \sum_k \varepsilon_{k(ij)} / anb)^2 \end{aligned}$$

Since $\sum_i A_i = 0$ and $\sum_i AB_{ij} = 0$ but $\sum_j AB_{ij} \neq 0$ with

$$\sum_j AB_{ij} / b = \overline{AB}_{i.} \sim N(0, \sigma_{AB}^2 / b), \quad \sum_i \sum_j AB_{ij} / ab = \overline{AB}_{..} \sim N(0, \sigma_{AB}^2 / ab),$$

$$\sum_j \sum_k \varepsilon_{k(ij)} / nb = \bar{\varepsilon}_{i..} \sim NID(0, \sigma_\varepsilon^2 / nb), \quad \sum_i \sum_j \sum_k \varepsilon_{k(ij)} / anb = \bar{\varepsilon}_{...} \sim N(0, \sigma_\varepsilon^2 / anb),$$

$$(E[\sum_i (\overline{AB}_{i.} - \overline{AB}_{..})^2]) = (a-1)Var[\overline{AB}_{i.}] = (a-1)\sigma_{AB}^2 / b \quad \text{and}$$

$$E[\sum_i (\bar{\varepsilon}_{i..} - \bar{\varepsilon}_{...})^2] = (a-1)\sigma_\varepsilon^2 / bn$$

$$\begin{aligned} E[SS_A] &= nb \sum_i A_i^2 + nb E[\sum_i (\overline{AB}_{i.} - \overline{AB}_{..})^2] + nb E[\sum_i (\bar{\varepsilon}_{i..} - \bar{\varepsilon}_{...})^2] \\ &= nb \sum_i A_i^2 + nb(a-1)\sigma_{AB}^2 / b + nb(a-1)\sigma_\varepsilon^2 / bn \\ &= nb \sum_i A_i^2 + n(a-1)\sigma_{AB}^2 + (a-1)\sigma_\varepsilon^2 \end{aligned}$$

$$\rightarrow E[MS_A] = E[SS_A] / (a-1) = nb \sum_i A_i^2 / (a-1) + n\sigma_{AB}^2 + \sigma_\varepsilon^2$$

6.6 The Pseudo-F Test

□ Cases of No Exact F-Test (Example 6.3)

- **Response:** Thickness of Dry-Film
- Treatments:** Day (Random) – 2 levels
Operators (Random) – 3 levels
Gate Settings (Fixed) – 3 levels

- ANOVA Table

Source	DF	SS	MS	EMS
D	1	.0010	.0010	$\sigma_\varepsilon^2 + 6\sigma_{Do}^2 + 18\sigma_D^2$
O	2	.1121	.0560	$\sigma_\varepsilon^2 + 6\sigma_{Do}^2 + 12\sigma_O^2$
D*O	2	.0060	.0030	$\sigma_\varepsilon^2 + 6\sigma_{Do}^2$
G	2	1.573	.7866	$\sigma_\varepsilon^2 + 2\sigma_{DOG}^2 + 4\sigma_{OG}^2 + 6\sigma_{DG}^2 + 12\phi_G$
D*G	2	.0113	.0056	$\sigma_\varepsilon^2 + 2\sigma_{DOG}^2 + 6\sigma_{DG}^2$
O*G	4	.0428	.0107	$\sigma_\varepsilon^2 + 2\sigma_{DOG}^2 + 4\sigma_{OG}^2$
D*O*G	4	.0099	.0025	$\sigma_\varepsilon^2 + 2\sigma_{DOG}^2$
Error	18	.0059	.0003	σ_ε^2
Total	35	1.7622		

- Question: How to Test Gate Main Effect?

- If D*G Interaction Effects is assumed to be Zero, O*G can be applied
- If O*G Interaction Effects is assumed to be Zero, D*G can be applied
- If neither of these two interaction is significant: **(by Satterthwaite)**
→ Consider constructing a Mean Square as a Linear Combination of other MS in the Experiment:

$\sigma_\varepsilon^2 + 2\sigma_{DOG}^2 + 4\sigma_{OG}^2 + 6\sigma_{DG}^2$ can be expressed by the Linear Combination,

$$MS = MS_{DG} + MS_{OG} - MS_{DOG} \quad (= 0.0138)$$

$$\leftarrow E[MS] = (\sigma_\varepsilon^2 + 2\sigma_{DOG}^2 + 4\sigma_{OG}^2) + (\sigma_\varepsilon^2 + 2\sigma_{DOG}^2 + 6\sigma_{DG}^2) - (\sigma_\varepsilon^2 + 2\sigma_{DOG}^2)$$

- Degree of Freedom for MS

$$MS = a_1 MS_1 + a_2 MS_2 + \dots \rightarrow \nu = \frac{(MS)^2}{a_1^2 (MS_1)^2 / \nu_1 + a_2^2 (MS_2)^2 / \nu_2 + \dots}$$

- **Example Data:** $a_1 = 1, a_2 = 1, a_3 = -1$ with $\nu_1 = 4, \nu_2 = 2, \nu_3 = 4$

$$\rightarrow \nu = \frac{(0.0138)^2}{1^2 (0.0107)^2 / 4 + 1^2 (0.0056)^2 / 2 + (-1)^2 (0.0025)^2 / 4} = 4.2$$

$$\rightarrow F' = MS_G / MS = 0.7866 / 0.0138 = 57.0 : \text{Significant for } F_{2, 4.2}$$

6.8 Remarks (Single Observation per Cell)

- **Model:** $Y_{ijk} = \mu + A_i + B_j + AB_{ij} + \varepsilon_{ij}$

- ANOVA Table

Source	EMS Fixed	EMS Random	EMS Mixed
A_i	$\sigma_\varepsilon^2 + b\phi_A$	$\sigma_\varepsilon^2 + \sigma_{AB}^2 + b\sigma_A^2$	$\sigma_\varepsilon^2 + \sigma_{AB}^2 + b\phi_A$
B_j	$\sigma_\varepsilon^2 + a\phi_B$	$\sigma_\varepsilon^2 + \sigma_{AB}^2 + a\sigma_B^2$	$\sigma_\varepsilon^2 + a\sigma_B^2$
$AB_{ij} \text{ (or } \varepsilon_{ij})$	$\sigma_\varepsilon^2 + \phi_{AB}$	$\sigma_\varepsilon^2 + \sigma_{AB}^2$	$\sigma_\varepsilon^2 + \sigma_{AB}^2$

- For the Fixed Model, There is **No TEST** for the main effects A and B
 ← If there is no interaction ($\phi_{AB} = 0$), the main effects can be tested

- For the Random Effect Model, both main effects A and B can be tested

- For the Mixed Model, the random main effects B **can not be tested**

□ EMS For Non-Equal Replications

- For the Single-Factor Experiment

- EMS: Employing $n_0 = \frac{N^2 - \sum_{j=1}^k n_j^2}{(k-1)N}$, where $N = \sum_{j=1}^k n_j$

Fixed Effect: $\sigma_\varepsilon^2 + n_0\phi_\tau$

Random Effect: $\sigma_\varepsilon^2 + n_0\sigma_\tau^2$