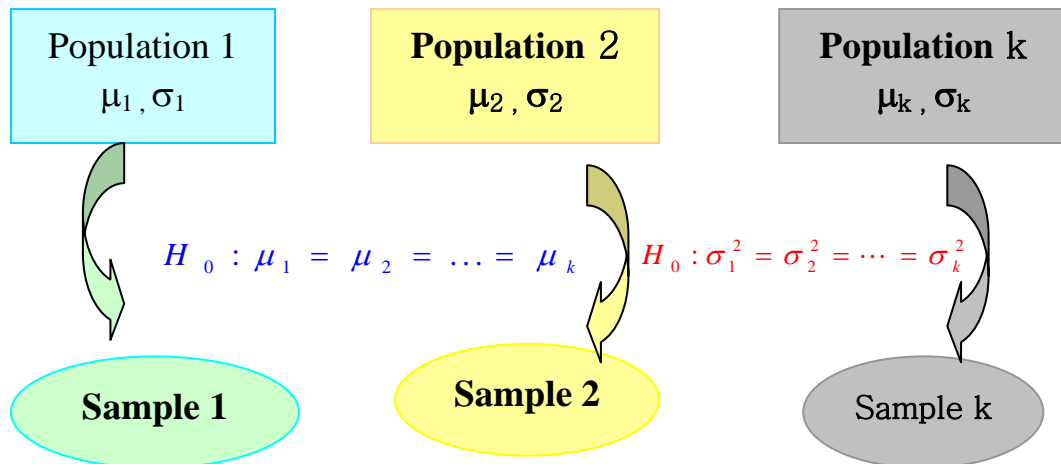


CH3: Single Factor Experiments with No Restriction On Randomization

3.1 Introduction

□ Completely Randomized Single Factor Experiment (One-Way Factorial)



- **Model:** $Y_{ij} = \mu + \tau_j + \varepsilon_{ij}$, $i = 1, \dots, n_j$ and $j = 1, \dots, k$

Y_{ij} : Response of i -th observation on the j -th treatment

μ : A common effect for the whole experiment

τ_j : The j -th treatment effect

$\rightarrow \tau_j = \mu_j - \mu$, where μ_j is true mean of j -th population

ε_{ij} : Random error in the i -th observation on the j -th treatment,

following $NID(0, \sigma^2)$ with common variance σ^2

- **Assumptions:**

i) **Fixed Effect Model:** $H_0: \tau_1 = \dots = \tau_k = 0$

- $\tau_j, j = 1, \dots, k$ are fixed parameters
- $\sum_{j=1}^k \tau_j = 0 \rightarrow \mu = \sum_{j=1}^k \mu_j / k$, where $\mu_j = \mu + \tau_j$

ii) **Random Effect Model:** $H_0: \sigma_\tau^2 = 0$

- $\tau_j, j = 1, \dots, k$ are random variables
- $\tau_j \sim NID(0, \sigma_\tau^2)$

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3.2 Analysis of Variance Rationale

- **Model:** $Y_{ij} = \mu + \tau_j + \varepsilon_{ij}$

- **Data Structure:**

	Treatment						
	1	2	...	j	...	k	
	Y_{11}	Y_{12}	...	Y_{1j}	...	Y_{1k}	
	Y_{21}	Y_{22}	...	Y_{2j}	...	Y_{2k}	
		
	Y_{i1}	Y_{i2}	...	Y_{ij}	...	Y_{ik}	
		
	$Y_{n_1 1}$	$Y_{n_2 2}$...	$Y_{n_j j}$...	$Y_{n_k k}$	
Total	$T_{\cdot 1}$	$T_{\cdot 2}$...	$T_{\cdot j}$...	$T_{\cdot k}$	$T_{\cdot \cdot}$
Number	n_1	n_2	...	n_j	...	n_k	N
Means	$\bar{Y}_{\cdot 1}$	$\bar{Y}_{\cdot 2}$...	$\bar{Y}_{\cdot j}$...	$\bar{Y}_{\cdot k}$	$\bar{Y}_{\cdot \cdot}$

Where $T_{\cdot j} = \sum_{i=1}^{n_j} Y_{ij}$, $T_{\cdot \cdot} = \sum_{j=1}^k (\sum_{i=1}^{n_j} Y_{ij}) = \sum_{j=1}^k T_{\cdot j}$,

$N = \sum_{j=1}^k n_j$, and $\bar{Y}_{\cdot \cdot} = \sum_{j=1}^k n_j \bar{Y}_{\cdot j} / N = T_{\cdot \cdot} / N$

- **Fundamental Equation of Analysis of Variance**

$$Y_{ij} - \mu = (\mu_j - \mu) + (Y_{ij} - \mu_j)$$

$$\rightarrow Y_{ij} - \bar{Y}_{\cdot \cdot} = (\bar{Y}_{\cdot j} - \bar{Y}_{\cdot \cdot}) + (Y_{ij} - \bar{Y}_{\cdot j})$$

$$\rightarrow \sum_{j=1}^k \sum_{i=1}^{n_j} (Y_{ij} - \bar{Y}_{\cdot \cdot})^2 = \sum_{j=1}^k \sum_{i=1}^{n_j} (\bar{Y}_{\cdot j} - \bar{Y}_{\cdot \cdot})^2 + \sum_{j=1}^k \sum_{i=1}^{n_j} (Y_{ij} - \bar{Y}_{\cdot j})^2$$

$$SS_{Total} = SS_{Between} + SS_{Within}$$

$$SS_{Total} = SS_{Treatment} + SS_{Error}$$

(Note: $\sum_{j=1}^k \sum_{i=1}^{n_j} (\bar{Y}_{\cdot j} - \bar{Y}_{\cdot \cdot})(Y_{ij} - \bar{Y}_{\cdot j}) = 0$) \leftarrow **Why? (HW)**

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- Mean Squares:● **Error Mean Square:**

$$MS_{error} = \sum_{j=1}^k \sum_{i=1}^{n_j} (Y_{ij} - \bar{Y}_{\cdot j})^2 / (N - k) = SS_{error} / (N - k)$$

← An Unbiased Estimate of σ^2

● **Treatment Mean Square:**

$$MS_{treatment} = \sum_{j=1}^k n_j (\bar{Y}_{\cdot j} - \bar{Y}_{..})^2 / (k - 1) = SS_{tret} / (k - 1)$$

← An Unbiased Estimate of σ^2 , under H_0

(Why? (HW): assume that $n_j = n$, for all j)

● **Test Statistic:** $F \sim \frac{MS_{tret}}{MS_{error}} \sim F_{k-1, N-k}$ (under H_0)**- The One-Way ANOVA**● **Hypothesis:** $H_0 : \tau_1 = \tau_2 = \dots = \tau_k = 0$ versus $H_1 : \tau_j \neq 0$ for some j

Source	df	SS	MS	F	p -value
Treatment	$\nu_1 = k - 1$	SS_{Tret}	MS_{Tret}	$f = MS_{Tret} / MS_{Error}$	$P(F_{(\nu_1, \nu_2)} \geq f)$
Error	$\nu_2 = N - k$	SS_{error}	MS_{error}		
Totals	$N - 1$	SS_{Total}			

← For Computational Purpose:

$$i) \quad SS_{Total} = \sum_{j=1}^k \sum_{i=1}^{n_j} (Y_{ij} - \bar{Y}_{..})^2 = \sum_{j=1}^k \sum_{i=1}^{n_j} Y_{ij}^2 - T_{..}^2 / N$$

$$ii) \quad SS_{Tret} = \sum_{j=1}^k n_j (\bar{Y}_{\cdot j} - \bar{Y}_{..})^2 = \sum_{j=1}^k T_{\cdot j}^2 / n_j - T_{..}^2 / N$$

$$iii) \quad SS_{error} = \sum_{j=1}^k \sum_{i=1}^{n_j} (Y_{ij} - \bar{Y}_{\cdot j})^2 = SS_{Total} - SS_{Tret}$$

□ **Example: Fabric Wear Resistance (Weight Loss in grams)**

- Y: weight loss (gram)
- X: for each **Qualitative Levels** (fabric,: A, B, C, D), 4 replications ($n = 4$)
- Problem: Any difference in the average weight loss among 4 fabrics

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- Data

	Fabric				
	A	B	C	D	
	1.93	2.55	2.40	2.33	
	2.38	2.72	2.68	2.40	
	2.20	2.75	2.31	2.28	
	2.25	2.70	2.28	2.25	
Sum ($T_{.j}$)	8.76	10.72	9.67	9.26	$T_{..} = 38.41$
Average($\bar{Y}_{.j}$)	2.190	2.680	2.418	2.315	$N = 16$
Variance	.0358	.0079	.0332	.0043	$\sum \sum Y_{ij}^2 = 92.972$

$$\rightarrow SS_{Total} = \sum_{j=1}^k \sum_{i=1}^{n_j} Y_{ij}^2 - T_{..}^2 / N = 92.972 - 38.41^2 / 16 = 0.7639$$

$$SS_{Tret} = \sum_{j=1}^k T_{.j}^2 / n_j - T_{..}^2 / N = 8.76^2 / 4 + \dots + 9.26^2 / 4 - 38.41^2 / 16 = 0.5201$$

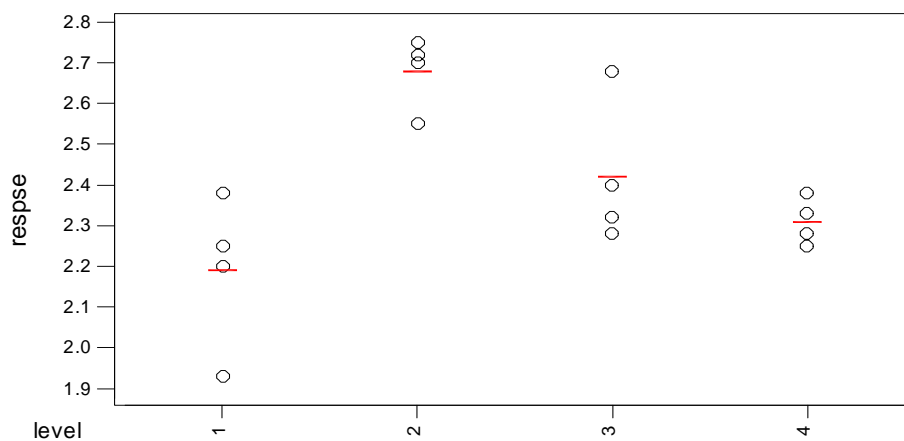
$$SS_{error} = SS_{Total} - SS_{Tret} = 0.7639 - 0.5201 = 0.2438$$

- ANOVA

- **Hypothesis:** $H_0 : \tau_1 = \tau_2 = \dots = \tau_4 = 0$ versus $H_1 : \tau_j \neq 0$ for some j

Source	df	SS	MS	F	p -value
Treatment	$\nu_1 = 3$	0.5201	0.1734	$f = 8.53$	0.0026
Error	$\nu_2 = 12$	0.2438	0.0203		
Totals	15	0.7639			

\rightarrow **Reject** H_0 : There is some difference in the means ?



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→ Further Questions (When Null Hypothesis is rejected): **3.3 After ANOVA**

- i) Which treatment is best?
- ii) Mean wear of Fabric A differ from that of C? ($\mu_A = \mu_C$)
- iii) Mean of A and B together differ from that of C and D?

→ Need to consider:

- What design of experiment was employed?
- How the experiment was conducted?
- Are the model assumptions reasonable?

3.4 Tests on Means□ **Orthogonal Contrasts**

← Can be applied when set up prior to the running of experiment

$$Y_{ij} = \mu + \tau_j + \varepsilon_{ij}, \quad i = 1, \dots, n_j \quad \text{and} \quad j = 1, \dots, k$$

$$\text{Denote } T_{\cdot j} = \sum_{i=1}^{n_j} Y_{ij}$$

- **Contrast C_m in the Treatment Totals:** (when $n_j = n, j = 1, \dots, k$)

$$C_m = c_{1m}T_{\cdot 1} + c_{2m}T_{\cdot 2} + \dots + c_{km}T_{\cdot k}, \quad \text{where } c_{1m} + c_{2m} + \dots + c_{km} = 0$$

$$\rightarrow C_m = \sum_{j=1}^k c_{jm}T_{\cdot j} \quad \text{with} \quad \sum_{j=1}^k c_{jm} = 0$$

- **Orthogonal Contrasts:** (when $n_j = n, j = 1, \dots, k$)

C_m and C_q : Two Contrasts are Orthogonal if

$$c_{1m}c_{1q} + c_{2m}c_{2q} + \dots + c_{km}c_{kq} = 0$$

- **Sum of Squares for Contrasts:** (when $n_j = n, j = 1, \dots, k$)

$$SS_{C_m} = \frac{C_m^2}{n \sum_{j=1}^k c_{jm}^2}, \quad \text{where } C_m = c_{1m}T_{\cdot 1} + c_{2m}T_{\cdot 2} + \dots + c_{km}T_{\cdot k}$$

No Restrictions on Randomization

● Example of Fabric Wear: (Equal Sample Size)

$$C_1 = T_{.1} - T_{.4} \rightarrow 1(8.76) - 1(9.26) = -0.50$$

$$C_2 = T_{.2} - T_{.3} \rightarrow 1(10.72) - 1(9.67) = 1.05$$

$$C_3 = T_{.1} - T_{.2} - T_{.3} + T_{.4} \rightarrow 1(8.76) - 1(10.72) - 1(9.67) + 1(9.26) = -2.37$$

	$T_{.1}$	$T_{.2}$	$T_{.3}$	$T_{.4}$	$n \sum_{j=1}^k c_{jm}^2$	SS_{C_i}
C_1	+1	0	0	-1	8	0.0312
C_2	0	+1	-1	0	8	0.1378
C_3	+1	-1	-1	+1	16	0.3511

$$\leftarrow \text{Note that: } SS_{Tret} = SS_{C_1} + SS_{C_2} + SS_{C_3} = 0.5201$$

- Hypothesis Test Using Contrasts:

$$H_0: c_{1m}\mu_1 + \dots + c_{km}\mu_k = 0, \text{ for each } m = 1, 2, 3$$

$$\leftarrow C_m = c_{1m}T_{.1} + c_{2m}T_{.2} + \dots + c_{km}T_{.k}$$

$$Y_{ij} = \mu + \tau_j + \varepsilon_{ij} = \mu_j + \varepsilon_{ij} \text{ and } T_{.j} = \sum_{i=1}^n Y_{ij} = n\mu_j + \sum_{i=1}^n \varepsilon_{ij}$$

$$E[C_m] = n(c_{1m}\mu_1 + c_{2m}\mu_2 + \dots + c_{km}\mu_k) \quad \leftarrow E[T_{.j}] = n\mu_j$$

$$Var[C_m] = (c_{1m}^2 + c_{2m}^2 + \dots + c_{km}^2)(n\sigma^2) \quad \leftarrow Var[T_{.j}] = n\sigma^2$$

$$\rightarrow T = \frac{C_m - E(C_m)}{\sqrt{Var(C_m)}} = \frac{C_m - n(c_{1m}\mu_1 + c_{2m}\mu_2 + \dots + c_{km}\mu_k)}{\sqrt{n(c_{1m}^2 + \dots + c_{km}^2)(MSE)}} \sim t_{N-k}, \text{ under } H_0$$

- Contrast Expressed in Terms of Sample Means:

$$C_q = c_{1q}\bar{Y}_{.1} + c_{2q}\bar{Y}_{.2} + \dots + c_{kq}\bar{Y}_{.k} \text{ with } c_{1q} + c_{2q} + \dots + c_{kq} = 0$$

$$\rightarrow SS_{C_q} \text{ is the same as that of Contrast with Treatment Totals (Why? HW)}$$

- Case of Different Sample Sizes:

$$\bullet \text{ Contrast in the Treatment Totals: } C_m = c_{1m}T_{.1} + c_{2m}T_{.2} + \dots + c_{km}T_{.k},$$

$$\text{where } n_1c_{1m} + n_2c_{2m} + \dots + n_kc_{km} = 0$$

$$\bullet C_m \text{ and } C_q \text{ are Orthogonal: } n_1c_{1m}c_{1q} + n_2c_{2m}c_{2q} + \dots + n_kc_{km}c_{kq} = 0$$

$$\bullet \text{ Sum of Squares: } SS_{C_m} = \frac{C_m^2}{n_1c_{1m}^2 + \dots + n_kc_{km}^2}$$

No Restrictions on Randomization

● Example of Fabric Wear: (continue)

$$C_1 = T_{.1} - T_{.4} \rightarrow H_0: \mu_1 - \mu_4 = 0 \quad (H_1: \mu_1 - \mu_4 \neq 0)$$

$$C_2 = T_{.2} - T_{.3} \rightarrow H_0: \mu_2 - \mu_3 = 0$$

$$C_3 = T_{.1} - T_{.2} - T_{.3} + T_{.4} \rightarrow H_0: (\mu_1 + \mu_4) - (\mu_2 + \mu_3) = 0$$

→ ANOVA Summary:

Source	df	SS	MS	F	P-value
Treatment	3	0.5201	0.1734	8.53	0.003
Contrast 1	1	0.0312	0.0312	1.54	0.238
Contrast 2	1	0.1378	0.1378	6.76	0.023
Contrast 3	1	0.3511	0.3511	17.30	0.001
Error	12	0.2438	0.0203		
Totals	15	0.7639			

→ i) Fabric 2 (B) differs from Fabric 3 (C) , in mean wear resistance!

ii) Fabric 1 and 4 (A & D) differs from that of Fabric 2 and 3 (B & C)

□ Multiple Comparison Procedures

← Can be applied even after the data have been examined

● Student-Newman-Keuls Range Test: Comparing two Means

Step 1: Arrange the k sample means in order from low to high

$$k = 4 \text{ means: } 2.19 \quad 2.32 \quad 2.42 \quad 2.68$$

$$\text{Treatment} \quad A \quad D \quad C \quad B$$

Step 2: Take MSE and error df from ANOVA Table

$$MSe = 0.0203 \text{ and } df_{error} = 12$$

Step 3: Obtain the $s.e.(\bar{Y}_{.j})$ for each treatment by $s_{\bar{Y}_{.j}} = \sqrt{MSE/n_j}$

$$s_{\bar{Y}_{.j}} = \sqrt{0.0203/4} = 0.0712$$

Step 4: Find significant ranges (from Table E.1 or E.2) at α desired

→ Using $n_2 = df$ of error and $p = 2, 3, \dots, k$, list $k-1$ ranges

From Table E.1 with $\alpha = 0.05$ and $n_2 = 12$:

$$p: \quad 2 \quad 3 \quad 4 \quad (=k-1)$$

$$\text{Ranges:} \quad 3.08 \quad 3.77 \quad 4.20$$

No Restrictions on Randomization

Step 5: Obtain $k-1$ Least Significant Ranges (LSR) by $s_{\bar{Y},j} \times \text{ranges}$

$p:$	2	3	4 ($= k-1$)
LSR:	0.22	0.27	0.30 ($\leftarrow 0.0712 \times \text{Ranges}$)
(Ranges:	3.08	3.77	4.20)

Step 6: Test the observed ranges between means, beginning with the largest versus smallest, comparing with the LSR for $p = k$; then test largest versus 2nd smallest with the LSR for $p = k-1$; and so on ...

→ When $\alpha = 0.05$ is applied:

$$\bar{y}_B - \bar{y}_A = 2.68 - 2.19 = 0.49 > 0.30 \rightarrow \text{conclude } \mu_B > \mu_A$$

$$\bar{y}_B - \bar{y}_D = 2.68 - 2.32 = 0.36 > 0.27 \rightarrow \text{conclude } \mu_B > \mu_D$$

$$\bar{y}_B - \bar{y}_C = 2.68 - 2.42 = 0.26 > 0.22 \rightarrow \text{conclude } \mu_B > \mu_C$$

$$\bar{y}_C - \bar{y}_A = 2.42 - 2.19 = 0.23 < 0.27 \rightarrow \text{may be } \mu_c \approx \mu_A$$

$$\bar{y}_C - \bar{y}_D = 2.42 - 2.32 = 0.10 < 0.22 \rightarrow \text{may be } \mu_c \approx \mu_D$$

$$\bar{y}_D - \bar{y}_A = 2.32 - 2.19 = 0.13 < 0.22 \rightarrow \text{may be } \mu_A \approx \mu_D$$

→ In Summary,

Treatment	A	D	C	B
Means:	<u>2.19</u>	<u>2.32</u>	<u>2.42</u>	<u>2.68</u>

→ The effect of B differs significantly from those of A, D, C,
But the effects of A, D, C do not differ significantly from each other

● Question: Interpretation of SNK Test

→ Seek a minimum response as the best treatment (in Red)

i. Case I

B A D C E

ii. Case II

B A D C E

- **Scheffe's Test: Examine Contrast (Combination of Treatments)**
 ← **Can be applied to Contrasts which are Non-Orthogonal**

Step 1: Set up all contrast of interest

- **Example: Fabric Wear Data, Non-Orthogonal Contrasts**

Contrast	Observed Values
$C_1 = T_{.1} - T_{.2}$	$c_1 = 8.76 - 10.72 = -1.96$
$C_2 = 3T_{.1} - T_{.2} - T_{.3} - T_{.4}$	$c_2 = -3.37$

Step 2: Determine the f ($= \alpha$ - quantile) of $F_{k-1, N-k}$

$$\text{If } \alpha = 0.05, \quad f = F_{k-1, N-k}(\alpha) = F_{3, 12}(0.05) = 3.49$$

Step 3: Compute $A = \sqrt{(k-1)f}$

$$A = \sqrt{(k-1)f} = \sqrt{3 \times 3.49} = 3.24$$

Step 4: Compute the $s.e. = s_{C_m} = \sqrt{MSe(n_1 c_{1m}^2 + \dots + n_k c_{km}^2)}$ of Contrast

← **Note that** $C_m = c_{1m}T_{.1} + c_{2m}T_{.2} + \dots + c_{km}T_{.k}$

$$\text{And } T_{.j} = \sum_{i=1}^{n_j} Y_{ij} = n\mu_j + \sum_{i=1}^{n_j} \varepsilon_{ij} \quad (\text{Var}[T_{.j}] = n_j \sigma^2)$$

$$s_{C_1} = \sqrt{0.0203(4(1)^2 + 4(-1)^2 + 4(0)^2 + 4(0)^2)} = 0.40$$

$$s_{C_2} = \sqrt{0.0203(4(3)^2 + 4(-1)^2 + 4(-1)^2 + 4(-1)^2)} = 0.99$$

Step 5: Reject H_0 (true contrast among means is 0), if $|c_m| > A \cdot s_{C_m}$

$$|c_1| = 1.96 > 1.30 = A \cdot s_{C_1} (= 3.24 \times 0.40) \rightarrow \text{Reject } H_0$$

$$|c_2| = 3.37 > 3.21 = A \cdot s_{C_2} (= 3.24 \times 0.99) \rightarrow \text{Reject } H_0$$

3.5 Confidence Limits on Means

- Under Normal Assumption, $\bar{y}_{\cdot j} \sim N(\mu + \tau_j = \mu_j, \sigma^2 / n_j)$
- $100(1 - \alpha)\%$ Confidence Limits on μ_j : $\bar{y}_{\cdot j} \pm t_{N-k, 1-\alpha/2} \sqrt{MSe / n_j}$
where MSe came from ANOVA
- See Example 3.8

3.6 Components of Variance

- **Model: Single-Factor Experiment with No Restriction on Randomization**

$$Y_{ij} = \mu + \tau_j + \varepsilon_{ij}$$

	Fixed Effect Model	Random Effect Model
Levels	Intentionally Selected	Randomly Selected
Assumption	$\sum_{j=1}^k \tau_j = 0$	$\tau_j \sim NID(0, \sigma_\tau^2)$
Hypothesis	$H_0 : \tau_1 = \dots = \tau_k = 0$	$H_0 : \sigma_\tau^2 = 0$
Decision	Restricted to selected levels	All levels of population
Interest	Mean Difference	Component of Variance

- Fixed Model:** Testing hypothesis/ Confidence Intervals/ Contrast in Means
- Random Model:** Estimating Components of Variance.
 → Variance attributed from the true differences in treatment means, and
 Variance due to random error about these means

No Restrictions on Randomization

□ Expected Mean Square (EMS: Cases for $n_j = n$)

– **Model:** $Y_{ij} = \mu + \tau_j + \varepsilon_{ij}$ where $i=1, \dots, n_j$ and $j=1, \dots, k$

– **Facts:** $\bar{Y}_{\cdot j} = \sum_{i=1}^n Y_{ij} / n = \mu + \tau_j + \bar{\varepsilon}_{\cdot j}$, where $\bar{\varepsilon}_{\cdot j} = \sum_{i=1}^n \varepsilon_{ij} / n \sim N(0, \sigma^2 / n)$

$$\bar{Y}_{..} = \sum_{j=1}^k \sum_{i=1}^n Y_{ij} / (nk) = \mu + \sum_{j=1}^k \tau_j / k + \bar{\varepsilon}_{..} \quad \text{where } \bar{\varepsilon}_{..} \sim N(0, \sigma^2 / nk)$$

– **EMS of Treatment:** Denoting $\bar{\tau} = \sum_{j=1}^k \tau_j / k$,

$$\begin{aligned} SS_{Tret} &= n \sum_{j=1}^k (\bar{Y}_{\cdot j} - \bar{Y}_{..})^2 \\ &= n \sum_{j=1}^k (\tau_j - \bar{\tau})^2 + n \sum_{j=1}^k (\bar{\varepsilon}_{\cdot j} - \bar{\varepsilon}_{..})^2 + 2n \sum_{j=1}^k (\tau_j - \bar{\tau})(\bar{\varepsilon}_{\cdot j} - \bar{\varepsilon}_{..}) \end{aligned}$$

i) **Fixed:** $E[SS_{Tret}] = n \sum_{j=1}^k \tau_j^2 + (k-1)\sigma^2$

ii) **Random:** $E[SS_{Tret}] = n(k-1)\sigma_\tau^2 + (k-1)\sigma^2$

– **Theorem 3.1 (EMS of Treatment)**

i) **Fixed Effect:** $E[MS_{Tret}] = E[SS_{Tret} / (k-1)]$
 $= n \sum_{j=1}^k \tau_j^2 / (k-1) + \sigma^2 = \sigma^2 + n\phi_\tau \leftarrow \phi_\tau = \frac{\sum_{j=1}^k \tau_j^2}{(k-1)}$

ii) **Random Effect:** $E[MS_{Tret}] = \sigma^2 + n\sigma_\tau^2$

– **Theorem 3.2 (EMS of Error)**

$$SS_{error} = \sum_{j=1}^k \sum_{i=1}^n (Y_{ij} - \bar{Y}_{\cdot j})^2 = \sum_{j=1}^k \sum_{i=1}^n (\varepsilon_{ij} - \bar{\varepsilon}_{\cdot j})^2$$

$$\rightarrow E[SS_{error}] = \sum_{j=1}^k E[\sum_{i=1}^n (\varepsilon_{ij} - \bar{\varepsilon}_{\cdot j})^2] = k(n-1)\sigma^2$$

$$\rightarrow E[MS_{error}] = \sigma^2$$

3.7 Checking the Model

- **Model:** $Y_{ij} = \mu + \tau_j + \varepsilon_{ij} = \mu_j + \varepsilon_{ij}$, where $\tau_j = \mu_j - \mu$
 - $\hat{Y}_{ij} = \bar{Y}_{\cdot j}$ since $\hat{\mu}_j = \bar{Y}_{\cdot j}$
 - $e_{ij} = Y_{ij} - \hat{Y}_{ij} = Y_{ij} - \bar{Y}_{\cdot j}$: **Residual from** Y_{ij}
- **Diagnostics:** Checking $e_{ij} \approx \varepsilon_{ij} \sim NID(0, \sigma^2)$
 - **1) Independence 2) Equal Variance 3) Normality**

□ Example (Fabric Wear)

Level	Y	Fitted	Residual	Level	Y	Fitted	Residual
A	1.93	2.1900	-0.2600	C	2.40	2.4175	-0.0175
A	2.38	2.1900	0.1900	C	2.68	2.4175	0.2625
A	2.20	2.1900	0.0100	C	2.31	2.4175	-0.1075
A	2.25	2.1900	0.0600	C	2.28	2.4175	-0.1375
B	2.55	2.6800	-0.1300	D	2.33	2.3150	0.0150
B	2.72	2.6800	0.0400	D	2.40	2.3150	0.0850
B	2.75	2.6800	0.0700	D	2.28	2.3150	-0.0350
B	2.70	2.6800	0.0200	D	2.25	2.3150	-0.0650

● Estimation

One-way ANOVA: response versus level

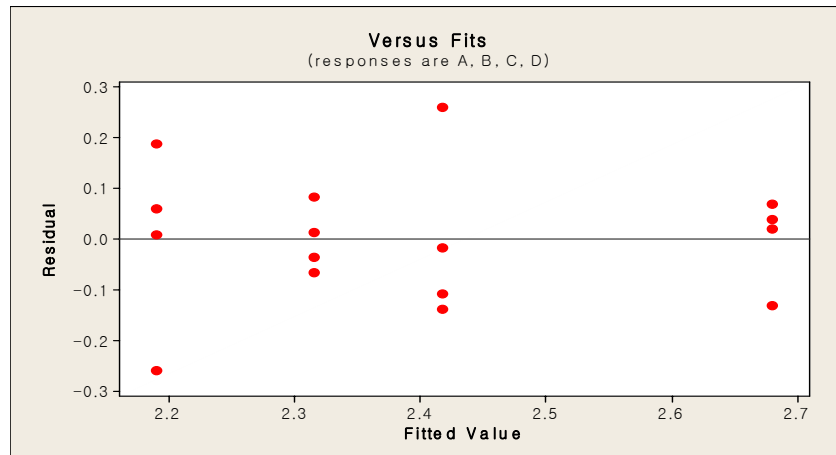
Source	DF	SS	MS	F	P
level	3	0.5201	0.1734	8.53	0.003
Error	12	0.2438	0.0203		
Total	15	0.7639			
S = 0.1425 R-Sq = 68.09% R-Sq(adj) = 60.11%					

- Individual 95% CIs For Mean Based on **Pooled StDev (= 0.1425)**

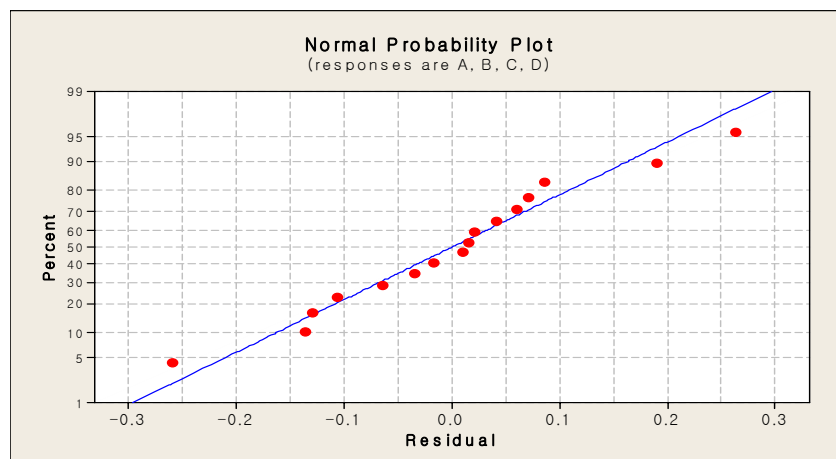
Level	N	Mean	StDev	-----+-----+-----+-----+
A	4	2.1900	0.1892	(-----*-----)
B	4	2.6800	0.0891	(-----*-----)
C	4	2.4175	0.1823	(-----*-----)
D	4	2.3150	0.0656	(-----*-----)
				-----+-----+-----+-----+
				2.25 2.50 2.75 3.00

No Restrictions on Randomization

- **Residual Plot (Equal Variance & Independence)**



- **Normal Probability Plot (Normality)**



- Plot of i) Residuals versus experimental order
ii) Residuals versus Fitted values

- **Test for Independence:**

- i) D-W Statistics
- ii) Plot of e_j versus e_{j-1}

 No Restrictions on Randomization

- Transforming Y to achieve Normality/ Equal Variance

→ Equal Variance:

Relationship (μ and σ^2)	Transformation
$s_j^2 \propto \bar{y}_{\cdot j}$	$\sqrt{y_{ij}}$ (Poisson)
$s_j^2 \propto \bar{y}_{\cdot j}(1 - \bar{y}_{\cdot j})$	$\arcsin \sqrt{y_{ij}}$ (Binomial)
$s_j \propto \bar{y}_{\cdot j}$	$\ln(y_{ij})$ or $\ln(y_{ij} + 1)$
$s_j \propto \bar{y}_{\cdot j}^{-2}$	$1 / y_{ij}$