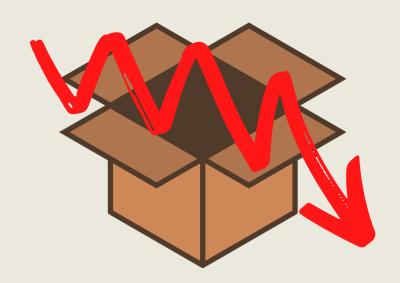




Producing the right quantities of the right product in the right place at the right time.



REDUCE

INVENTORY

LEVELS



IMPROVE

CASH

FLOW



PRODUCTION
WITH
CUSTOMER
DEMAND



PULL parts through production based on customer demand instead of pushing parts based on projected demand.

HOW TO



Housekeeping: The most efficient and effective way of converting information to and within a development team is face-to-face conversation.



Make it right the first time to reduce rework (one of the 7 MUDAS) with techniques such as TDD (Test-Driven Development) and BDD (Behavior-Driven Development).



Flexible changeovers to reduce wasting time on them.



Do one and then the rest: It's better to deliver only one item first and carry the learned improvements to the others.



Level the load: have the right designs, information and user stories ready for the development team.



Balance flow: try to achieve a steady rate of production to make better predictions. Use KANBAN to regulate flow using WIP limits.

