

LEAN CARDS



JIT

Just In Time

Producing the right quantities
of the right product
in the right place
at the right time.



REDUCE
INVENTORY
LEVELS



IMPROVE
CASH
FLOW



ALIGN
PRODUCTION
WITH
CUSTOMER
DEMAND

PULL parts through production based on
customer demand instead of pushing
parts based on projected demand.

**CHECK
IT**

#time #demand #customer #inventory #flow #space #pull

HOW TO



Housekeeping: The most efficient and effective way of converting information to and within a development team is face-to-face conversation.



Make it right the first time to reduce rework (one of the **7 MUDAS**) with techniques such as TDD (Test-Driven Development) and BDD (Behavior-Driven Development).



Flexible changeovers to reduce wasting time on them.

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Do one and then the rest: It's better to deliver only one item first and carry the learned improvements to the others.



Level the load: have the right designs, information and user stories ready for the development team.



Balance flow: try to achieve a steady rate of production to make better predictions. Use **KANBAN** to regulate flow using WIP limits.

↪ **CHECK IT**