Final Project Report Robotic Arm

FINAL PROJECT REPORT

Youtube Video: https://www.youtube.com/watch?v=KF2uJbMepaY

Abstract

The purpose of this project was to implement a simple robotic arm and let the user to use the robotic arm by arranging the position of the arm to carry objects. The robotic arm can do these motions: turning the arm to left and right, arranging the hand up and down, grabbing and dropping objects. The implementation was planned to be bigger. As the capacity of the servo motor to carry weights is limited, the robotic arm got smaller during the implementation procedure.

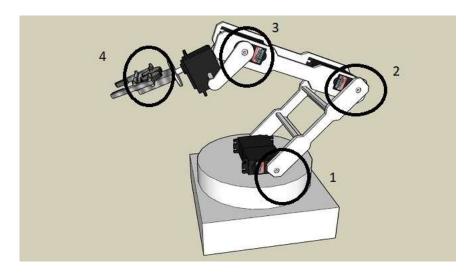


Figure 1. Sample Robotic Arm

In Figure 1, the model of the robotic arm and the positions for the servo motors are demonstrated. The design specification plan and the design methodology were studied according to this model.

Final Project Report Robotic Arm

The Design Specification Plan



Figure 2. SG90 9G Wire Configuration

Servo motors are working with pulse width modulation. As it it seen in Figure 2, the servo motor has 3 wires. Orange wires is for the pulse width modulation. Pulse width modulation means giving a signal with a specific duty cycle and that duty cycle decides on the position of the servo motor to hold.

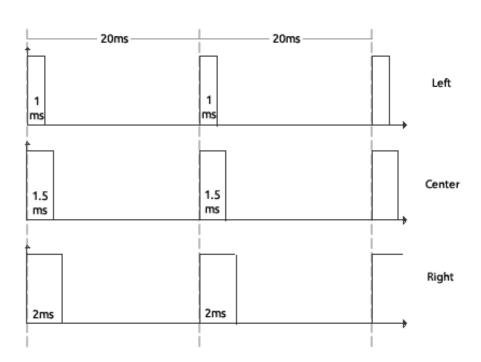


Figure 3. Pulse Width Modulation for Servo Motor SG90

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In Figure 3, the pulse width modulation of the SG90 servo motors which are used in this project is explained. The servo motor works with 20 ms pulse width, in other words with 50 Hz frequency. The duty cycle of the pulse decides on the position of the servo motor to be held as it is explained in Figure 3.

The user is controlling the robotic arm by turning the switches on and off. Then, the position is arranged and the duty cycle of the square wave is increasing or decreasing accordingly. As long as the switch is on, the position changes with same time intervals and decreasing or increasing by 1°. PWM is studied in servo_pwm module of the VHDL code. The first position of the servo motors is left and the duty cycle is 5% and increasing to 10% slowly when the switch is on. For the motion in opposite direction of servo motor, the duty cycle is decreasing until 5%. The duty cycle of pulse can be between 5% and 10%.

Each motion is controlled by 2 switches. We have 3 motions, so we will have 6 switches to control the motions. For reset, there is one more switch. In total, 7 switches were used.

The Design Methodology

I used 6 control switches and 1 reset switch for the motions of the robotic arm. sw signal is 6-bit signal and reset is 1-bit signal. When the reset is on, all the servo motors go back to their first position. At first, all servo motors are set to be in their minimum position that is -90° left at first.

In Figure 1, the positions of the Servo 1, Servo 2, Servo 3 and Servo 4 are demonstrated. Servo 1 is for the motions turning right and left. Servo 2 and Servo 3 are for the motions going up and down. Servo 4 is for the motions grabbing and dropping the object.

Final Project Report Robotic Arm

sw(5)	sw(4)	right	left
0	0	0	0
0	1	0	1
1	0	1	0
1	1	0	0

When left is 1 and right is 0, the position of Servo 1 is increasing each second. When right is 1 and left is 0, its position is decreasing each second. Otherwise, its position does not change.

sw(3)	sw(2)	up	down
0	0	0	0
0	1	1	0
1	0	0	1
1	1	0	0

When up is 1 and down is 0, the positions of Servo 2 and Servo 3 are increasing. When down is 1 and up is 0, their positions are decreasing each 0.5 second. Otherwise, their positions do not change.

sw(1)	sw(0)	grab	drop
0	0	0	0
0	1	1	0
1	0	0	1
1	1	0	0

When grab is 1 and drop is 0, the position of Servo 4 is increasing. When drop is 1 and grab is 0, its position is decreasing each 0.5 second. Otherwise, its position does not change.

The Explanation for the VHDL Code

• clk180kHz

Firstly, the clock of Basys3 with 100 MHz frequency was needed to be converted to 180 kHz since the number of positions desired is 180. I implemented a clock divider in clk180kHz module.

1ms is the difference between minimum and maximum position. The frequency needed is 180 kHz to have 180 positions.

$$f = 180 / 1 ms = 180 kHz$$

Final Project Report Robotic Arm

clk180 is converting 100 MHz clock to 180 kHz with the counter from 0 to 278.

$$T = 556 * (1/100 MHz) = 1/180 kHz$$

The counter is counting until not 556 but 278. Its reason is the counter is needed until the signal is toggled to high and low. It should count until the half of the period and then toggle the output signal. This can be seen in the code below.

```
if (counter = 278) then
  temporal <= not (temporal);
--The code above toggles the output signal and the counter is counting until not 556 but 278.
  counter <= 0;
else
  counter <= counter + 1;
end if;</pre>
```

• servo_pwm

In servo_pwm, the pulse width is arranged with the input position. If the position is 0, the pulse width is 1 ms. The following code does it.

```
-- Minimum value should be 1 ms.

pwm <= unsigned('0' & pos) + 180;
```

The counter for the pwm module is 3600. 20 ms corresponds to 3600. The range is from 0 to 3600.

$$T = (1/180 \, kHz) * 3600 = 20 \, ms$$

The counter is counting from 0 to 3600. The range of input position is from 0 to 180 since the input position can be between 1ms to 2 ms pwm.1ms is corresponds to 180.

Final Project Report Robotic Arm

• servo_pwm_clk180kHz

Input and Output Signals

clk: IN STD_LOGIC;

reset: IN STD LOGIC;

pos : IN STD_LOGIC_VECTOR(8 downto 0);

servo: OUT STD_LOGIC

clk signal is obtained from the output signal of clk180kHZ port map and this clock is used driected to servo_pwm port map. So that the servo motor can implement the pulse width modulation with the clock of 180 kHz.

• Top_Module

Input and Output Signals

clk: IN STD_LOGIC; -- It will be obtained from clk180kHz

reset: IN STD_LOGIC; --reset switch

sw: in STD_LOGIC_VECTOR(5 downto 0); --control switches

servo: OUT STD_LOGIC_VECTOR(3 downto 0)); --servo pwm outputs

There are 4 servo motors to be controlled, therefore servo output signal is 4-bir signal. 6 switches are used to control these motions: right, left, up, down, grab, drop. Each servo motor works with the same clock. They are altering their positions by 1° in each 1 second or 0.5 second as it is calculated below.

$$T_1 = (1/180 \, kHz) * 180000 = 1 \, s$$

$$T_2 = (1/180 \, kHz) * 360000 = 0.5 \, s$$

Final Project Report Robotic Arm

Servo 1 is changing its position by 1° with the period of T_1 . Other servo motors are changing their positions by 1° with the period of T_2 . They are increasing their positions until they turn 90° . In other words, they are changing their positions from -90° to 0° .

RTL Schematic

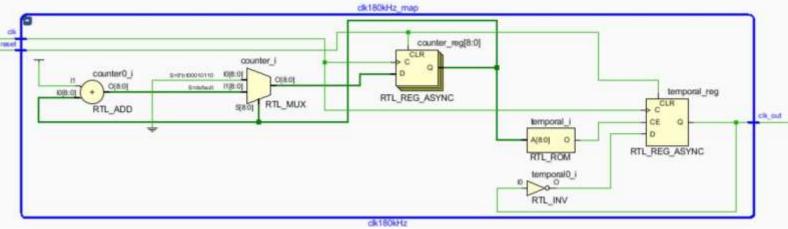


Figure 4. RTL Schematic of clk180kHz Module

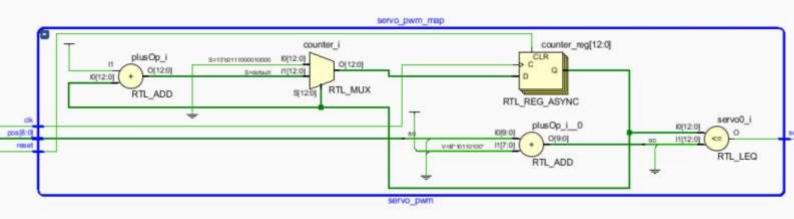


Figure 5. RTL Schematic of servo_pwm Module

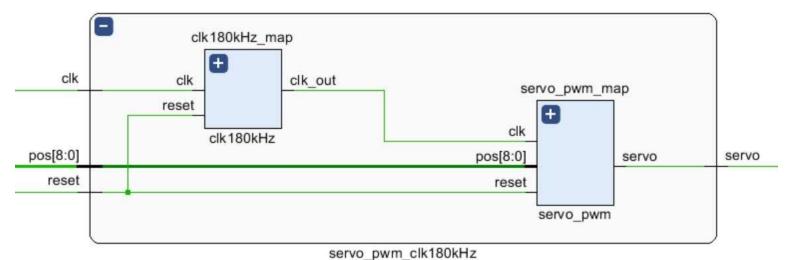


Figure 6 . RTL Schematic of servo_pwm_clk180kHz Module

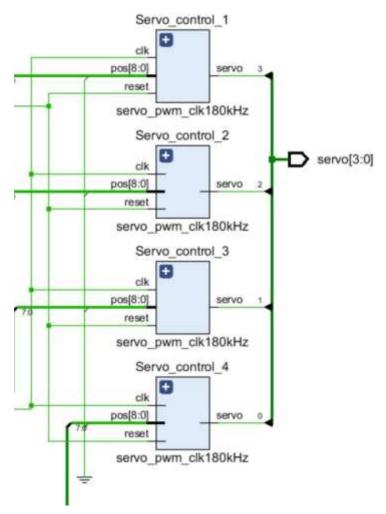


Figure 7. RTL Schematic Illustrating the servo_pwm_clk180kHz Port Maps in Top_Module

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The RTL Schematic of Top_Module is included here. However, it cannot be seen clearly since it is very elaborate and large. I explained each function and their corresponding result in RTL schematic one by one.

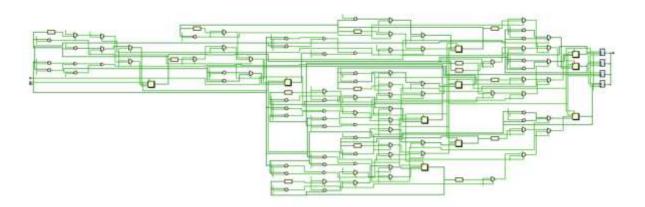


Figure 8. RTL Schematic of Top_Module

- For the logic operations which are addition, subtraction, comparison, VHDL creates a VHDL operator.

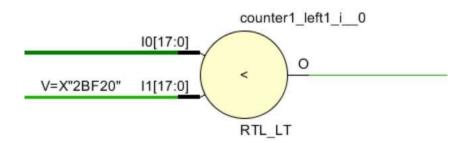


Figure 9. Comparison Operator

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Figure 10. Addition Operator

Figure 11. Equality Operator

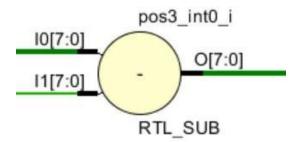


Figure 12. Subtraction Operator

- For all the counters, ROMs are created in VHDL. When the counter is increasing with the rising edge of clock, it is increasing by 1. Every integer number is one address for the corresponding binary number. Later, these data read from the ROMs are directed to registers.

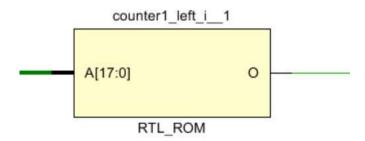


Figure 13. counter1_left ROM

- For pos1_int, pos2_int, pos3_int and pos_int4, ROMs are created in VHDL code. Its implementation in VHDL has the same logic with the counters.

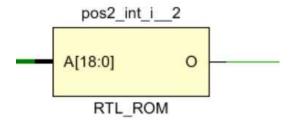


Figure 14. pos2_int ROM

- After the data is read from these ROMs, they are directed to position and counter registers since they should be kept in memory when they are not changed.

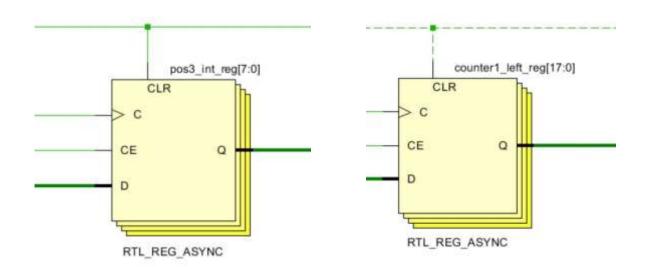


Figure 15. Position Register

Figure 16. Counter Register

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- If statements are implemented by multiplexers.

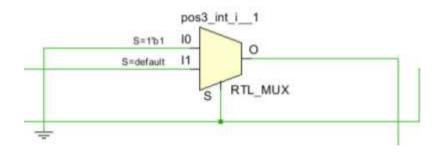


Figure 17. Multiplexer for Positions

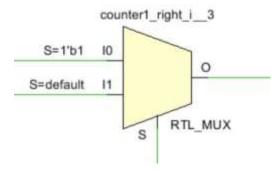
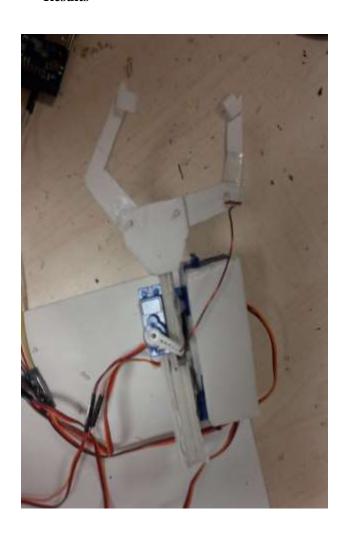


Figure 18. Multiplexer for Counters

Final Project Report Robotic Arm

Results



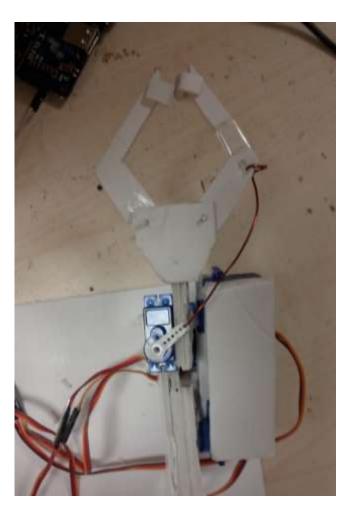


Figure 19. Dropping Motion

Figure 20. Grabbing Motion

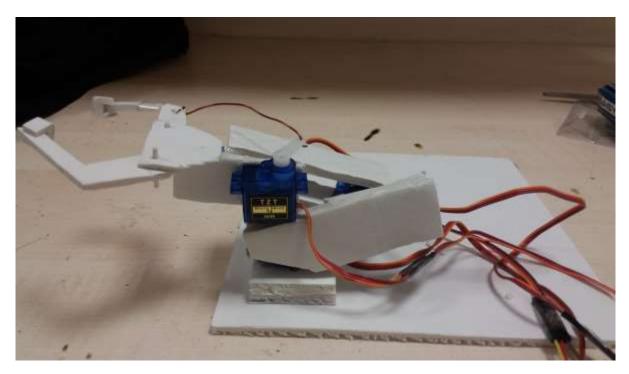


Figure 21. Going Down Motion

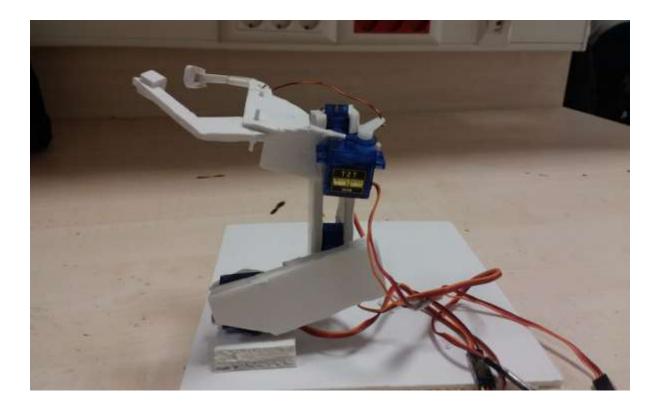


Figure 22. Going Up Motion

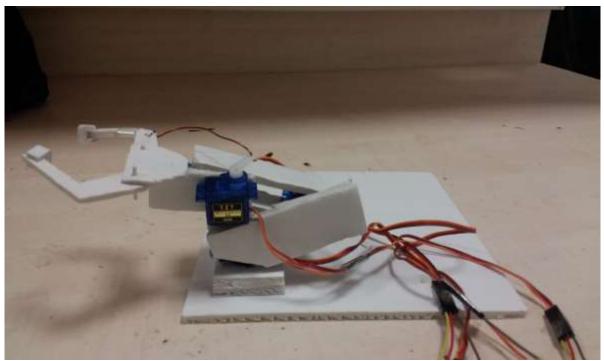


Figure 23. Turning Right Motion

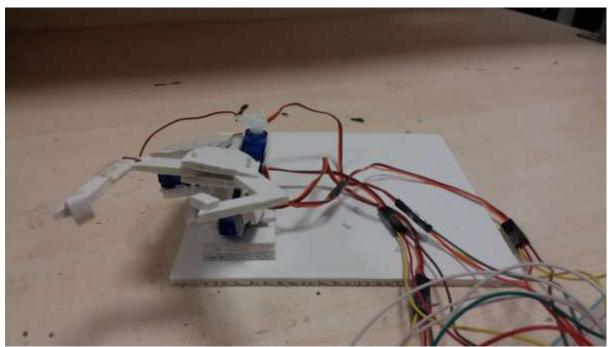


Figure 24. Turning Left Motion

Final Project Report Robotic Arm

The robotic arm and its motions can be seen in Figure 19 - 24. The servo motors are moving until 90° and it is seen in the figures as it was planned and calculated.

Conclusion

In this project, I learnt how SG90 servo motors work, how pulse width modulation works and is implemented in VHDL code, how to use clock divider and read RTL schematic in VHDL. While I am searching about servo motor, I saw other areas it is used and had an idea about what else I can use them for. During making the servo motors work, I had some difficulties and learnt from my mistakes how to use them properly. Firstly,I forgot that I should ground all servo motors from the same connection with GND pin of PMOD in Basys3. Secondly, because I used the motors a lot during building the robotic arm, some of them were broken from inside and the servo motors could not change their positions. The power supply gave much more current supply than it should have given since the servo motors were showing resistance due to broken pieces inside. They heated up and I had to change these servo motors. At the end, after fixing these problems, the robotic arm functioned in the way it was designed according to my calculations for positions and time intervals.

References

- "Servo Motor SG-90." Components101. Accessed December 18, 2018. components101.com/servo-motor-basics-pinout-datasheet.
- "Servo Motor SG90 Data Sheet."Imperial College London. Accessed December 15, 2018. ee.ic.ac.uk/pcheung/teaching/DE1_EE/stores/sg90_datasheet.pdf.
- "How Does a Servo Work?" Servo City. Accessed December 17, 2018. servocity.com/how-does-a-servo-work.
- "Servomotor Control with PWM and VHDL." Code Project. Accessed December 12, 2018. codeproject.com/Articles/513169/Servomotor-Control-with-PWM-and-VHDL

Final Project Report Robotic Arm

Appendix

VHDL Code

• constraint

```
#Clock
# Clock signal
set_property PACKAGE_PIN W5 [get_ports clk]
set_property IOSTANDARD LVCMOS33 [get_ports clk]
create_clock -add -name sys_clk_pin -period 10.00 -waveform {0 5} [get_ports clk]
#Control Switches
set_property PACKAGE_PIN T2 [get_ports {sw[0]}]
set_property IOSTANDARD LVCMOS33 [get_ports {sw[0]}]
set_property PACKAGE_PIN R3 [get_ports {sw[1]}]
set_property IOSTANDARD LVCMOS33 [get_ports {sw[1]}]
set_property PACKAGE_PIN W2 [get_ports {sw[2]}]
set_property IOSTANDARD LVCMOS33 [get_ports {sw[2]}]
set_property PACKAGE_PIN U1 [get_ports {sw[3]}]
set_property IOSTANDARD LVCMOS33 [get_ports {sw[3]}]
set_property PACKAGE_PIN T1 [get_ports {sw[4]}]
set_property IOSTANDARD LVCMOS33 [get_ports {sw[4]}]
set_property PACKAGE_PIN R2 [get_ports {sw[5]}]
```

```
set_property IOSTANDARD LVCMOS33 [get_ports {sw[5]}]
```

```
#Reset Switches
set_property PACKAGE_PIN V17 [get_ports {reset}]
set_property IOSTANDARD LVCMOS33 [get_ports {reset}]
#PMOD Header JB
\#Sch name = JB1
set_property PACKAGE_PIN A14 [get_ports {servo[3]}]
set_property IOSTANDARD LVCMOS33 [get_ports {servo[3]}]
\#Sch name = JB7
set_property PACKAGE_PIN A15 [get_ports {servo[2]}]
set_property IOSTANDARD LVCMOS33 [get_ports {servo[2]}]
#Pmod Header JC
\#Sch name = JC1
set_property PACKAGE_PIN K17 [get_ports {servo[1]}]
set_property IOSTANDARD LVCMOS33 [get_ports {servo[1]}]
\#Sch name = JC7
set_property PACKAGE_PIN L17 [get_ports {servo[0]}]
set_property IOSTANDARD LVCMOS33 [get_ports {servo[0]}]
```

Final Project Report Robotic Arm

• clk180kHz

```
library IEEE;
use IEEE.STD_LOGIC_1164.ALL;
entity clk180kHz is
  Port (clk
                : in STD_LOGIC;
               : in STD_LOGIC;
         reset
         clk_out : out STD_LOGIC);
end clk180kHz;
architecture arch_clk180kHz of clk180kHz is
signal temporal: STD_LOGIC;
signal counter: integer range 0 to 278 := 0;
begin
 clock_divider: process (reset, clk) begin
    if (reset = '1') then
       temporal <= '0';
       counter \leq 0;
    elsif rising_edge(clk) then
```

```
if (counter = 278) then
         temporal <= not (temporal);</pre>
         counter \leq 0;
       else
         counter <= counter + 1;</pre>
       end if;
    end if;
  end process;
  clk_out <= temporal;</pre>
end arch_clk180kHz;
• servo_pwm
library IEEE;
use IEEE.STD_LOGIC_1164.ALL;
use IEEE.NUMERIC_STD.ALL;
entity servo_pwm is
  port ( clk : in STD_LOGIC;
        reset : in STD_LOGIC;
         pos : in STD_LOGIC_VECTOR (8 downto 0);
         servo : out STD_LOGIC);
```

```
end servo_pwm;
architecture arch_servo_pwm of servo_pwm is
signal counter: unsigned(12 downto 0);
-- pwm signal is used to generate the output pulse to give to the servo motors.
signal pwm: unsigned(9 downto 0);
begin
  -- 1 ms for minimum position.
  pwm <= unsigned('0' & pos) + 180;
  -- Counter process: It counts from 0 until 3600, which corresponds to 20 ms.
  Counter_process: process (reset, clk) begin
     if (reset = '1') then
       counter \ll (others = > '0');
     elsif rising_edge(clk) then
       if (counter = 3600) then
          counter \ll (others = > '0');
       else
          counter <= counter + 1;</pre>
       end if;
     end if;
  end process;
```

Final Project Report Robotic Arm

```
-- pulse for the servo motors
  servo <= '1' when (counter <= pwm) else '0';
end arch_servo_pwm;
  servo_pwm_clk180kHz
library IEEE;
use IEEE.STD_LOGIC_1164.ALL;
entity servo_pwm_clk180kHz is
  port( clk
            : in STD_LOGIC;
      reset : in STD_LOGIC;
      pos : in STD_LOGIC_VECTOR (8 downto 0);
      servo : out STD_LOGIC);
end servo_pwm_clk180kHz;
architecture arch_servo_pwm_clk180kHz of servo_pwm_clk180kHz is
  component clk180kHz
    port( clk
                : in STD_LOGIC;
                : in STD_LOGIC;
          reset
          clk_out : out STD_LOGIC);
```

end component;

```
component servo_pwm
    port( clk : in STD_LOGIC;
         reset : in STD_LOGIC;
          pos : in STD_LOGIC_VECTOR(8 downto 0);
          servo : out STD_LOGIC);
  end component;
signal clk_out : STD_LOGIC := '0';
begin
  clk180kHz_map: clk180kHz port map( clk, reset, clk_out );
  --PWM is operated with 180 kHz clock.
  servo_pwm_map: servo_pwm port map ( clk_out, reset, pos, servo );
end arch_servo_pwm_clk180kHz;
  Top_Module
library IEEE;
use IEEE.STD_LOGIC_1164.ALL;
-- Arithmetic Functions with Signed or Unsigned Values
use IEEE.NUMERIC_STD.ALL;
```

```
entity Top_Module is
  Port ( clk
                : in STD_LOGIC;
         reset: in STD_LOGIC;
               : in STD_LOGIC_VECTOR (5 downto 0);
         servo : out STD_LOGIC_VECTOR (3 downto 0) );
end Top_Module;
architecture arch_Top_Module of Top_Module is
  component servo_pwm_clk180kHz
      port( clk : in STD_LOGIC;
           reset: in STD_LOGIC;
           pos : in STD_LOGIC_VECTOR(8 downto 0);
           servo: out STD_LOGIC);
  end component;
--positions
signal pos1_int: integer range 0 to 180;
signal pos2_int: integer range 0 to 180;
signal pos3_int: integer range 0 to 180;
signal pos4_int: integer range 0 to 180;
```

```
--Counters for increasing and decreasing the positions of the servo motors
signal counter1_right
                     : integer range 0 to 180000; -- counts until 180000
                      : integer range 0 to 180000; -- counts until 180000
signal counter1_left
signal counter2_up
                      : integer range 0 to 360000; -- counts until 360000
signal counter2_down: integer range 0 to 360000; -- counts until 360000
signal counter3_right
                     : integer range 0 to 360000; -- counts until 360000
signal counter3_left
                      : integer range 0 to 360000; -- counts until 360000
-- Switch Controls
signal sw1 : STD_LOGIC_VECTOR( 1 downto 0 );
signal sw2 : STD_LOGIC_VECTOR( 1 downto 0 );
signal sw3 : STD_LOGIC_VECTOR( 1 downto 0 );
-- Positions in std_logic_vector(8 downto 0) types
signal pos1 : STD_LOGIC_VECTOR( 8 downto 0 );
signal pos2 : STD_LOGIC_VECTOR( 8 downto 0 );
signal pos3 : STD_LOGIC_VECTOR( 8 downto 0 );
signal pos4 : STD_LOGIC_VECTOR( 8 downto 0 );
```

```
sw1 <= sw (5 downto 4); -- right and left
sw2 <= sw (3 downto 2); -- up and down
sw3 <= sw (1 downto 0); -- grab and drop
--Switch Controls
Servo_1_process: process (reset,clk) begin
  -- reset
  if reset = '1' then
     pos1_int \le 0;
     counter1_left <= 0;</pre>
     counter1_right <= 0;</pre>
  -- set
  elsif rising_edge (clk) then
     --right
     if sw1 = "01" AND pos1_int > 0 then
       if counter1\_left < 180000 then
          counter1_left <= counter1_left + 1;</pre>
       elsif counter1\_left = 180000 then
          pos1_int <= pos1_int - 1;
```

```
counter1_left <= 0;</pre>
       end if;
     --left
     elsif sw1 = "10" AND pos1_int < 90 then
       if counter1_right < 180000 then
        counter1_right <= counter1_right + 1;</pre>
       elsif counter1\_right = 180000 then
        pos1_int <= pos1_int + 1;
         counter1_right <= 0;</pre>
       end if;
     --stay
     else
        counter1_right <= 0;</pre>
        counter1_left <= 0;</pre>
     end if;
  end if;
end process;
```

```
--Switch controls
```

```
Servo_2_and_3_process: process (reset,clk) begin
  --reset
  if reset = '1' then
     pos2_int \le 0;
     pos3_int <= 0;
     counter2\_up \le 0;
     counter2_down <= 0;</pre>
  --set
  elsif rising_edge (clk) then
     --up
     if sw2 = "10" AND ( pos2\_int > 0 AND pos3\_int > 0 )then
       if counter2\_up < 360000 then
          counter2_up <= counter2_up + 1;</pre>
       elsif counter2_up = 360000 then
          pos2_int <= pos2_int - 1;
          pos3_int <= pos3_int - 1;
          counter2\_up \le 0;
       end if;
     --down
     elsif sw2 = "01" AND ( pos2_int < 90 AND pos3_int < 90 ) then
```

```
if counter2\_down < 360000 then
           counter2_down <= counter2_down + 1;</pre>
       elsif counter2\_down = 360000 then
           pos2_int <= pos2_int + 1;
           pos3_int <= pos3_int + 1;
           counter2_down <= 0;</pre>
       end if;
     --stay
     else
       counter2_up <= 0;</pre>
       counter2_down <= 0;</pre>
     end if;
  end if;
end process;
--Switch Controls
Servo_4_process: process (reset,clk) begin
  --reset
  if reset = '1' then
     pos4_int \ll 0;
     counter3_left <= 0;</pre>
```

```
counter3_right <= 0;</pre>
--set
elsif rising_edge (clk) then
  --left
  if sw3 = "10" and pos4\_int > 0 then
    if counter3_left < 180000 then
        counter3_left <= counter3_left + 1;</pre>
    elsif counter3_left = 180000 then
        pos4_int <= pos4_int - 1;
        counter3_left <= 0;</pre>
    end if;
  --right
  elsif sw3 = "01" and pos4\_int < 90 then
    if counter3_right < 180000 then
      counter3_right <= counter3_right + 1;</pre>
    elsif counter3_right = 180000 then
      pos4_int <= pos4_int + 1;
      counter3_right <= 0;</pre>
    end if;
```

```
--stay
    else
       counter3_right <= 0;
       counter3 left \leq 0;
    end if;
  end if;
end process;
pos1 <= std_logic_vector( to_unsigned( pos1_int, pos1'length ) );</pre>
pos2 <= std_logic_vector( to_unsigned( pos2_int, pos2'length ) );</pre>
pos3 <= std_logic_vector( to_unsigned( pos3_int, pos3'length ) );
pos4 <= std_logic_vector( to_unsigned( pos4_int, pos4'length ) );</pre>
Servo_control_1: servo_pwm_clk180kHz port map (clk, reset, pos1, servo(3));
Servo_control_2: servo_pwm_clk180kHz port map (clk, reset, pos2, servo(2));
Servo_control_3: servo_pwm_clk180kHz port map (clk, reset, pos3, servo(1));
Servo_control_4: servo_pwm_clk180kHz port map (clk, reset, pos4, servo(0));
end arch_Top_Module;
```

Final Project Report Robotic Arm

Datasheet of SG90 Servo Motor

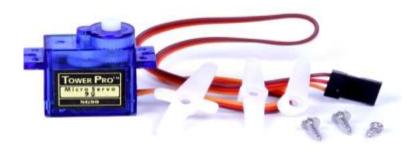
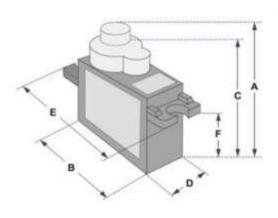


Figure 25. SG90 Servo Motor



Dimensions & Specifications		
A (mm): 32		
B (mm): 23		
C (mm): 28.5		
D (mm): 12		
E (mm): 32		
F (mm): 19.5		
Speed (sec): 0.1		
Torque (kg-cm) : 2.5		
Weight (g): 14.7		
Voltage : 4.8 - 6		

Figure 26. Dimensions & Specifications

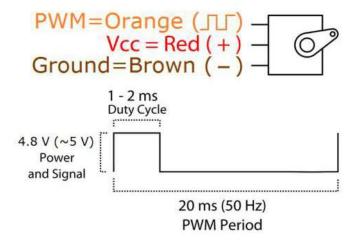


Figure 27. Wire Configuration and Pulse Width Modulation of SG90 Servo Motor