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			1 + Heyma			
Step 1: Enter Starting Water	Profile					
	Calcium	Magnesium	Sodium	Chloride	Sulfate	Bicarbonate (HCO ₃ ppm)
A. Profile	(Ca ppm)	(Mg ppm)	(Na ppm)	(CI ppm)	(SO ₄ ppm)	O Alkalinity (CaCO ₃ ppm)
Starting Water Profile:	41	9	67	0	44	178
(ppm = mg/L)					†	
B. Volume	Mash Water	Sparge Water				If your water report gives Sulfate as Sulfur
Volume (liters):	3,3	5,84				(SO ₄ -S) such as a Ward Lab's report,
						multiply by that by 3 to get SO₄
(gallons):	0,87	1,54				
% that is Distilled or RO:	0%	0%				
Step 2: Enter Grain Info				Distilled water		grain types dist water pH
	Select Grain	Weight	Color (°L)	Mash pH	1	- Select Grain -
	Туре	(kg)	(Crystal Malts Only)	(from chart)	2	P. Base - 2-Row 5,70
Crystal Malt:	Crystal Malt ▼	0,8	11,8	5,16	3	B Base - 6-Row 5,79
Caramel malts, Cara Munich,	Base - Maris Otte ▼	0,3		5,77	4	Base - Maris Otte 5,77
Cara Aroma, etc.		0				′
Roasted/Toasted Malt:				0,00	5	
Roasted Barley, Black Patent,	- Select Grain - 🔻	0		0,00	6	Base - Pilsner 5,75
Carafa, etc.	- Select Grain -	0		0,00	7	Base - Wheat 6,04
	- Select Grain - 🔻	0		0,00	8	B Base - Vienna 5,56
Acidulated Malt:	- Select Grain -	0		0,00		Base - Other 5,70
Enter in Step 4a.						'
	- Select Grain - ▼	0		0,00		Crystal Malt calculated
	- Select Grain -	0		0,00	11	Roasted/Toasted 4,71
Total Grain Weight (kg): 1,1 The above values are used to calculate mash pH.						
	(lbs):	2,4				vary depending on maltser or other factors
	Mash Thickness:	3 l/kg				nple Rahr 2-Row has been found to be 5.56.
		1,44 qt/lb			Modify if I	necessary.
Step 3: View Mash pH			~			n measuring actual mash pH with a meter,
	Effective		ESTIMATED	Desired		nd that it can take up to 15 minutes for mash
	Alkalinity	Residual	Room-Temp	Room-Temp	pH to stabil	ize.
	(CaCO ₃ ppm)	Alkalinity	Mash pH	Mash pH		
	178	-122	5 20	5.4 - 5.6	There are v	varying opinions on the optimum range here.
	170	-122	5,20	5.4 - 5.0		oing your own research and/or
					experiment	ation to determine what's best for you.
Step 4a: Adjust Mash pH DOWN (if needed)						
	Gypsum	Calc. Chloride	Epsom Salt		Acidulated Malt	Lactic Acid
add at dough-in or prior.	CaSO₄	CaCl ₂	MgSO₄	acid content:	2,0%	acid content: 80%
→ Mash Water Additions (grams):	0	4,49	0,09	grams:	0	ml:
Adjusting Sparge Water? (y/n):		П	П	oz:	0,0	Typically 2.0%. Revise if necessary.
→ Sparge Water Additions (grams):		0,0	0,0	1	(0% of total wt)	Some recommend keeping this under 3%
, ,					• •	Some recommend keeping tris under 3%
Ladd to boil, or to sparge water prior to sparging, or combine with mash salts when treating all water combined prior to brewing.						
Step 4b: Adjust Mash pH UP		Daldar O. I	Chalk			on pH are very complex and may require an
	Slaked Lime	Baking Soda	Chalk CaCO ₃			heet uses half of chalk's full potential based ion. Results may vary.
add at dough-in or prior.	Ca(OH) ₂	NaHCO ₃		топ ехрепппепцагия І	ala W/O aciu audil	ion. Hesuits may vary.
		0,18	0			
Adjusting Sparge Water? (y/n):						
→ Sparge Water Additions (grams):	0,0	0,0	0,0			
				I all water combined	prior to brewing	
— add to boil, or to sparge water prior to sparging, or combine with mash salts when treating all water combined prior to brewing. Step 5: View Resulting Water Profile						
5.5p o. Tion Hodding Water	Calcium	Magnesium	Sodium	Chloride	Sulfate	Chloride / Sulfate
	(Ca ppm)	(Mg ppm)	(Na ppm)	(Cl ppm)	(SO ₄ ppm)	Ratio
Mach Water Durfile						
Mash Water Profile:		12	82	656	55	12,01
Mash + Sparge Water Profile:	175	10	72	237	48	4,95
Palmer's Recommended Ranges:	50 - 150	10 - 30	0 - 150	0 - 250	<i>50 - 350</i>	Above 1.3 may enhance maltiness
There are varying	opinions on these	ranges. Consider	doing your own res	search and/or expe	rimentation to det	ermine what's best for you.