231	Register No.:	
	Register No.:	

# April 2018

### <u>Time - Three hours</u> (Maximum Marks: 75)

[N.B: (1) Q.No. 8 in PART - A and Q.No. 16 in PART - B are compulsory.

Answer any FOUR questions from the remaining in each PART - A and PART - B

- (2) Answer division (a) or division (b) of each question in PART C.
- (3) Each question carries 2 marks in PART A, 3 marks in Part B and 10 marks in PART C. ]

# PART - A

- Define plant layout.
- 2. What is arbitration?
- 3. Define productivity.
- 4. What is PMTS?
- 5. Define job order production.
- 6. List any two benefits of ISO to an organisation.
- 7. What is JIT?
- Define debentures.

# PART - B

- 9. Write a short note on process type layout.
- Compare between breakdown maintenance and preventive maintenance.
- 11. Explain briefly about string diagram.
- 12. Describe the procedure in making a time study.
- 13. Explain critical path method (CPM).
- 14. State the differences between inspection and quality control.
- 15. List the qualities of a good leader.
- 16. List the objectives of good stock control system.

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# PART - C

17. (a) Explain the factors influencing plant location.

(Or)

- (b) State the important provisions of factories act 1948 governing safety and health of workers.
- 18. (a) Explain two handed process chart with a neat sketch.

(Or)

- (b) Write short notes on the following:
  - (i) Analytical estimating.
  - (ii) Synthesis from standard data.
  - (iii) Ratio-delay study.
- 19. (a) Explain the major functions of production planning and control (PPC) in detail.

(Or)

- (b) Explain the various types of inspection.
- 20. (a) Explain the principles of F.W.Taylor's scientific management.

(Or)

- (b) Write short notes on: (i)Halsey's 50% plan (ii)Rowan's plan.
- 21. (a) Explain by means of a block diagram how the selling price of a product is determined.

(Or)

(b) Explain Economic Order Quantity (EOQ) with a sketch.

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