## **ASML**

## The industrial challenge of missing data

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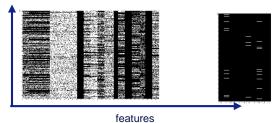
#### Why am I here



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- At ASML we face different kinds of missingness.





- As a data scientist/analyst/engineer it is important to know how to deal with missing data
- And as an implementer (and python user), you need to what's happening in your code with missing data.

#### With incomplete data:

sklearn.ensemble.RandomForestRegressor → returns ValueError
LightGBM → runs without error (by default replaces missing values by zero!)
XGboost → runs without error (find the right splitting for missing variables according to the training loss function)

**tf.keras.layers.MaxPooling2D**  $\Rightarrow$  ignores missing (NANs) for max operation

**tf.keras.layers.AveragePooling2D** → Considers missing (NANs) for averaging operation

### **Today**



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- Why missing data and why should we care?
  - Why is it important
  - The origin and types of missingness
- How to deal with missing data
  - Categorizing imputation approaches
- Some practical results

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- Different industrial data has different challenges:
  - Privacy
  - Expense
  - Machine's or human's mistakes
  - ...
- Many AI/ML/Data Science methods are developed for complete data
- Inappropriate approach imposes noise or bias on data
- Types of missingness:
  - I. Missing completely at random (MCAR)

There is no relationship/dependency between missingness and observed values (causes and values of missing is uncorrelated to the data)

- → men or women are not more inclined to share their salary info
- → gender does not impact on salary

Income (Gross)	gender
NaN	m
40.0	m
80.0	f
NaN	f
70.0	m
65.0	f

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- Types of missingness:
  - I. Missing completely at random (MCAR)
  - II. Missing at random (MAR)

There is a relationship/dependency between missing values and observed ones, but not the missing values.

Income	(Gross)	gender	Experience (year)	

NaN	m	10
40.0	m	2
80.0	f	7
NaN	f	6
70.0	m	6
65.0	f	5



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- Different industrial data has different challenges:
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  - ...
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- Types of missingness:
  - I. Missing completely at random (MCAR)
  - II. Missing at random (MAR)
  - III. Missing not at random (MNAR)

The cause of missingness is not known and we cannot draw any conclusion from observed data!

Position	gender	Income (Gross)
CEO	m	NaN
junior	m	40.0
senior	f	80.0
CEO	f	NaN
junior	m	70.0
senior	f	65.0

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Slide <Date

- Different industrial data has different challenges:
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- Types of missingness:
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  - III. Missing not at random (MNAR)

#### Points:

- The size and balance of data must be considered before distinguishing the type.
- Finding the type of missingness is not easy and unfortunately sometimes impossible.
- We may face different missing types in one dataset.
- As a rule of thumb, we may assume missing at random type unless there is a good reason not to!

#### How to deal with missingness (if we should ...)

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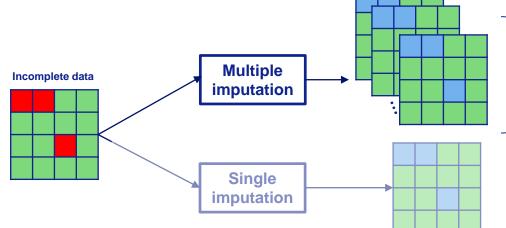
- What to do depends on missing type...
- Know the art of dropping (ignoring) missing values
  - Sample size
  - Loss of information
  - Induced error of imputation
- Imputation techniques can be categorized as
  - Single imputation

missing

observed

imputed





Use all to train a model like NN (like data augmentation)

Not impute

Do

nothing (MNAR)

Drop (ignore)

Make multiple analysis for each imputed version (e.g. training multiple models), and pool the results (like ensemble learning)

#### How to deal with missingness (if we should ...)

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- What to do depends on missing type...
- Know the art of dropping (ignoring) missing values
  - Sample size
  - Loss of information
  - Induced error of imputation
- Imputation techniques can be categorized as
  - Single imputation
  - Multiple imputation

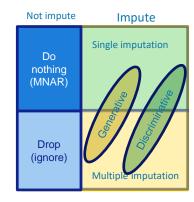
Or

Discriminative models:

$$X_{miss} = f(X_{obs})$$
 (MAR)

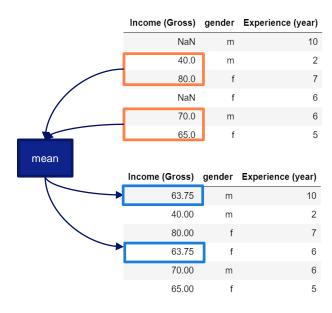
Generative models :

$$P(X_{miss})$$
 (MCAR) and  $P(X_{miss}|X_{obs})$  (MAR)



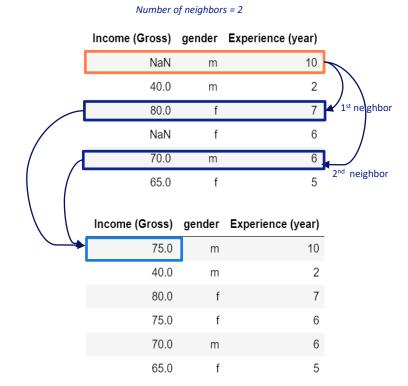
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- One candidate is given to be treated as the true value
- Some popular methods:
  - Mean (median) imputation (generative)



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- One candidate is given to be treated as the true value
- Some popular methods:
  - Mean (median) imputation (generative)
  - K-nearest neighbor (KNN) (discriminative)



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- One candidate is given to be treated as the true value
- Some popular methods:
  - Mean (median) imputation (generative)
  - K-nearest neighbor (KNN) (discriminative)
  - Discriminative model training (discriminative)
    - Linear regression
    - Neural nets
    - Random forest

• ...

Income (Gross)	gender	Experience (year)	
76.300	m	10	
40.000	m	2	
80.000	f	7	
68.825	f	6	
70.000	m	6	
65.000	f	5	
	Mode		
	imputatio	n	

Income (Gross)	gender	Experience (year)
NaN	m	10
40.0	m	2
80.0	f	7
NaN	f	6
70.0	m	6
65.0	f	5
Y	M	lodel X
	1	train

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- One candidate is given to be treated as the true value
- Some popular methods:
  - Mean (median) imputation (generative)
  - K-nearest neighbor (KNN) (discriminative)
  - Discriminative model training (discriminative)
    - Linear regression
    - Neural nets
    - Random forest
    - ...

- Other approaches: PCA, EM, ...
- Problem: we do not account for uncertainty

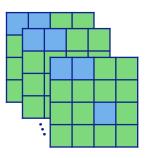
#### **Multiple Imputation**

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• With multiple imputation we account for uncertainty by creating multiple imputed version of data.

- How?
  - Bootstrapping
  - Generative models
  - Different imputation techniques
  - Others: MICE, denoising autoencoder, ...



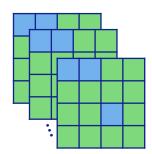
#### **Multiple Imputation**

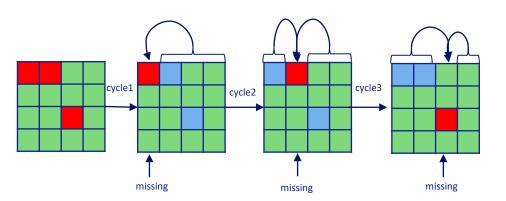
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• With multiple imputation we account for uncertainty by creating multiple imputed version of data.

- How?
  - Bootstrapping
  - Generative models
  - Different imputation techniques
  - Others: MICE, denoising autoencoder, ...





- It starts with initial imputation, e.g. mean imputation
- At each cycle only one variable is considered missing and is imputed via other variables.
- The whole process may be repeated.

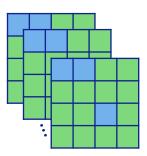
#### **Multiple Imputation**

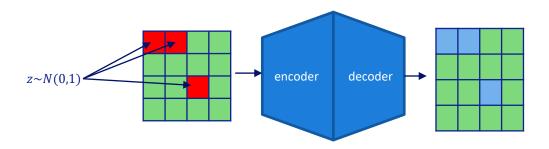
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• With multiple imputation we account for uncertainty by creating multiple imputed version of data.

- How?
  - Bootstrapping
  - Generative models
  - Different imputation techniques
  - Others: MICE, denoising autoencoder, ...





#### **More on Imputation**

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- Exploiting target (output) for imputation:
  - This is not straightforward and is usually done implicitly, For example in XGboost package:

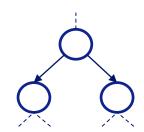
During training model learns how to split the node for certain variable:

If var > threshold go left

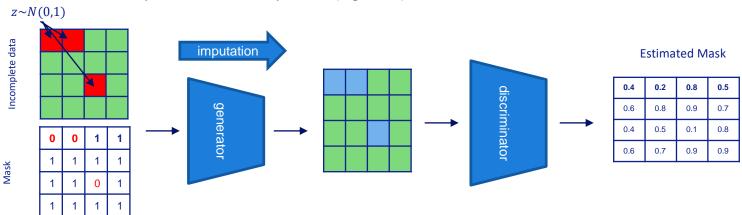
If var < threshold go right

If var is missing go both sides and choose the side

which has lower loss



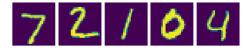
- Complete data is not available for training.
  - For example in GAN based imputation (e.g. GAIN):



#### **MNIST** examples

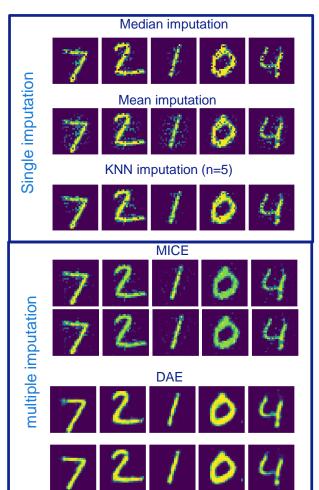
Sklearn.imputer fancyimpute

**Original Samples** 



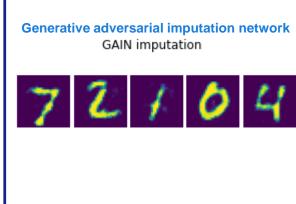
Samples with missing values (20% missing)







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#### **Takeaway**



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- Understand the missing type and data before doing anything (tips: missing rate, balance, correlation, data size, ...)
- There is no single magical method to deal with all missingness, the right choice depends on your data.
- Benefit from multiple imputation to account for uncertainty.
- Be vigilant in using open source packages.
- Check literature for new methodologies.

# ASML