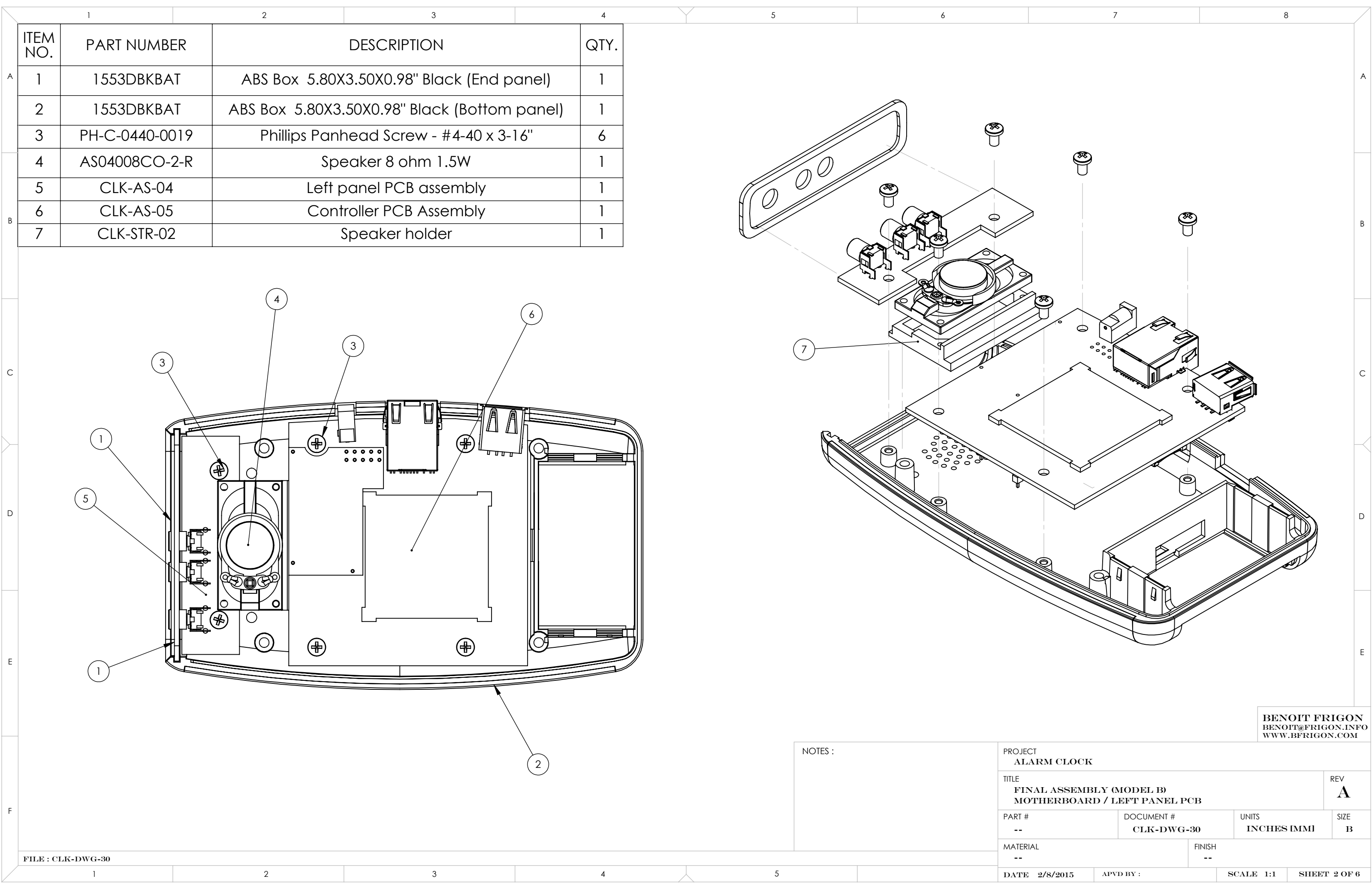
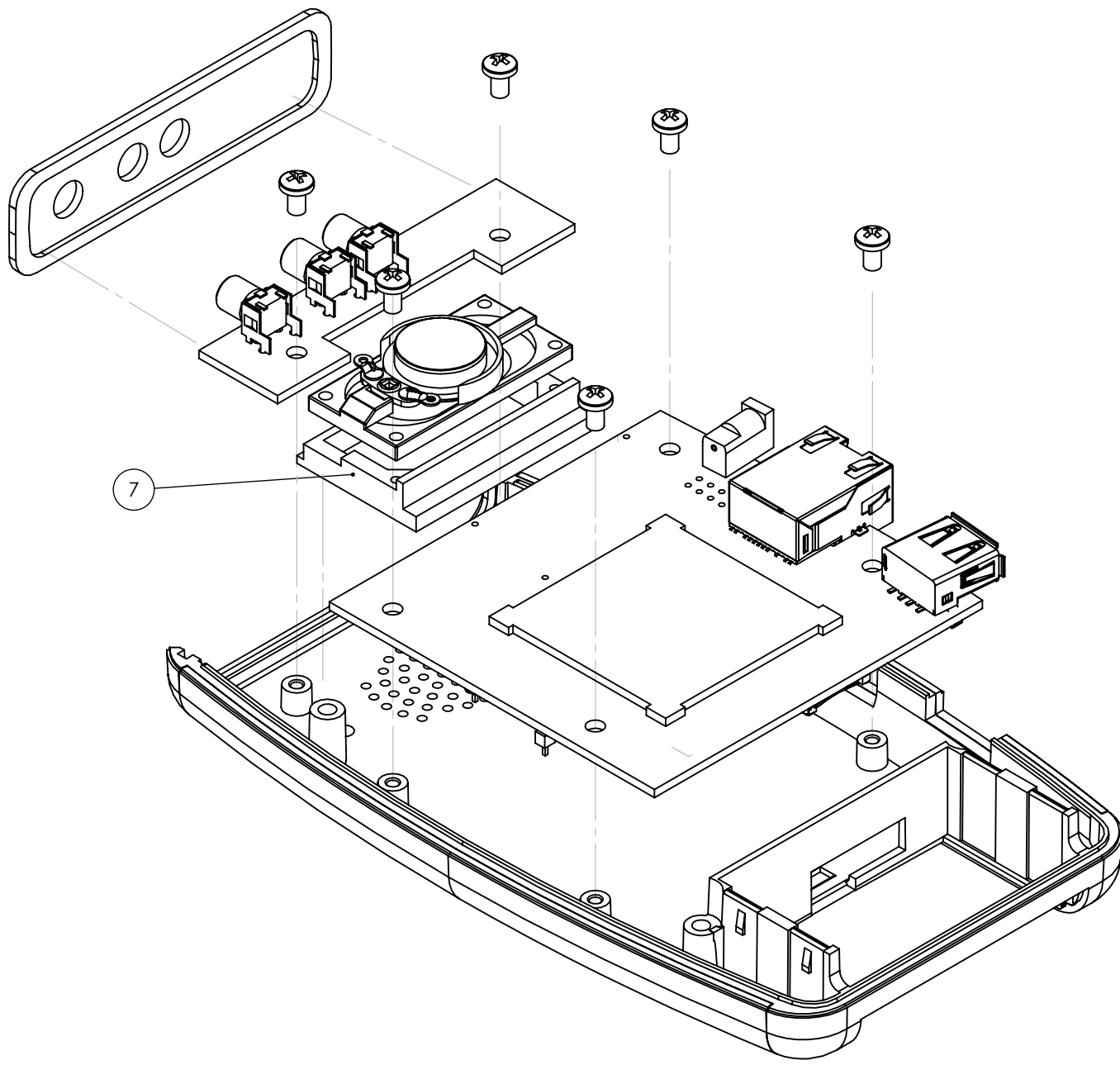
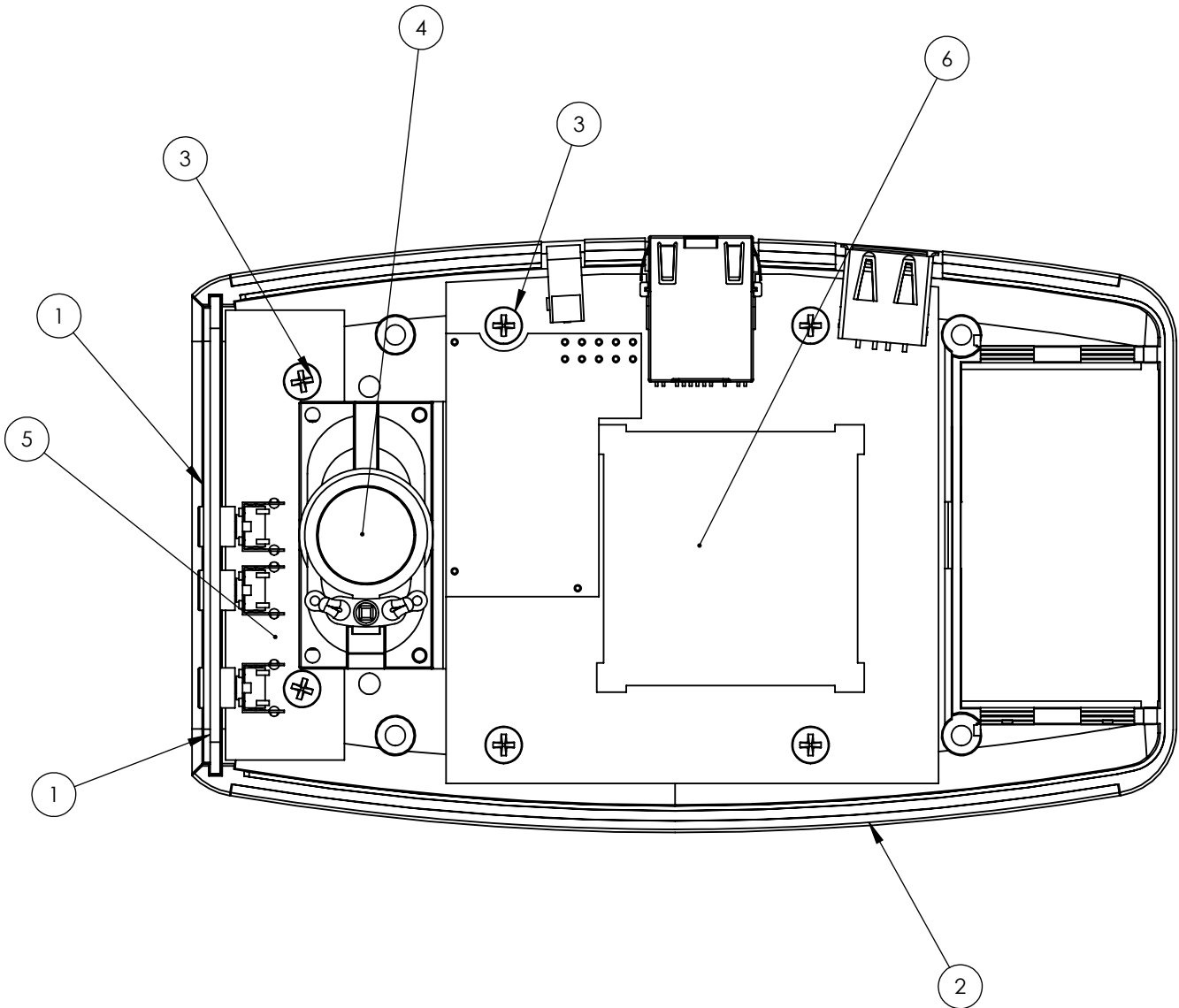


NOTES :

PROJECT ALARM CLOCK				
TITLE FINAL ASSEMBLY (MODEL B) DIMENSIONS				REV A
PART # --	DOCUMENT # CLK-DWG-30		UNITS INCHES [MM]	SIZE B
MATERIAL --			FINISH --	
DATE 2/8/2015	APVD BY :		SCALE 3:4	SHEET 1 OF 6

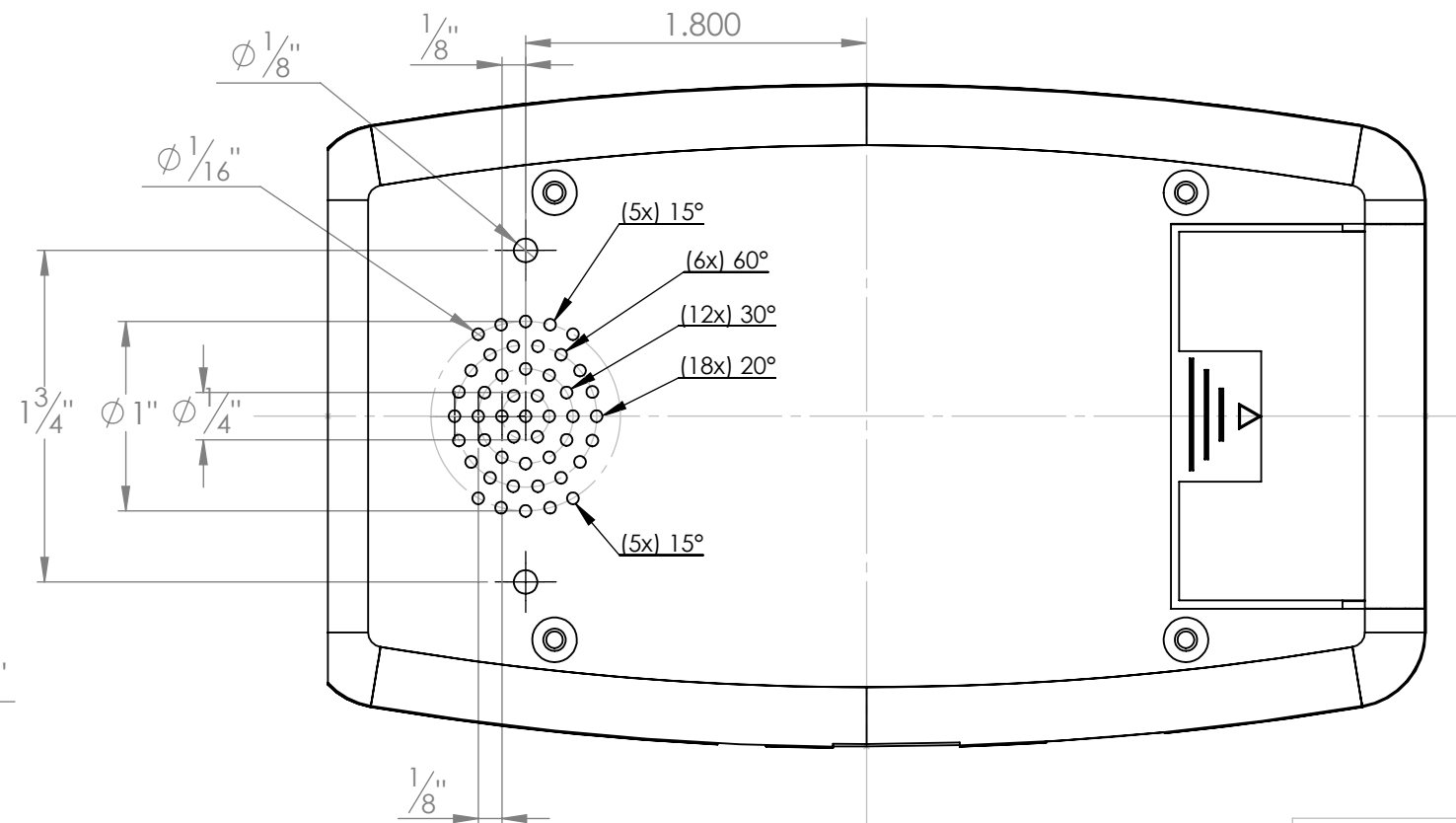
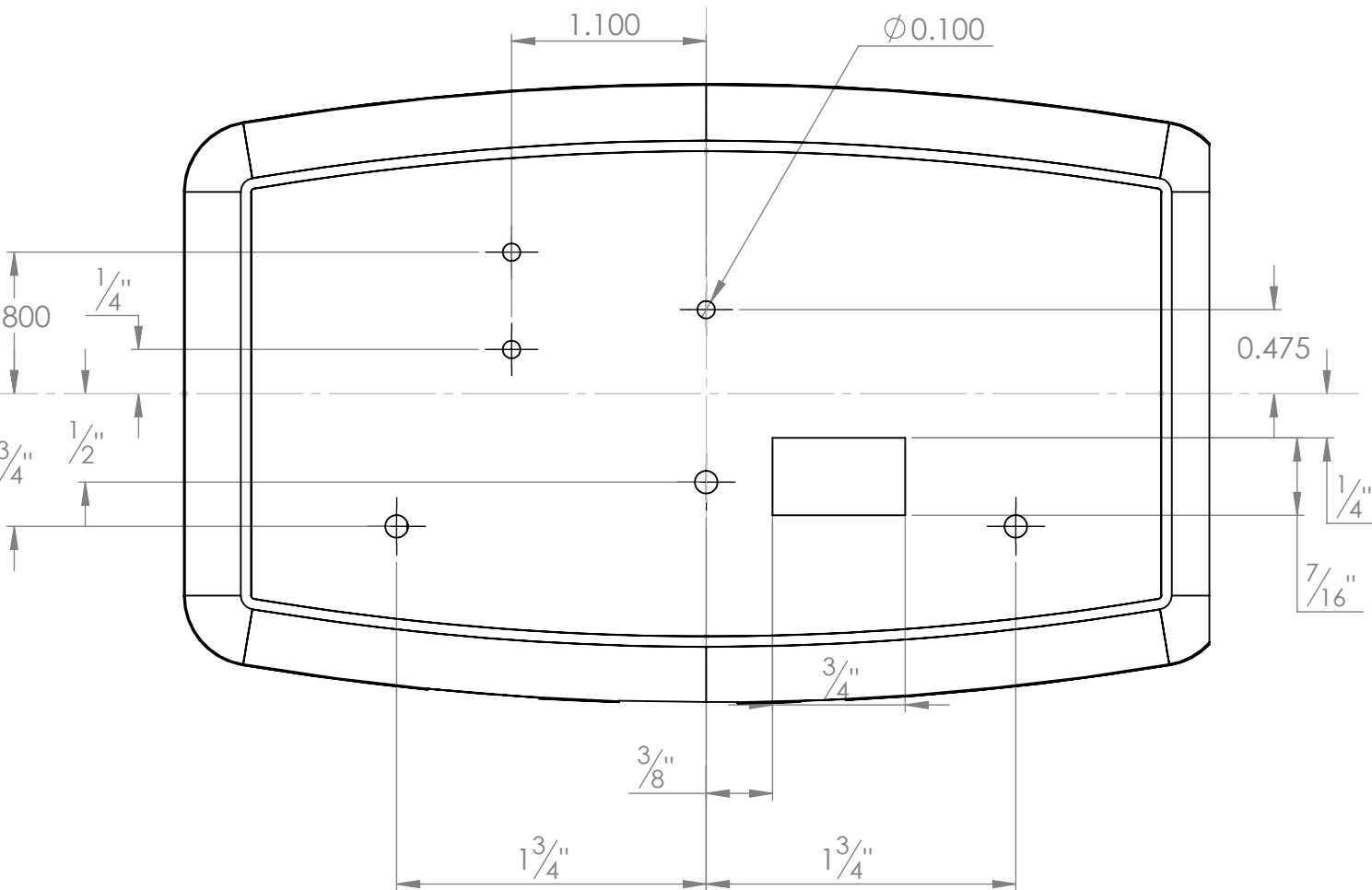


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (End panel)	1
2	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (Bottom panel)	1
3	PH-C-0440-0019	Phillips Panhead Screw - #4-40 x 3-16"	6
4	AS04008CO-2-R	Speaker 8 ohm 1.5W	1
5	CLK-AS-04	Left panel PCB assembly	1
6	CLK-AS-05	Controller PCB Assembly	1
7	CLK-STR-02	Speaker holder	1

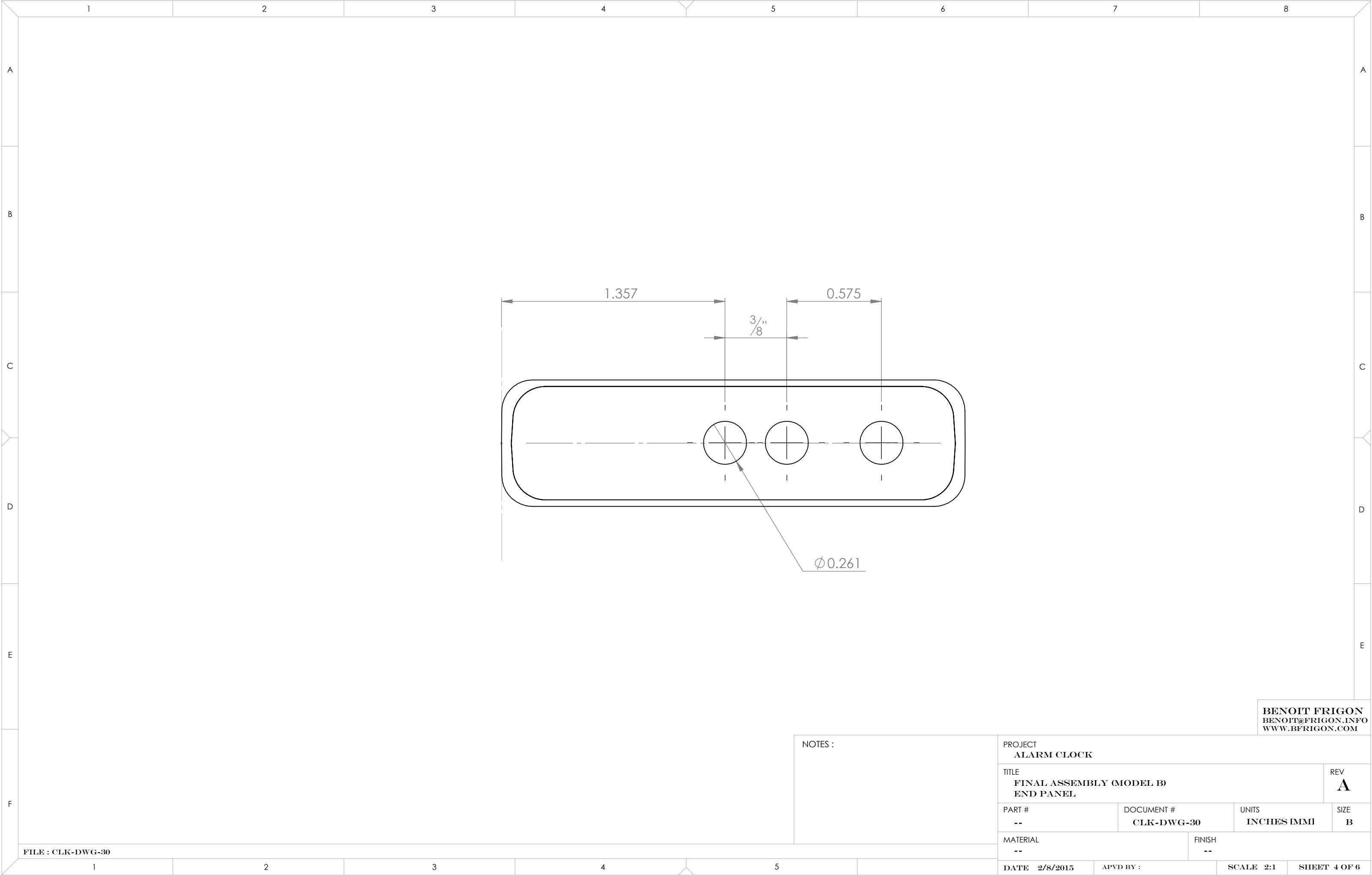


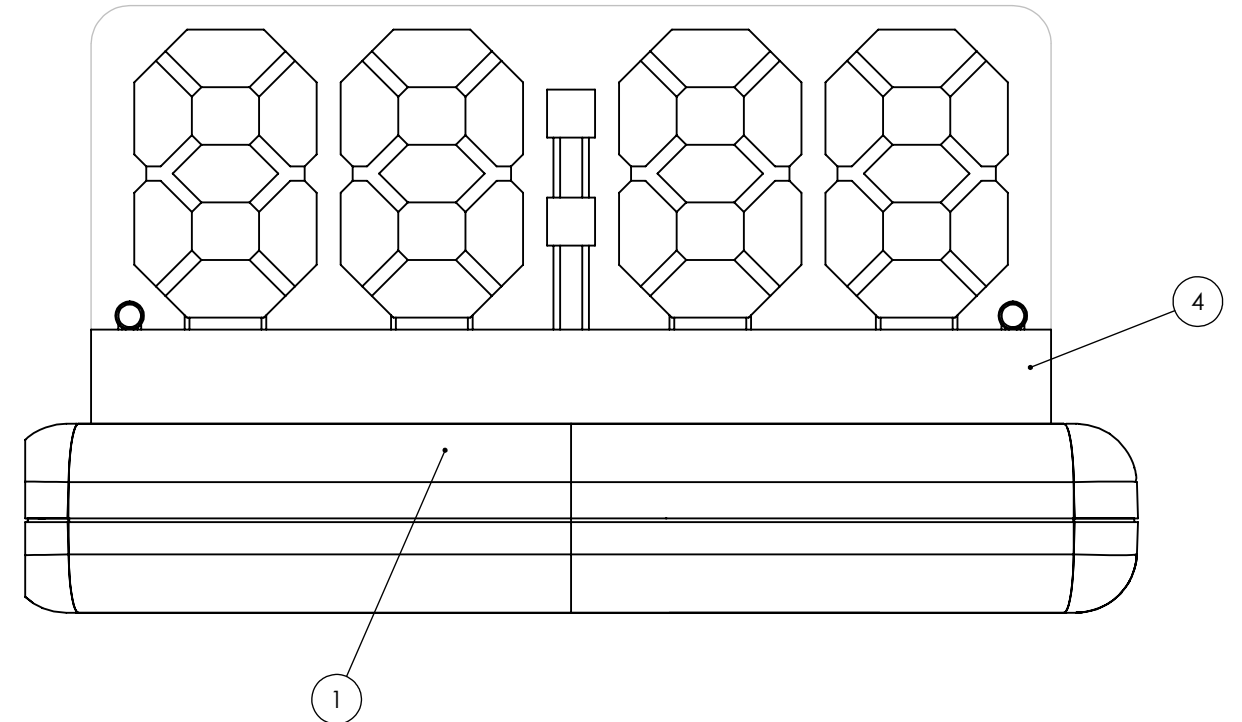
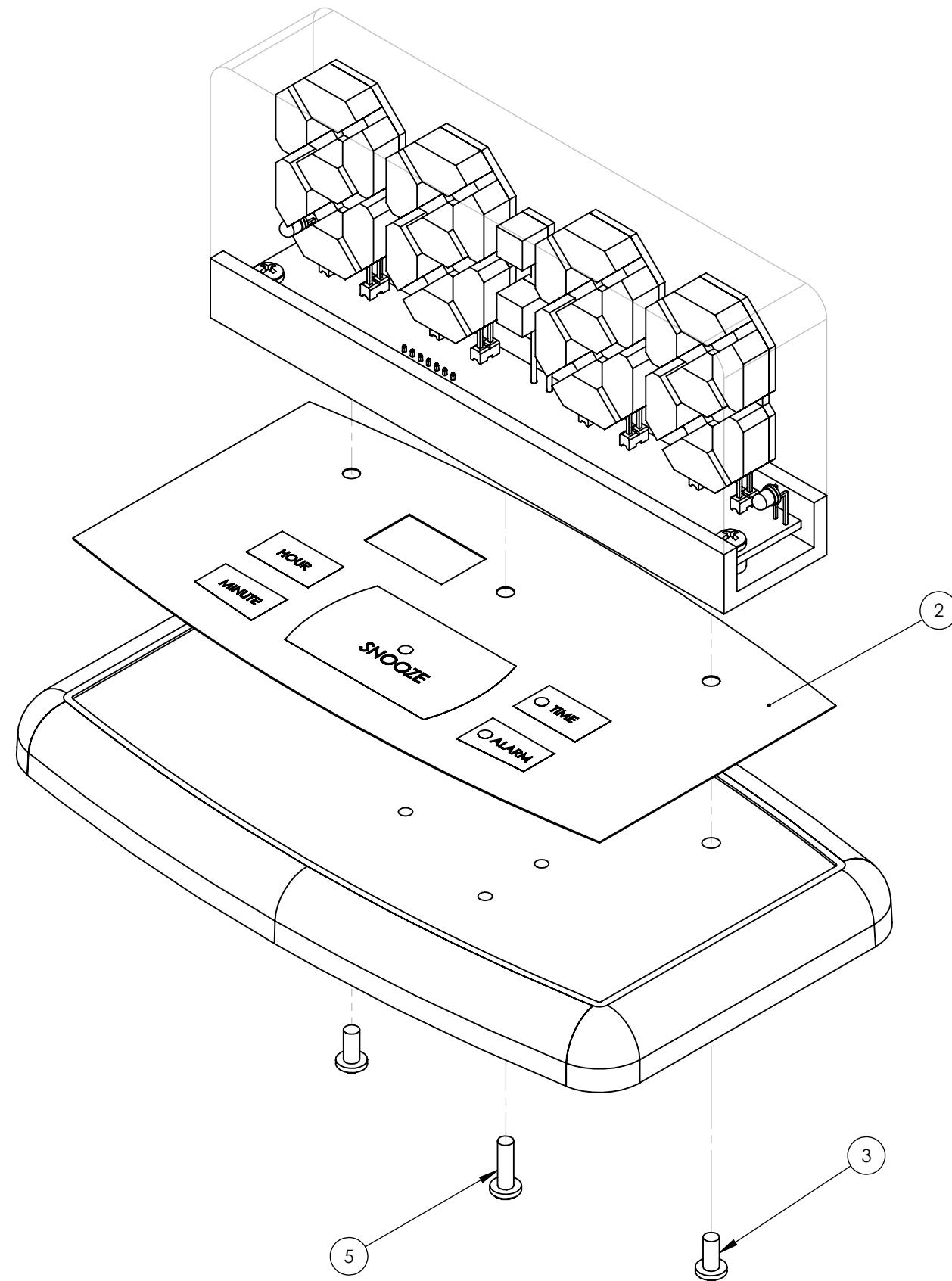
BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :	PROJECT ALARM CLOCK			
	TITLE FINAL ASSEMBLY (MODEL B) MOTHERBOARD / LEFT PANEL PCB			REV A
	PART # --	DOCUMENT # CLK-DWG-30	UNITS INCHES IMMI	SIZE B
	MATERIAL --	FINISH --		
DATE 2/8/2015		APVD BY :		SCALE 1:1
				SHEET 2 OF 6



NOTES :	PROJECT ALARM CLOCK				
	TITLE FINAL ASSEMBLY (MODEL B) 1553D CASE MODIFICATIONS			REV A	
	PART # --	DOCUMENT # CLK-DWG-30	UNITS INCHES [MM]	SIZE B	
	MATERIAL --		FINISH --		
		DATE 2/8/2015	APVD BY :	SCALE 1:1	SHEET 3 OF 6





BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :

PROJECT ALARM CLOCK

TITLE	FINAL ASSEMBLY (MODEL B) DISPLAY
-------	-------------------------------------

EV
A

PART #
--

DOCUMENT #
CLK-DWG-30

UNITS
INCHES [MM]

ZE
B

MATERIAL	
--	

FINISH

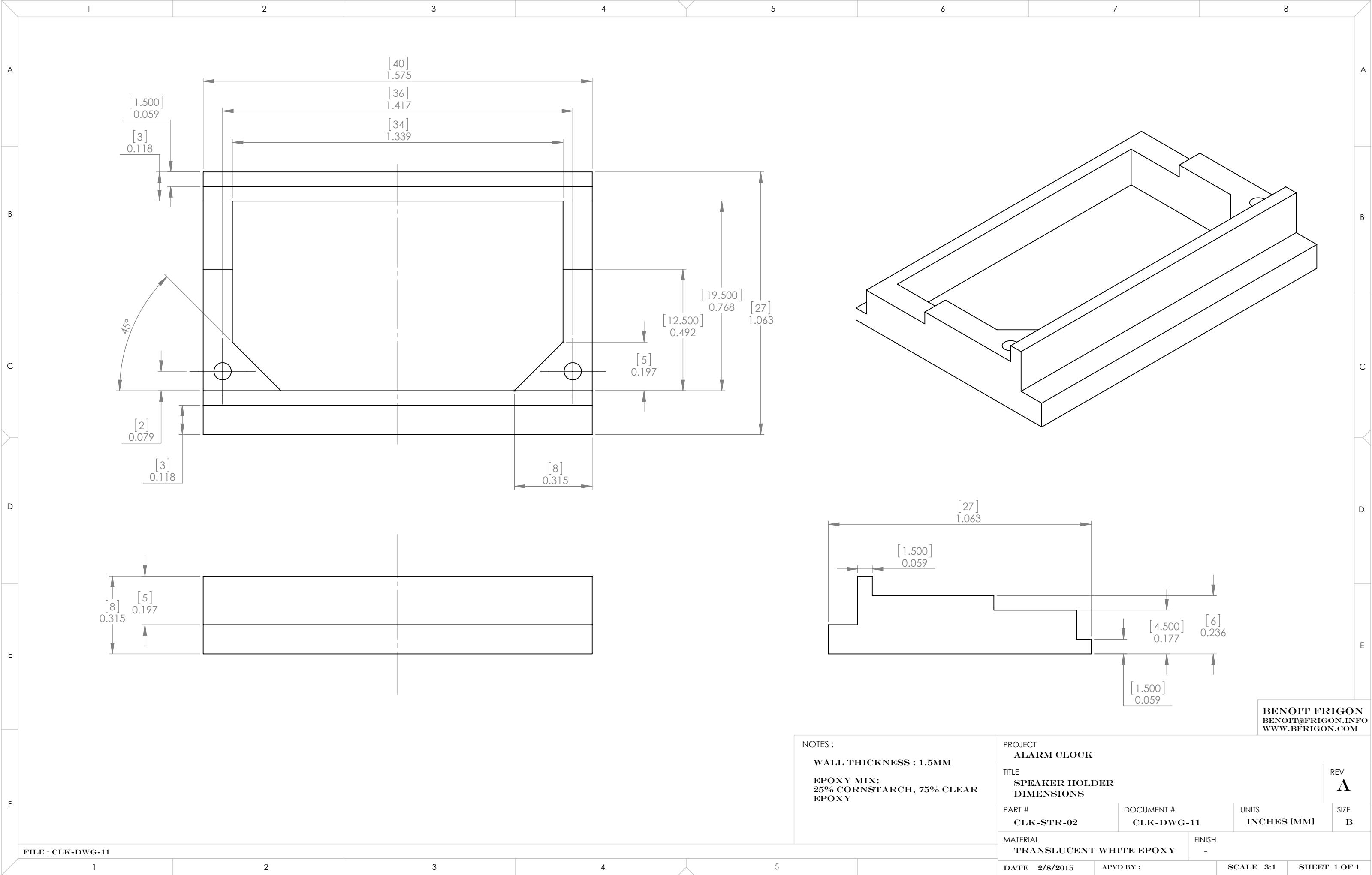
--

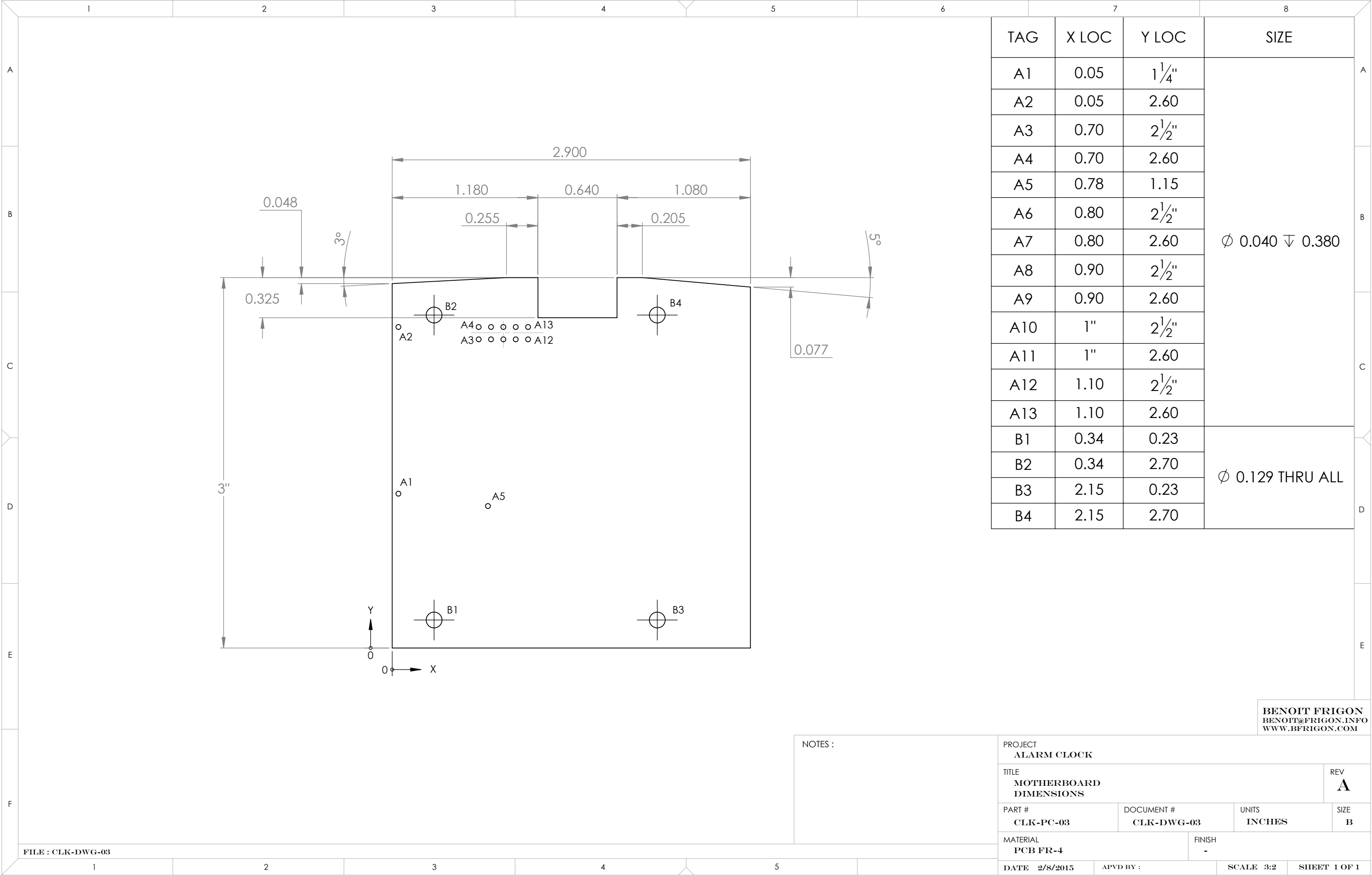
DATE	2/8/2015
------	----------

APVD BY :

SCALE 1:1

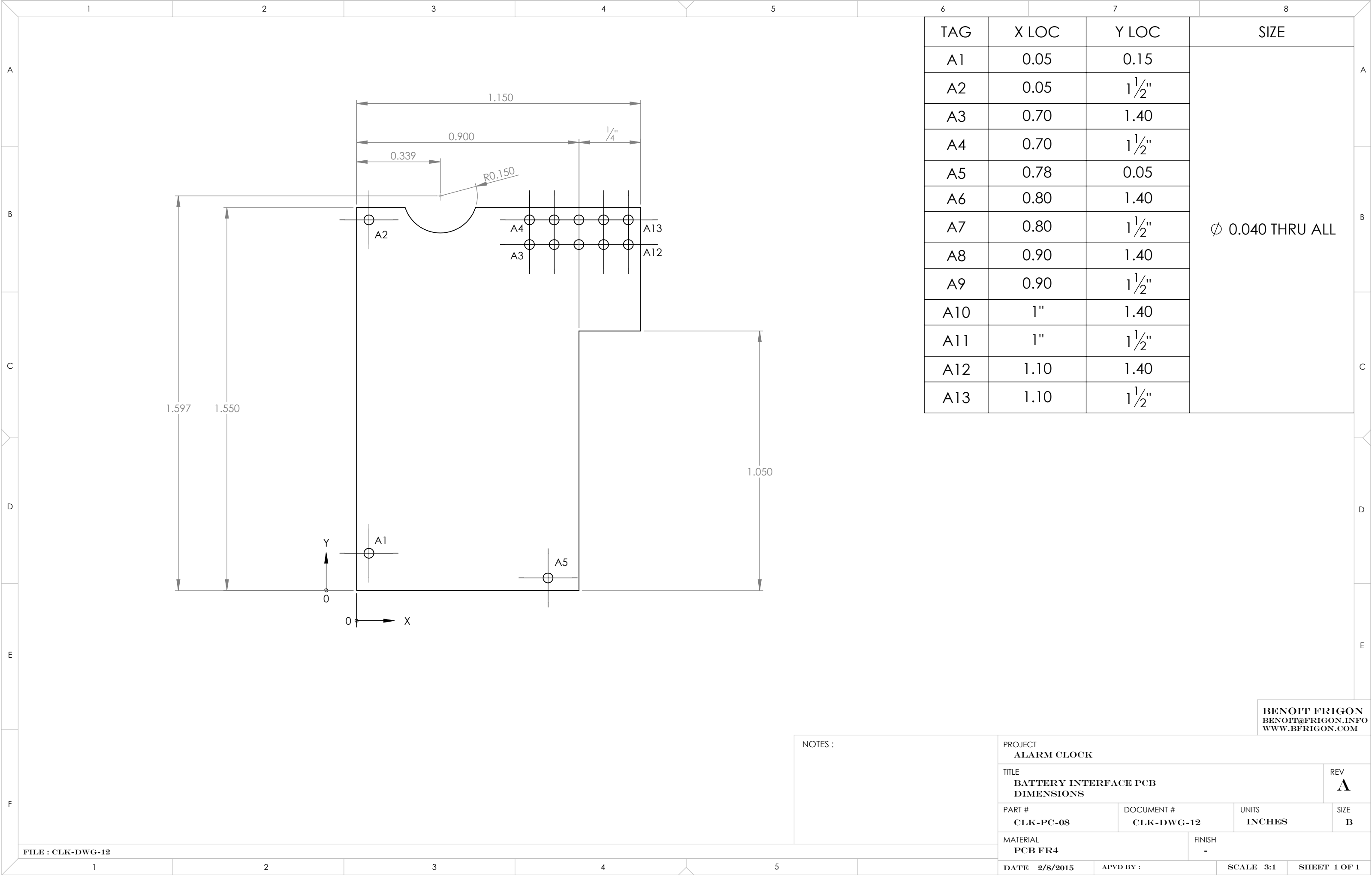
SHEET 6 OF 6

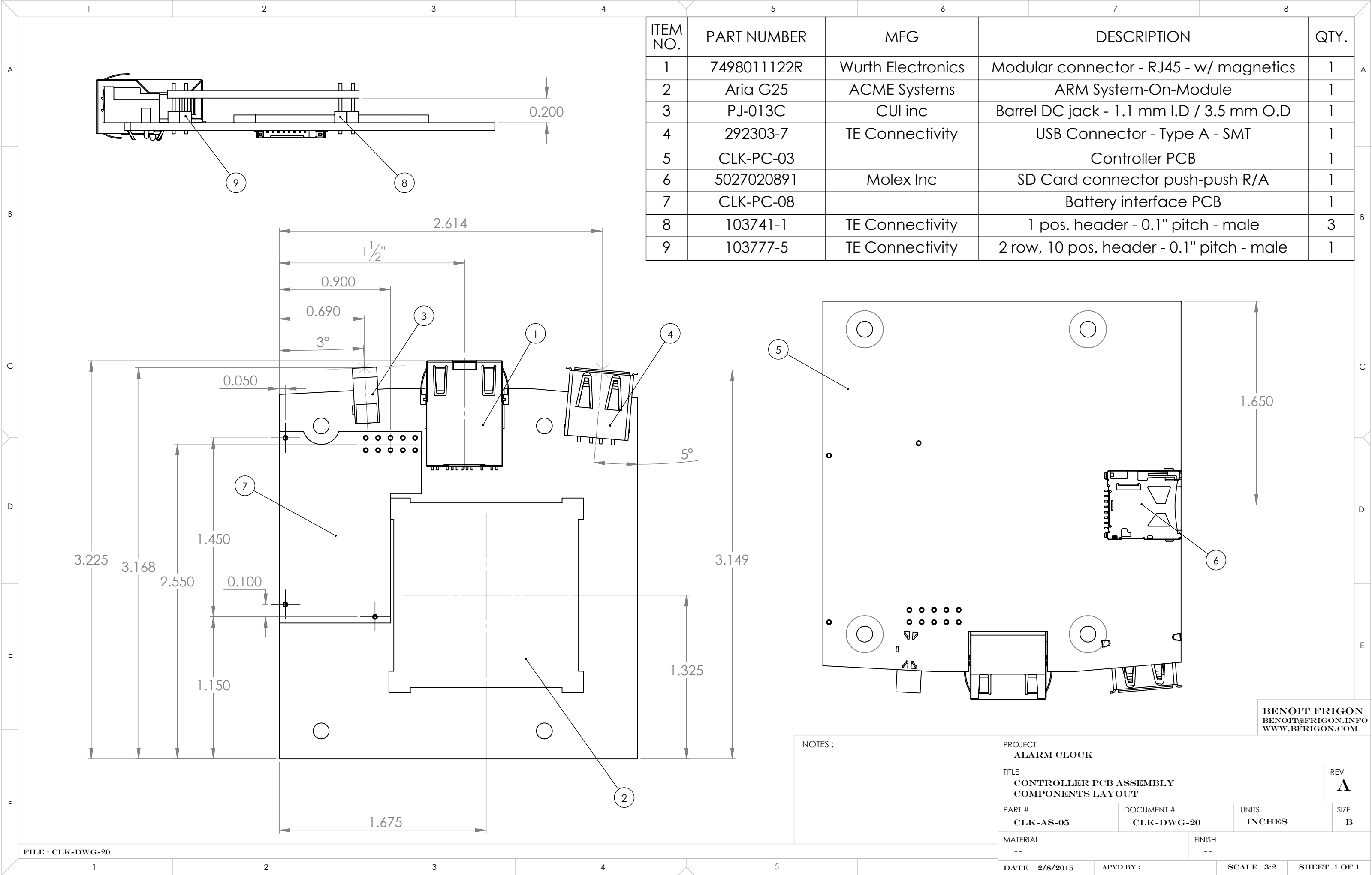


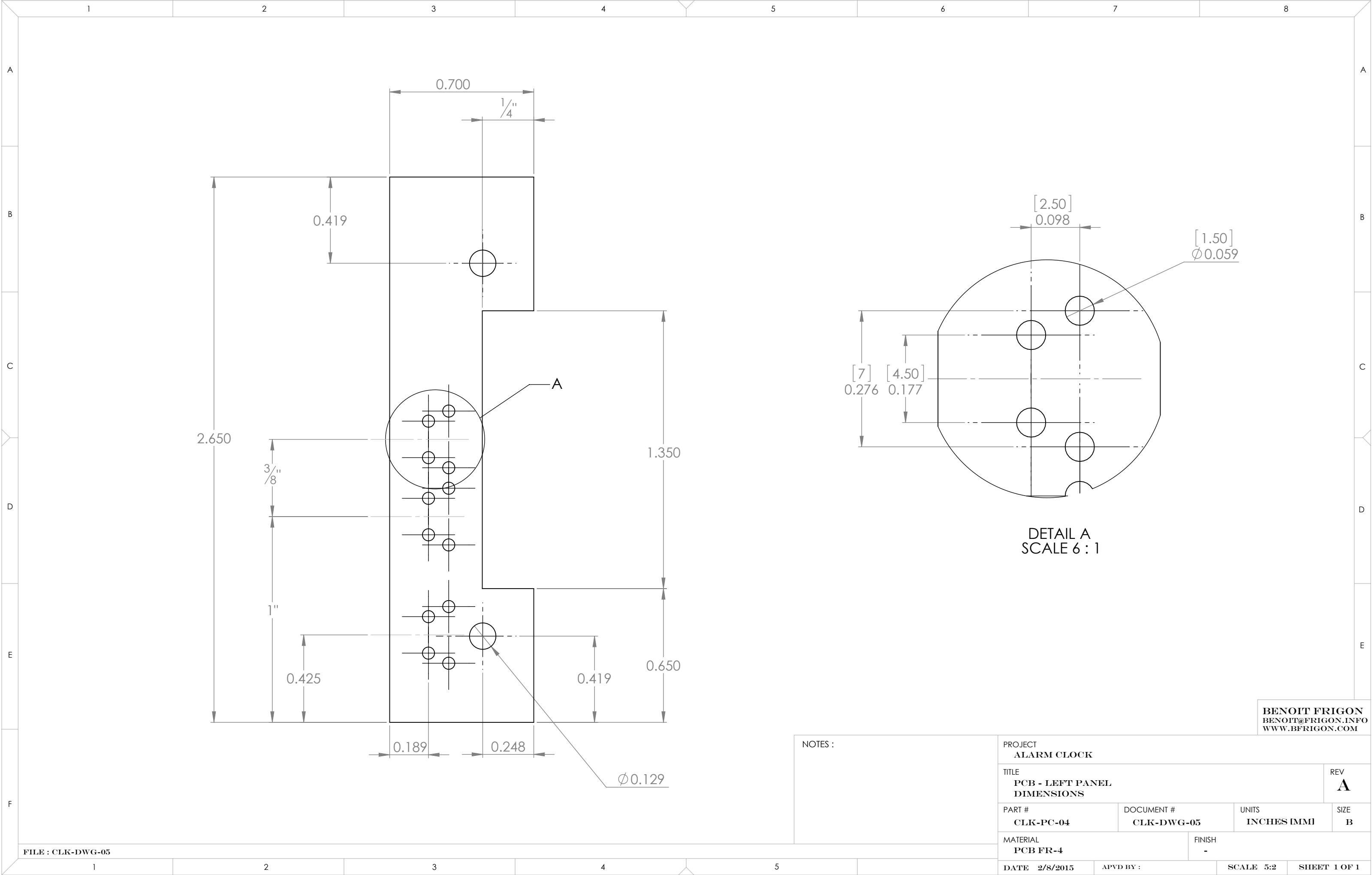


BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

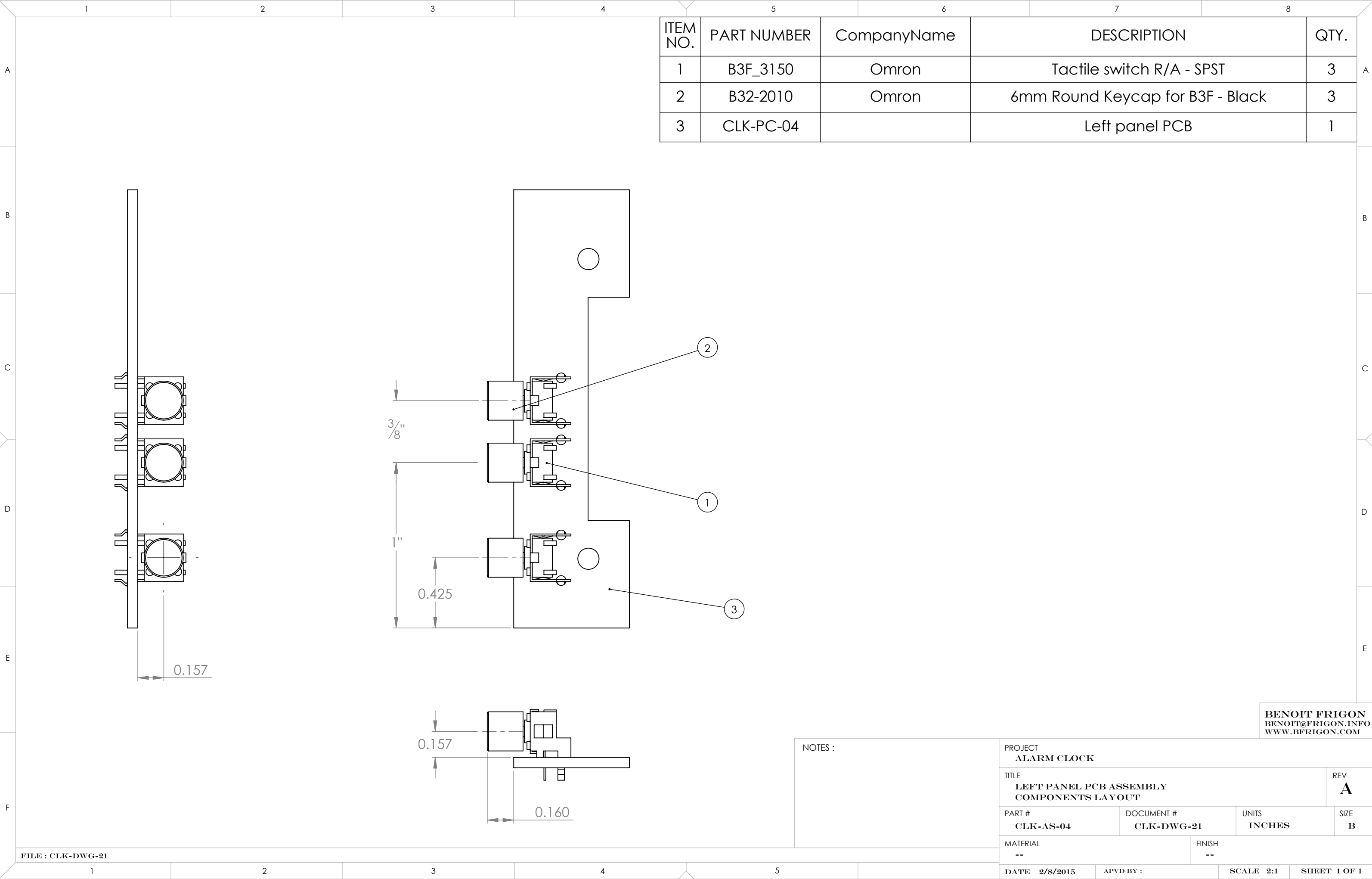
NOTES :		PROJECT ALARM CLOCK					
		TITLE MOTIHERBOARD DIMENSIONS					REV A
		PART # CLK-PC-03		DOCUMENT # CLK-DWG-03		UNITS INCHES	SIZE B
		MATERIAL PCB FR-4			FINISH -		
		DATE 2/8/2015		APVD BY :		SCALE 3:2	SHEET 1 OF 1

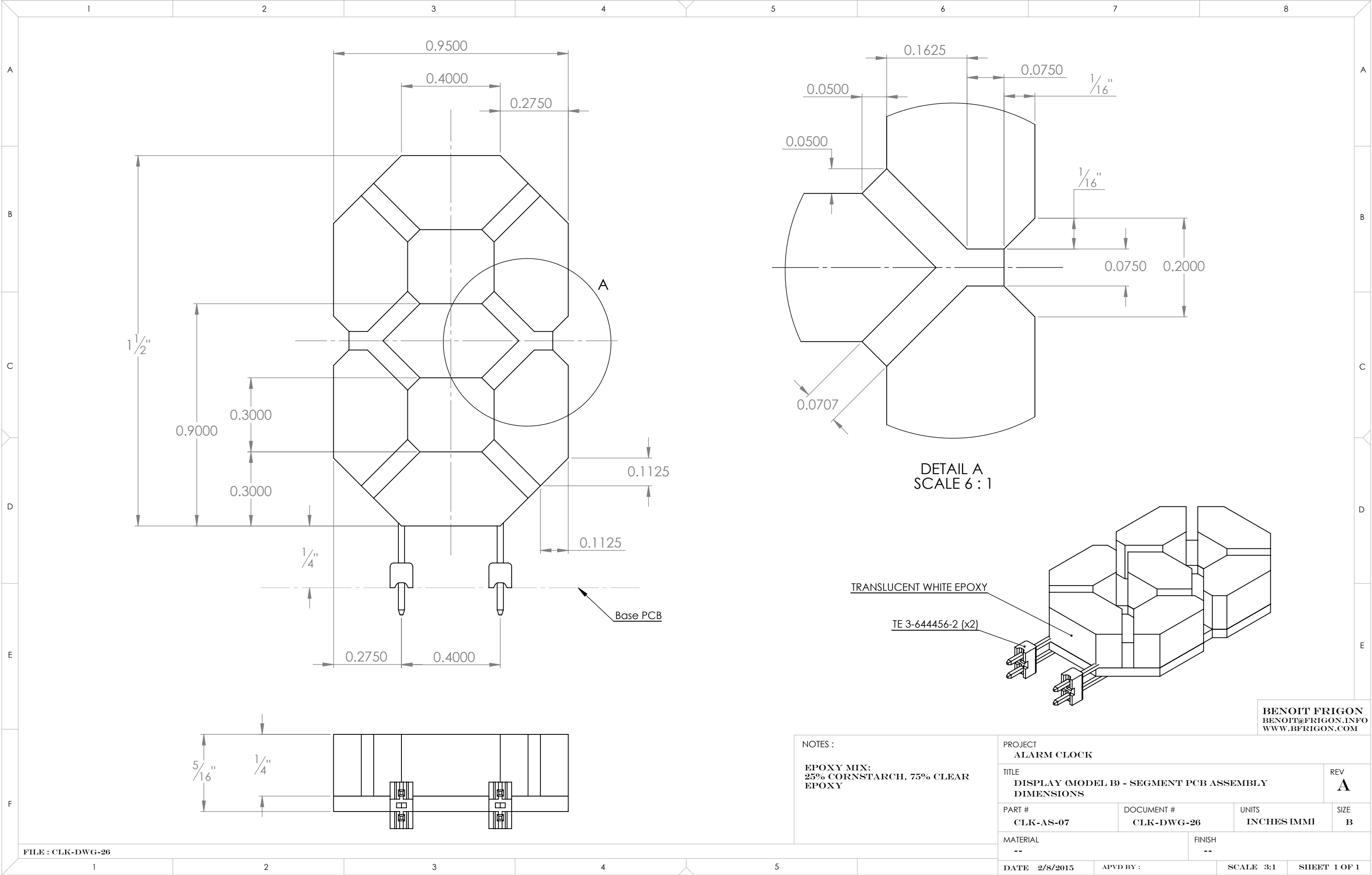


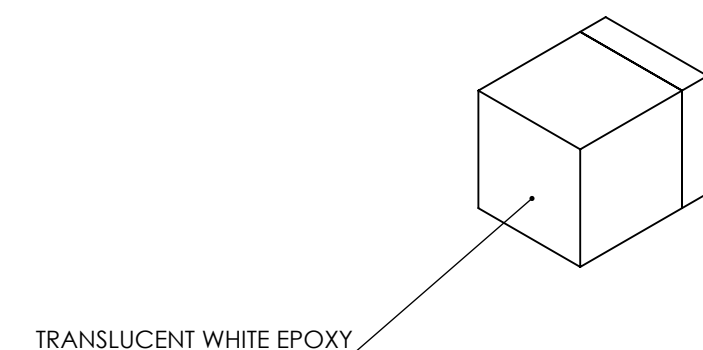
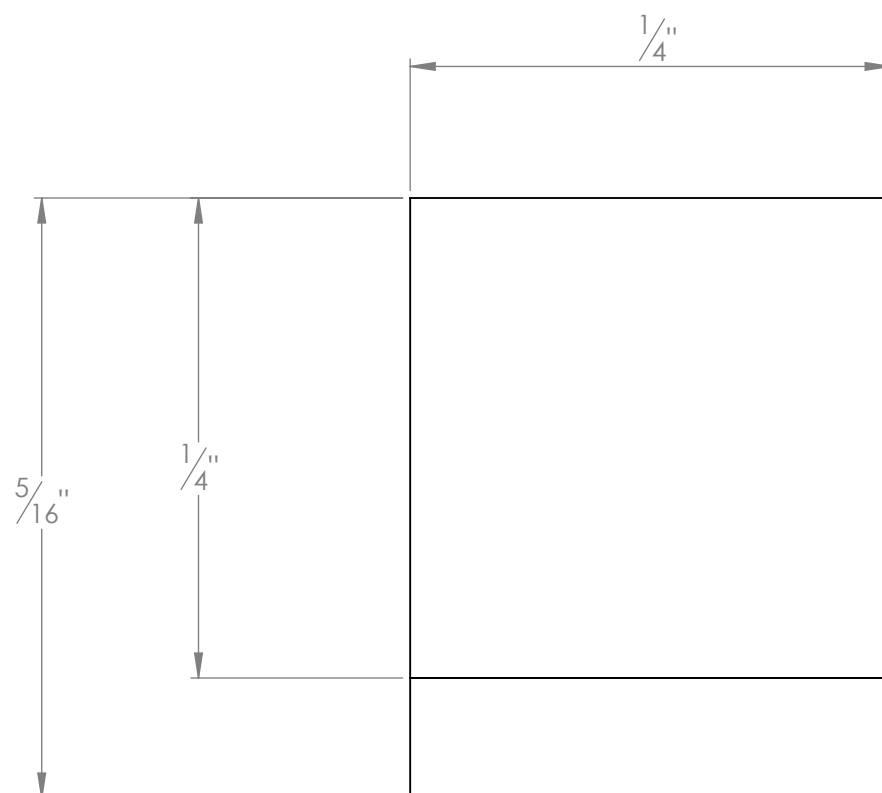
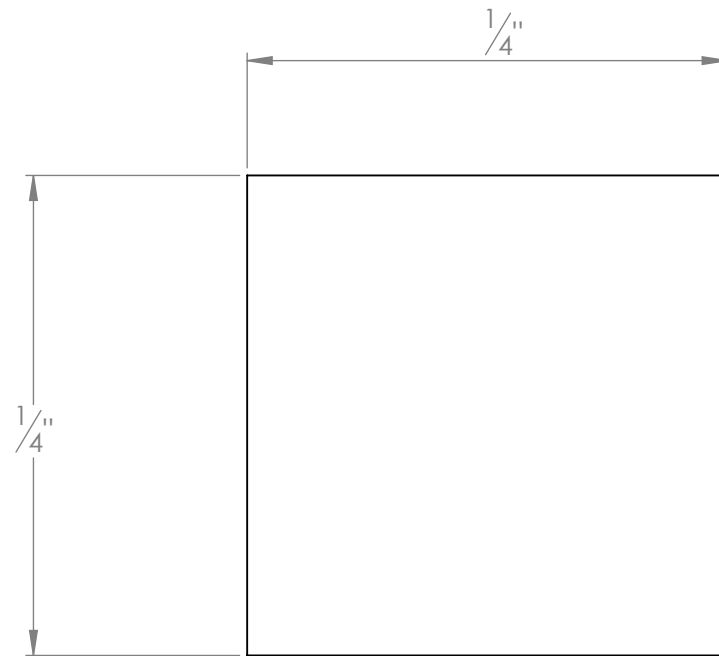




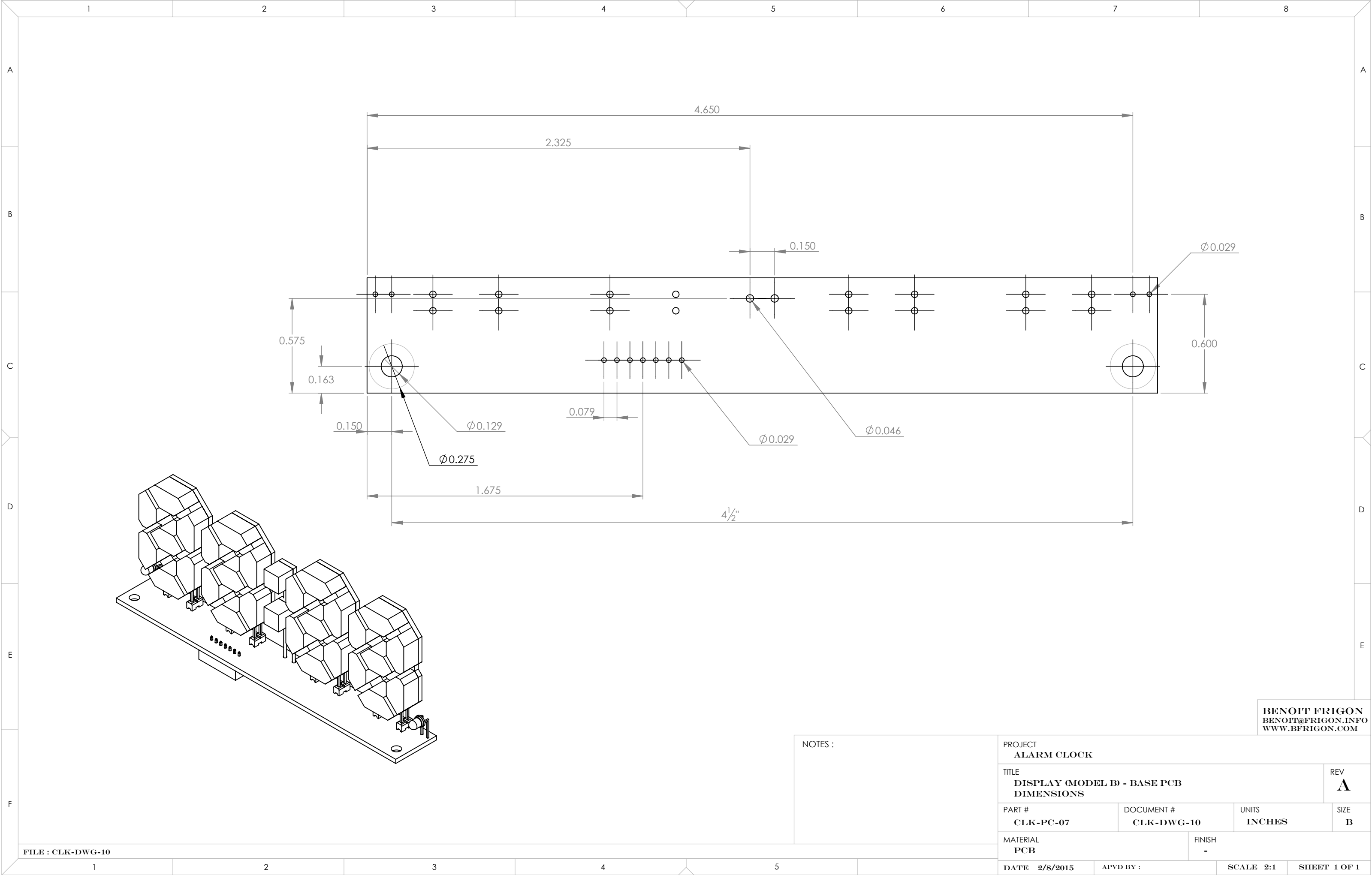
BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

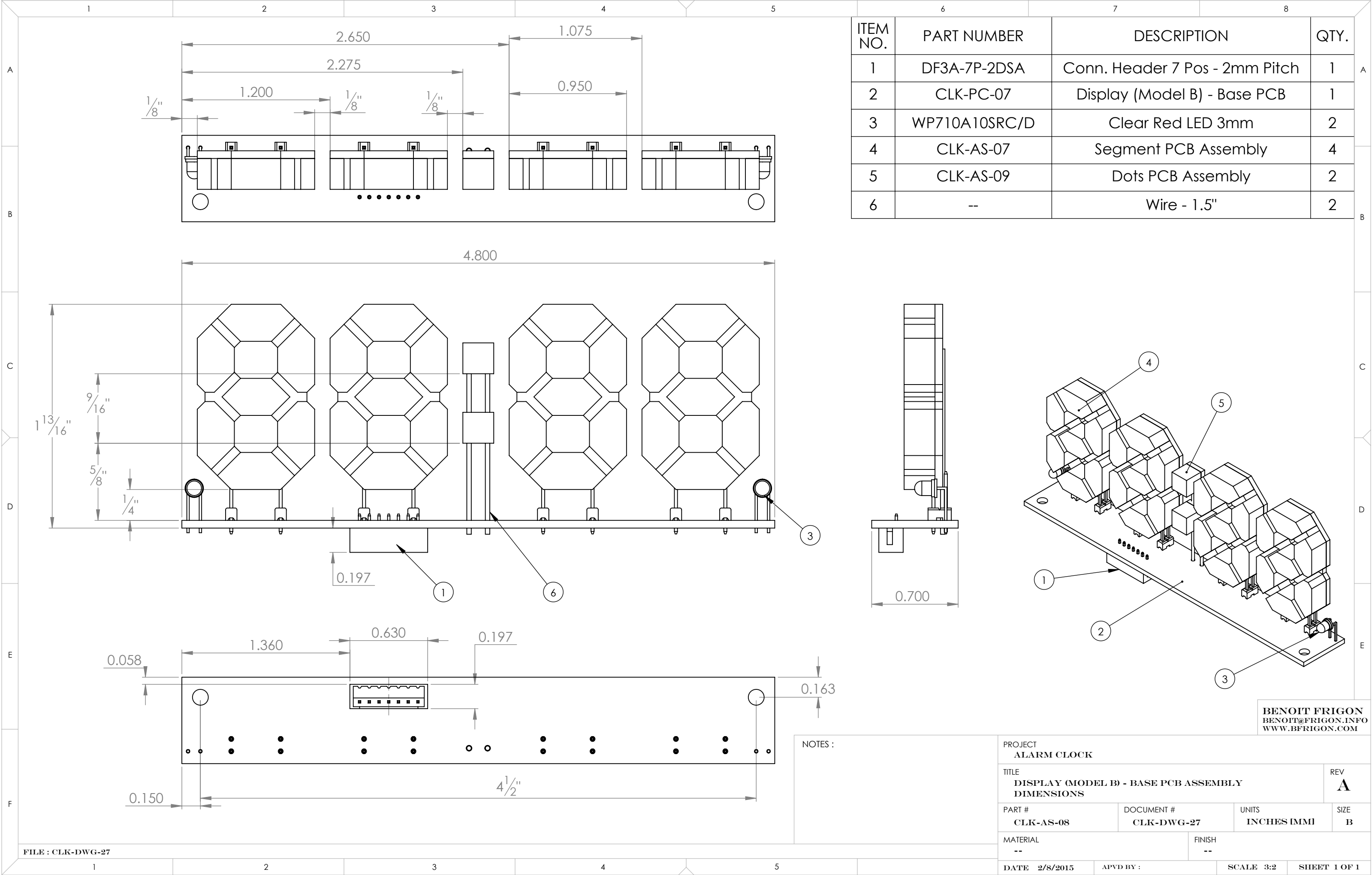


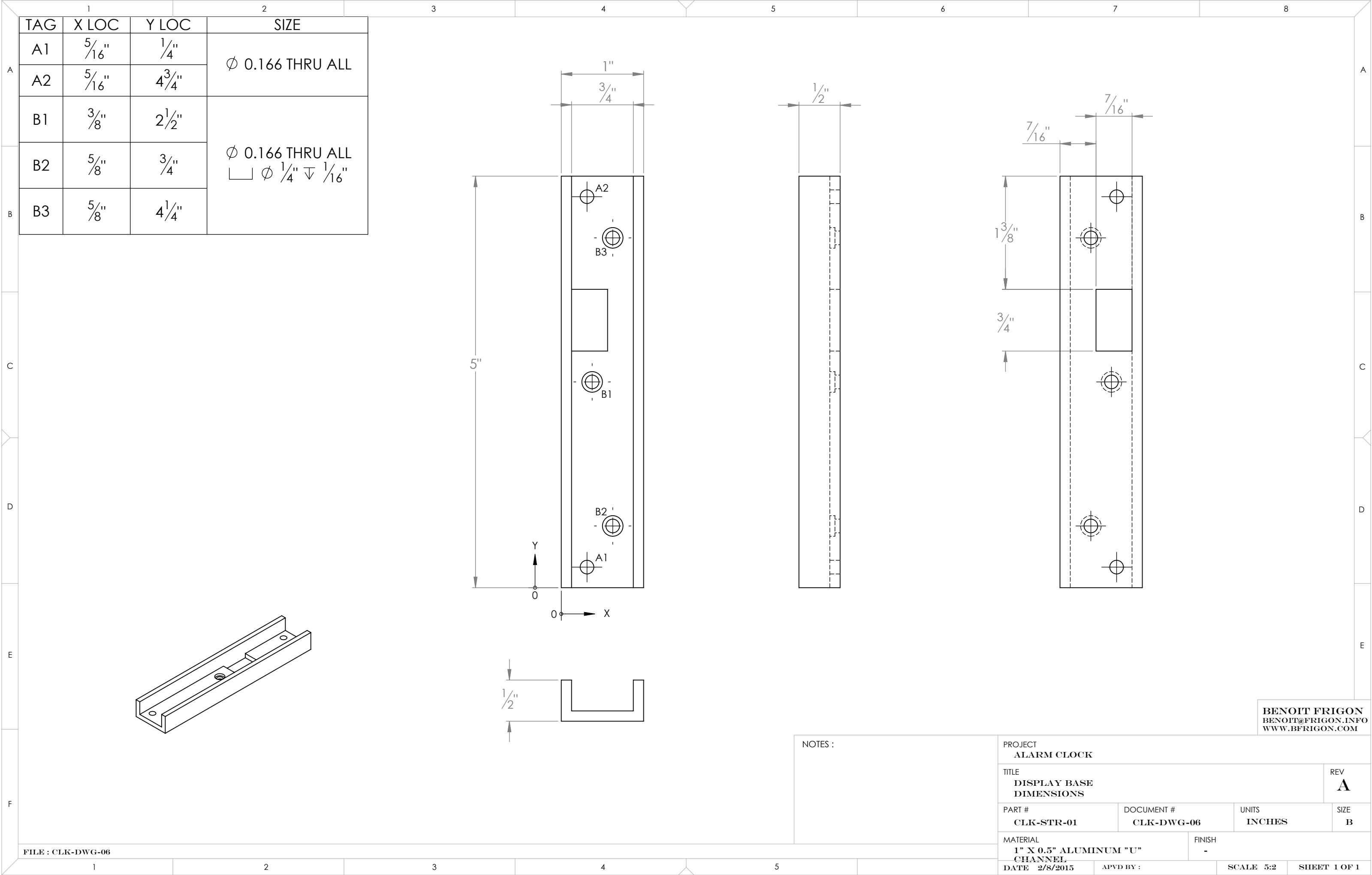




NOTES : EPOXY MIX: 25% CORNSTARCH, 75% CLEAR EPOXY		PROJECT ALARM CLOCK						
		TITLE DISPLAY (MODEL B) - DOTS PCB ASSEMBLY DIMENSIONS						REV A
		PART # CLK-AS-09		DOCUMENT # CLK-DWG-29		UNITS INCHES (MM)		SIZE B
		MATERIAL --				FINISH --		
		DATE 2/8/2015		APVD BY :		SCALE 3:1	SHEET 1 OF 1	



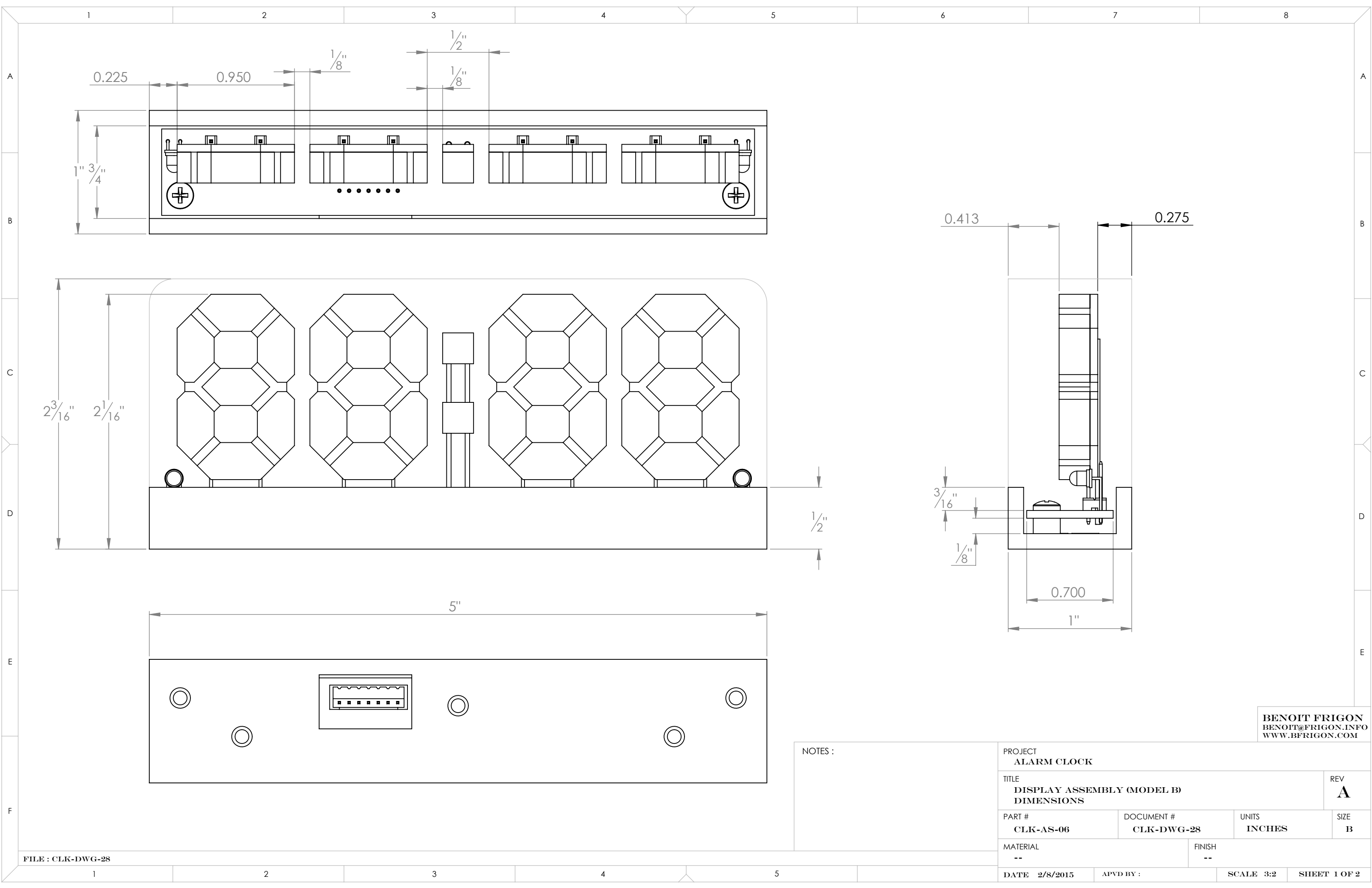


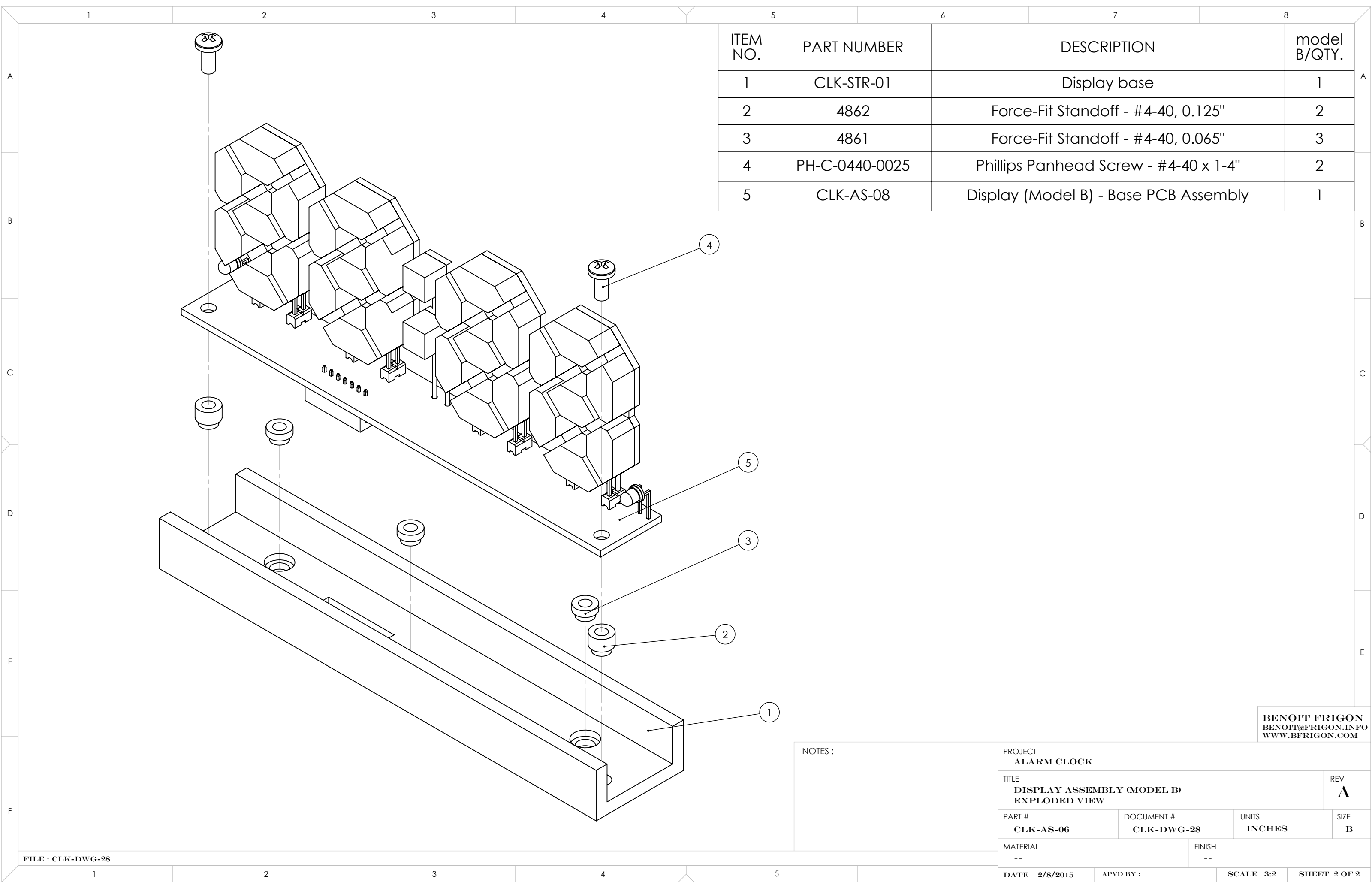


BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :

PROJECT ALARM CLOCK			
TITLE DISPLAY BASE DIMENSIONS			REV A
PART # CLK-STR-01	DOCUMENT # CLK-DWG-06	UNITS INCHES	SIZE B
MATERIAL 1" X 0.5" ALUMINUM "U" CHANNEL		FINISH -	
DATE 2/8/2015	APVD BY :	SCALE 5:2	SHEET 1 OF 1



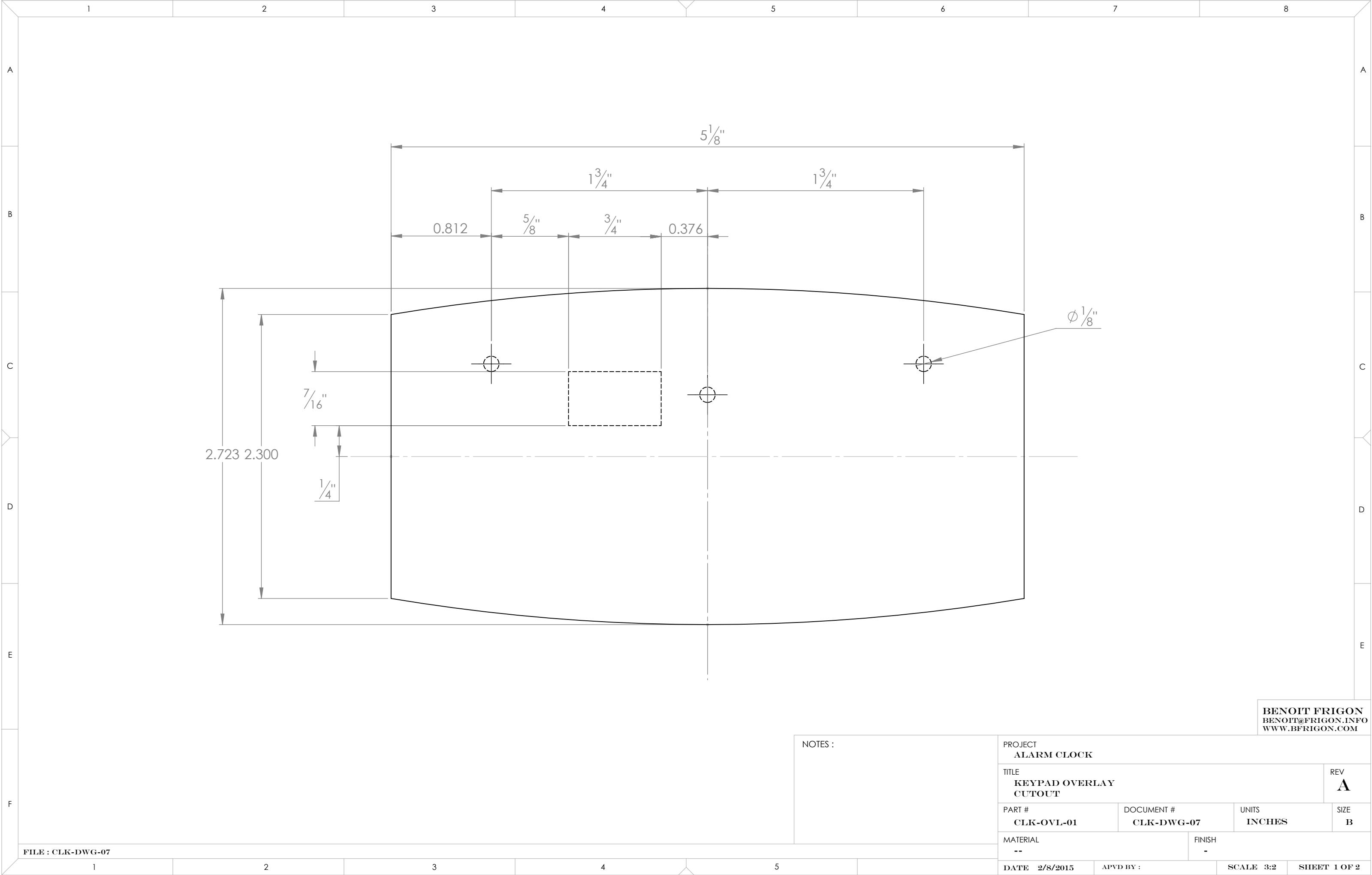


ITEM NO.	PART NUMBER	DESCRIPTION	model B/QTY.
1	CLK-STR-01	Display base	1
2	4862	Force-Fit Standoff - #4-40, 0.125"	2
3	4861	Force-Fit Standoff - #4-40, 0.065"	3
4	PH-C-0440-0025	Phillips Panhead Screw - #4-40 x 1-4"	2
5	CLK-AS-08	Display (Model B) - Base PCB Assembly	1

BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :

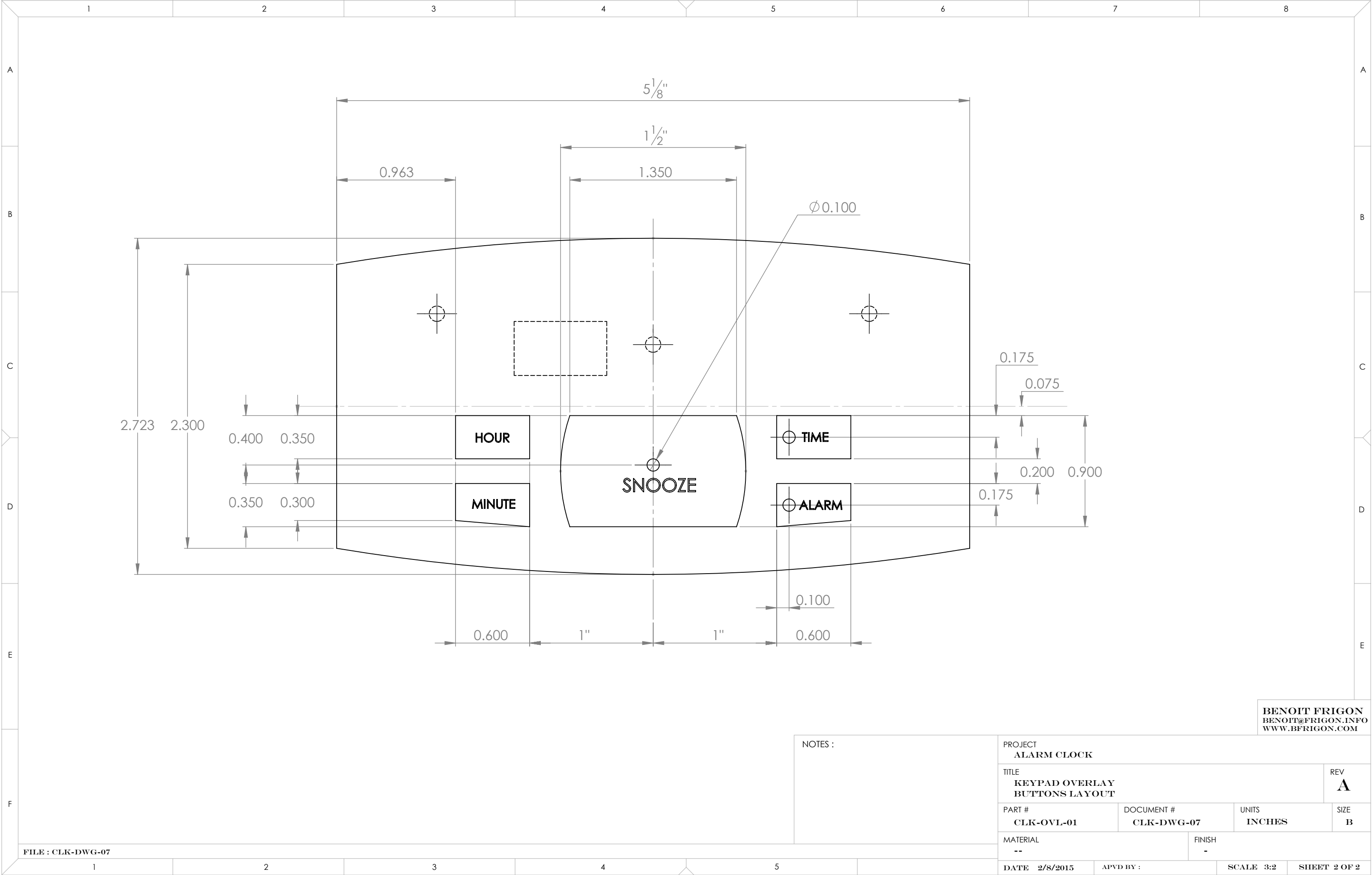
PROJECT ALARM CLOCK			
TITLE DISPLAY ASSEMBLY (MODEL B) EXPLODED VIEW			REV A
PART # CLK-AS-06	DOCUMENT # CLK-DWG-28	UNITS INCHES	SIZE B
MATERIAL --		FINISH --	
DATE 2/8/2015	APVD BY :	SCALE 3:2	SHEET 2 OF 2



BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :

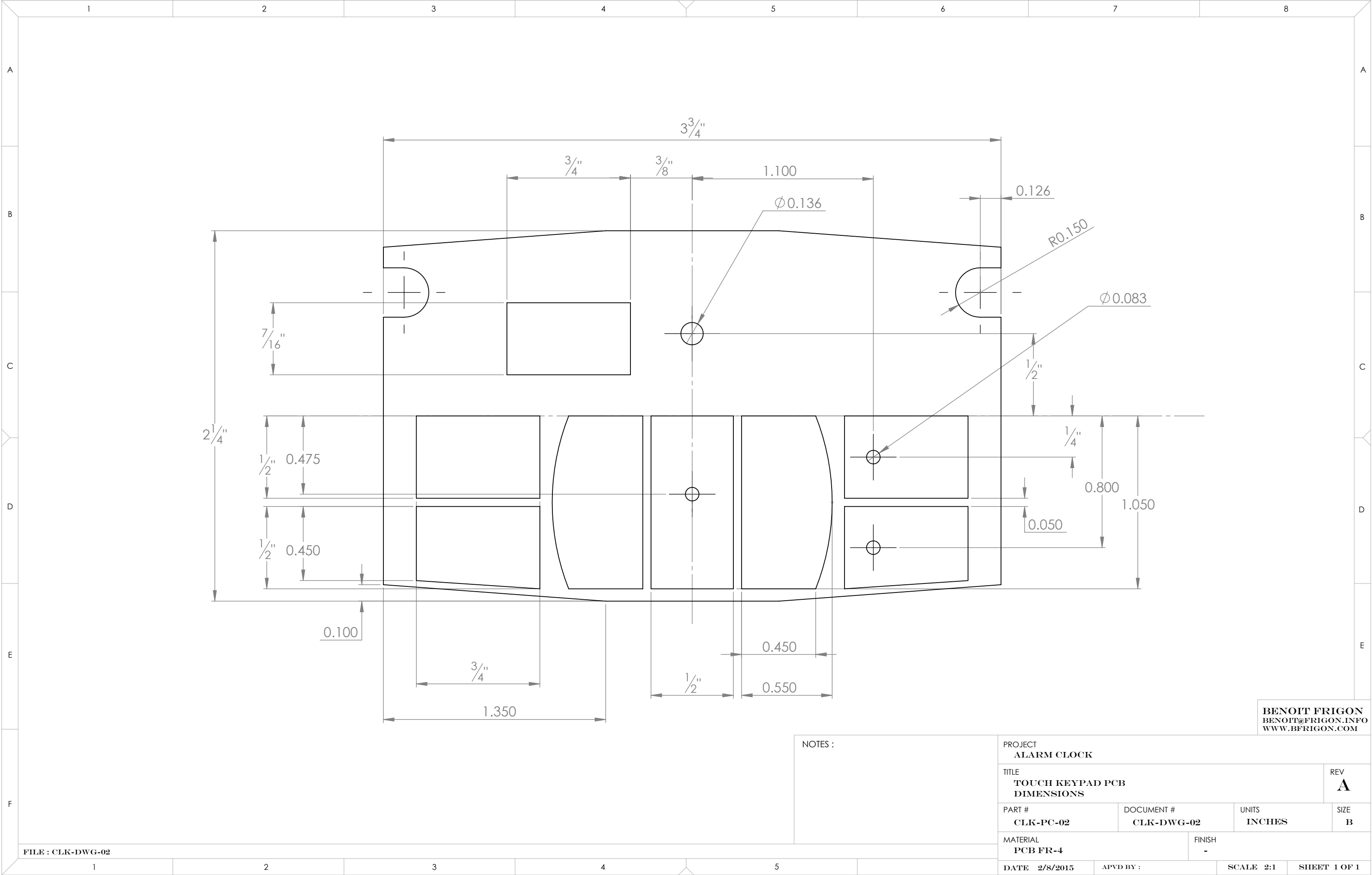
PROJECT ALARM CLOCK			
TITLE KEYPAD OVERLAY CUTOUT			REV A
PART # CLK-OVL-01	DOCUMENT # CLK-DWG-07	UNITS INCHES	SIZE B
MATERIAL --		FINISH -	
DATE 2/8/2015	APVD BY :	SCALE 3:2	SHEET 1 OF 2



BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :

PROJECT ALARM CLOCK			
TITLE KEYPAD OVERLAY BUTTONS LAYOUT			REV A
PART # CLK-OVL-01	DOCUMENT # CLK-DWG-07	UNITS INCHES	SIZE B
MATERIAL --		FINISH -	
DATE 2/8/2015	APVD BY :	SCALE 3:2	SHEET 2 OF 2



BENOIT FRIGON
BENOIT@FRIGON.INFO
WWW.BFRIGON.COM

NOTES :

PROJECT ALARM CLOCK			
TITLE TOUCH KEYPAD PCB DIMENSIONS			REV A
PART # CLK-PC-02	DOCUMENT # CLK-DWG-02	UNITS INCHES	SIZE B
MATERIAL PCB FR-4		FINISH -	
DATE 2/8/2015	APVD BY :	SCALE 2:1	SHEET 1 OF 1