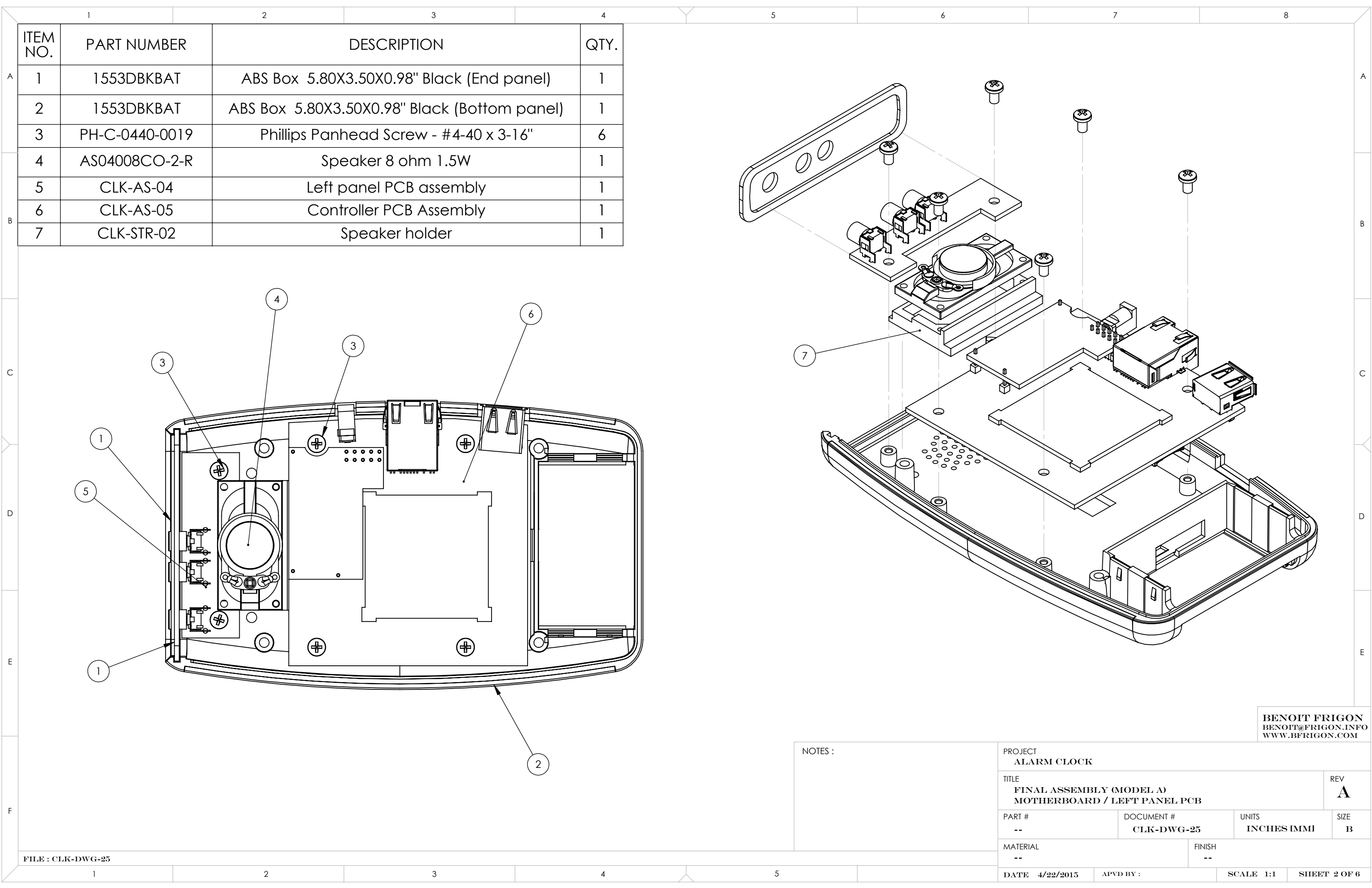
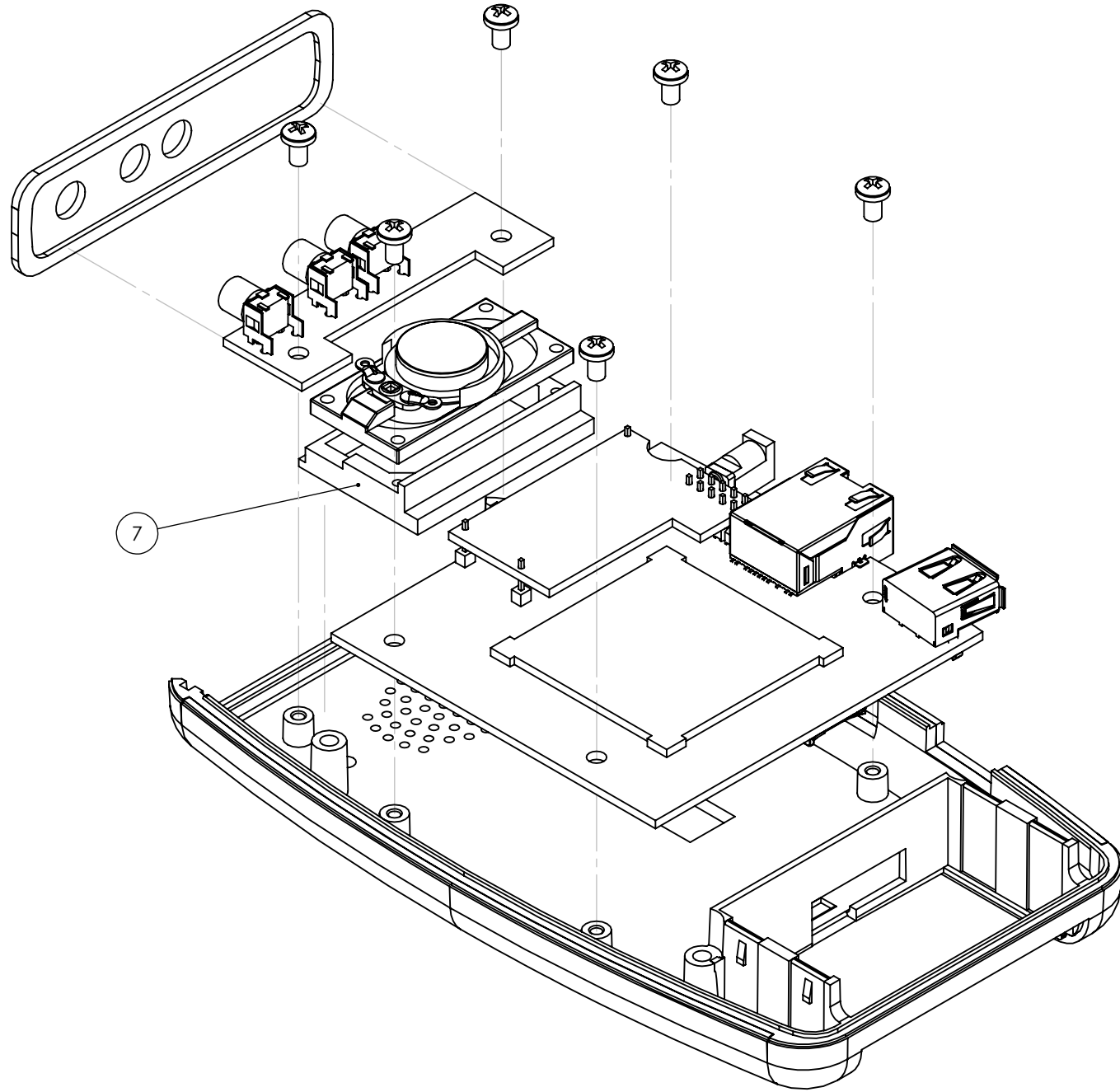
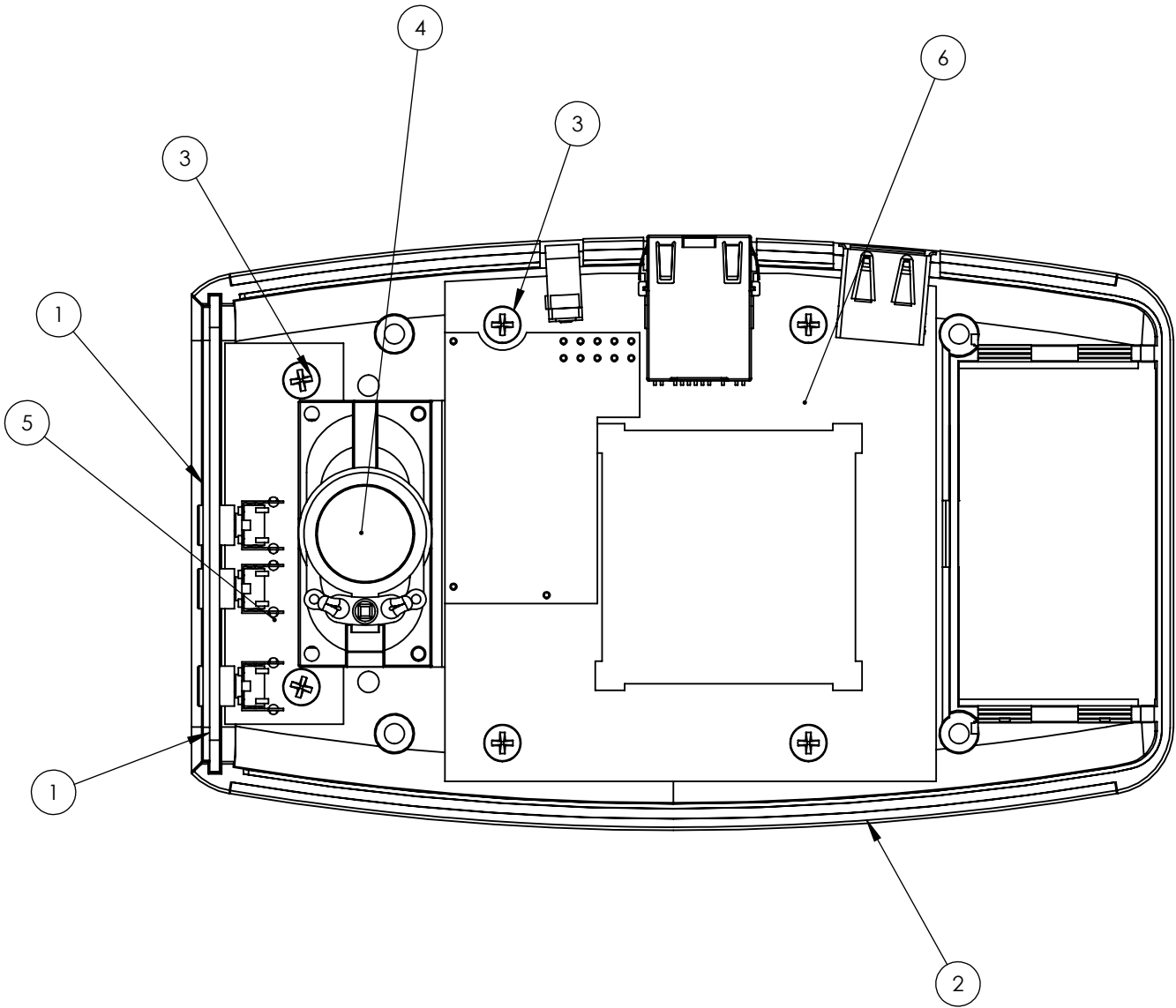


NOTES :

PROJECT ALARM CLOCK				
TITLE FINAL ASSEMBLY (MODEL A) DIMENSIONS				REV A
PART # --	DOCUMENT # CLK-DWG-25		UNITS INCHES [MM]	SIZE B
MATERIAL --			FINISH --	
DATE 4/22/2015	APVD BY :		SCALE 3:4	SHEET 1 OF 6



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (End panel)	1
2	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (Bottom panel)	1
3	PH-C-0440-0019	Phillips Panhead Screw - #4-40 x 3-16"	6
4	AS04008CO-2-R	Speaker 8 ohm 1.5W	1
5	CLK-AS-04	Left panel PCB assembly	1
6	CLK-AS-05	Controller PCB Assembly	1
7	CLK-STR-02	Speaker holder	1



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NOTES :

PROJECT  
ALARM CLOCK

TITLE  
FINAL ASSEMBLY (MODEL A)  
MOTHERBOARD / LEFT PANEL PCB

REV  
A

PART #

--

DOCUMENT #

CLK-DWG-25

UNITS

INCHES IMMI

SIZE

B

MATERIAL

--

FINISH

--

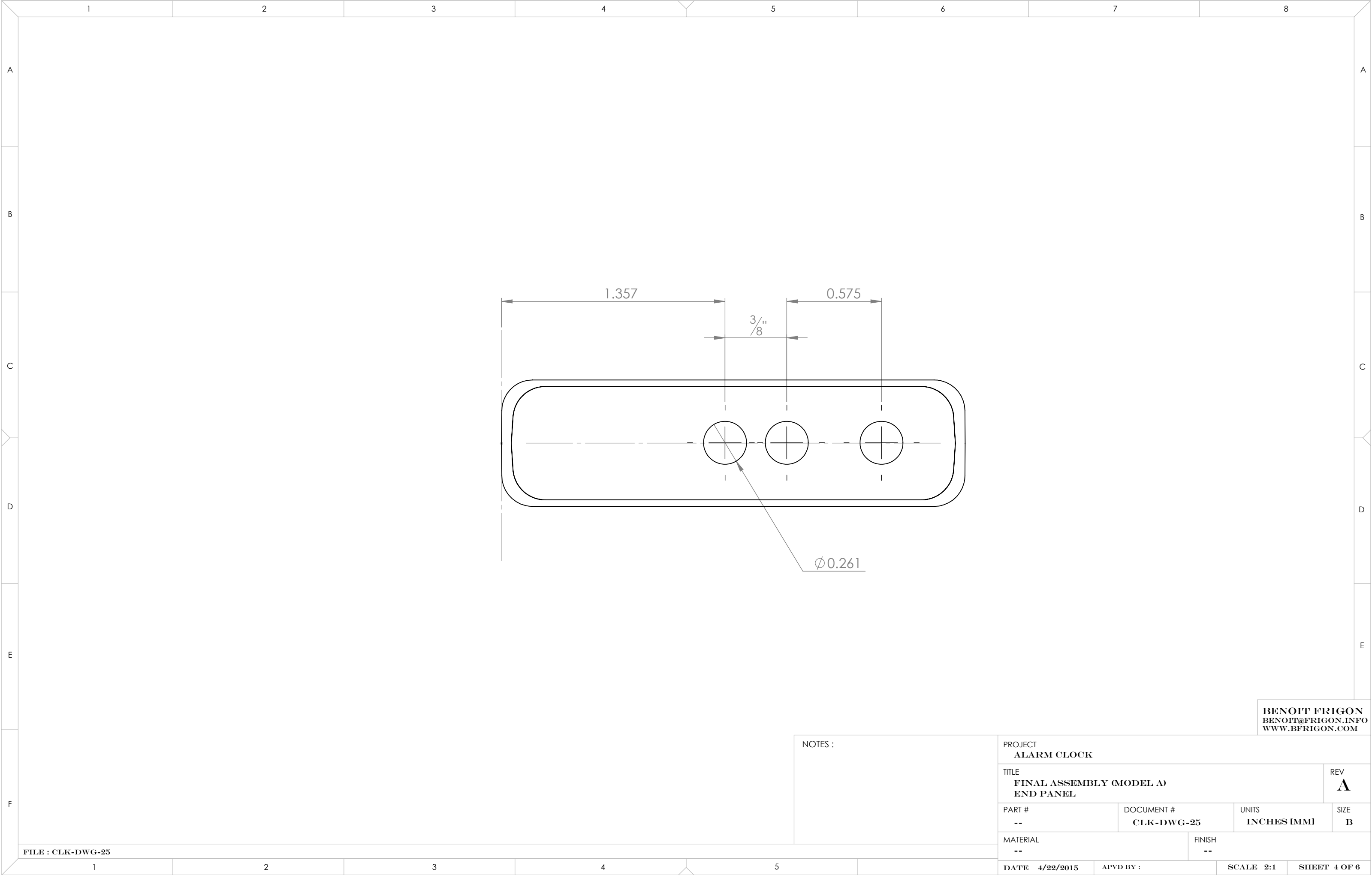
DATE 4/22/2015

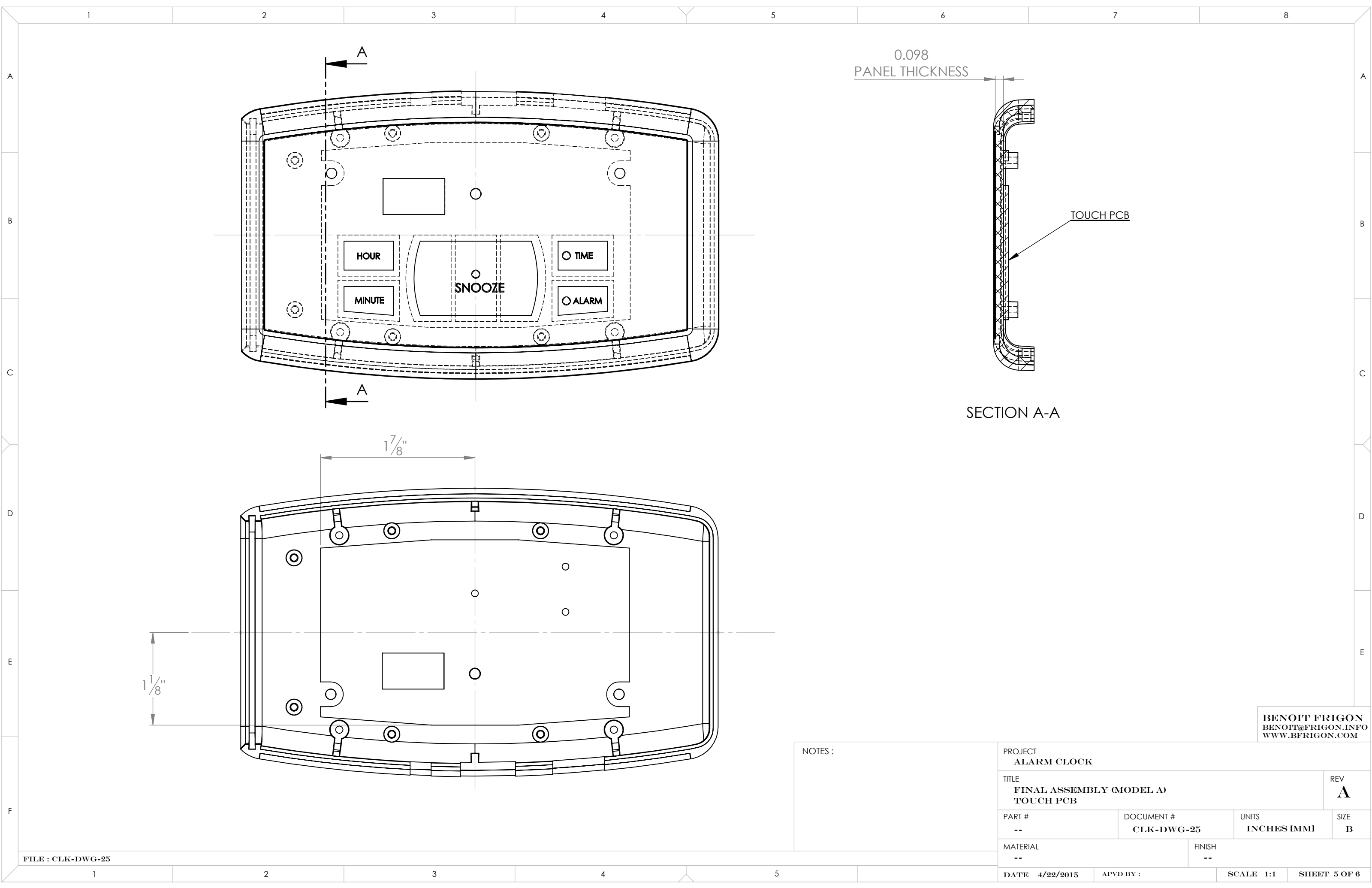
APVD BY :

SCALE 1:1

SHEET 2 OF 6



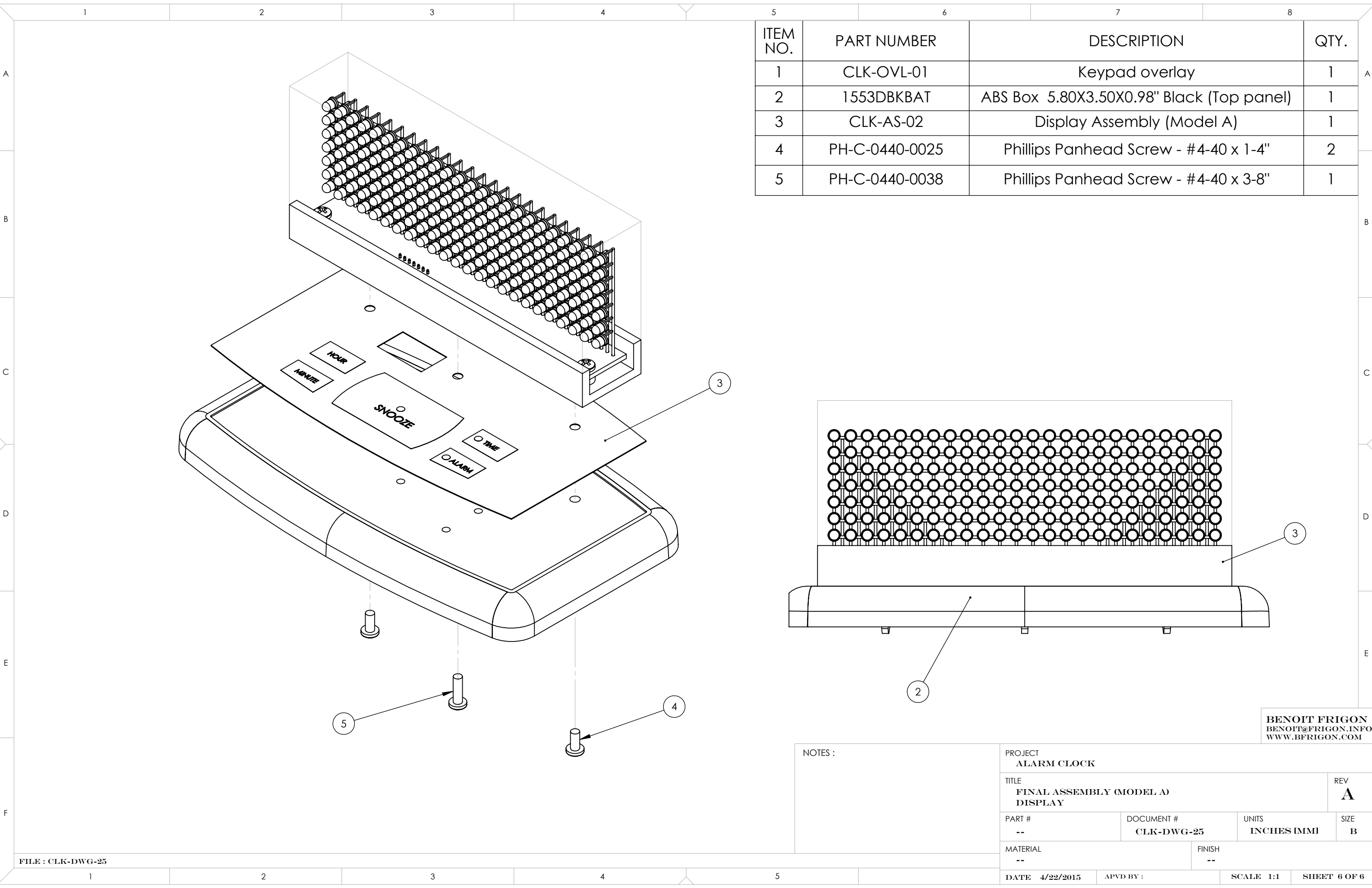




NOTES :

PROJECT ALARM CLOCK			
TITLE FINAL ASSEMBLY (MODEL A) TOUCH PCB			REV A
PART # --	DOCUMENT # CLK-DWG-25	UNITS INCHES IMMI	SIZE B
MATERIAL --		FINISH --	
DATE 4/22/2015	APVD BY :	SCALE 1:1	SHEET 5 OF 6

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The diagram illustrates the assembly of an alarm clock. The main components are shown in an exploded view:

- 1**: Keypad overlay with buttons for HOUR, MINUTE, SNOOZE, TIME, and ALARM.
- 2**: ABS Box (5.80X3.50X0.98" Black) which houses the display assembly.
- 3**: Display Assembly (Model A) featuring a 16x8 LED matrix.
- 4**: Phillips Panhead Screw - #4-40 x 1-4" used to secure the keypad overlay.
- 5**: Phillips Panhead Screw - #4-40 x 3-8" used to secure the ABS box to the base unit.

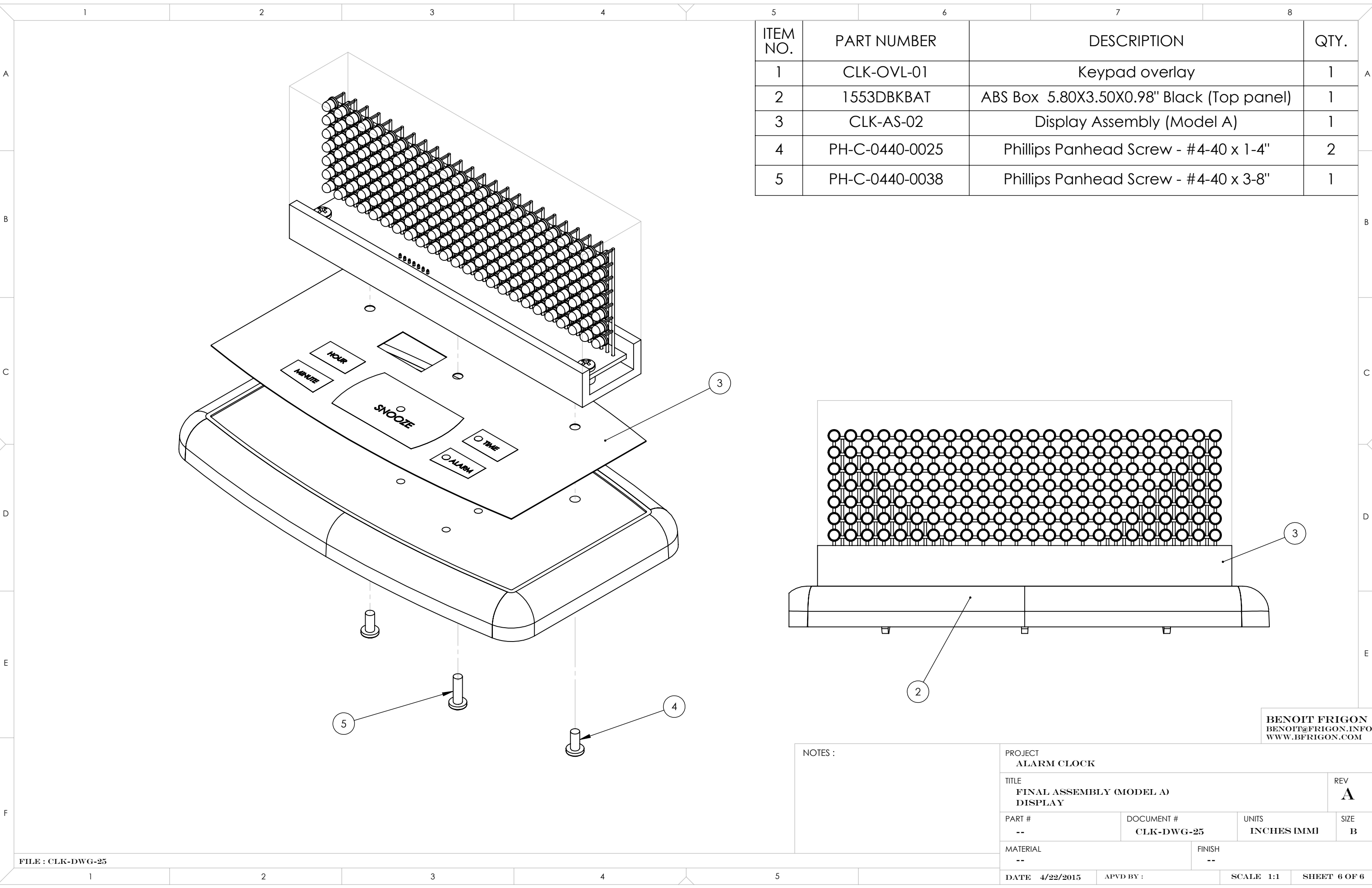
The base unit is shown with a curved front and a flat back. The keypad overlay is positioned on top of the ABS box, and the display assembly is mounted on the back of the ABS box. The screws are shown being inserted into the base unit to secure the components.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CLK-OVL-01	Keypad overlay	1
2	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (Top panel)	1
3	CLK-AS-02	Display Assembly (Model A)	1
4	PH-C-0440-0025	Phillips Panhead Screw - #4-40 x 1-4"	2
5	PH-C-0440-0038	Phillips Panhead Screw - #4-40 x 3-8"	1

This view shows the top of the ABS box and the display assembly. The display assembly is mounted on the back of the ABS box. Callout 2 points to the ABS box, and callout 3 points to the display assembly.

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NOTES :		PROJECT ALARM CLOCK			
		TITLE FINAL ASSEMBLY (MODEL A) DISPLAY			
		PART # --	DOCUMENT # CLK-DWG-25	UNITS INCHES IMMI	REV A
		MATERIAL --	FINISH --		
DATE 4/22/2015		APVD BY :		SCALE 1:1	SHEET 6 OF 6



Exploded view diagram of an alarm clock assembly. The diagram shows the following components and their assembly sequence:

- Item 1:** Keypad overlay (CLK-OVL-01)
- Item 2:** ABS Box 5.80X3.50X0.98" Black (Top panel) (1553DBKBAT)
- Item 3:** Display Assembly (Model A) (CLK-AS-02)
- Item 4:** Phillips Panhead Screw - #4-40 x 1-4" (PH-C-0440-0025)
- Item 5:** Phillips Panhead Screw - #4-40 x 3-8" (PH-C-0440-0038)

The assembly process involves mounting the keypad overlay (1) onto the ABS box (2) using screws (4). The display assembly (3) is then mounted onto the keypad overlay (1) using screws (5). The final assembly is shown in the bottom right view.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CLK-OVL-01	Keypad overlay	1
2	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (Top panel)	1
3	CLK-AS-02	Display Assembly (Model A)	1
4	PH-C-0440-0025	Phillips Panhead Screw - #4-40 x 1-4"	2
5	PH-C-0440-0038	Phillips Panhead Screw - #4-40 x 3-8"	1

NOTES :

PROJECT: ALARM CLOCK

TITLE: FINAL ASSEMBLY (MODEL A) DISPLAY

PART #: --

DOCUMENT #: CLK-DWG-25

UNITS: INCHES IMMI

SCALE: 1:1

DATE: 4/22/2015

APVD BY:

REVISION: A

SIZE: B

FINISH: --

FILE : CLK-DWG-25

DATE: 4/22/2015

APVD BY:

SCALE: 1:1

SHEET 6 OF 6

Exploded view diagram of an alarm clock assembly. The diagram shows the following components and their assembly sequence:

- Item 1:** Keypad overlay (CLK-OVL-01)
- Item 2:** ABS Box 5.80X3.50X0.98" Black (Top panel) (1553DBKBAT)
- Item 3:** Display Assembly (Model A) (CLK-AS-02)
- Item 4:** Phillips Panhead Screw - #4-40 x 1-4" (PH-C-0440-0025)
- Item 5:** Phillips Panhead Screw - #4-40 x 3-8" (PH-C-0440-0038)

The assembly process involves mounting the keypad overlay (1) onto the ABS box (2) using screws (4). The display assembly (3) is then mounted onto the keypad overlay (1) using screws (5). The final assembly is shown in the bottom right view.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CLK-OVL-01	Keypad overlay	1
2	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (Top panel)	1
3	CLK-AS-02	Display Assembly (Model A)	1
4	PH-C-0440-0025	Phillips Panhead Screw - #4-40 x 1-4"	2
5	PH-C-0440-0038	Phillips Panhead Screw - #4-40 x 3-8"	1

NOTES :

PROJECT: ALARM CLOCK

TITLE: FINAL ASSEMBLY (MODEL A) DISPLAY

PART #: --

DOCUMENT #: CLK-DWG-25

UNITS: INCHES IMMI

SCALE: 1:1

DATE: 4/22/2015

APVD BY:

REVISION: A

SIZE: B

FINISH: --

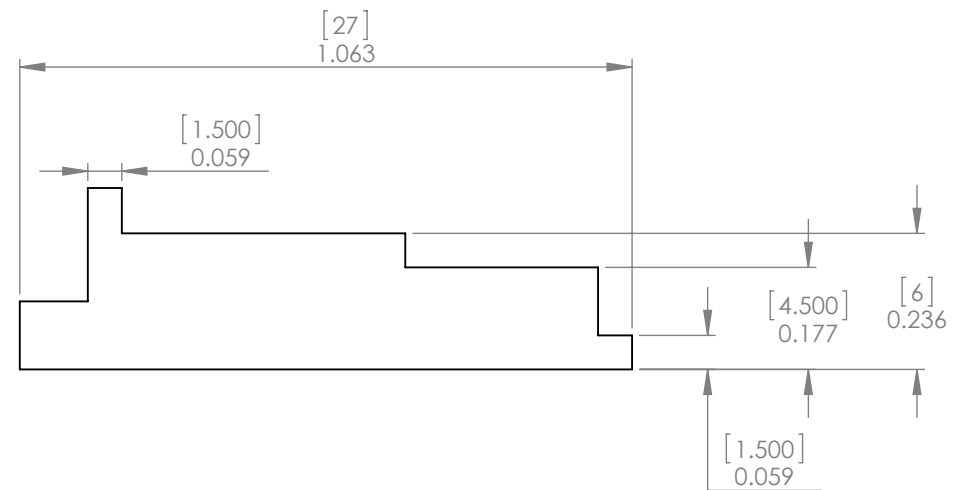
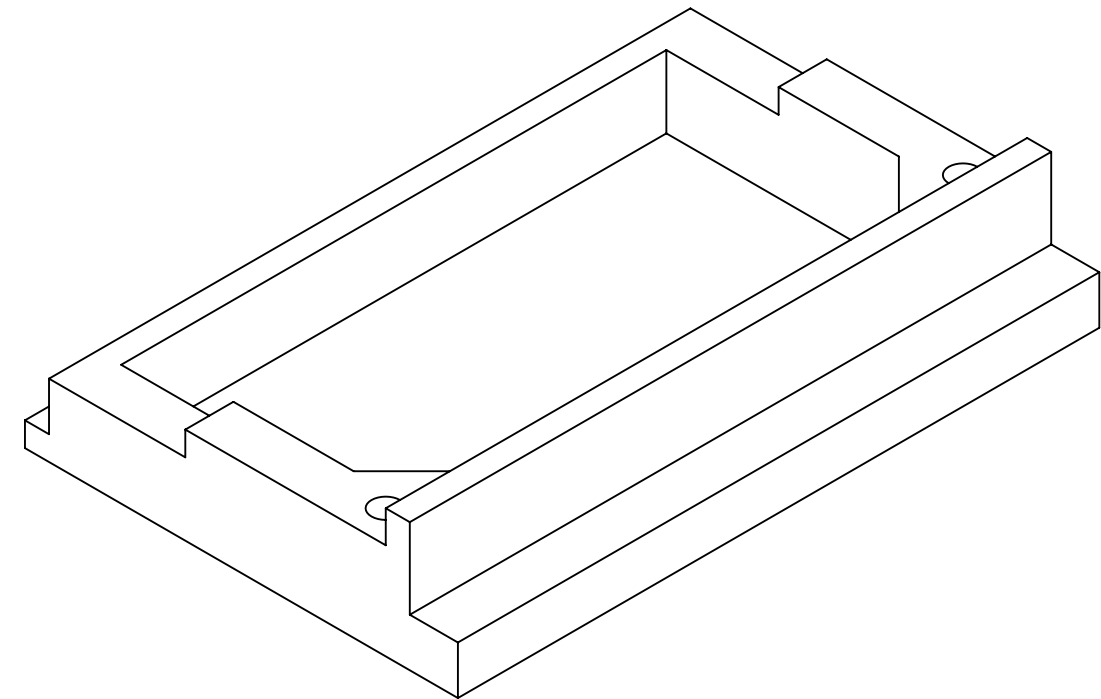
FILE : CLK-DWG-25

DATE: 4/22/2015

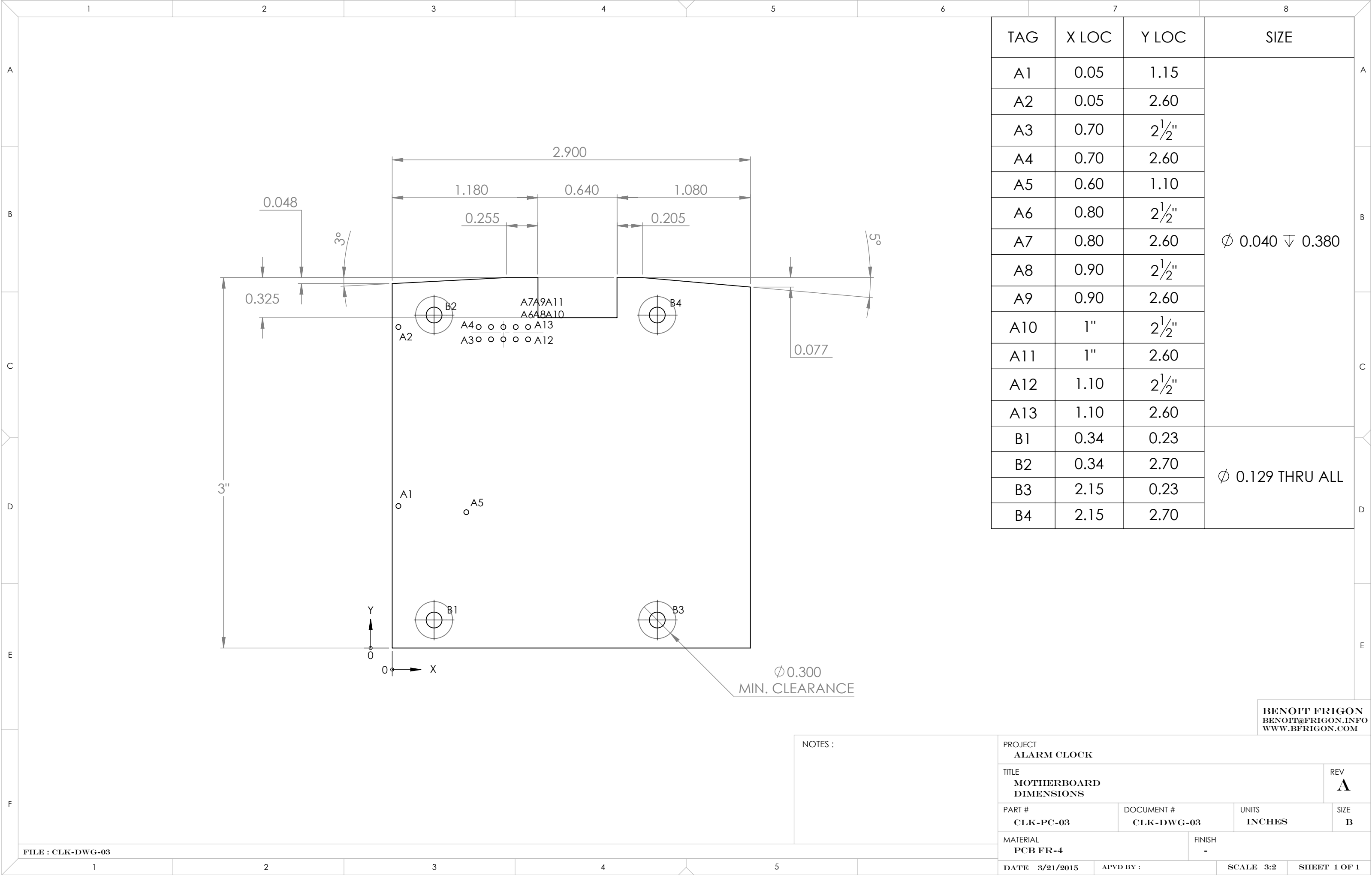
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SCALE: 1:1

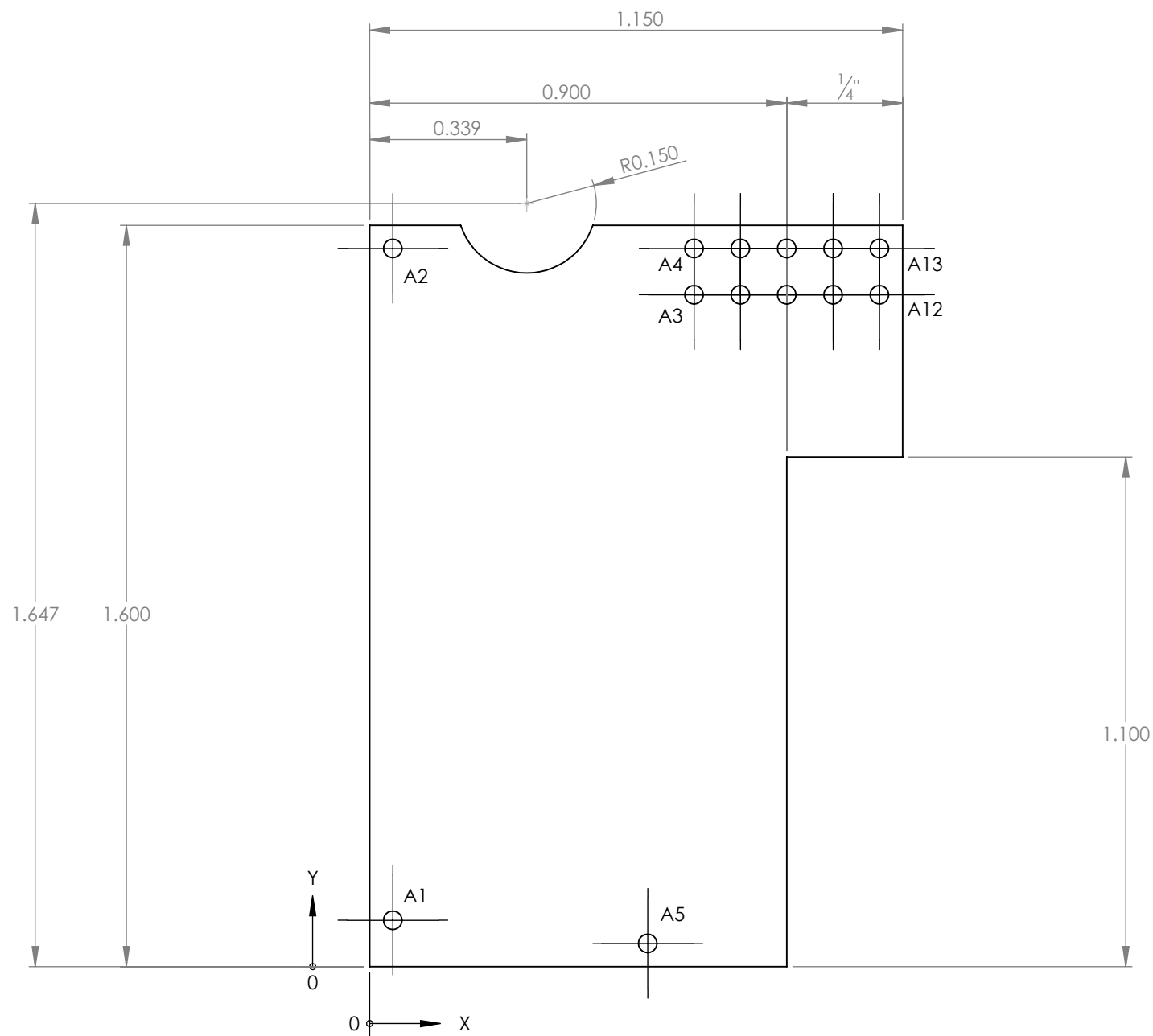
SHEET 6 OF 6



NOTES :  WALL THICKNESS : 1.5MM  EPOXY MIX: 25% CORNSTARCH, 75% CLEAR EPOXY		PROJECT ALARM CLOCK							
		TITLE SPEAKER HOLDER DIMENSIONS					REV A		
		PART # CLK-STR-02		DOCUMENT # CLK-DWG-11		UNITS INCHES [MM]	SIZE B		
		MATERIAL TRANSLUCENT WHITE EPOXY				FINISH -			
		DATE	2/8/2015	APVD BY :		SCALE	3:1	SHEET	1 OF 1

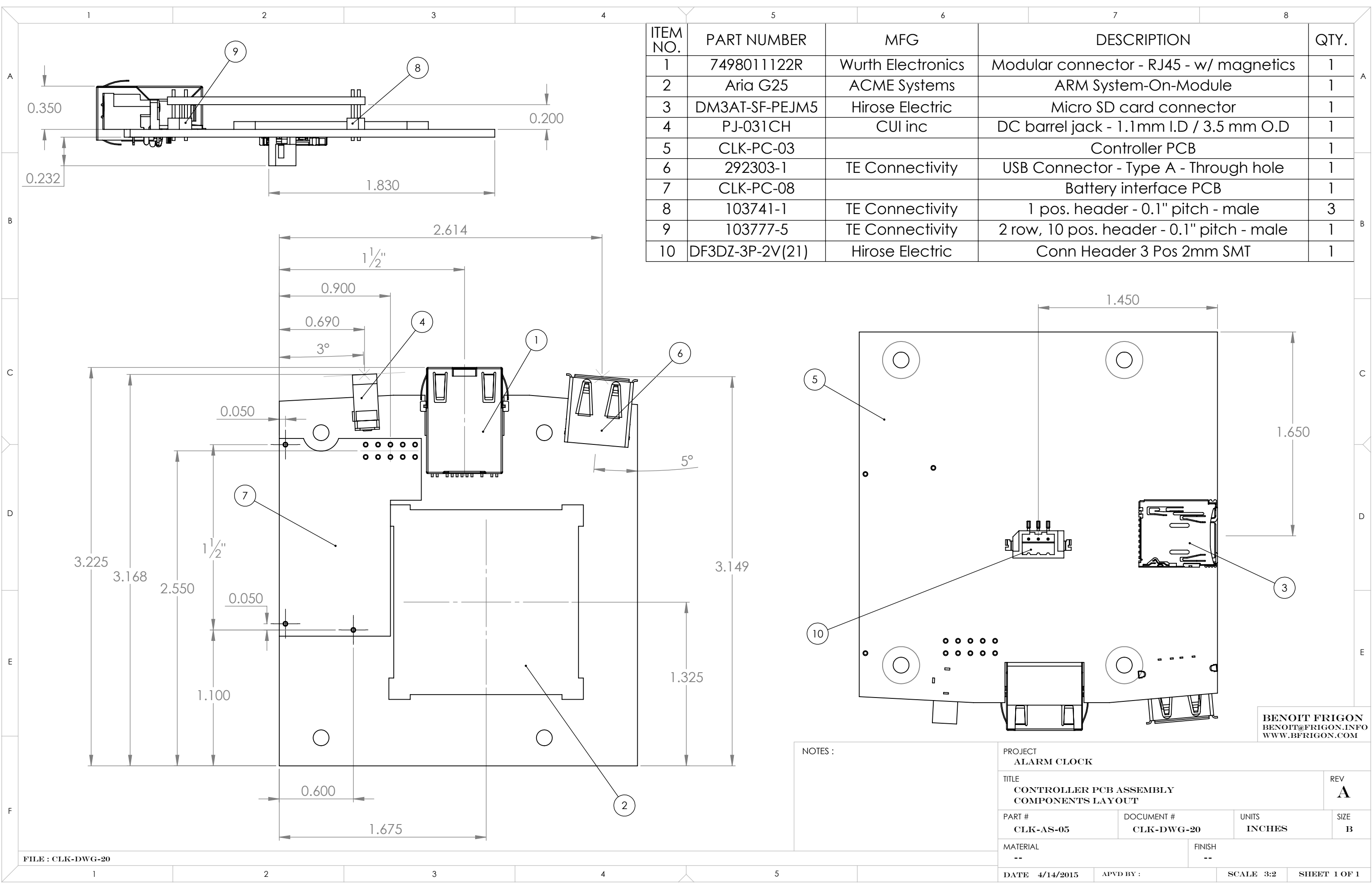






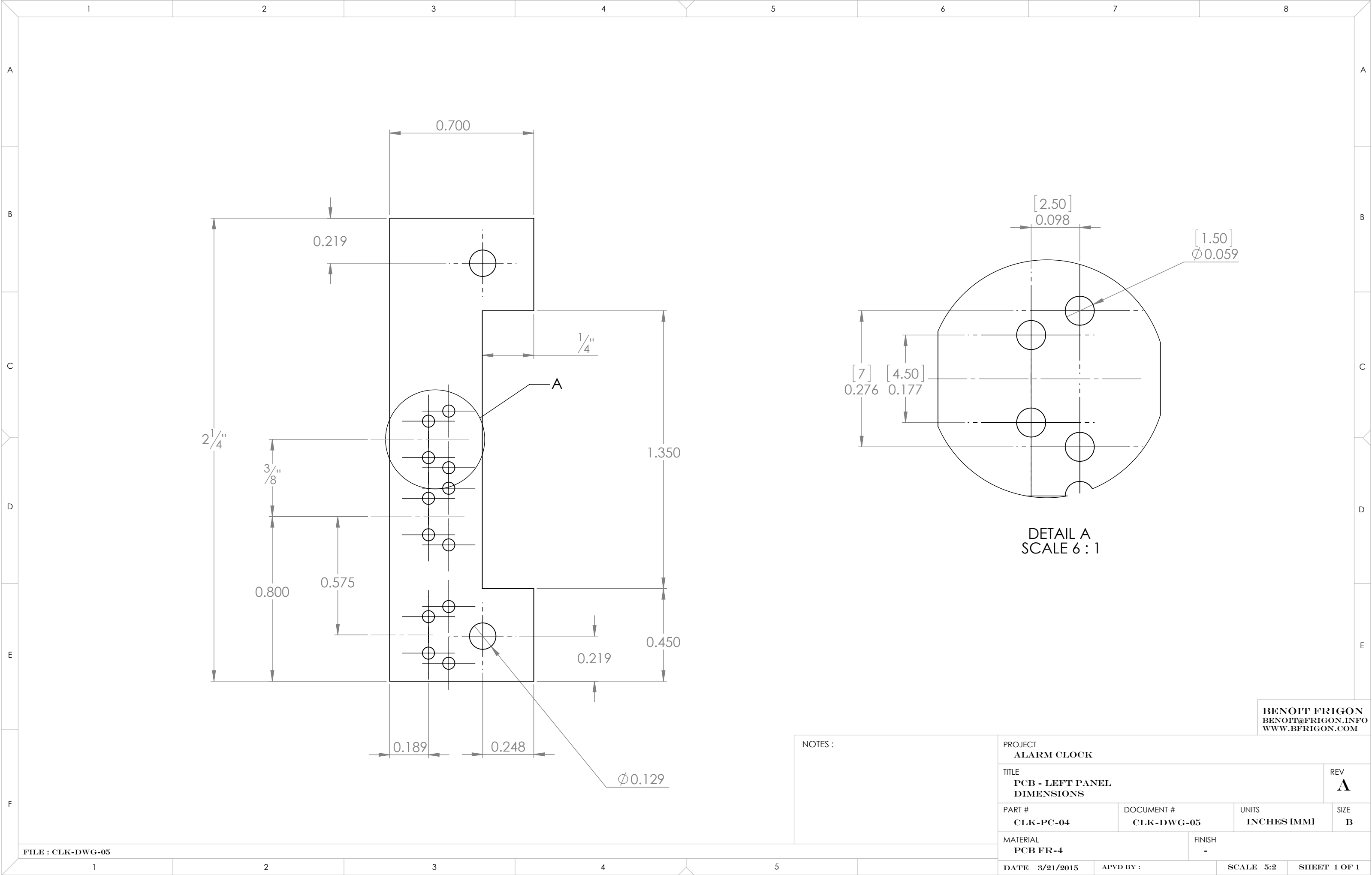
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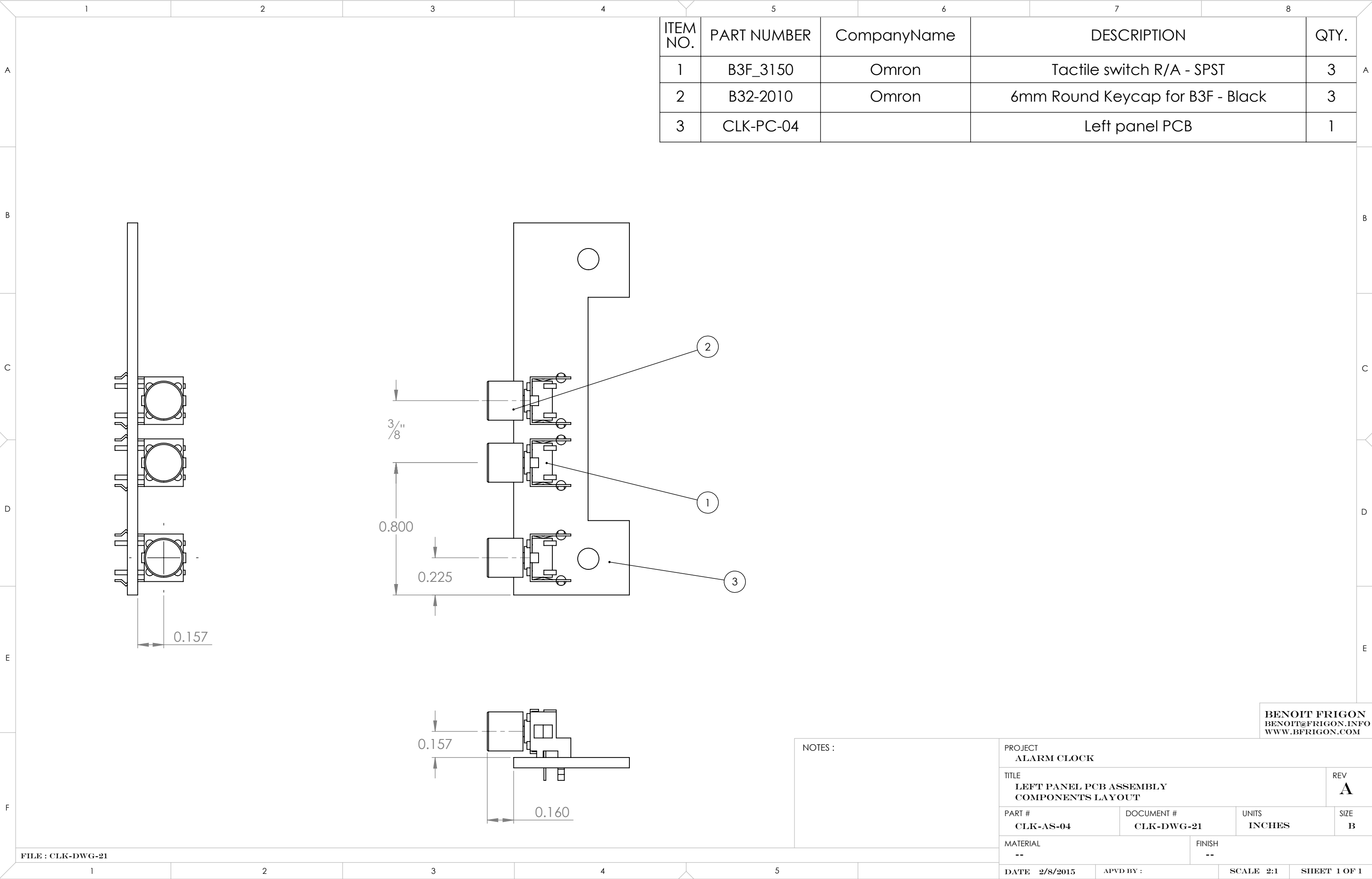
NOTES :

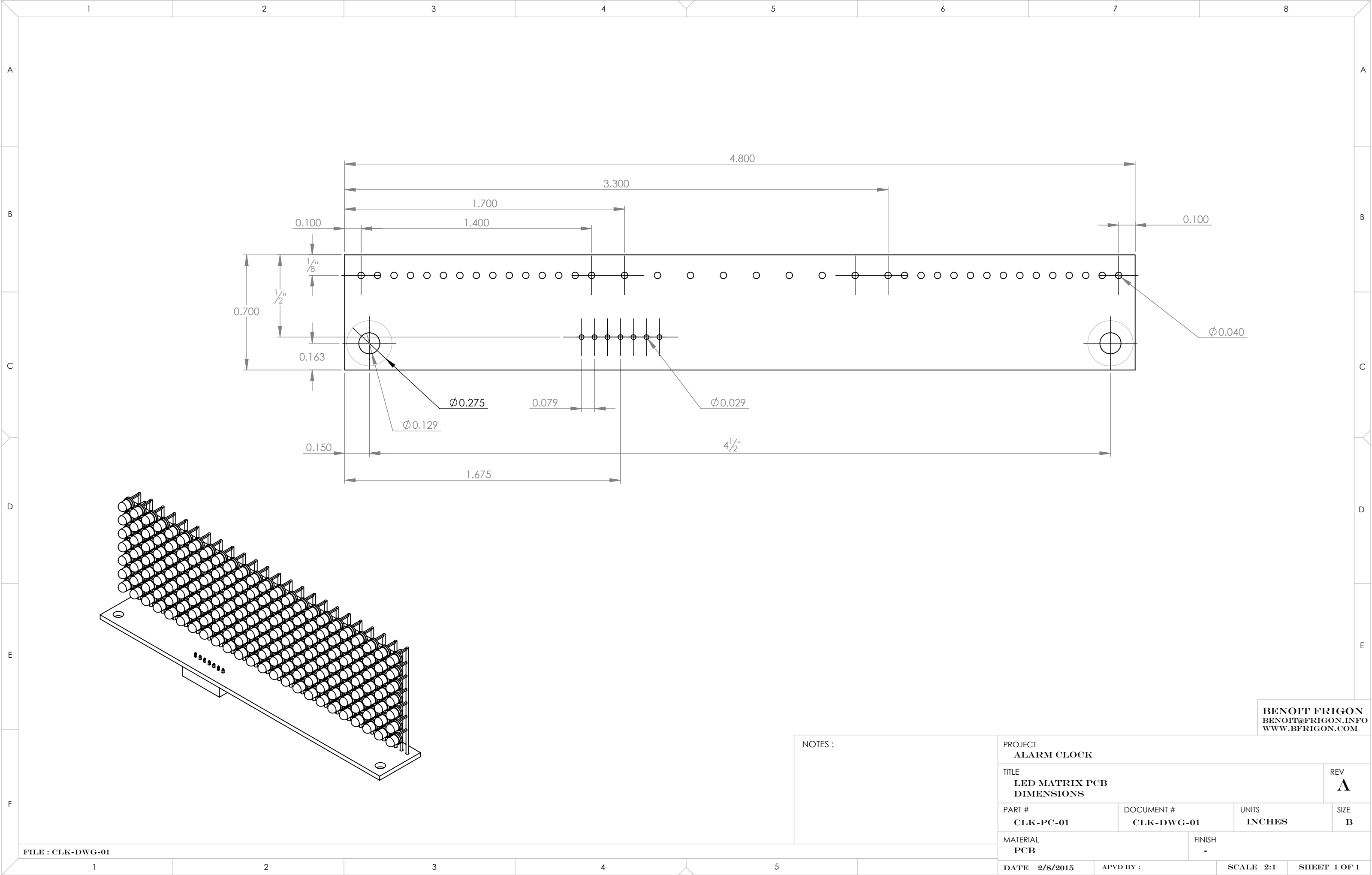


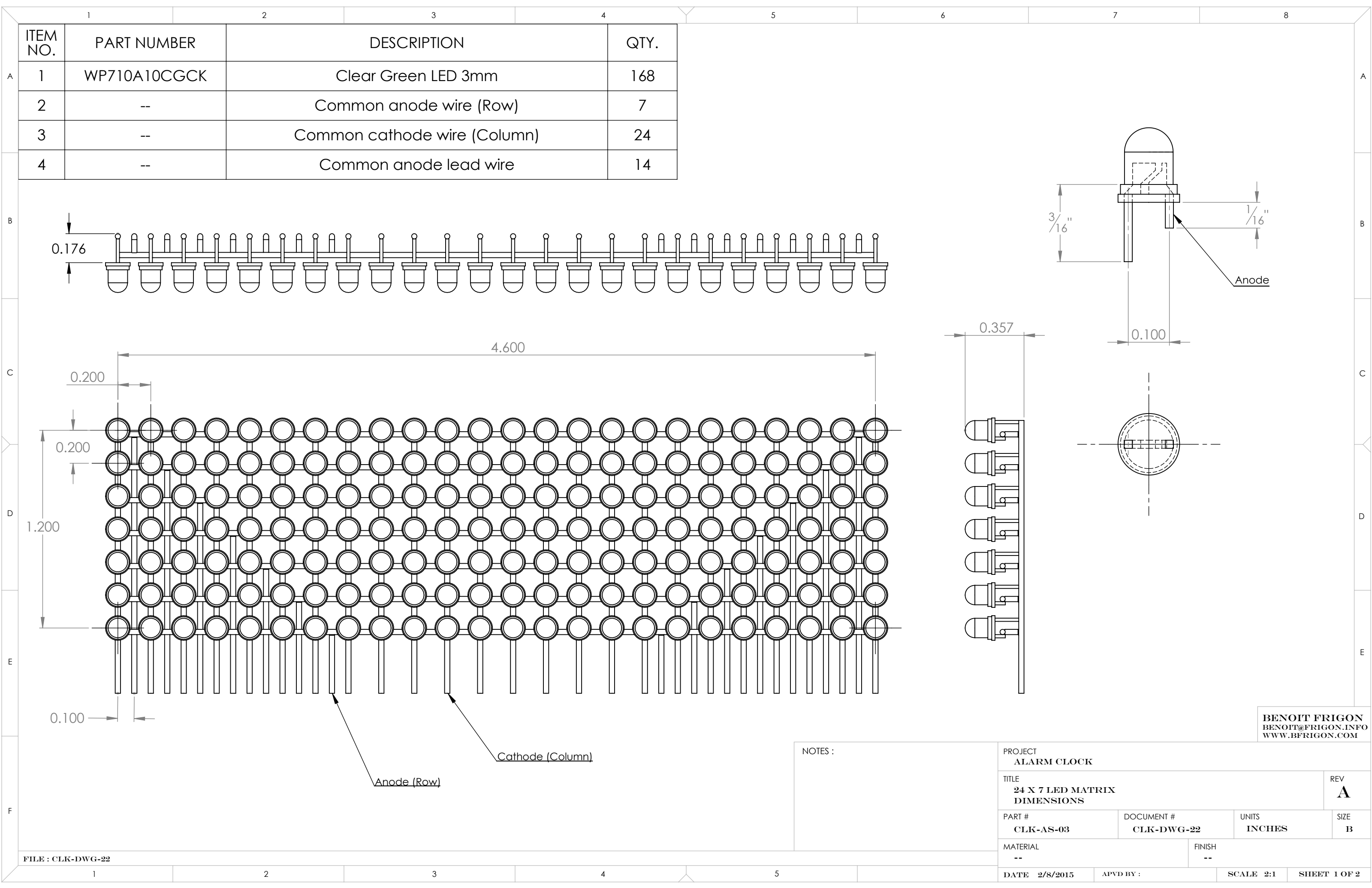
ITEM NO.	PART NUMBER	MFG	DESCRIPTION	QTY.
1	7498011122R	Würth Electronics	Modular connector - RJ45 - w/ magnetics	1
2	Aria G25	ACME Systems	ARM System-On-Module	1
3	DM3AT-SF-PEJM5	Hirose Electric	Micro SD card connector	1
4	PJ-031CH	CUI inc	DC barrel jack - 1.1mm I.D / 3.5 mm O.D	1
5	CLK-PC-03		Controller PCB	1
6	292303-1	TE Connectivity	USB Connector - Type A - Through hole	1
7	CLK-PC-08		Battery interface PCB	1
8	103741-1	TE Connectivity	1 pos. header - 0.1" pitch - male	3
9	103777-5	TE Connectivity	2 row, 10 pos. header - 0.1" pitch - male	1
10	DF3DZ-3P-2V(21)	Hirose Electric	Conn Header 3 Pos 2mm SMT	1

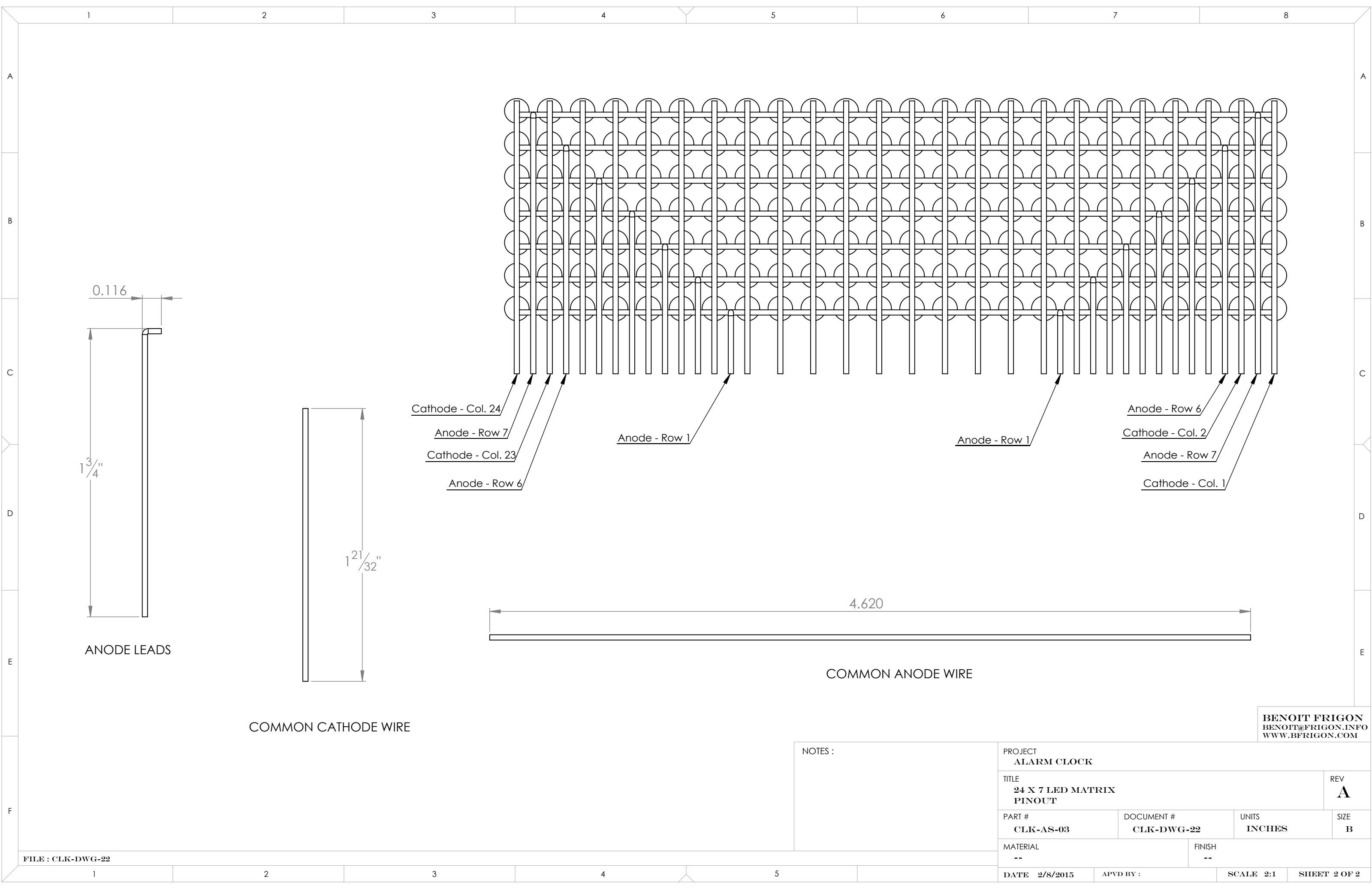
NOTES :	PROJECT ALARM CLOCK			
	TITLE CONTROLLER PCB ASSEMBLY COMPONENTS LAYOUT			REV A
	PART # CLK-AS-05	DOCUMENT # CLK-DWG-20	UNITS INCHES	SIZE B
	MATERIAL --		FINISH --	
DATE 4/14/2015		APVD BY :		SCALE 3:2
				SHEET 1 OF 1







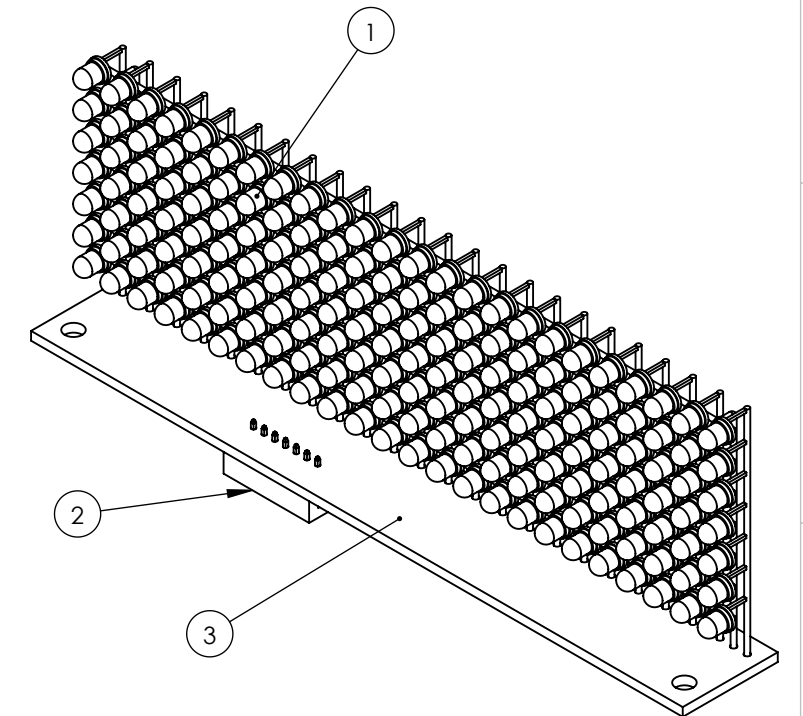
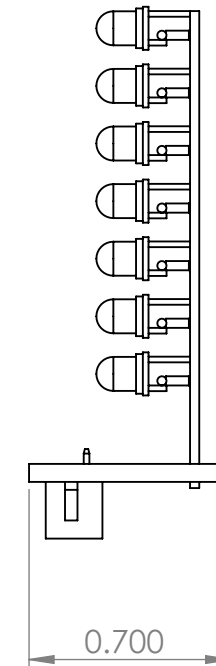
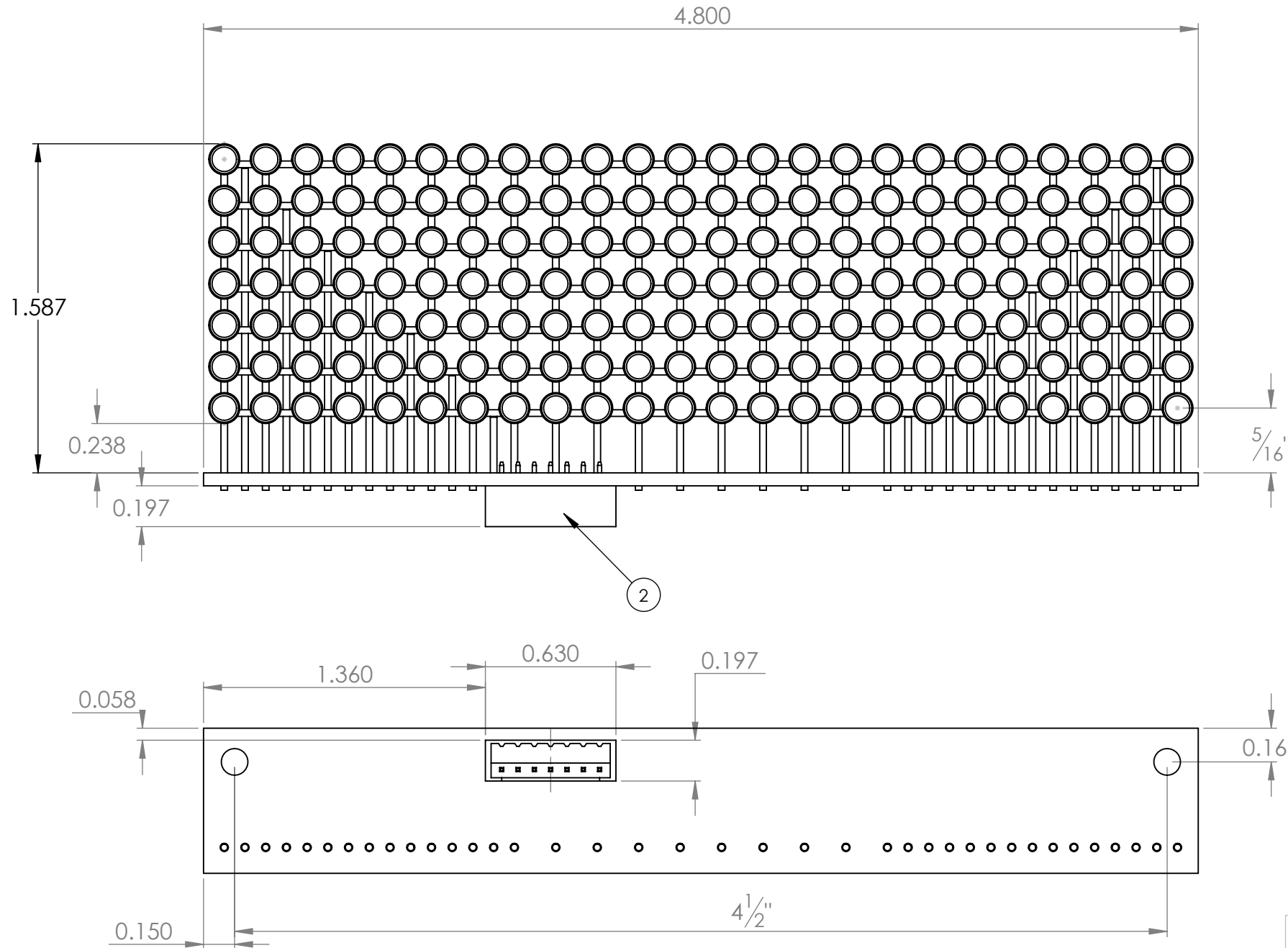
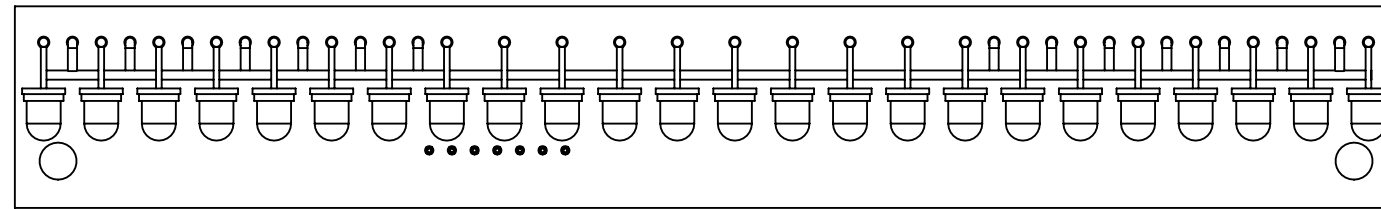




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NOTES :				PROJECT ALARM CLOCK			
				TITLE 24 X 7 LED MATRIX PINOUT			REV A
				PART # CLK-AS-03	DOCUMENT # CLK-DWG-22	UNITS INCHES	SIZE B
				MATERIAL --		FINISH --	
DATE 2/8/2015		APVD BY :		SCALE 2:1		SHEET 2 OF 2	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CLK-AS-03	24x7 - 3mm Led Matrix	1
2	DF3A-7P-2DSA	Conn. Header 7 Pos - 2mm Pitch	1
3	CLK-PC-01	Display (Model A) - Base PCB	1



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NOTES :

## PROJECT ALARM CLOCK

TITLE	LED MATRIX PCB ASSEMBLY DIMENSIONS
-------	---------------------------------------

EV  
A

PART #	CLK-AS-01
--------	-----------

DOCUMENT #  
**CLK-DWG-23**

UNITS  
INCHES [MM]

SIZE  
B

MATERIAL	
--	

FINISH

DATE	2/8/2015
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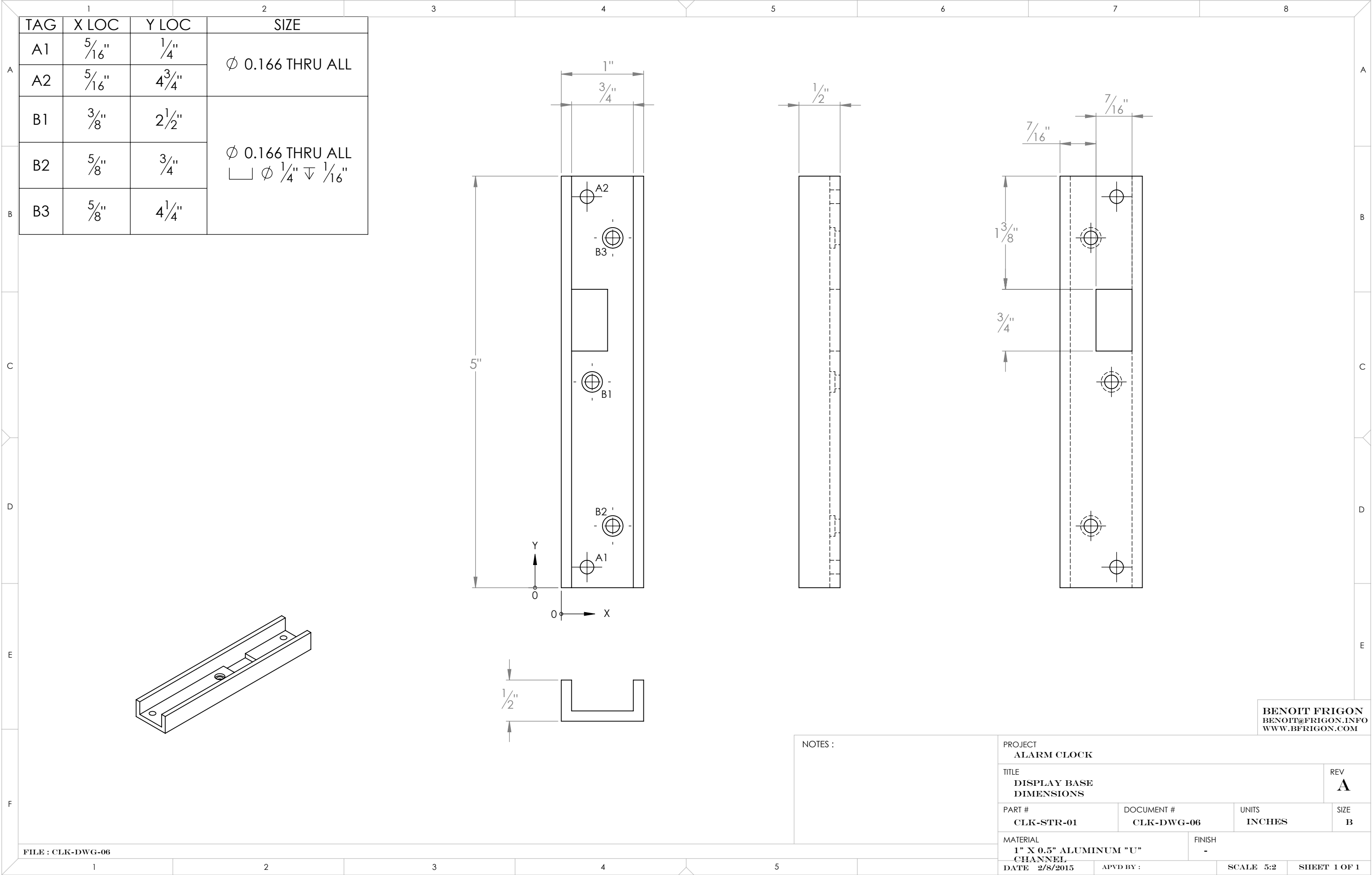
APVD BY :
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SCALE 3:2

SHEET 1 OF 1

**FILE : CLK-DWG-23**

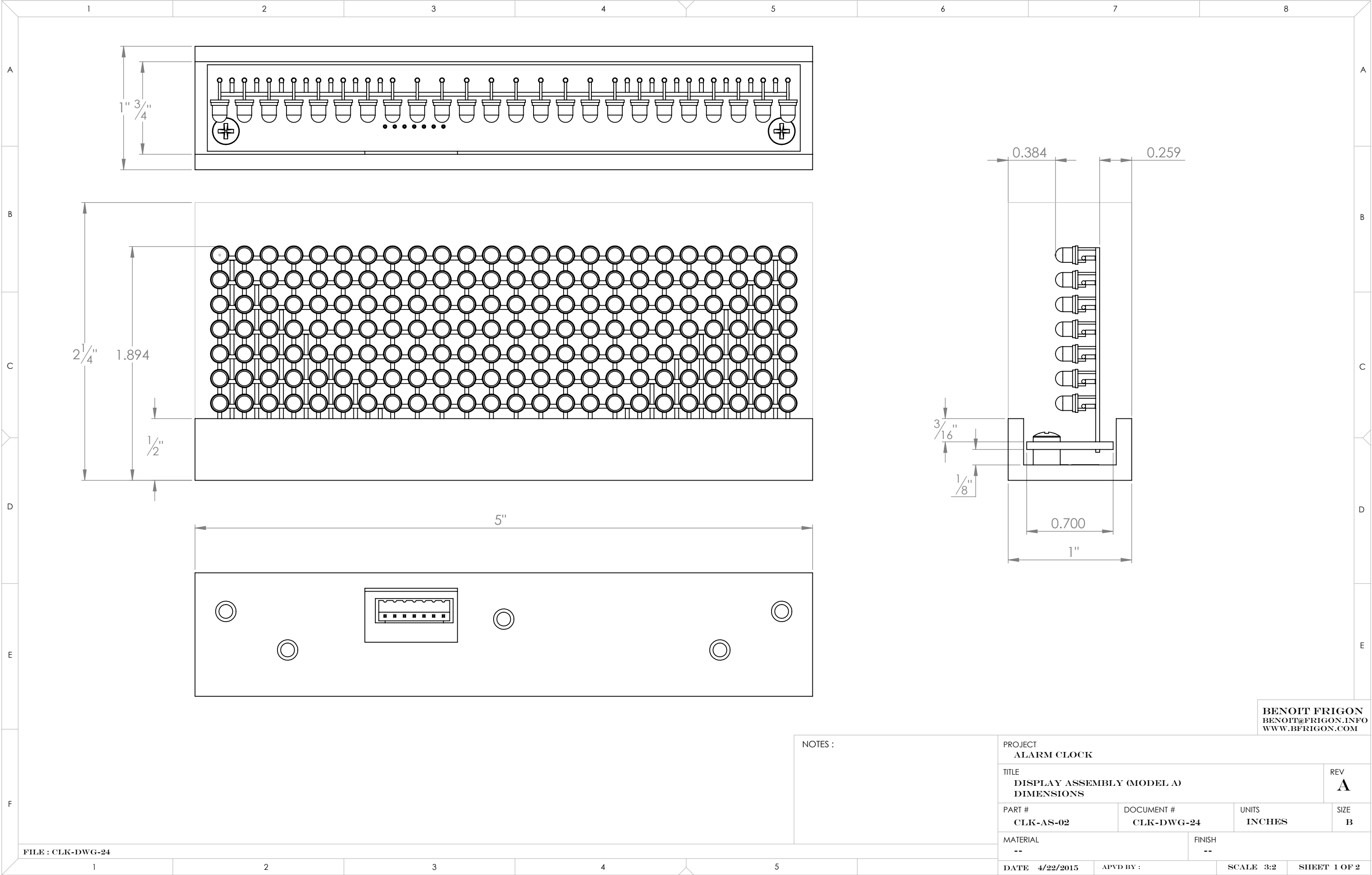


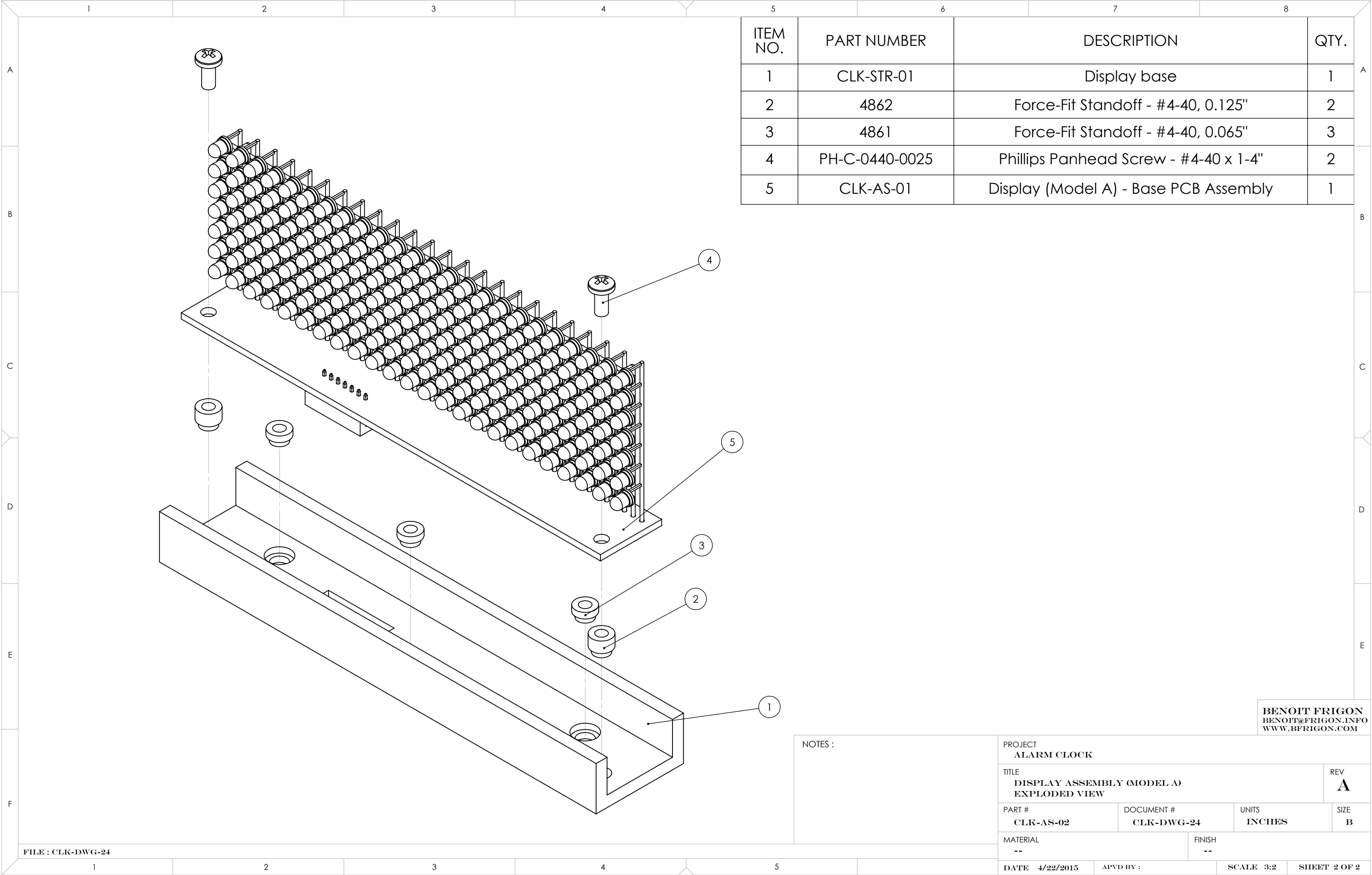


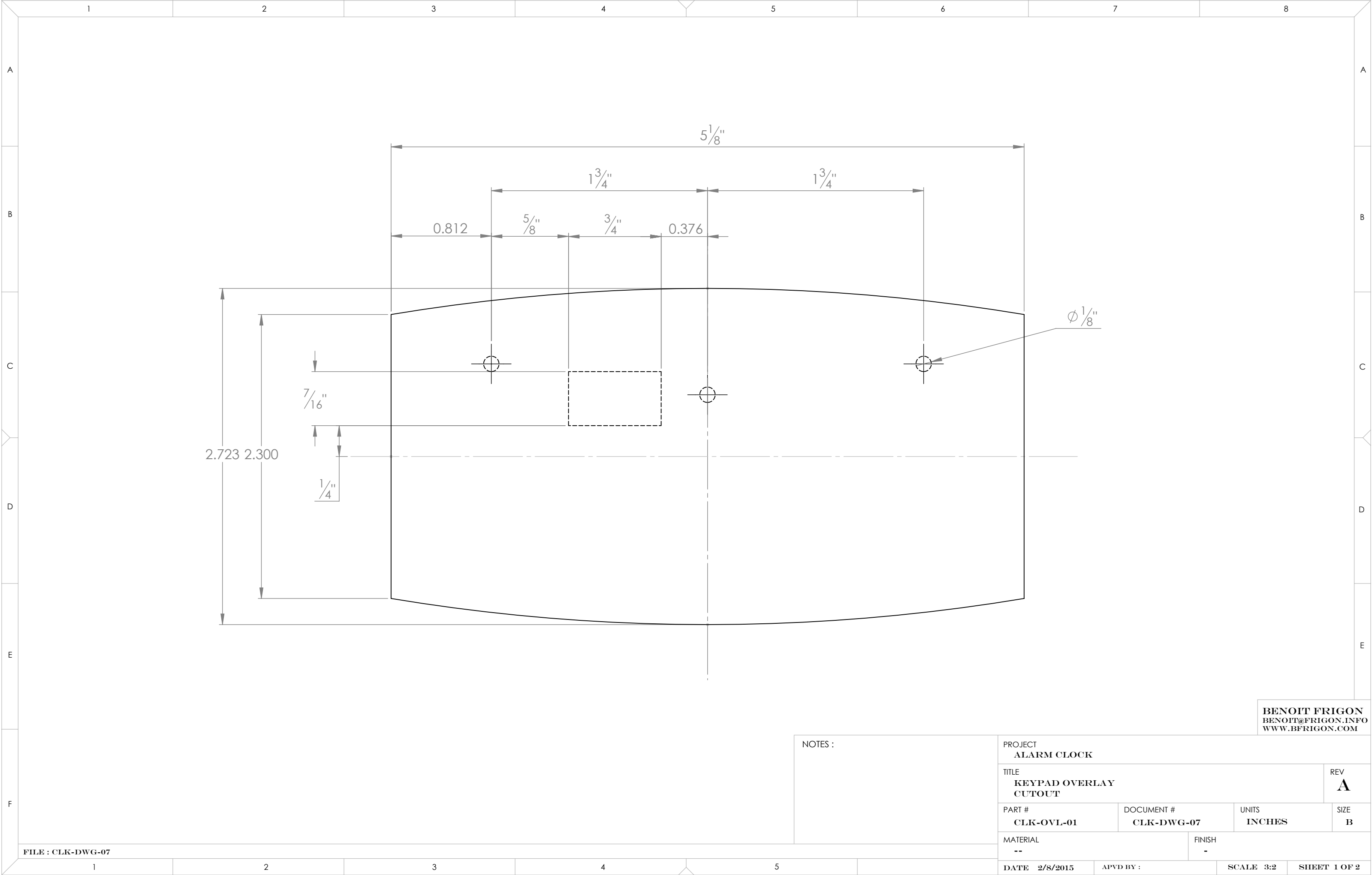
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NOTES :

PROJECT ALARM CLOCK			
TITLE DISPLAY BASE DIMENSIONS			REV A
PART # CLK-STR-01	DOCUMENT # CLK-DWG-06	UNITS INCHES	SIZE B
MATERIAL 1" X 0.5" ALUMINUM "U" CHANNEL		FINISH -	
DATE 2/8/2015	APVD BY :	SCALE 5:2	SHEET 1 OF 1







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NOTES :

PROJECT ALARM CLOCK			
TITLE KEYPAD OVERLAY CUTOUT			REV A
PART # CLK-OVL-01	DOCUMENT # CLK-DWG-07	UNITS INCHES	SIZE B
MATERIAL --		FINISH -	
DATE 2/8/2015	APVD BY :		SCALE 3:2 SHEET 1 OF 2



