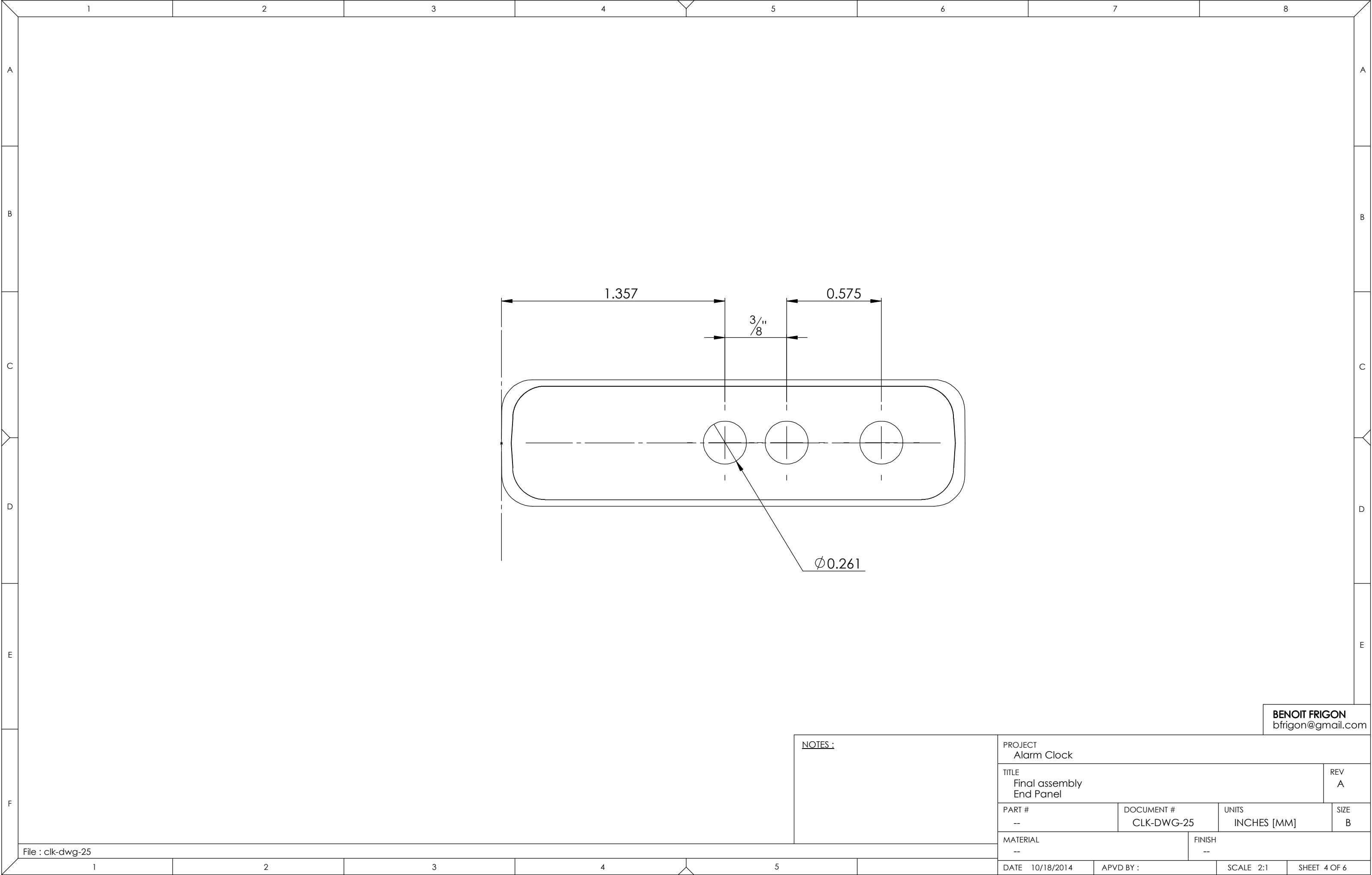
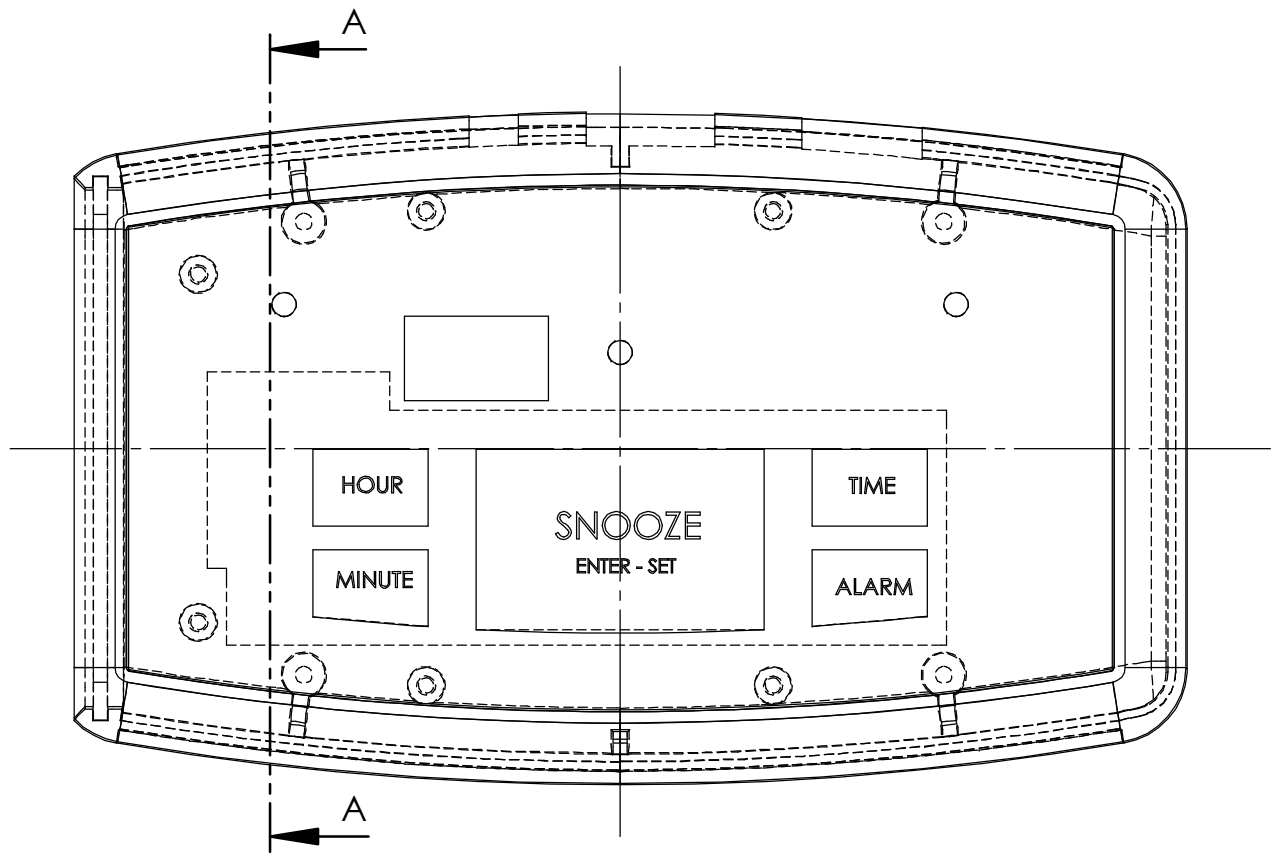


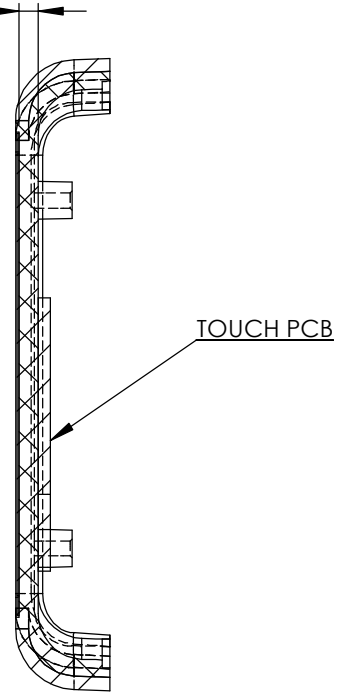
BENOIT FRIGON
bfrigon@gmail.com

NOTES :		PROJECT Alarm Clock			
		TITLE Final assembly 1553D Case modifications			REV A
		PART # --	DOCUMENT # CLK-DWG-25	UNITS INCHES [MM]	SIZE B
		MATERIAL --		FINISH --	
		DATE 10/18/2014	APVD BY :	SCALE 1:1	SHEET 3 OF 6

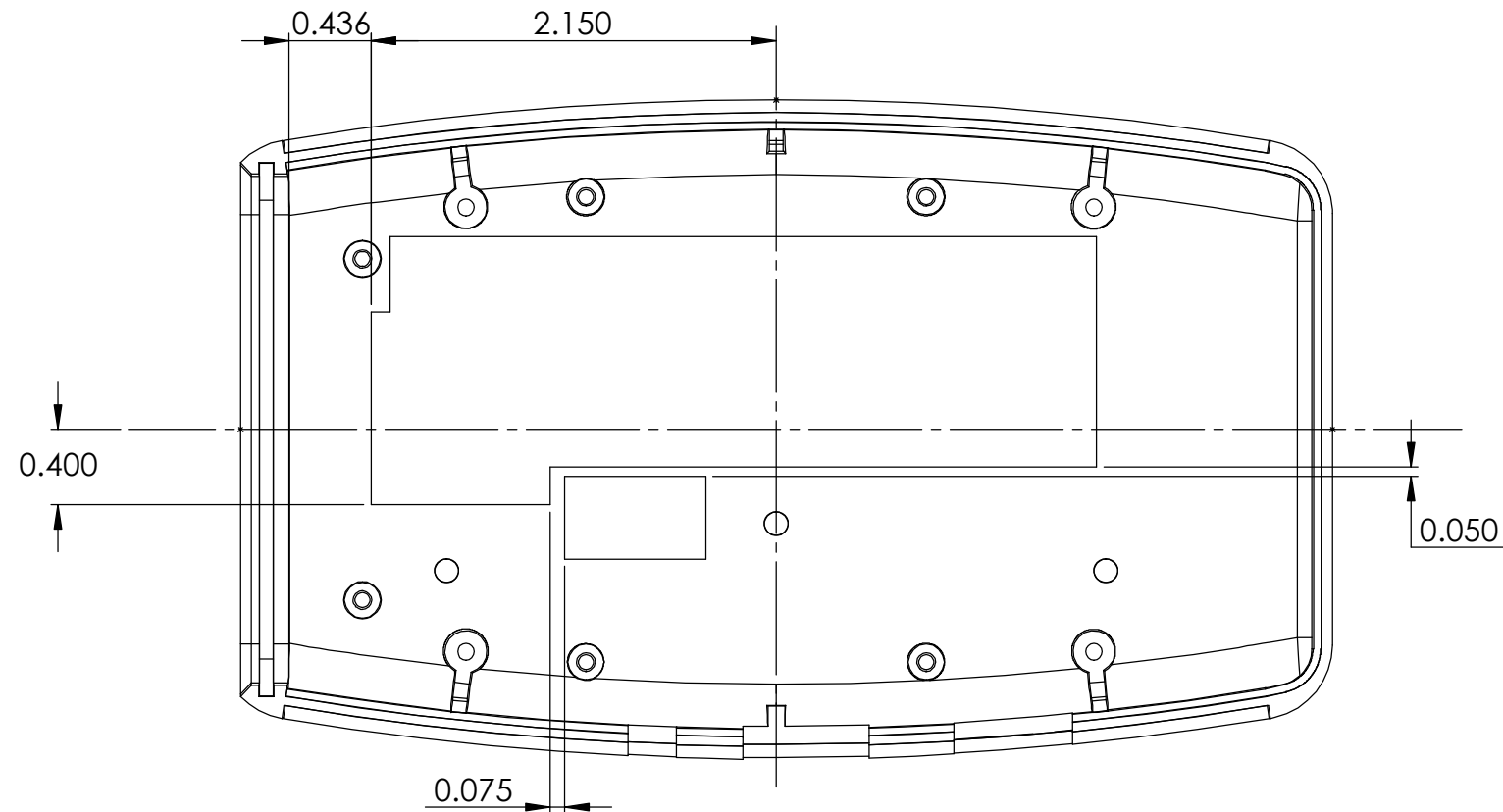




0.098
PANEL THICKNESS



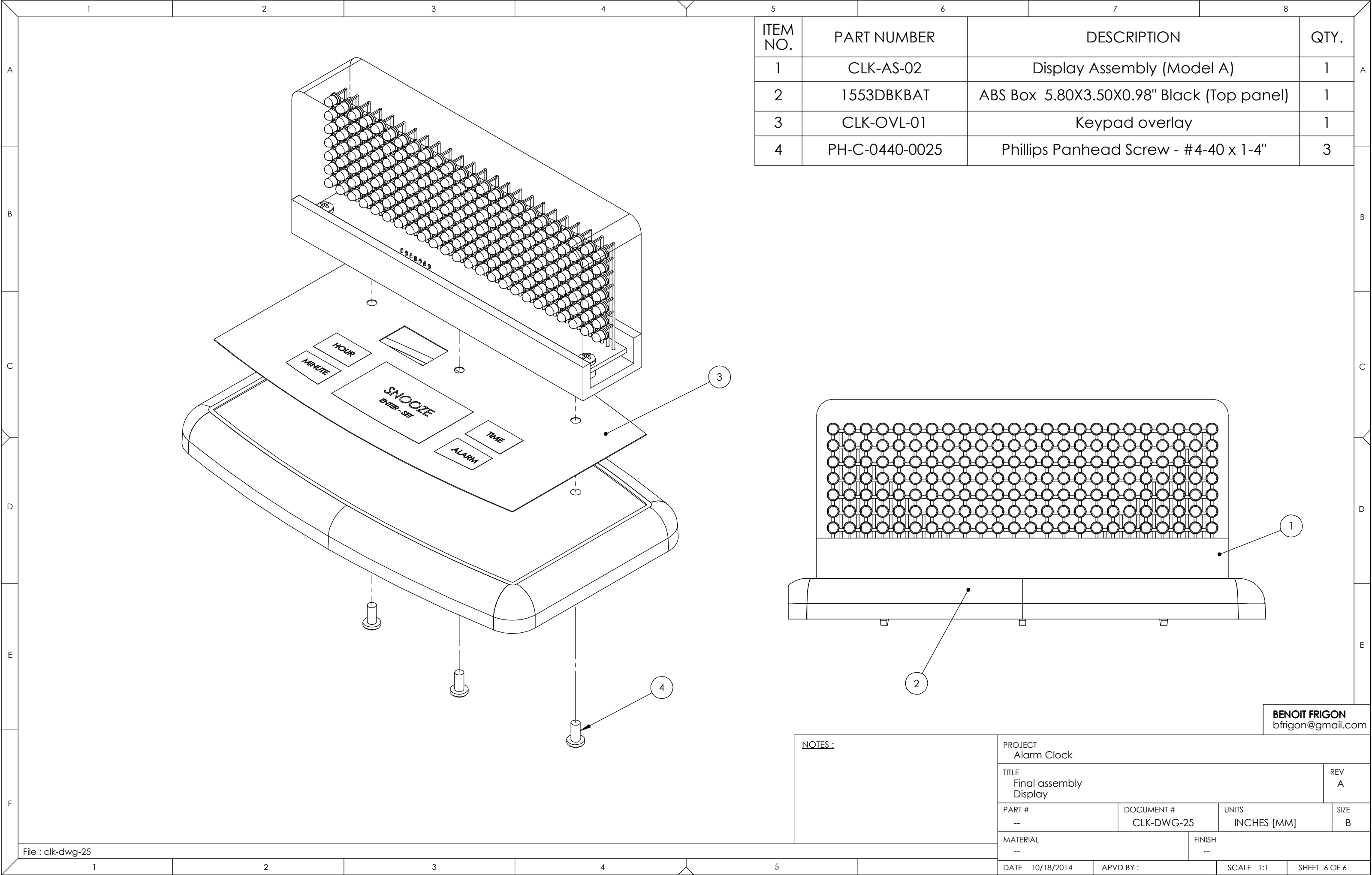
SECTION A-A



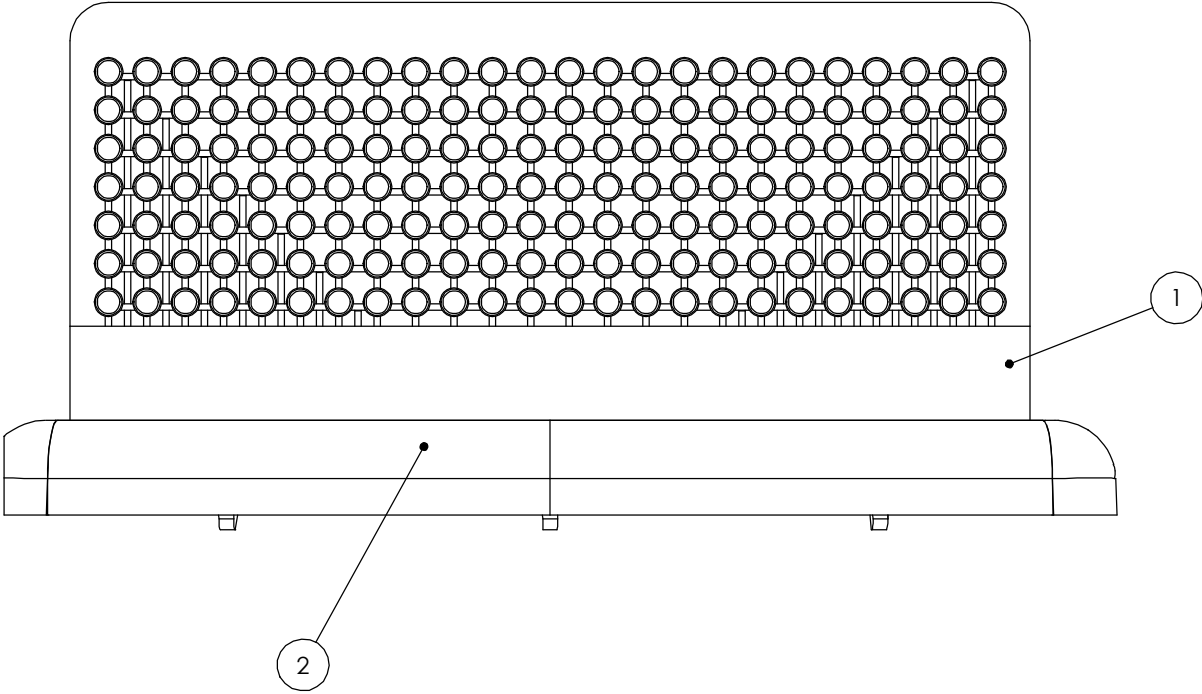
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PROJECT Alarm Clock			
TITLE Final assembly Touch PCB			REV A
PART # --	DOCUMENT # CLK-DWG-25	UNITS INCHES [MM]	SIZE B
MATERIAL --		FINISH --	
DATE 10/18/2014	APVD BY :	SCALE 1:1	SHEET 5 OF 6

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CLK-AS-02	Display Assembly (Model A)	1
2	1553DBKBAT	ABS Box 5.80X3.50X0.98" Black (Top panel)	1
3	CLK-OVL-01	Keypad overlay	1
4	PH-C-0440-0025	Phillips Panhead Screw - #4-40 x 1-4"	3



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NOTES :

PROJECT Alarm Clock			
TITLE Final assembly Display			REV A
PART # --	DOCUMENT # CLK-DWG-25	UNITS INCHES [MM]	SIZE B
MATERIAL --		FINISH --	
DATE 10/18/2014	APVD BY :	SCALE 1:1	SHEET 6 OF 6